

G6774439

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase

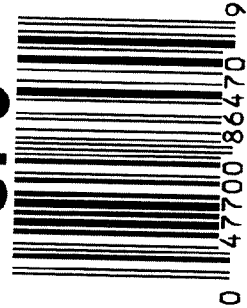
owner registration sticker



ORDER NO.	86470
BARREL LENGTH	24"
CAPACITY	6

G6774439

UPC



BM FORM

GUN SERIAL # 6 677 4439

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		7-22-08	RSN
430	ASSEMBLE TO STOCK		7-23-08	TRW
440	PROOF		7-23-08	TRW
460	CHECK HEADSPACE		7-23-08	TRW
470	DIS-ASSEMBLE ACTION		7-24-08	RTZ
472	SERIALIZE BOLT HANDLE		7-24-08	RTZ
475	DRILL AND TAP SIGHT HOLES	MAGNA - FLUX JUL 25 2008 OPERATOR B/H	7-24-08	SD
480	MAGNAFLUX BBL ACTION		7/25/08	B/H
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		7/25/08	RT
520	GOFF BLAST BBL / REC		7/28/08	DG
542	APPLY COATINGS (BARREL ACTION)		7/31	C
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-5-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-5-08	JP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		8-5-08	SP
	D) OIL FIRING PIN ASSEMBLY		8-9-08	RSN
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			
F004 REV 5/2006				

OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>7</u> <u>6.5</u> <u>7</u>	8/18/08	Fm
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>6</u> <u>6.5</u> <u>6</u>	8/18/08	Fm
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.025</u> <u>.025</u> <u>.025</u>	8/18/08	Fm
	J) ASSEMBLE STOCK		8-9-08	RSN
	K) ASSEMBLE SWIVEL STUDS		9-3-08	RSN
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	8-11-08	TRW
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		8-11-08	TL
670	FINAL INSPECTION A) HEADSPACE		9-3-08	RSN
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.09</u> <u>2.09</u> <u>2.18</u> <u>2.19</u> <u>2.09</u>	8/18/08	Fm
	C) FUNCTION		9-3-08	RSN
690	PACK		9-4-08	TL

F004 REV 5/2006

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50 LBS (plus or minus 0.50 LBS)

3.00 LBS (plus or minus 0.75 LBS)

4.00 LBS (plus or minus 1.00 LBS)

DATE 7-29-08

TESTER RP

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	2.58	2.44		2.57	
PULL #2	2.53	2.37		2.67	
PULL #3	2.53	2.37		2.50	
PULL #4	2.40	2.40		2.50	
PULL #5	2.53	2.43		2.47	
TOTAL	12.57	12.01		12.71	
AVERAGE	2.51	2.40		2.54	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	3.03	3.05		
PULL #2	3.03	3.00		
PULL #3	3.02	3.02		
PULL #4	3.09	3.01		
PULL #5	3.02	3.04		
TOTAL	15.19	15.12		
AVERAGE	3.03	3.02		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	4.13	4.24		4.05
PULL #2	4.23	4.20		4.05
PULL #3	4.28	4.26		4.04
PULL #4	4.25	4.38		4.01
PULL #5	4.26	4.22		4.09
TOTAL	21.15	21.30		20.24
AVERAGE	4.23	4.26		4.04