

G6774426

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



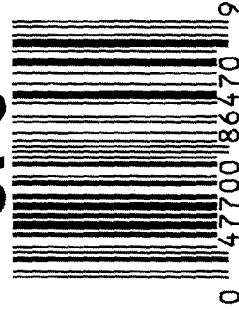
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6774426

UPC



BM FORM

GUN SERIAL # G6774426

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		7-29-08	SP
430	ASSEMBLE TO STOCK		7-29-08	SP
440	PROOF		7-29-08	SP
460	CHECK HEADSPACE		7-29-08	SP
470	DIS-ASSEMBLE ACTION		7-29-08	SP
472	SERIALIZE BOLT HANDLE		7-31-08	RTZ
475	DRILL AND TAP SIGHT HOLES		7-31-08	SP
480	MAGNAFLUX BBL ACTION		8/1/08	SP
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		8/1/08	RT
520	GOFF BLAST BBL / REC		8-4-08	DS
542	APPLY COATINGS (BARREL ACTION)		8-8	✓
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-11-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-11-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		8-11-08	SP
	D) OIL FIRING PIN ASSEMBLY		8-12-08	RSN
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			
F004 REV 5/2006				

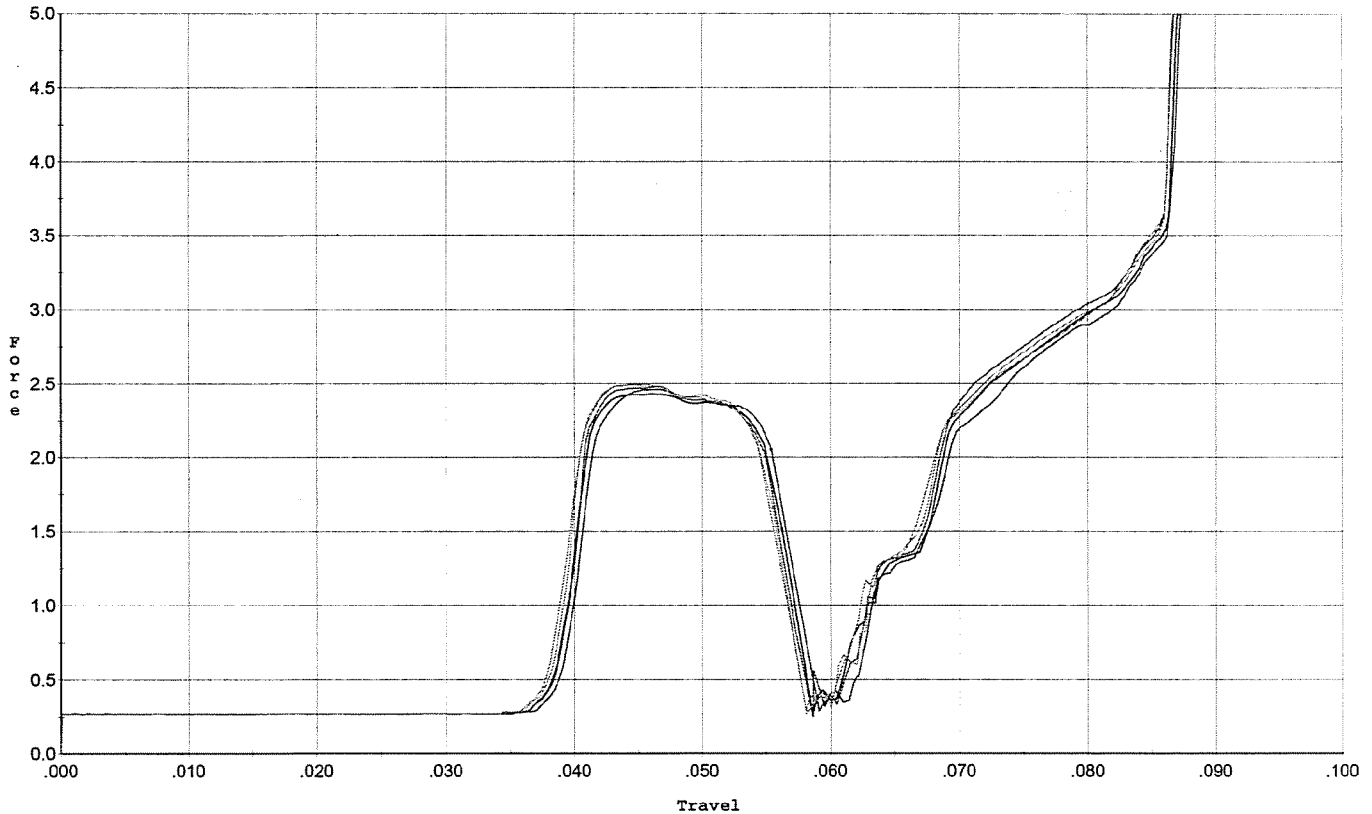
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 22 LBS MIN 10 LBS MAX	<u>6</u> <u>6</u> <u>6</u>	8-23-08	TC
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>6</u> <u>6</u> <u>6</u>	8-23-08	TC
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.023</u> <u>.023</u>	8-23-08	TC
	J) ASSEMBLE STOCK		8-12-08	PSN
	K) ASSEMBLE SWIVEL STUDS		8-27-08	PSN
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	8-12-08	TC
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION NA		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		8-12-08	TRW
670	FINAL INSPECTION A) HEADSPACE		8-27-08	PSN
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.64</u> <u>2.57</u> <u>2.59</u> <u>2.50</u> <u>2.51</u>	8/15/08	Fm
	C) FUNCTION		8-27-08	PSN
690	PACK		8/27/08	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C. Schultz 08/06/2008

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



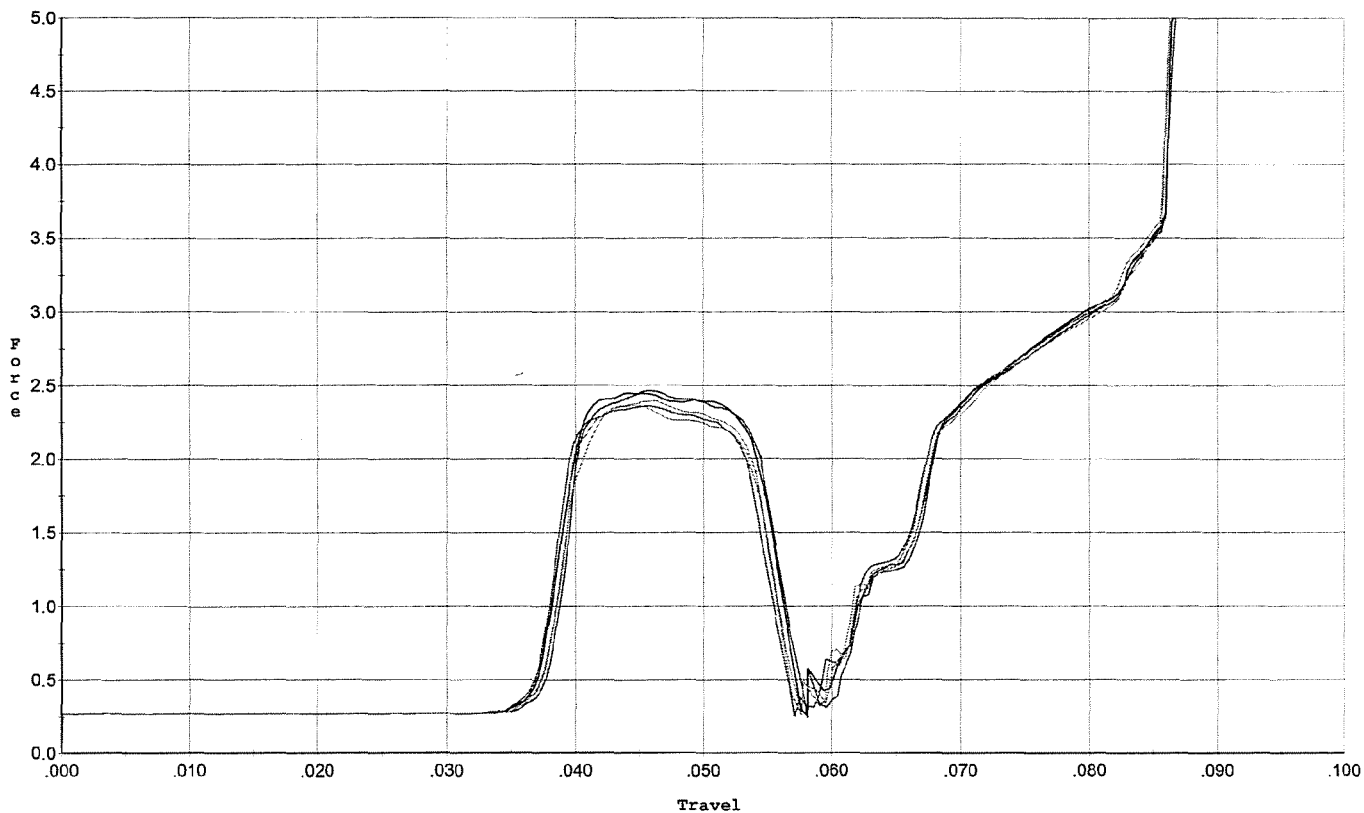
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.461	0.055	0.039	0.038	0.048		Set Trigger
2	2.429	0.056	0.038	0.038	0.049		Set Trigger
3	2.477	0.055	0.038	0.038	0.048		Set Trigger
4	2.492	0.055	0.038	0.038	0.049		Set Trigger
5	2.496	0.056	0.038	0.038	0.050		Set Trigger

Aug. 2.47

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C. Schultz 08/06/2008

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles+/- .50 lbs.



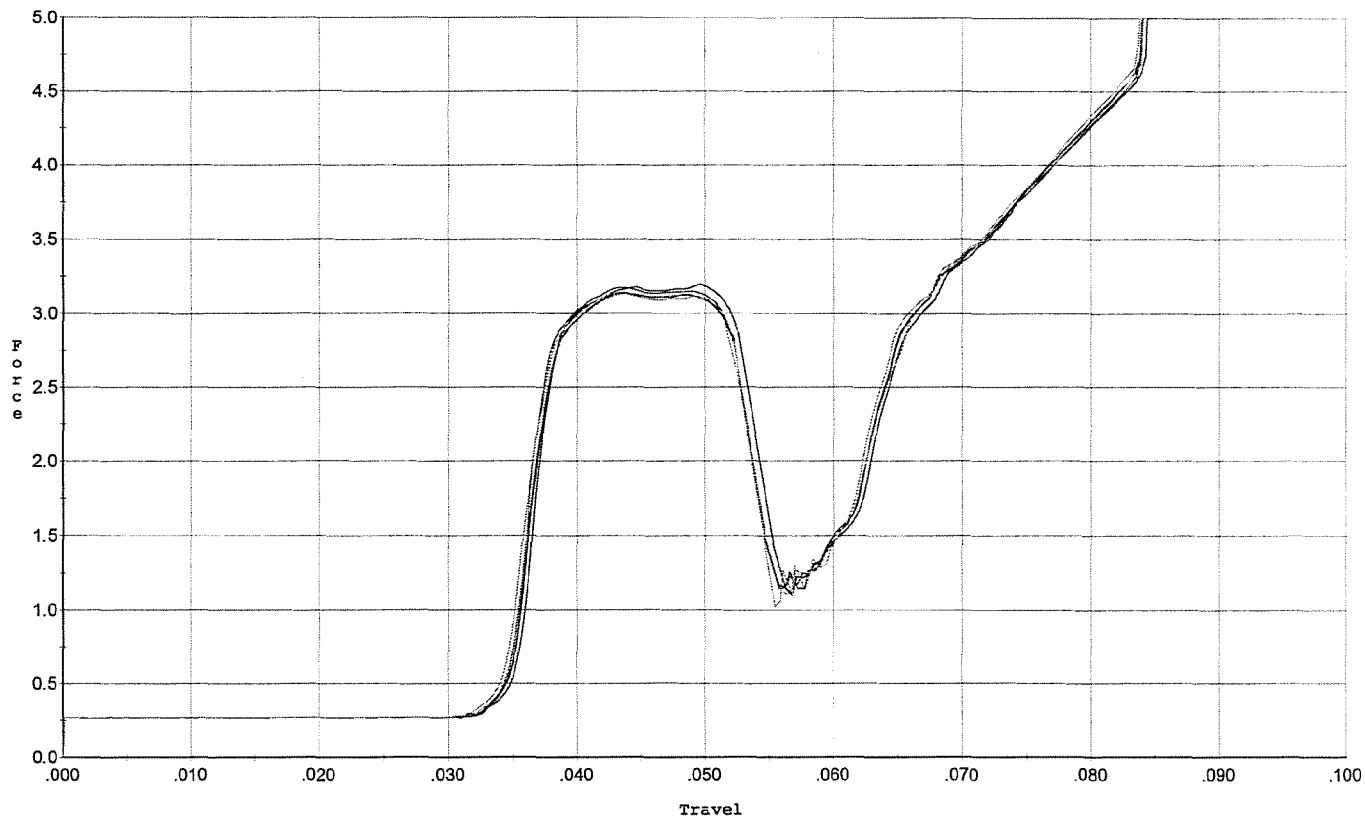
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.465	0.054	0.037	0.038	0.048		Set Trigger
2	2.449	0.055	0.037	0.038	0.049		Set Trigger
3	2.361	0.054	0.037	0.038	0.046		Set Trigger
4	2.395	0.054	0.037	0.038	0.046		Set Trigger
5	2.364	0.054	0.037	0.038	0.046		Set Trigger

Aug. 2.40

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C. Schultz 08/06/2008

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



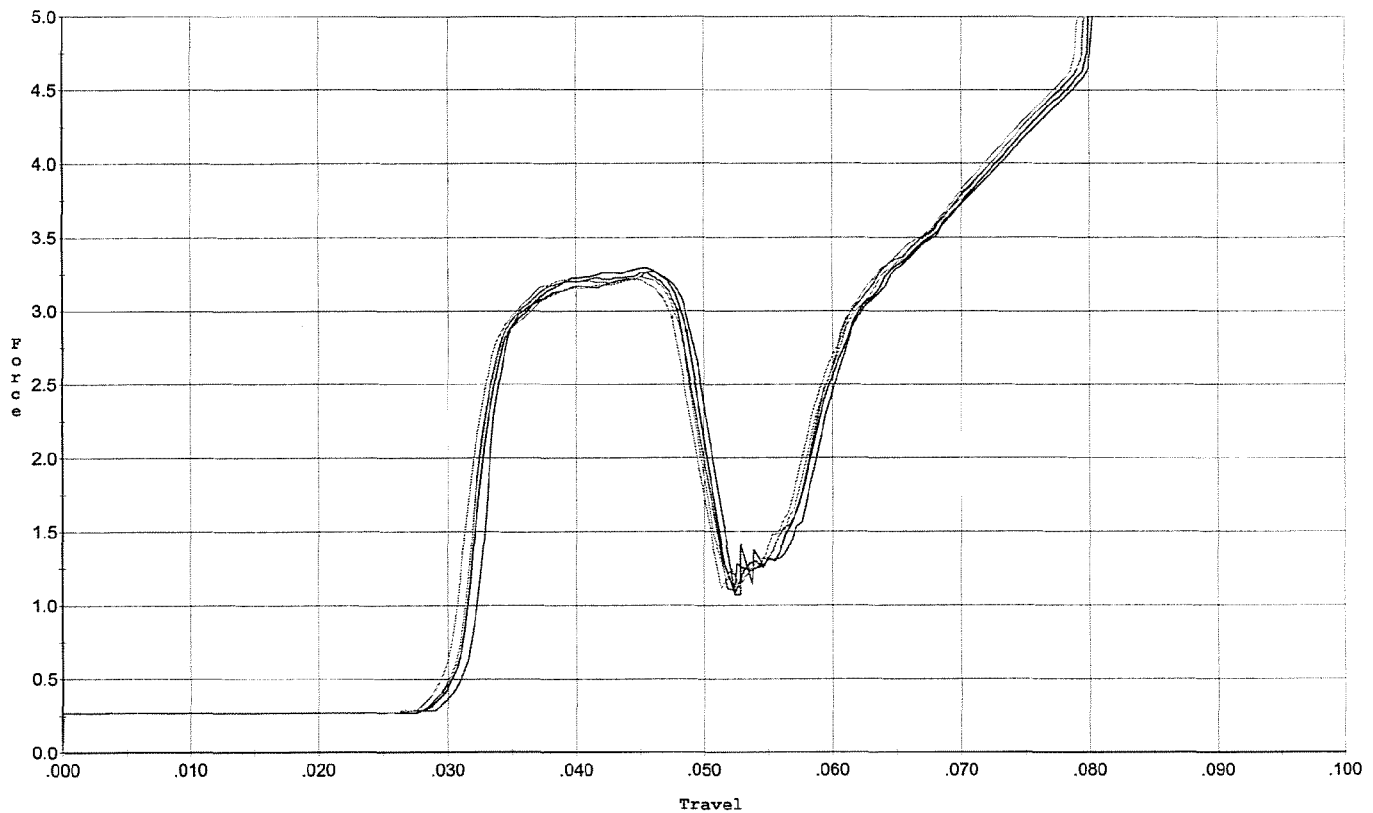
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.197	0.053	0.035	0.036	0.061		Set Trigger
2	3.137	0.052	0.034	0.036	0.060		Set Trigger
3	3.173	0.052	0.034	0.036	0.061		Set Trigger
4	3.133	0.052	0.034	0.036	0.060		Set Trigger
5	3.132	0.053	0.034	0.035	0.061		Set Trigger

Aug 3-15

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C. Schults 08/06/2008

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



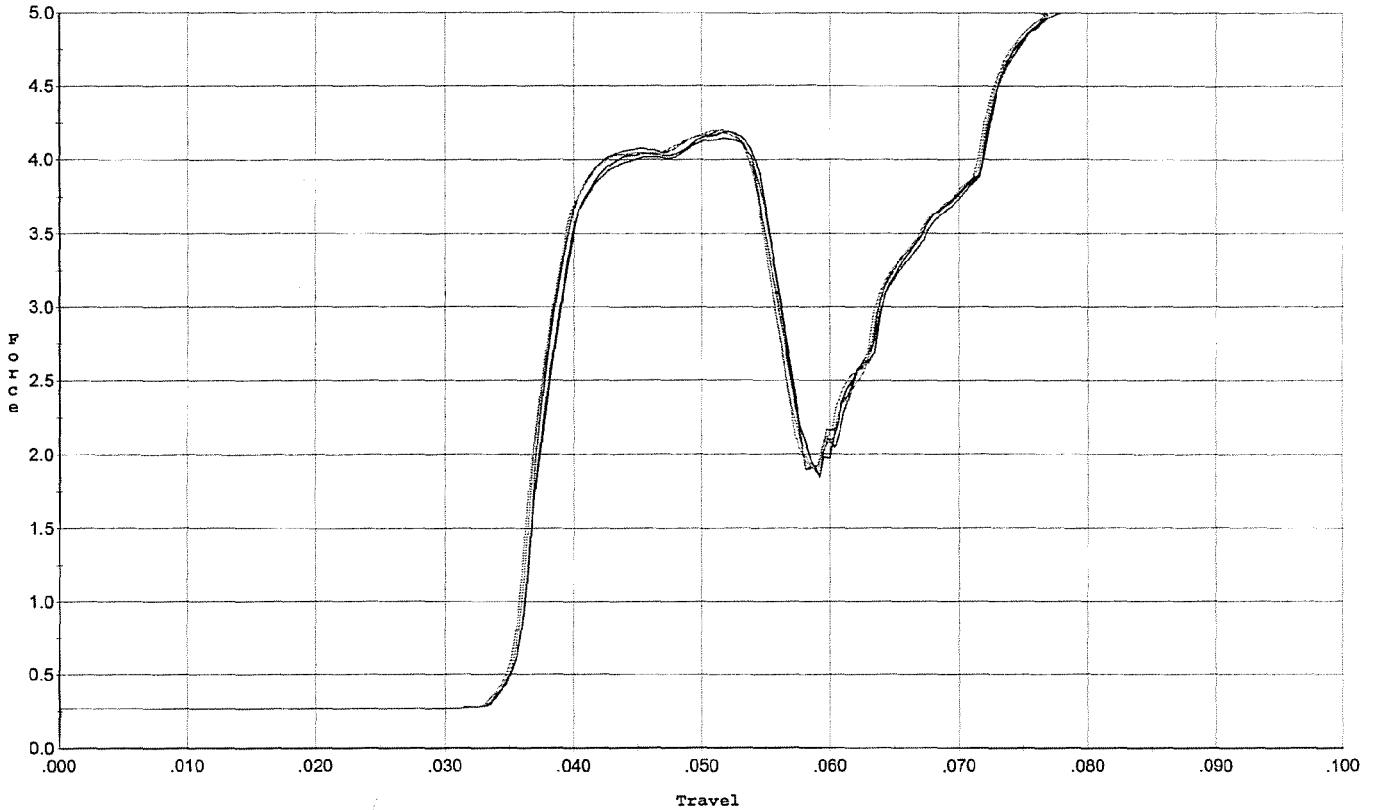
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.273	0.049	0.031	0.033	0.062		Set Trigger
2	3.296	0.049	0.030	0.033	0.062		Set Trigger
3	3.261	0.048	0.030	0.033	0.060		Set Trigger
4	3.231	0.048	0.030	0.033	0.060		Set Trigger
5	3.220	0.048	0.029	0.033	0.060		Set Trigger

Aug. 3.25

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C. Schults 08/06/2008

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



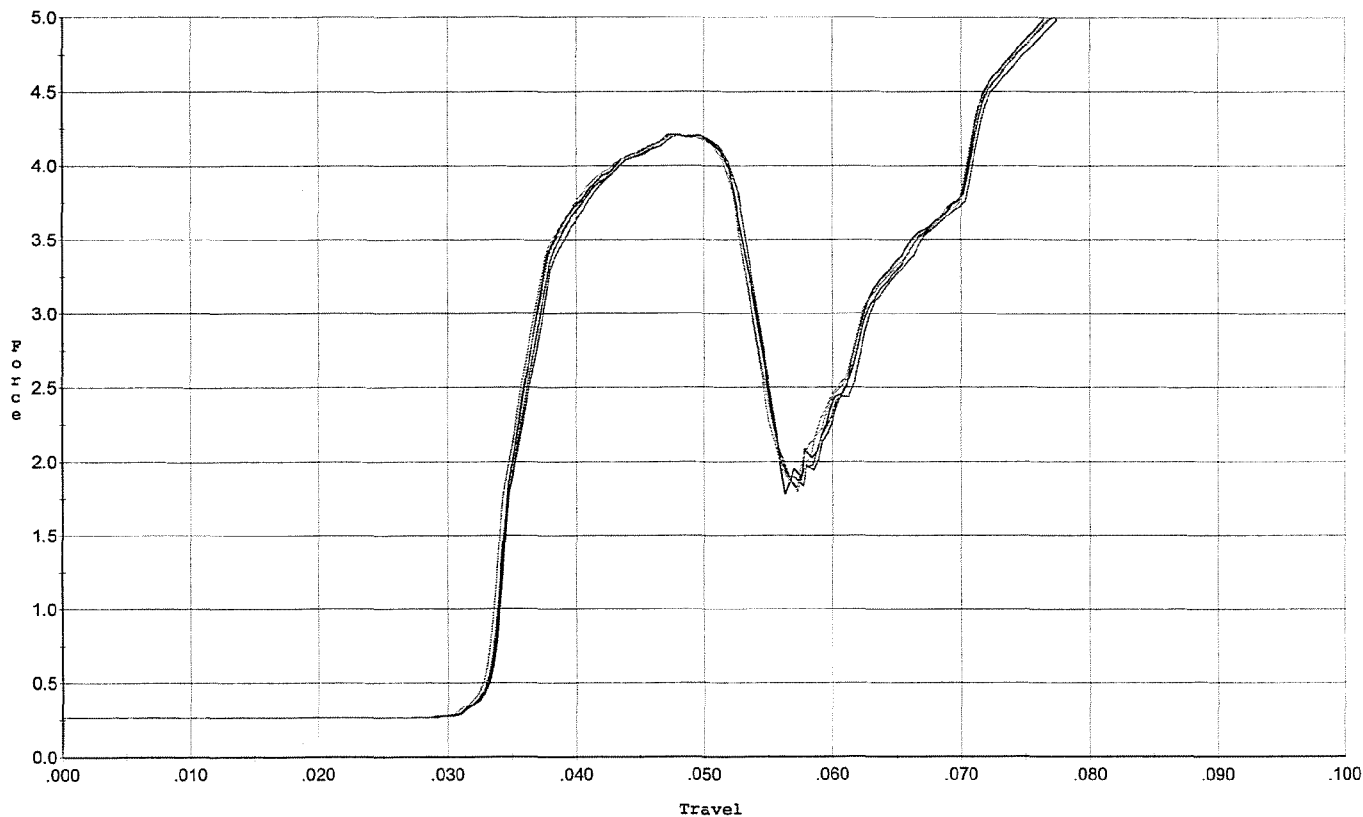
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.145	0.055	0.035	0.034	0.082		Set Trigger
2	4.187	0.055	0.035	0.034	0.082		Set Trigger
3	4.201	0.056	0.035	0.034	0.084		Set Trigger
4	4.197	0.054	0.035	0.034	0.082		Set Trigger
5	4.182	0.054	0.035	0.034	0.081		Set Trigger

Aug - 4.18

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C. Schultz 08/06/2008

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs.after 20 cycles +/- 1.0 lbs.



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.206	0.053	0.033	0.034	0.081		Set Trigger
2	4.209	0.054	0.033	0.034	0.083		Set Trigger
3	4.213	0.053	0.033	0.034	0.081		Set Trigger
4	4.201	0.052	0.033	0.034	0.080		Set Trigger
5	4.206	0.052	0.033	0.034	0.081		Set Trigger

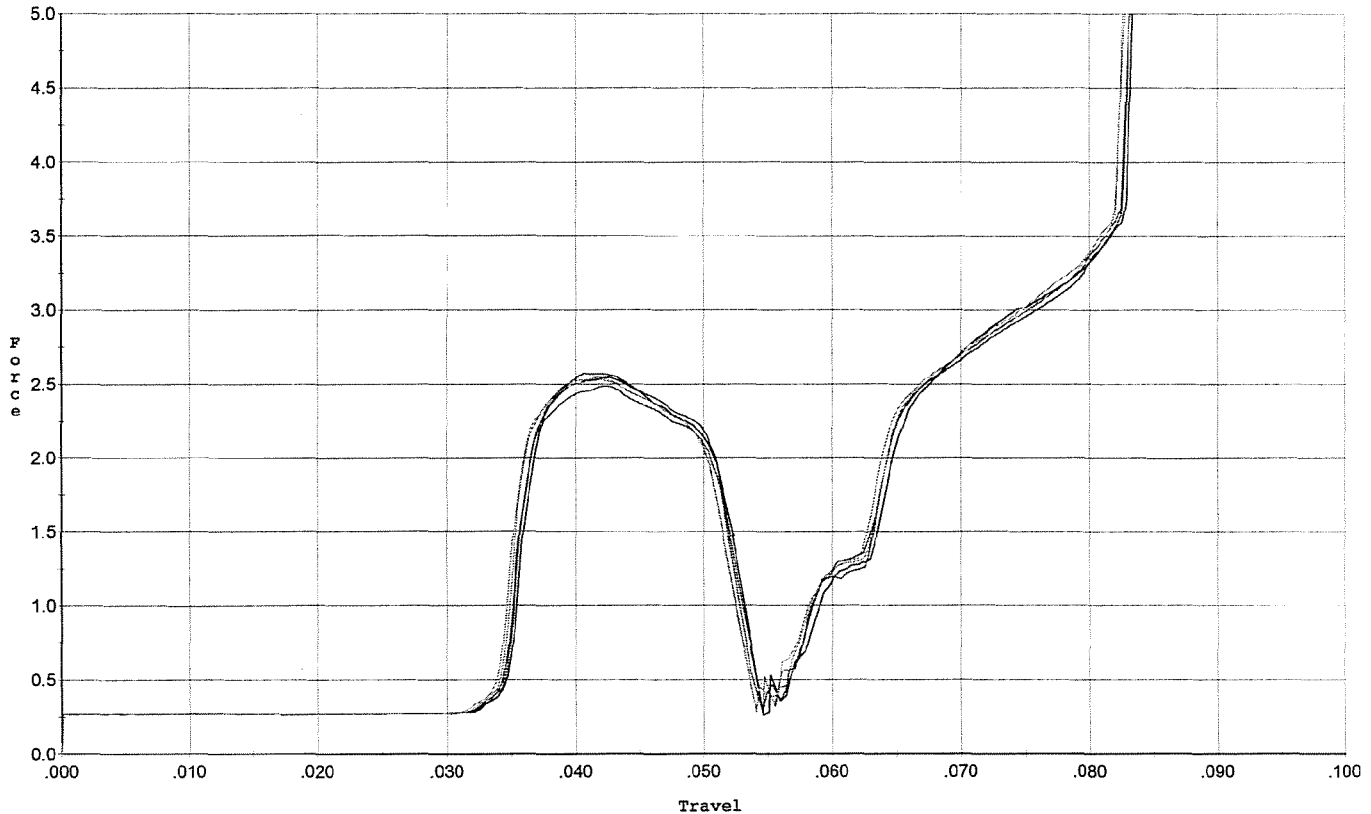
Aug-4-20

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Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C. Schults 08/06/2008

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



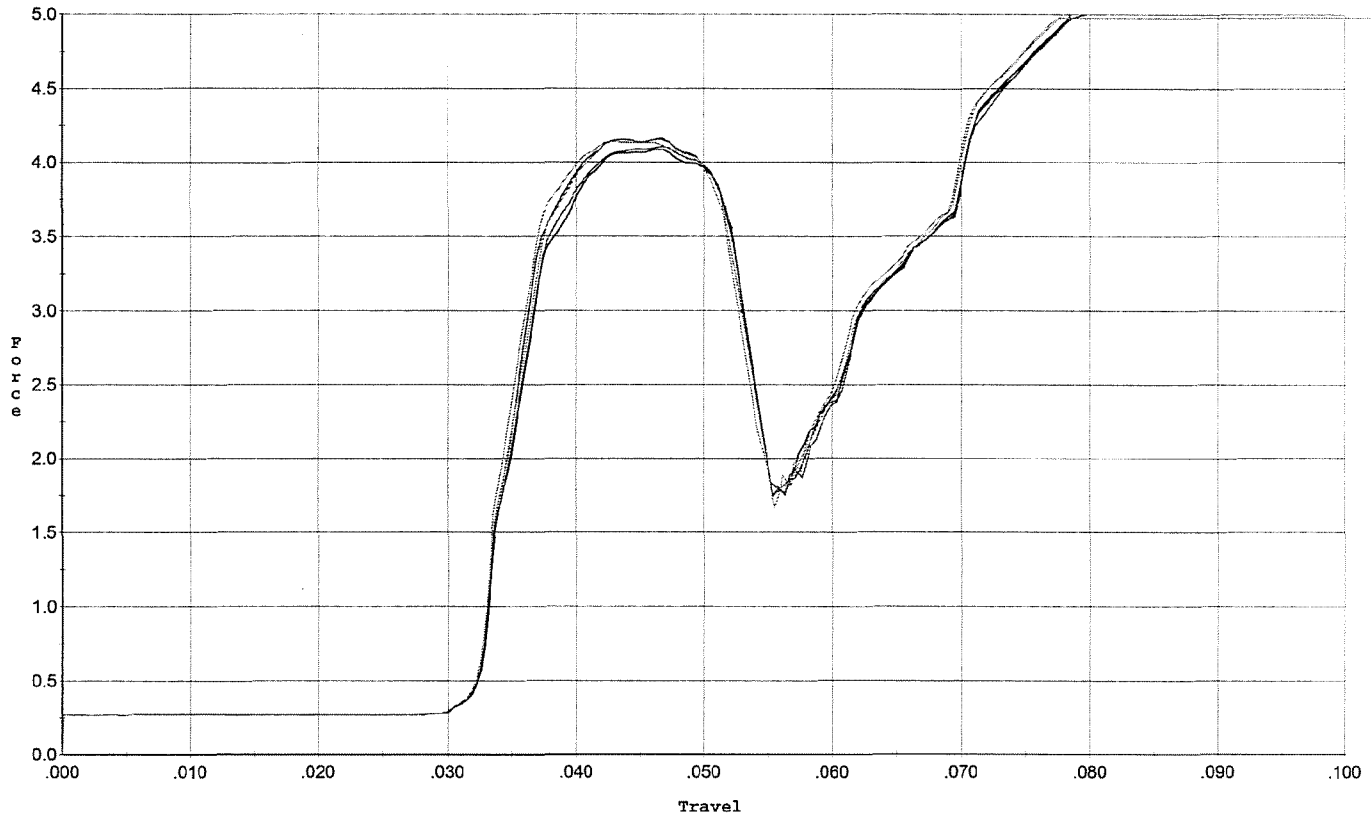
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.573	0.051	0.034	0.036	0.048		Set Trigger
2	2.547	0.052	0.035	0.036	0.048		Set Trigger
3	2.487	0.051	0.034	0.036	0.047		Set Trigger
4	2.539	0.051	0.034	0.036	0.047		Set Trigger
5	2.549	0.051	0.034	0.036	0.047		Set Trigger

Aug. 2-53

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C. Schults 08/06/2008

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target&accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.163	0.053	0.032	0.033	0.082		Set Trigger
2	4.087	0.052	0.032	0.033	0.079		Set Trigger
3	4.105	0.052	0.032	0.033	0.079		Set Trigger
4	4.150	0.053	0.032	0.033	0.081		Set Trigger
5	4.140	0.051	0.032	0.033	0.079		Set Trigger

Arg 4.12