

56774410

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

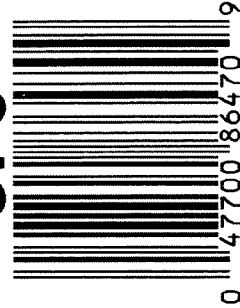
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6774410

UPC



GUN SERIAL # G 6774410

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		7-29-08	SPD
430	ASSEMBLE TO STOCK		7-29-08	SP
440	PROOF		7-29-08	SPD
460	CHECK HEADSPACE		7-29-08	SPD
470	DIS-ASSEMBLE ACTION		7-29-08	SPD
472	SERIALIZE BOLT HANDLE		7-31-08	RTZ
475	DRILL AND TAP SIGHT HOLES		7-31-08	SP
480	MAGNAFLUX BBL ACTION		8/1/08	BT
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		8/1/08	RT
520	GOFF BLAST BBL / REC		8/1/08	DA
542	APPLY COATINGS (BARREL ACTION)		8/8	u
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8/11/08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8/11/08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		8/11/08	SP
	D) OIL FIRING PIN ASSEMBLY		8-18-08	LSM
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

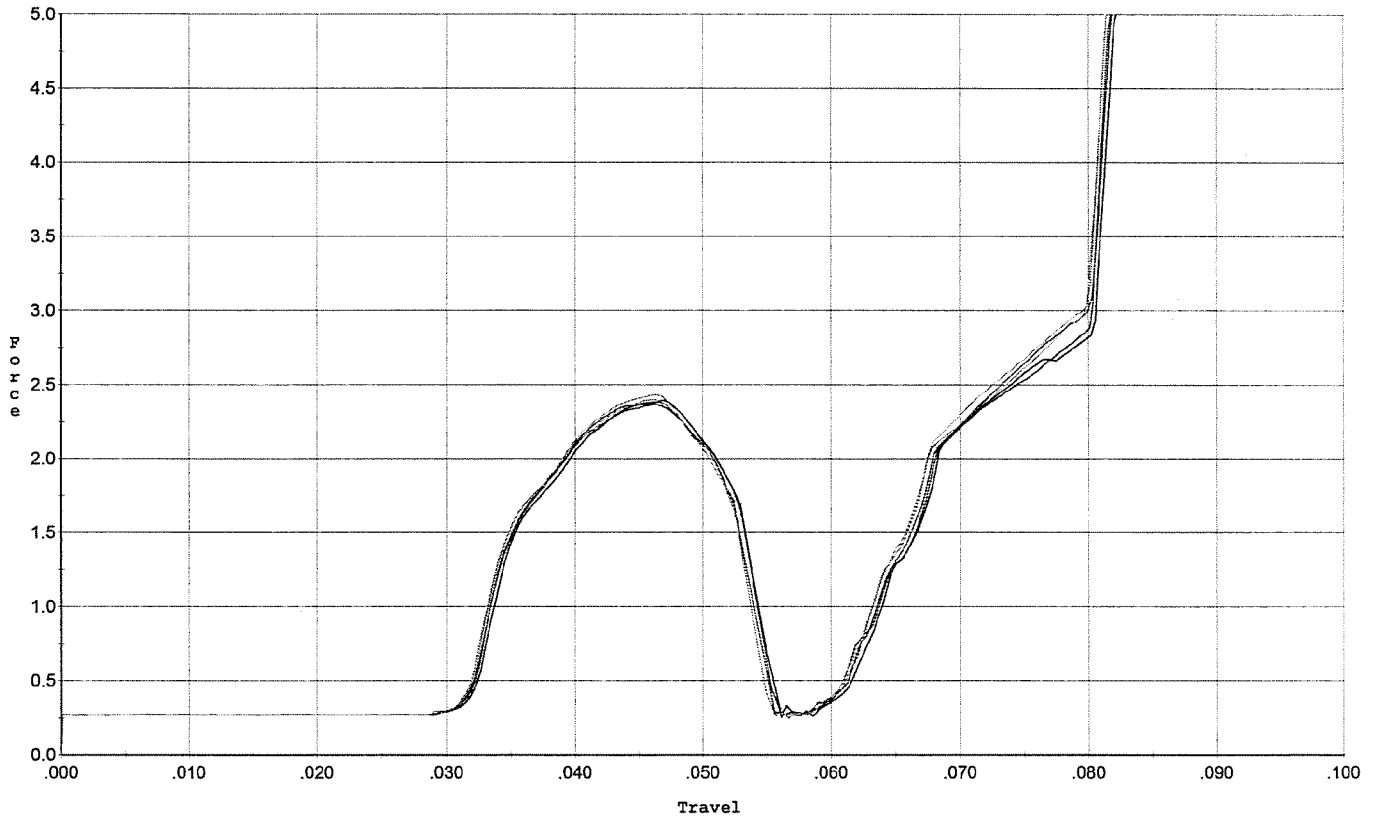
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	BARBER - M24 0056571 F) SAFETY ON FORCE 12 LBS MIN 10 LBS MAX	<u>3</u> <u>3</u> <u>3</u>	9-9-08	TL
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>5.5</u> <u>5.5</u> <u>5.5</u>	9-9-08	TL
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.025</u> <u>.025</u> <u>.025</u>	9-9-08	TL
	J) ASSEMBLE STOCK		8-18-08	BSN
	K) ASSEMBLE SWIVEL STUDS		9-9-08	TL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	8-19-08	TRW
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION	8/19/08	8
660	INSPECT FOR LIVE AMMO		8-19-08	TL
670	FINAL INSPECTION A) HEADSPACE		9-9-08	TL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.46</u> <u>2.46</u> <u>2.45</u> <u>2.37</u> <u>2.31</u>	9-8-08	BSN
	C) FUNCTION		9-9-08	TL
690	PACK		10/11/08	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C. Schultz 08/05/2008

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



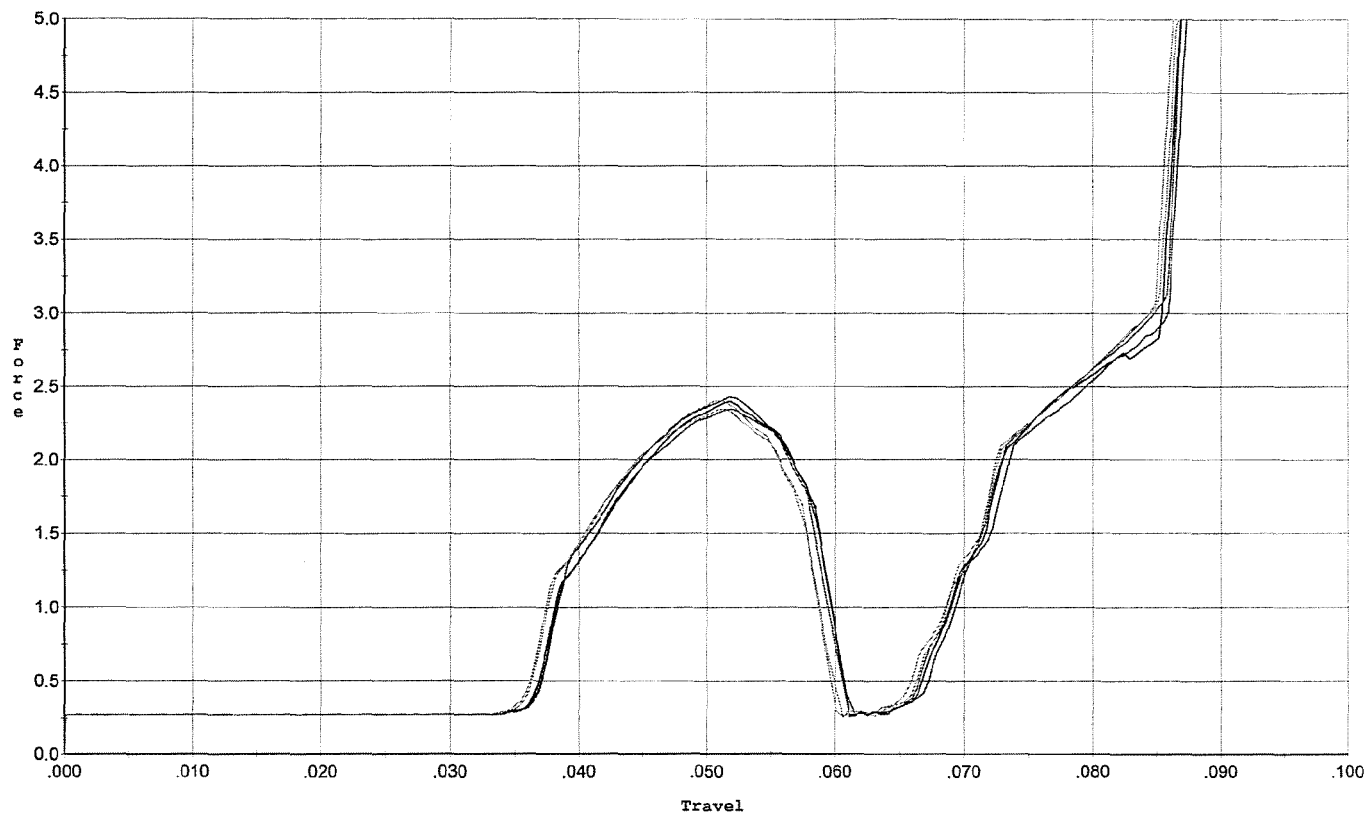
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.369	0.053	0.032	0.034	0.049		Set Trigger
2	2.398	0.053	0.032	0.035	0.049		Set Trigger
3	2.387	0.052	0.032	0.034	0.049		Set Trigger
4	2.437	0.053	0.032	0.034	0.049		Set Trigger
5	2.402	0.053	0.032	0.034	0.049		Set Trigger

Aug - 2.39

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C. Schultz 08/05/2008

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles+/- .50 lbs.



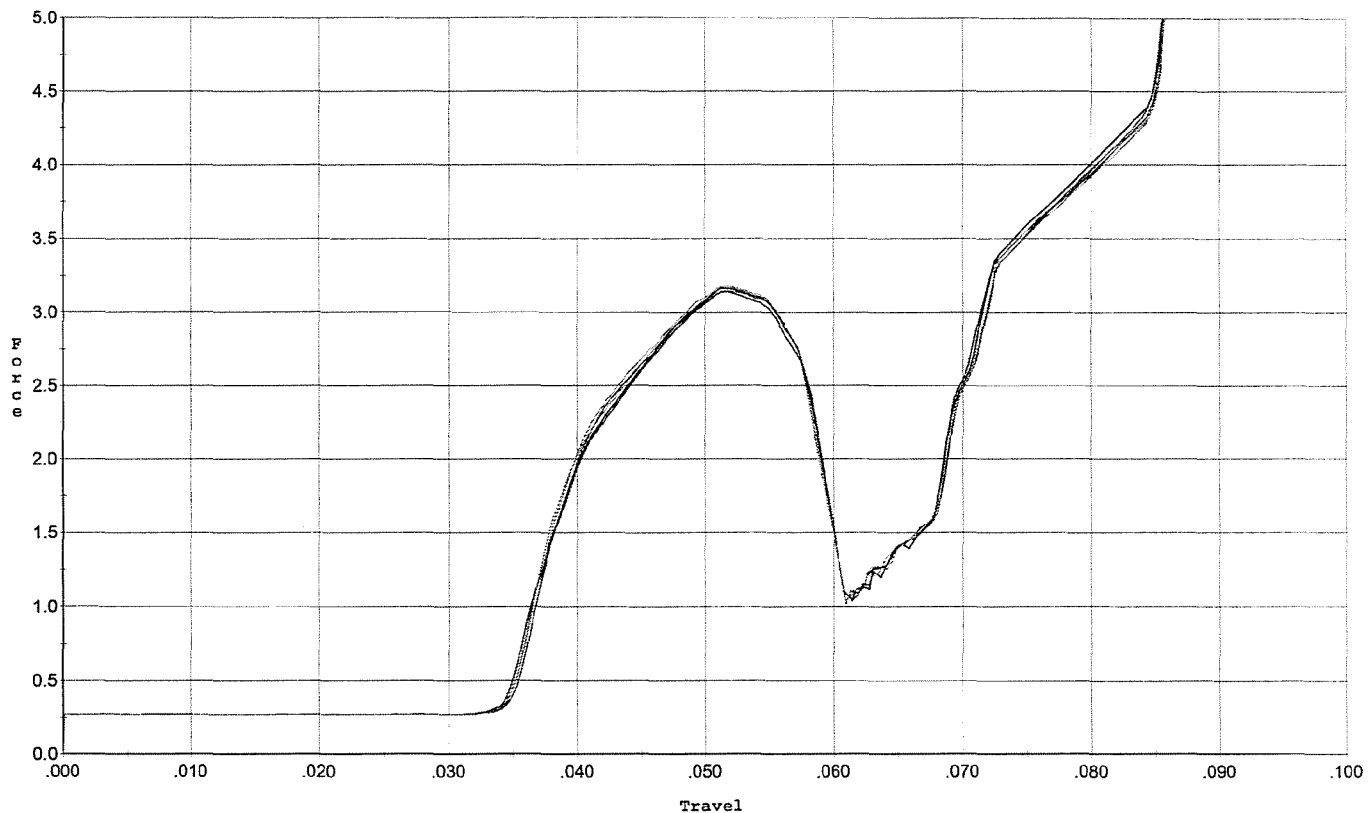
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.431	0.058	0.037	0.036	0.052		Set Trigger
2	2.399	0.059	0.036	0.036	0.051		Set Trigger
3	2.343	0.058	0.037	0.036	0.050		Set Trigger
4	2.346	0.057	0.036	0.036	0.050		Set Trigger
5	2.402	0.058	0.036	0.035	0.051		Set Trigger

Aug 2-38

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C. Schults 08/05/2008

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



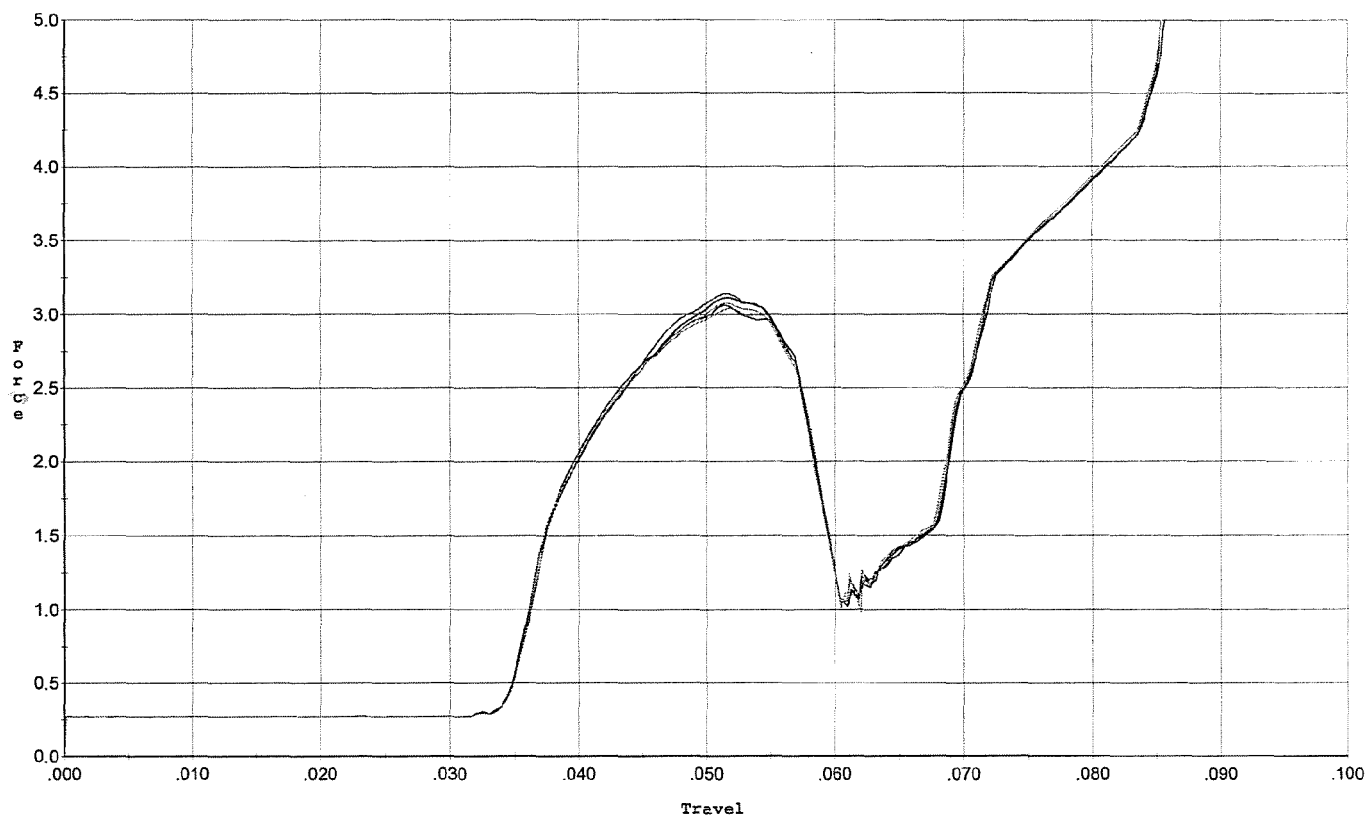
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.139	0.059	0.035	0.033	0.068		Set Trigger
2	3.164	0.059	0.035	0.033	0.068		Set Trigger
3	3.145	0.058	0.035	0.033	0.068		Set Trigger
4	3.176	0.059	0.035	0.033	0.069		Set Trigger
5	3.176	0.059	0.035	0.034	0.069		Set Trigger

Aug. 3-16

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C. Schults 08/05/2008

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles+/- .75 lbs.



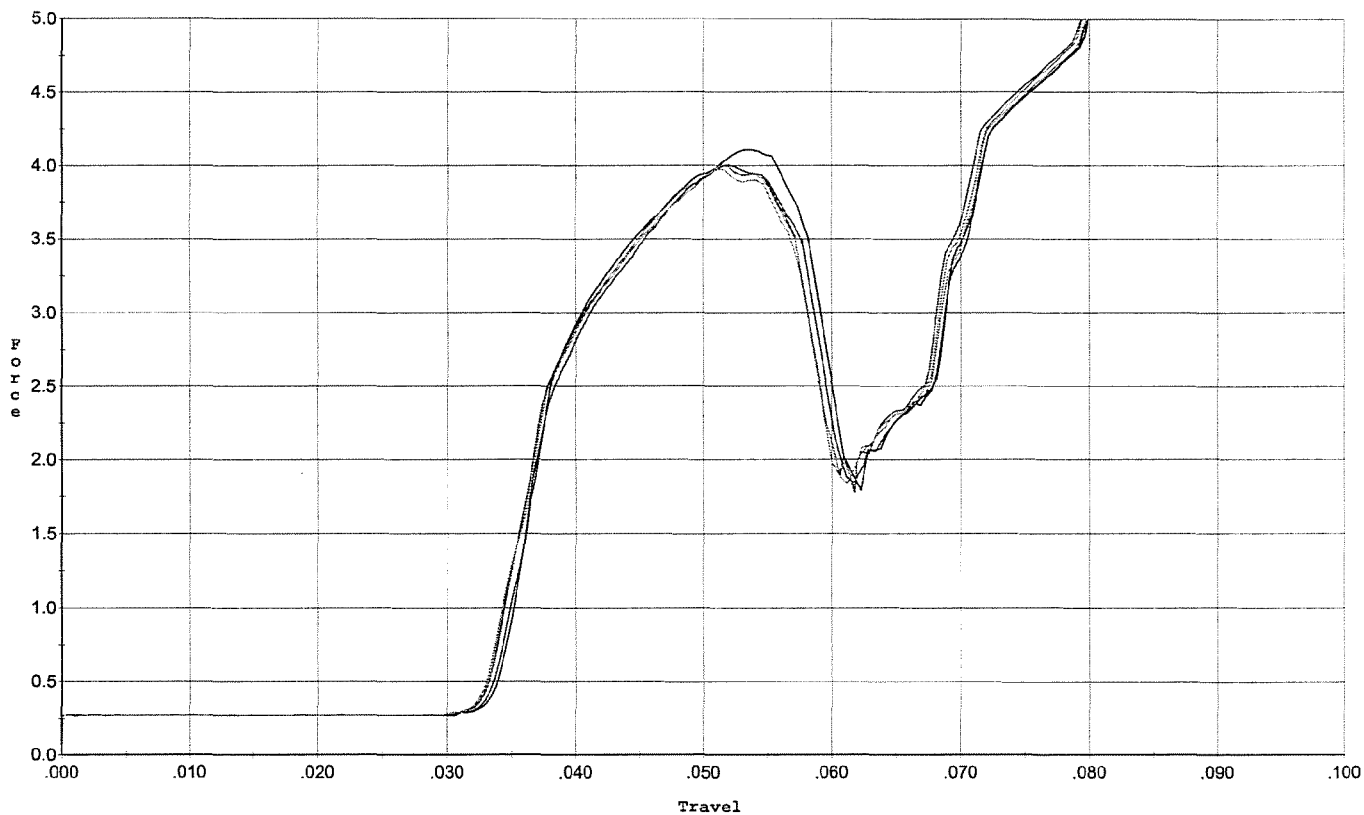
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.064	0.058	0.034	0.034	0.067		Set Trigger
2	3.113	0.058	0.034	0.034	0.067		Set Trigger
3	3.137	0.059	0.034	0.034	0.068		Set Trigger
4	3.073	0.057	0.034	0.034	0.065		Set Trigger
5	3.042	0.058	0.035	0.034	0.066		Set Trigger

Aug. 3-08

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C. Schultz 08/05/2008

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



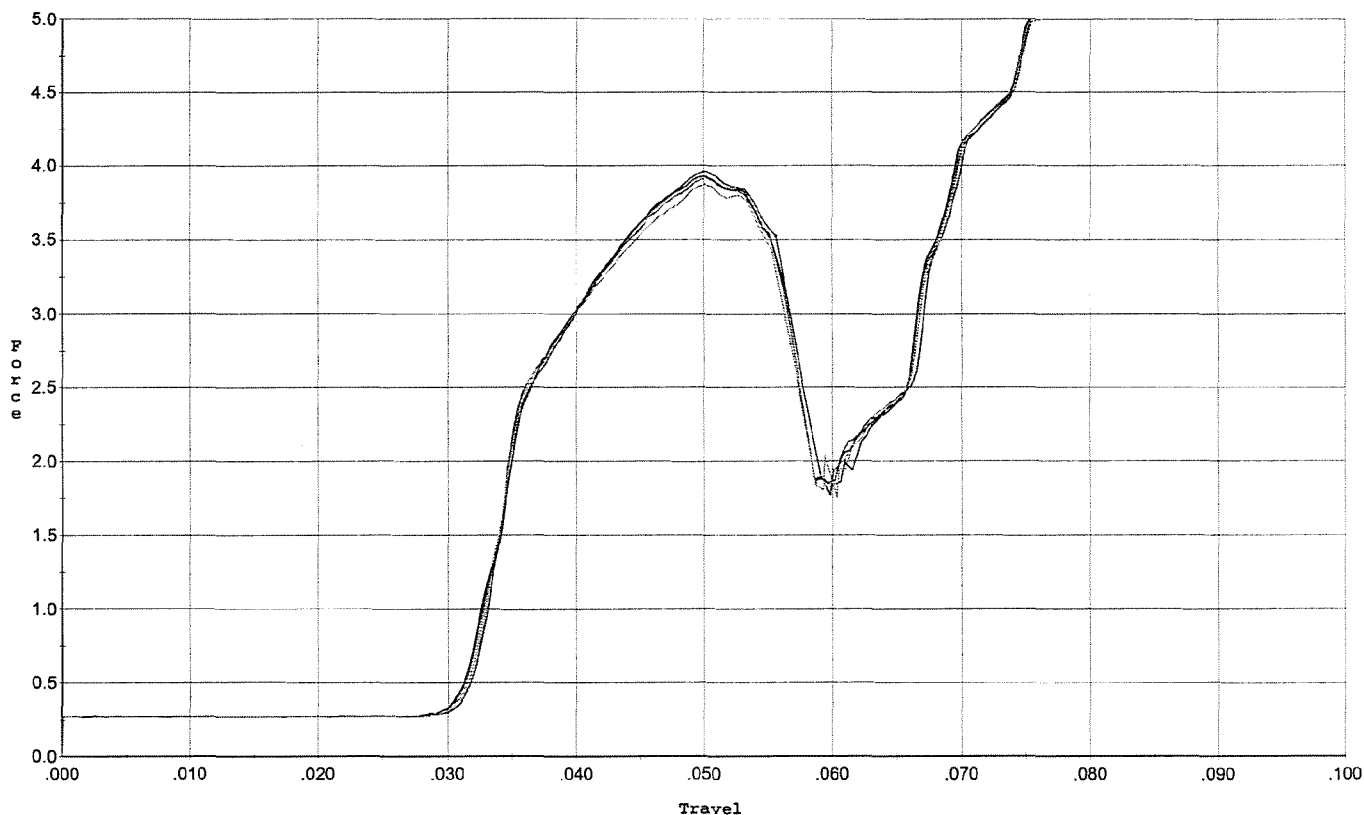
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.007	0.058	0.033	0.031	0.087		Set Trigger
2	4.109	0.058	0.034	0.030	0.090		Set Trigger
3	4.007	0.057	0.033	0.030	0.087		Set Trigger
4	4.001	0.057	0.033	0.030	0.087		Set Trigger
5	3.977	0.057	0.033	0.031	0.087		Set Trigger

Aug 4.02

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C. Schults 08/05/2008

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs.after 20 cycles +/- 1.0 lbs.



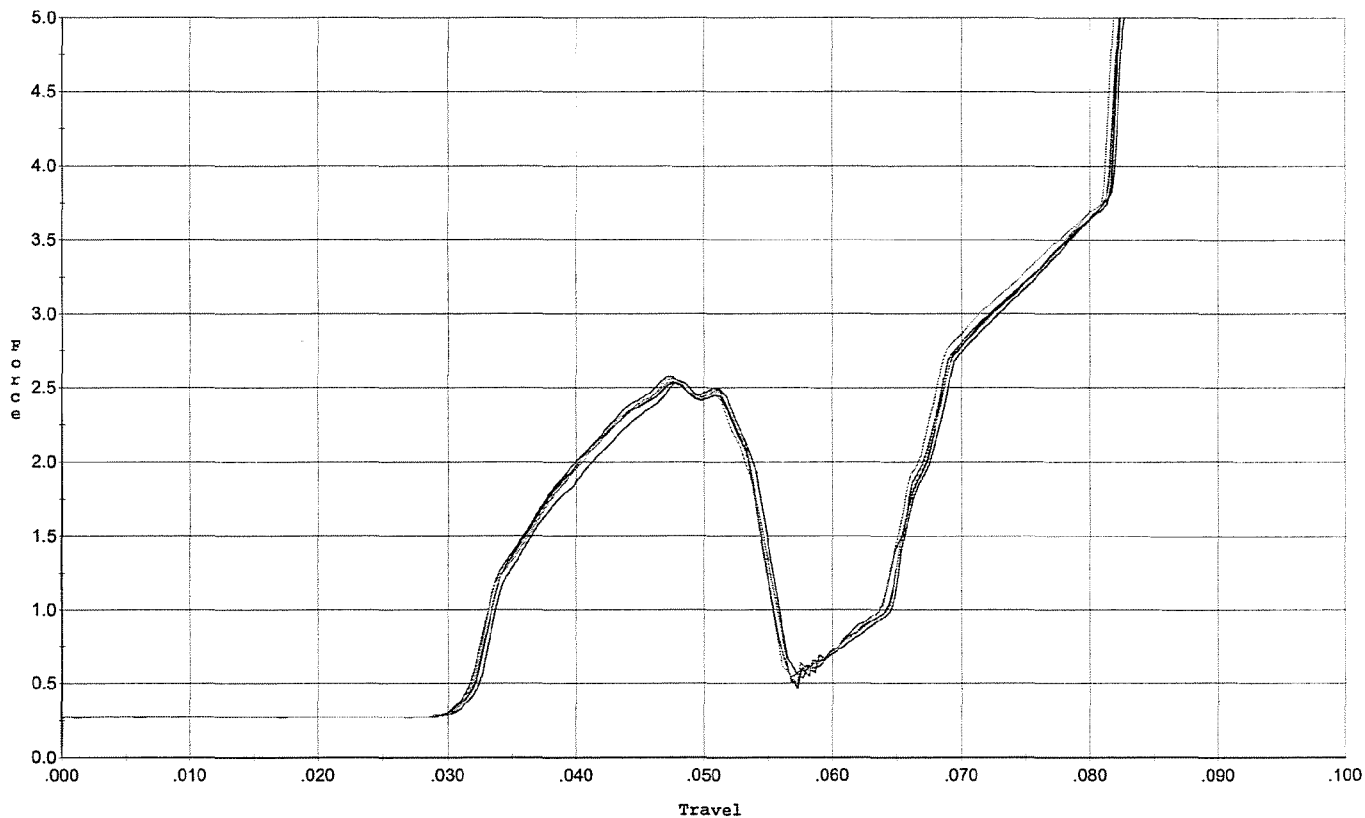
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.963	0.056	0.031	0.027	0.085		Set Trigger
2	3.929	0.056	0.031	0.026	0.086		Set Trigger
3	3.918	0.056	0.031	0.027	0.086		Set Trigger
4	3.914	0.056	0.031	0.027	0.086		Set Trigger
5	3.873	0.057	0.031	0.027	0.086		Set Trigger

Aug 3.91

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C. Schultz 08/05/2008

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



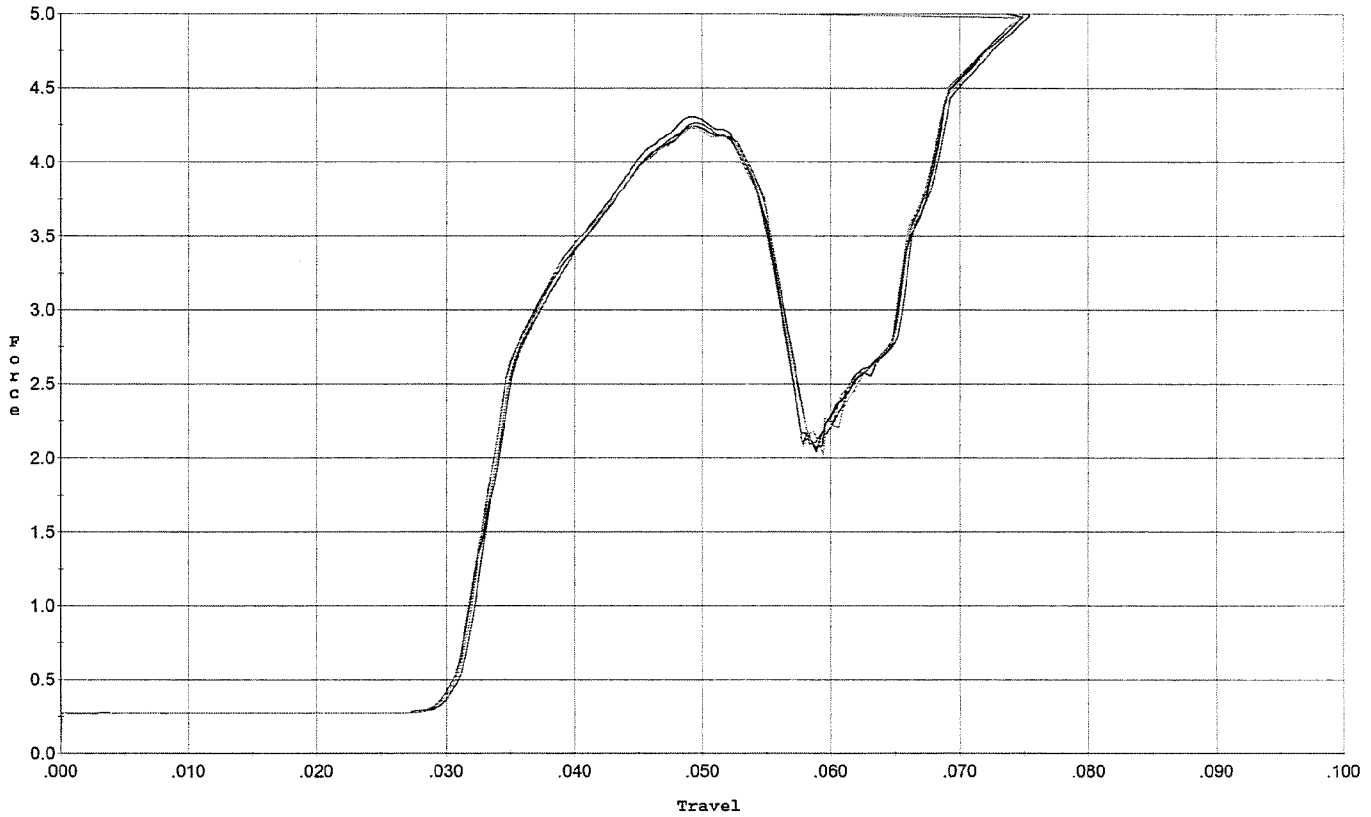
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.543	0.054	0.032	0.034	0.052		Set Trigger
2	2.534	0.055	0.032	0.034	0.054		Set Trigger
3	2.574	0.053	0.032	0.034	0.053		Set Trigger
4	2.540	0.053	0.032	0.034	0.052		Set Trigger
5	2.564	0.054	0.032	0.034	0.052		Set Trigger

Aug-2-SS

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C. Schults 08/05/2008

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lb. for target&accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.307	0.055	0.030	0.029	0.093		Set Trigger
2	4.240	0.055	0.030	0.029	0.091		Set Trigger
3	4.266	0.055	0.030	0.030	0.090		Set Trigger
4	4.245	0.055	0.030	0.028	0.091		Set Trigger
5	4.230	0.055	0.030	0.030	0.092		Set Trigger

Avg. 4.25