

G6774419

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



0

G6774419

owner registration sticker



0

G6774419

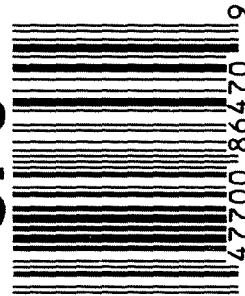
ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

G6774419

UPC



0

BM FORM

GUN SERIAL # G6774419

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		7-29-08	SPD
430	ASSEMBLE TO STOCK		7-29-08	SP
440	PROOF		7-29-08	SPD
460	CHECK HEADSPACE		7-29-08	SPD
470	DIS-ASSEMBLE ACTION		7-29-08	SPD
472	SERIALIZE BOLT HANDLE		7-31-08	RJL
475	DRILL AND TAP SIGHT HOLES		7-31-08	SP
480	MAGNAFLUX BBL ACTION		8/1/08	BT
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		8/1/08	RH
520	GOFF BLAST BBL / REC		8/4/08	DA
542	APPLY COATINGS (BARREL ACTION)		8-8	✓
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-11-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-11-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		8-11-08	SP
	D) OIL FIRING PIN ASSEMBLY		8-11-08	SPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>6</u> <u>6</u> <u>6</u>	8-14	TL
CONT.					
	G) SAFETY OFF FORCE	2 LBS MIN	<u>6.5</u> <u>6.5</u> <u>6.5</u>	8-14	TL
	H) TRIGGER PULL TEST AND RETAINABILITY				
	I) FIRING PIN INDENT	.020 MIN	<u>.023</u> <u>.023</u> <u>.025</u>	8-14	TL
	J) ASSEMBLE STOCK			8-11-08	SPD
	K) ASSEMBLE SWIVEL STUDS			8-26	TL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S				
	M) IRON SIGHT ALIGNMENT				
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER				
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u> FAIL	8-13-08	TL
			<u>PASS</u> FAIL		
	MALFUNCTION	CORRECTION			
	MALFUNCTION	CORRECTION	NA		
	MALFUNCTION	CORRECTION			
	MALFUNCTION	CORRECTION			
660	INSPECT FOR LIVE AMMO			8-13-08	TRW
670	FINAL INSPECTION A) HEADSPACE			8-26	TL
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.23</u> <u>2.36</u> <u>2.12</u> <u>2.26</u> <u>2.54</u>	8/14/08	Fm
	C) FUNCTION			8-26	TL
690	PACK			8-27-08	TL

INITIAL & CYCLE TESTS

2.50 LBS (plus or minus 0.50 LBS)

3.00 LBS (plus or minus 0.75 LBS)

4.00 LBS (plus or minus 1.00 LBS)

DATE

7-25-08

TESTER

S. Day

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	2.55	2.21		2.52	
PULL #2	2.44	2.07		2.69	
PULL #3	2.65	2.04		2.73	
PULL #4	2.65	2.03		2.65	
PULL #5	2.33	2.00		2.53	
TOTAL	1262	1035		1312	
AVERAGE	2.52	2.07		2.62	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	3.08	3.20		
PULL #2	3.08	3.10		
PULL #3	3.16	3.05		
PULL #4	3.18	3.25		
PULL #5	3.11	3.33		
TOTAL	1561	1593		
AVERAGE	3.12	3.18		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	4.29	4.54		4.04
PULL #2	4.03	4.55		4.20
PULL #3	4.23	4.50		4.18
PULL #4	4.47	4.56		4.27
PULL #5	4.39	4.52		4.36
TOTAL	2141	2267		2105
AVERAGE	4.28	4.53		4.21