

G6774440

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

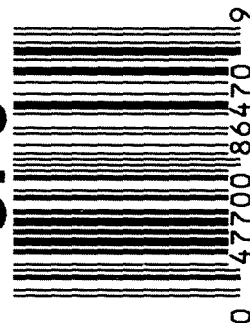
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6774440

UPC



GUN SERIAL # 06774440

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		7-29-08	SPD
430	ASSEMBLE TO STOCK		7-29-08	SP
440	PROOF		7-29-08	SPD
460	CHECK HEADSPACE		7-29-08	SPD
470	DIS-ASSEMBLE ACTION		7-29-08	SPD
472	SERIALIZE BOLT HANDLE	MAGNA - FLUX	7-31-08	RTZ
475	DRILL AND TAP SIGHT HOLES	AUG 01 2008	7-31-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR <u>BAT</u>	8-1-08	BAT
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		8/1/08	RT
520	GOFF BLAST BBL / REC		8/4/08	DG
542	APPLY COATINGS (BARREL ACTION)		8 8	U
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-11-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-11-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		8-11-08	SP
	D) OIL FIRING PIN ASSEMBLY		8-12-08	ESN
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

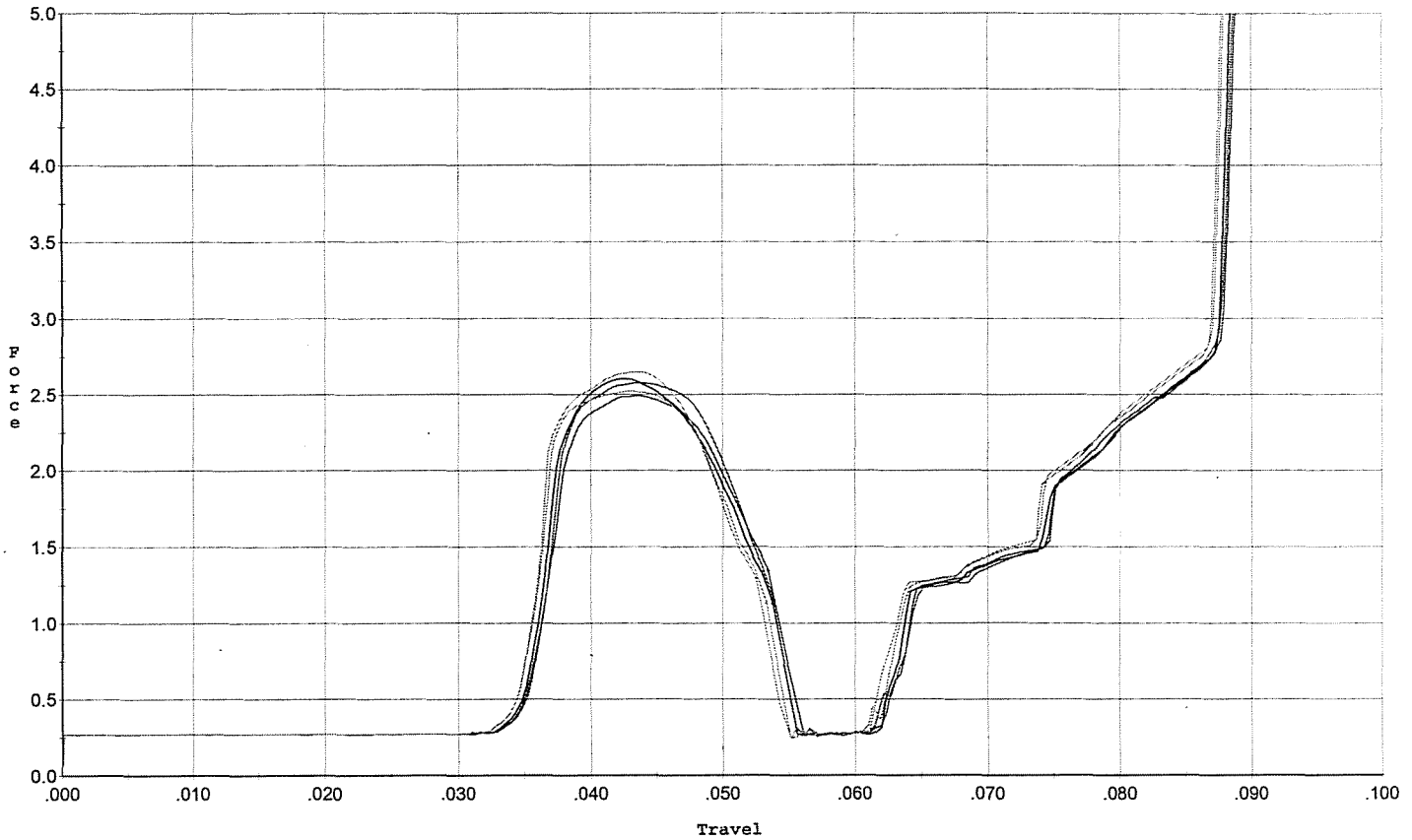
F004 REV 5/2006

560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>6.5</u> <u>6.5</u> <u>6.5</u>	8-22	TL
CONT.	G) SAFETY OFF FORCE	2 LBS MIN	<u>5.5</u> <u>5.5</u> <u>5.5</u>	8-22	TL
	H) TRIGGER PULL TEST AND RETAINABILITY				
	I) FIRING PIN INDENT	.020 MIN	<u>.024</u> <u>.024</u> <u>.024</u>	8-22	TL
	J) ASSEMBLE STOCK			8-12-08	PSW
	K) ASSEMBLE SWIVEL STUDS			8-27-08	PSW
	L) ATTACH FRONT AND REAR SIGHT ASSY'S				
	M) IRON SIGHT ALIGNMENT				
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER				
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u> FAIL <u>PASS</u> FAIL	8-12-08	TRW
	MALFUNCTION	CORRECTION	N/A		
	MALFUNCTION	CORRECTION			
	MALFUNCTION	CORRECTION			
	MALFUNCTION	CORRECTION			
660	INSPECT FOR LIVE AMMO			8-12-08	TL
670	FINAL INSPECTION A) HEADSPACE			8-27-08	PSW
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.16</u> <u>2.33</u> <u>2.21</u> <u>2.43</u> <u>2.28</u>	8/16/08	Fm
	C) FUNCTION			8-27-08	PSW
690	PACK			8/28/08	Fm

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C. Schults 08/06/2008

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



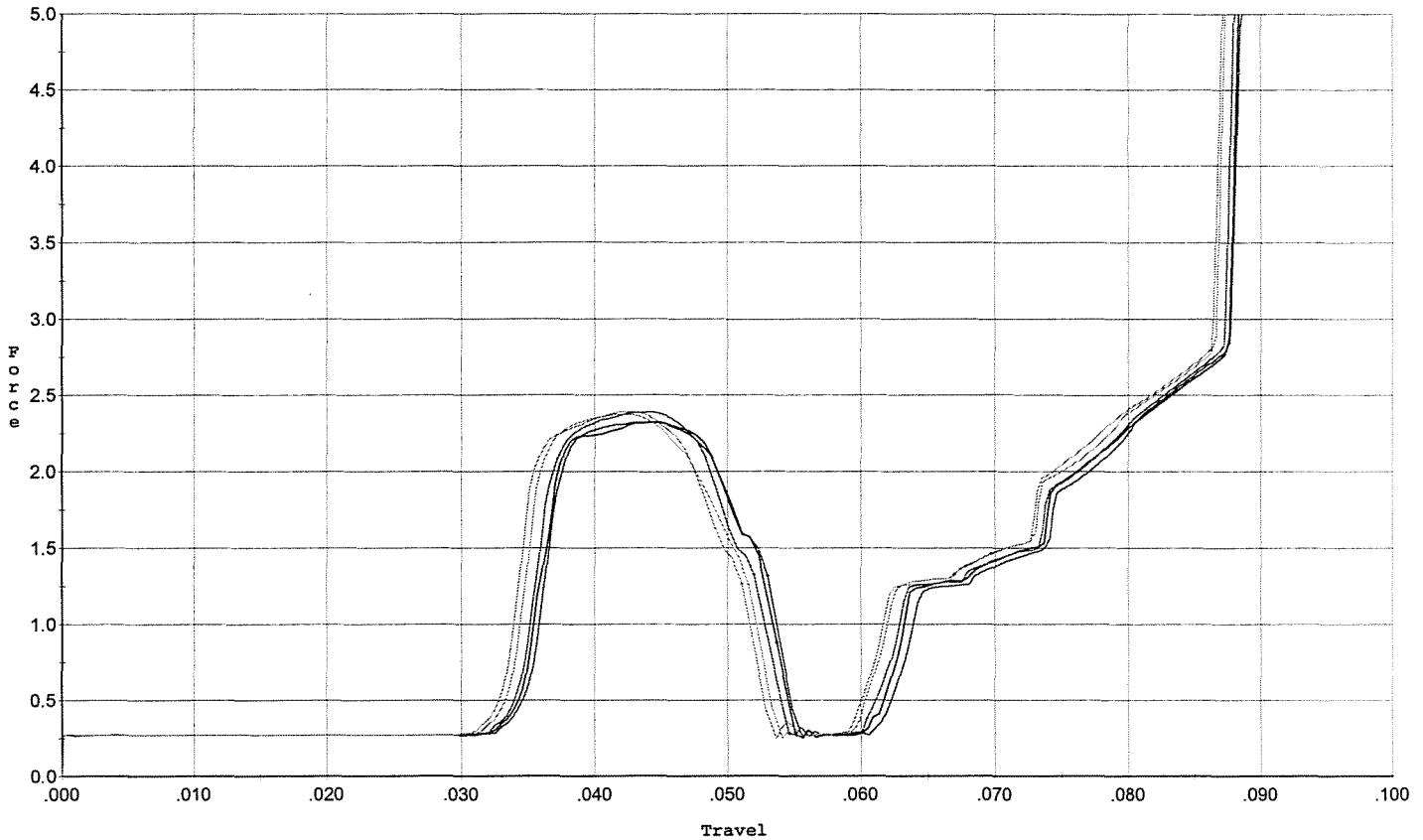
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.492	0.053	0.035	0.039	0.047		Set Trigger
2	2.604	0.054	0.035	0.039	0.048		Set Trigger
3	2.577	0.054	0.035	0.039	0.048		Set Trigger
4	2.523	0.053	0.034	0.039	0.048		Set Trigger
5	2.648	0.053	0.034	0.039	0.048		Set Trigger

Aug. 2.56

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C. Schults 08/06/2008

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles+/- .50 lbs.



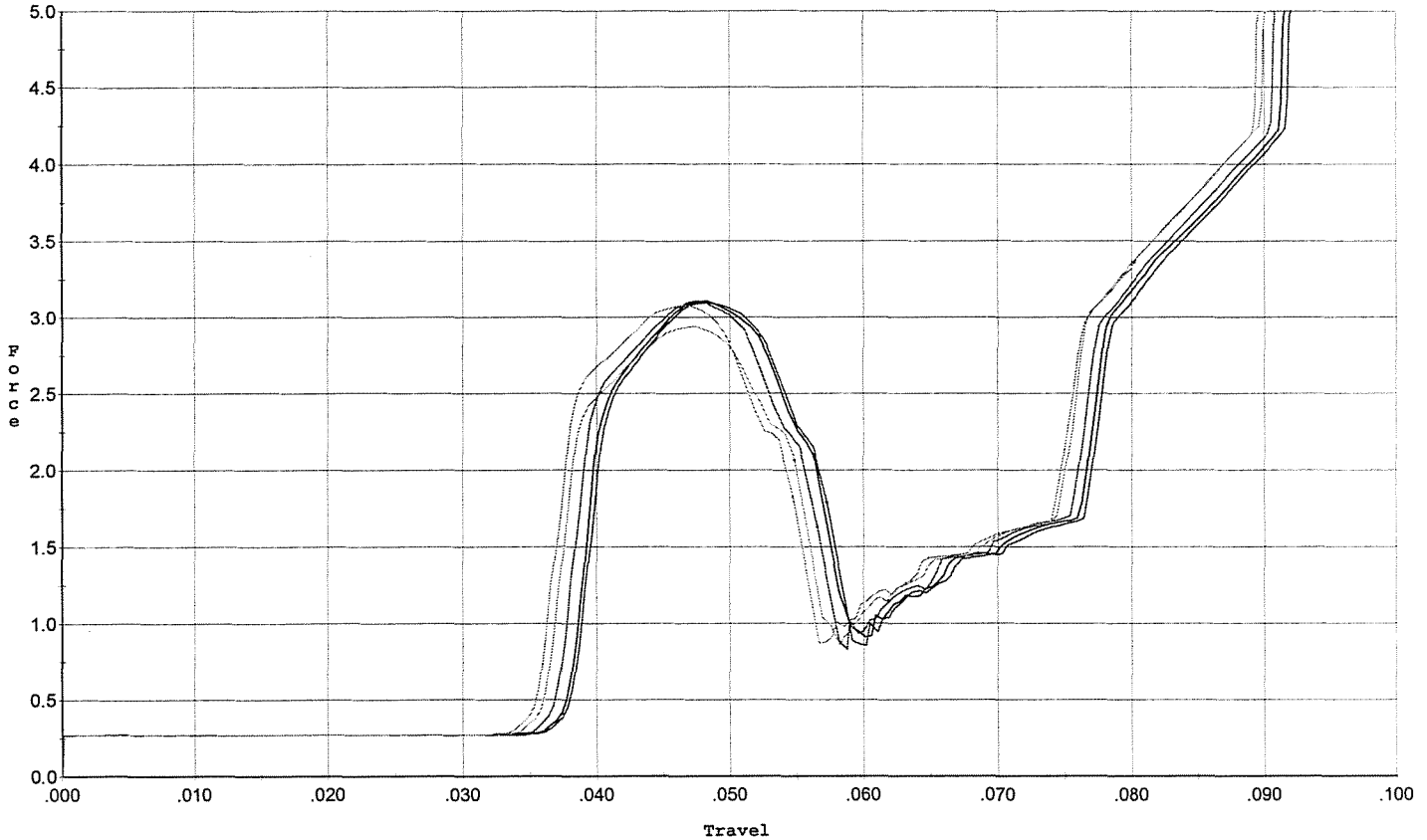
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.323	0.053	0.034	0.040	0.046		Set Trigger
2	2.320	0.054	0.034	0.040	0.046		Set Trigger
3	2.389	0.052	0.034	0.040	0.045		Set Trigger
4	2.374	0.052	0.033	0.040	0.045		Set Trigger
5	2.392	0.051	0.033	0.040	0.045		Set Trigger

Aug. 2.36

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C. Schults 08/06/2008

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



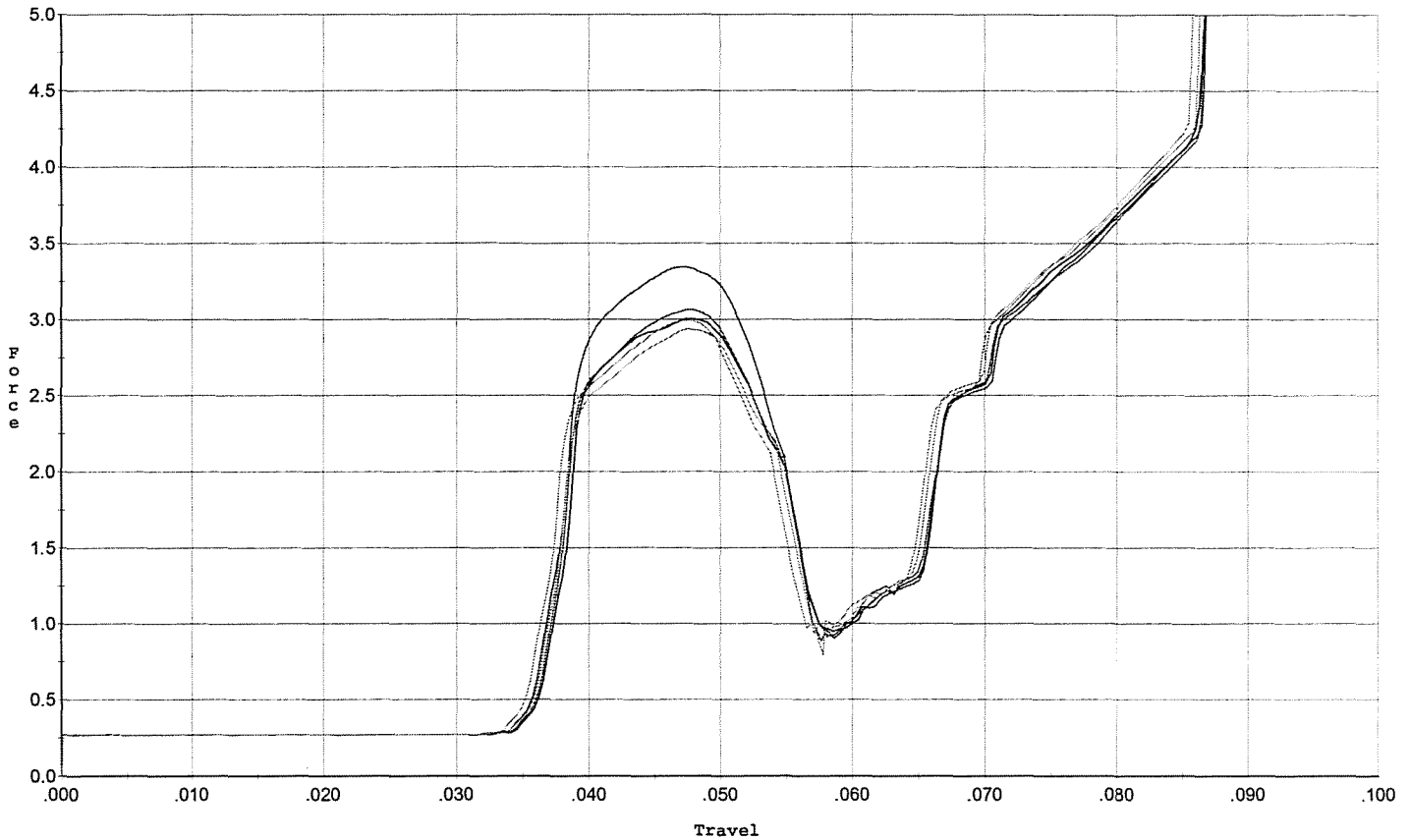
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.095	0.057	0.038	0.040	0.060		Set Trigger
2	3.106	0.056	0.038	0.039	0.059		Set Trigger
3	3.104	0.057	0.037	0.039	0.060		Set Trigger
4	2.939	0.055	0.036	0.039	0.057		Set Trigger
5	3.078	0.055	0.035	0.038	0.059		Set Trigger

Aug - 3.06

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C. Schults 08/06/2008

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs.after 20 cycles +/- .75 lbs.



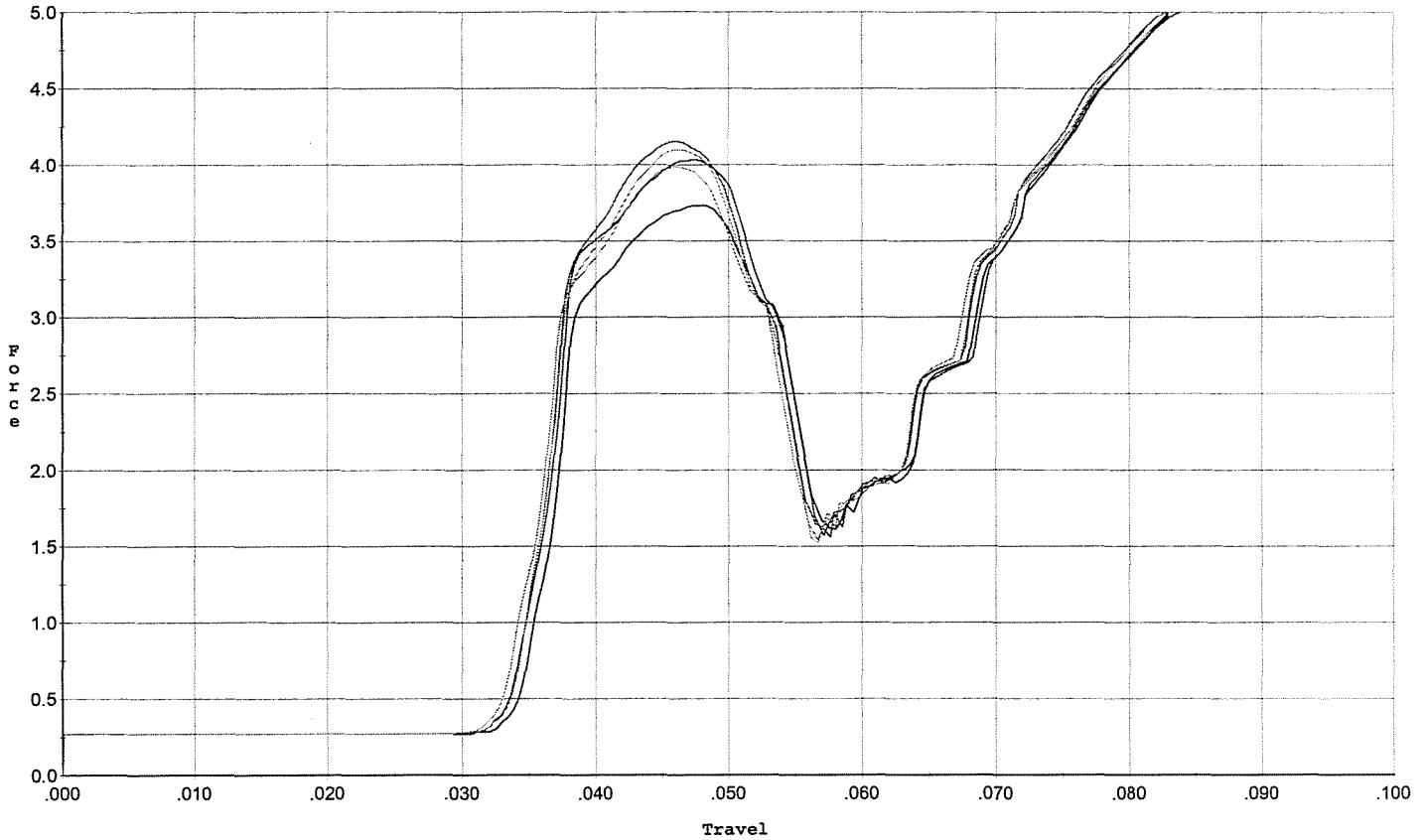
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.345	0.055	0.035	0.037	0.062		Set Trigger
2	3.004	0.055	0.036	0.037	0.057		Set Trigger
3	3.065	0.055	0.036	0.037	0.058		Set Trigger
4	2.938	0.054	0.036	0.037	0.055		Set Trigger
5	2.995	0.054	0.035	0.037	0.056		Set Trigger

Aug 3.06

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C. Schults 08/06/2008

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



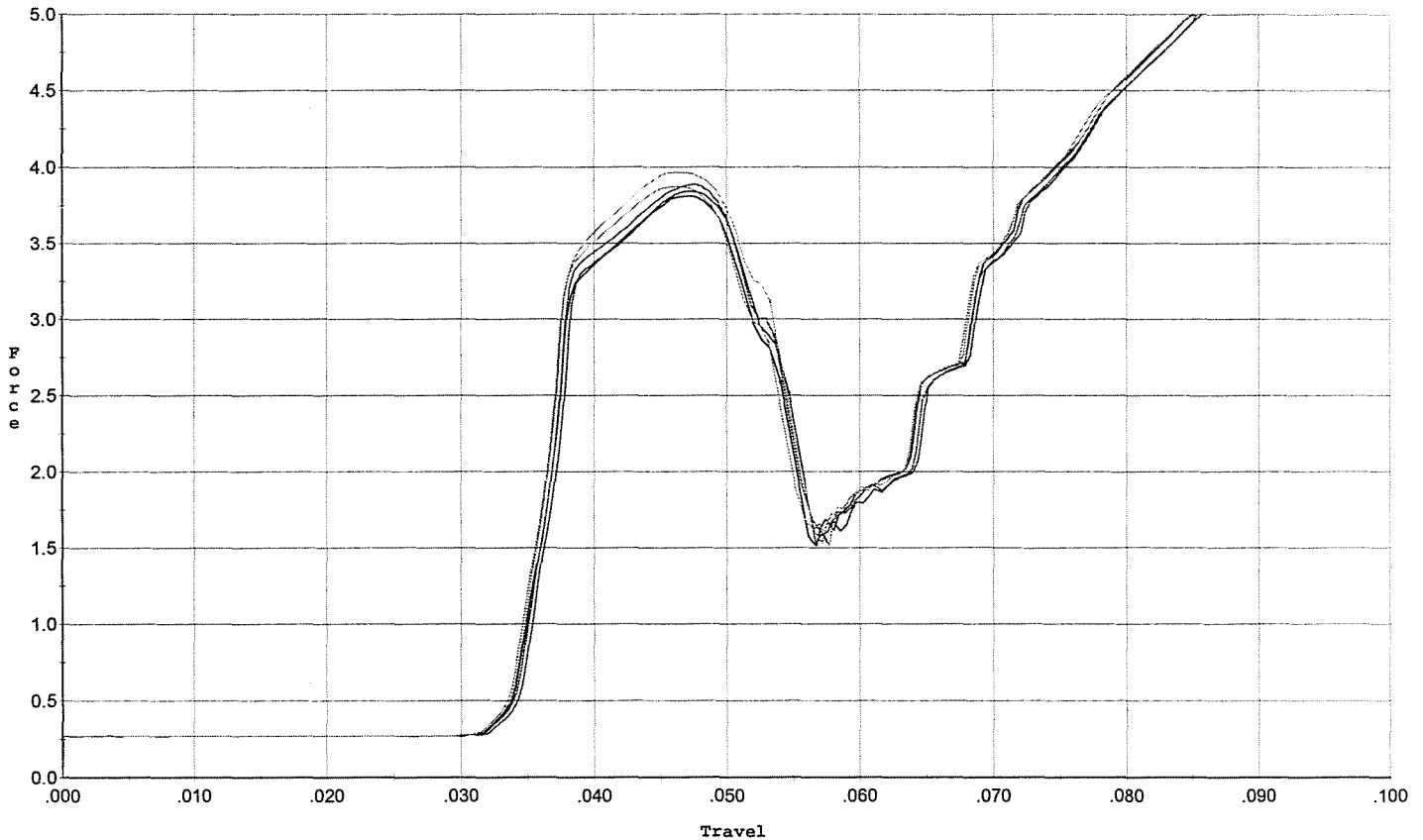
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.035	0.054	0.033	0.035	0.076		Set Trigger
2	3.734	0.054	0.034	0.035	0.071		Set Trigger
3	4.150	0.054	0.033	0.035	0.076		Set Trigger
4	4.101	0.054	0.033	0.035	0.075		Set Trigger
5	3.988	0.053	0.033	0.035	0.073		Set Trigger

Avg 4.00

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C. Schults 08/06/2008

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs.after 20 cycles +/- 1.0 lbs.



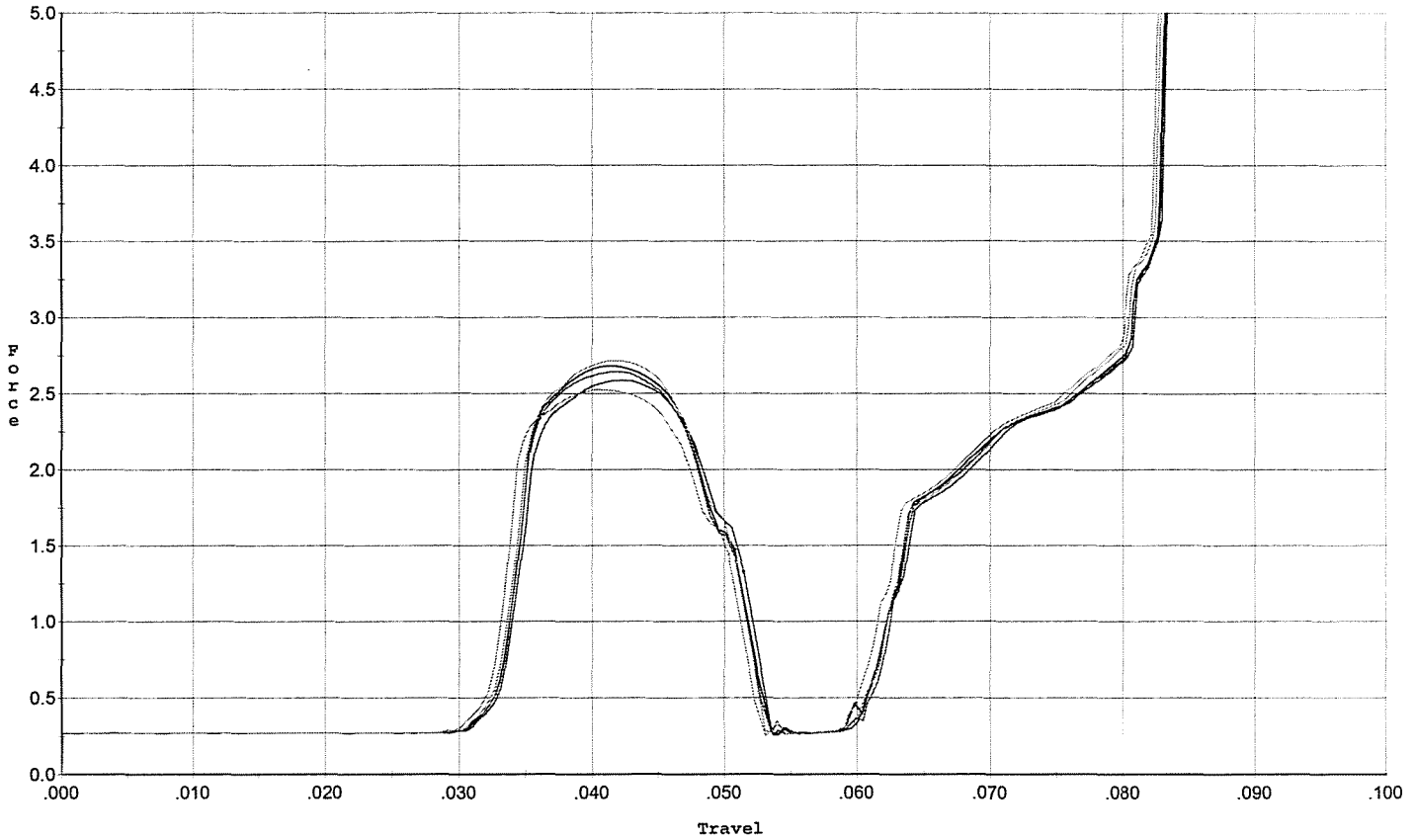
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.842	0.055	0.034	0.035	0.073		Set Trigger
2	3.810	0.054	0.034	0.035	0.072		Set Trigger
3	3.890	0.054	0.034	0.035	0.072		Set Trigger
4	3.966	0.053	0.034	0.035	0.075		Set Trigger
5	3.876	0.053	0.034	0.035	0.072		Set Trigger

Avg 3.87

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C. Schults 08/06/2008

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs for final test



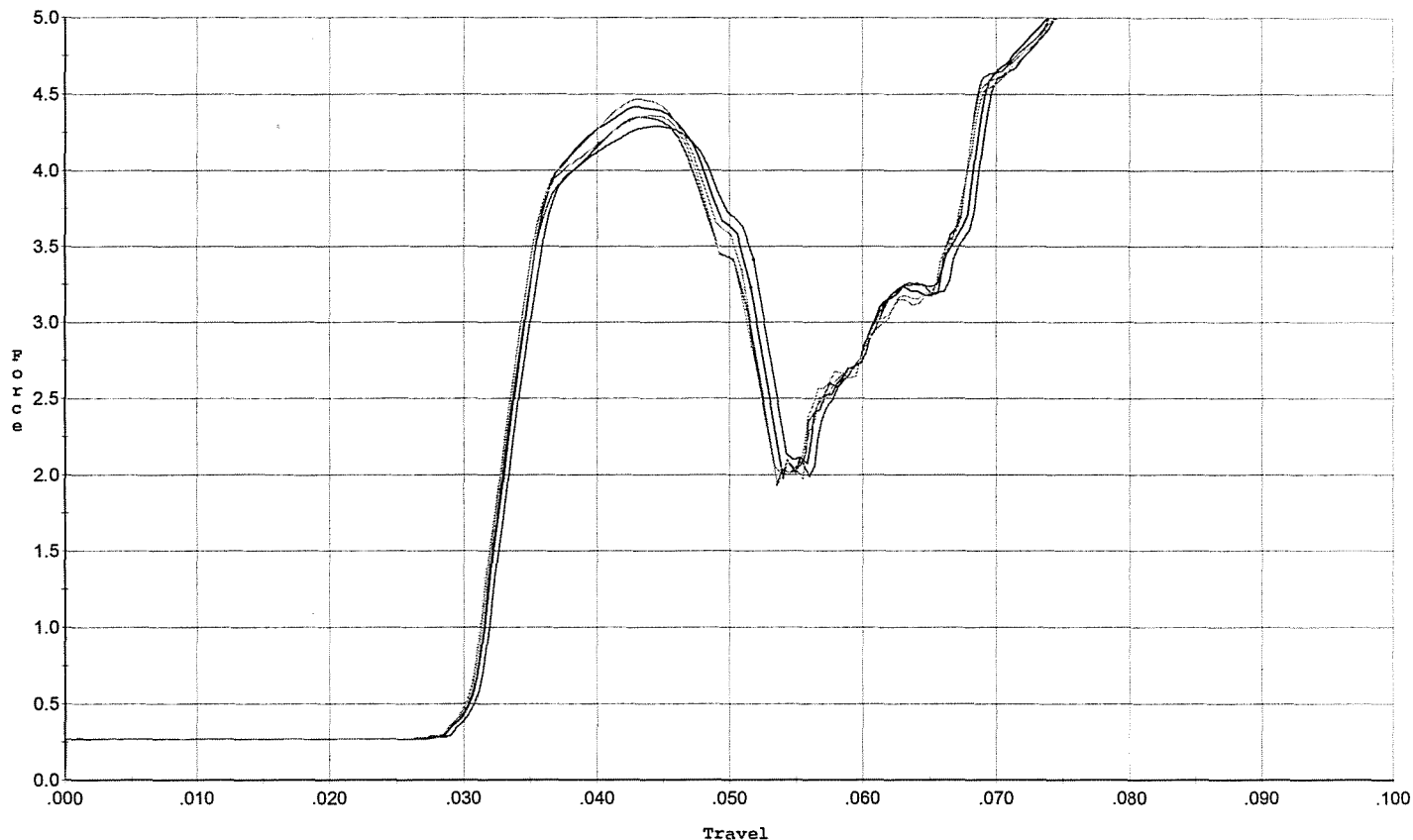
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.586	0.051	0.033	0.036	0.048		Set Trigger
2	2.682	0.051	0.033	0.036	0.049		Set Trigger
3	2.645	0.051	0.033	0.036	0.048		Set Trigger
4	2.715	0.051	0.033	0.036	0.050		Set Trigger
5	2.526	0.050	0.032	0.036	0.048		Set Trigger

Avg 2.63

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C. Schults 08/06/2008

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. +/- for target & acc



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.293	0.052	0.031	0.033	0.084		Set Trigger
2	4.418	0.052	0.030	0.033	0.085		Set Trigger
3	4.351	0.051	0.030	0.033	0.082		Set Trigger
4	4.362	0.052	0.029	0.033	0.084		Set Trigger
5	4.466	0.051	0.030	0.033	0.084		Set Trigger

Aug 4.37