

6677 4428

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



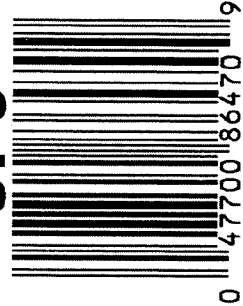
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6774428

UPC



BM FORM

GUN SERIAL # G6774428

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		7-29-08	SPD
430	ASSEMBLE TO STOCK		7-29-08	SP
440	PROOF		7-29-08	SPD
460	CHECK HEADSPACE		7-29-08	SPD
470	DIS-ASSEMBLE ACTION		7-29-08	SPD
472	SERIALIZE BOLT HANDLE	MAGNA - FLUX	7-31-08	RJL
475	DRILL AND TAP SIGHT HOLES	8/10/08 2008	8-08-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR B.M.	8/6	R.M.
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		8/6/08	R.T.
520	GOFF BLAST BBL / REC		7/8/08	SPD
542	APPLY COATINGS (BARREL ACTION)		8/1/8	—
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-19-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-19-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		8-19-08	SP
	D) OIL FIRING PIN ASSEMBLY		8-21-08	SPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

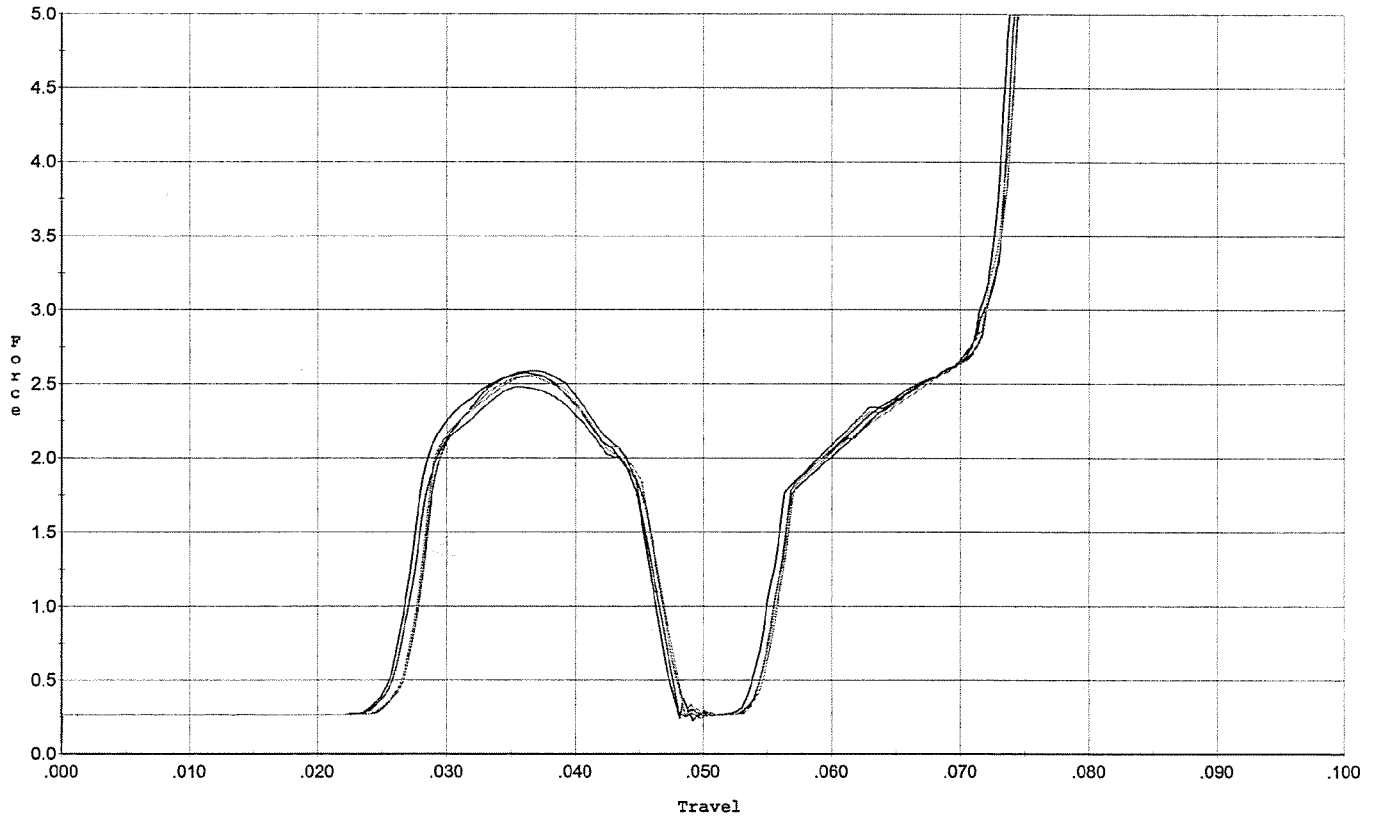
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	BARBER - M24 00567662 LBS MIN F) SAFETY ON FORCE 10 LBS MAX	3.0 3.0 3.0	9.5.08	RSW
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	6.0 6.5 7.0	9.5.08	RSW
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	.024 .025 .025	9.5.08	RSW
	J) ASSEMBLE STOCK		8-21-08	P.P.A.
	K) ASSEMBLE SWIVEL STUDS		9.5.08	RSW
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	PASS FAIL PASS FAIL	8-23-08	TC
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION	8-23-08	TRW
660	INSPECT FOR LIVE AMMO			
670	FINAL INSPECTION A) HEADSPACE		9.5.08	RSW
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	2.37 2.30 2.30 2.30 2.29	9.3.08	B.S.H.
	C) FUNCTION		9.5.08	RSW
690	PACK		9/6/08	Fcy

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C. Schults 8/01/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



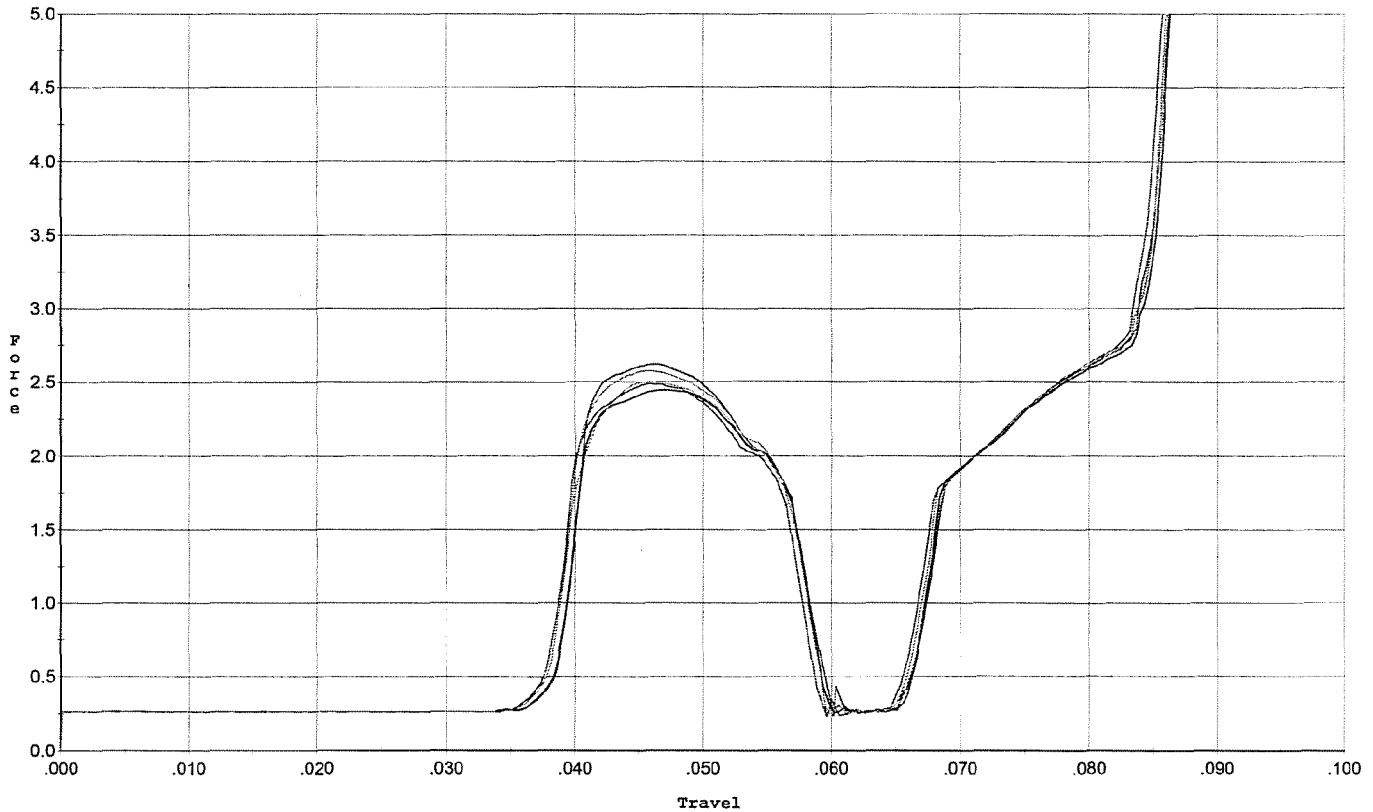
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.587	0.046	0.026	0.032	0.050		Set Trigger
2	2.574	0.045	0.025	0.033	0.048		Set Trigger
3	2.478	0.045	0.027	0.033	0.046		Set Trigger
4	2.555	0.045	0.027	0.033	0.047		Set Trigger
5	2.556	0.045	0.026	0.033	0.048		Set Trigger

Aug. 2.55

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C. Schultz 8/01/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles+/- .50 lbs.



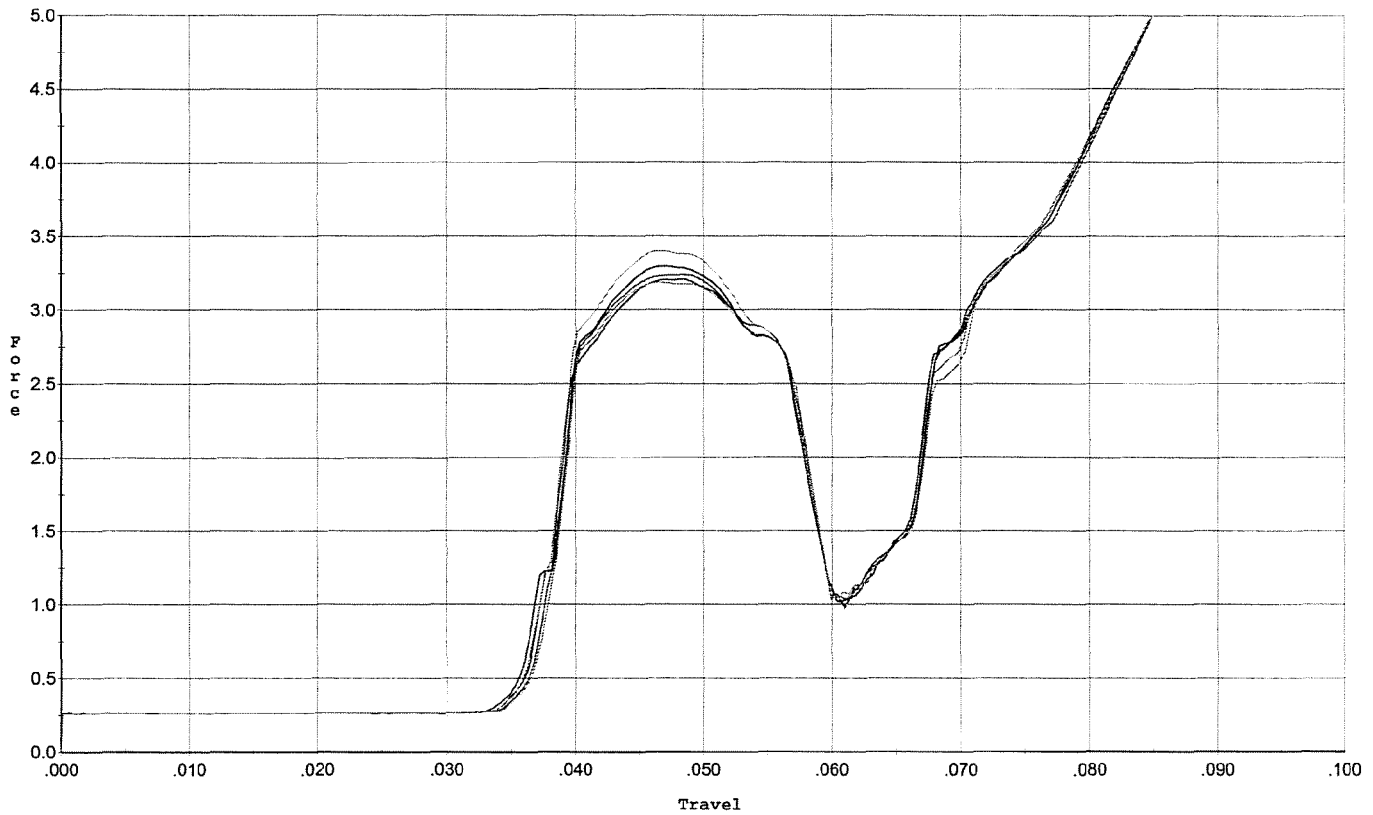
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.619	0.057	0.038	0.036	0.052		Set Trigger
2	2.445	0.057	0.038	0.037	0.050		Set Trigger
3	2.488	0.056	0.038	0.036	0.050		Set Trigger
4	2.500	0.057	0.038	0.036	0.051		Set Trigger
5	2.574	0.057	0.038	0.036	0.052		Set Trigger

Aug 2.52

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C. Schultz 8/01/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



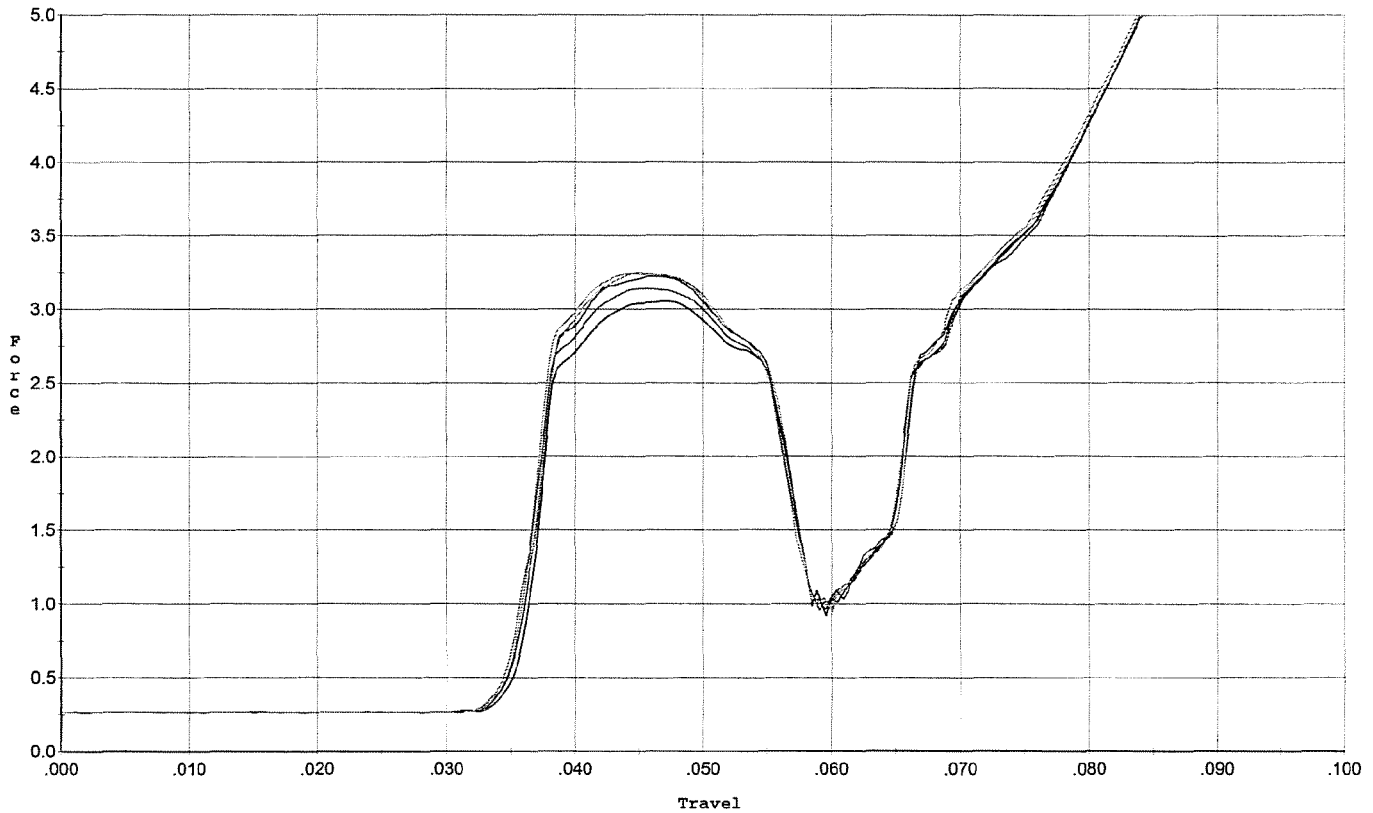
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.206	0.056	0.035	0.034	0.066		Set Trigger
2	3.296	0.058	0.036	0.034	0.069		Set Trigger
3	3.234	0.057	0.036	0.034	0.068		Set Trigger
4	3.185	0.057	0.036	0.034	0.067		Set Trigger
5	3.399	0.058	0.036	0.034	0.071		Set Trigger

Avg. 3.26

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C. Schults 8/01/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



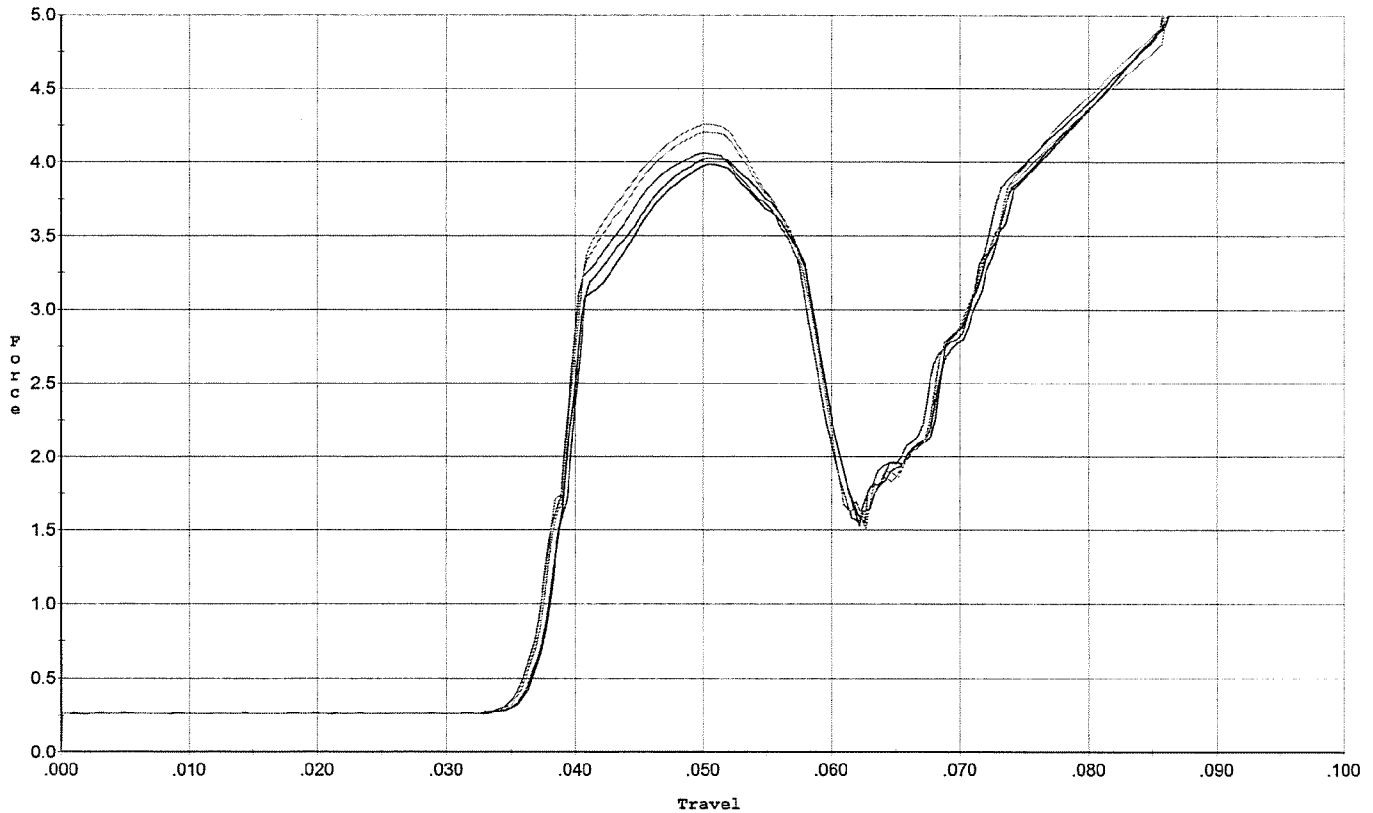
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.221	0.056	0.035	0.034	0.068		Set Trigger
2	3.053	0.056	0.035	0.034	0.065		Set Trigger
3	3.139	0.055	0.034	0.034	0.065		Set Trigger
4	3.246	0.056	0.034	0.034	0.068		Set Trigger
5	3.239	0.055	0.034	0.034	0.067		Set Trigger

Aug-3-18

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C. Schults 8/01/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



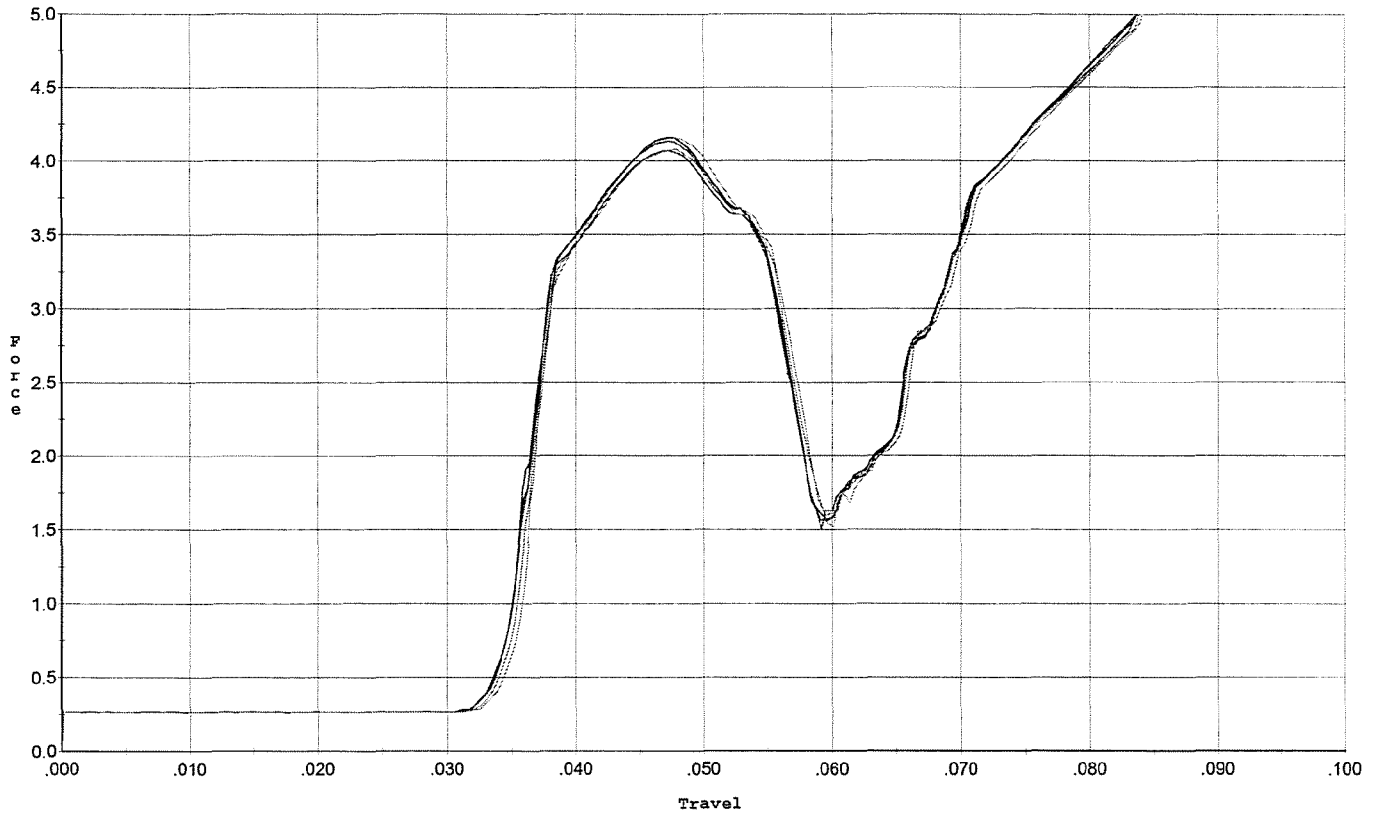
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.027	0.058	0.036	0.033	0.082		Set Trigger
2	3.986	0.058	0.036	0.033	0.081		Set Trigger
3	4.059	0.057	0.036	0.033	0.083		Set Trigger
4	4.201	0.058	0.036	0.033	0.086		Set Trigger
5	4.258	0.058	0.036	0.033	0.087		Set Trigger

Adj. 4.10

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C. Schults 8/01/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. after 20 cycles+/- 1.0 lbs.



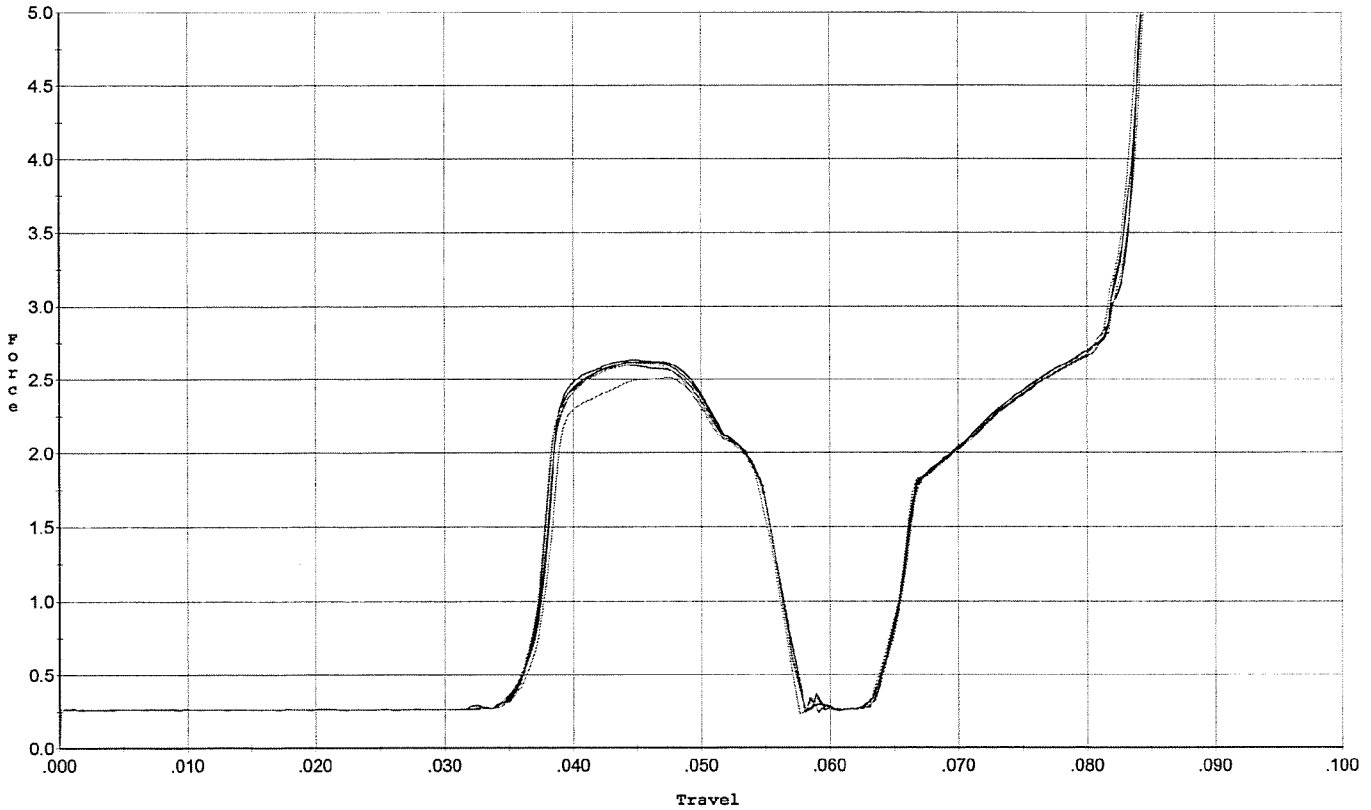
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.134	0.056	0.034	0.032	0.085		Set Trigger
2	4.155	0.056	0.033	0.032	0.084		Set Trigger
3	4.069	0.057	0.034	0.032	0.084		Set Trigger
4	4.153	0.057	0.034	0.033	0.085		Set Trigger
5	4.079	0.055	0.034	0.033	0.082		Set Trigger

Aug. 4. 11

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C. Schults 8/01/08

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



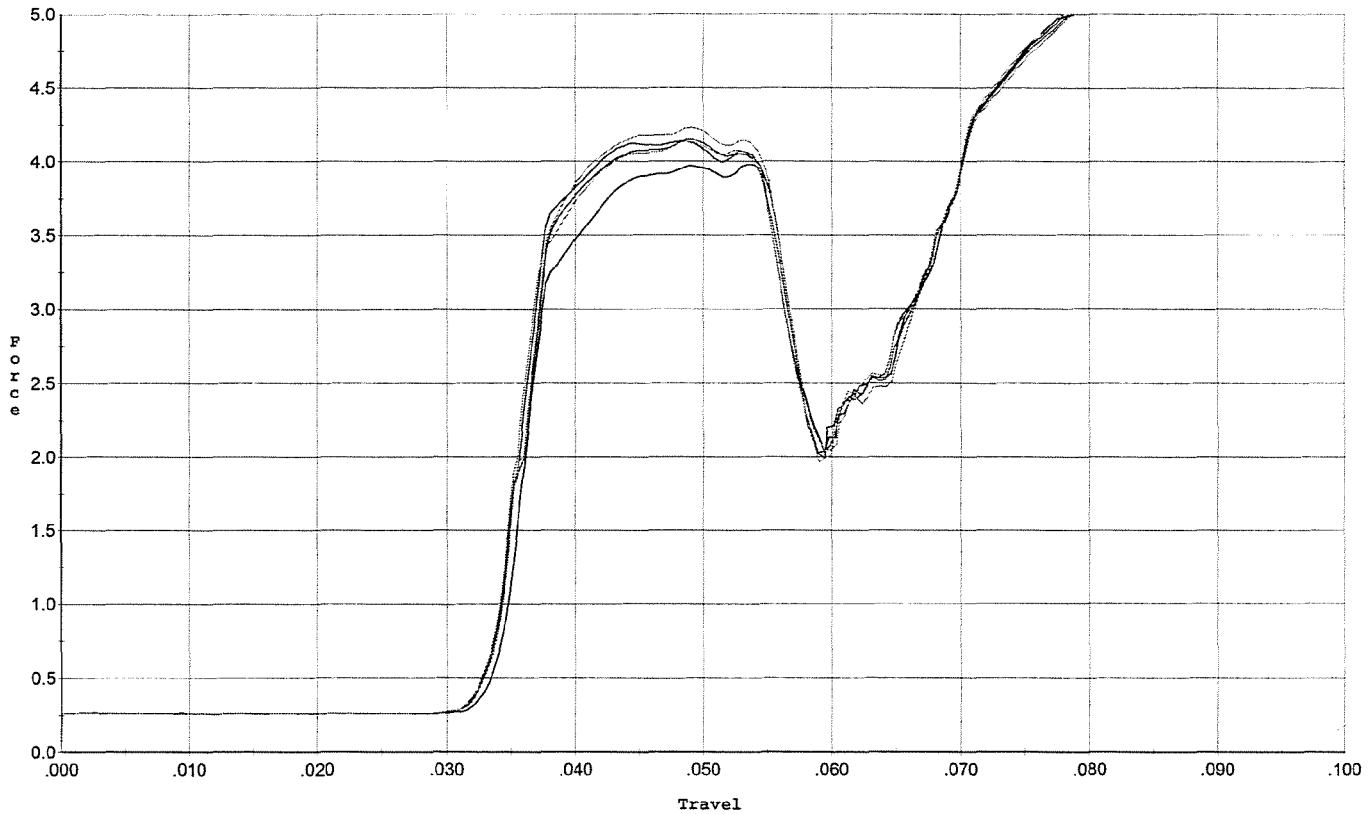
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.631	0.055	0.036	0.036	0.052		Set Trigger
2	2.617	0.055	0.036	0.036	0.052		Set Trigger
3	2.596	0.055	0.036	0.036	0.051		Set Trigger
4	2.609	0.055	0.036	0.036	0.052		Set Trigger
5	2.513	0.055	0.036	0.036	0.050		Set Trigger

Avg. 2.59

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C. Schults 8/01/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs for target&accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.137	0.055	0.033	0.032	0.088		Set Trigger
2	3.977	0.055	0.033	0.032	0.086		Set Trigger
3	4.151	0.056	0.032	0.031	0.090		Set Trigger
4	4.136	0.055	0.032	0.032	0.088		Set Trigger
5	4.228	0.055	0.032	0.031	0.091		Set Trigger

Aug. - 4.12