

66774422

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)

BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



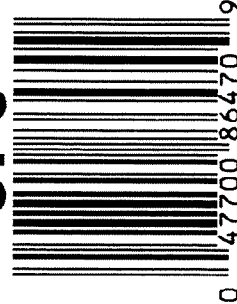
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6774422

UPC



3J FORM

GUN SERIAL # 06774422

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		7-15-08	BSN
430	ASSEMBLE TO STOCK		7-15-08	JP
440	PROOF		7-15-08	J.P.D.
460	CHECK HEADSPACE		7-15-08	J.P.D.
470	DIS-ASSEMBLE ACTION		7-16-08	RJC
472	SERIALIZE BOLT HANDLE		7-16-08	RJC
475	DRILL AND TAP SIGHT HOLES		7-19-08	JP
480	MAGNAFLUX BBL ACTION		7/25/08	BA
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		7/25/08	RT
520	GOFF BLAST BBL / REC		7/28/08	DS
542	APPLY COATINGS (BARREL ACTION)		8-2	
545	(BOLT)			
560	RE-ASSEMBLE ACTION A) CLEAN INSIDE OF BOLT ASSEMBLY		8-4-08	BSN
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-4-08	BSN
	C) INSPECT EJECTOR HOLE FOR CHAMFER		8-4-08	BSN
	D) OIL FIRING PIN ASSEMBLY		8-6-08	J.P.D.
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

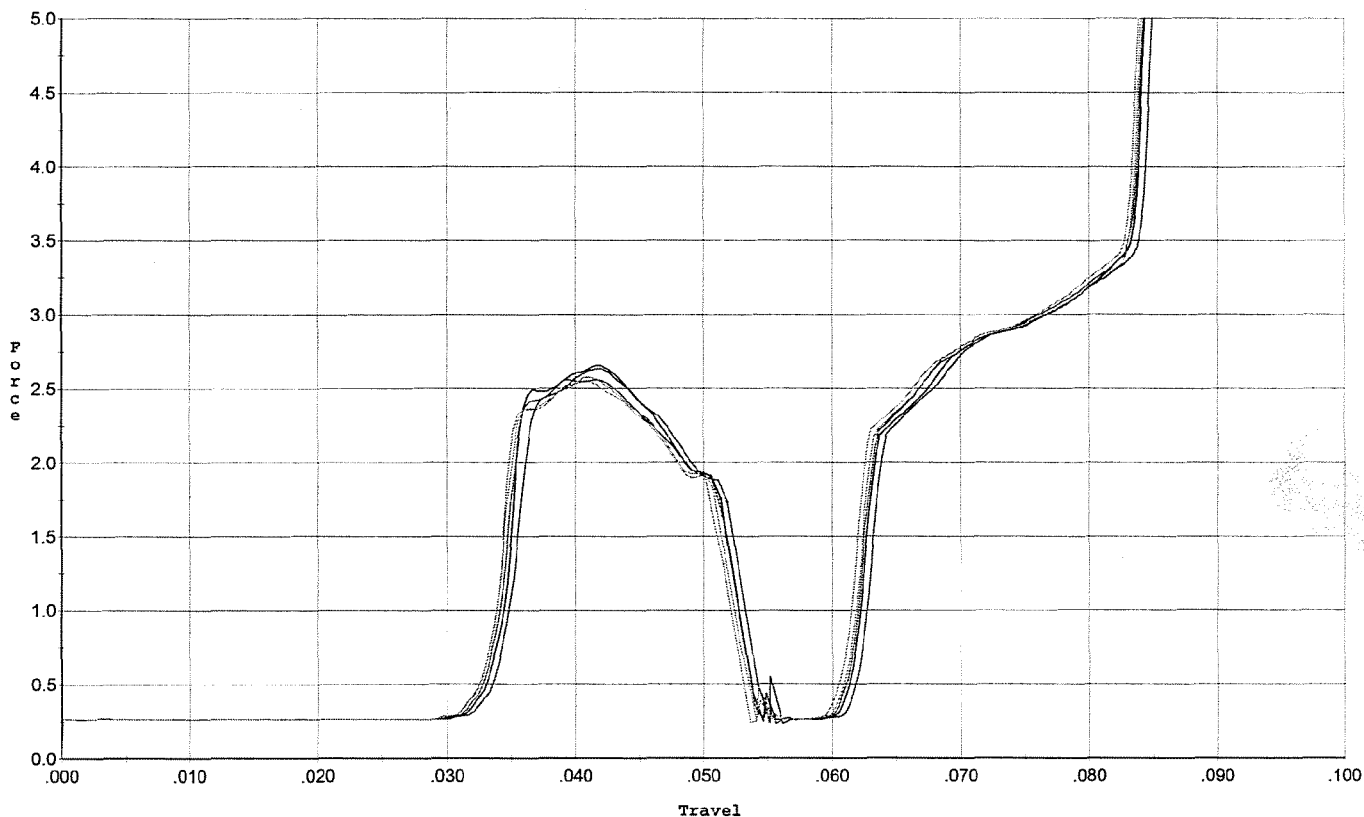
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6.5</u> <u>6</u> <u>6</u>	8-20	TL
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>7.5</u> <u>7.5</u> <u>7.5</u>	8-20	TL
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.024</u>	8-20	TL
	J) ASSEMBLE STOCK		8-6-08	S.P.D.
	K) ASSEMBLE SWIVEL STUDS		8-28-08	Rgn
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	8-7-08	TRW
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		8-7-08	TL
670	FINAL INSPECTION A) HEADSPACE		8-28-08	Rgn
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.04</u> <u>2.07</u> <u>2.05</u> <u>2.07</u> <u>2.12</u>	8/14/08	Fm
	C) FUNCTION		8-28-08	Rgn
690	PACK		8-29-08	TL

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: c schults 7/31/2008

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



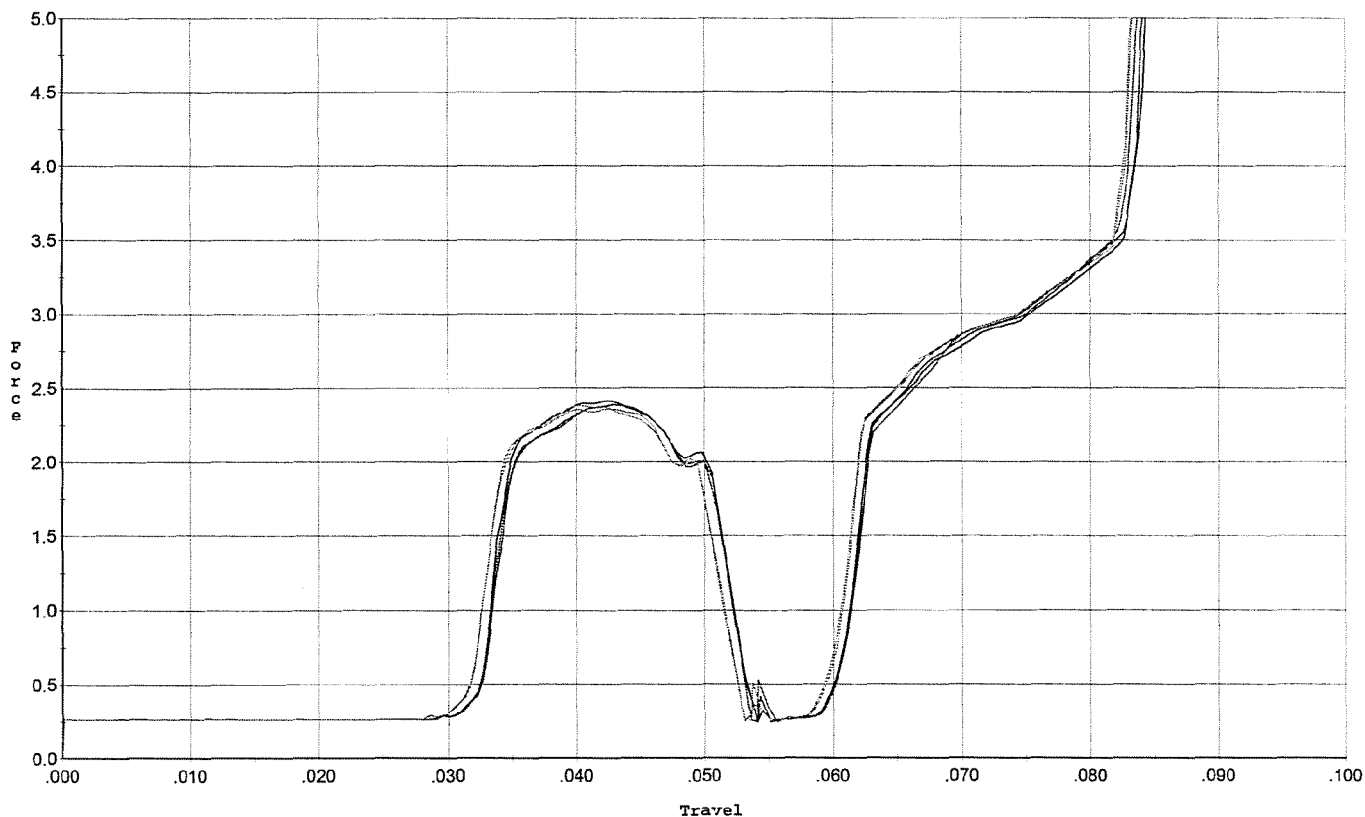
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.635	0.052	0.034	0.037	0.049		Set Trigger
2	2.657	0.051	0.033	0.036	0.049		Set Trigger
3	2.559	0.052	0.033	0.036	0.049		Set Trigger
4	2.547	0.051	0.033	0.037	0.048		Set Trigger
5	2.577	0.052	0.033	0.036	0.049		Set Trigger

Avg - 2.59

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: c schults 7/31/2008

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles+/- .50 lbs.



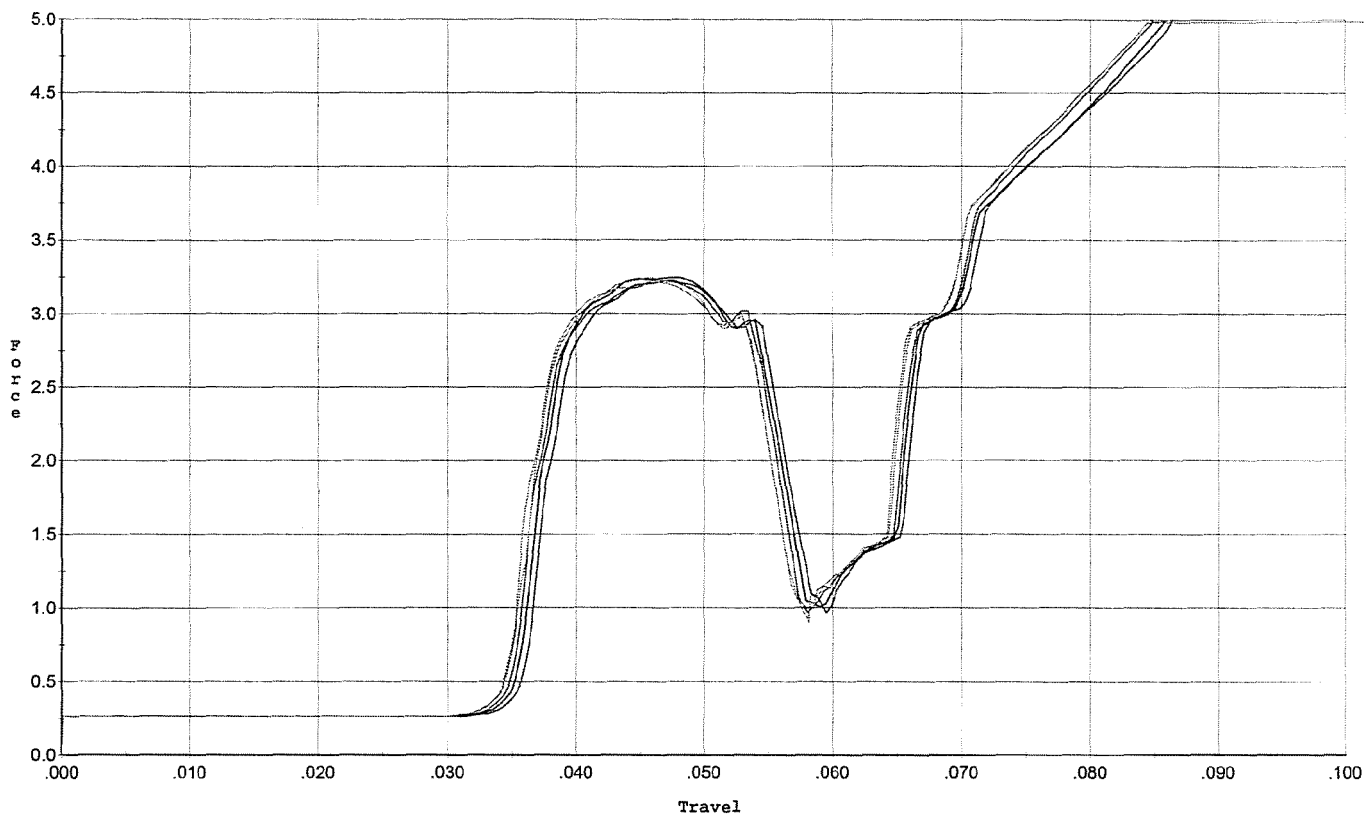
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.389	0.051	0.033	0.037	0.047		Set Trigger
2	2.415	0.051	0.032	0.037	0.048		Set Trigger
3	2.391	0.051	0.032	0.037	0.047		Set Trigger
4	2.382	0.051	0.032	0.037	0.048		Set Trigger
5	2.361	0.049	0.032	0.037	0.046		Set Trigger

Aug. 2.38

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: c schults 7/31/2008

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



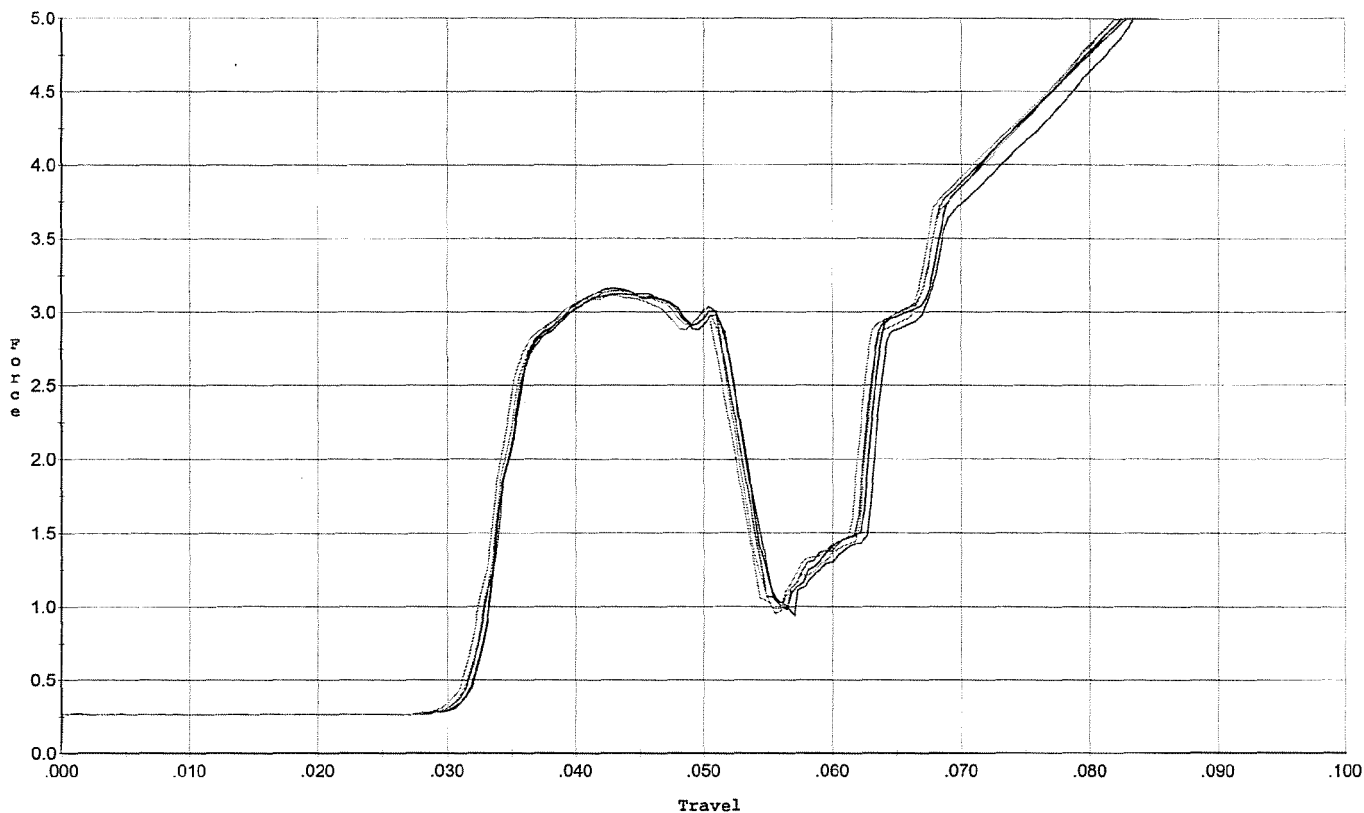
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.228	0.055	0.036	0.037	0.064		Set Trigger
2	3.247	0.056	0.035	0.036	0.067		Set Trigger
3	3.231	0.054	0.035	0.036	0.065		Set Trigger
4	3.224	0.054	0.034	0.036	0.064		Set Trigger
5	3.246	0.054	0.034	0.036	0.065		Set Trigger

Aug 3.23

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: c schults 7/31/2008

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs.after 20 cycles+/- .75 lbs.



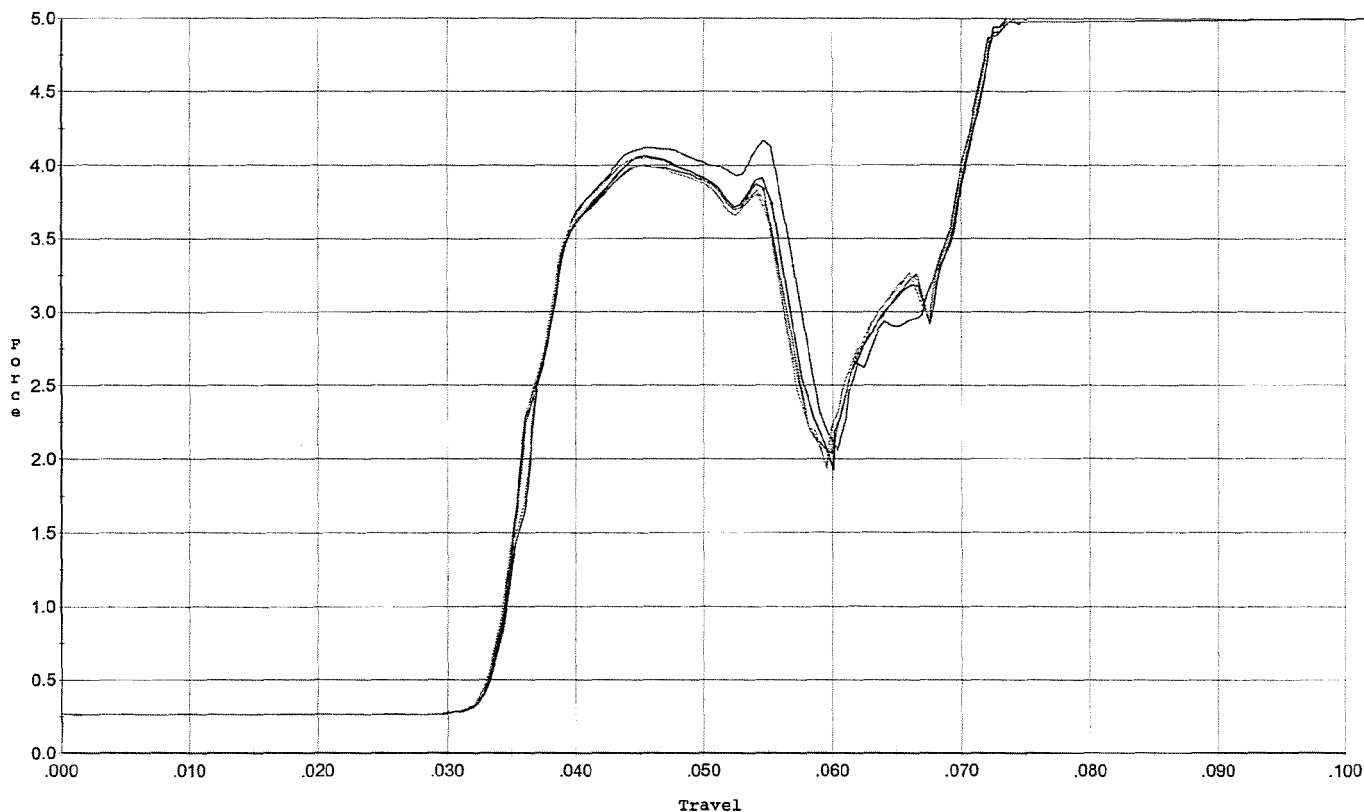
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.147	0.052	0.032	0.035	0.063		Set Trigger
2	3.161	0.052	0.032	0.035	0.064		Set Trigger
3	3.123	0.051	0.032	0.035	0.062		Set Trigger
4	3.152	0.051	0.031	0.035	0.063		Set Trigger
5	3.113	0.052	0.031	0.035	0.065		Set Trigger

Aug 3.13

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: c schults 7/31/2008

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



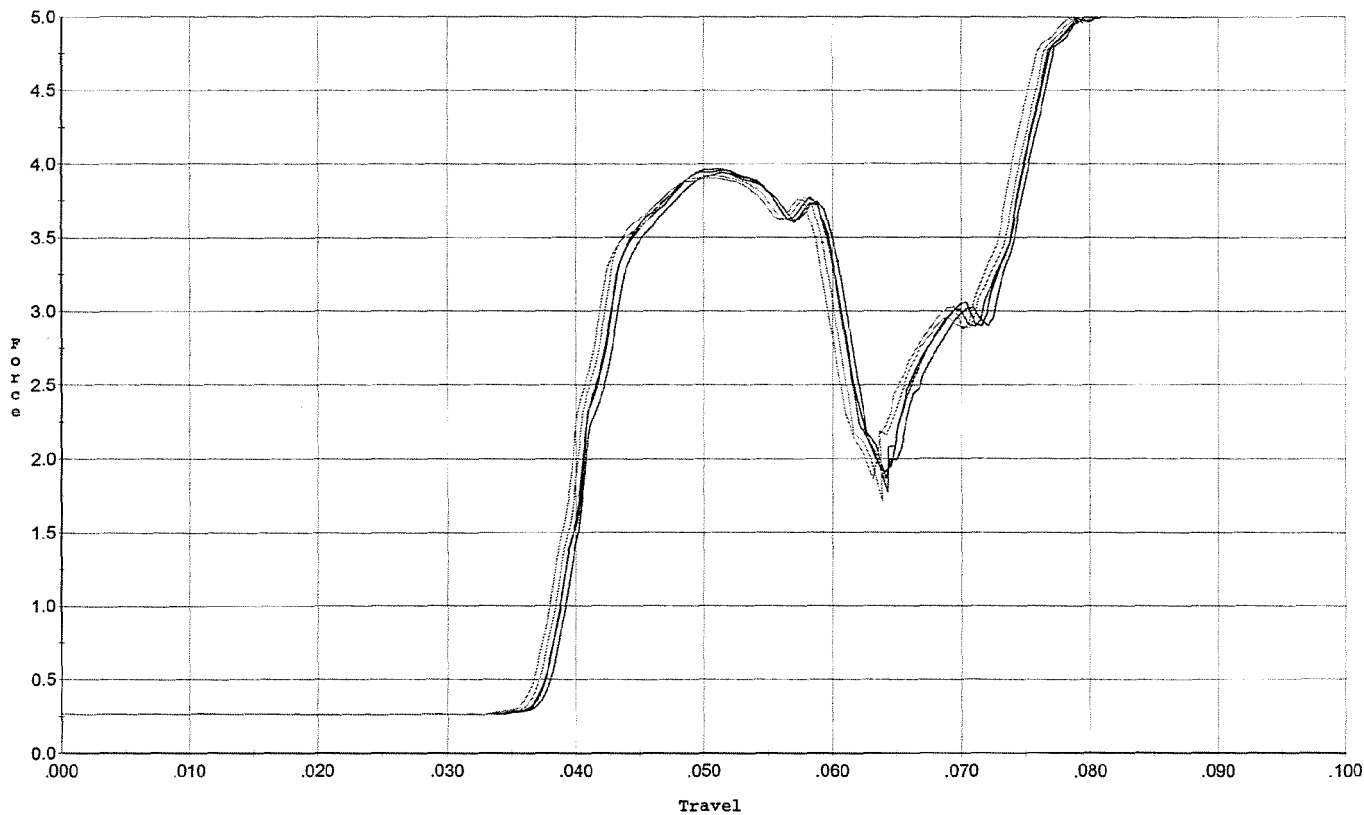
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.166	0.057	0.033	0.034	0.092		Set Trigger
2	4.060	0.055	0.033	0.034	0.086		Set Trigger
3	4.000	0.055	0.033	0.034	0.084		Set Trigger
4	4.003	0.055	0.033	0.034	0.084		Set Trigger
5	4.047	0.055	0.033	0.034	0.085		Set Trigger

Aug. 4.05

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: c schults 7/31/2008

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles+/- 1.0 lbs.



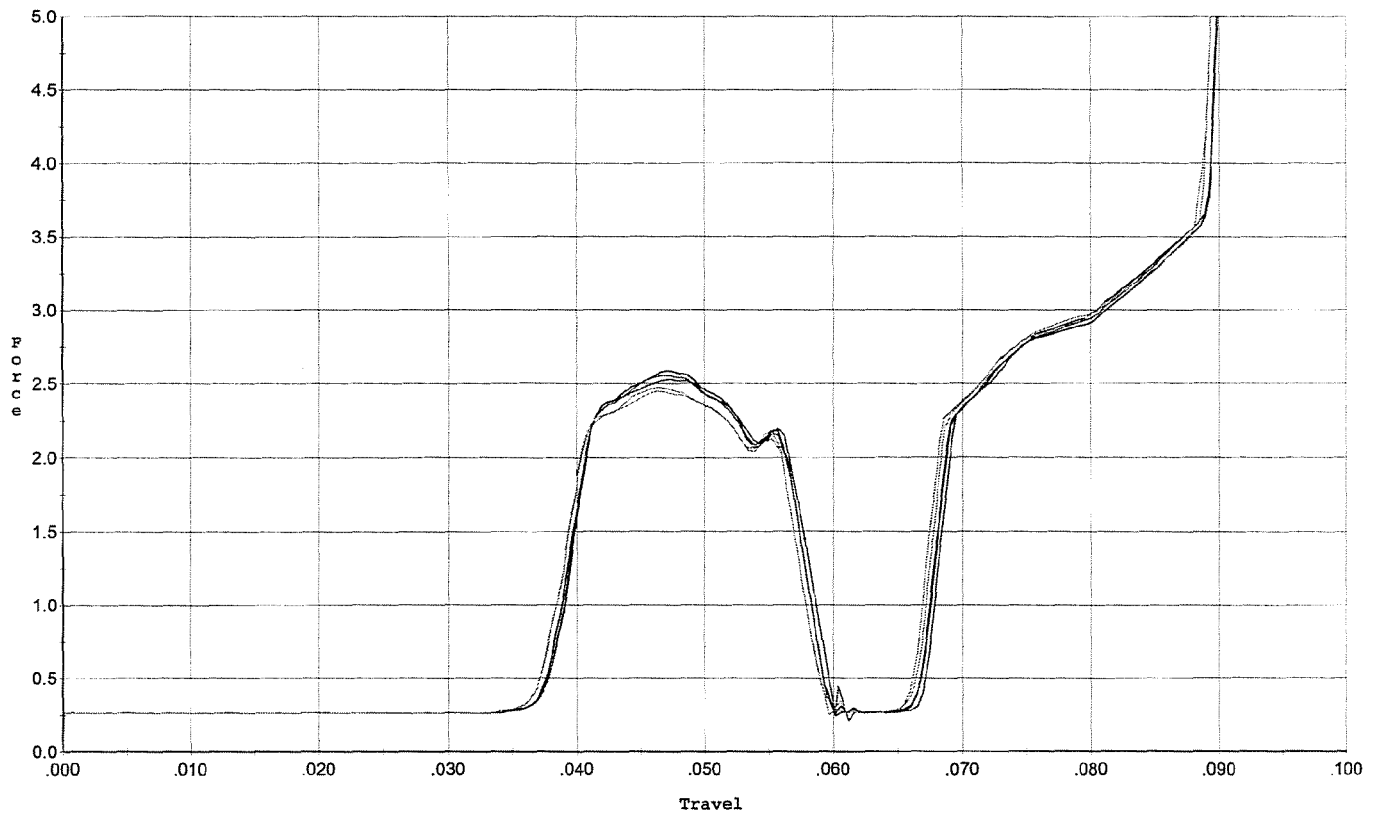
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.942	0.060	0.038	0.036	0.085		Set Trigger
2	3.955	0.060	0.037	0.036	0.085		Set Trigger
3	3.965	0.060	0.037	0.035	0.085		Set Trigger
4	3.922	0.059	0.037	0.035	0.085		Set Trigger
5	3.907	0.059	0.036	0.035	0.084		Set Trigger

Aug. 3.93

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: c schults 7/31/2008

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 for final test



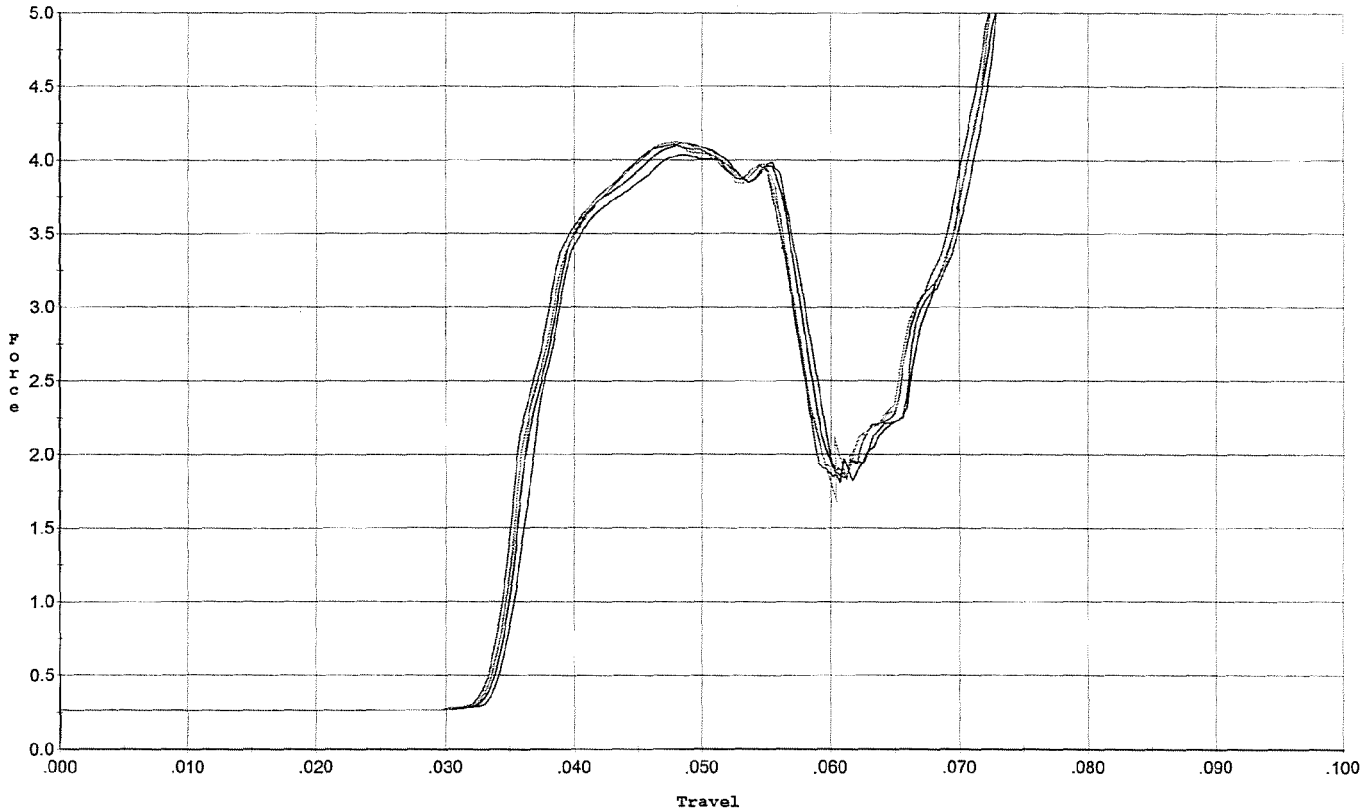
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.528	0.058	0.037	0.039	0.053		Set Trigger
2	2.585	0.057	0.037	0.039	0.052		Set Trigger
3	2.555	0.057	0.037	0.039	0.052		Set Trigger
4	2.449	0.056	0.037	0.039	0.050		Set Trigger
5	2.472	0.056	0.037	0.038	0.051		Set Trigger

Aug. 2.51

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: c schults 7/31/2008

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.037	0.058	0.034	0.021	0.090		Set Trigger
2	4.115	0.056	0.033	0.021	0.089		Set Trigger
3	4.104	0.056	0.033	0.021	0.090		Set Trigger
4	4.126	0.056	0.033	0.022	0.088		Set Trigger
5	4.113	0.056	0.033	0.021	0.088		Set Trigger

Avg. 4.09