

66774409

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



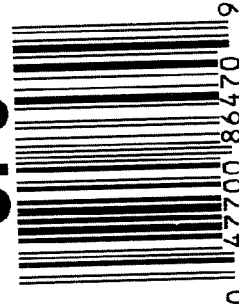
owner registration sticker



ORDER NO.	86470
BARREL LENGTH	24"
CAPACITY	6

G6774409

UPC



BM FORM

GUN SERIAL # G 6774409

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		7-22-08	PSN
430	ASSEMBLE TO STOCK		7-23-08	TRW
440	PROOF		7-23-08	TRW
460	CHECK HEADSPACE		7-23-08	TRW
470	DIS-ASSEMBLE ACTION	MAGNA - FLUX JUL 25 2008 OPERATOR <u>BT</u>	7-24-08	RTZ
472	SERIALIZE BOLT HANDLE		7-24-08	RTZ
475	DRILL AND TAP SIGHT HOLES		7-24-08	SD
480	MAGNAFLUX BBL ACTION		7/25/08	BT
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		7/25/08	RT
520	GOFF BLAST BBL / REC		7/25/08	DG
542	APPLY COATINGS (BARREL ACTION)		7-31-	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-5-08	JP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-5-08	JP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		8-5-08	JP
	D) OIL FIRING PIN ASSEMBLY		8-8-08	PSN
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			
F004 REV 5/2006				

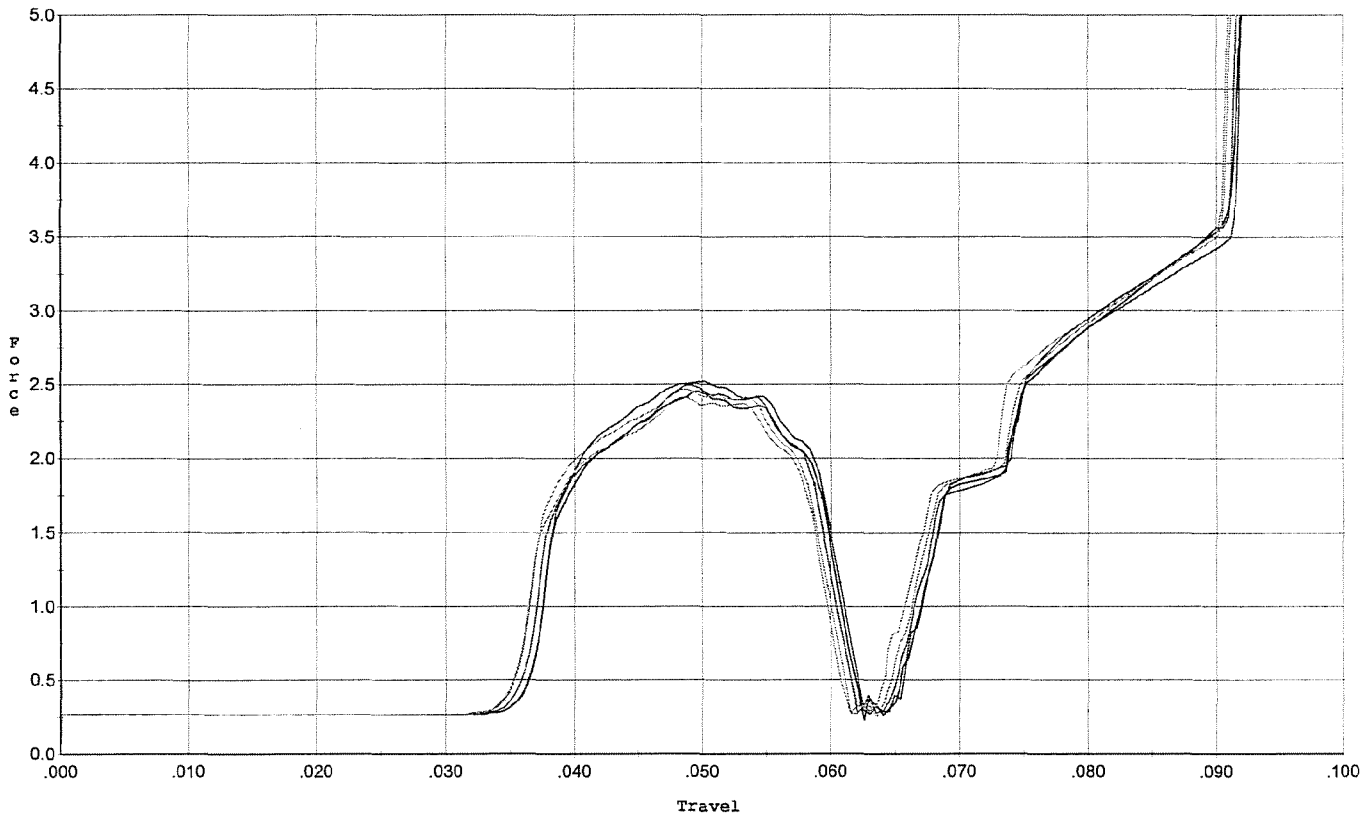
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>7</u> <u>6.5</u> <u>6.5</u>	8-14	TL
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>6</u> <u>6</u> <u>6</u>	8-14	TL
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.024</u>	8-14	TL
	J) ASSEMBLE STOCK		8-8-08	PSA
	K) ASSEMBLE SWIVEL STUDS		8-25	TL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	8-8-08	TRW
	MALFUNCTION	CORRECTION	N/A	
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		8-8-08	TL
670	FINAL INSPECTION A) HEADSPACE		8-25	TL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.38</u> <u>2.37</u> <u>2.35</u> <u>2.40</u> <u>2.40</u>	8/14/08	Fm
	C) FUNCTION		8-25	TL
690	PACK		8/26/08	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: c schults 7/30/2008

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



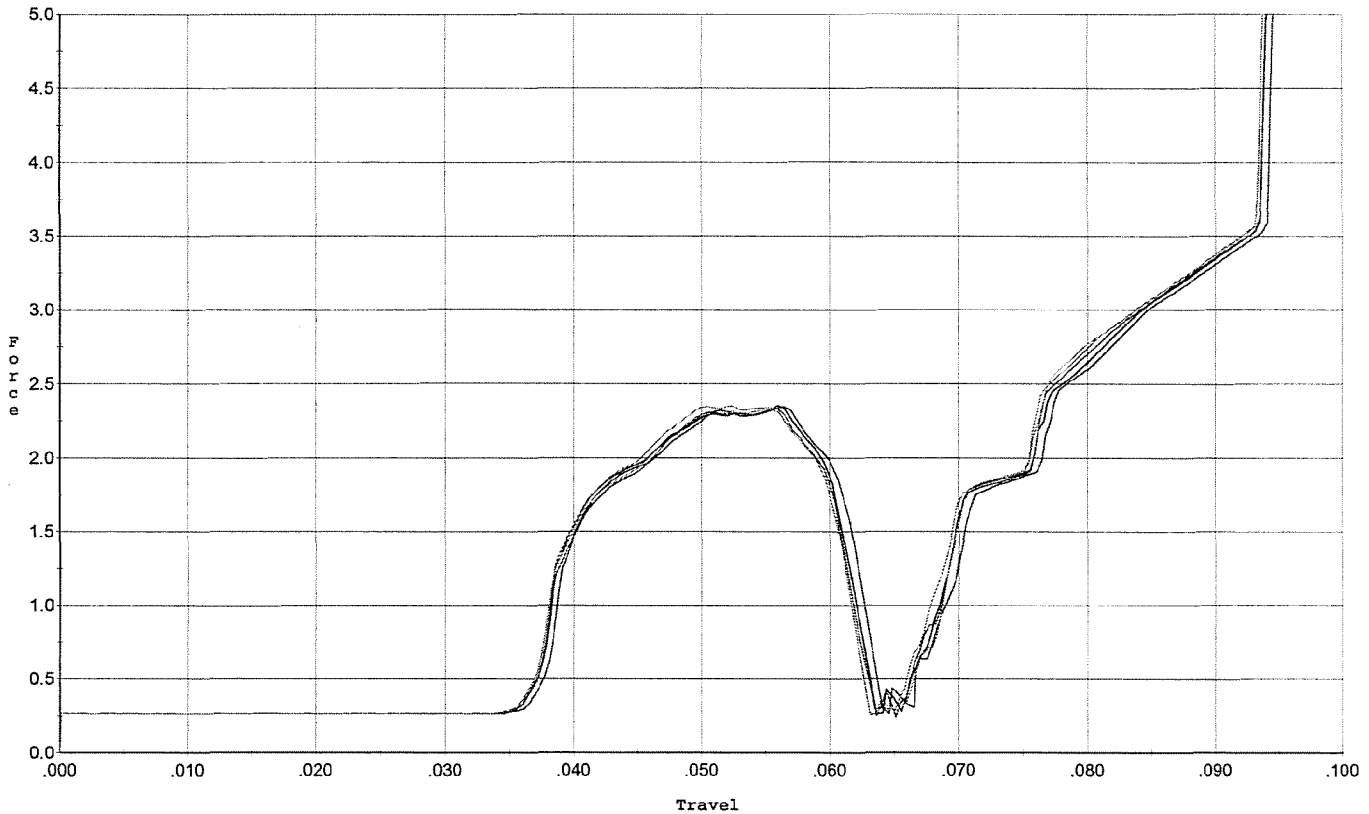
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.523	0.061	0.036	0.038	0.061		Set Trigger
2	2.453	0.059	0.036	0.038	0.058		Set Trigger
3	2.494	0.059	0.036	0.038	0.058		Set Trigger
4	2.465	0.060	0.035	0.037	0.060		Set Trigger
5	2.409	0.059	0.035	0.037	0.057		Set Trigger

Aug - 2.46

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: c schults 7/30/2008

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



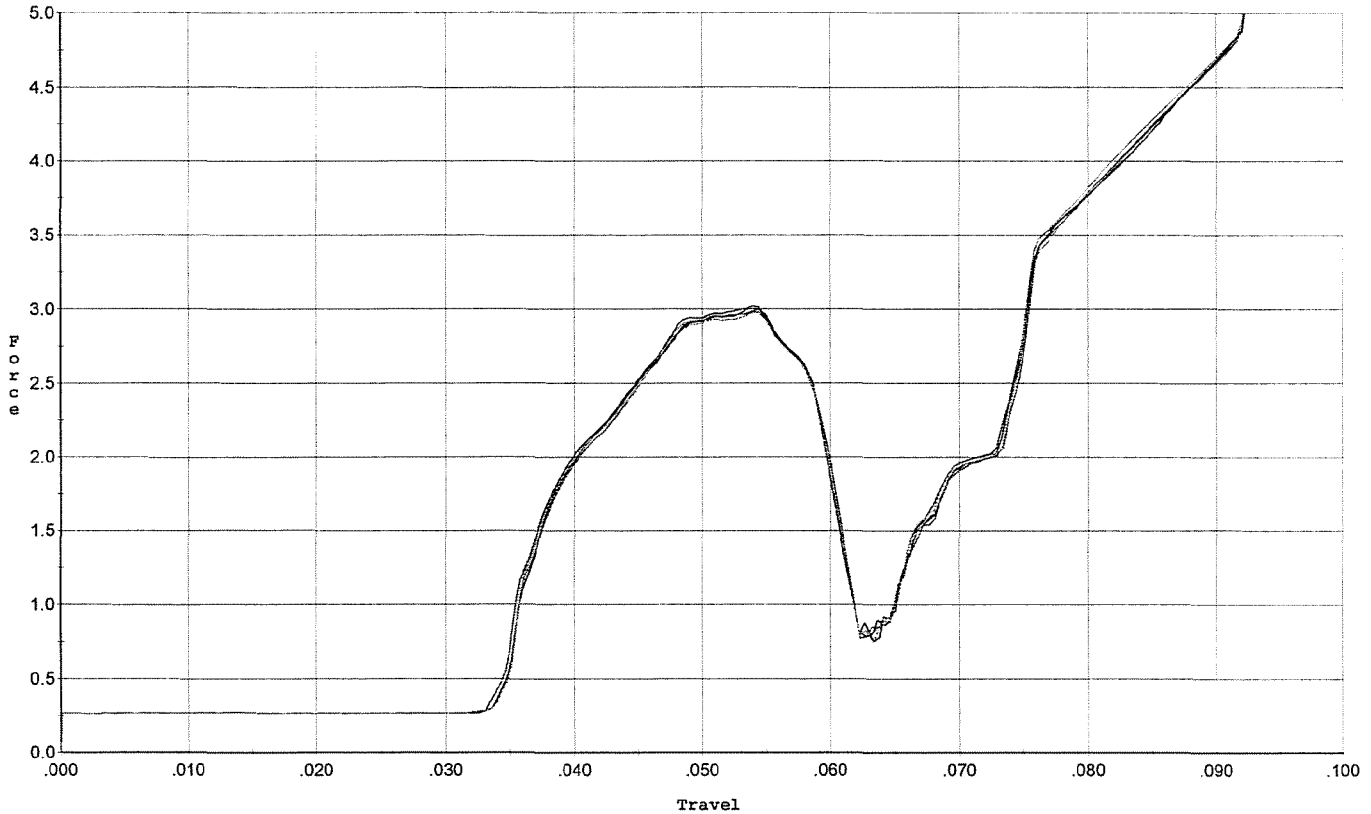
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.346	0.062	0.037	0.039	0.057		Set Trigger
2	2.355	0.062	0.036	0.038	0.058		Set Trigger
3	2.334	0.060	0.036	0.039	0.056		Set Trigger
4	2.352	0.061	0.036	0.039	0.057		Set Trigger
5	2.326	0.061	0.036	0.039	0.056		Set Trigger

Avg. 2.34

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: c schults 7/30/2008

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



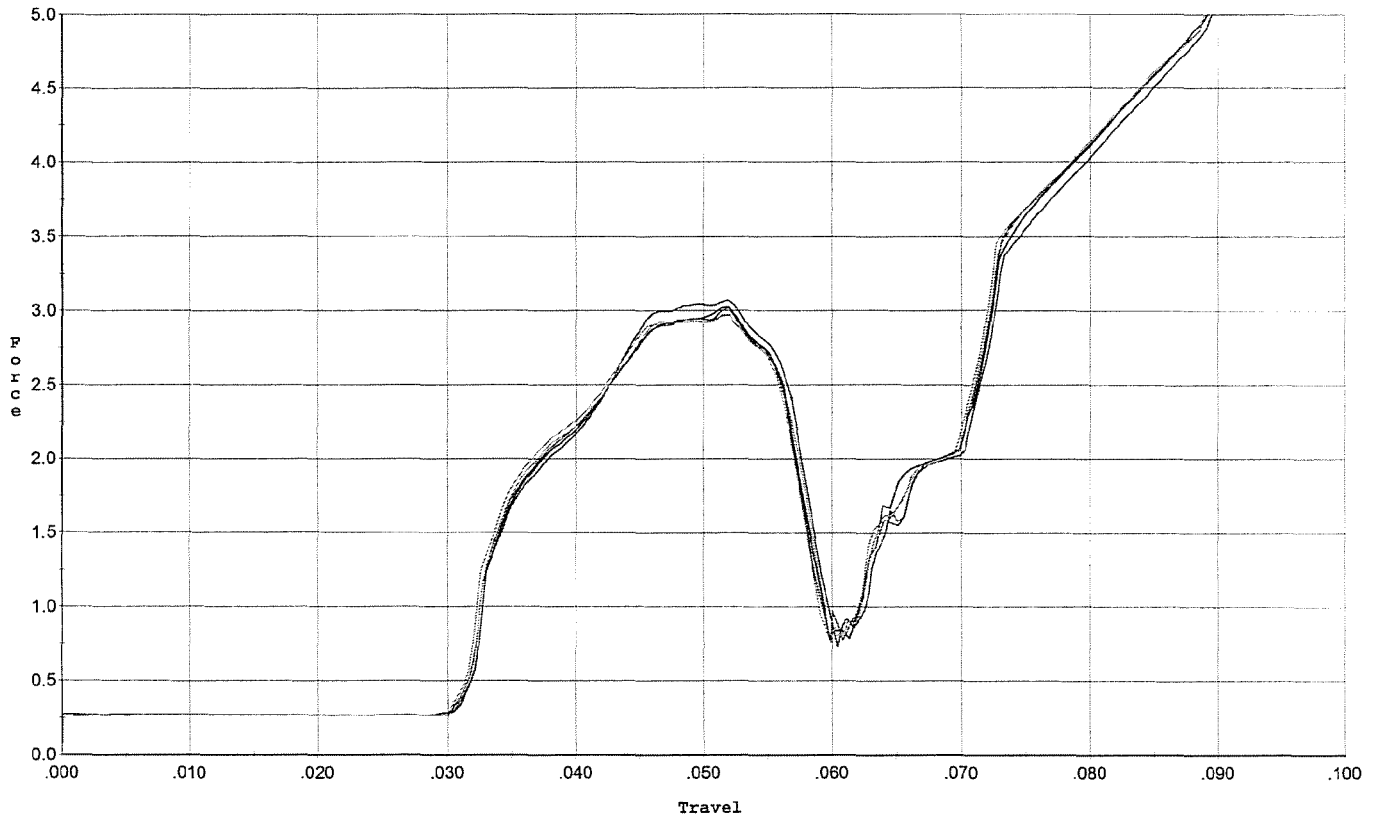
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.020	0.059	0.033	0.037	0.069		Set Trigger
2	3.004	0.060	0.034	0.037	0.070		Set Trigger
3	2.997	0.060	0.034	0.037	0.069		Set Trigger
4	2.985	0.060	0.034	0.037	0.070		Set Trigger
5	2.976	0.061	0.034	0.037	0.070		Set Trigger

Aug. 2.99

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: c schults 7/30/2008

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



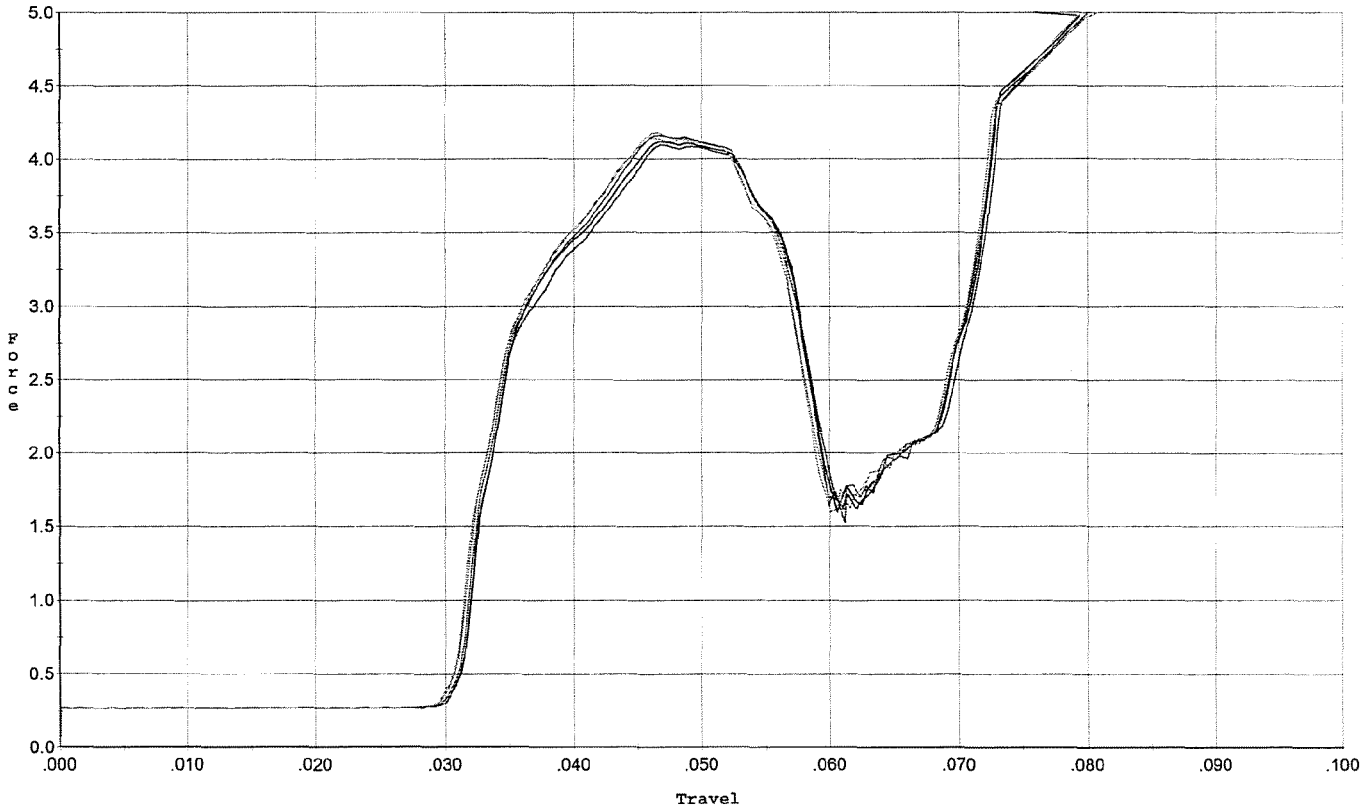
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.072	0.057	0.031	0.036	0.070		Set Trigger
2	3.027	0.056	0.031	0.036	0.068		Set Trigger
3	3.020	0.056	0.031	0.036	0.068		Set Trigger
4	2.966	0.057	0.031	0.035	0.070		Set Trigger
5	2.974	0.057	0.030	0.036	0.069		Set Trigger

Avg. 3.01

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: c schults 7/30/2008

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



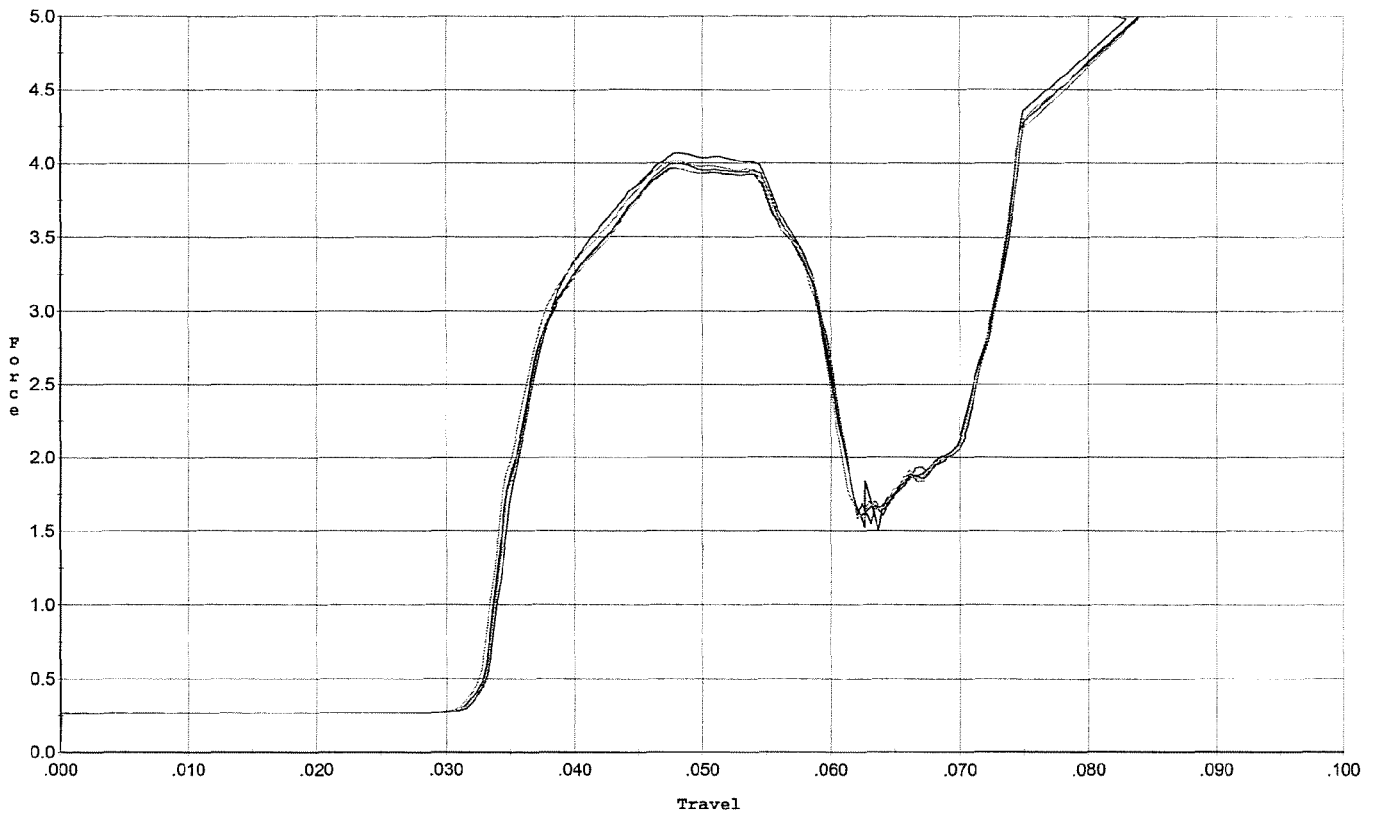
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.097	0.057	0.030	0.034	0.096		Set Trigger
2	4.120	0.057	0.030	0.034	0.097		Set Trigger
3	4.162	0.057	0.030	0.033	0.098		Set Trigger
4	4.146	0.057	0.030	0.033	0.097		Set Trigger
5	4.179	0.057	0.030	0.033	0.097		Set Trigger

Avg. 4.14

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: c schults 7/30/2008

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles+/- 1.0 lbs.



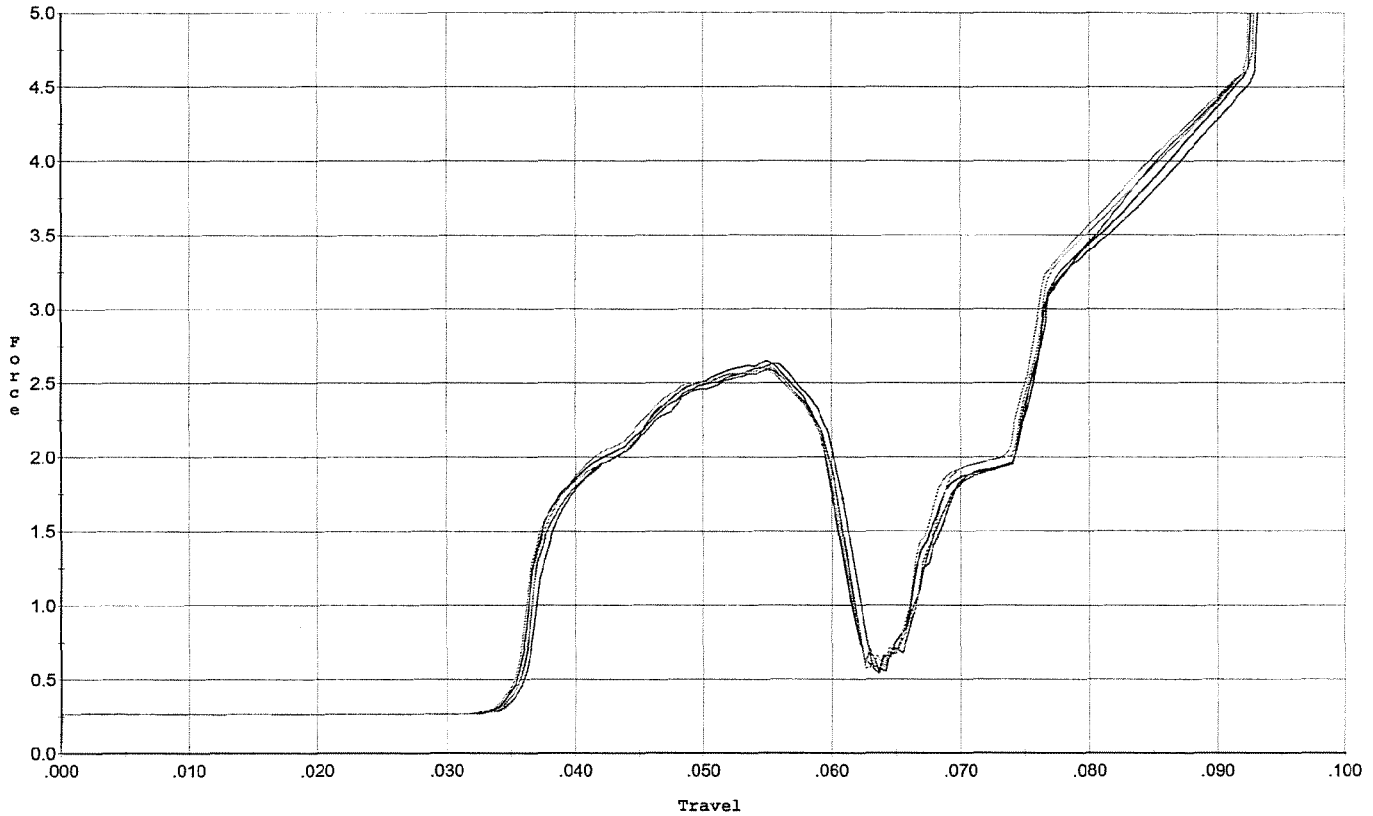
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.067	0.060	0.032	0.034	0.099		Set Trigger
2	3.965	0.059	0.033	0.034	0.095		Set Trigger
3	3.998	0.060	0.033	0.034	0.098		Set Trigger
4	3.964	0.060	0.033	0.034	0.098		Set Trigger
5	4.015	0.059	0.032	0.034	0.097		Set Trigger

Avg. 4.00

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: c schults 7/30/2008

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- 50lbs for final test



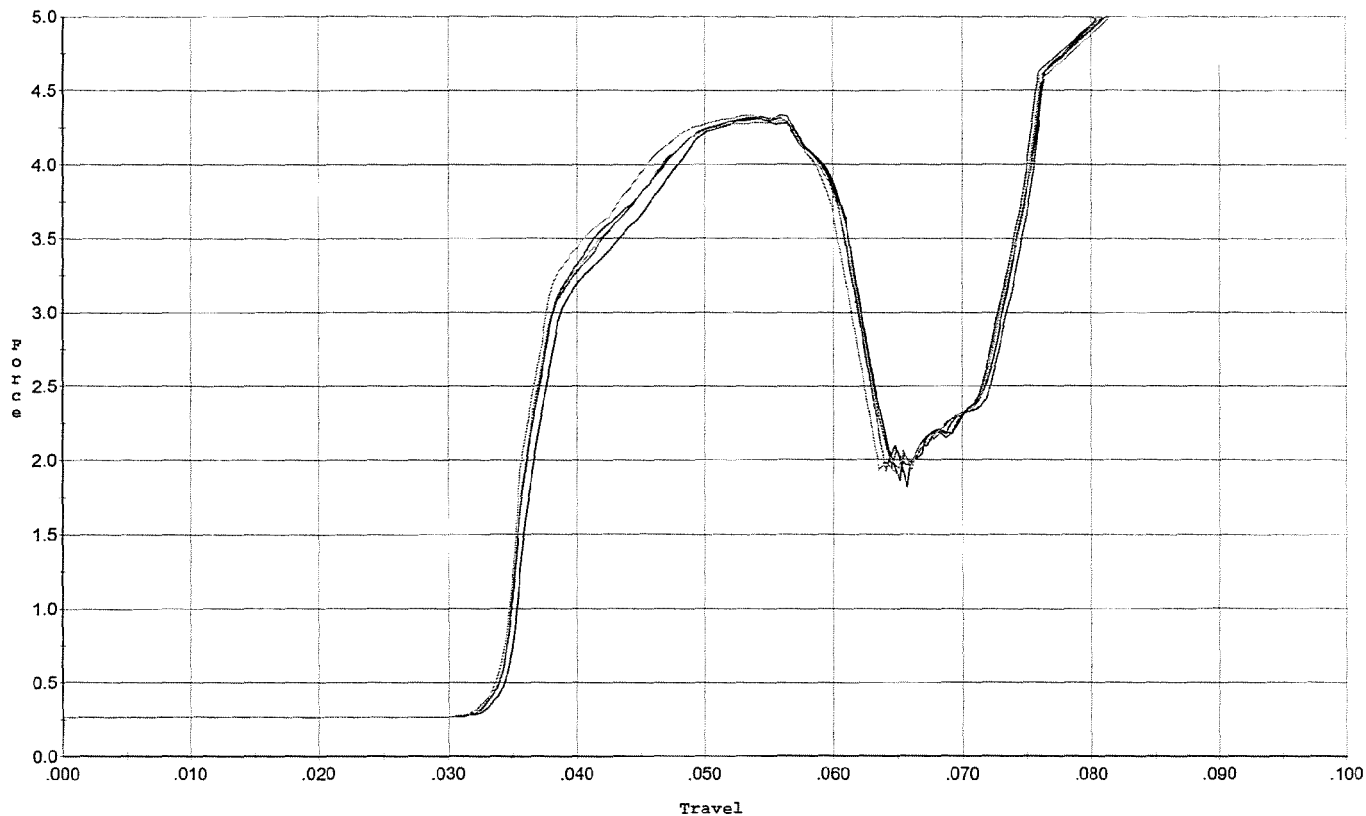
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.633	0.061	0.036	0.038	0.063		Set Trigger
2	2.651	0.059	0.035	0.038	0.062		Set Trigger
3	2.596	0.060	0.036	0.037	0.062		Set Trigger
4	2.611	0.061	0.036	0.037	0.064		Set Trigger
5	2.585	0.059	0.035	0.037	0.062		Set Trigger

Aug. 2.61

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: c schults 7/30/2008

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target&accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.320	0.062	0.034	0.029	0.109		Set Trigger
2	4.309	0.061	0.034	0.029	0.105		Set Trigger
3	4.332	0.061	0.034	0.029	0.108		Set Trigger
4	4.298	0.061	0.034	0.029	0.109		Set Trigger
5	4.333	0.061	0.034	0.030	0.109		Set Trigger

Aug. 4.31