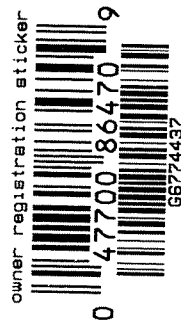


56774437

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD



ORDER NO.	86470
BARREL LENGTH	24"
CAPACITY	6

G6774437



BM FORM

BARBER - M24 0056873 INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6774437

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		7-29-08	S.P.D.
430	ASSEMBLE TO STOCK		7-29-08	SP
440	PROOF		7-29-08	S.P.D.
460	CHECK HEADSPACE		7-29-08	S.P.D.
470	DIS-ASSEMBLE ACTION		7-29-08	S.P.D.
472	SERIALIZE BOLT HANDLE		7-31-08	RTZ
475	DRILL AND TAP SIGHT HOLES		7-31-08	SP
480	MAGNAFLUX BBL ACTION		8/1/08	BH
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		8/1/08	RT
520	GOFF BLAST BBL / REC		8-4-08	DG
542	APPLY COATINGS (BARREL ACTION)		8-8	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-11-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-11-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		8-11-08	SP
	D) OIL FIRING PIN ASSEMBLY		8-18-08	BSA
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			
	2.50 LBS +/- .5 LBS			

F004 REV 5/2006

OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	BARBER - M24 0056874 F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>3</u> <u>3</u> <u>3</u>	9-8-08	TL
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>6.5</u> <u>6.5</u> <u>6.5</u>	9-8-08	TL
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.025</u>	9-8-08	TL
	J) ASSEMBLE STOCK		8-18-08	BSU
	K) ASSEMBLE SWIVEL STUDS		9-8-08	TL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	8-19-08	TRW
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION	8/19/08	JS
660	INSPECT FOR LIVE AMMO		8/19/08	TL
670	FINAL INSPECTION A) HEADSPACE		9-8-08	TL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.69</u> <u>2.69</u> <u>2.64</u> <u>2.64</u> <u>2.34</u>	9-8-08	BSU
	C) FUNCTION		9-8-08	TL
690	PACK		10-13-08	Fm

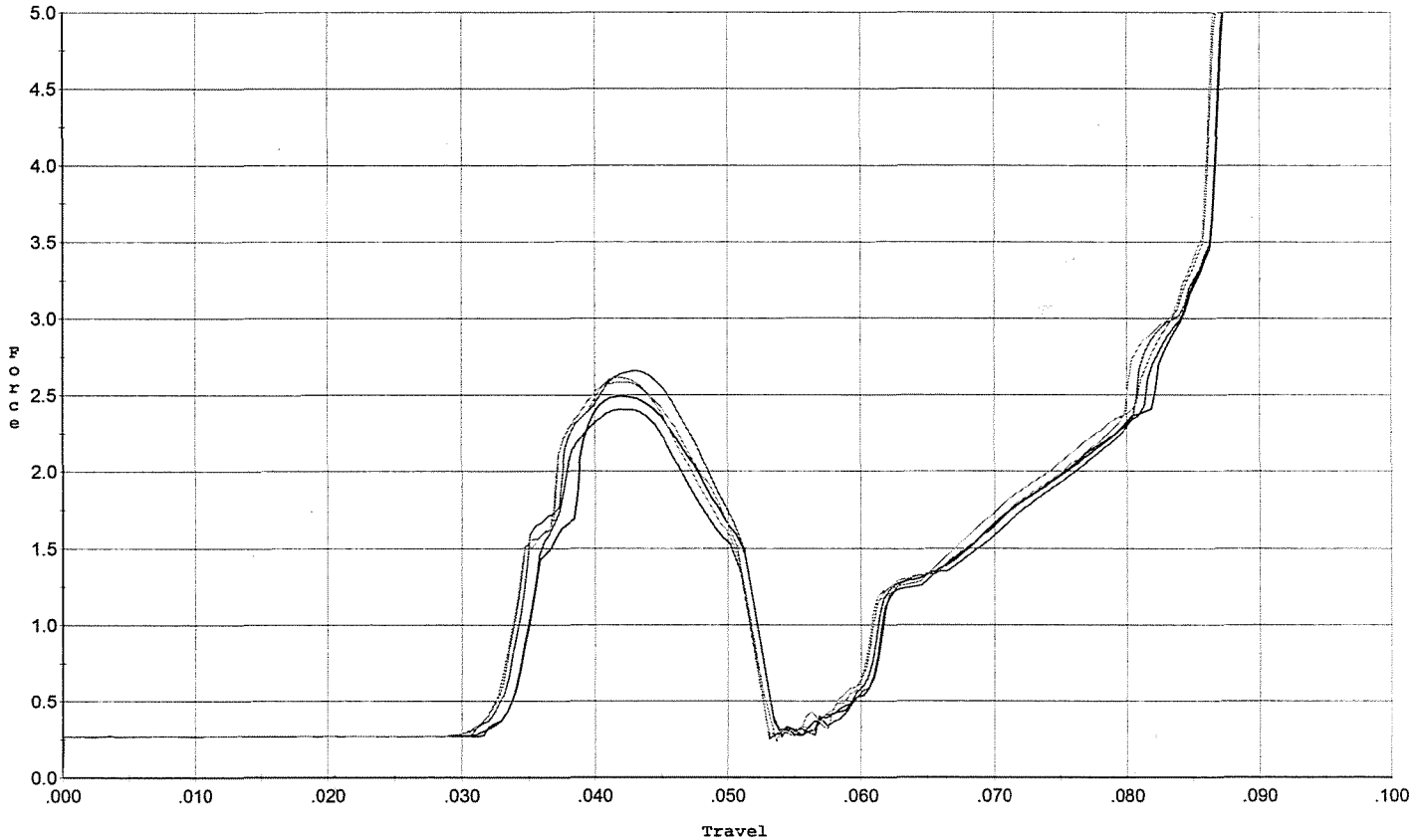
F004 REV 5/2006

BARBER - M24 0056875

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C. Schults 08/05/2008

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.405	0.051	0.033	0.040	0.042		Set Trigger
2	2.491	0.051	0.032	0.040	0.043		Set Trigger
3	2.660	0.051	0.033	0.040	0.047		Set Trigger
4	2.582	0.051	0.032	0.040	0.045		Set Trigger
5	2.612	0.051	0.032	0.040	0.046		Set Trigger

Aug - 2.55

Trigger Scan 2.01 ,SN 10337, printed by Remington Arms Co., Inc.. 8/5/2008 9:40:11 AM

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

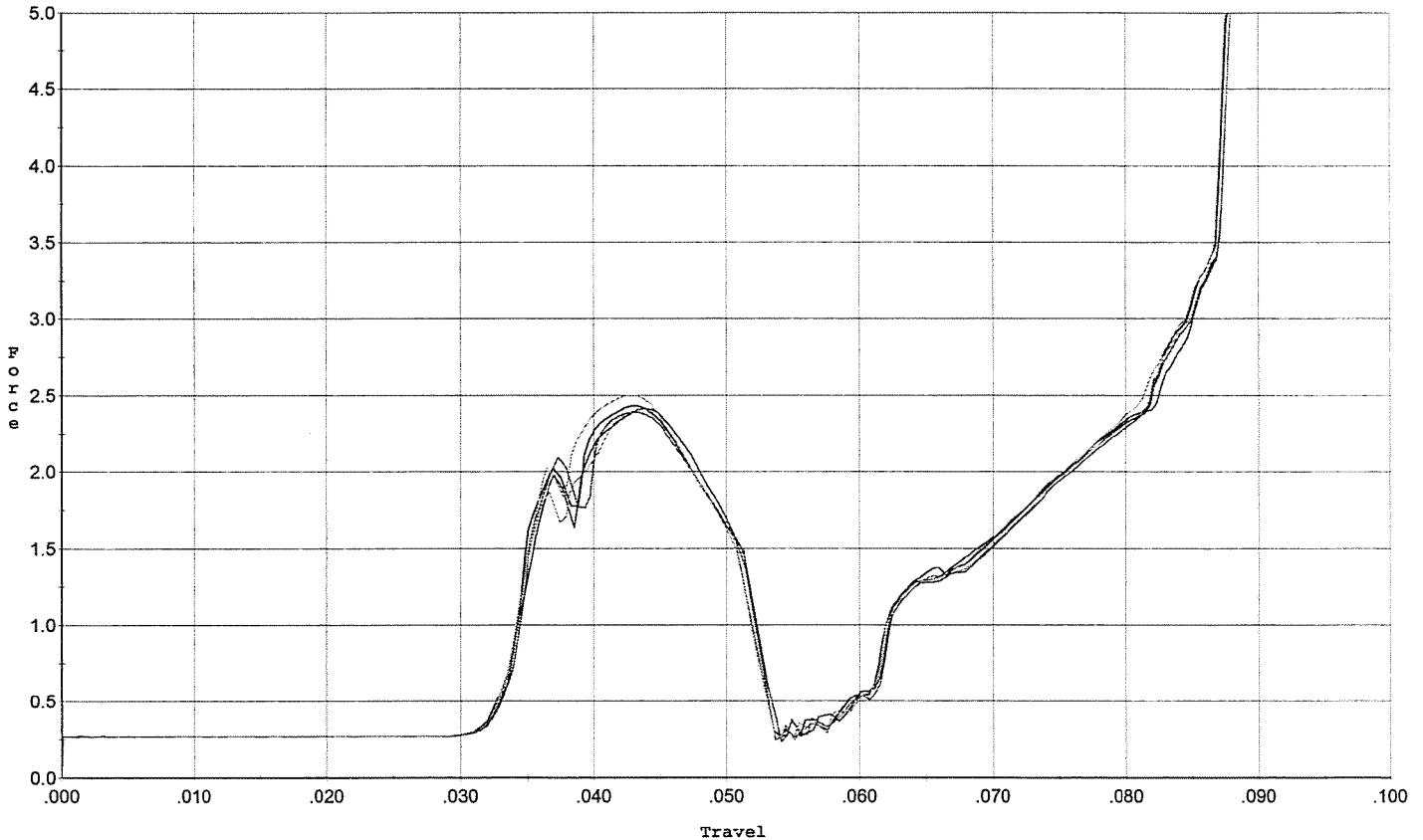
BARBER - M24 0056875 **M2400056914**

BARBER - M24 0056876

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C. Schultz 08/05/2008

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles+/- .50 lbs.



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.413	0.051	0.033	0.041	0.044		Set Trigger
2	2.432	0.051	0.032	0.041	0.044		Set Trigger
3	2.391	0.051	0.032	0.041	0.044		Set Trigger
4	2.413	0.052	0.032	0.041	0.044		Set Trigger
5	2.499	0.051	0.032	0.041	0.044		Set Trigger

Aug. 2.43

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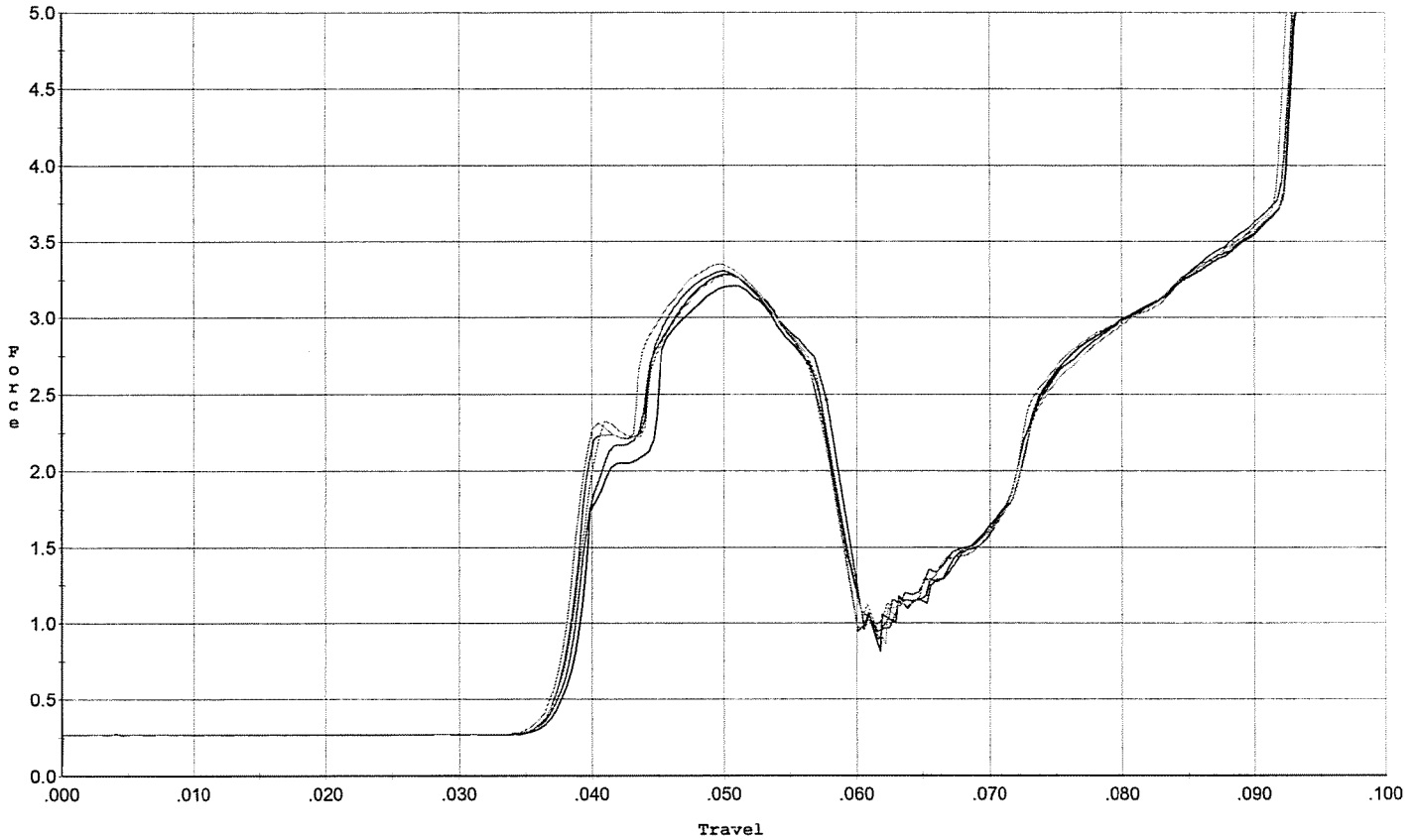
CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

BARBER - M24 0056876 0056915

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C. Schults 08/05/2008

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



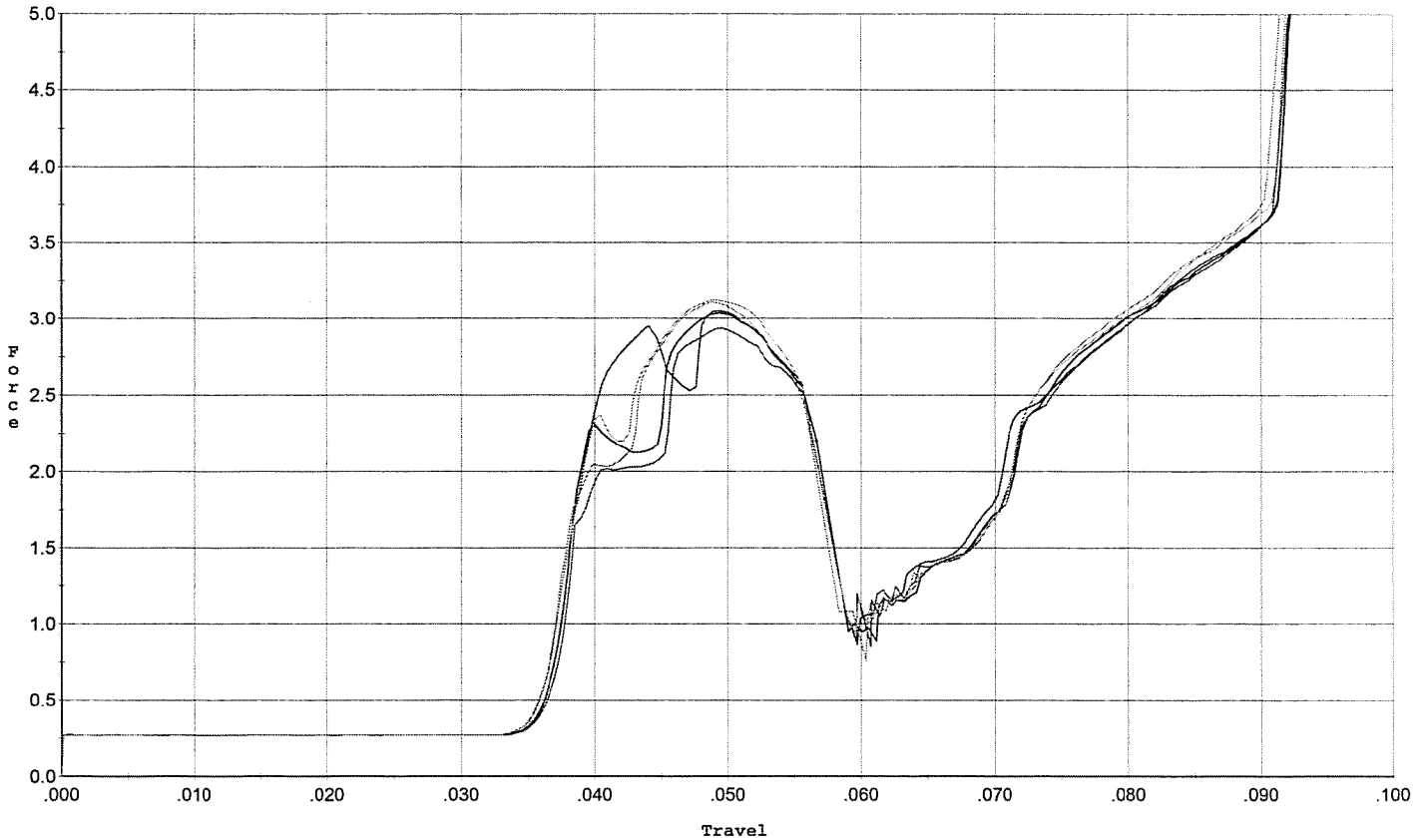
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.287	0.058	0.037	0.039	0.064		Set Trigger
2	3.209	0.057	0.037	0.040	0.061		Set Trigger
3	3.309	0.057	0.037	0.039	0.064		Set Trigger
4	3.277	0.057	0.037	0.039	0.063		Set Trigger
5	3.353	0.058	0.037	0.039	0.066		Set Trigger

Aug. 3-08

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C. Schults 08/05/2008

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



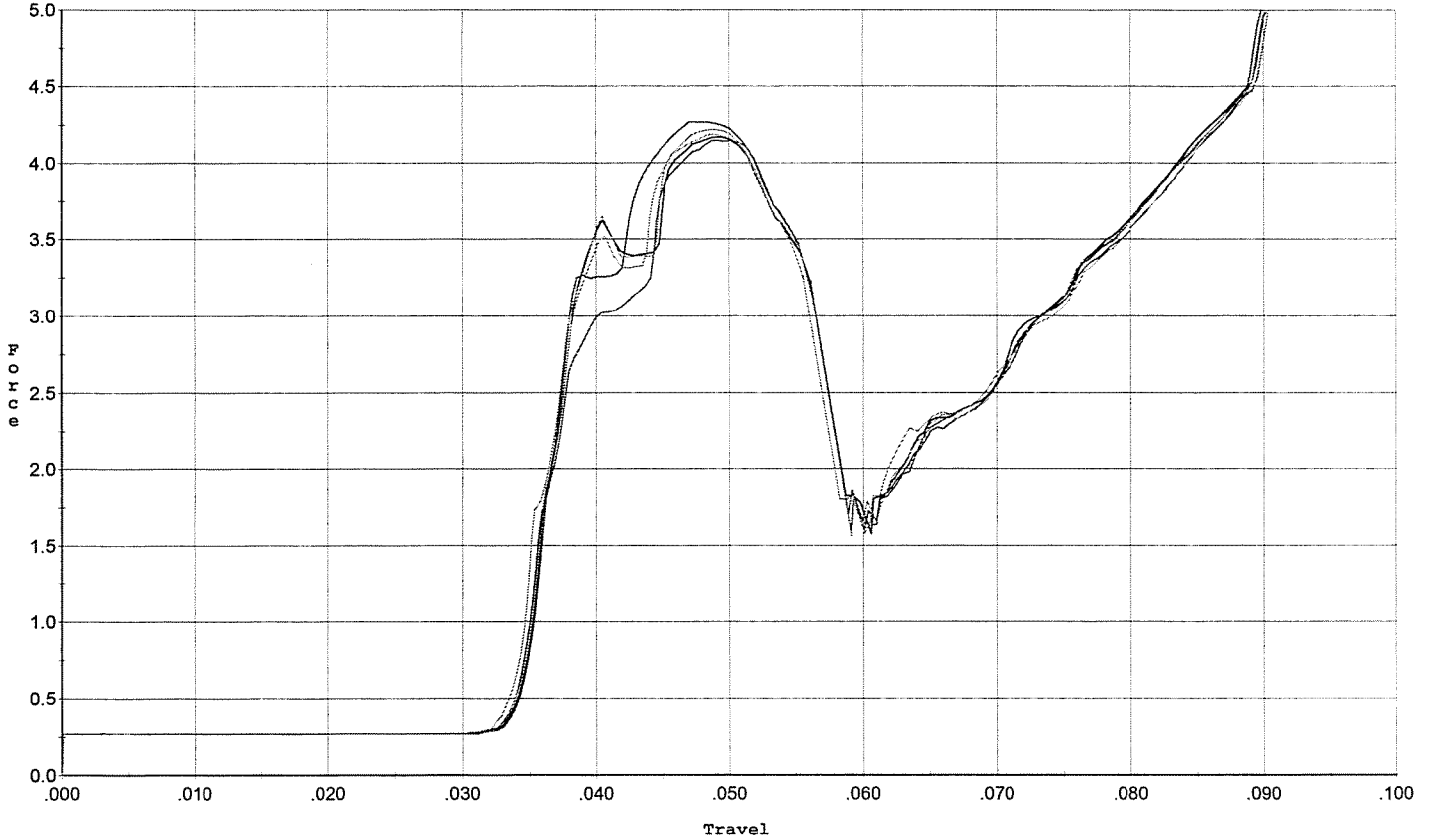
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.053	0.057	0.036	0.039	0.063		Set Trigger
2	3.040	0.057	0.036	0.039	0.060		Set Trigger
3	2.937	0.056	0.036	0.040	0.056		Set Trigger
4	3.123	0.056	0.036	0.039	0.061		Set Trigger
5	3.110	0.056	0.035	0.039	0.060		Set Trigger

Aug. 3.05

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C. Schults 08/05/2008

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



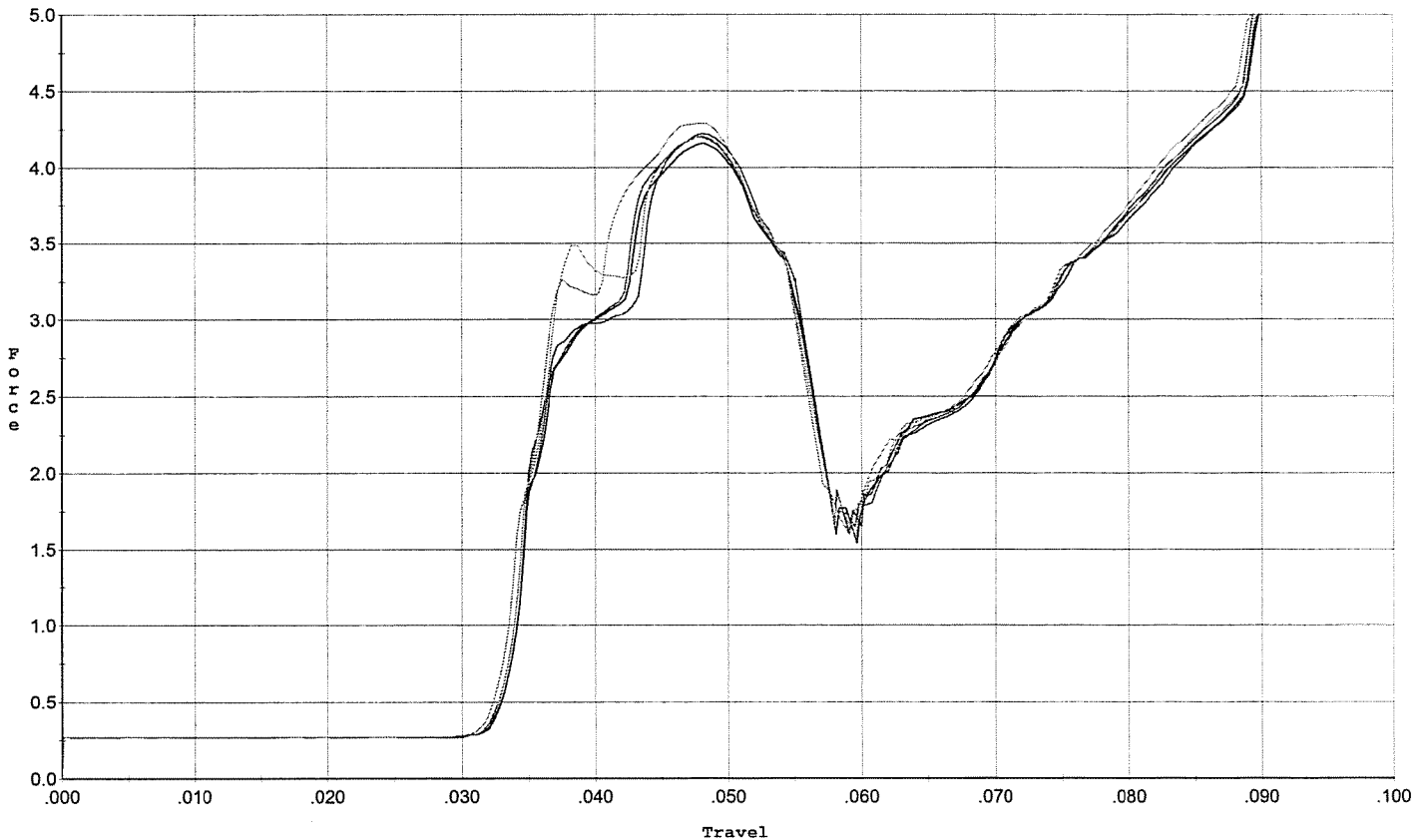
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.269	0.056	0.034	0.037	0.086		Set Trigger
2	4.170	0.056	0.034	0.037	0.084		Set Trigger
3	4.148	0.056	0.034	0.037	0.082		Set Trigger
4	4.187	0.056	0.034	0.037	0.085		Set Trigger
5	4.220	0.056	0.033	0.037	0.084		Set Trigger

Aug. 4.19

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C. Schults 08/05/2008

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



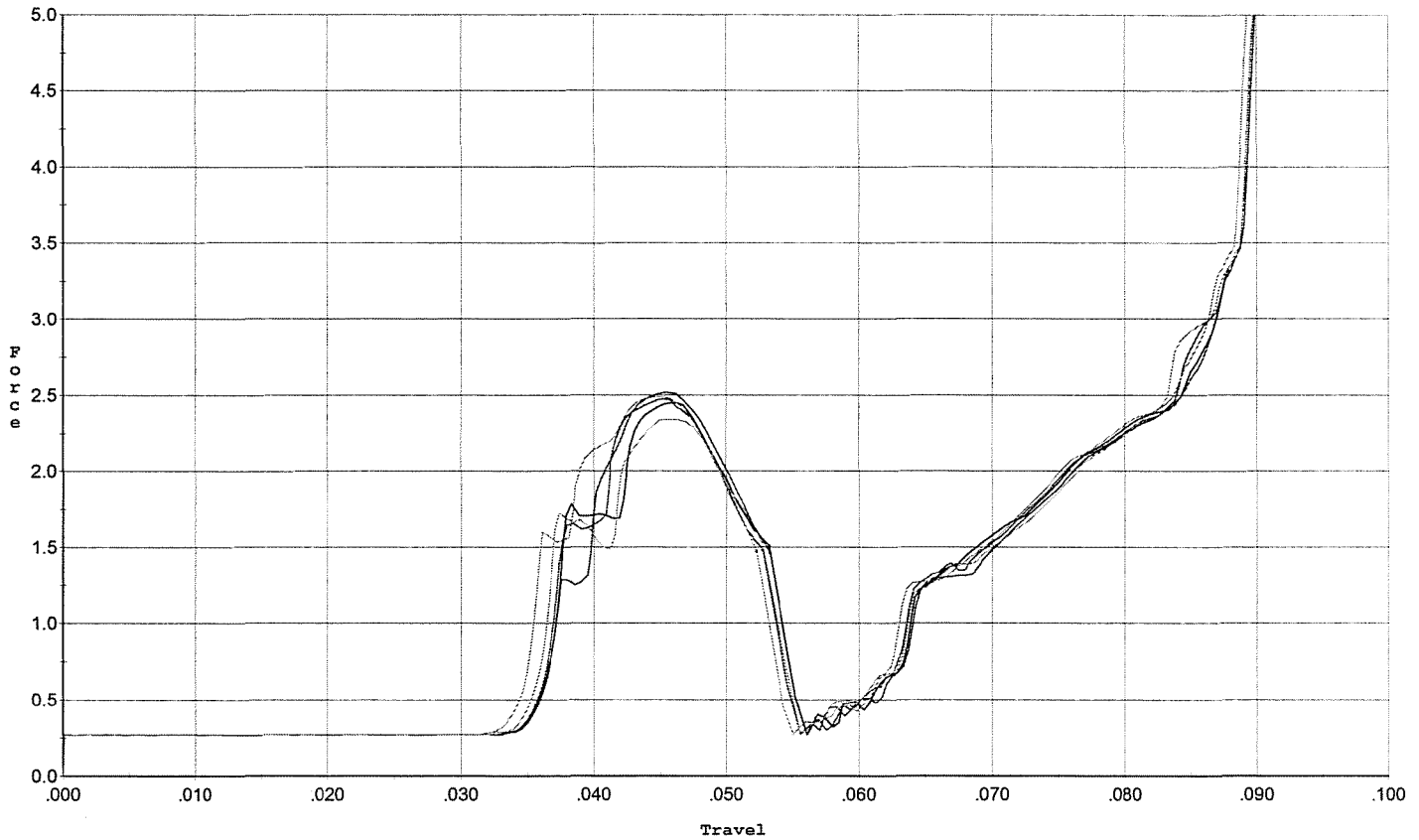
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.224	0.055	0.032	0.036	0.082		Set Trigger
2	4.161	0.055	0.032	0.036	0.082		Set Trigger
3	4.199	0.056	0.032	0.036	0.083		Set Trigger
4	4.208	0.054	0.032	0.036	0.082		Set Trigger
5	4.293	0.054	0.032	0.036	0.085		Set Trigger

Aug. 4.21

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C. Schults 08/05/2008

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



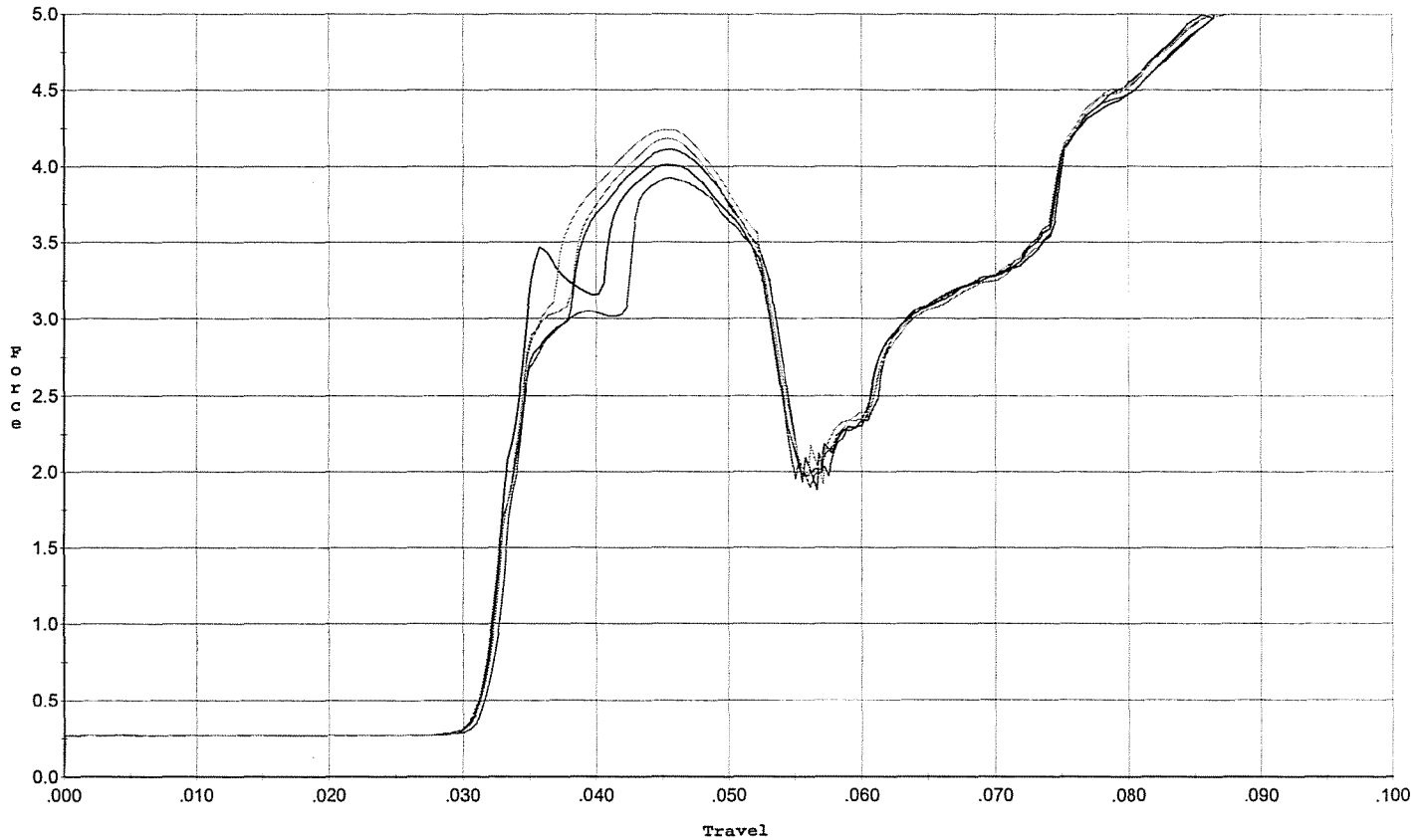
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.515	0.053	0.035	0.041	0.043		Set Trigger
2	2.448	0.053	0.036	0.041	0.043		Set Trigger
3	2.475	0.053	0.035	0.041	0.043		Set Trigger
4	2.340	0.053	0.035	0.042	0.042		Set Trigger
5	2.491	0.052	0.034	0.041	0.045		Set Trigger

Aug - 2.45

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C. Schultz 08/05/2008

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target&accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.112	0.053	0.031	0.036	0.082		Set Trigger
2	4.010	0.052	0.031	0.035	0.080		Set Trigger
3	3.924	0.053	0.031	0.036	0.075		Set Trigger
4	4.240	0.052	0.031	0.036	0.082		Set Trigger
5	4.182	0.052	0.031	0.036	0.081		Set Trigger

Aug. 4.09