

G6774431

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

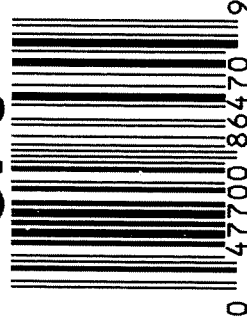
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6774431

UPC



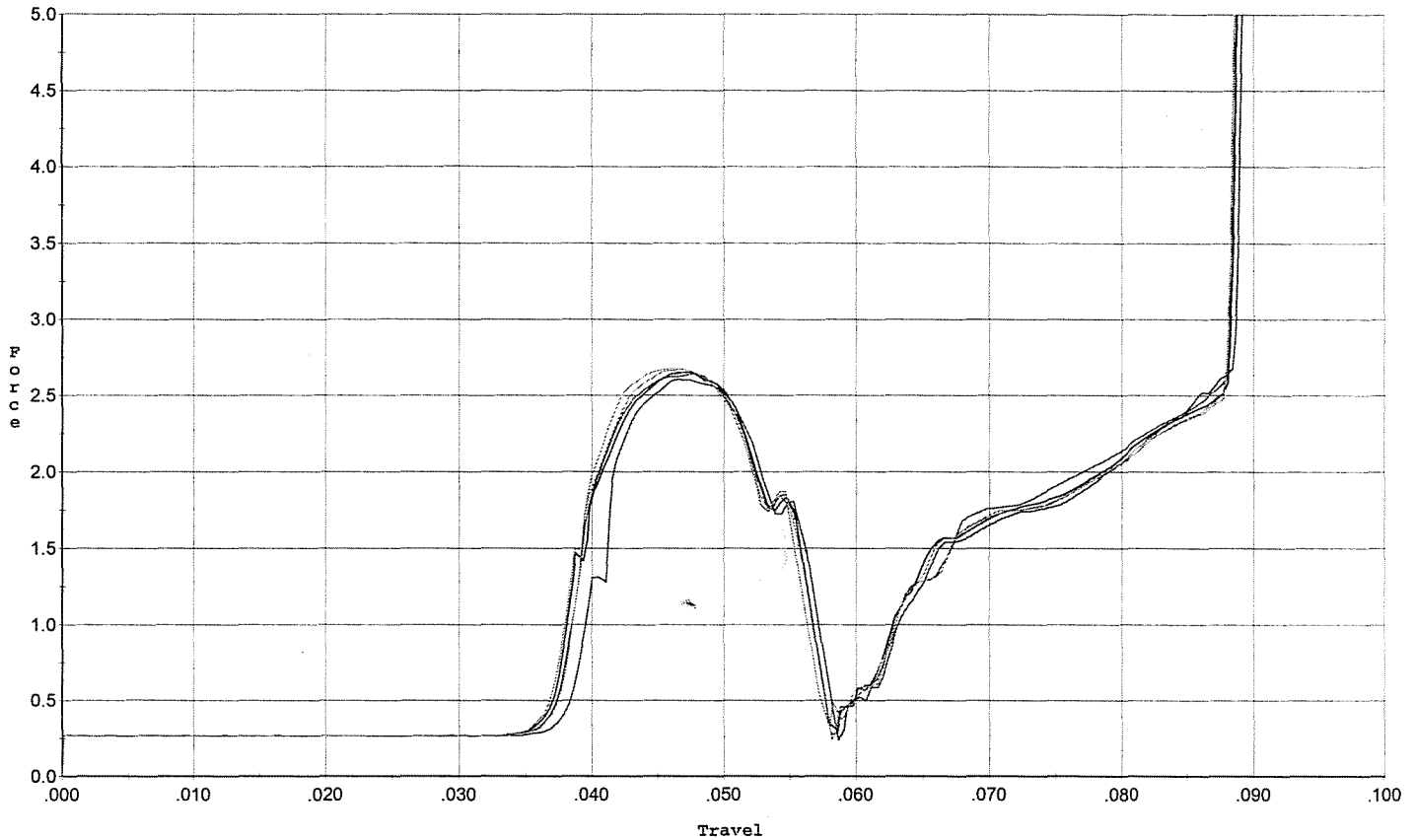
BARBER - M24 **M2400056840**

560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>6</u> <u>6</u> <u>6</u>	8-14	TL
CONT.					
	G) SAFETY OFF FORCE	2 LBS MIN	<u>7</u> <u>7</u> <u>7</u>	8-14	TL
	H) TRIGGER PULL TEST AND RETAINABILITY				
	I) FIRING PIN INDENT	.020 MIN	<u>.024</u> <u>.024</u> <u>.024</u>	8-14	TL
	J) ASSEMBLE STOCK			8-8-08	BSN
	K) ASSEMBLE SWIVEL STUDS			8-26	TL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S				
	M) IRON SIGHT ALIGNMENT				
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER				
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u> FAIL <u>PASS</u> FAIL	8-8-08	TRW
	MALFUNCTION	CORRECTION			
	MALFUNCTION	CORRECTION			
	MALFUNCTION	CORRECTION			
	MALFUNCTION	CORRECTION			
660	INSPECT FOR LIVE AMMO			8-8-08	TL
670	FINAL INSPECTION A) HEADSPACE			8-26	TL
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.56</u> <u>2.82</u> <u>2.67</u> <u>2.74</u> <u>2.71</u>	8/14/08	Fm
	C) FUNCTION			8-26	TL
690	PACK			8/27/08	Fm

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: c schults 7/30/2008

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



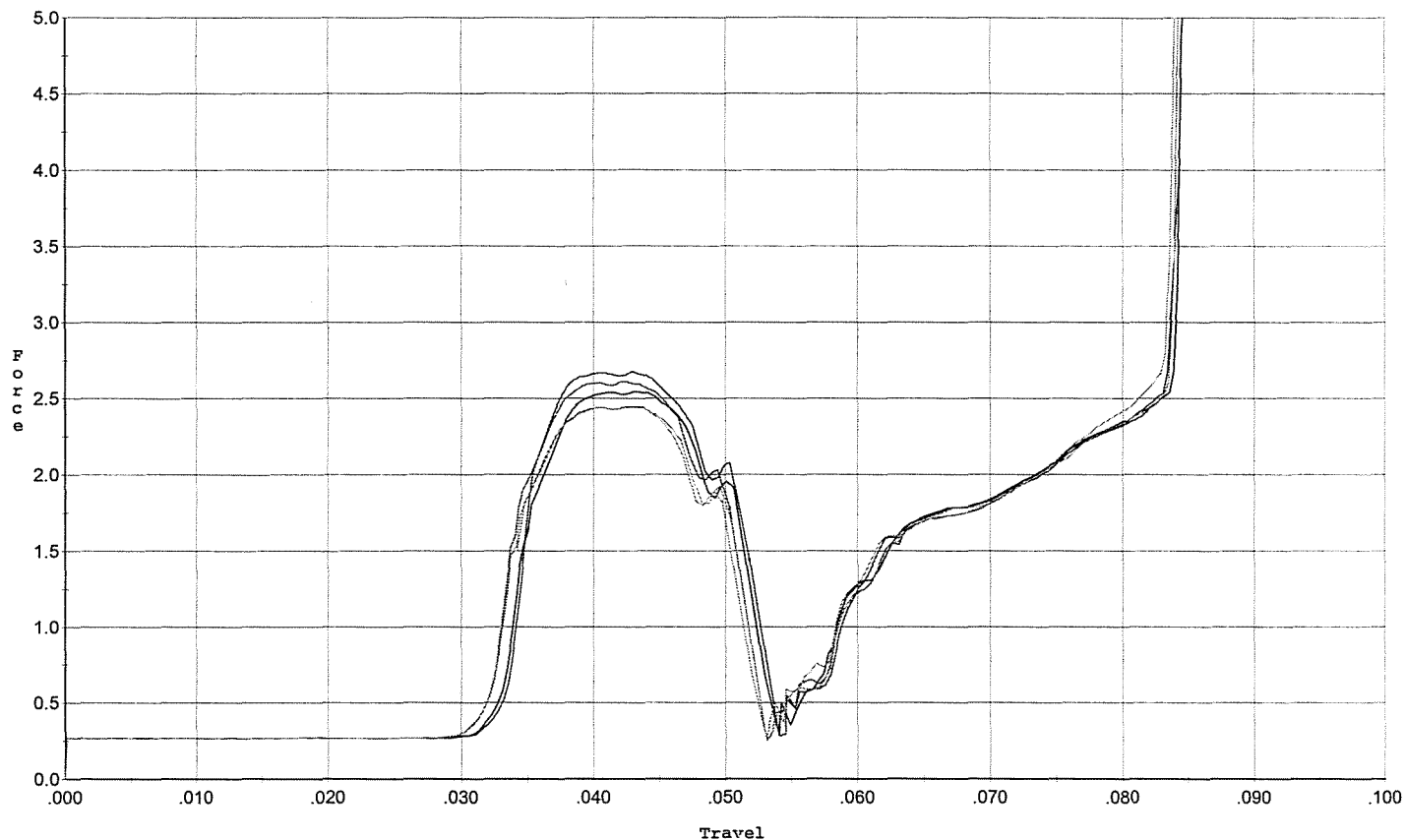
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.606	0.056	0.038	0.039	0.048		Set Trigger
2	2.650	0.055	0.037	0.039	0.049		Set Trigger
3	2.640	0.055	0.037	0.039	0.049		Set Trigger
4	2.676	0.056	0.037	0.038	0.050		Set Trigger
5	2.665	0.055	0.037	0.038	0.049		Set Trigger

Aug. 2.64

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: c schults 7/30/2008

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



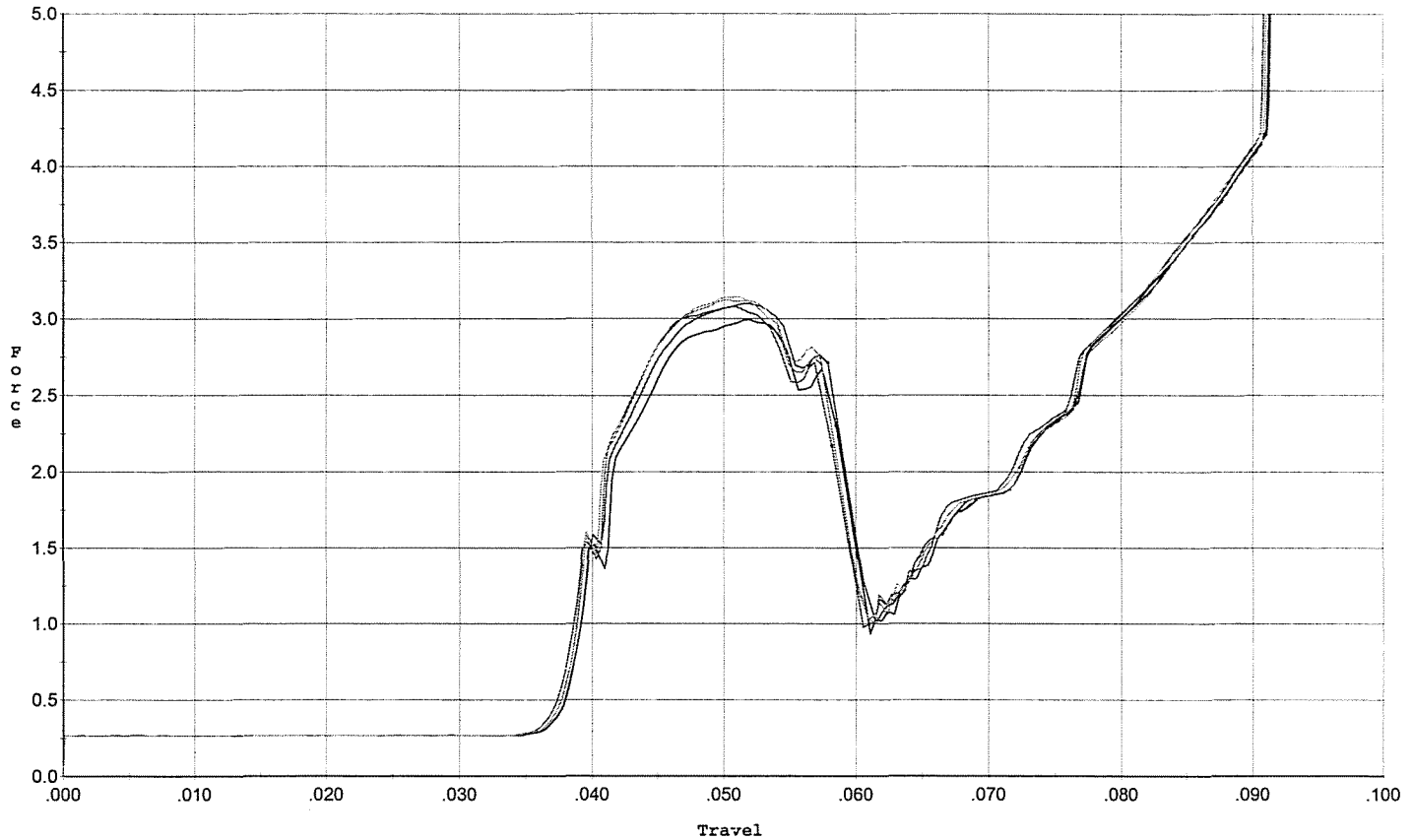
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.677	0.052	0.033	0.037	0.051		Set Trigger
2	2.547	0.051	0.033	0.037	0.048		Set Trigger
3	2.609	0.050	0.032	0.037	0.049		Set Trigger
4	2.447	0.050	0.032	0.037	0.047		Set Trigger
5	2.449	0.050	0.032	0.037	0.046		Set Trigger

Aug. 2.54

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: c schults 7/30/2008

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



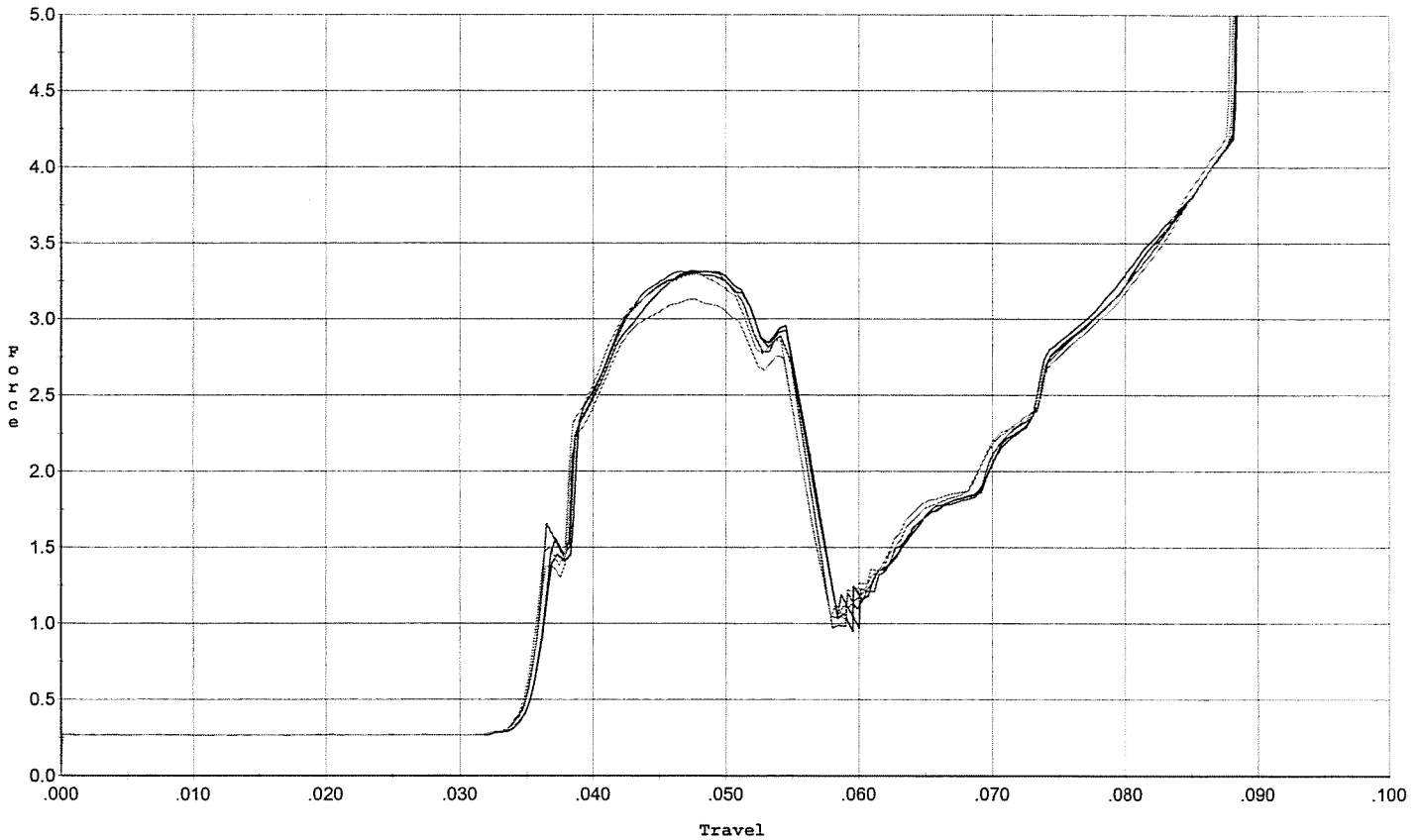
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.101	0.058	0.038	0.038	0.063		Set Trigger
2	2.993	0.058	0.038	0.038	0.061		Set Trigger
3	3.082	0.058	0.037	0.038	0.063		Set Trigger
4	3.145	0.057	0.037	0.038	0.063		Set Trigger
5	3.124	0.057	0.037	0.038	0.063		Set Trigger

Aug. 3.08

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: c schults 7/30/2008

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles+/- .75 lbs.



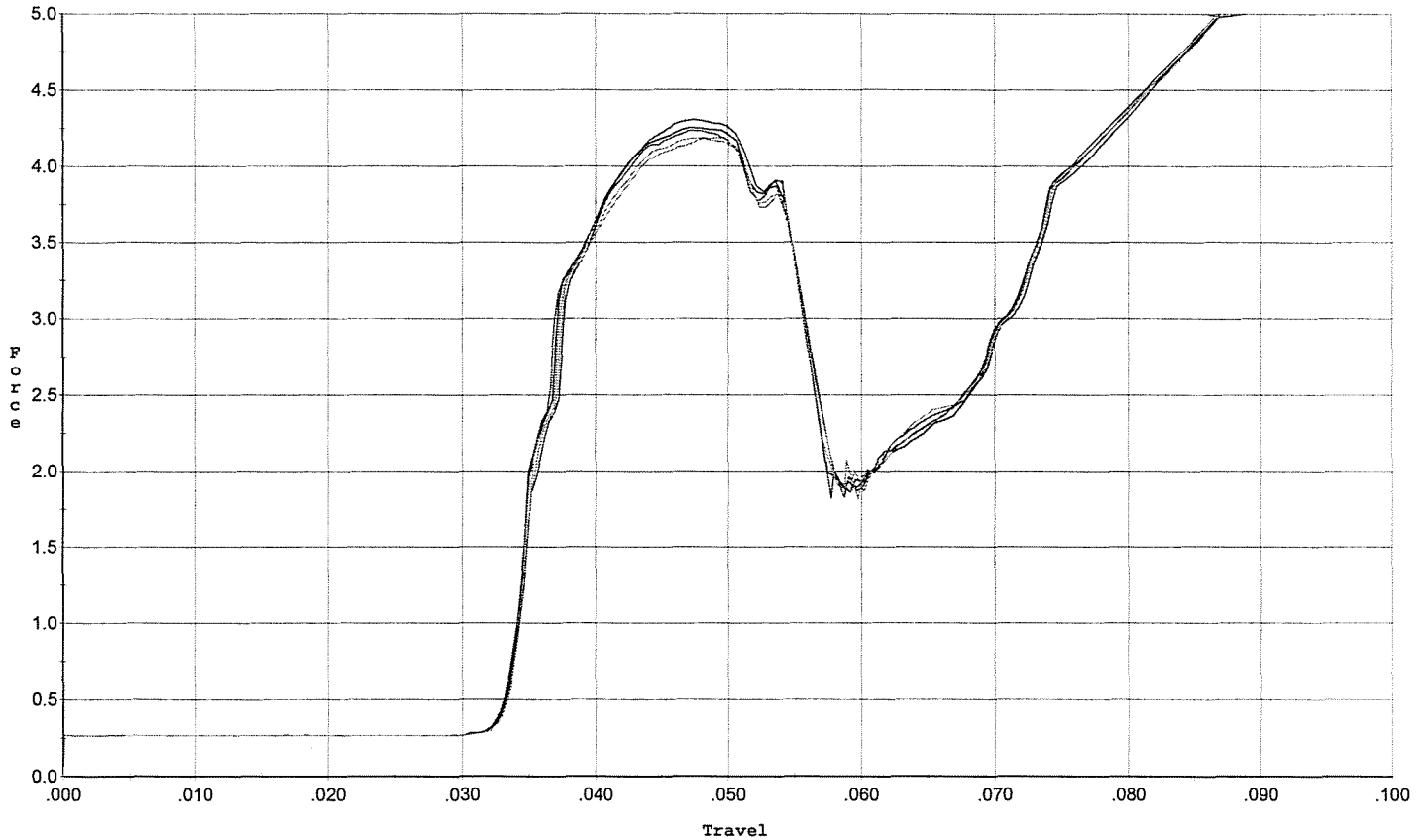
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.320	0.055	0.035	0.037	0.064		Set Trigger
2	3.310	0.056	0.035	0.037	0.066		Set Trigger
3	3.313	0.055	0.035	0.036	0.065		Set Trigger
4	3.292	0.054	0.034	0.037	0.063		Set Trigger
5	3.128	0.054	0.035	0.038	0.061		Set Trigger

Aug. 3.27

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: c schults 7/30/2008

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



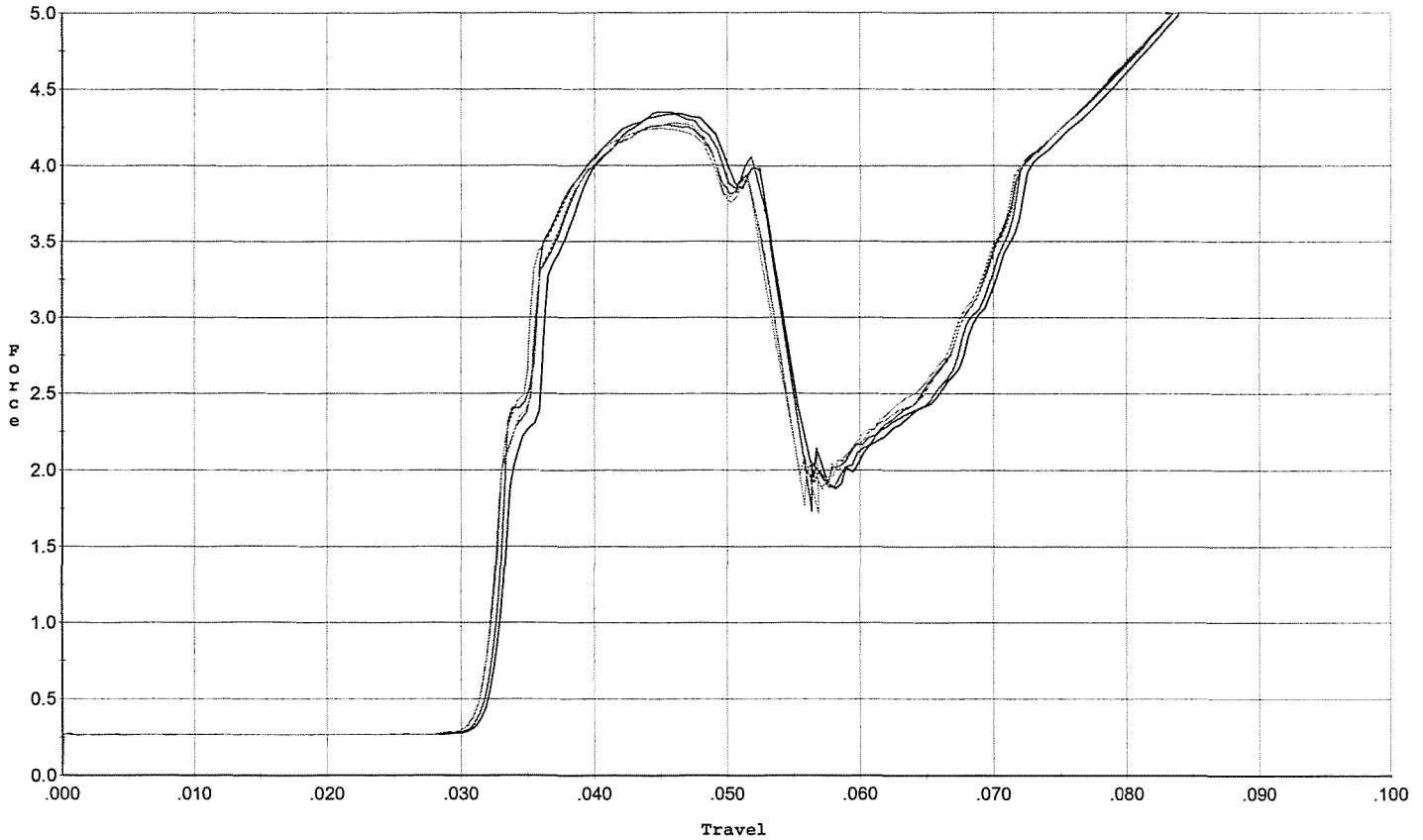
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.307	0.054	0.033	0.035	0.085		Set Trigger
2	4.251	0.054	0.033	0.035	0.086		Set Trigger
3	4.234	0.054	0.033	0.035	0.086		Set Trigger
4	4.188	0.054	0.033	0.035	0.085		Set Trigger
5	4.180	0.054	0.033	0.035	0.084		Set Trigger

Aug. 4.23

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: c schults 7/30/2008

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



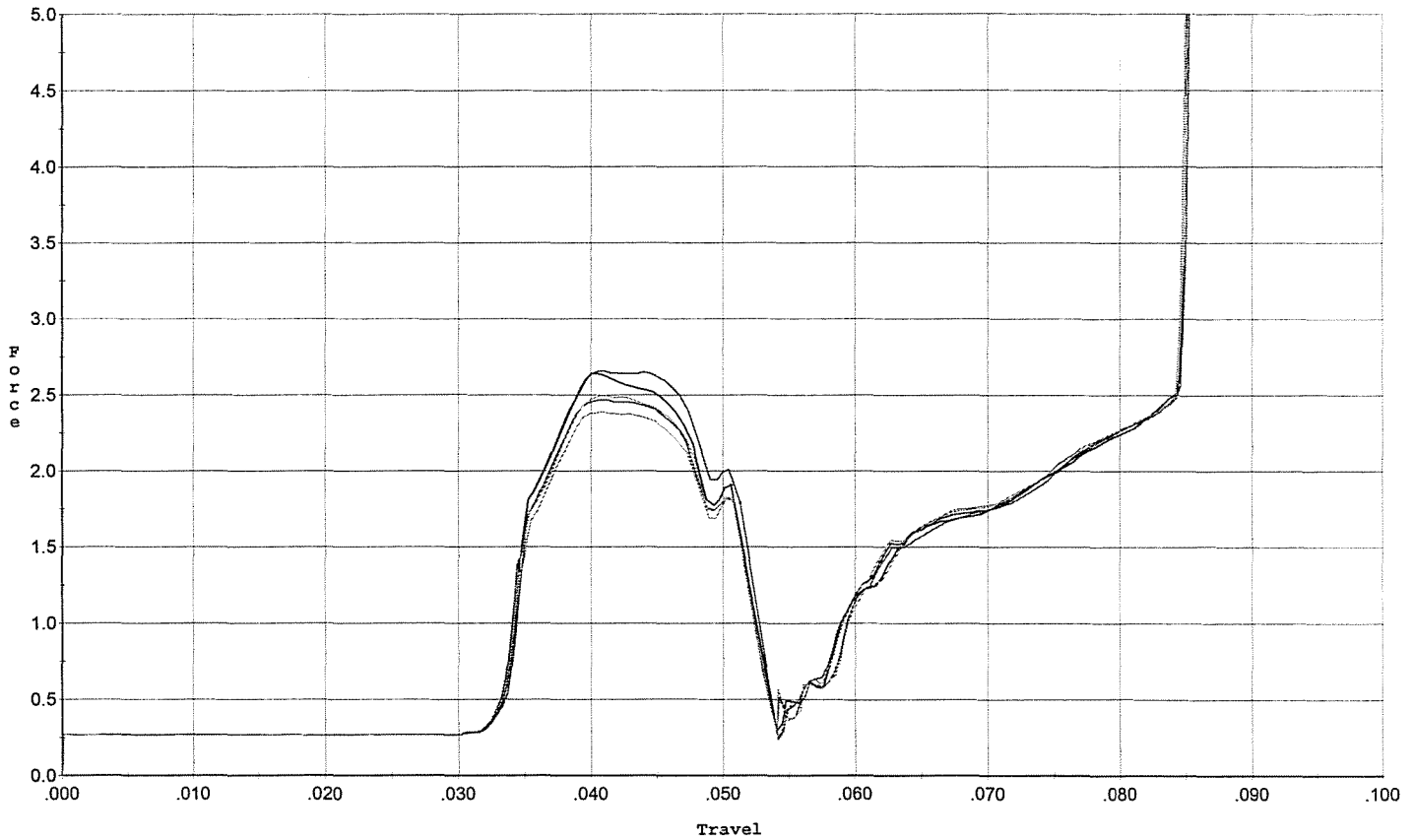
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.352	0.053	0.031	0.033	0.088		Set Trigger
2	4.342	0.052	0.032	0.034	0.085		Set Trigger
3	4.268	0.053	0.031	0.034	0.086		Set Trigger
4	4.246	0.052	0.031	0.034	0.083		Set Trigger
5	4.279	0.053	0.031	0.033	0.087		Set Trigger

Aug 4.29

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: c schults 7/30/2008

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs for final test



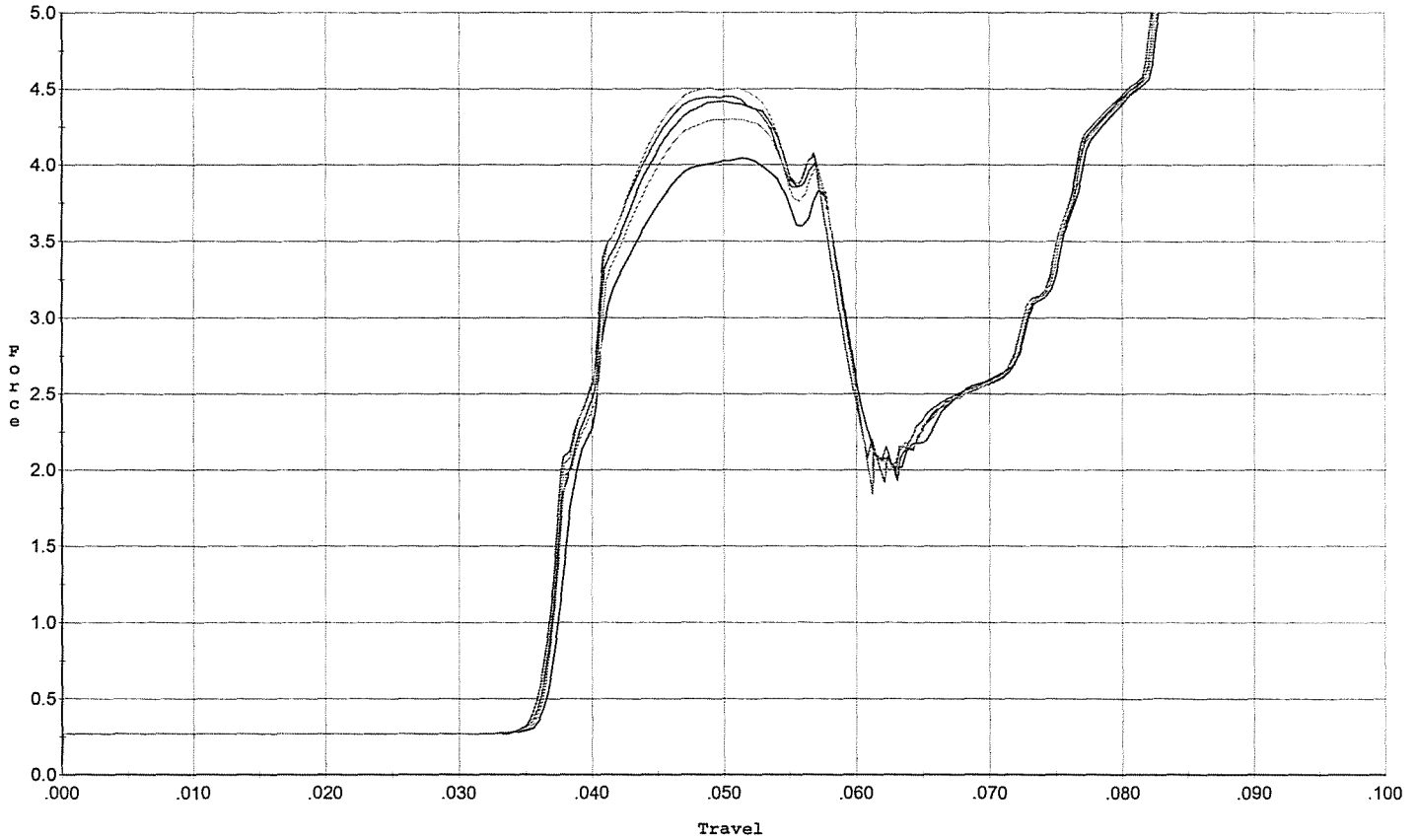
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.659	0.051	0.033	0.038	0.049		Set Trigger
2	2.642	0.051	0.033	0.038	0.047		Set Trigger
3	2.469	0.051	0.033	0.038	0.046		Set Trigger
4	2.496	0.051	0.033	0.038	0.046		Set Trigger
5	2.392	0.051	0.033	0.038	0.045		Set Trigger

Avg. 2.53

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: c schults 7/30/2008

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target&accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.420	0.058	0.036	0.029	0.091		Set Trigger
2	4.046	0.058	0.036	0.029	0.085		Set Trigger
3	4.450	0.057	0.035	0.029	0.090		Set Trigger
4	4.301	0.058	0.036	0.029	0.089		Set Trigger
5	4.505	0.058	0.036	0.029	0.093		Set Trigger

Avg. 4.344