

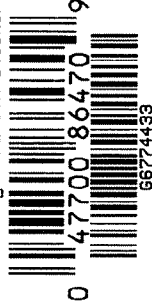
G6774433

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



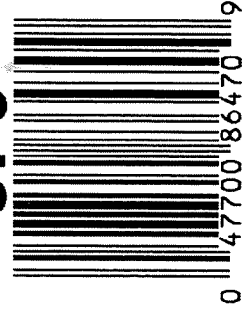
owner registration sticker



ORDER NO.	86470
BARREL LENGTH	24"
CAPACITY	6

G6774433

UPC



BM FORM

GUN SERIAL # G6774433

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		7-29-08	R.P.D.
430	ASSEMBLE TO STOCK		7-29-08	SP
440	PROOF		7-29-08	R.P.D.
460	CHECK HEADSPACE		7-29-08	R.P.D.
470	DIS-ASSEMBLE ACTION		7-29-08	R.P.D.
472	SERIALIZE BOLT HANDLE	MAGNA - FLUX	7-31-08	RTZ
475	DRILL AND TAP SIGHT HOLES	AUG 11 2008	7-31-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR <u>BA</u>	8/1/08	BA
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		8/1/08	RT
520	GOFF BLAST BBL / REC		8/4/08	DG
542	APPLY COATINGS (BARREL ACTION)		8 8	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8/6/08	FM
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8/6/08	FM
	C) INSPECT EJECTOR HOLE FOR CHAMFER		8/6/08	FM
	D) OIL FIRING PIN ASSEMBLY		8-12-08	ESN
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

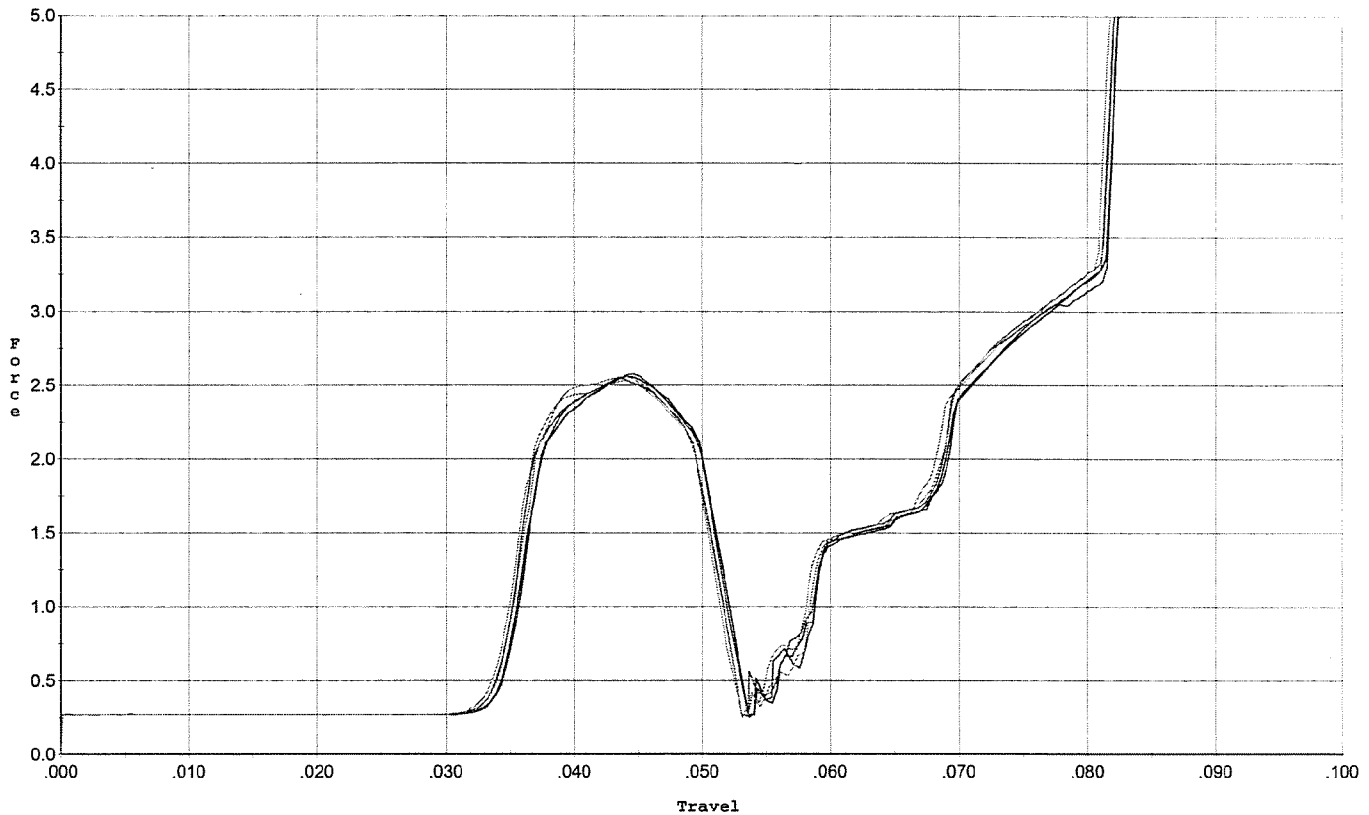
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	BARBER - M24 00568262 F) SAFETY ON FORCE 262 LBS MIN 10 LBS MAX	<u>6</u> <u>6</u> <u>5.5</u>	8-23-08	TL
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>5.5</u> <u>5.5</u> <u>6</u>	8-23-08	TL
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.025</u> <u>.024</u>	8-23-08	TL
	J) ASSEMBLE STOCK		8-12-08	RBN
	K) ASSEMBLE SWIVEL STUDS		8-27-08	RBN
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	8-12-08	TL
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		8-12-08	TRW
670	FINAL INSPECTION A) HEADSPACE		8-27-08	RBN
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.21</u> <u>2.25</u> <u>2.31</u> <u>2.17</u> <u>2.12</u>	8/15/08	Fm
	C) FUNCTION		8-27-08	RBN
690	PACK		8-28-08	TL

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C. Schults 08/06/2008

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



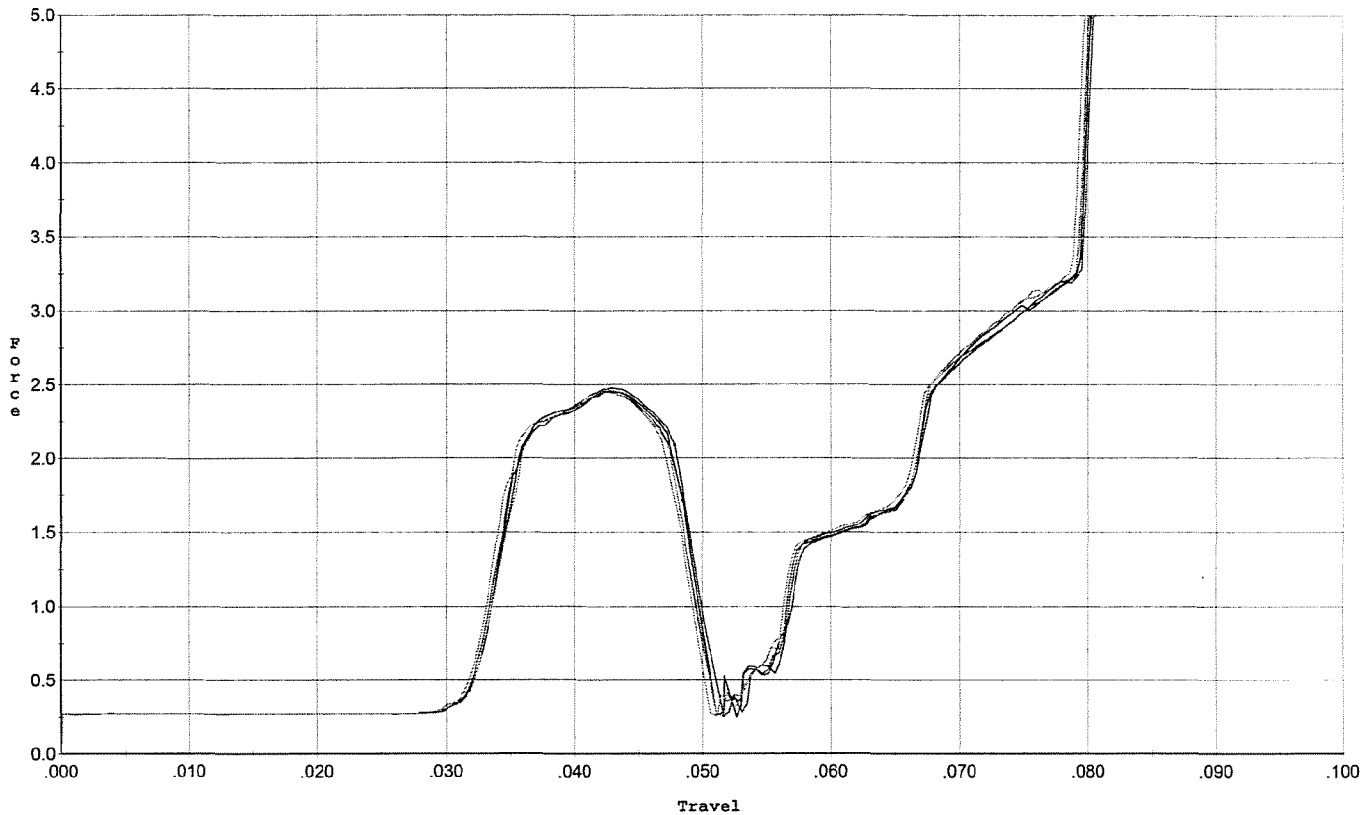
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.578	0.050	0.034	0.037	0.044		Set Trigger
2	2.561	0.052	0.034	0.037	0.046		Set Trigger
3	2.550	0.051	0.034	0.036	0.045		Set Trigger
4	2.558	0.051	0.034	0.036	0.045		Set Trigger
5	2.533	0.049	0.033	0.036	0.044		Set Trigger

Avg. 2.55

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C. Schults 08/06/2008

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. afterb 50 cycles +/- .50 lbs.



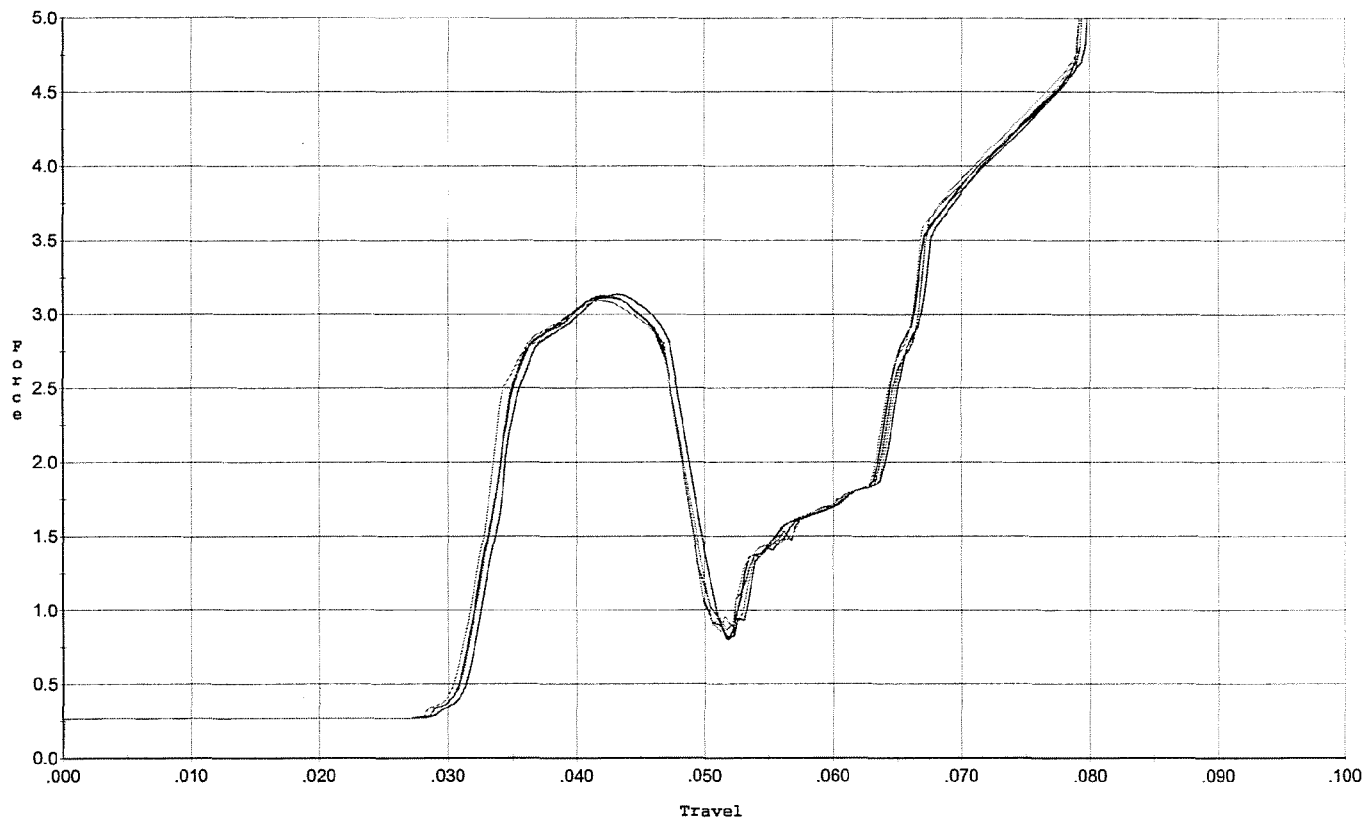
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.476	0.048	0.032	0.036	0.042		Set Trigger
2	2.452	0.048	0.032	0.036	0.043		Set Trigger
3	2.468	0.047	0.032	0.036	0.041		Set Trigger
4	2.445	0.047	0.032	0.036	0.041		Set Trigger
5	2.459	0.048	0.032	0.036	0.042		Set Trigger

Aug. 2. 46

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C. Schults 08/06/2008

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



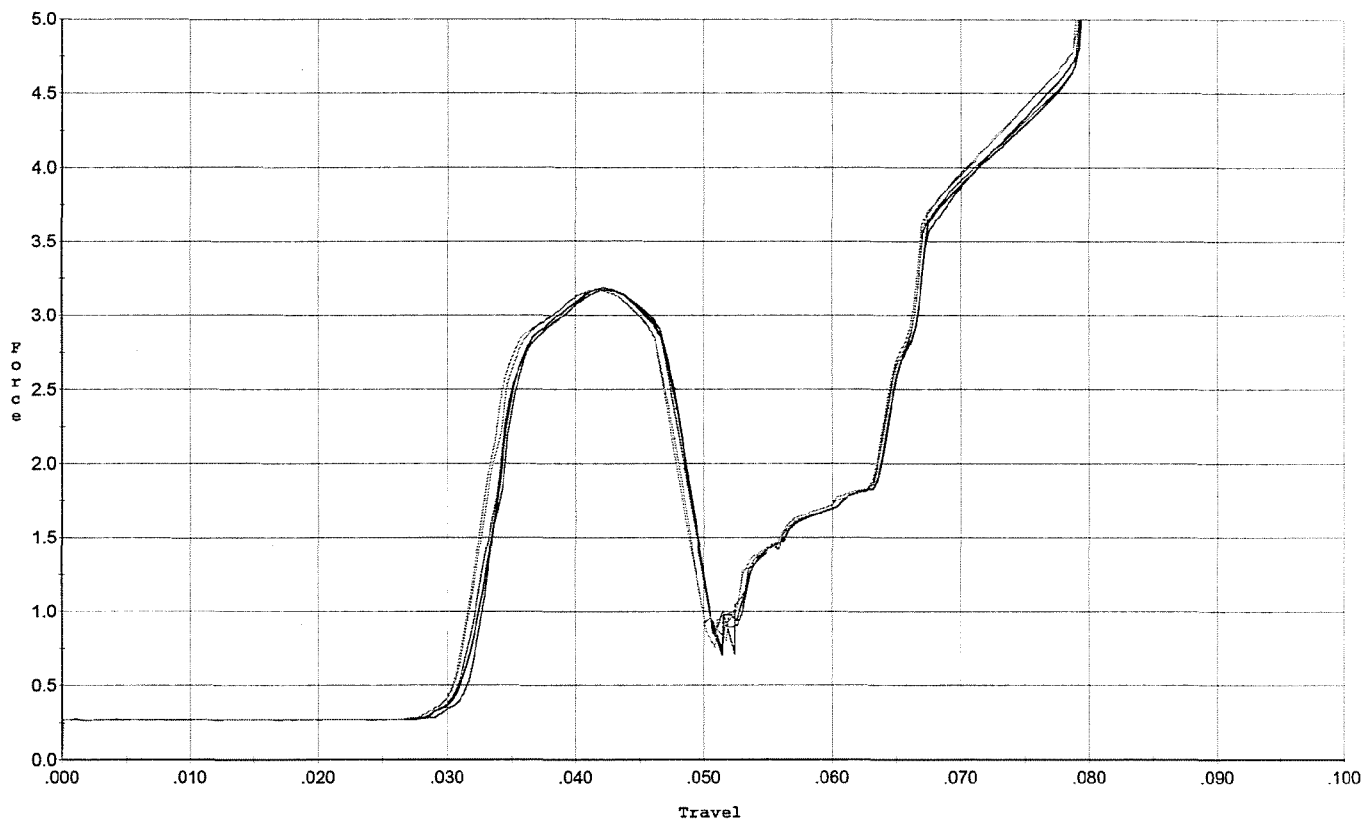
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.138	0.047	0.031	0.035	0.051		Set Trigger
2	3.122	0.047	0.029	0.035	0.051		Set Trigger
3	3.112	0.047	0.029	0.035	0.051		Set Trigger
4	3.096	0.047	0.028	0.034	0.052		Set Trigger
5	3.129	0.047	0.029	0.035	0.051		Set Trigger

Avg. 3.11

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C. Schultz 08/06/2008

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles+/- .75 lbs.



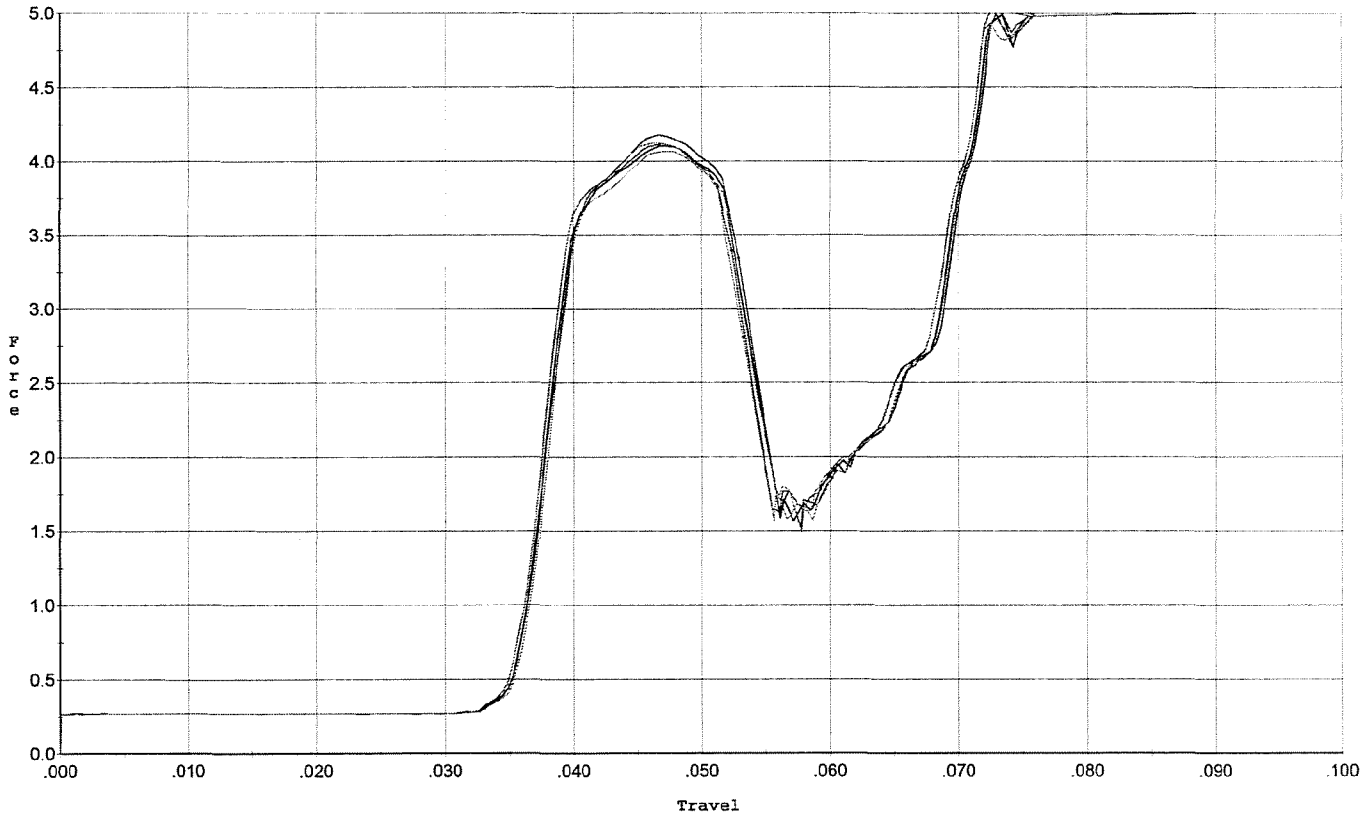
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.164	0.048	0.031	0.035	0.052		Set Trigger
2	3.187	0.048	0.031	0.035	0.053		Set Trigger
3	3.173	0.049	0.031	0.034	0.054		Set Trigger
4	3.166	0.048	0.030	0.034	0.053		Set Trigger
5	3.162	0.046	0.030	0.035	0.052		Set Trigger

Aug 3.17

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C. Schultz 08/06/2008

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



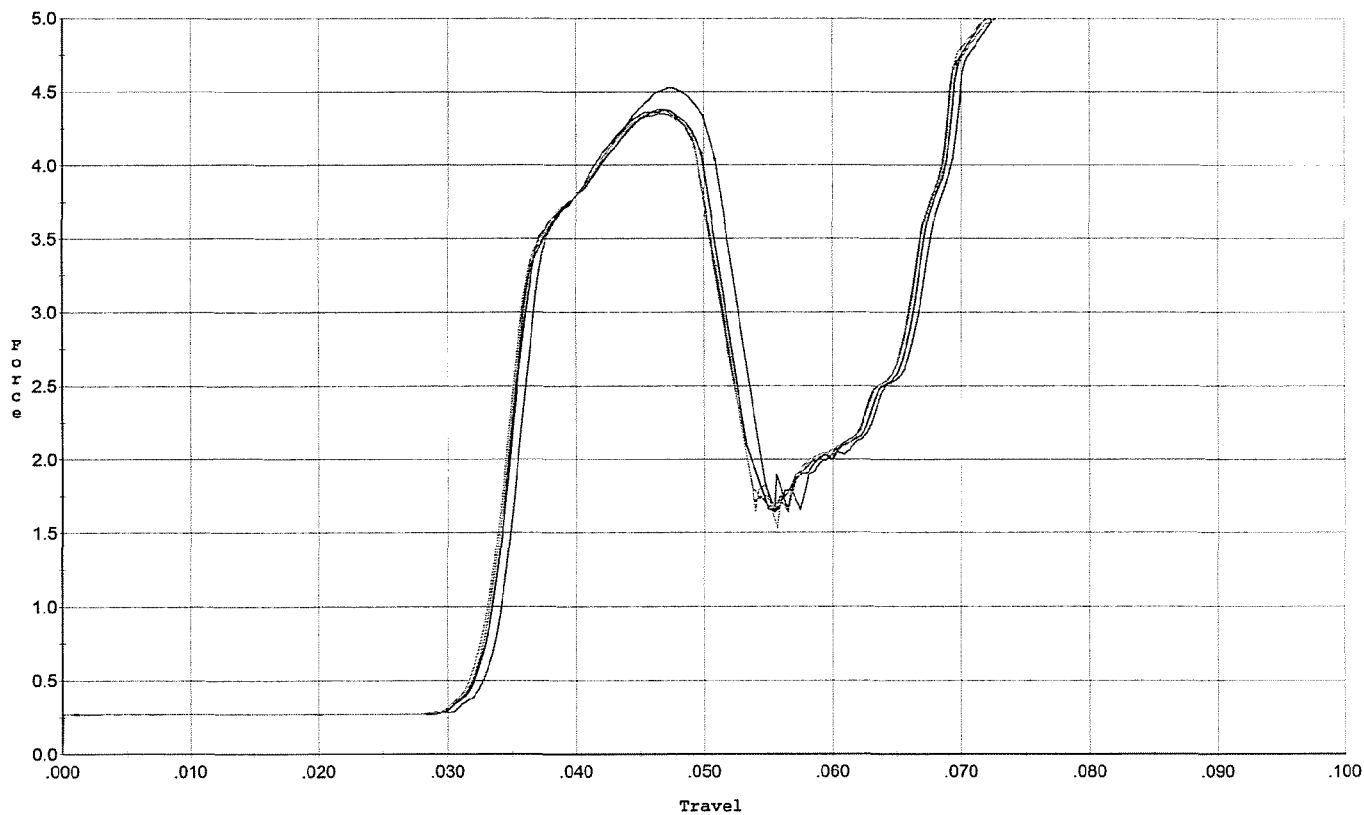
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.177	0.053	0.035	0.035	0.072		Set Trigger
2	4.104	0.054	0.035	0.035	0.073		Set Trigger
3	4.115	0.052	0.035	0.035	0.071		Set Trigger
4	4.066	0.052	0.035	0.035	0.068		Set Trigger
5	4.123	0.053	0.035	0.035	0.072		Set Trigger

Aug 11

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C. Schults 08/06/2008

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles+/- 1.0 lbs.



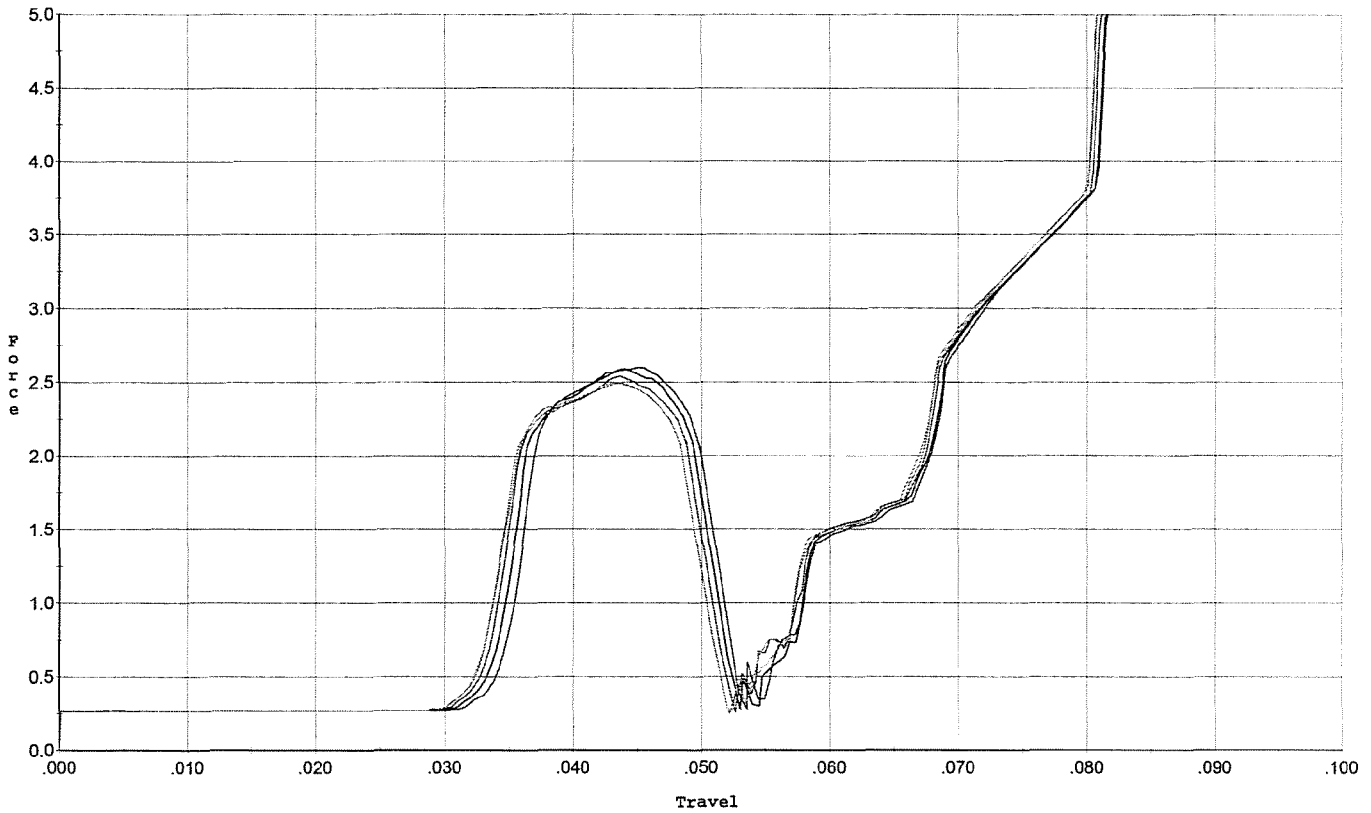
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.526	0.051	0.033	0.033	0.077		Set Trigger
2	4.374	0.050	0.032	0.033	0.074		Set Trigger
3	4.380	0.051	0.032	0.033	0.077		Set Trigger
4	4.353	0.049	0.032	0.034	0.073		Set Trigger
5	4.350	0.051	0.032	0.033	0.077		Set Trigger

Aug. 4.39

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C. Schults 08/06/2008

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



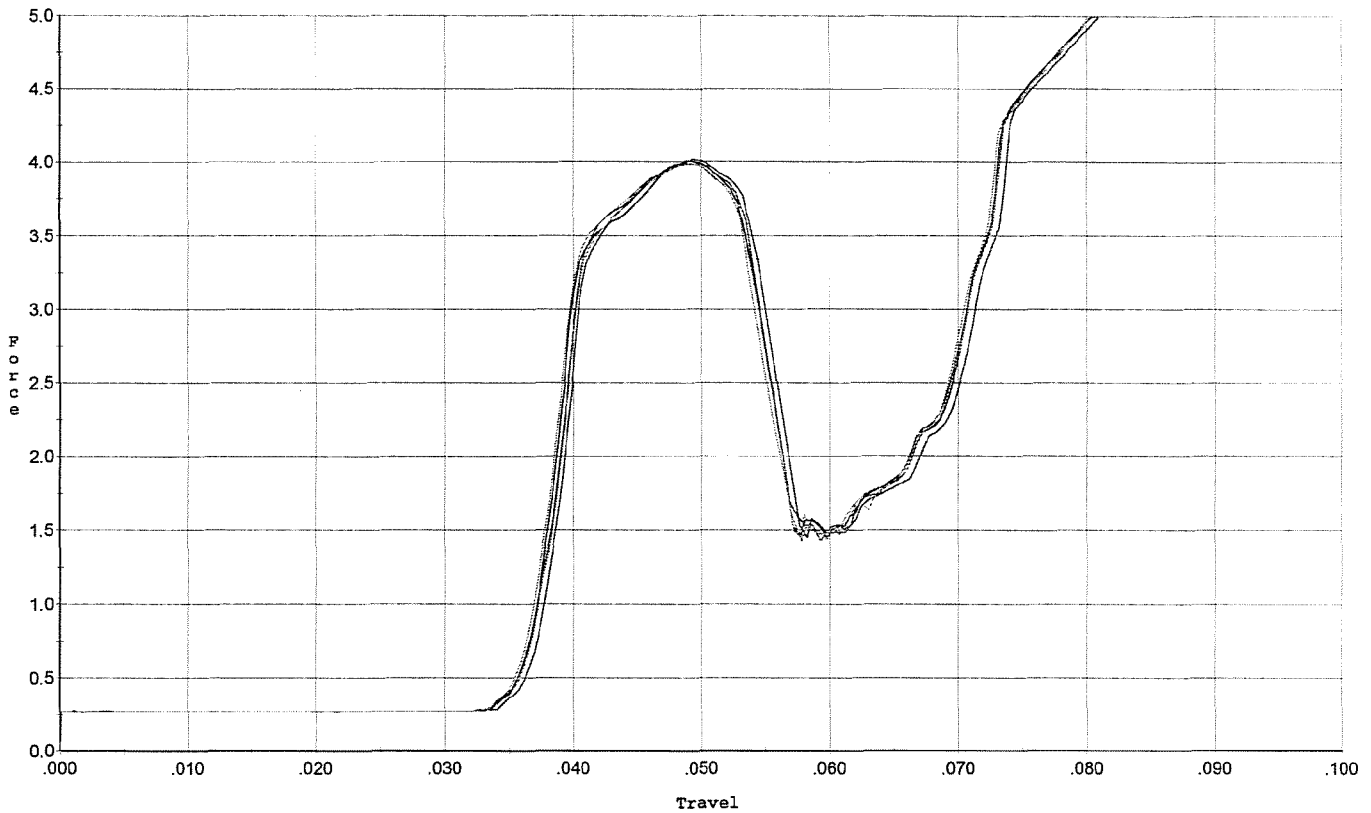
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.601	0.050	0.034	0.036	0.045		Set Trigger
2	2.591	0.049	0.033	0.036	0.045		Set Trigger
3	2.542	0.049	0.033	0.036	0.044		Set Trigger
4	2.501	0.048	0.032	0.036	0.044		Set Trigger
5	2.489	0.048	0.033	0.036	0.044		Set Trigger

Aug. 2.54

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C. Schults 08/06/2008

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accurac



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.022	0.054	0.036	0.035	0.071		Set Trigger
2	4.006	0.054	0.036	0.035	0.071		Set Trigger
3	4.010	0.054	0.036	0.035	0.071		Set Trigger
4	3.986	0.054	0.036	0.035	0.071		Set Trigger
5	3.985	0.053	0.035	0.035	0.070		Set Trigger

Aug 4.00