

66774412

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

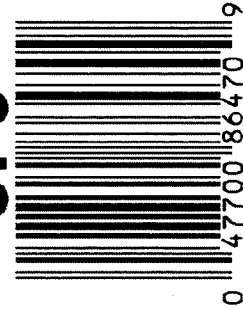
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6774412

UPC



GUN SERIAL #

G 6774412

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		7-29-08	SPD
430	ASSEMBLE TO STOCK		7-29-08	SP
440	PROOF		7-29-08	SPD
460	CHECK HEADSPACE		7-29-08	SPD
470	DIS-ASSEMBLE ACTION		7-29-08	SPD
472	SERIALIZE BOLT HANDLE	MAGNA-FLUX AUG 18 2008 OPERATOR B/M	7-31-08	RJR
475	DRILL AND TAP SIGHT HOLES		8-02-08	SP
480	MAGNAFLUX BBL ACTION		8/6	B/M
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		8/6/08	RJR
520	GOFF BLAST BBL / REC		7/8/08	Amf
542	APPLY COATINGS (BARREL ACTION)		8/18	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-19-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-19-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		8-19-08	SP
	D) OIL FIRING PIN ASSEMBLY		8-22-08	SPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

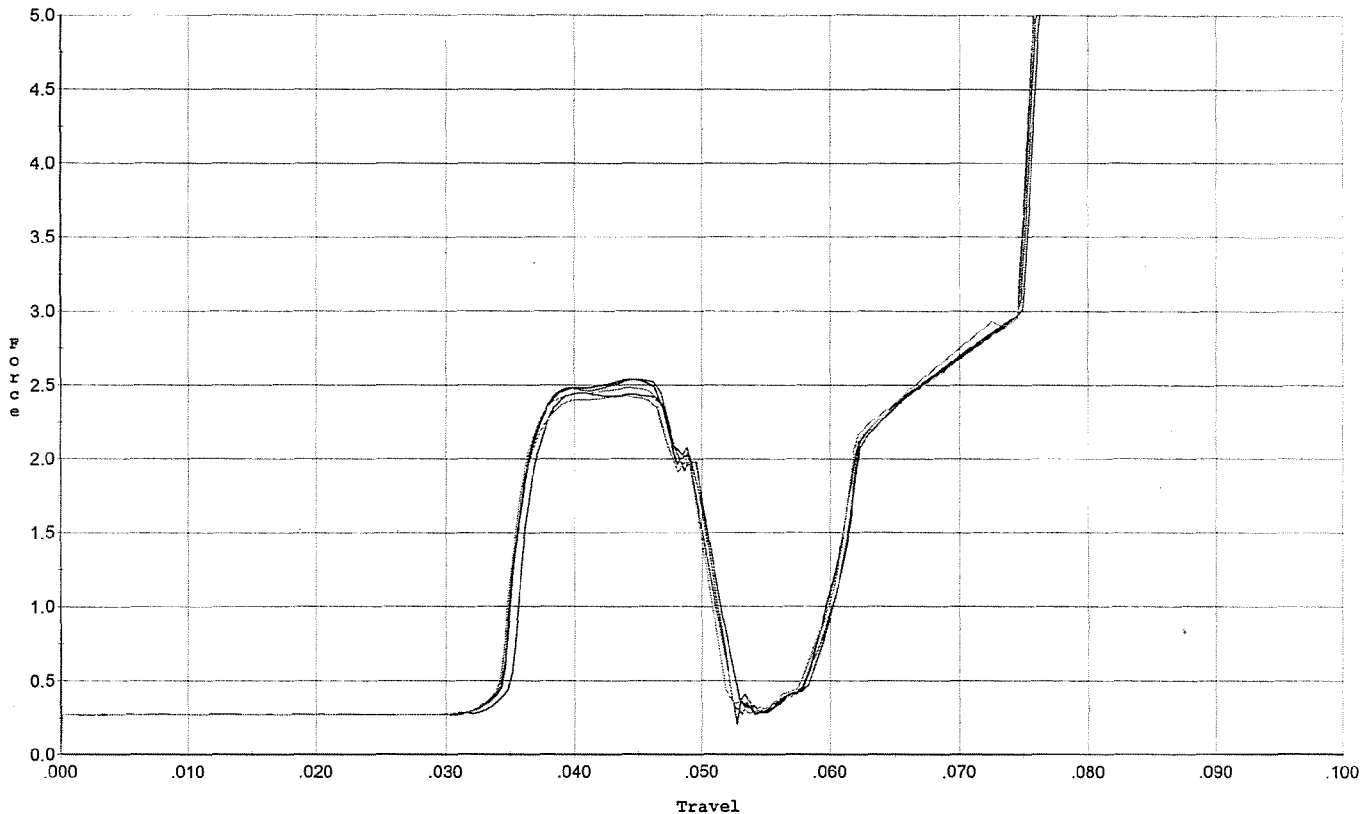
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>3.5</u> <u>3.5</u> <u>3.5</u>	9-9-08	TL
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>7</u> <u>6.5</u> <u>6.5</u>	9-9-08	TL
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.025</u> <u>.026</u> <u>.025</u>	9-9-08	TL
	J) ASSEMBLE STOCK		8-22-08	J.P.D.
	K) ASSEMBLE SWIVEL STUDS		9-9-08	TL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	8-23-08	TL
	MALFUNCTION <u>BAC</u>	CORRECTION <u>OK</u>	8-26-08	TRW
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION <u>NA</u>		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		8-23-08	TRW
670	FINAL INSPECTION A) HEADSPACE		9-9-08	TL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.28</u> <u>2.34</u> <u>2.30</u> <u>2.39</u> <u>2.28</u>	9-8-08	ESN
	C) FUNCTION		9-9-08	TL
690	PACK		10/11/08	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 08/15/2008

Model: M/24
 Serial No: Form #F005
 Trigger: .25 lbs. ini. +/- .50 lbs



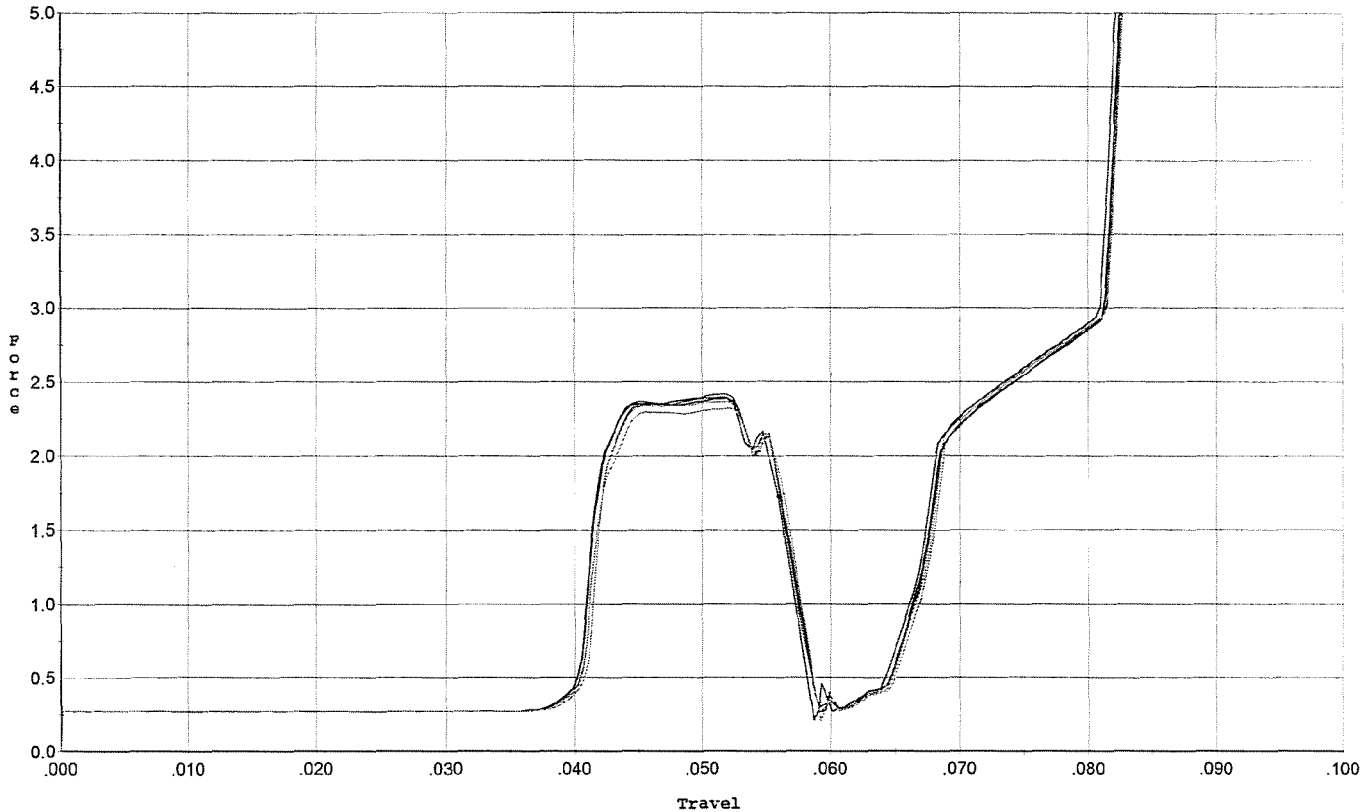
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.446	0.049	0.035	0.033	0.042		Set Trigger
2	2.538	0.049	0.034	0.033	0.043		Set Trigger
3	2.537	0.050	0.034	0.033	0.044		Set Trigger
4	2.485	0.049	0.034	0.033	0.043		Set Trigger
5	2.423	0.049	0.034	0.033	0.042		Set Trigger

Avg 2.48

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 08/15/2008

Model: M24
 Serial No: Form #F005
 Trigger: .2.5 lbs.after 50 cycles+/- .50 lbs



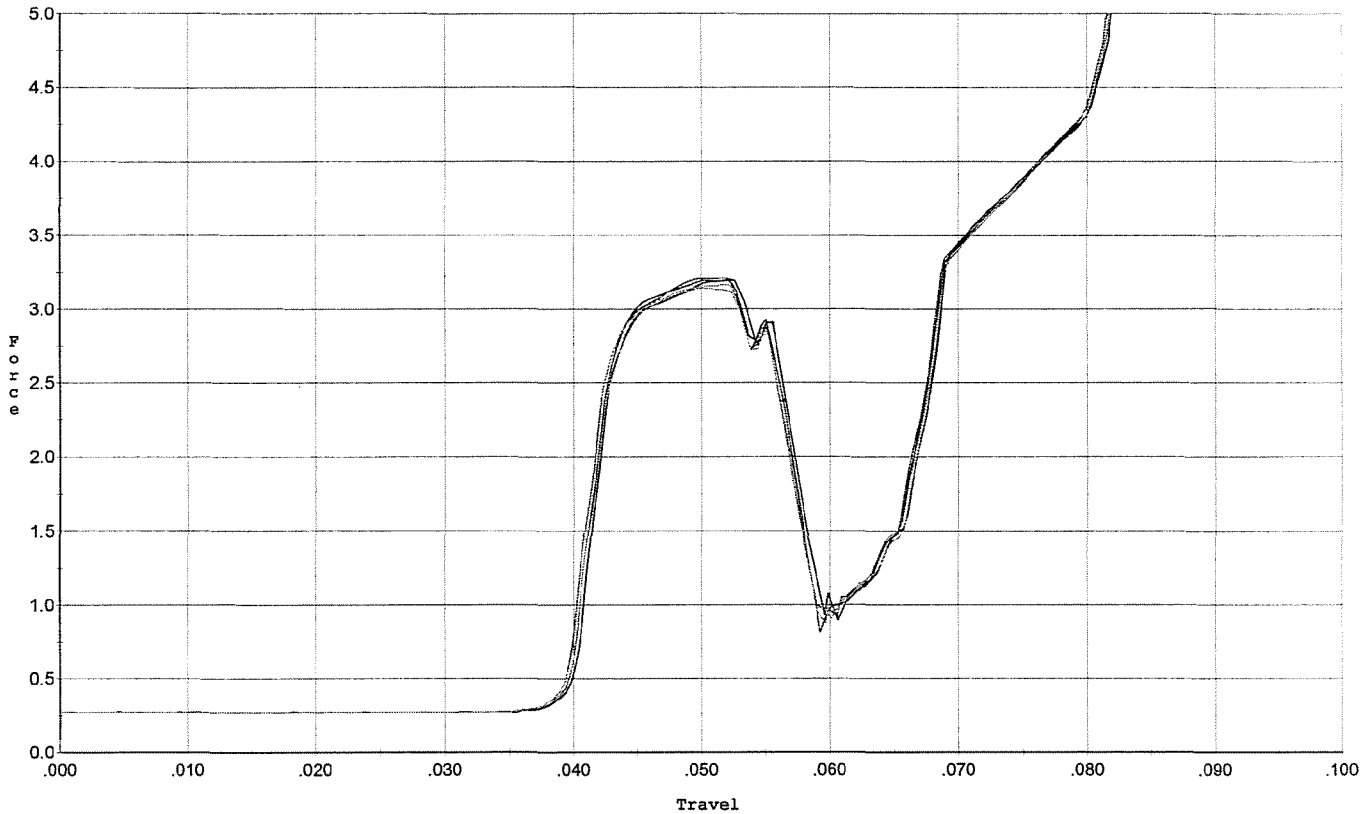
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.394	0.056	0.040	0.033	0.045		Set Trigger
2	2.391	0.055	0.040	0.034	0.045		Set Trigger
3	2.417	0.055	0.040	0.034	0.044		Set Trigger
4	2.367	0.057	0.040	0.033	0.046		Set Trigger
5	2.321	0.056	0.041	0.033	0.045		Set Trigger

Aug. 2.37

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schultz 08/15/2008

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



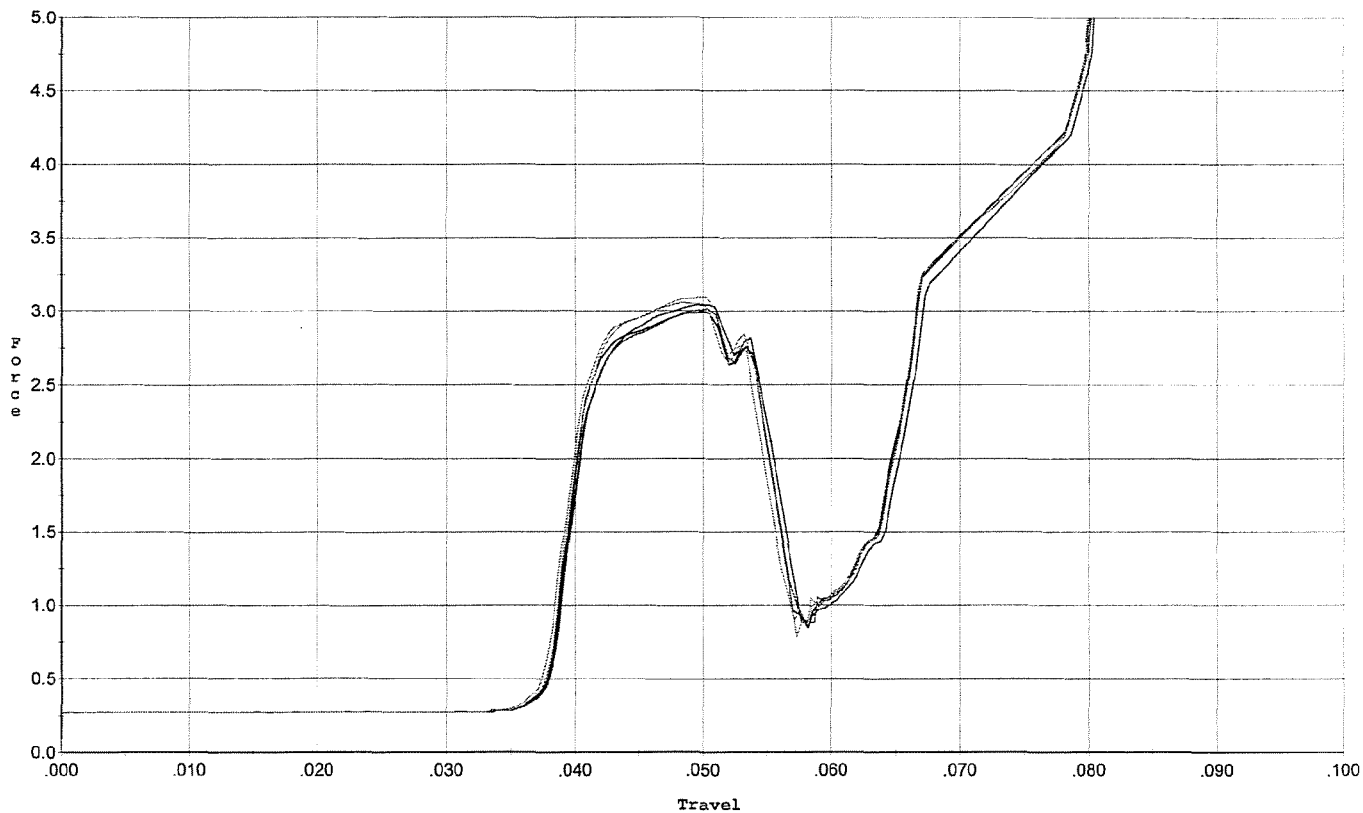
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.196	0.056	0.040	0.032	0.058		Set Trigger
2	3.201	0.056	0.040	0.032	0.056		Set Trigger
3	3.212	0.055	0.039	0.032	0.056		Set Trigger
4	3.166	0.055	0.039	0.032	0.056		Set Trigger
5	3.144	0.057	0.040	0.032	0.057		Set Trigger

Aug 3-18

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 08/15/2008

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles+/- .75 lbs.



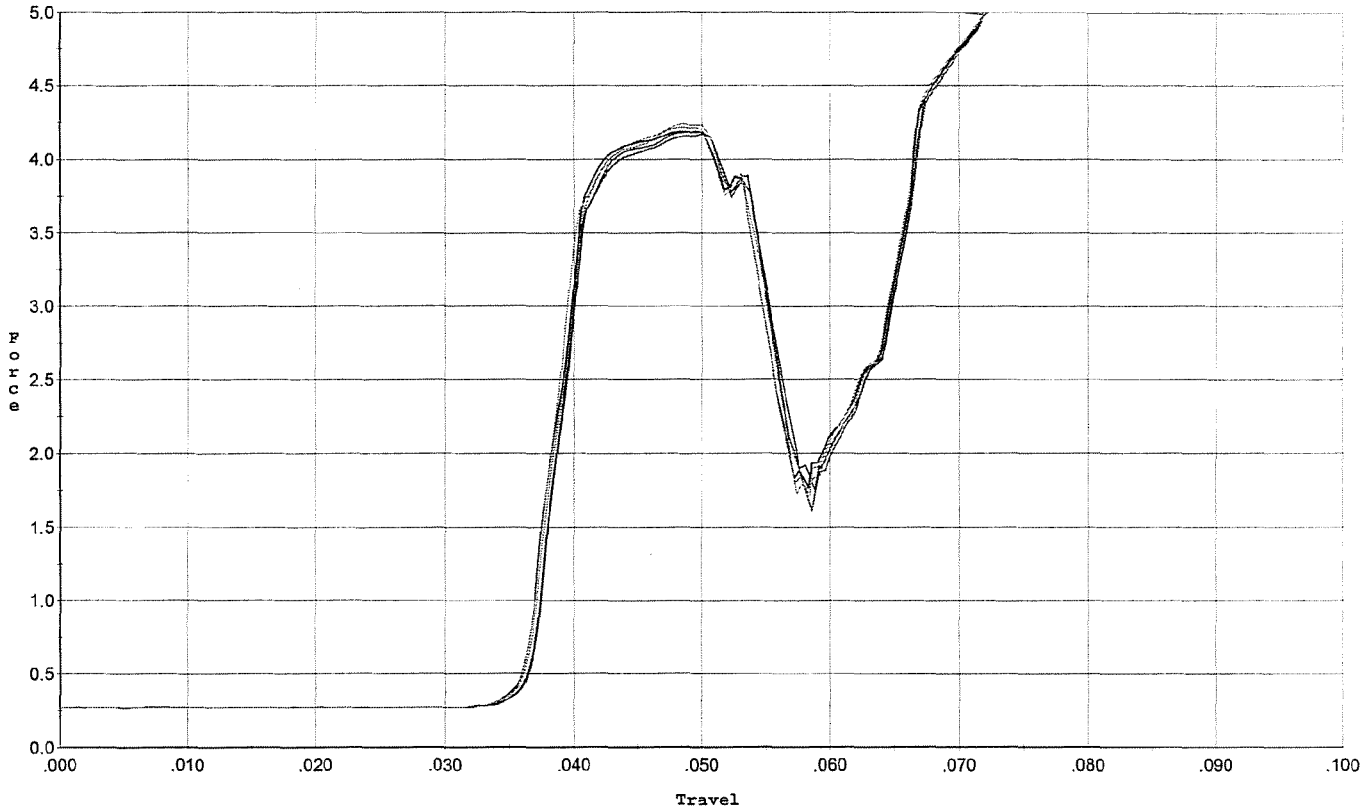
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.043	0.055	0.038	0.032	0.056		Set Trigger
2	2.993	0.054	0.038	0.032	0.054		Set Trigger
3	3.016	0.054	0.038	0.032	0.053		Set Trigger
4	3.099	0.054	0.038	0.032	0.055		Set Trigger
5	3.056	0.053	0.037	0.032	0.054		Set Trigger

Aug. 3.04

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 08/15/2008

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lb.



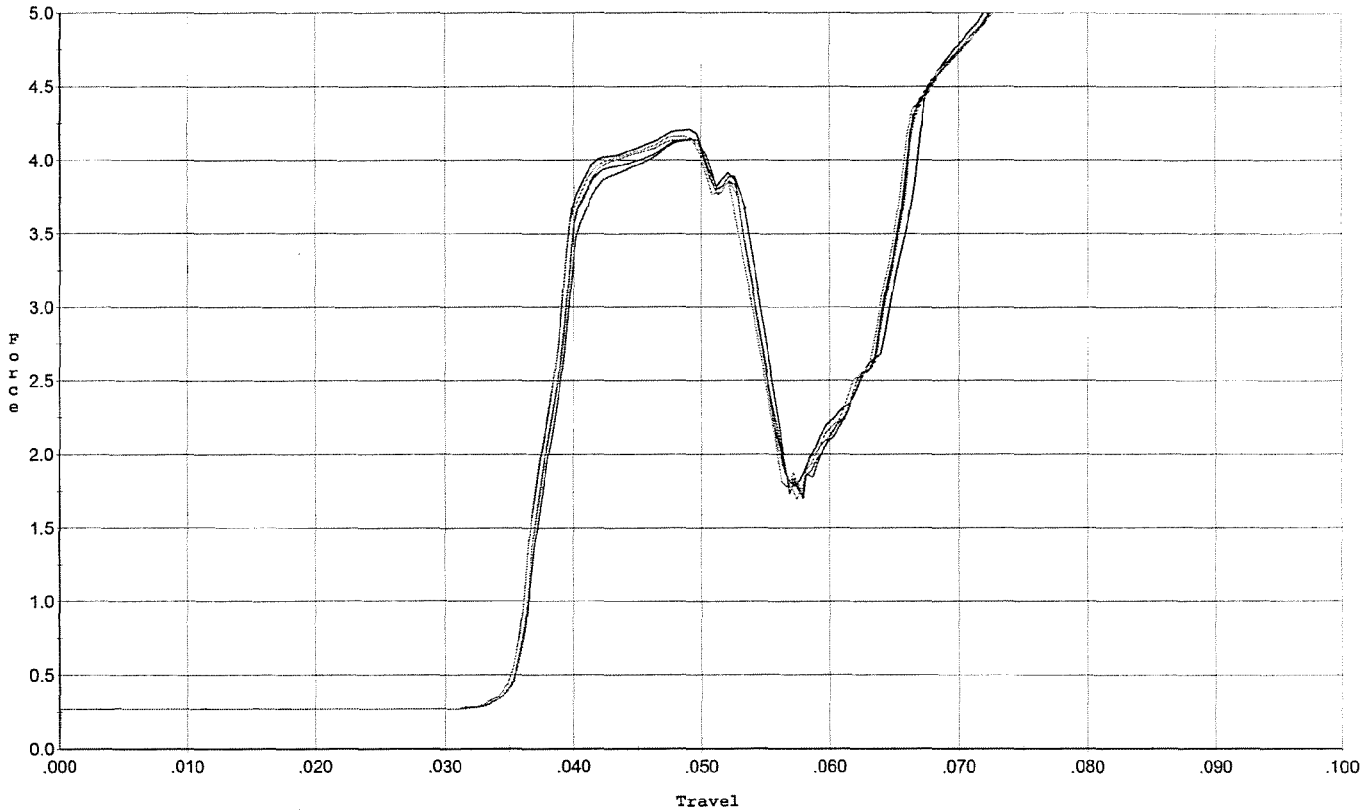
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.174	0.054	0.036	0.023	0.074		Set Trigger
2	4.193	0.053	0.036	0.023	0.074		Set Trigger
3	4.182	0.054	0.036	0.023	0.075		Set Trigger
4	4.215	0.053	0.036	0.023	0.074		Set Trigger
5	4.238	0.054	0.036	0.023	0.076		Set Trigger

Aug 4. 20

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 08/15/2008

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles+/- 1.0 lb.



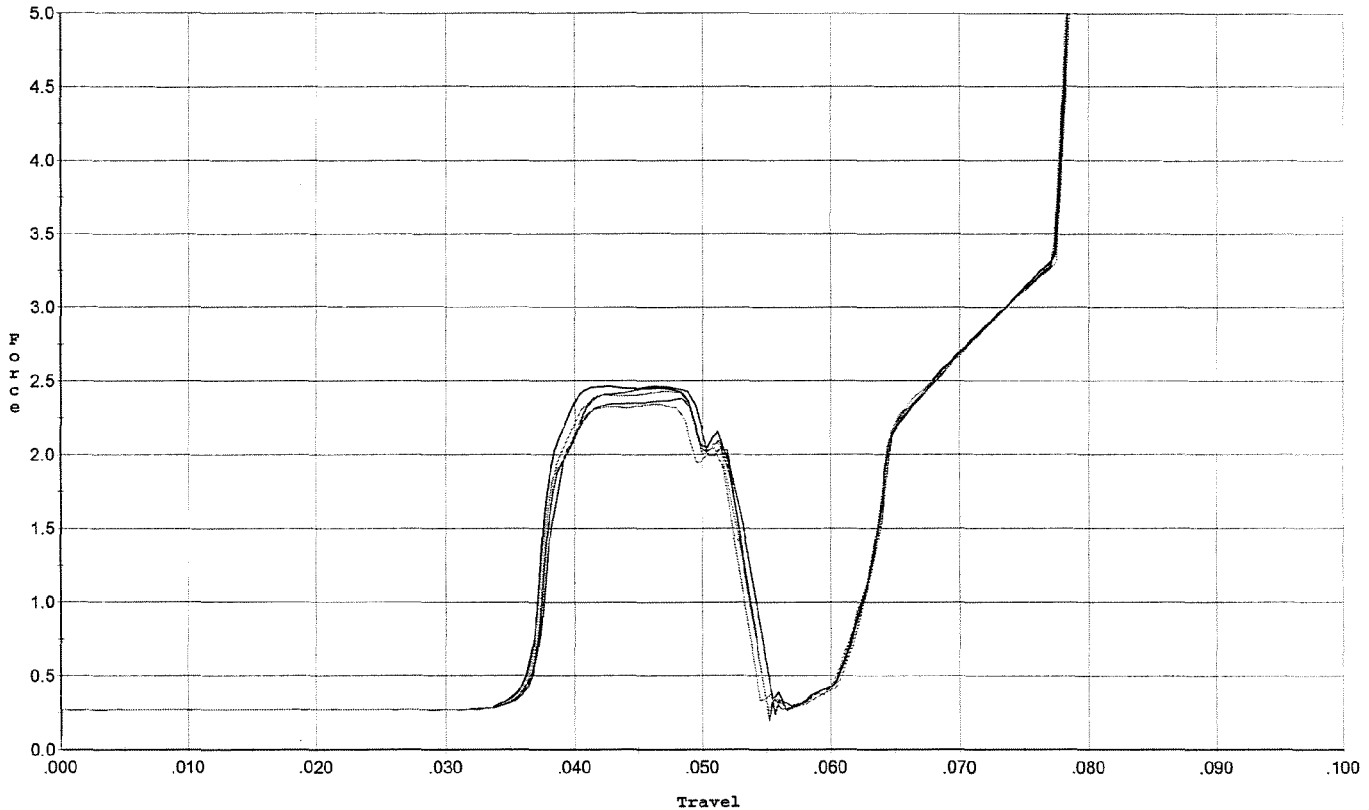
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.139	0.053	0.035	0.024	0.074		Set Trigger
2	4.213	0.053	0.035	0.024	0.075		Set Trigger
3	4.141	0.053	0.035	0.024	0.073		Set Trigger
4	4.164	0.054	0.035	0.024	0.076		Set Trigger
5	4.148	0.053	0.035	0.024	0.073		Set Trigger

Aug 4.16

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 08/15/2008

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5lbs. +/- .50 lbs. for final test



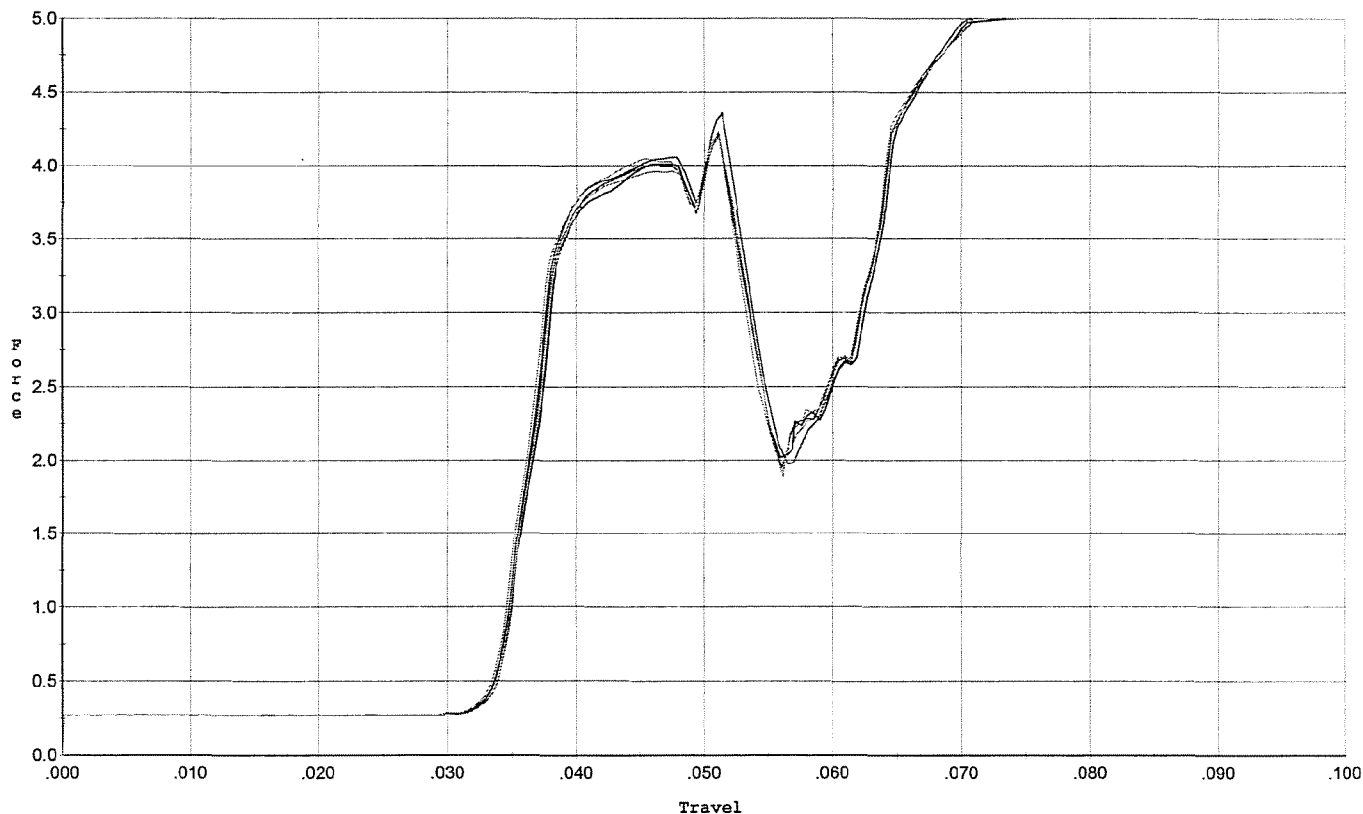
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.464	0.053	0.037	0.033	0.045		Set Trigger
2	2.464	0.052	0.036	0.033	0.045		Set Trigger
3	2.381	0.052	0.037	0.033	0.044		Set Trigger
4	2.432	0.053	0.036	0.033	0.045		Set Trigger
5	2.345	0.052	0.036	0.034	0.042		Set Trigger

Avg 2.41

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 08/15/2008

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lb. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.354	0.051	0.033	0.029	0.075		Set Trigger
2	4.199	0.051	0.034	0.030	0.072		Set Trigger
3	4.207	0.051	0.034	0.029	0.073		Set Trigger
4	4.192	0.051	0.033	0.029	0.074		Set Trigger
5	4.236	0.053	0.034	0.029	0.075		Set Trigger

Avg. 4.23