

5677 4417

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

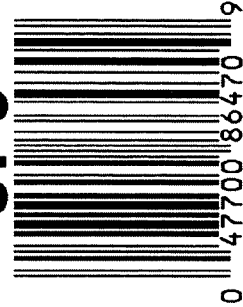
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6774417

UPC



GUN SERIAL #

G 6774417

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		7-29-08	J.P.D.
430	ASSEMBLE TO STOCK		7-29-08	JP
440	PROOF		7-29-08	J.P.D.
460	CHECK HEADSPACE		7-29-08	J.P.D.
470	DIS-ASSEMBLE ACTION		7-29-08	J.P.D.
472	SERIALIZE BOLT HANDLE	MAGNA - FLUX	7-31-08	RTZ
475	DRILL AND TAP SIGHT HOLES	AUG 1 2008	8-02-08	JP
480	MAGNAFLUX BBL ACTION	OPERATOR BJA	8/6	BJA
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		8/6/08	IT
520	GOFF BLAST BBL / REC		7/8/08	Amf
542	APPLY COATINGS (BARREL ACTION)		8/1/8	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-19-08	JP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-19-08	JP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		8-19-08	JP
	D) OIL FIRING PIN ASSEMBLY		8-22-08	J.P.D.
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

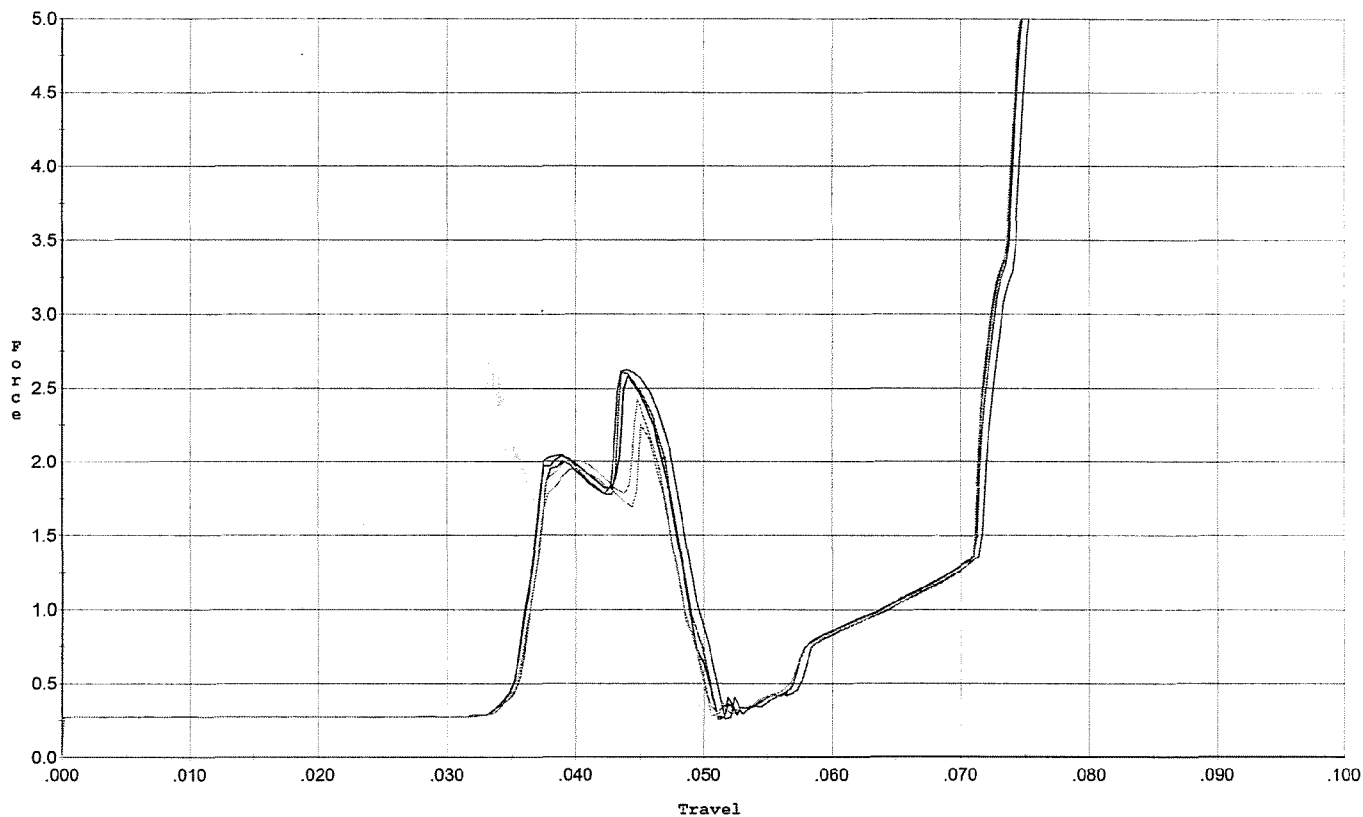
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>3.0</u> <u>3.0</u> <u>3.0</u>	9.5.08	Rsn
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>6.0</u> <u>6.0</u> <u>6.0</u>	9.5.08	Rsn
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.025</u> <u>.025</u> <u>.025</u>	9.5.08	Rsn
	J) ASSEMBLE STOCK		8-22-08	PPQ
	K) ASSEMBLE SWIVEL STUDS		9.5.08	Rsn
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	8-23-08	TRW
	MALFUNCTION	CORRECTION	N/A	
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		8-23-08	TL
670	FINAL INSPECTION A) HEADSPACE		9.5.08	Rsn
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.38</u> <u>2.35</u> <u>2.35</u> <u>2.23</u> <u>2.25</u>	9-3-08	BSH.
	C) FUNCTION		9.5.08	Rsn
690	PACK		9-8-08	TL

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 08/15/2008

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



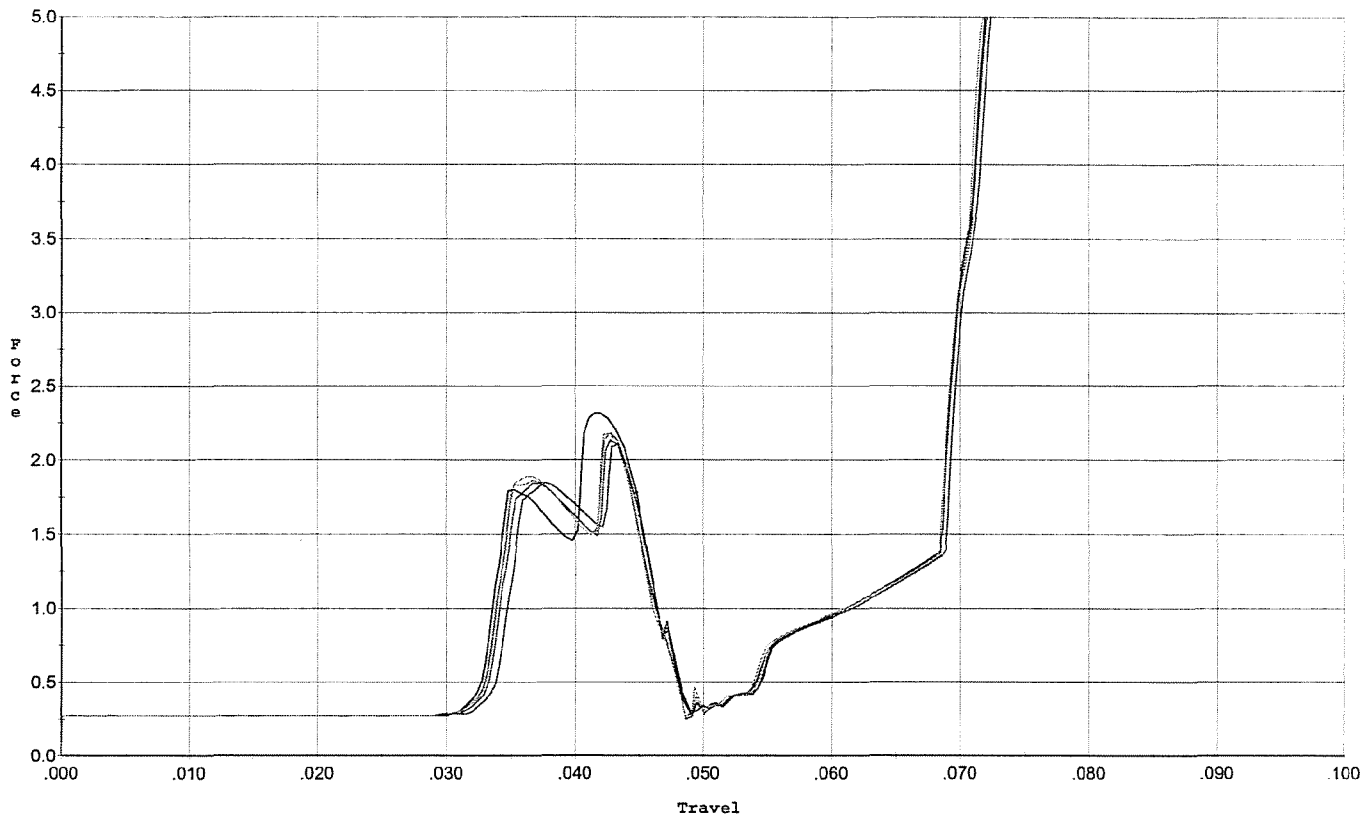
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.626	0.047	0.036	0.034	0.035		Set Trigger
2	2.581	0.047	0.035	0.034	0.034		Set Trigger
3	2.606	0.047	0.035	0.034	0.034		Set Trigger
4	2.424	0.047	0.035	0.034	0.031		Set Trigger
5	2.256	0.047	0.036	0.034	0.031		Set Trigger

Aug 2.49

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 08/15/2008

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles+/- .50 lbs.



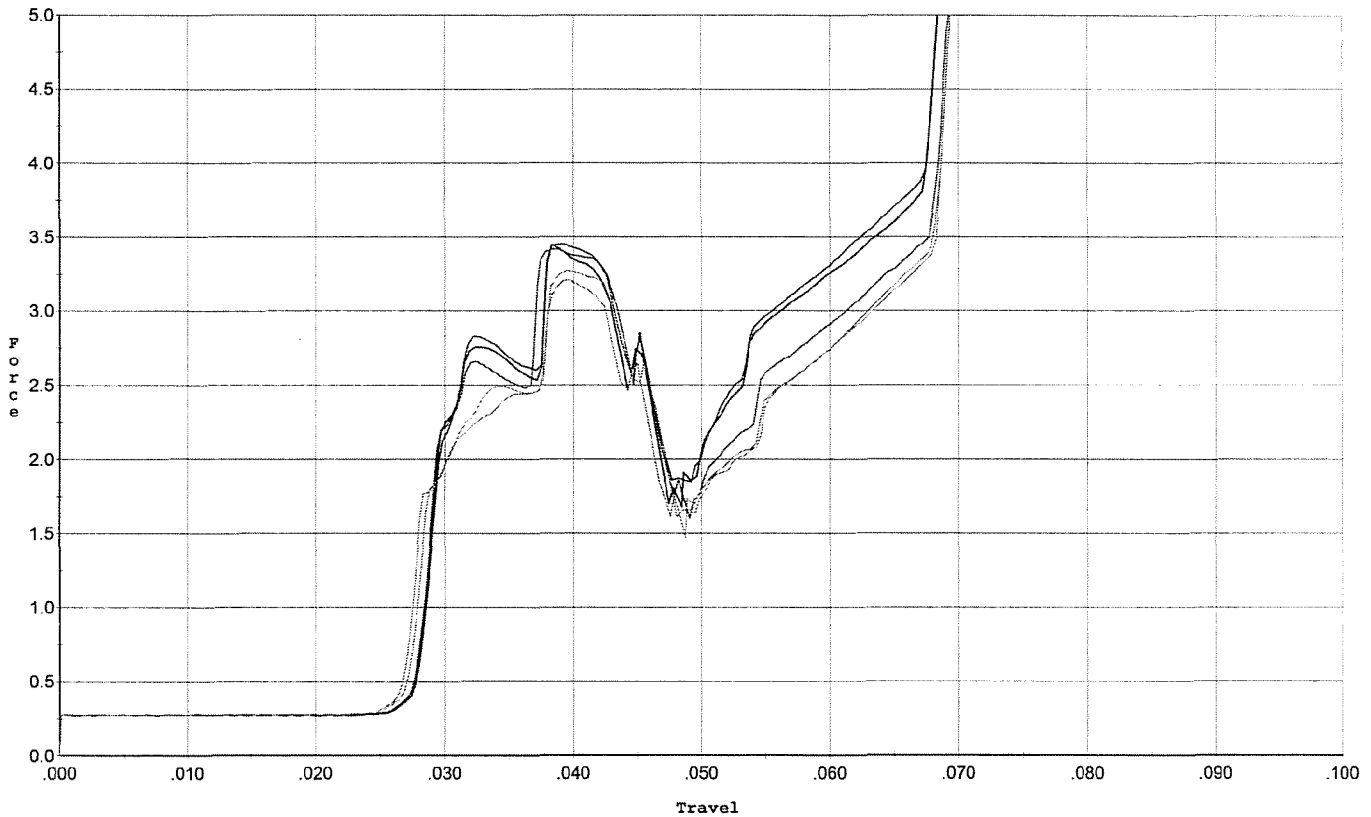
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.103	0.045	0.034	0.034	0.029		Set Trigger
2	2.315	0.045	0.033	0.033	0.031		Set Trigger
3	2.136	0.044	0.033	0.034	0.029		Set Trigger
4	2.177	0.044	0.033	0.034	0.029		Set Trigger
5	2.184	0.044	0.033	0.034	0.029		Set Trigger

Aug 2-18

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 08/15/2008

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs.ini +/- .75 lbs.



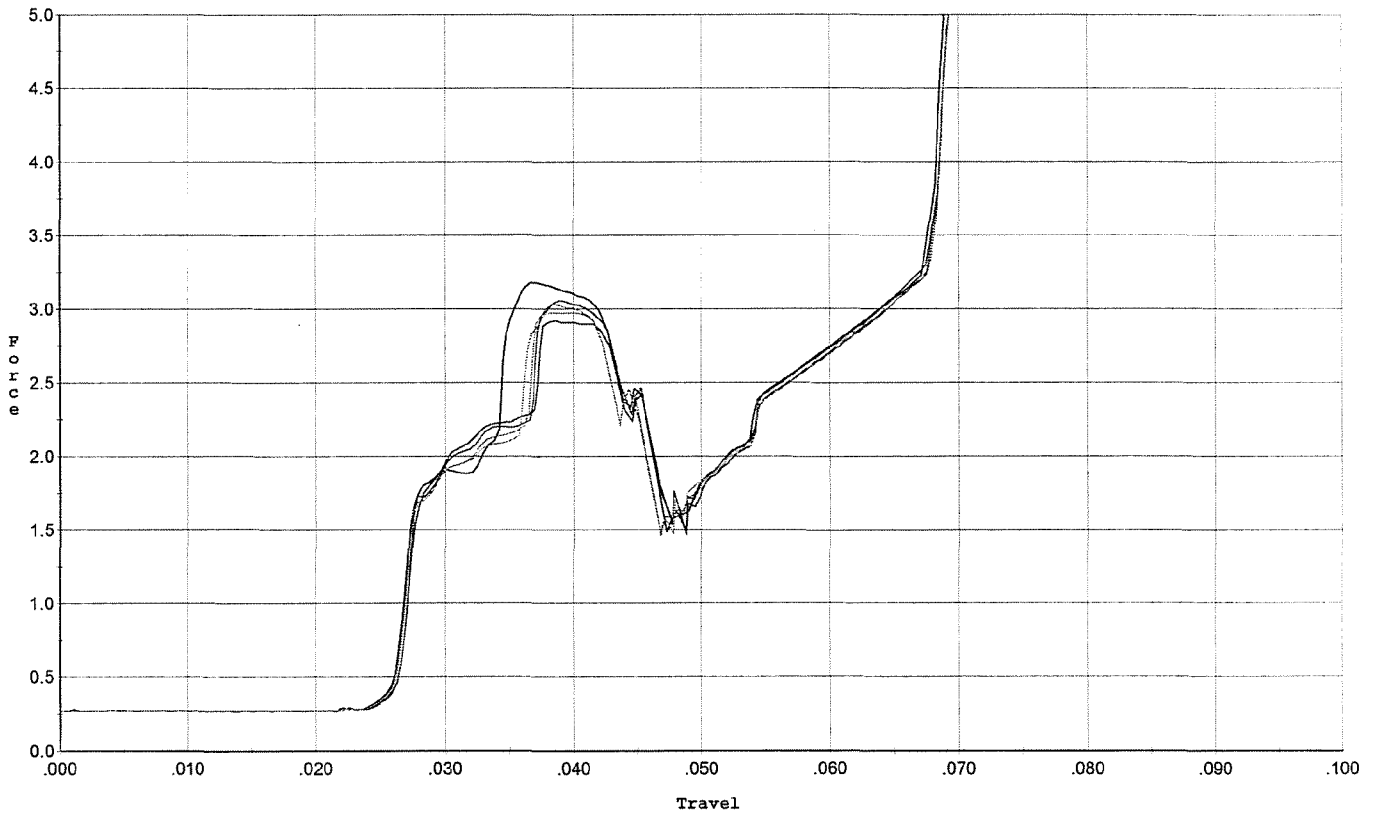
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.453	0.045	0.028	0.028	0.057		Set Trigger
2	3.449	0.045	0.028	0.028	0.056		Set Trigger
3	3.417	0.045	0.028	0.028	0.056		Set Trigger
4	3.270	0.046	0.027	0.028	0.057		Set Trigger
5	3.208	0.045	0.027	0.028	0.053		Set Trigger

Avg - 3.35

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 08/15/2008

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs.after 20 cycles+/- .75 lbs.



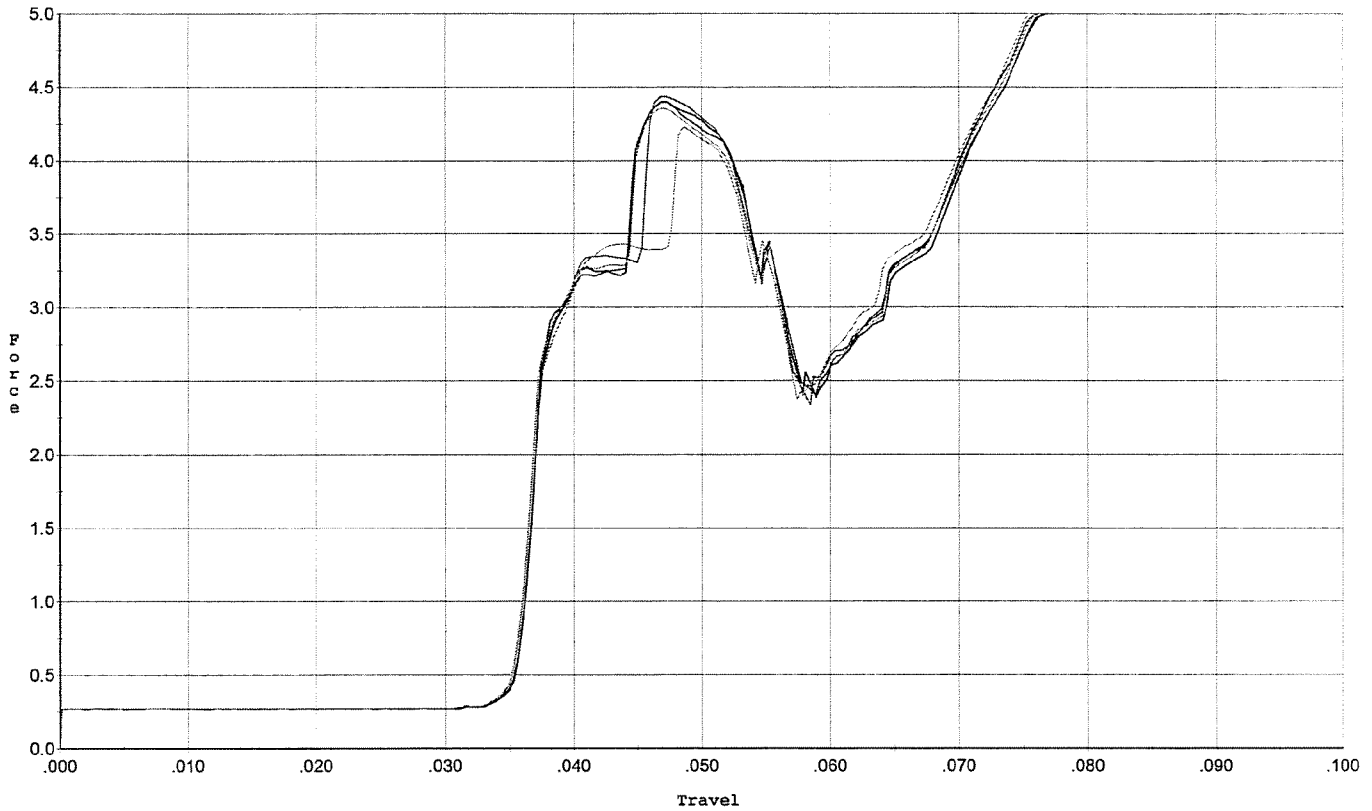
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.922	0.045	0.026	0.028	0.052		Set Trigger
2	3.178	0.045	0.026	0.028	0.055		Set Trigger
3	3.057	0.045	0.026	0.028	0.052		Set Trigger
4	2.973	0.045	0.026	0.028	0.051		Set Trigger
5	3.036	0.045	0.026	0.028	0.051		Set Trigger

Avg. 3.03

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 08/15/2008

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lb.



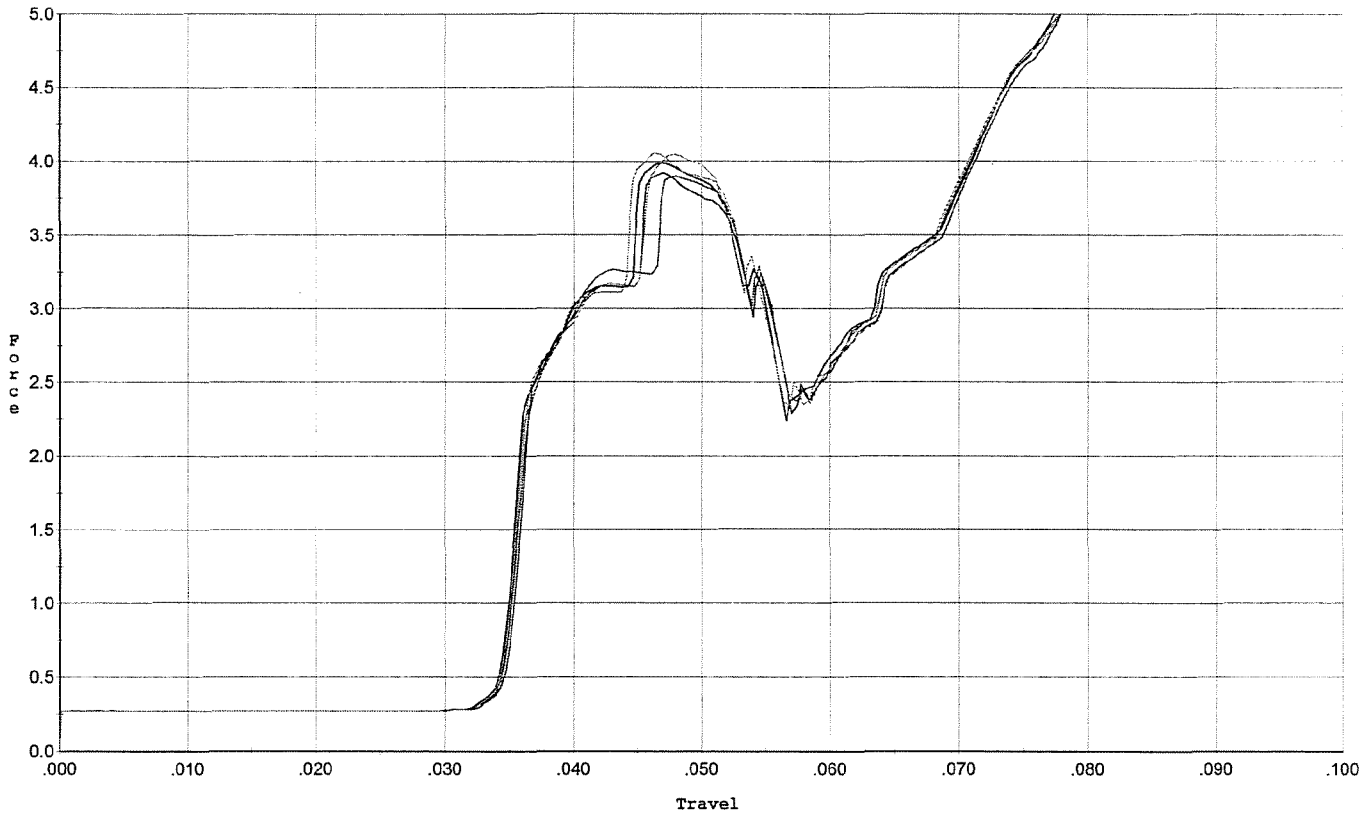
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.398	0.053	0.035	0.029	0.075		Set Trigger
2	4.401	0.055	0.035	0.028	0.081		Set Trigger
3	4.436	0.055	0.035	0.028	0.080		Set Trigger
4	4.358	0.055	0.035	0.027	0.081		Set Trigger
5	4.230	0.056	0.035	0.027	0.079		Set Trigger

Avg 4.36

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 08/15/2008

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles+/- 1.0 lb.



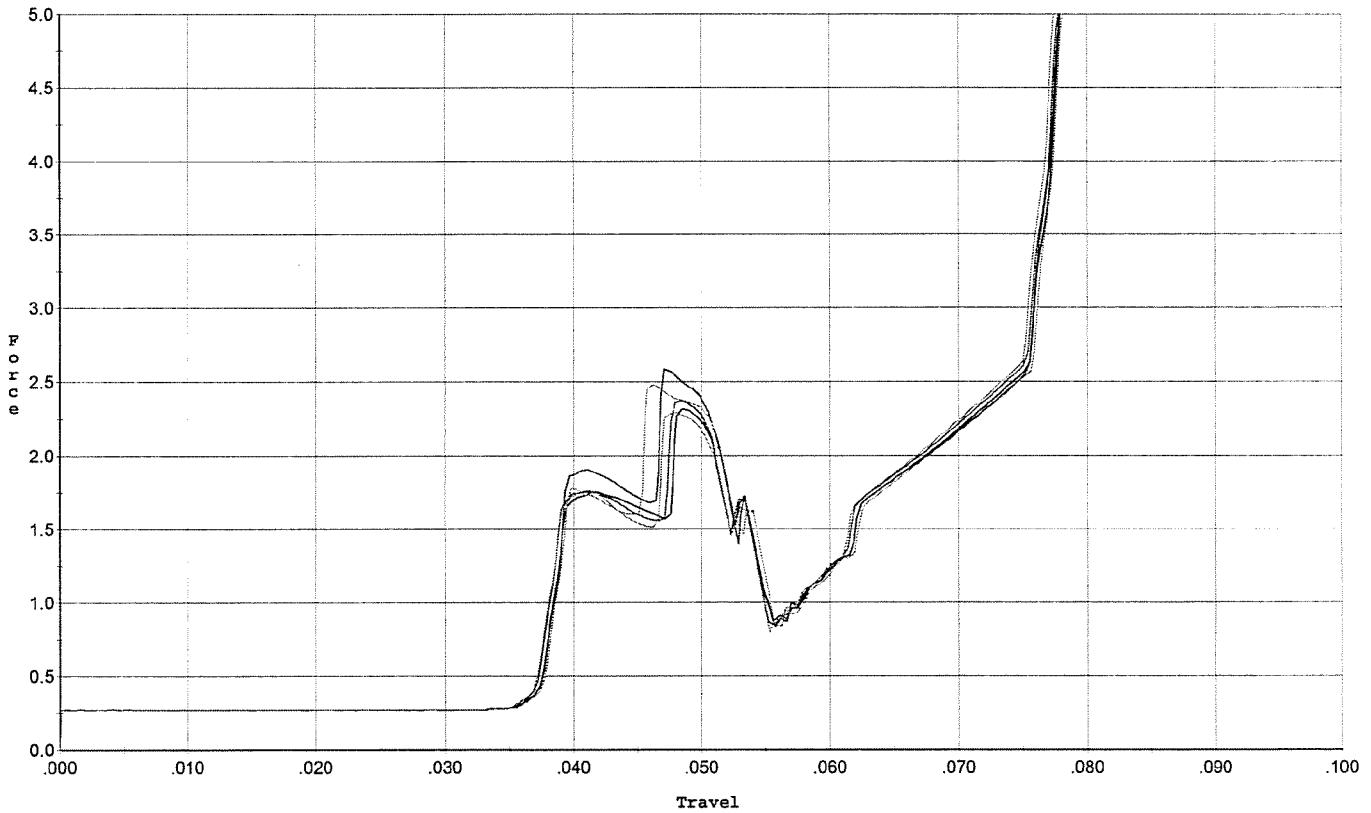
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.923	0.055	0.035	0.028	0.076		Set Trigger
2	3.989	0.055	0.034	0.028	0.076		Set Trigger
3	3.901	0.055	0.034	0.028	0.076		Set Trigger
4	4.047	0.055	0.034	0.028	0.076		Set Trigger
5	4.054	0.053	0.034	0.030	0.071		Set Trigger

Avg. 3.98

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 08/15/2008

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



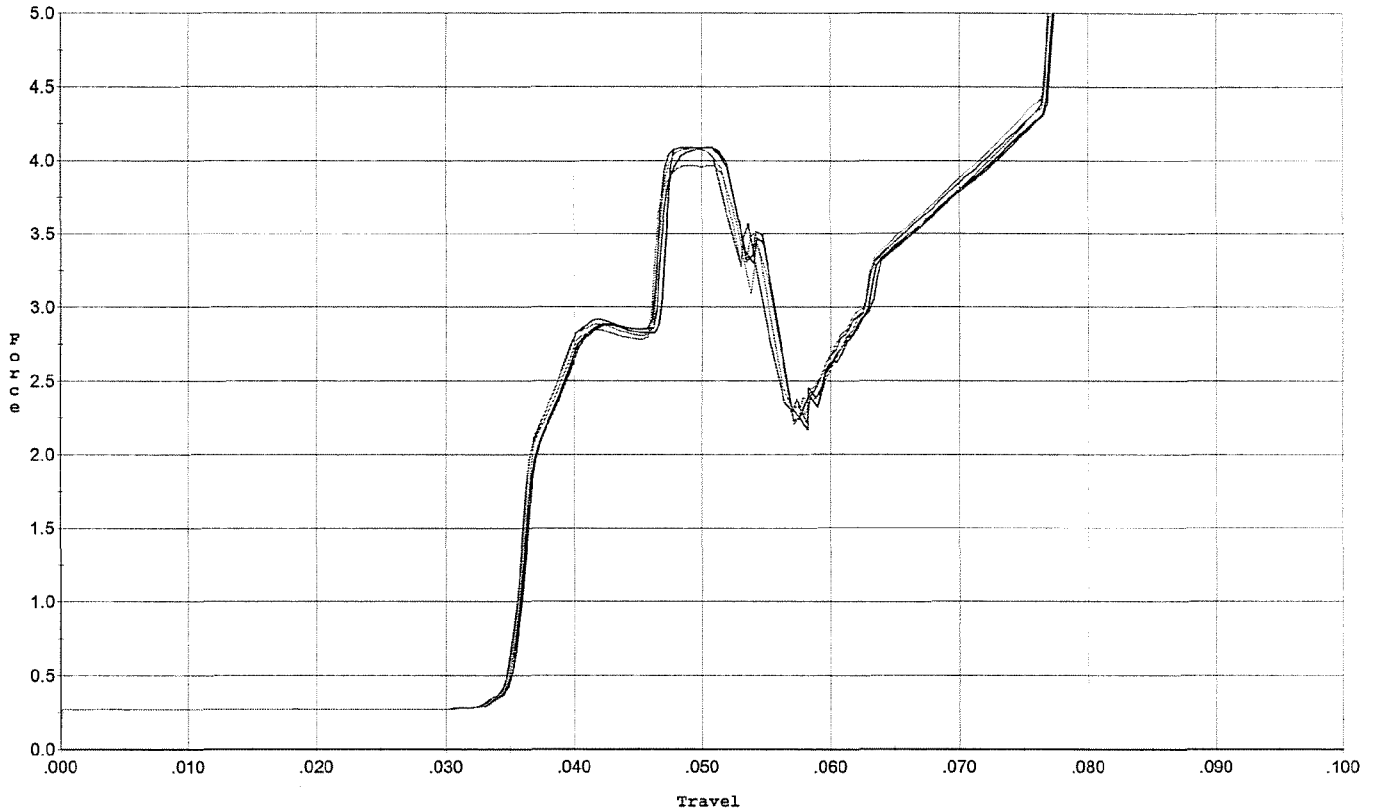
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.586	0.051	0.038	0.033	0.038		Set Trigger
2	2.317	0.053	0.038	0.032	0.038		Set Trigger
3	2.372	0.053	0.037	0.032	0.039		Set Trigger
4	2.480	0.054	0.038	0.031	0.041		Set Trigger
5	2.293	0.054	0.037	0.031	0.039		Set Trigger

Aug 2.41

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 08/15/2008

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.092	0.055	0.035	0.027	0.072		Set Trigger
2	4.090	0.055	0.035	0.027	0.072		Set Trigger
3	4.086	0.054	0.035	0.028	0.070		Set Trigger
4	4.074	0.054	0.035	0.027	0.071		Set Trigger
5	3.967	0.055	0.035	0.027	0.073		Set Trigger

Aug 4-06