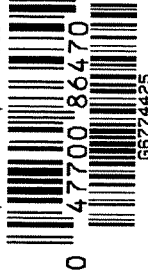


66774425

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

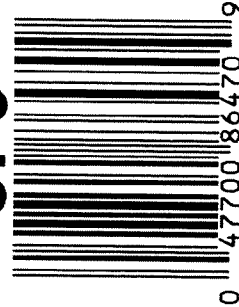
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6774425

UPC



GUN SERIAL #

G6774425

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		7-30-08	SP
430	ASSEMBLE TO STOCK		7-30-08	SP
440	PROOF		7-30-08	SP
460	CHECK HEADSPACE		7-30-08	SP
470	DIS-ASSEMBLE ACTION		7-30-08	SP
472	SERIALIZE BOLT HANDLE	MAGNA - FLUX	7-31-08	RTZ
475	DRILL AND TAP SIGHT HOLES	AUG 05 2008	8-01-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR BM	8/5	BM
490	MAGNAFLUX BOLT		7/30/08	m2
500	ROLLMARK CALIBER		8/5/08	RT
520	GOFF BLAST BBL / REC		8/7/08	DA
542	APPLY COATINGS (BARREL ACTION)		8/7/08	W
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-15-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-15-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		8-15-08	SP
	D) OIL FIRING PIN ASSEMBLY		9-4-08	RTZ
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

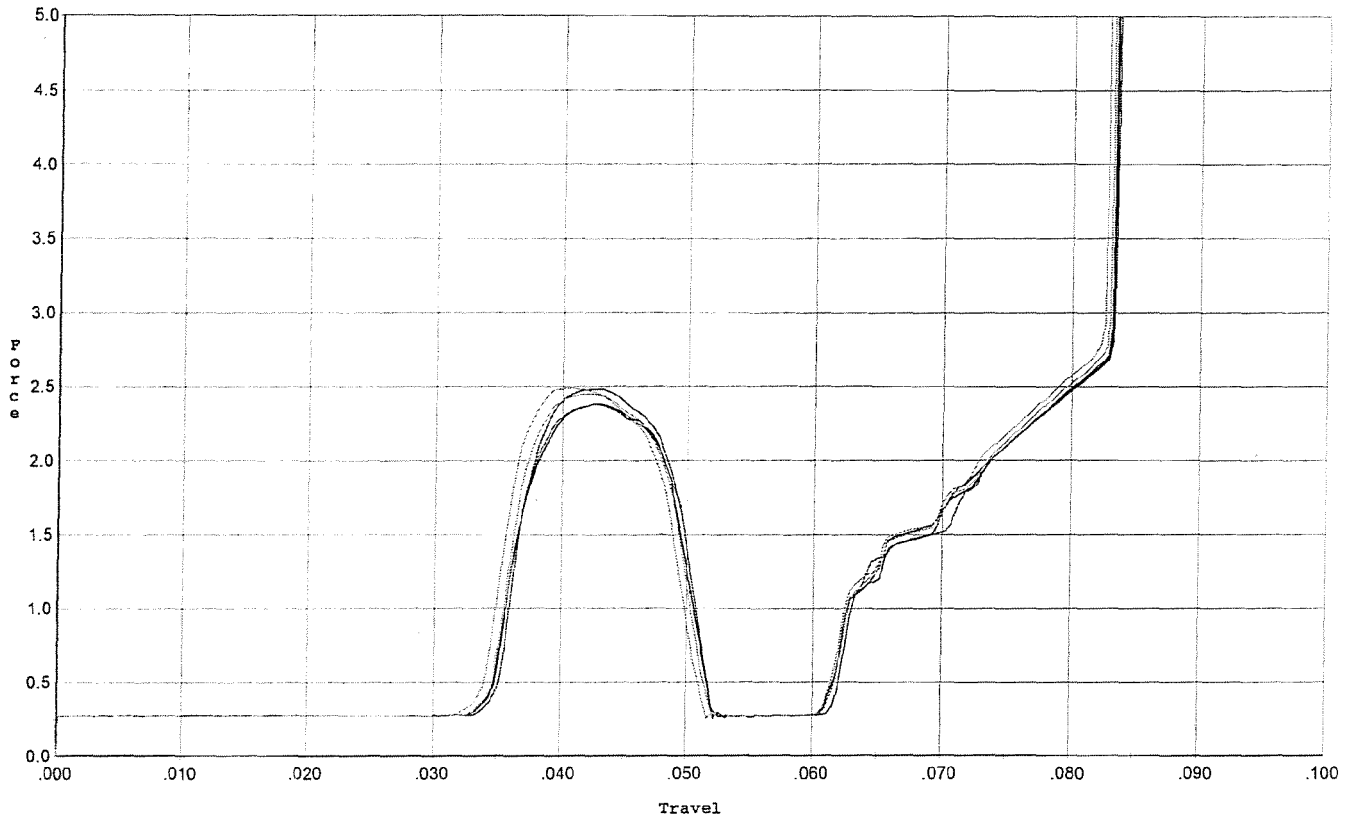
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>5.5</u> <u>5.5</u> <u>5.5</u>	10-14-08	LH
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>4.0</u> <u>4.0</u> <u>4.5</u>	10-14-08	LH
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.023</u> <u>.024</u>	10-14-08	LH
	J) ASSEMBLE STOCK		9-4-08	RTZ
	K) ASSEMBLE SWIVEL STUDS		10-14-08	LH
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	9-9-08	FM
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION N.A		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		9/9/08	JS
670	FINAL INSPECTION A) HEADSPACE		10-14-08	LH
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.45</u> <u>2.59</u> <u>2.45</u> <u>2.57</u> <u>2.53</u>	10/2/08	FM
	C) FUNCTION		10-14-08	LH
690	PACK		12-9-08	TL

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/20/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



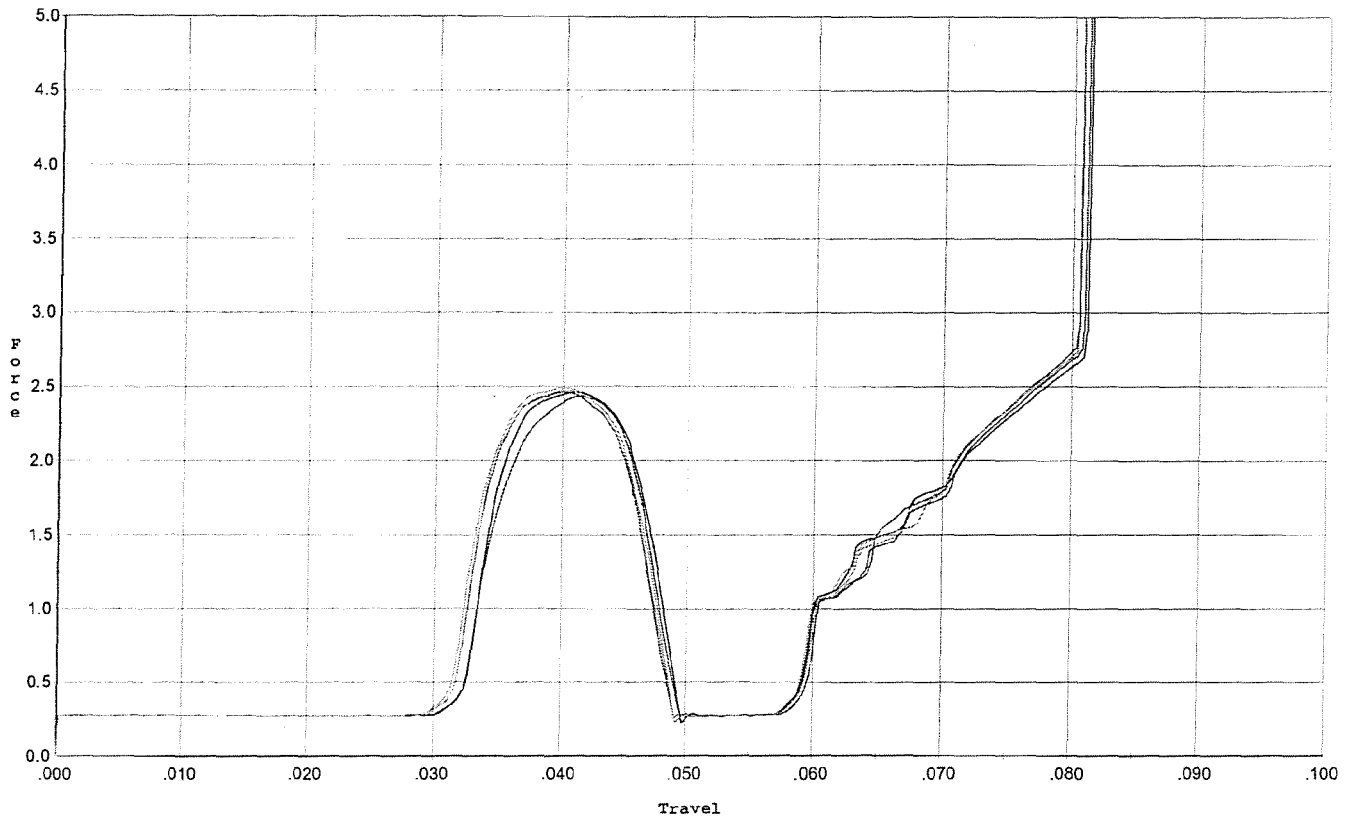
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.485	0.049	0.035	0.038	0.041		Set Trigger
2	2.384	0.050	0.035	0.038	0.040		Set Trigger
3	2.380	0.049	0.035	0.038	0.039		Set Trigger
4	2.450	0.049	0.034	0.038	0.040		Set Trigger
5	2.489	0.048	0.034	0.038	0.040		Set Trigger

Avg 2.43

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 8/20/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



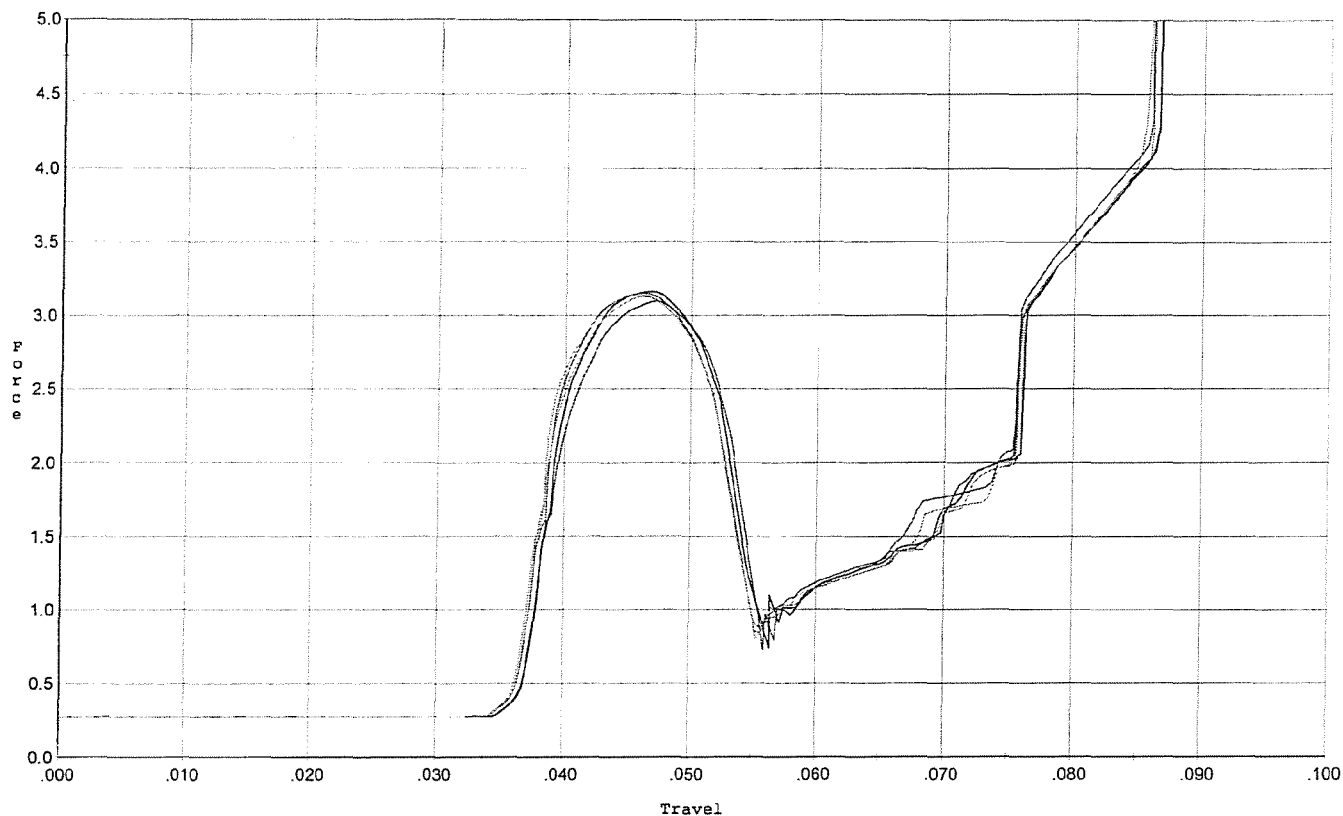
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.436	0.046	0.032	0.038	0.038		Set Trigger
2	2.464	0.047	0.032	0.038	0.040		Set Trigger
3	2.464	0.046	0.032	0.038	0.039		Set Trigger
4	2.491	0.047	0.032	0.038	0.040		Set Trigger
5	2.475	0.046	0.031	0.038	0.039		Set Trigger

Avg 2.46

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 8/20/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



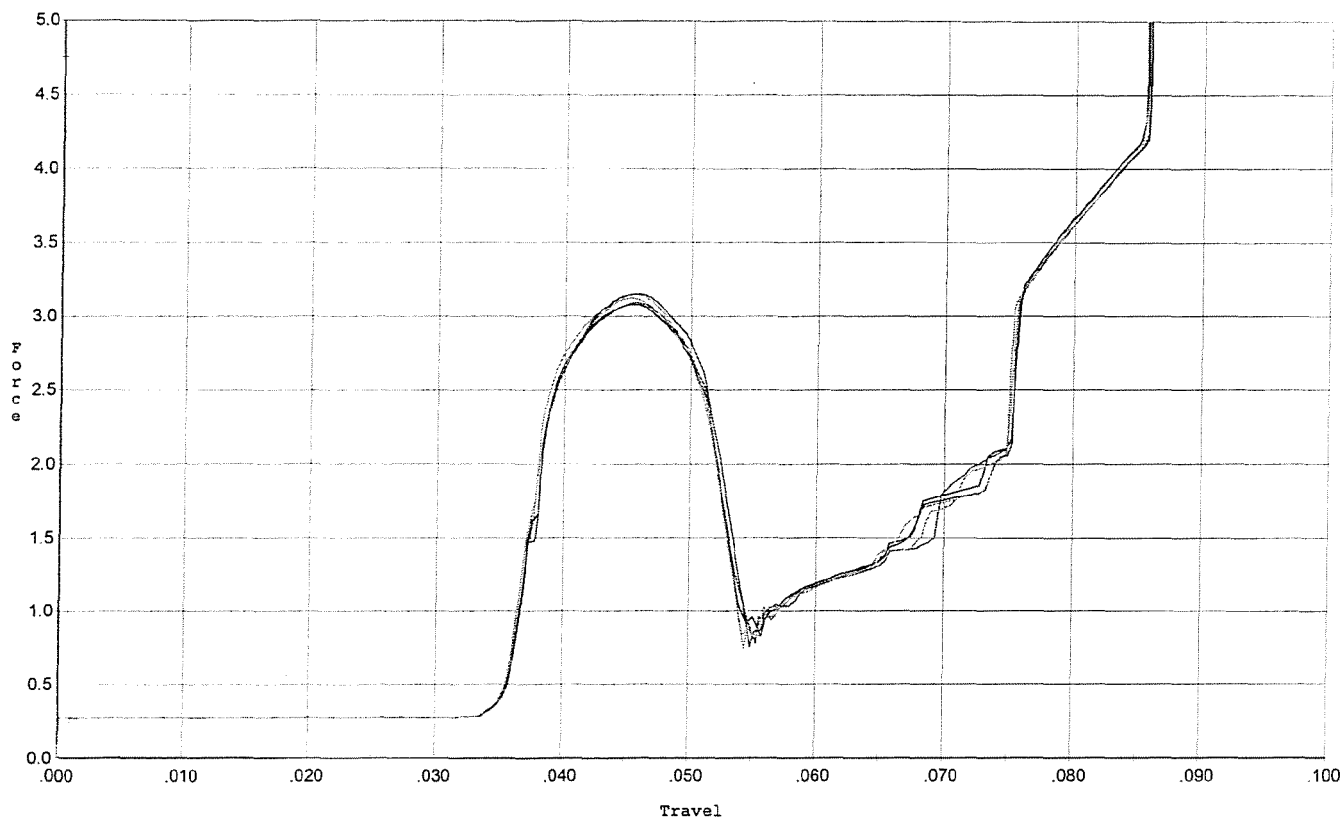
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.098	0.053	0.037	0.038	0.053		Set Trigger
2	3.163	0.052	0.037	0.038	0.052		Set Trigger
3	3.151	0.052	0.036	0.038	0.052		Set Trigger
4	3.128	0.052	0.036	0.038	0.052		Set Trigger
5	3.140	0.053	0.036	0.038	0.054		Set Trigger

AVG 3.13

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 8/20/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



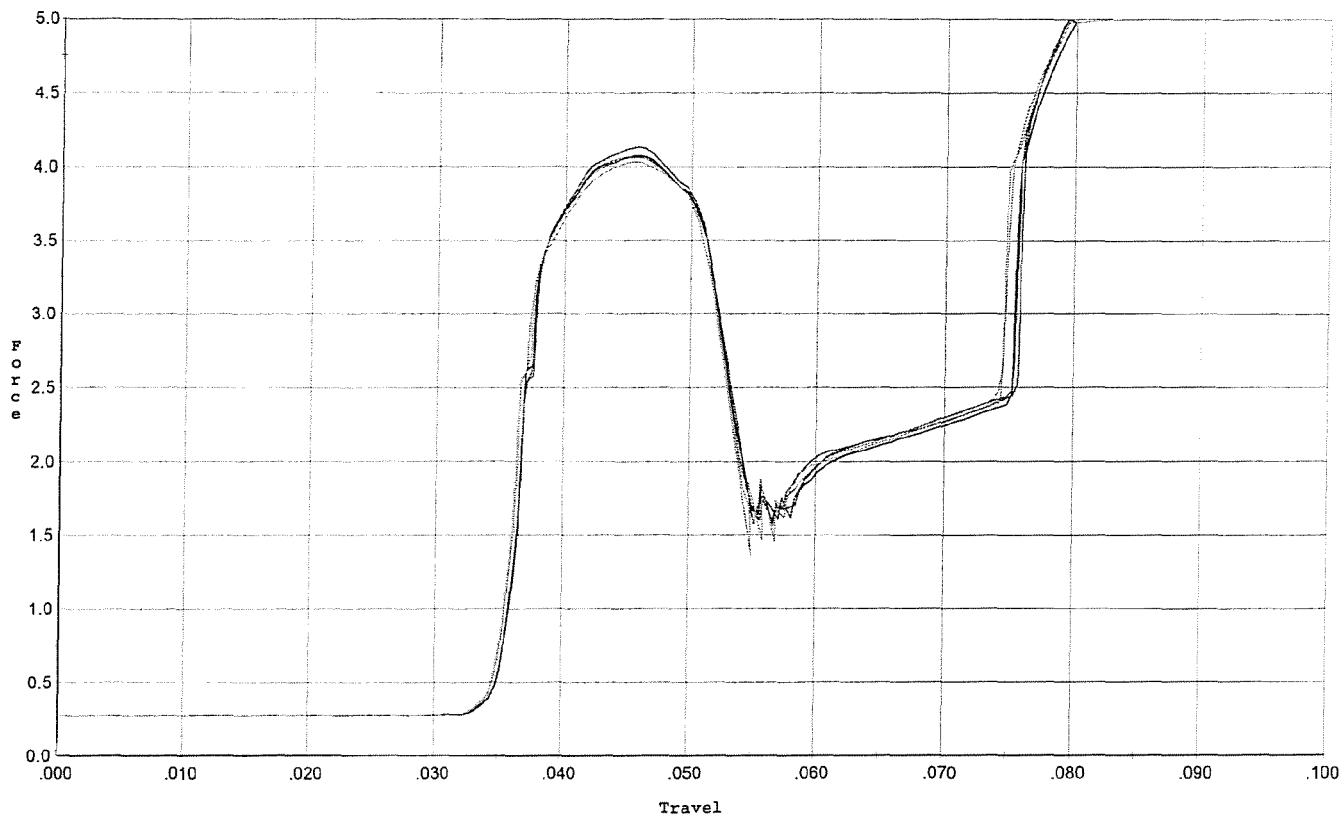
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.154	0.052	0.035	0.038	0.054		Set Trigger
2	3.080	0.051	0.036	0.038	0.051		Set Trigger
3	3.090	0.051	0.036	0.038	0.051		Set Trigger
4	3.123	0.052	0.035	0.038	0.053		Set Trigger
5	3.150	0.051	0.035	0.037	0.052		Set Trigger

Avg 3.11

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 8/20/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



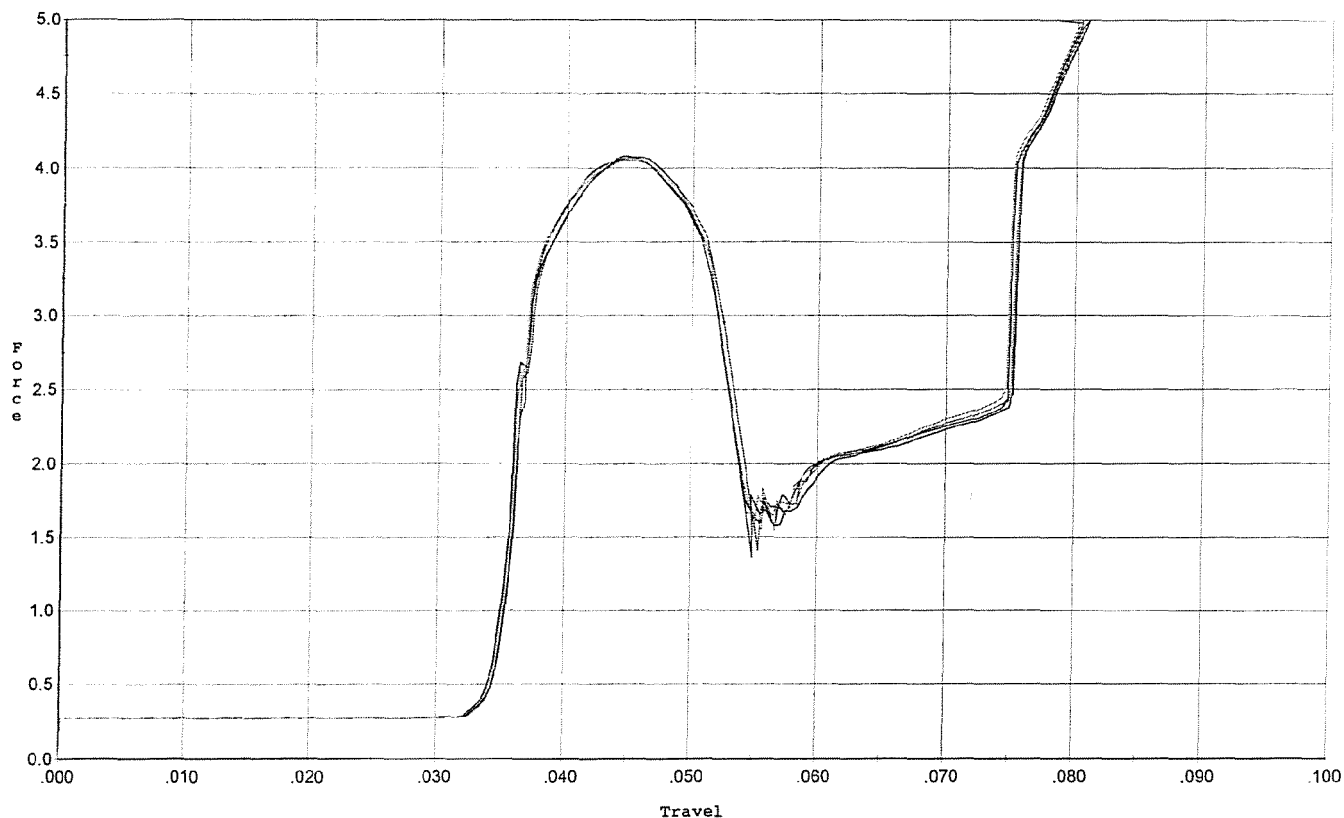
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.135	0.053	0.035	0.036	0.073		Set Trigger
2	4.076	0.051	0.035	0.037	0.069		Set Trigger
3	4.063	0.051	0.035	0.036	0.069		Set Trigger
4	4.072	0.051	0.034	0.036	0.070		Set Trigger
5	4.035	0.052	0.034	0.036	0.070		Set Trigger

AVG 4.07

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 8/20/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



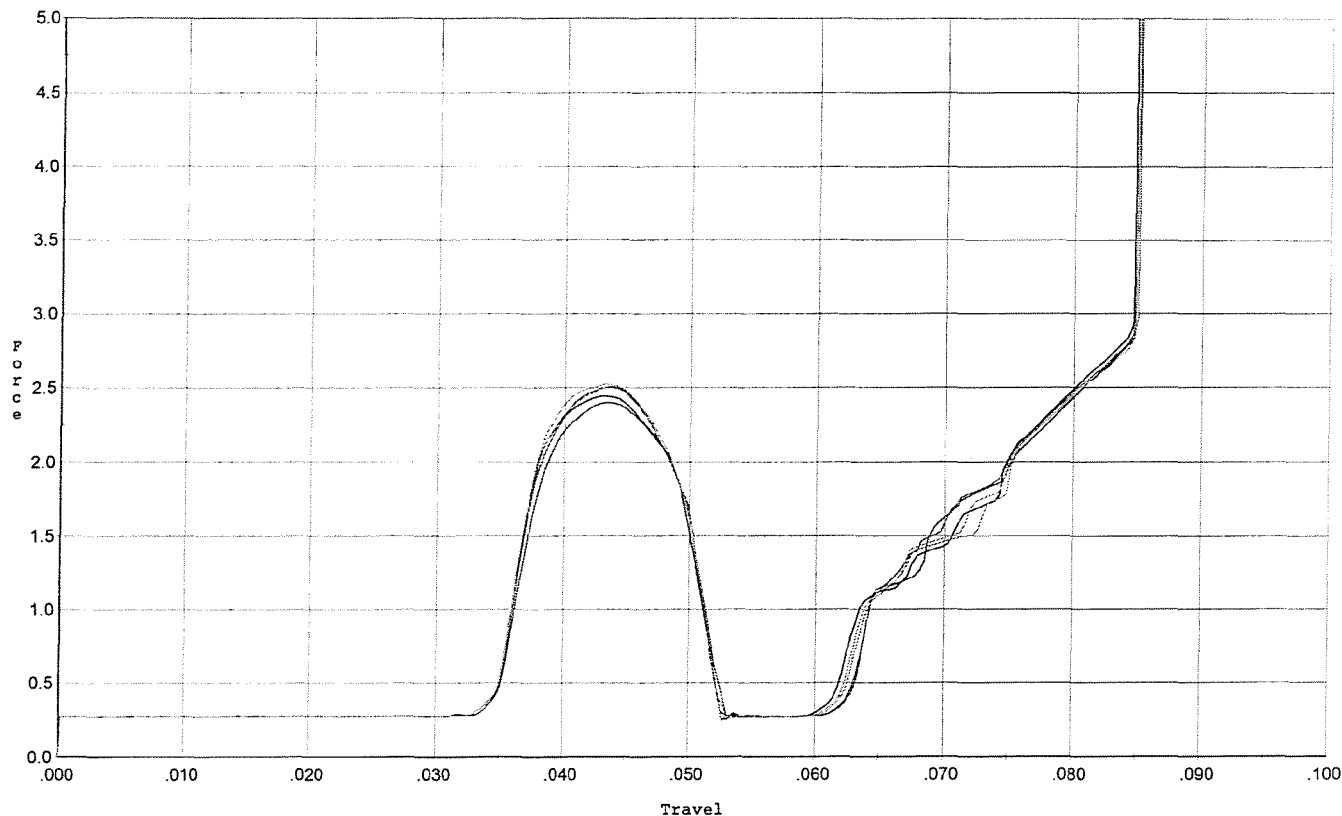
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.072	0.052	0.034	0.036	0.071		Set Trigger
2	4.061	0.051	0.034	0.036	0.071		Set Trigger
3	4.069	0.053	0.034	0.036	0.072		Set Trigger
4	4.062	0.051	0.034	0.036	0.071		Set Trigger
5	4.048	0.051	0.034	0.036	0.071		Set Trigger

Avg 4.06

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/20/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



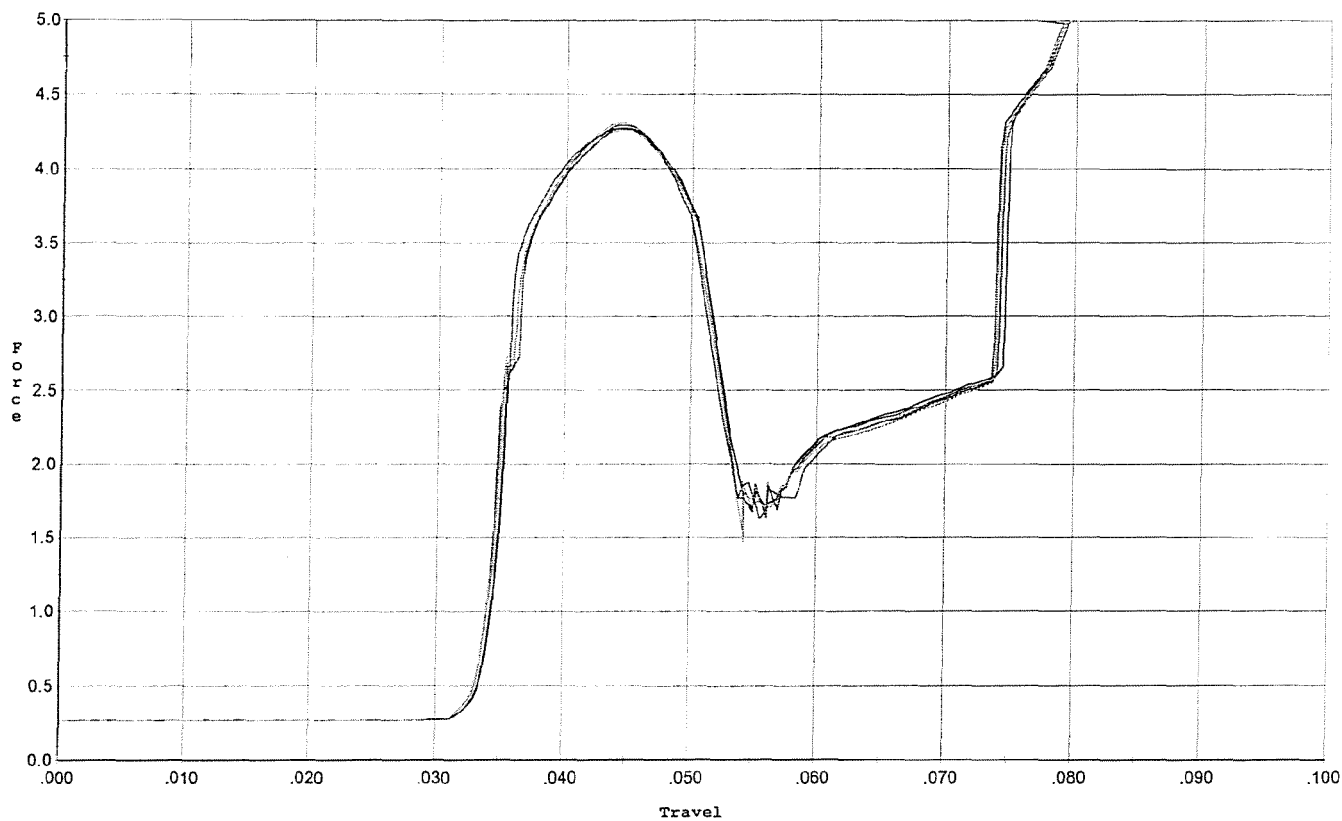
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.400	0.050	0.035	0.039	0.040		Set Trigger
2	2.443	0.051	0.035	0.039	0.041		Set Trigger
3	2.503	0.050	0.035	0.039	0.041		Set Trigger
4	2.527	0.050	0.035	0.039	0.042		Set Trigger
5	2.511	0.050	0.035	0.039	0.041		Set Trigger

Avg 2.47

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/20/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.269	0.050	0.033	0.035	0.073		Set Trigger
2	4.272	0.050	0.033	0.035	0.073		Set Trigger
3	4.291	0.050	0.033	0.035	0.074		Set Trigger
4	4.306	0.051	0.033	0.035	0.076		Set Trigger
5	4.260	0.051	0.033	0.035	0.075		Set Trigger

Avg 4.28