

66774407

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



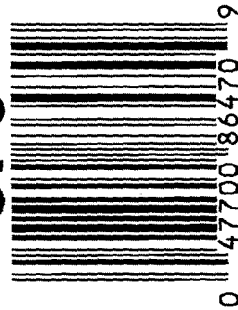
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6774407

UPC



BM FORM

GUN SERIAL #

G 6774407

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		7-29-08	SP
430	ASSEMBLE TO STOCK		7-29-08	SP
440	PROOF		7-29-08	SP
460	CHECK HEADSPACE		7-29-08	SP
470	DIS-ASSEMBLE ACTION		7-29-08	SP
472	SERIALIZE BOLT HANDLE		7-31-08	RIZ
475	DRILL AND TAP SIGHT HOLES		7-31-08	SP
480	MAGNAFLUX BBL ACTION		8/1/08	BH
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		8/1/08	RJ
520	GOFF BLAST BBL / REC		8/1/08	DB
542	APPLY COATINGS (BARREL ACTION)		8/1/08	W
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-11-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-11-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		8-11-08	SP
	D) OIL FIRING PIN ASSEMBLY		8-18-08	PSW
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

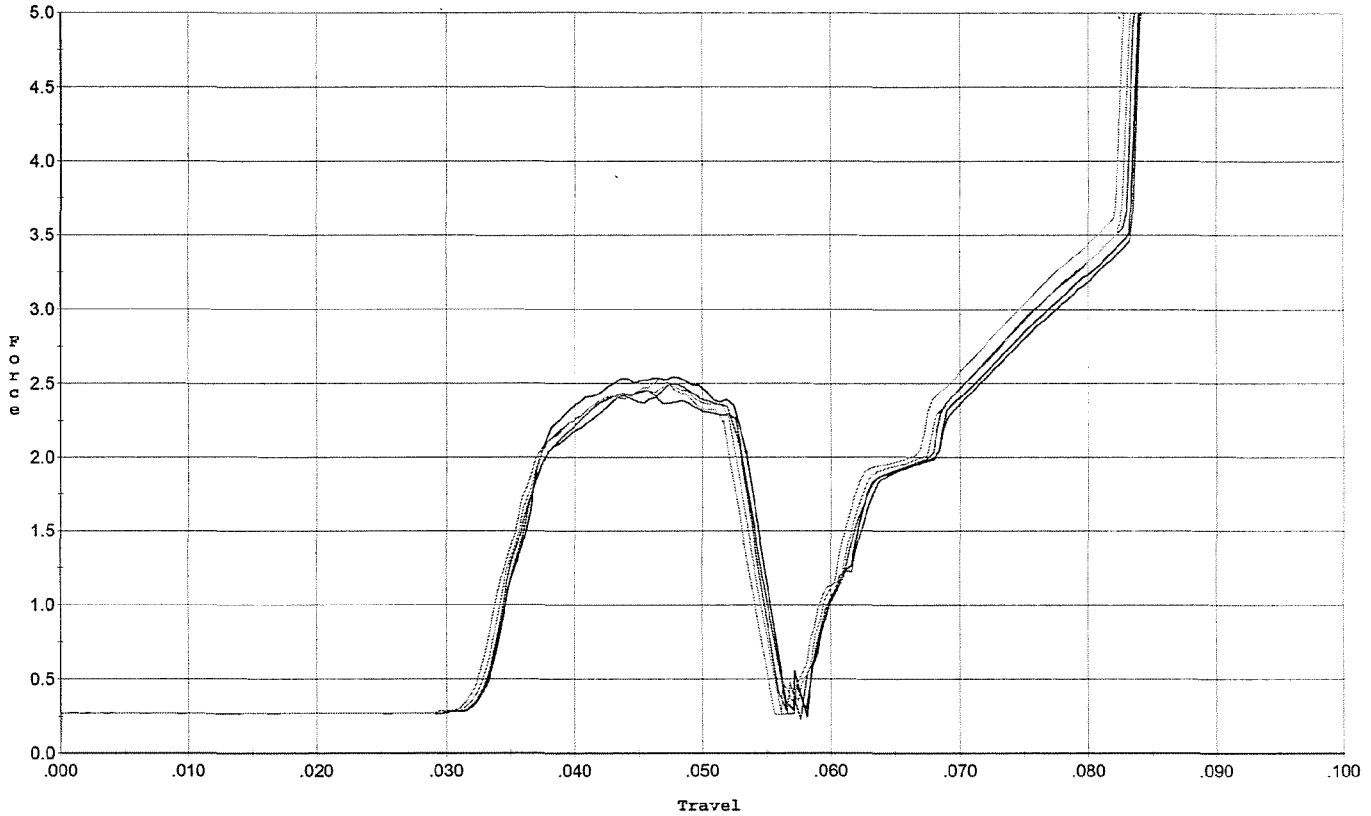
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	BARBER - M24 0056542 F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4.5</u> <u>4</u> <u>4</u>	9-9-08	TL
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>7.5</u> <u>7.5</u> <u>7.5</u>	9-9-08	TL
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.022</u> <u>.022</u>	9-9-08	TL
	J) ASSEMBLE STOCK		8-18-08	BSN
	K) ASSEMBLE SWIVEL STUDS		9-9-08	TL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	8-19-08	TRW
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION	8/19/08	J8
660	INSPECT FOR LIVE AMMO		8-19-08	TL
670	FINAL INSPECTION A) HEADSPACE		9-9-08	TL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.48</u> <u>2.48</u> <u>2.54</u> <u>2.52</u> <u>2.34</u>	9-8-08	BSN
	C) FUNCTION		9-9-08	TL
690	PACK		10/11/08	FM

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C. Schults 08/05/2008

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



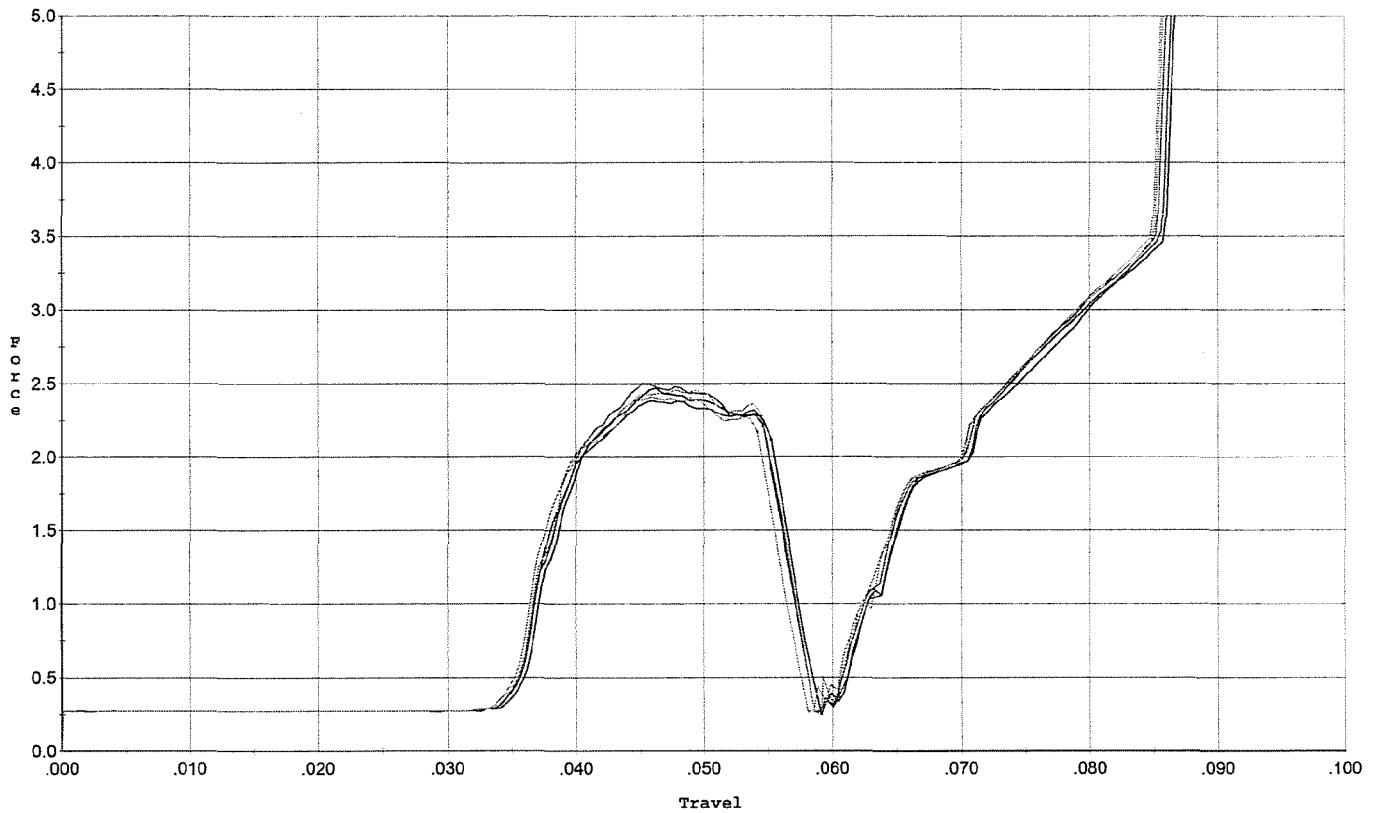
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.420	0.053	0.033	0.036	0.050		Set Trigger
2	2.545	0.053	0.033	0.036	0.054		Set Trigger
3	2.498	0.053	0.033	0.035	0.052		Set Trigger
4	2.491	0.052	0.033	0.035	0.051		Set Trigger
5	2.531	0.052	0.032	0.035	0.050		Set Trigger

Aug 2.49

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C. Schults 08/05/2008

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles+/- .50 lbs.



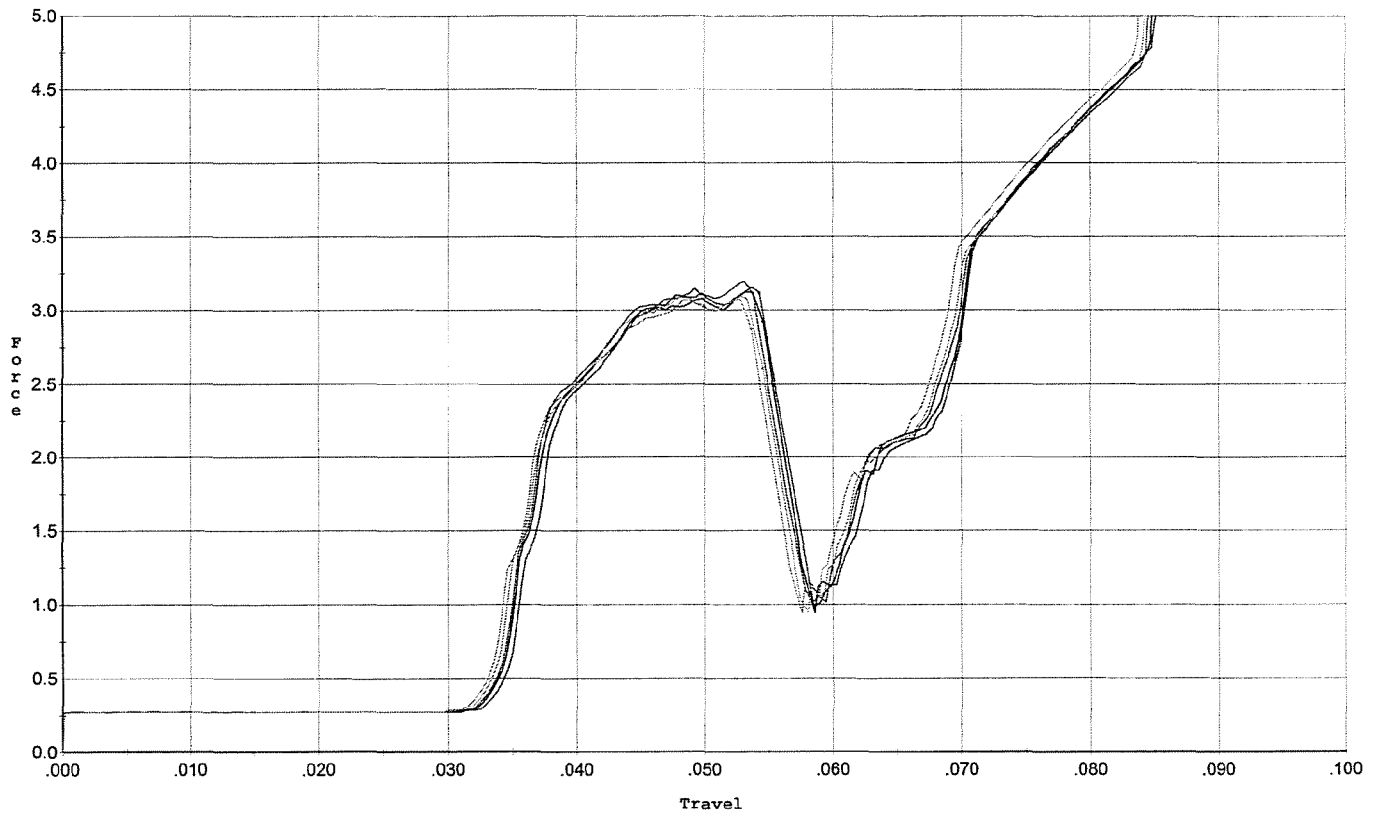
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.385	0.055	0.036	0.037	0.050		Set Trigger
2	2.470	0.055	0.036	0.037	0.051		Set Trigger
3	2.501	0.056	0.035	0.036	0.053		Set Trigger
4	2.458	0.056	0.035	0.036	0.053		Set Trigger
5	2.409	0.054	0.035	0.036	0.050		Set Trigger

Aug. 2.44

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C. Schults 08/05/2008

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



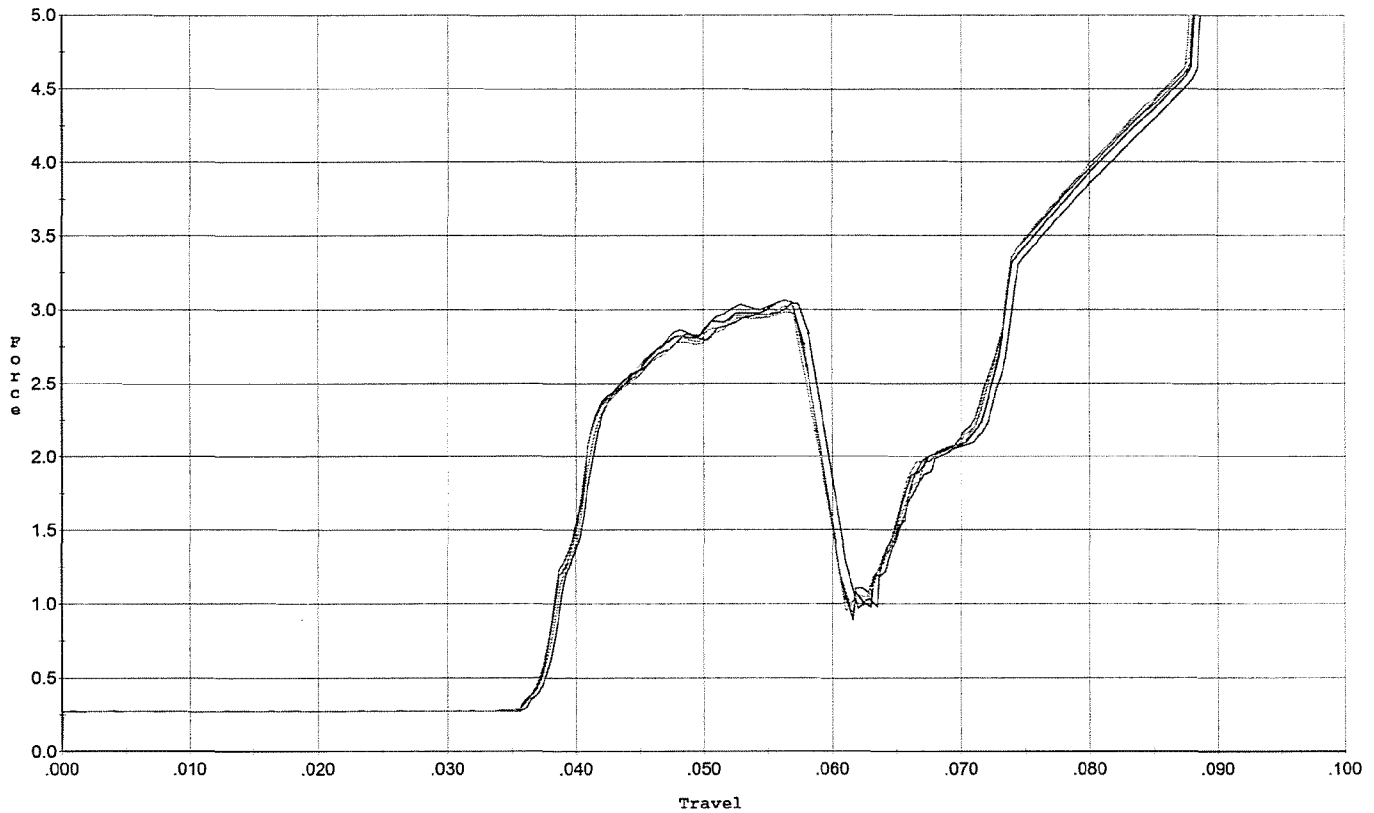
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.159	0.054	0.034	0.035	0.063		Set Trigger
2	3.127	0.055	0.034	0.035	0.065		Set Trigger
3	3.195	0.054	0.033	0.035	0.064		Set Trigger
4	3.097	0.055	0.033	0.034	0.064		Set Trigger
5	3.082	0.054	0.033	0.034	0.063		Set Trigger

Aug-3.13

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C. Schults 08/05/2008

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs.after 20 cycles+/- .75 lbs.



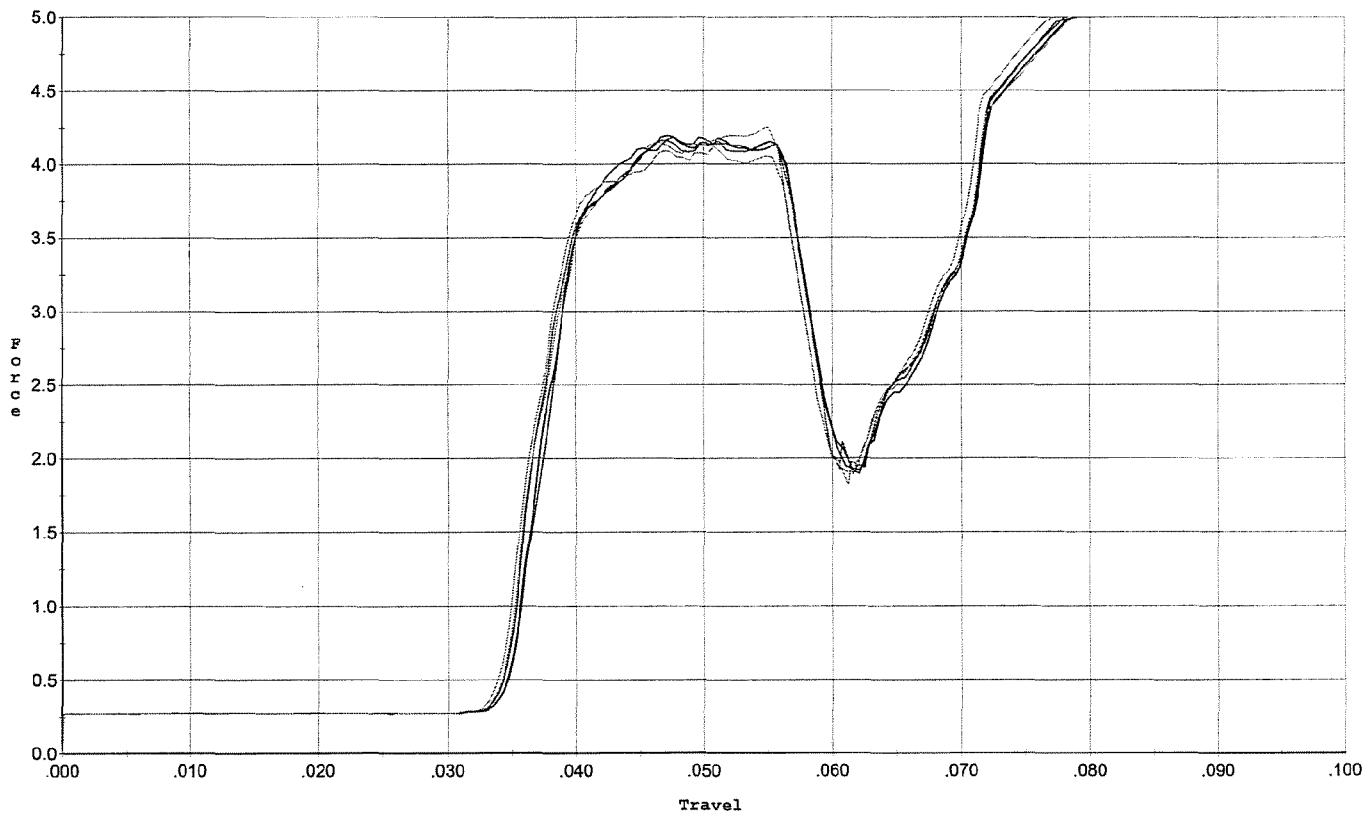
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.041	0.058	0.036	0.036	0.064		Set Trigger
2	3.064	0.058	0.036	0.036	0.064		Set Trigger
3	3.068	0.058	0.036	0.036	0.064		Set Trigger
4	2.986	0.058	0.036	0.036	0.063		Set Trigger
5	3.023	0.059	0.037	0.035	0.064		Set Trigger

Aug. 3.03

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C. Schults 08/05/2008

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



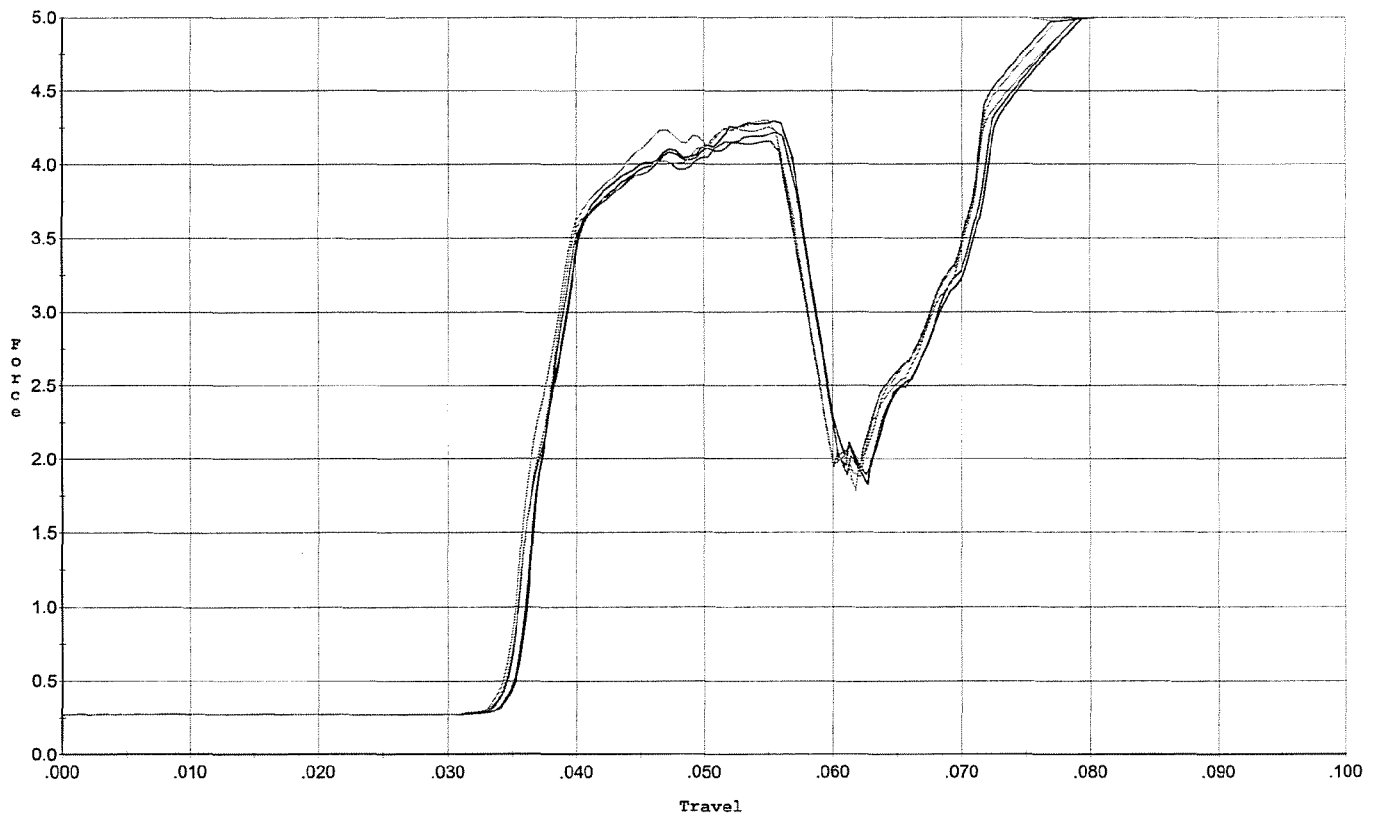
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.180	0.056	0.034	0.033	0.090		Set Trigger
2	4.193	0.056	0.034	0.033	0.090		Set Trigger
3	4.162	0.057	0.034	0.033	0.092		Set Trigger
4	4.123	0.056	0.034	0.033	0.089		Set Trigger
5	4.252	0.056	0.033	0.033	0.091		Set Trigger

Aug. 4.18

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C. Schults 08/05/2008

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs.after 20 cycles +/- 1.0 lbs.



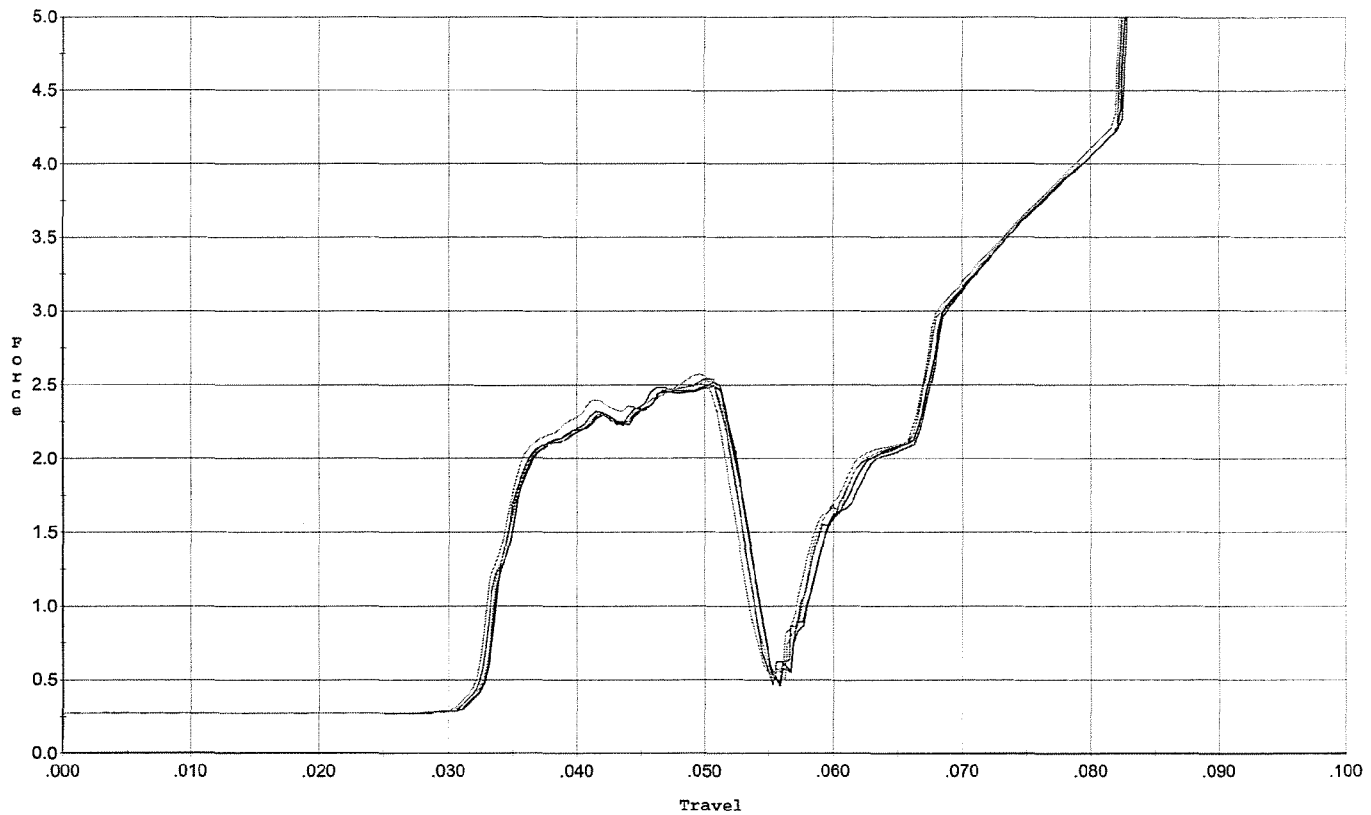
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.220	0.057	0.035	0.033	0.091		Set Trigger
2	4.291	0.057	0.035	0.033	0.091		Set Trigger
3	4.156	0.058	0.034	0.033	0.091		Set Trigger
4	4.255	0.057	0.034	0.033	0.091		Set Trigger
5	4.299	0.057	0.034	0.033	0.094		Set Trigger

Aug. 4.24

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C. Schults 08/05/2008

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



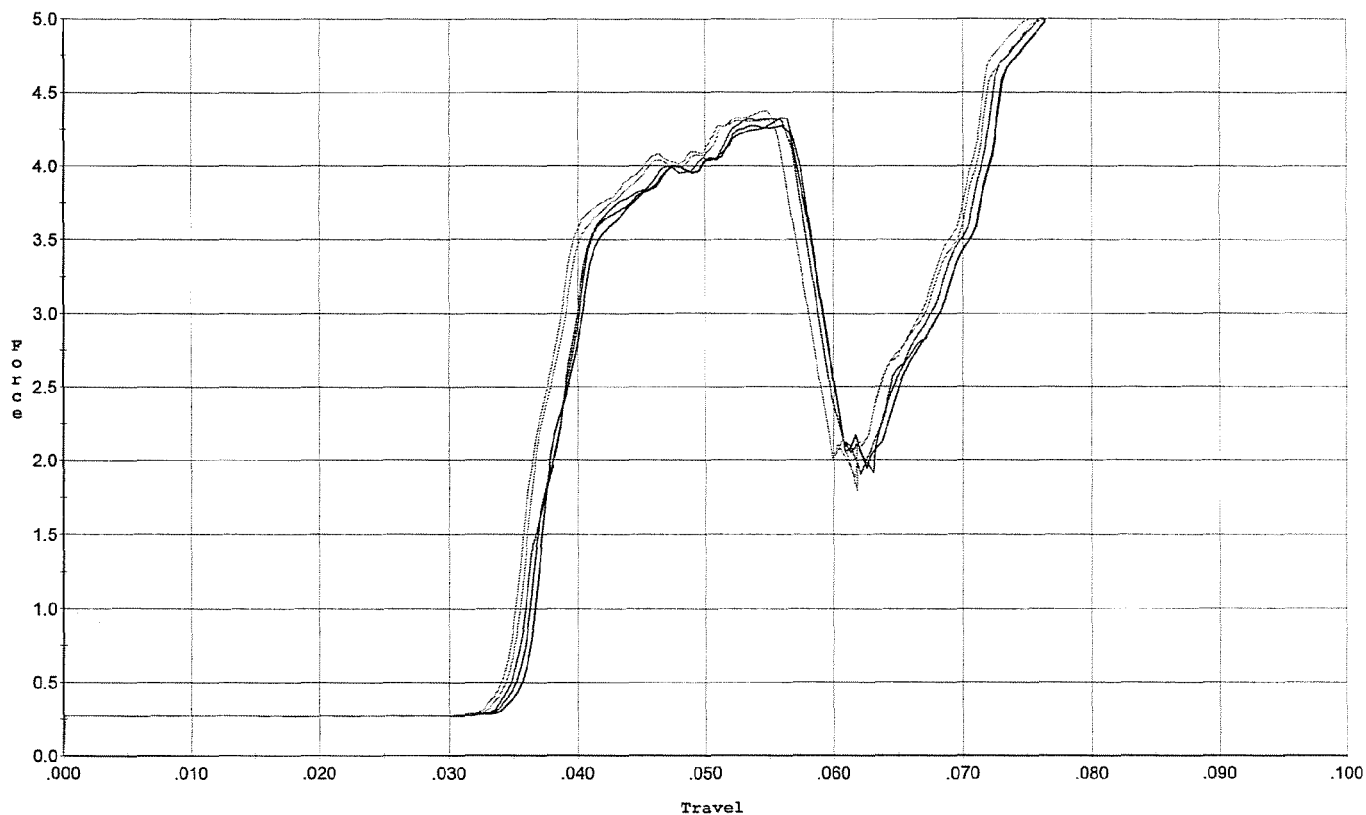
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.520	0.052	0.033	0.035	0.052		Set Trigger
2	2.496	0.053	0.033	0.035	0.052		Set Trigger
3	2.542	0.052	0.032	0.035	0.051		Set Trigger
4	2.524	0.051	0.033	0.035	0.050		Set Trigger
5	2.572	0.051	0.032	0.035	0.051		Set Trigger

Aug - 2.53

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C. Schults 08/05/2008

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target&accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.329	0.057	0.035	0.033	0.091		Set Trigger
2	4.275	0.058	0.036	0.033	0.090		Set Trigger
3	4.324	0.057	0.034	0.033	0.089		Set Trigger
4	4.318	0.058	0.034	0.033	0.092		Set Trigger
5	4.377	0.058	0.034	0.032	0.094		Set Trigger

Aug 4-32