

G 677 4424

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker

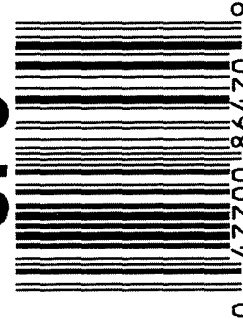


3J FORM

ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6774424**UPC**

GUN SERIAL # G 6774424

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		7-15-08	BSN
430	ASSEMBLE TO STOCK		7-15-08	BSN
440	PROOF		7-15-08	S.P.D.
460	CHECK HEADSPACE		7-15-08	S.P.D.
470	DIS-ASSEMBLE ACTION		7-16-08	RT
472	SERIALIZE BOLT HANDLE	MAGNA FLUX	7-16-08	RT
475	DRILL AND TAP SIGHT HOLES	JUL 25 2008	7-19-08	JP
480	MAGNAFLUX BBL ACTION	OPERATOR <i>12/11</i>	7/25/08	GA
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		7/25/08	RT
520	GOFF BLAST BBL / REC		7/28/08	DG
542	APPLY COATINGS (BARREL ACTION)		8-2	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-4-08	BSN
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-4-08	BSN
	C) INSPECT EJECTOR HOLE FOR CHAMFER		8-4-08	BSN
	D) OIL FIRING PIN ASSEMBLY		8-6-08	BSN
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

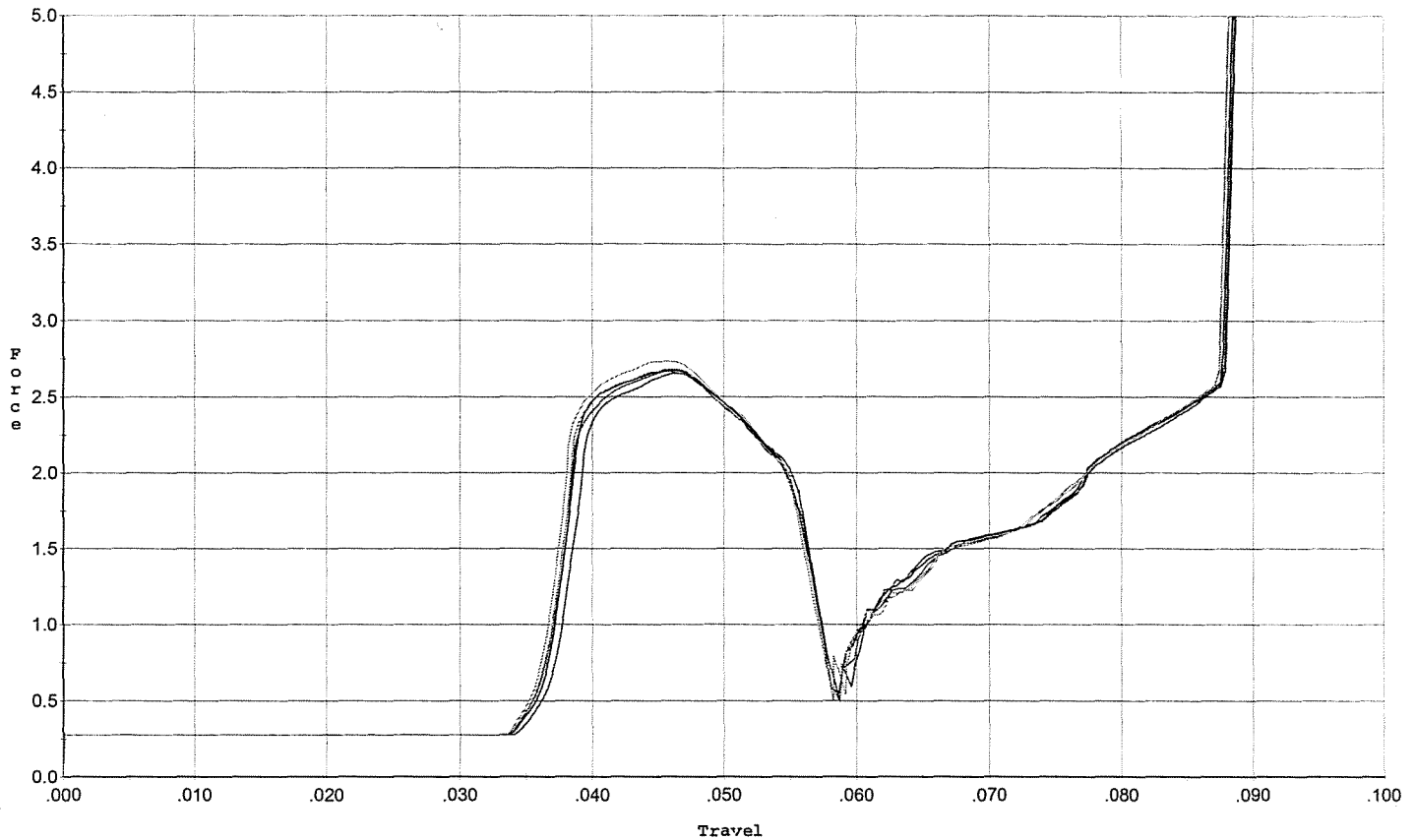
F004 REV 5/2006

560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>6</u> <u>6.5</u> <u>6.5</u>	8-21	TL
CONT.	G) SAFETY OFF FORCE	2 LBS MIN	<u>7</u> <u>7</u> <u>7</u>	8-21	TL
	H) TRIGGER PULL TEST AND RETAINABILITY				
	I) FIRING PIN INDENT	.020 MIN	<u>.023</u> <u>.023</u> <u>.023</u>	8-21	TL
	J) ASSEMBLE STOCK			8-6-08	RSN
	K) ASSEMBLE SWIVEL STUDS			8-28-08	RSN
	L) ATTACH FRONT AND REAR SIGHT ASSY'S				
	M) IRON SIGHT ALIGNMENT				
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER				
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u> FAIL <u>PASS</u> FAIL	8-7-08	TRW
	MALFUNCTION	CORRECTION			
	MALFUNCTION	CORRECTION			
	MALFUNCTION	CORRECTION			
	MALFUNCTION	CORRECTION			
660	INSPECT FOR LIVE AMMO			8-7-08	TL
670	FINAL INSPECTION A) HEADSPACE			8-28-08	RSN
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.34</u> <u>2.39</u> <u>2.30</u> <u>2.25</u> <u>2.19</u>	8/15/08	FM
	C) FUNCTION			8-28-08	RSN
690	PACK			8-29-08	TL

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 8/01/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



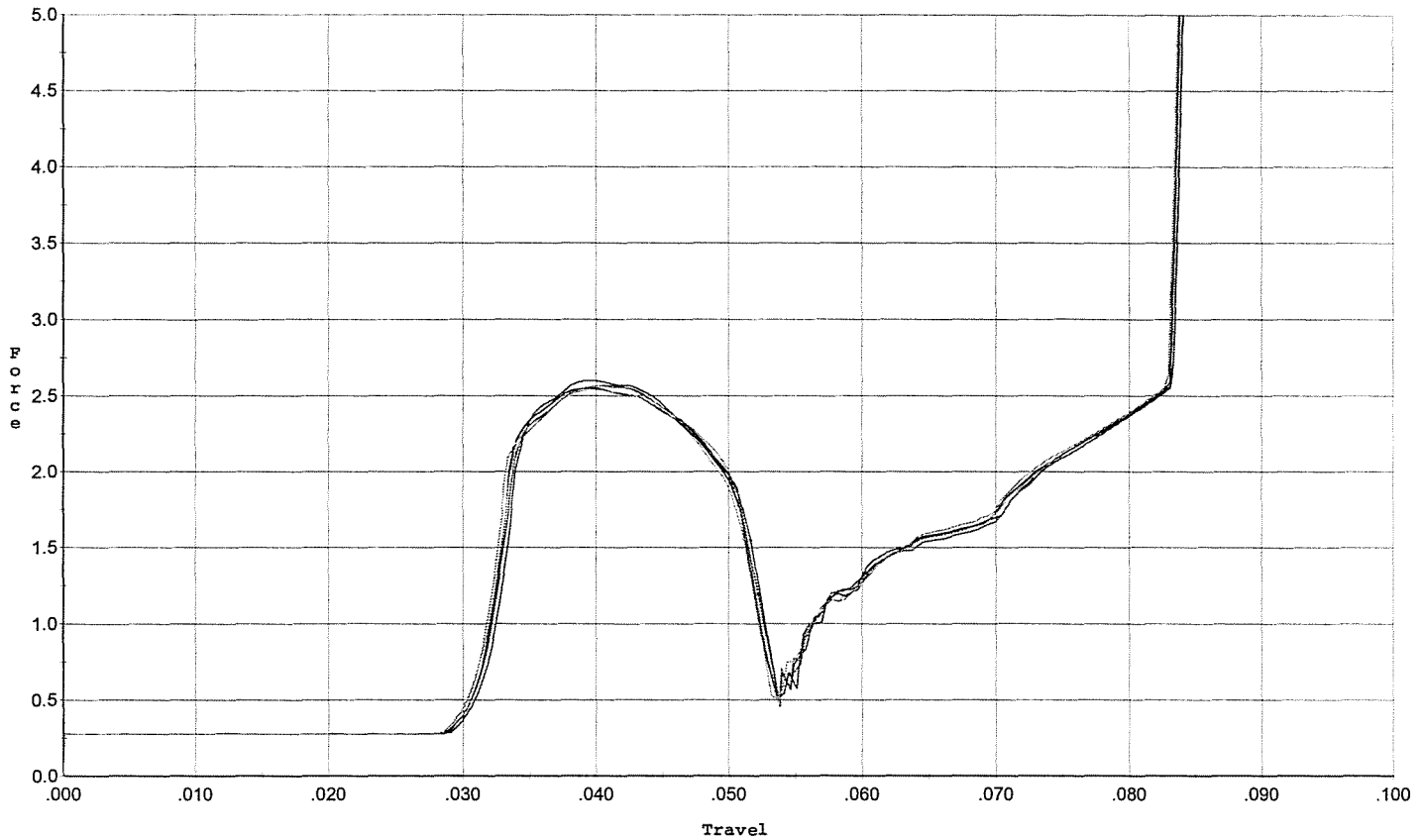
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.653	0.056	0.036	0.038	0.054		Set Trigger
2	2.673	0.056	0.036	0.038	0.056		Set Trigger
3	2.664	0.056	0.035	0.038	0.055		Set Trigger
4	2.734	0.056	0.034	0.037	0.057		Set Trigger
5	2.684	0.055	0.035	0.038	0.055		Set Trigger

Avg 2.68

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/01/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



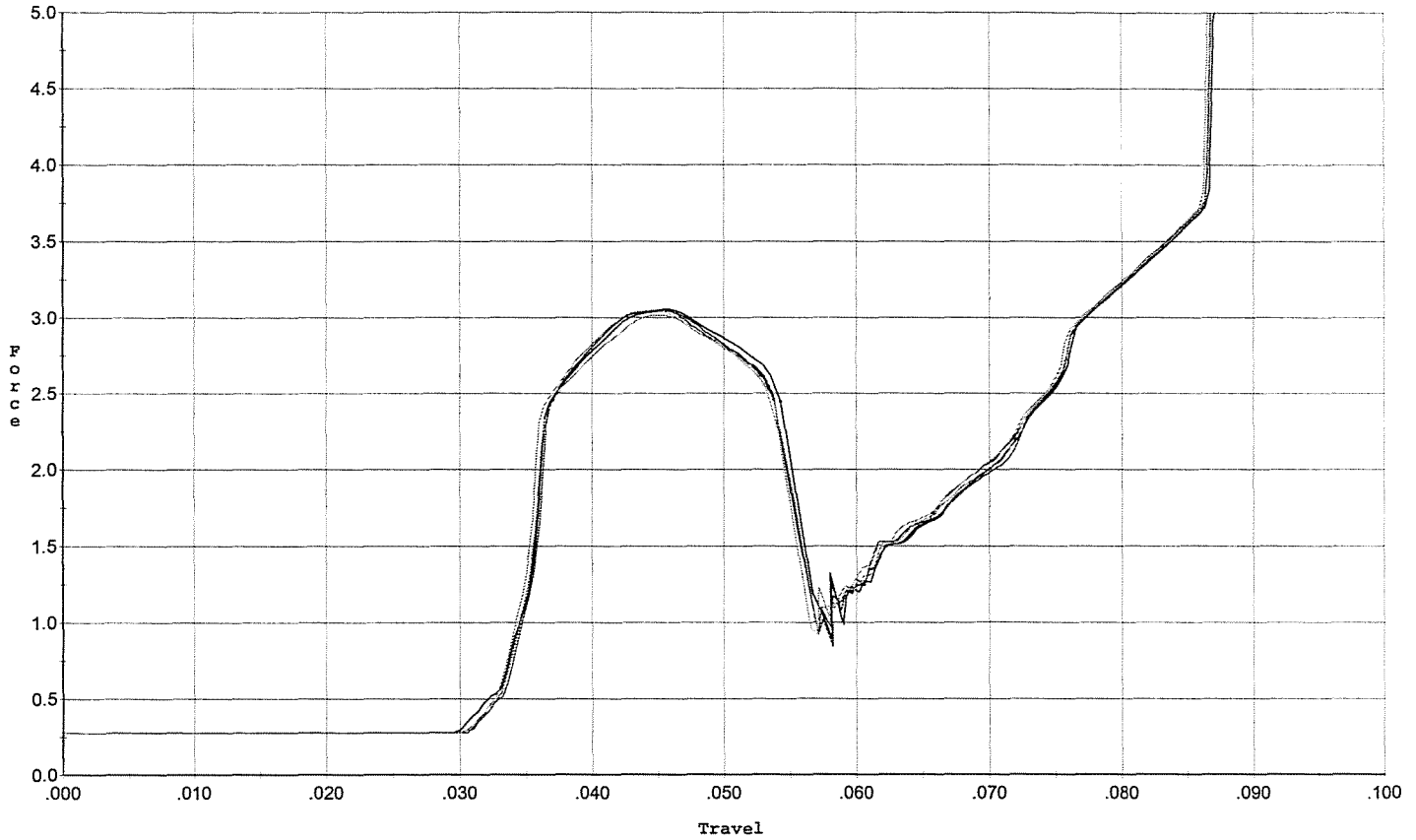
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.599	0.052	0.031	0.036	0.053		Set Trigger
2	2.552	0.051	0.030	0.036	0.053		Set Trigger
3	2.566	0.052	0.030	0.036	0.054		Set Trigger
4	2.543	0.051	0.030	0.036	0.053		Set Trigger
5	2.568	0.051	0.030	0.036	0.053		Set Trigger

Avg 2.56

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 8/01/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



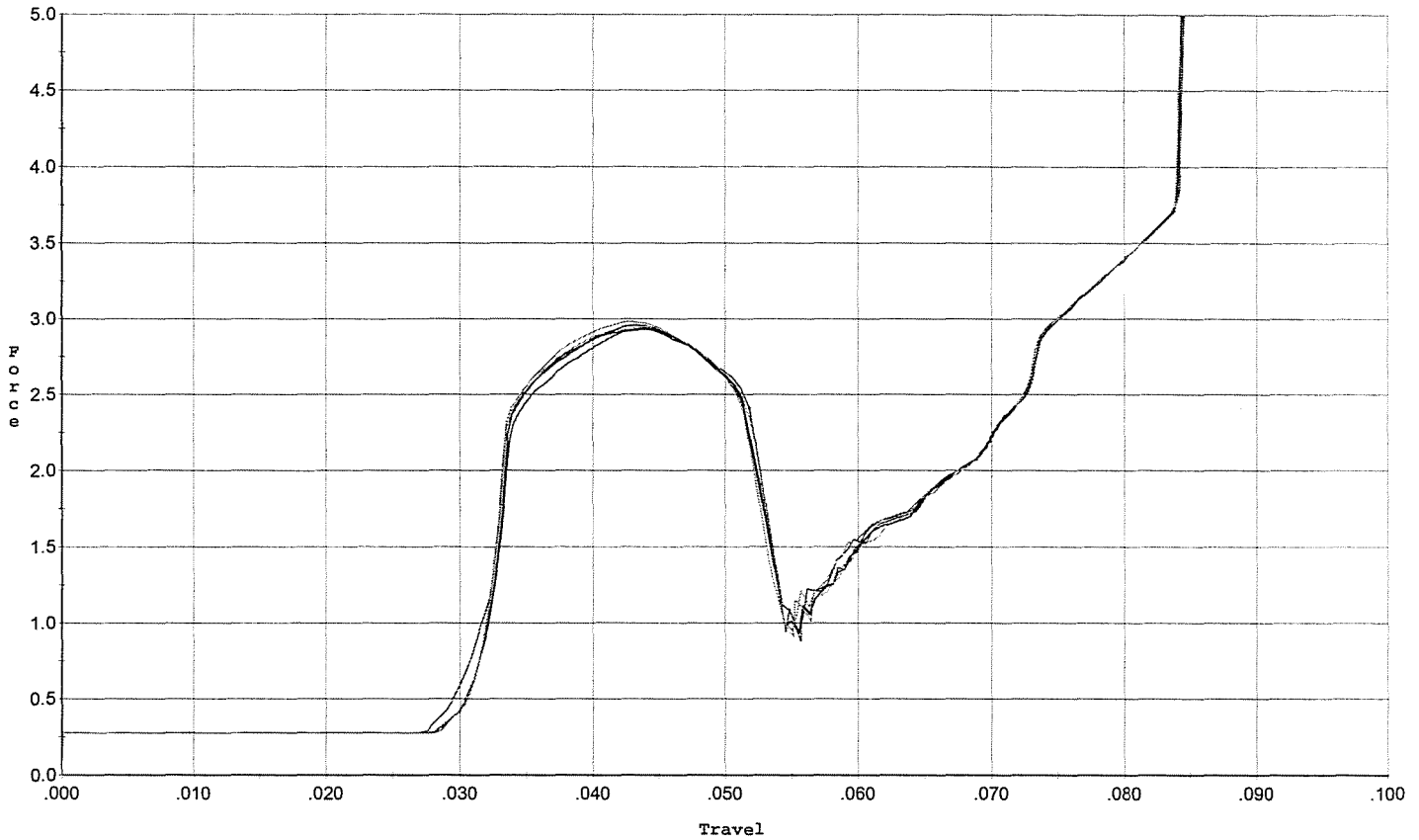
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.045	0.054	0.033	0.036	0.063		Set Trigger
2	3.055	0.054	0.032	0.036	0.065		Set Trigger
3	3.055	0.055	0.034	0.036	0.065		Set Trigger
4	3.050	0.054	0.033	0.036	0.064		Set Trigger
5	3.014	0.055	0.033	0.036	0.065		Set Trigger

Avg 3.04

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/01/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



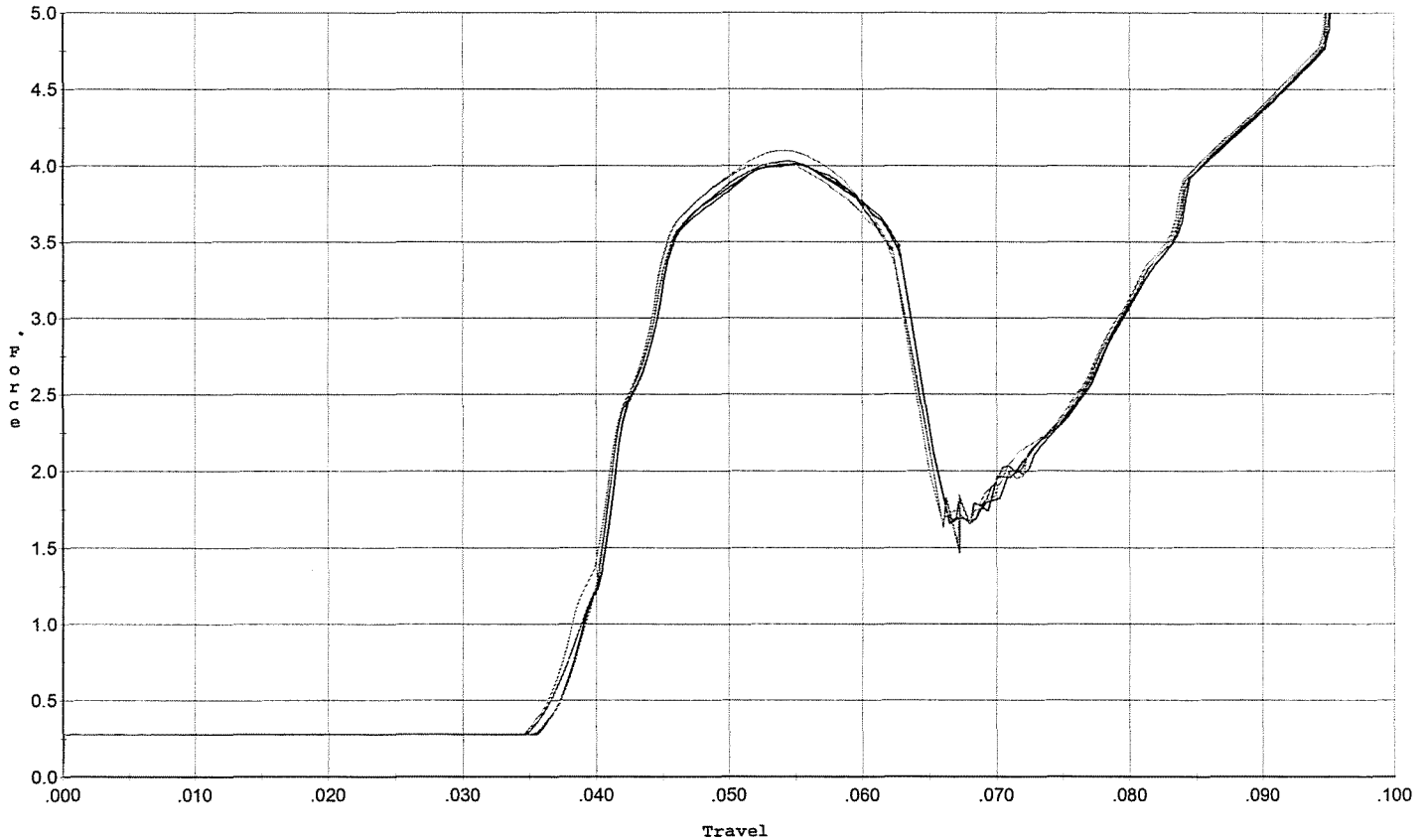
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.932	0.052	0.030	0.035	0.062		Set Trigger
2	2.956	0.053	0.031	0.035	0.064		Set Trigger
3	2.943	0.053	0.030	0.035	0.065		Set Trigger
4	2.980	0.052	0.031	0.035	0.064		Set Trigger
5	2.953	0.051	0.031	0.035	0.062		Set Trigger

AVG 2.95

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/01/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



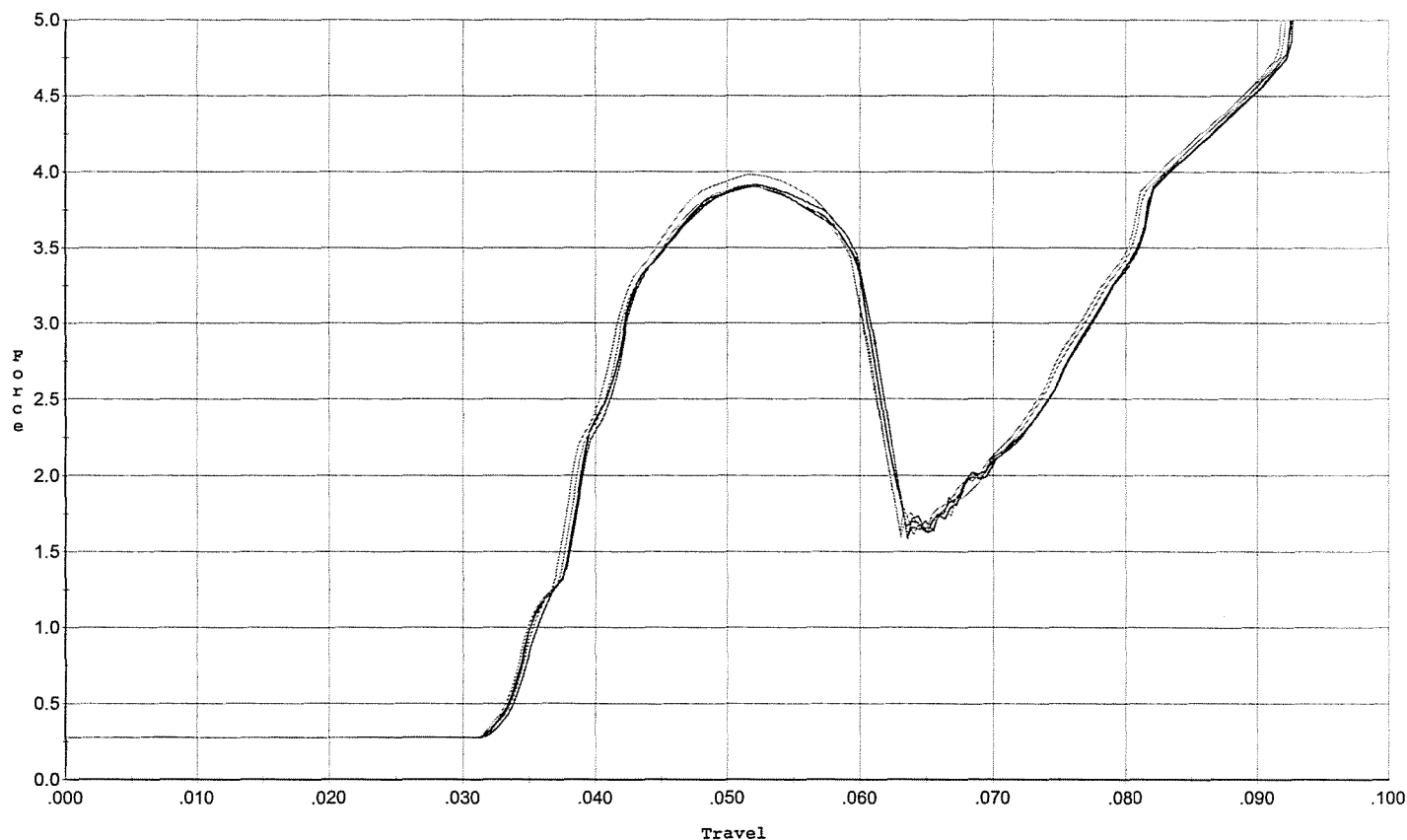
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.013	0.063	0.036	0.036	0.094		Set Trigger
2	4.013	0.063	0.036	0.036	0.094		Set Trigger
3	4.031	0.064	0.036	0.036	0.096		Set Trigger
4	4.101	0.062	0.037	0.036	0.094		Set Trigger
5	4.016	0.062	0.036	0.036	0.094		Set Trigger

Avg 4.03

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/01/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



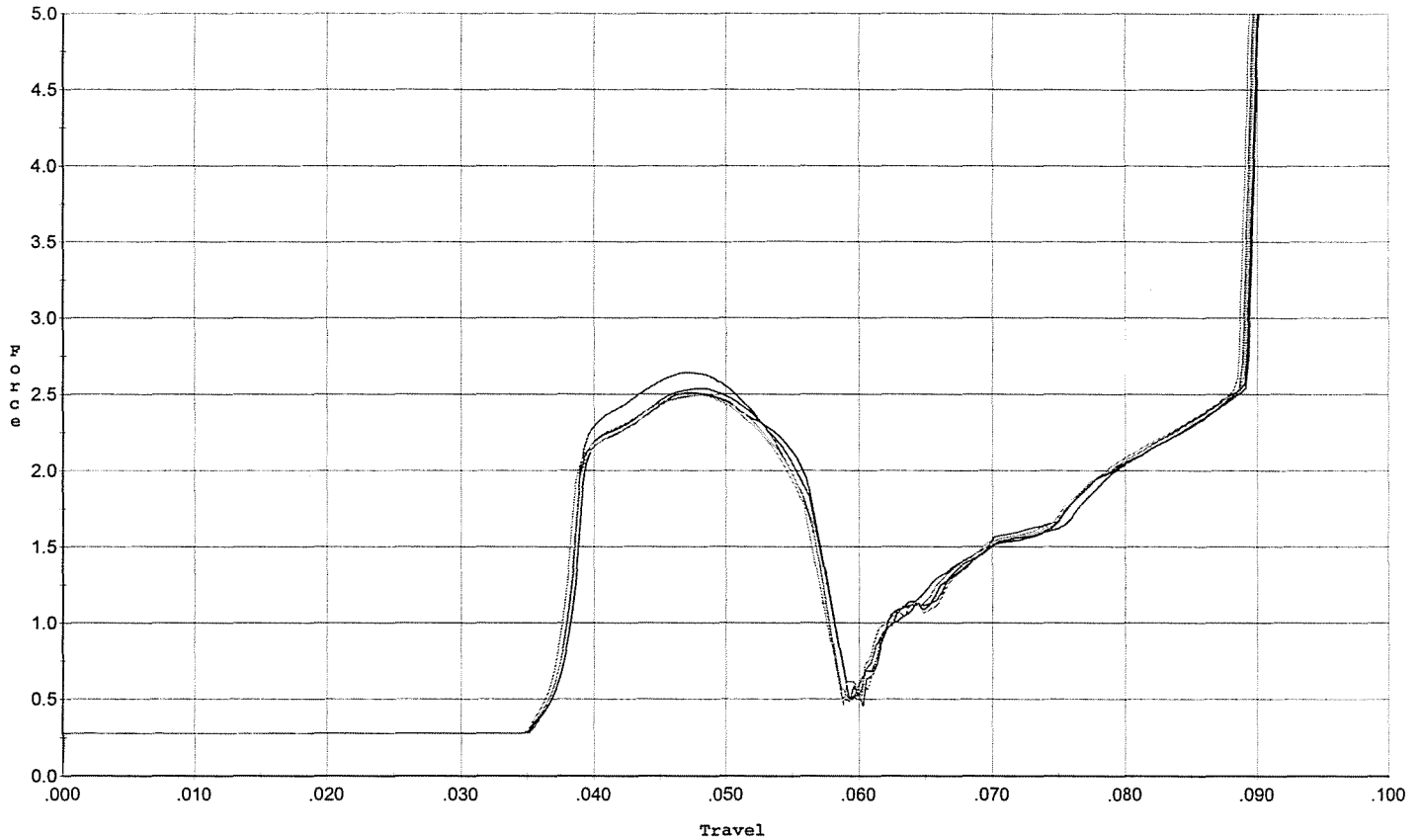
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.917	0.061	0.034	0.036	0.093		Set Trigger
2	3.906	0.060	0.033	0.035	0.091		Set Trigger
3	3.909	0.061	0.033	0.035	0.093		Set Trigger
4	3.915	0.061	0.033	0.035	0.092		Set Trigger
5	3.980	0.061	0.034	0.035	0.094		Set Trigger

Avg 3.92

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/01/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



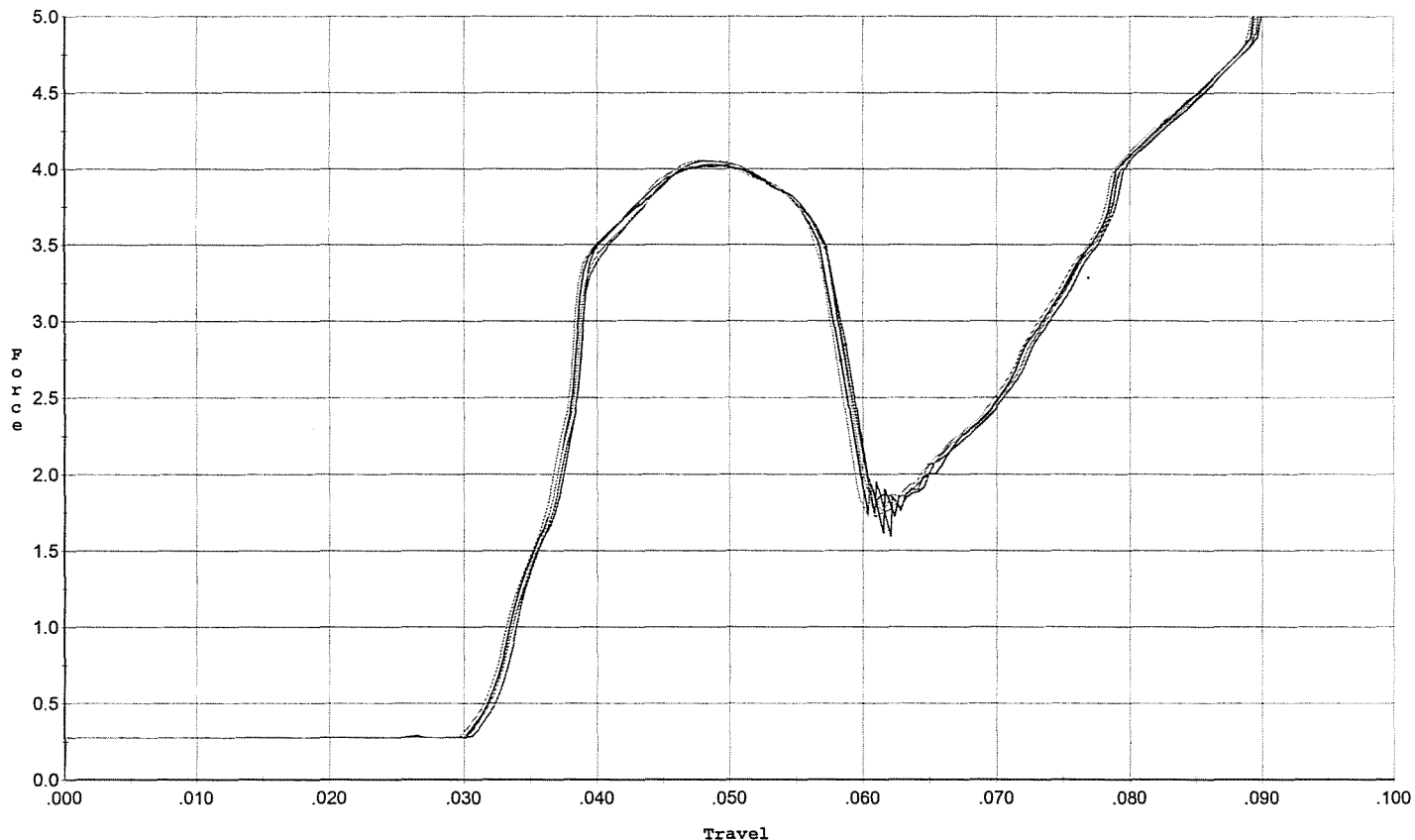
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.537	0.058	0.036	0.038	0.055		Set Trigger
2	2.509	0.057	0.036	0.038	0.054		Set Trigger
3	2.642	0.057	0.036	0.038	0.055		Set Trigger
4	2.496	0.056	0.036	0.038	0.053		Set Trigger
5	2.500	0.057	0.035	0.038	0.054		Set Trigger

Arg 2.53

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/01/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.030	0.059	0.031	0.035	0.094		Set Trigger
2	4.028	0.058	0.032	0.034	0.093		Set Trigger
3	4.050	0.057	0.032	0.035	0.090		Set Trigger
4	4.021	0.057	0.032	0.035	0.091		Set Trigger
5	4.058	0.057	0.031	0.035	0.091		Set Trigger

Avg 4.03