

BARBER - M24 0056580

G6774411

**CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON**

BARBER - M24 0056580 M2400056619

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



3J FORM

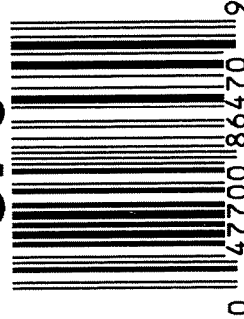
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6774411

UPC



BARBER - M24 0056582 INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # 66774411

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		7-15-08	BSW
430	ASSEMBLE TO STOCK		7-15-08	SP
440	PROOF		7-15-08	L.P.D.
460	CHECK HEADSPACE		7-15-08	L.P.D.
470	DIS-ASSEMBLE ACTION		7-16-08	RTZ
472	SERIALIZE BOLT HANDLE		7-16-08	RTZ
475	DRILL AND TAP SIGHT HOLES		7-19-08	SP
480	MAGNAFLUX BBL ACTION		7/25/08	BH
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		7/25/08	RT
520	GOFF BLAST BBL / REC		7/25/08	DS
542	APPLY COATINGS (BARREL ACTION)		8-2	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-4-08	BSW
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-4-08	BSW
	C) INSPECT EJECTOR HOLE FOR CHAMFER		8-4-08	BSW
	D) OIL FIRING PIN ASSEMBLY		8-6-08	L.P.D.
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

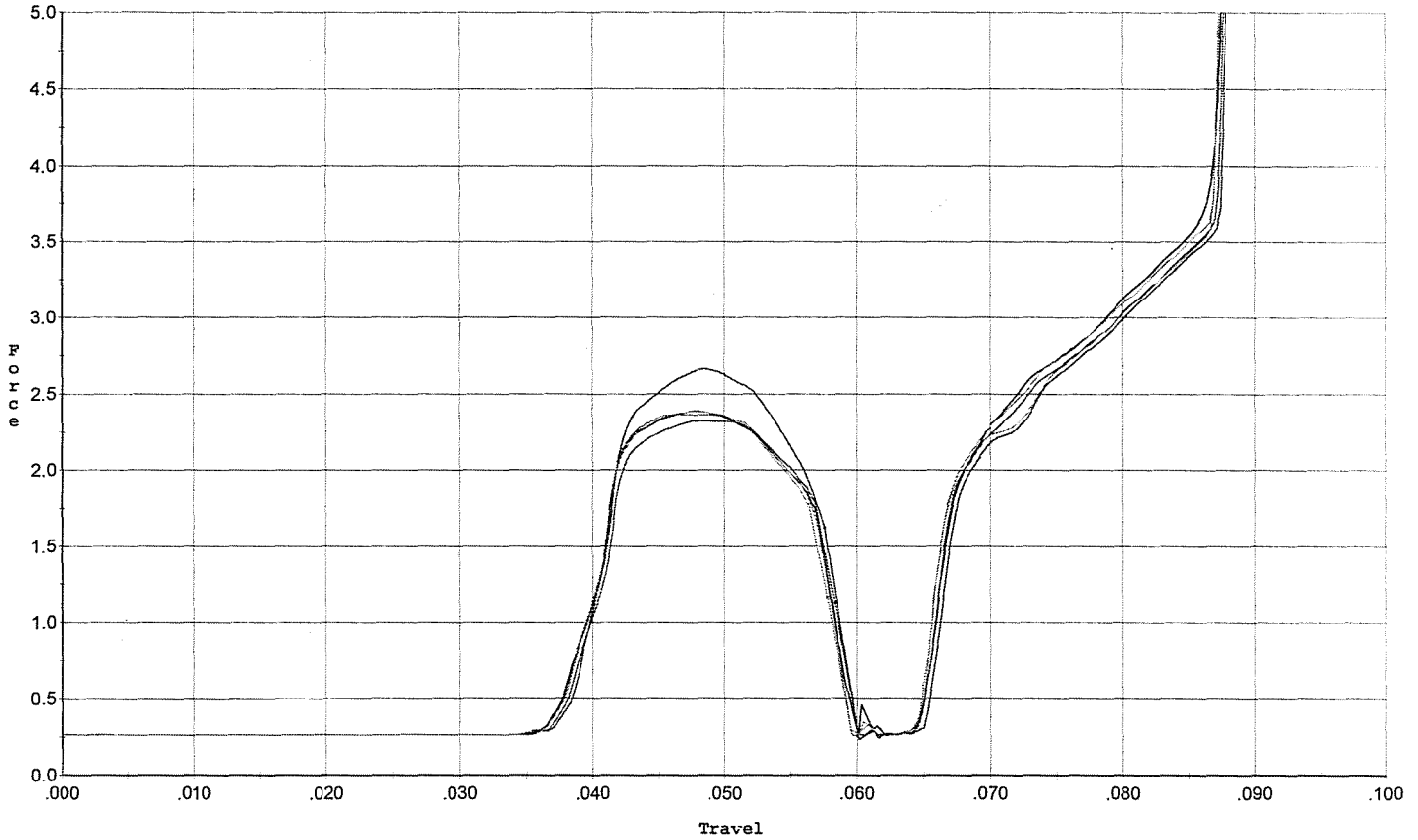
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	BARBER - M24 0056583 F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6</u> <u>6.5</u> <u>6.5</u>	8-20	TC
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>6</u> <u>6.5</u> <u>6.5</u>	8-20	TC
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.023</u> <u>.023</u>	8-20	TC
	J) ASSEMBLE STOCK		8-6-08	SPR
	K) ASSEMBLE SWIVEL STUDS		8-28-08	RSW
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	8-7-08	TRW
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		8-7-08	TC
670	FINAL INSPECTION A) HEADSPACE		8-28-08	RSW
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.05</u> <u>2.09</u> <u>2.11</u> <u>2.12</u> <u>2.04</u>	8/14/08	Fm
	C) FUNCTION		8-28-08	RSW
690	PACK		8-29-08	TC

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: c schults 7/31/2008

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50



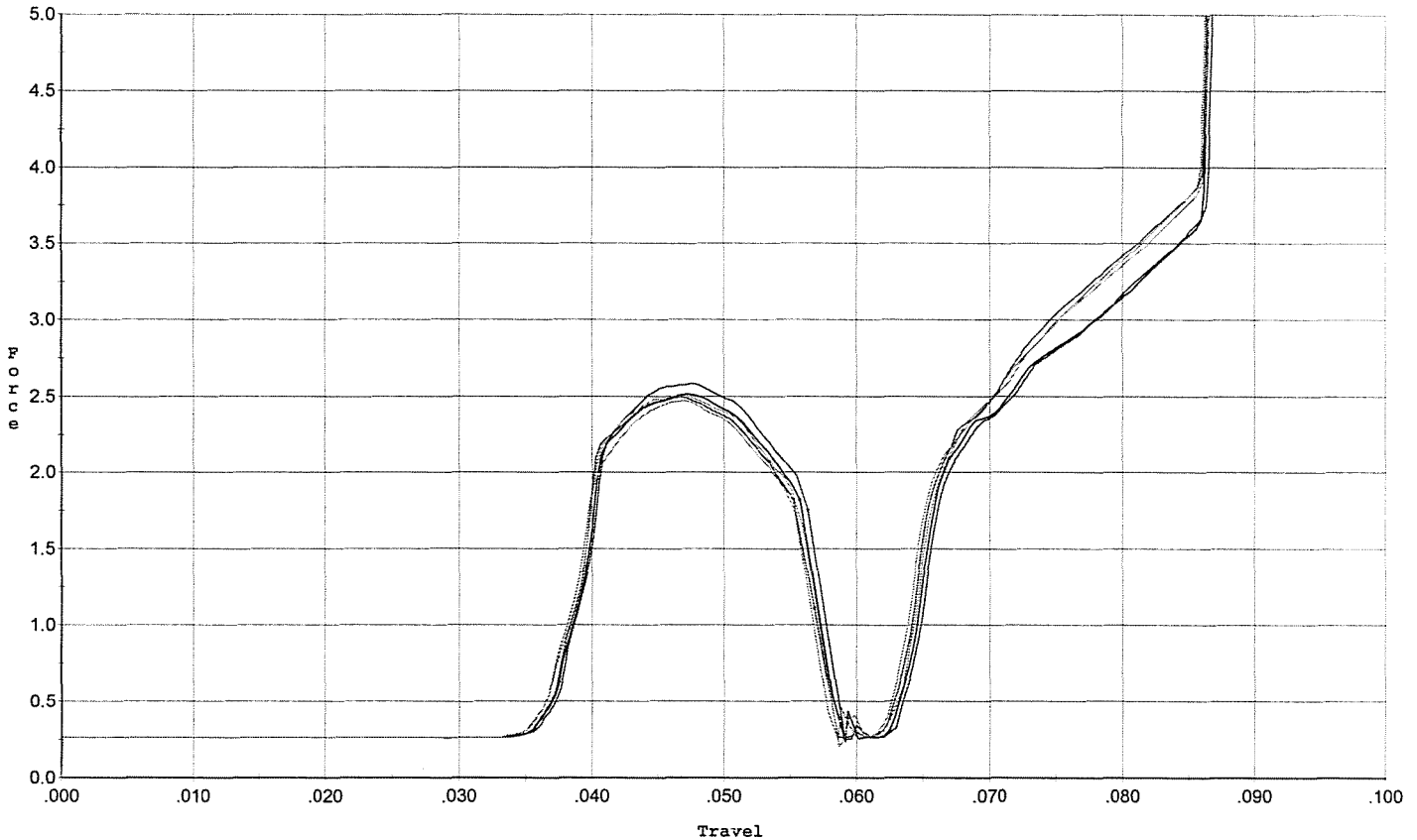
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.664	0.058	0.038	0.037	0.052		Set Trigger
2	2.388	0.057	0.037	0.037	0.049		Set Trigger
3	2.326	0.058	0.037	0.037	0.049		Set Trigger
4	2.385	0.057	0.037	0.037	0.049		Set Trigger
5	2.369	0.058	0.037	0.037	0.049		Set Trigger

Avg. 2.42

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: c schults 7/31/2008

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles+/- .50



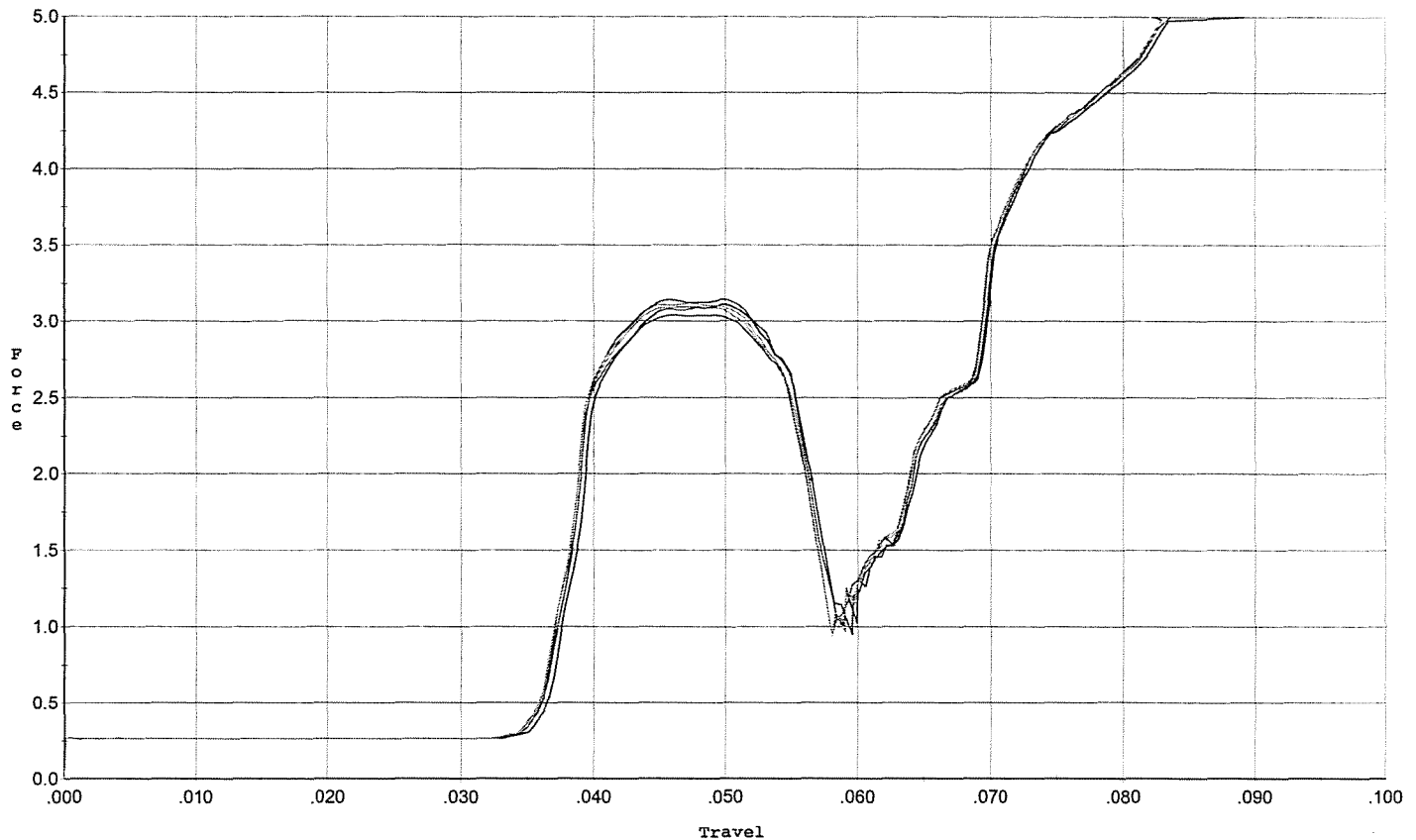
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.586	0.056	0.036	0.037	0.051		Set Trigger
2	2.516	0.056	0.037	0.037	0.050		Set Trigger
3	2.497	0.057	0.037	0.037	0.050		Set Trigger
4	2.502	0.056	0.036	0.037	0.050		Set Trigger
5	2.469	0.055	0.037	0.037	0.049		Set Trigger

Avg. 2.51

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: c schults 7/31/2008

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.146	0.055	0.035	0.035	0.062		Set Trigger
2	3.112	0.057	0.036	0.035	0.062		Set Trigger
3	3.039	0.056	0.035	0.035	0.061		Set Trigger
4	3.122	0.055	0.036	0.035	0.062		Set Trigger
5	3.099	0.055	0.035	0.035	0.062		Set Trigger

Avg. 3.10

Trigger Profile [lbs,inch]

Profile

GunType:

Make:

Note:

SWS

Rifle

Remington

c schults 7/31/2008

Model:

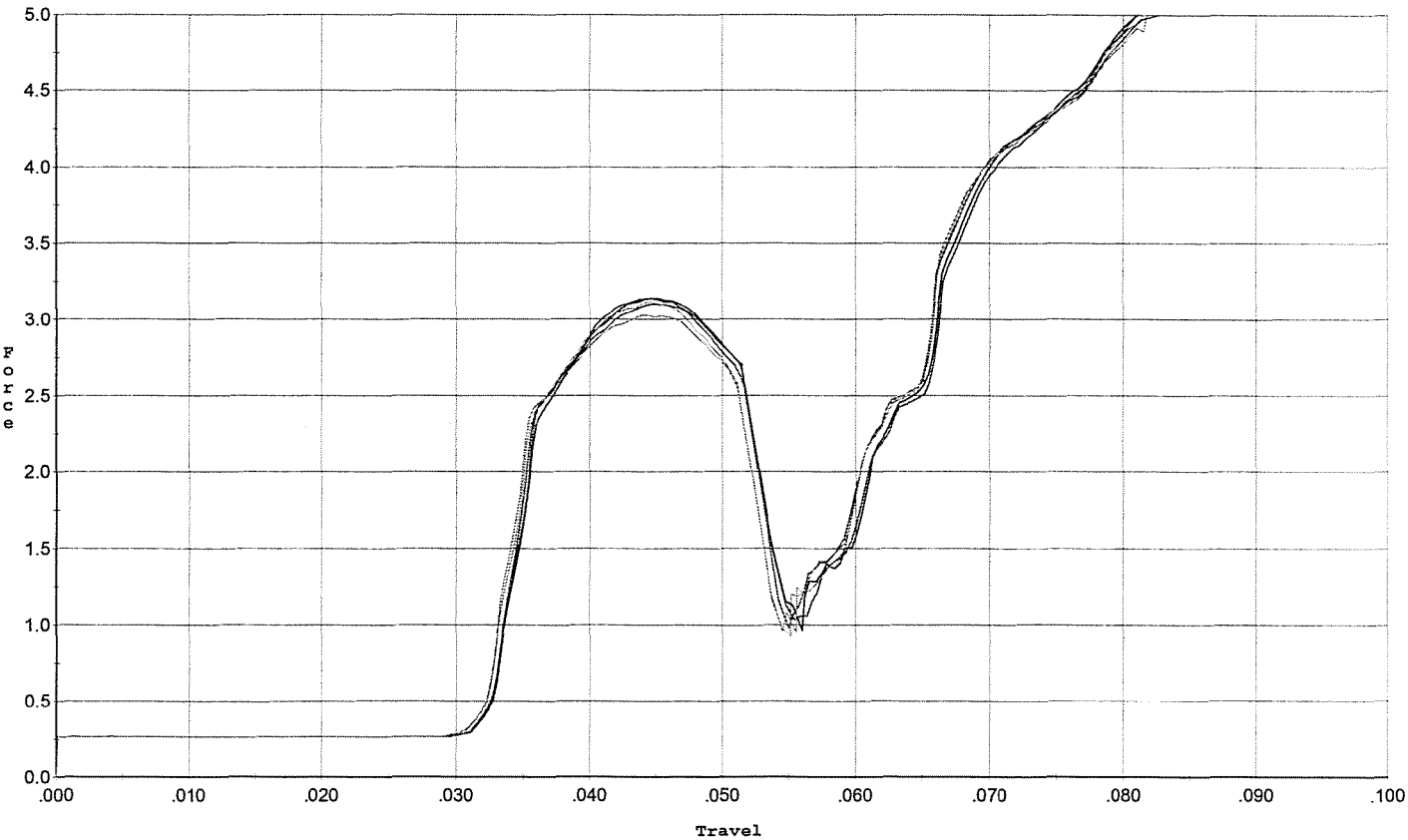
Serial No:

Trigger:

M/24

Form #F005

3.0 lbs. after 20 cycles+/- .75 lbs.



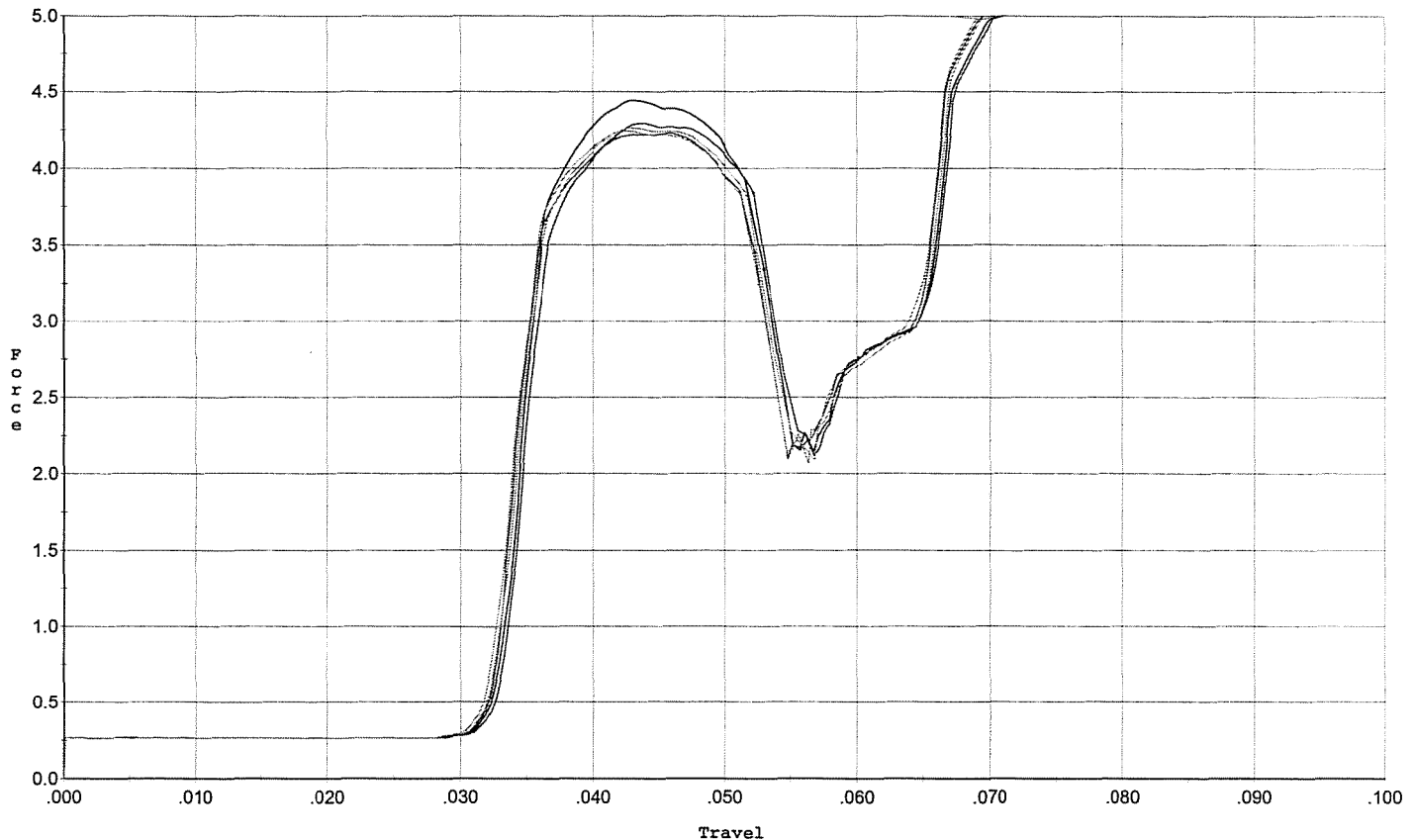
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.138	0.051	0.032	0.034	0.060		Set Trigger
2	3.140	0.051	0.033	0.034	0.060		Set Trigger
3	3.102	0.052	0.033	0.034	0.060		Set Trigger
4	3.112	0.051	0.032	0.034	0.059		Set Trigger
5	3.028	0.051	0.032	0.034	0.059		Set Trigger

Aug. 3.10

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: c schults 7/31/2008

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



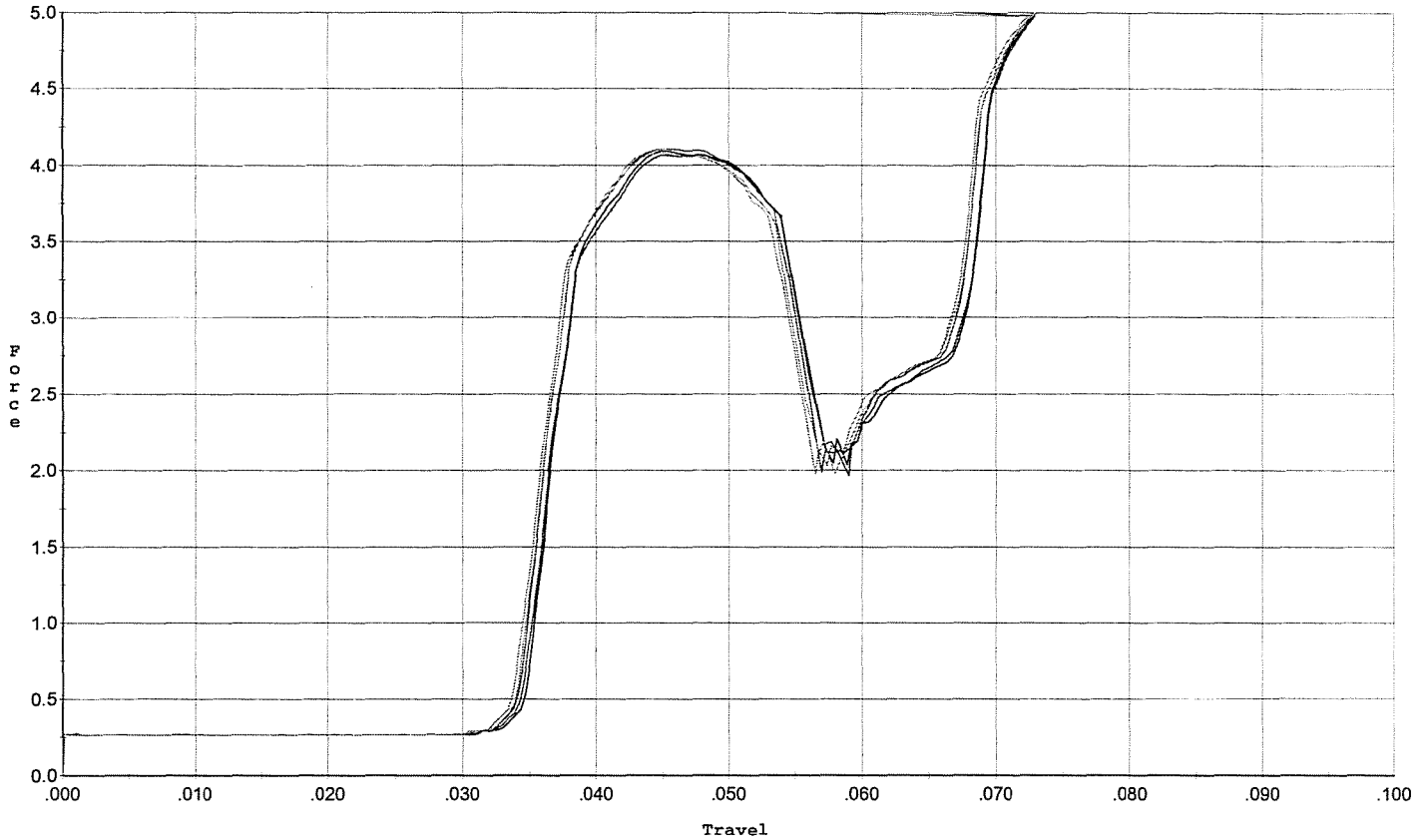
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.293	0.052	0.032	0.024	0.083		Set Trigger
2	4.443	0.053	0.032	0.024	0.087		Set Trigger
3	4.227	0.052	0.032	0.024	0.084		Set Trigger
4	4.261	0.052	0.031	0.024	0.083		Set Trigger
5	4.242	0.053	0.032	0.024	0.085		Set Trigger

Avg. 4.29

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: c schults 7/31/2008

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. iafter 20 cycles+/- 1.0 lbs.



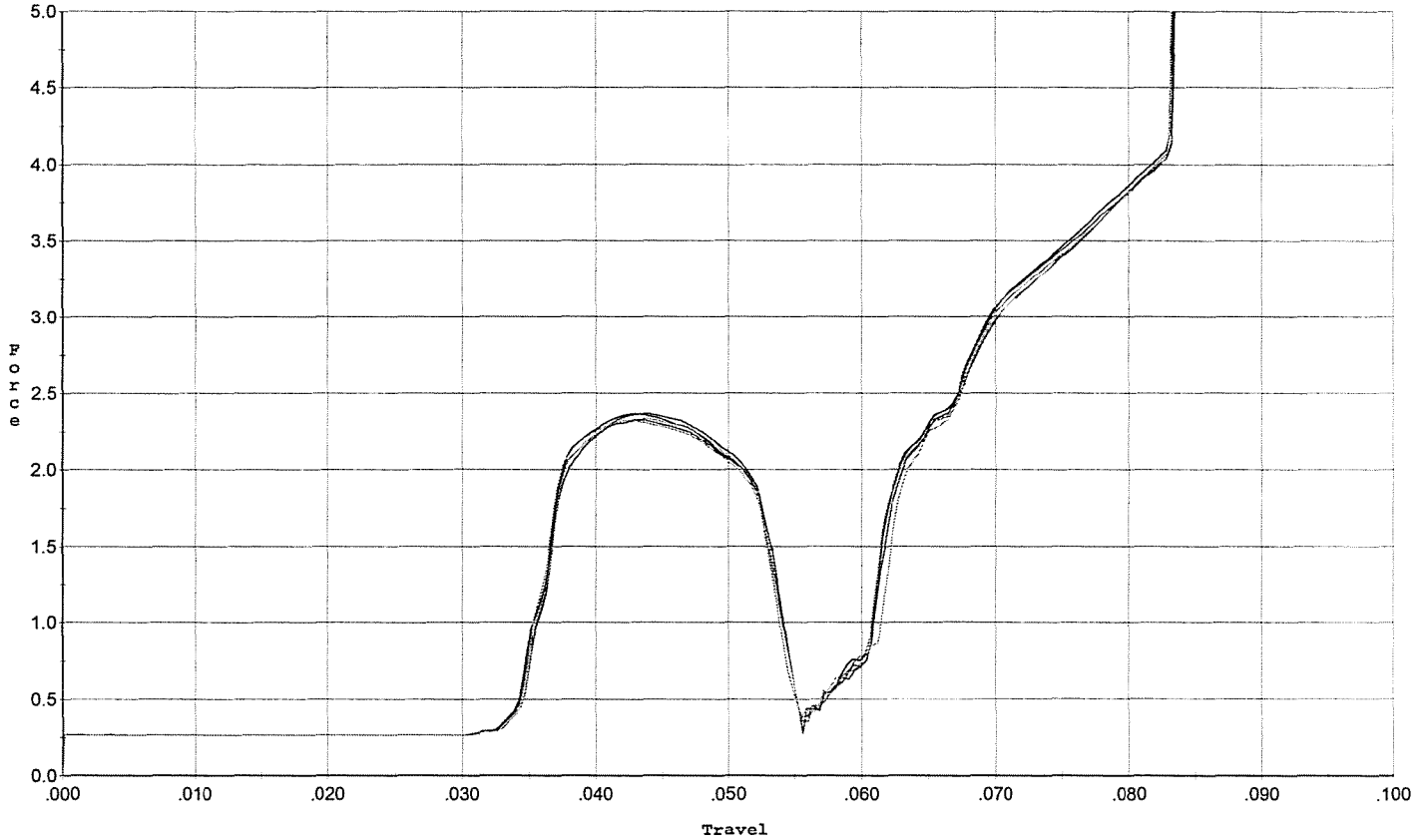
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.065	0.054	0.034	0.026	0.080		Set Trigger
2	4.095	0.054	0.035	0.026	0.080		Set Trigger
3	4.107	0.055	0.034	0.025	0.083		Set Trigger
4	4.108	0.054	0.034	0.026	0.080		Set Trigger
5	4.081	0.054	0.034	0.026	0.081		Set Trigger

Avg. 4.09

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: c schults 7/31/2008

Model: M/24
Serial No: Form #F005
Trigger: reset 2.5 lbs. +/- .50 lbs. for final test



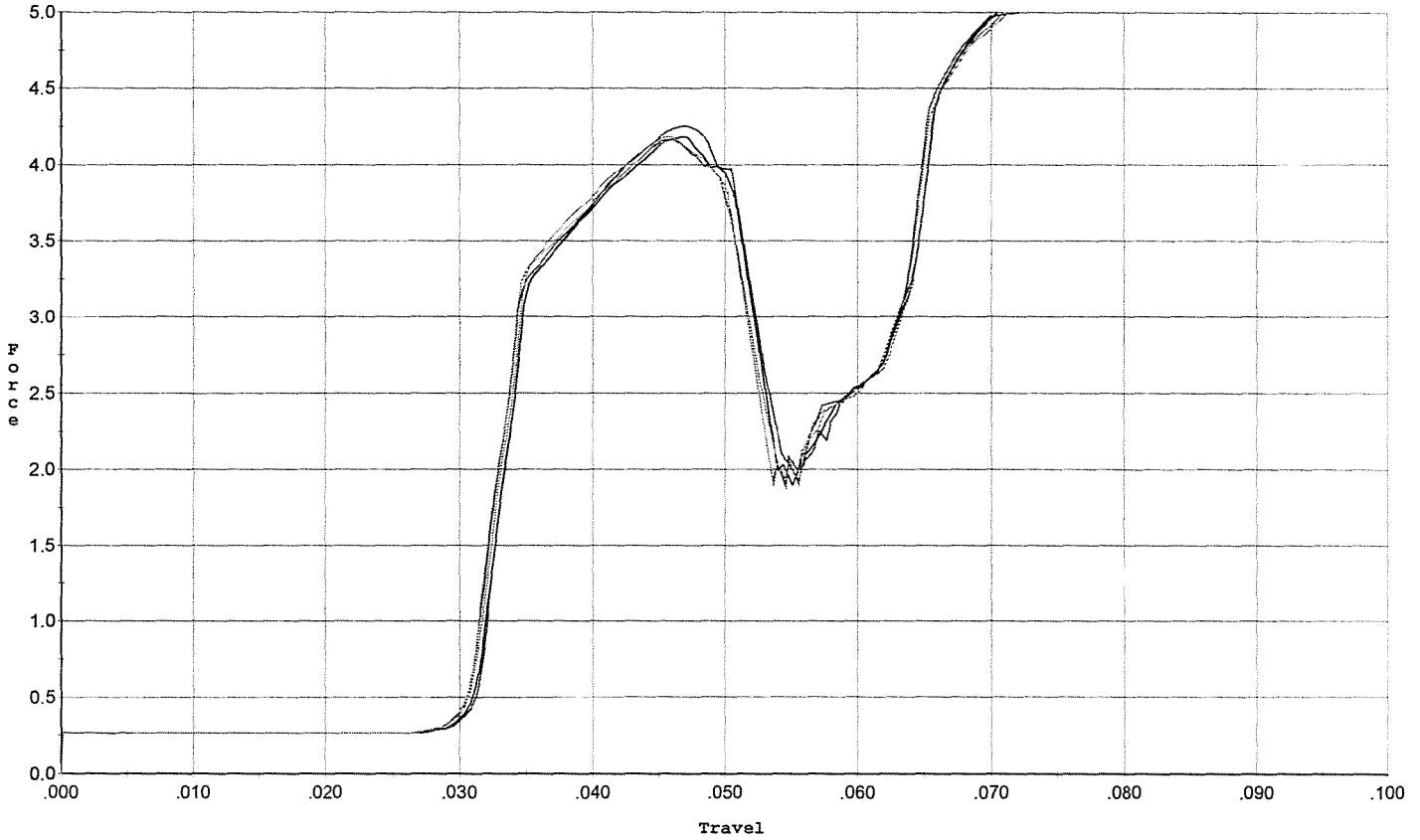
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.366	0.053	0.034	0.036	0.047		Set Trigger
2	2.367	0.052	0.034	0.036	0.046		Set Trigger
3	2.326	0.054	0.035	0.036	0.047		Set Trigger
4	2.334	0.052	0.035	0.036	0.046		Set Trigger
5	2.323	0.052	0.034	0.036	0.046		Set Trigger

Avg. 2.34

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: c schults 7/31/2008

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs.+/- 1.0 for target&accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.255	0.050	0.031	0.032	0.079		Set Trigger
2	4.180	0.051	0.031	0.032	0.079		Set Trigger
3	4.164	0.050	0.030	0.032	0.078		Set Trigger
4	4.167	0.051	0.030	0.032	0.079		Set Trigger
5	4.184	0.050	0.031	0.032	0.078		Set Trigger

Avg. 4.19