

GL774408

BARBER - M24 0056552

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



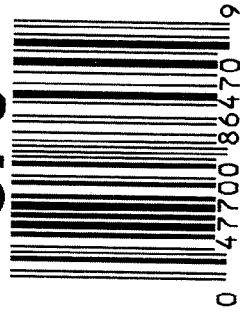
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6774408

UPC



BM FORM

GUN SERIAL # 66774408

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		7-22-08	ESN
430	ASSEMBLE TO STOCK		7-23-08	TRW
440	PROOF		7-23-08	TRW
460	CHECK HEADSPACE		7-23-08	TRW
470	DIS-ASSEMBLE ACTION		7-24-08	RJZ
472	SERIALIZE BOLT HANDLE		7-24-08	RJZ
475	DRILL AND TAP SIGHT HOLES	MAGNA-FLUX JUL 25 2008	7-24-08	SD
480	MAGNAFLUX BBL ACTION	OPERATOR BH	7-25-08	BH
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		7/25/08	RT
520	GOFF BLAST BBL / REC		7/25/08	DL
542	APPLY COATINGS (BARREL ACTION)		7/25/08	CS
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-5-08	JP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-5-08	JP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		8-5-08	JP
	D) OIL FIRING PIN ASSEMBLY		8-8-08	ESN
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6.5</u> <u>6.5</u> <u>6</u>	8-23	TL
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>7.5</u> <u>7.5</u> <u>7.5</u>	8-23	TL
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.025</u> <u>.025</u> <u>.025</u>	8-23	TL
	J) ASSEMBLE STOCK		8-8-08	RSN
	K) ASSEMBLE SWIVEL STUDS		8-27-08	RSN
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	8-12-08	TL
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		8-12-08	TRW
670	FINAL INSPECTION A) HEADSPACE		8-27-08	RSN
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.10</u> <u>2.05</u> <u>2.08</u> <u>2.09</u> <u>2.06</u>	8/16/08	Fm
	C) FUNCTION		8-27-08	RSN
690	PACK		8/27/08	Fm

F004 REV 5/2006

INITIAL & CYCLE TESTS

2.50 LBS (plus or minus 0.50 LBS)

3.00 LBS (plus or minus 0.75 LBS)

4.00 LBS (plus or minus 1.00 LBS)

DATE

7-29-07

TESTER

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	2.70	2.38		2.48	
PULL #2	2.52	2.32		2.44	
PULL #3	2.47	2.61		2.31	
PULL #4	2.55	2.41		2.44	
PULL #5	2.45	2.51		2.45	
TOTAL	12.79	12.23		12.12	
AVERAGE	2.55	2.44		2.42	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	3.03	2.92		
PULL #2	3.02	2.95		
PULL #3	3.07	2.85		
PULL #4	3.02	2.89		
PULL #5	3.12	2.89		
TOTAL	15.26	14.50		
AVERAGE	3.05	2.90		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	4.27	4.16		4.07
PULL #2	4.16	4.09		4.07
PULL #3	4.17	4.11		4.03
PULL #4	4.16	4.09		4.00
PULL #5	4.18	4.19		4.10
TOTAL	20.94	20.64		20.27
AVERAGE	4.18	4.12		4.05