

66774423

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



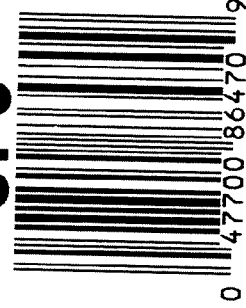
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6774423

UPC



3J FORM

GUN SERIAL # G 677 4423

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		7-15-08	PSN
430	ASSEMBLE TO STOCK		7-15-08	JP
440	PROOF		7-15-08	R.P.D.
460	CHECK HEADSPACE		7-15-08	R.P.D.
470	DIS-ASSEMBLE ACTION		7-16-08	RTZ
472	SERIALIZE BOLT HANDLE		7-16-08	RTZ
475	DRILL AND TAP SIGHT HOLES	MAGNA-FLUX JUL 25 2008	7-19-08	JP
480	MAGNAFLUX BBL ACTION	OPERATOR <u>BA</u>	7/25/08	BA
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		7/25/08	RT
520	GOFF BLAST BBL / REC		7/28/08	DG
542	APPLY COATINGS (BARREL ACTION)		8-2	
545	(BOLT)			
560	RE-ASSEMBLE ACTION A) CLEAN INSIDE OF BOLT ASSEMBLY		8-4-08	PSN
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-4-08	PSN
	C) INSPECT EJECTOR HOLE FOR CHAMFER		8-4-08	PSN
	D) OIL FIRING PIN ASSEMBLY		8-6-08	PSN
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

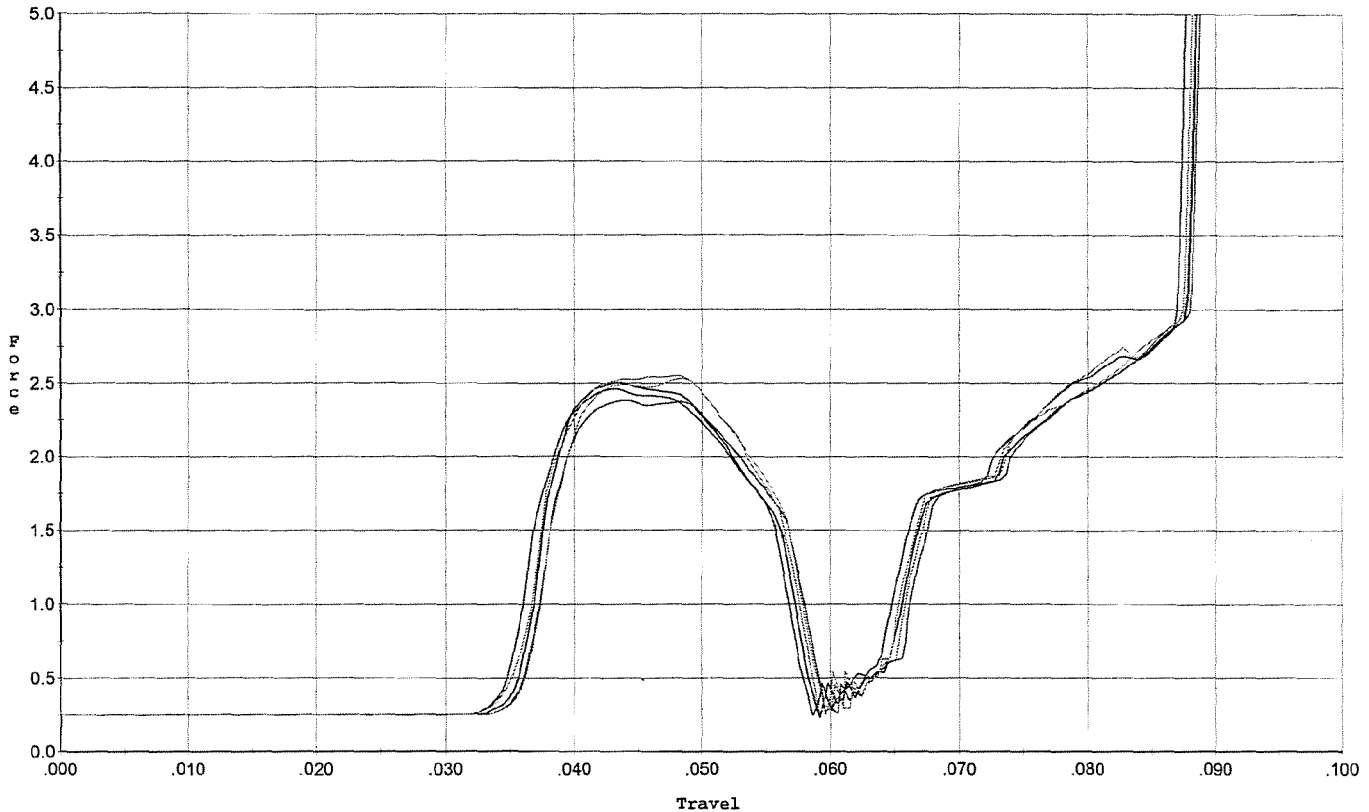
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6</u> <u>6</u> <u>6</u>	8-21	TL
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>2.5</u> <u>2.5</u> <u>2.5</u>	8-21	TL
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.023</u> <u>.023</u>	8-21	TL
	J) ASSEMBLE STOCK		8-6-08	RSW
	K) ASSEMBLE SWIVEL STUDS		8-28-08	RSW
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	8-7-08	TRW
	MALFUNCTION	CORRECTION	N/A	
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		8-7-08	TL
670	FINAL INSPECTION A) HEADSPACE		8-28-08	RSW
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.52</u> <u>2.45</u> <u>2.47</u> <u>2.40</u> <u>2.47</u>	8/15/08	FM
	C) FUNCTION		8-28-08	RSW
690	PACK		8-29-08	TL

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/22/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



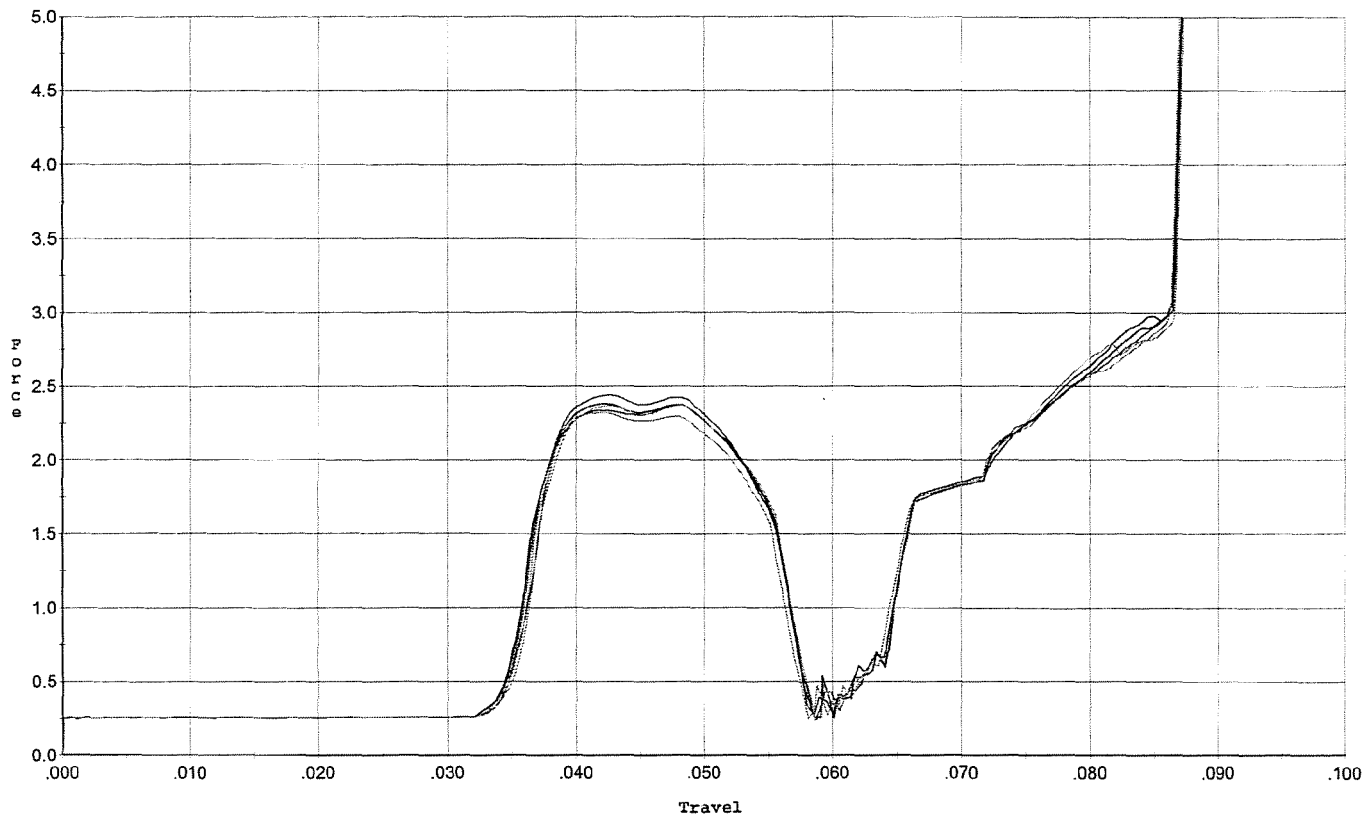
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.463	0.056	0.034	0.037	0.052		Set Trigger
2	2.503	0.056	0.035	0.038	0.052		Set Trigger
3	2.383	0.058	0.036	0.037	0.052		Set Trigger
4	2.532	0.057	0.036	0.037	0.053		Set Trigger
5	2.550	0.057	0.035	0.037	0.055		Set Trigger

Avg 2.48

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/22/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



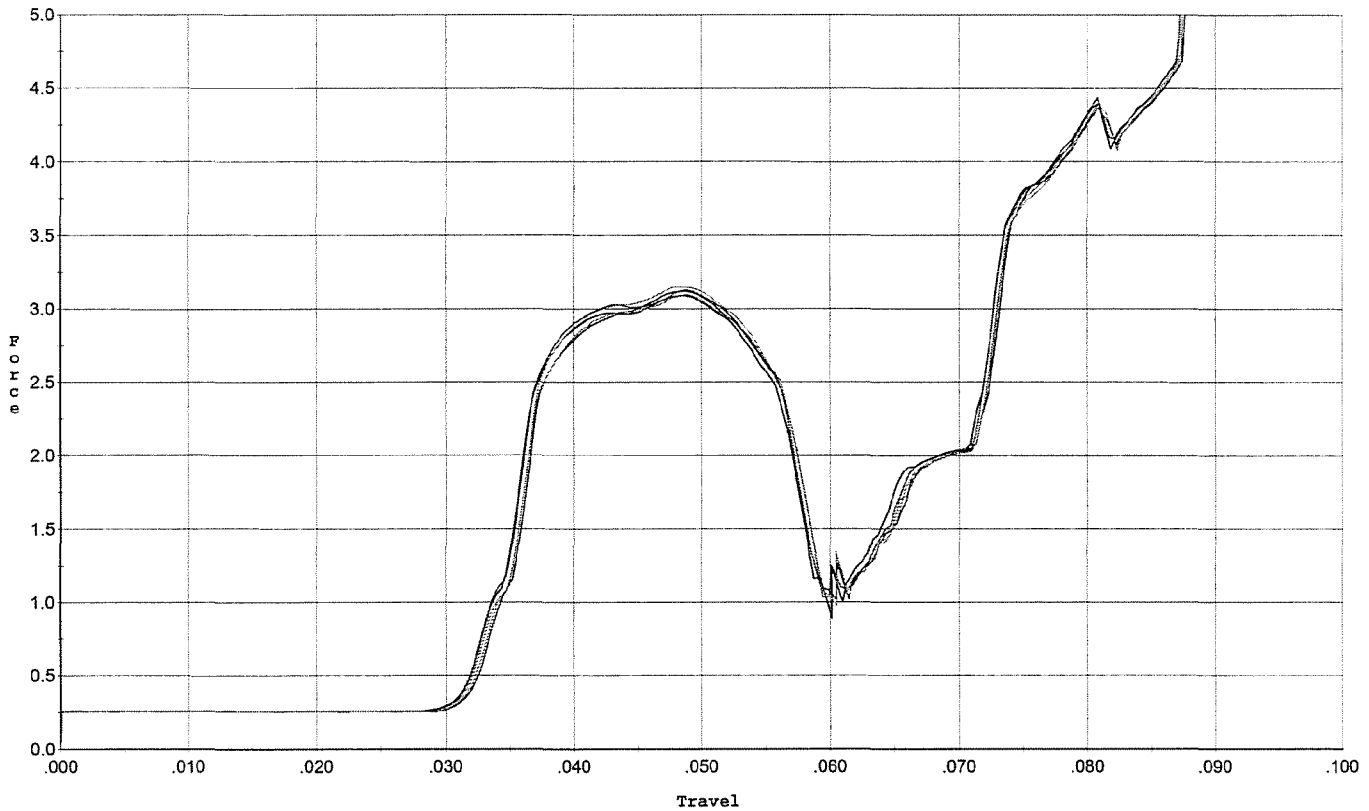
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.369	0.056	0.034	0.037	0.052		Set Trigger
2	2.378	0.056	0.034	0.037	0.052		Set Trigger
3	2.437	0.056	0.034	0.037	0.053		Set Trigger
4	2.369	0.056	0.034	0.037	0.051		Set Trigger
5	2.323	0.055	0.035	0.037	0.050		Set Trigger

Avg 2.37

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/22/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



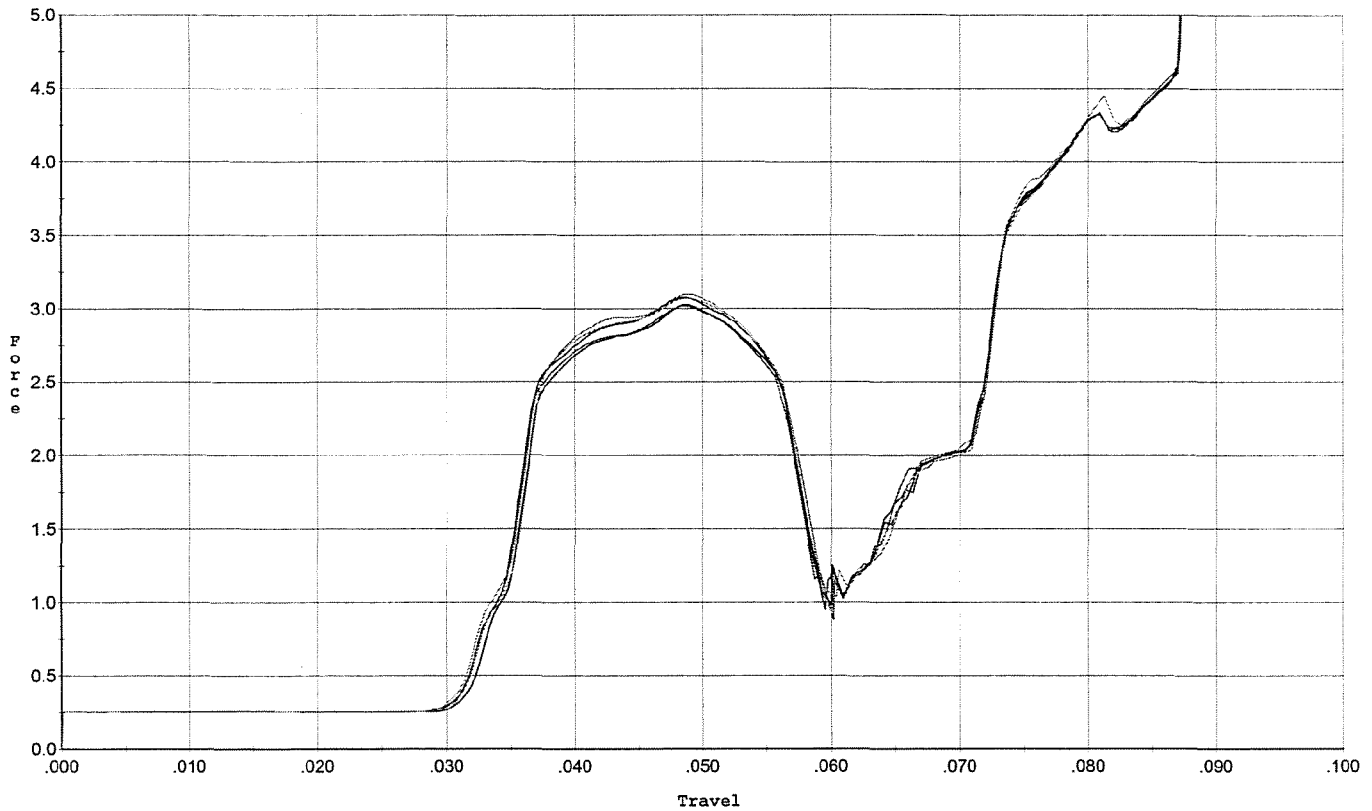
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.119	0.057	0.032	0.035	0.072		Set Trigger
2	3.091	0.057	0.031	0.035	0.072		Set Trigger
3	3.128	0.056	0.031	0.035	0.072		Set Trigger
4	3.152	0.058	0.032	0.035	0.073		Set Trigger
5	3.097	0.057	0.032	0.035	0.072		Set Trigger

Avg 3.11

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/22/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



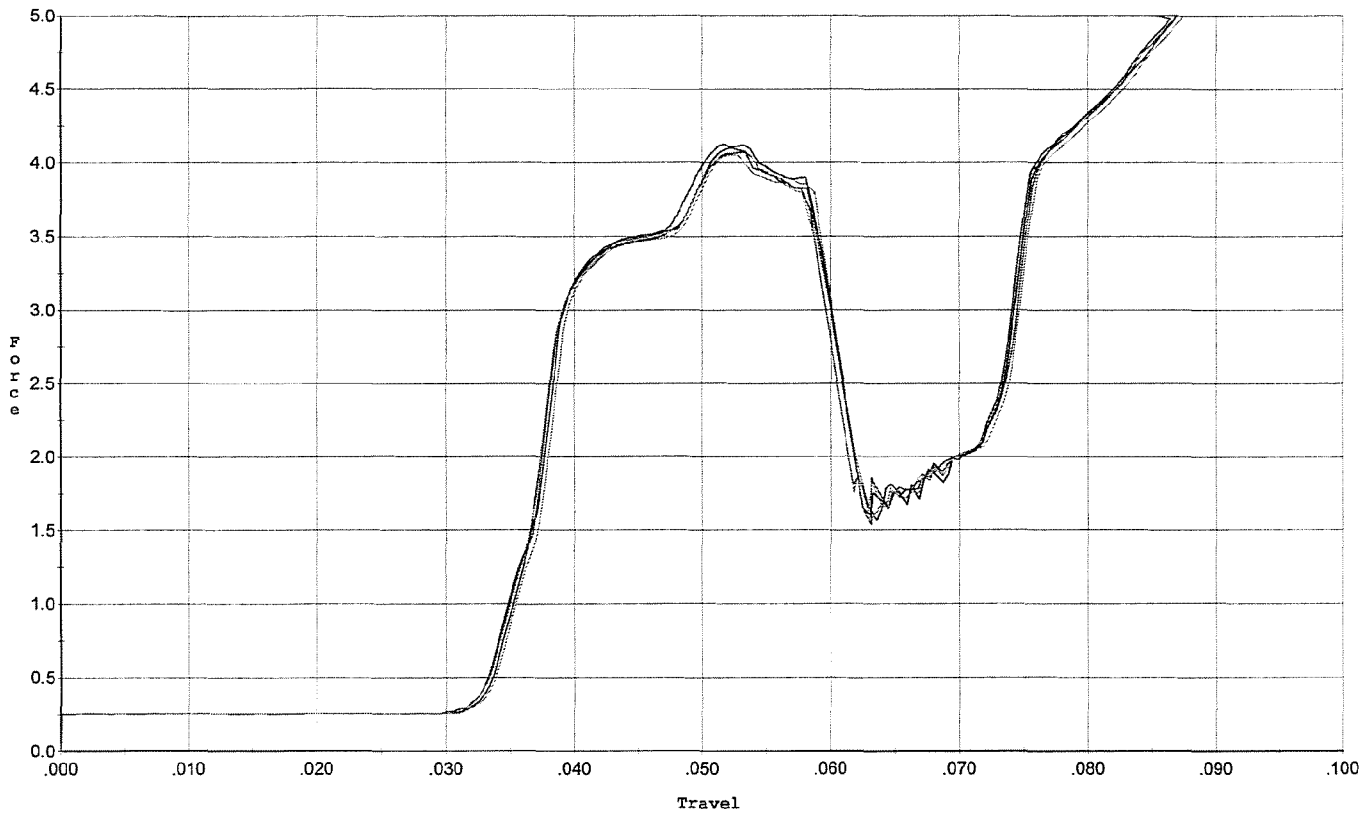
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.080	0.056	0.031	0.035	0.071		Set Trigger
2	3.026	0.056	0.032	0.035	0.069		Set Trigger
3	3.022	0.057	0.031	0.035	0.070		Set Trigger
4	3.074	0.057	0.032	0.035	0.072		Set Trigger
5	3.099	0.058	0.031	0.035	0.073		Set Trigger

Avg 3.06

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putsch 7/22/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



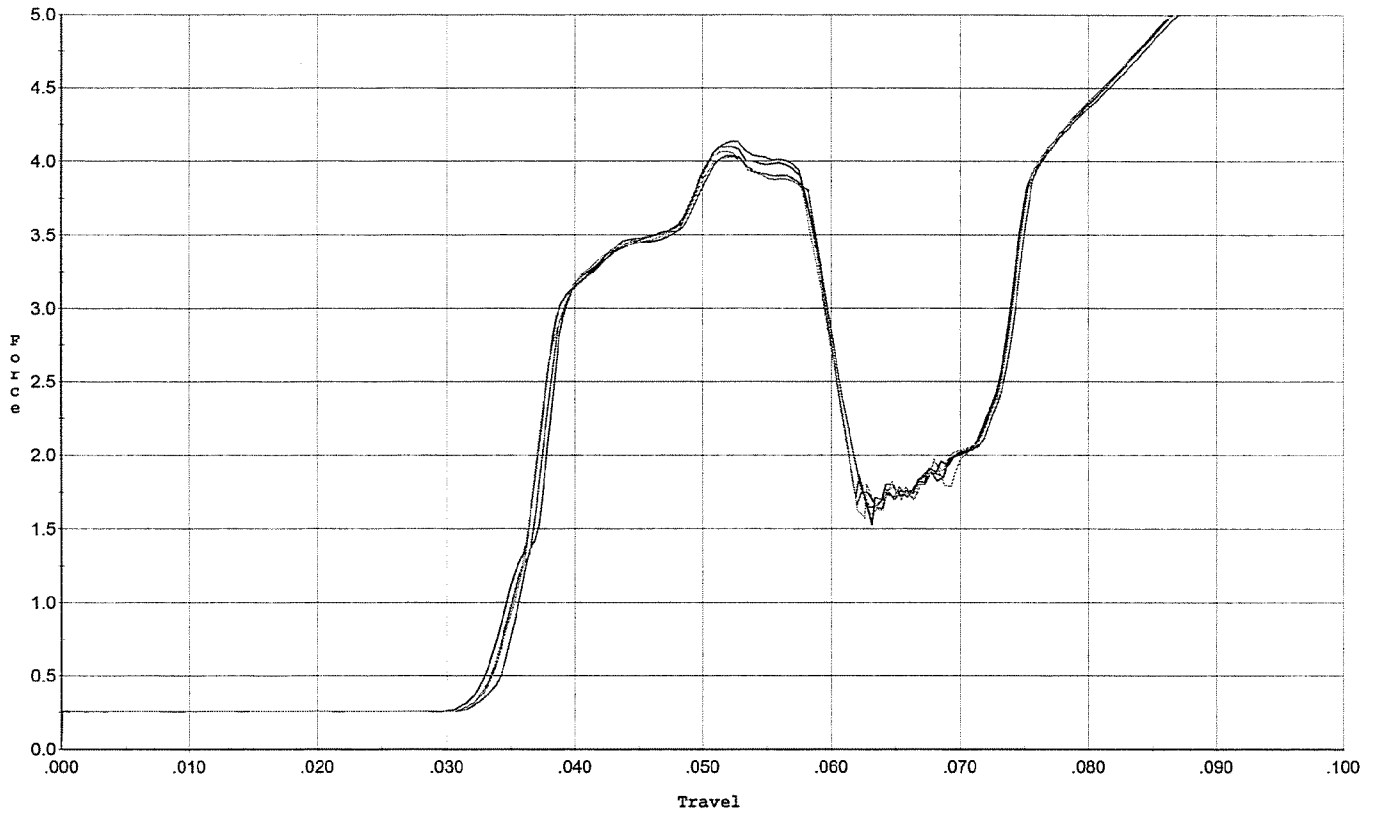
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.126	0.058	0.033	0.034	0.091		Set Trigger
2	4.120	0.059	0.033	0.034	0.093		Set Trigger
3	4.077	0.060	0.033	0.034	0.094		Set Trigger
4	4.066	0.059	0.034	0.034	0.091		Set Trigger
5	4.051	0.059	0.033	0.034	0.091		Set Trigger

Avg 4.08

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/22/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



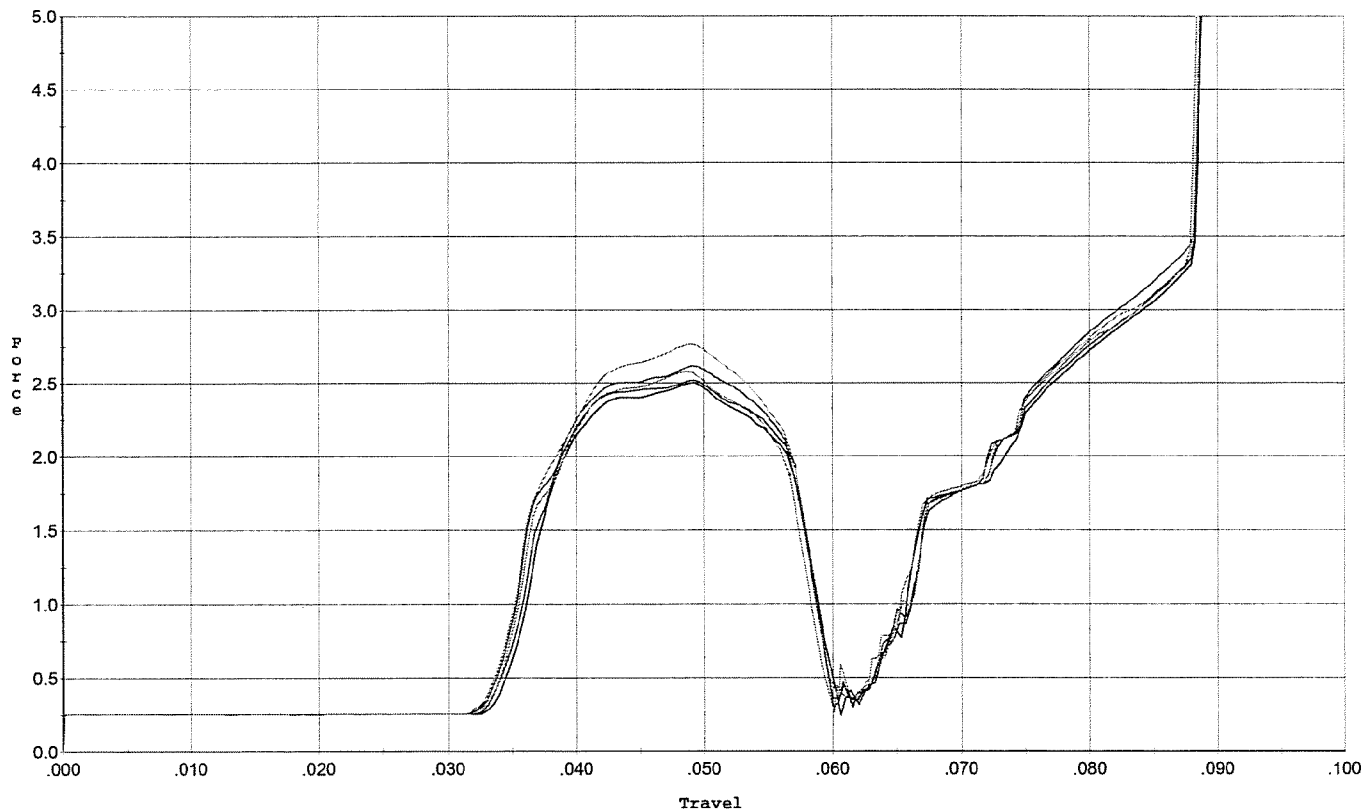
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.137	0.059	0.034	0.034	0.091		Set Trigger
2	4.099	0.059	0.033	0.034	0.092		Set Trigger
3	4.039	0.058	0.033	0.034	0.090		Set Trigger
4	4.066	0.059	0.033	0.034	0.092		Set Trigger
5	4.029	0.059	0.033	0.034	0.091		Set Trigger

Avg 4.07

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 7/22/08

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



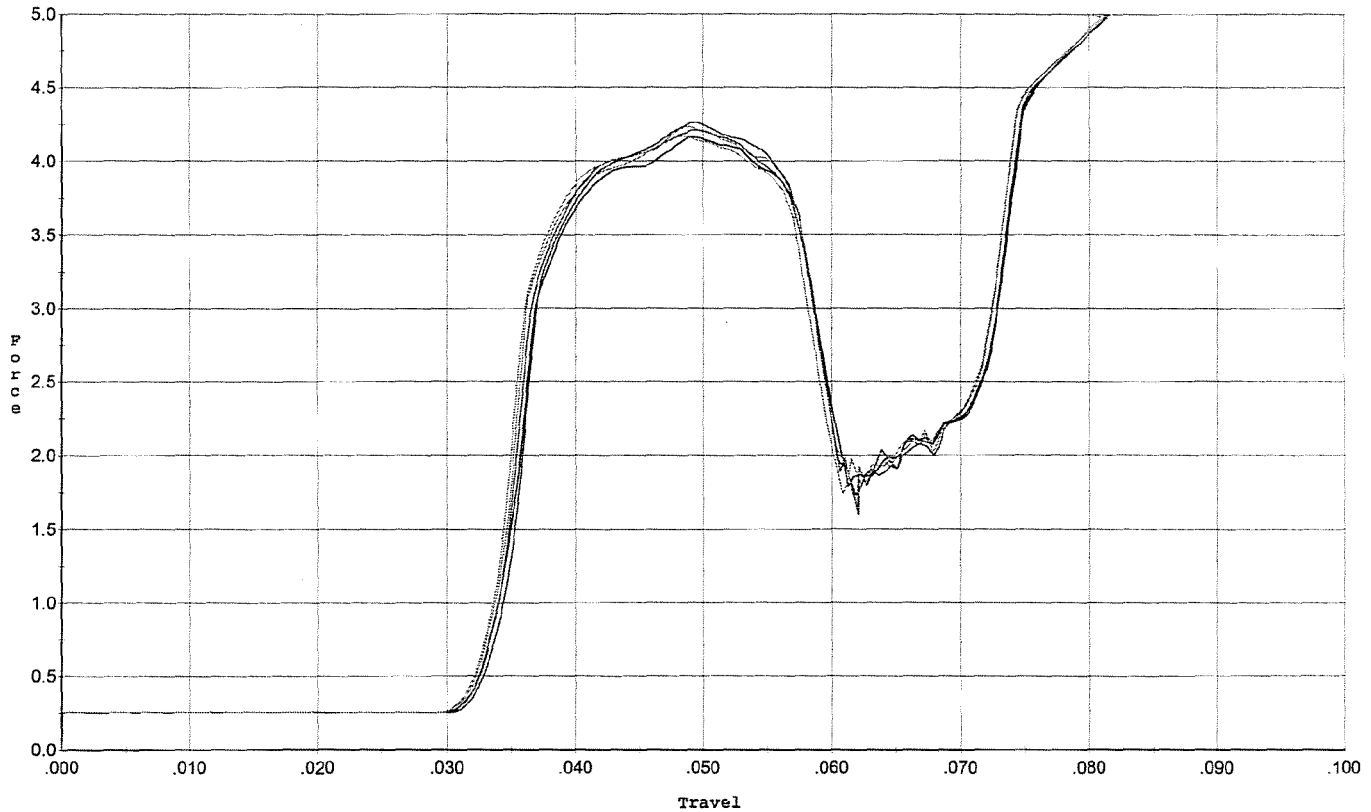
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.519	0.057	0.033	0.036	0.058		Set Trigger
2	2.504	0.057	0.034	0.037	0.057		Set Trigger
3	2.617	0.057	0.033	0.036	0.060		Set Trigger
4	2.764	0.057	0.033	0.036	0.062		Set Trigger
5	2.580	0.057	0.033	0.036	0.058		Set Trigger

Avg 2.59

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/22/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.263	0.058	0.032	0.033	0.098		Set Trigger
2	4.164	0.057	0.032	0.033	0.097		Set Trigger
3	4.208	0.058	0.032	0.033	0.099		Set Trigger
4	4.235	0.057	0.032	0.033	0.100		Set Trigger
5	4.169	0.057	0.032	0.033	0.097		Set Trigger

Avg 4.20