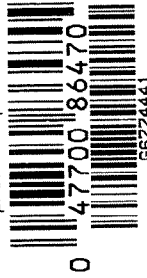


66774441

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

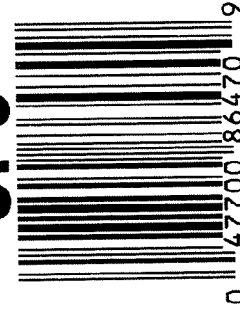
ORDER NO. **86470**

BARREL LENGTH 24"

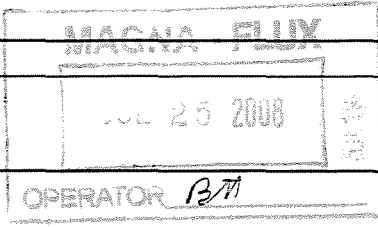
CAPACITY 6

G6774441

UPC



GUN SERIAL # G 6774441

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		7-15-08	RSN
430	ASSEMBLE TO STOCK		7-15-08	RSN
440	PROOF		7-15-08	S.P.D.
460	CHECK HEADSPACE		7-15-08	S.P.D.
470	DIS-ASSEMBLE ACTION		7-16-08	LTC
472	SERIALIZE BOLT HANDLE		7-16-08	RTK
475	DRILL AND TAP SIGHT HOLES		7-19-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR <u>BM</u>	7/25/08	BM
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		7/25/08	RT
520	GOFF BLAST BBL / REC		7/28/08	DB
542	APPLY COATINGS (BARREL ACTION)		7 31	W
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-04-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-04-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		8-04-08	SP
	D) OIL FIRING PIN ASSEMBLY		8-5-08	RSN
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			
F004 REV 5/2006				

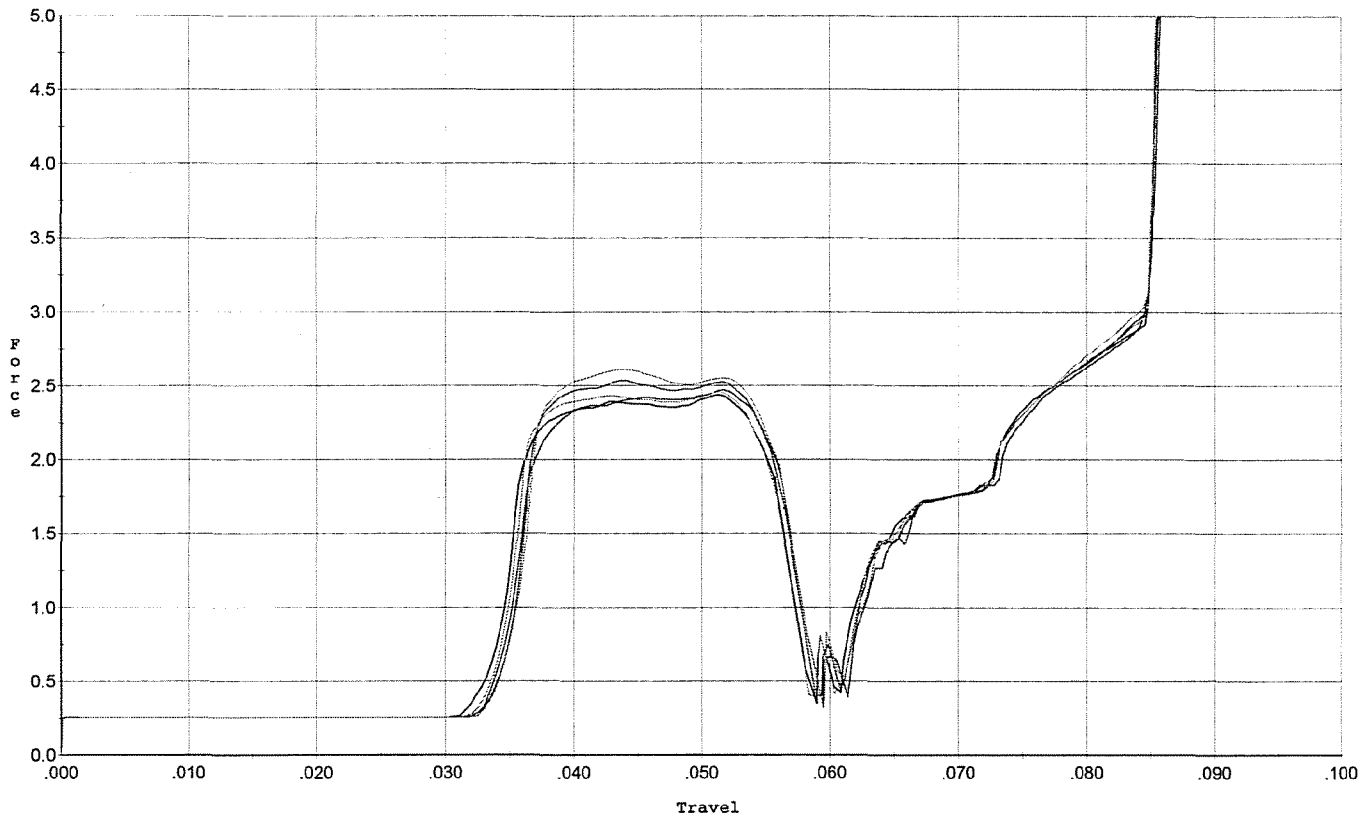
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	BARBER - M24 0056915 F) SAFETY ON FORCE 52 LBS MIN 10 LBS MAX	<u>3 LBS</u> <u>3 LBS</u> <u>3 LBS</u>	8-13-08	L.P.D.
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>5 LBS</u> <u>5 LBS</u> <u>5 LBS</u>	8-13-08	L.P.D.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.021</u> <u>.020</u> <u>.020</u>	8-13-08	L.P.D.
	J) ASSEMBLE STOCK		8-5-08	ESW
	K) ASSEMBLE SWIVEL STUDS		8-13-08	L.P.D.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		8-13-08	L.P.D.
	M) IRON SIGHT ALIGNMENT		8-13-08	L.P.D.
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		8-13-08	L.P.D.
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	8-6-08	TRW
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		8-6-08	TC
670	FINAL INSPECTION A) HEADSPACE		8-13-08	L.P.D.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.53</u> <u>2.23</u> <u>2.17</u> <u>2.17</u> <u>2.10</u>	8-7-08	TRW
	C) FUNCTION		8-13-08	L.P.D.
690	PACK		8/26/08	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/23/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



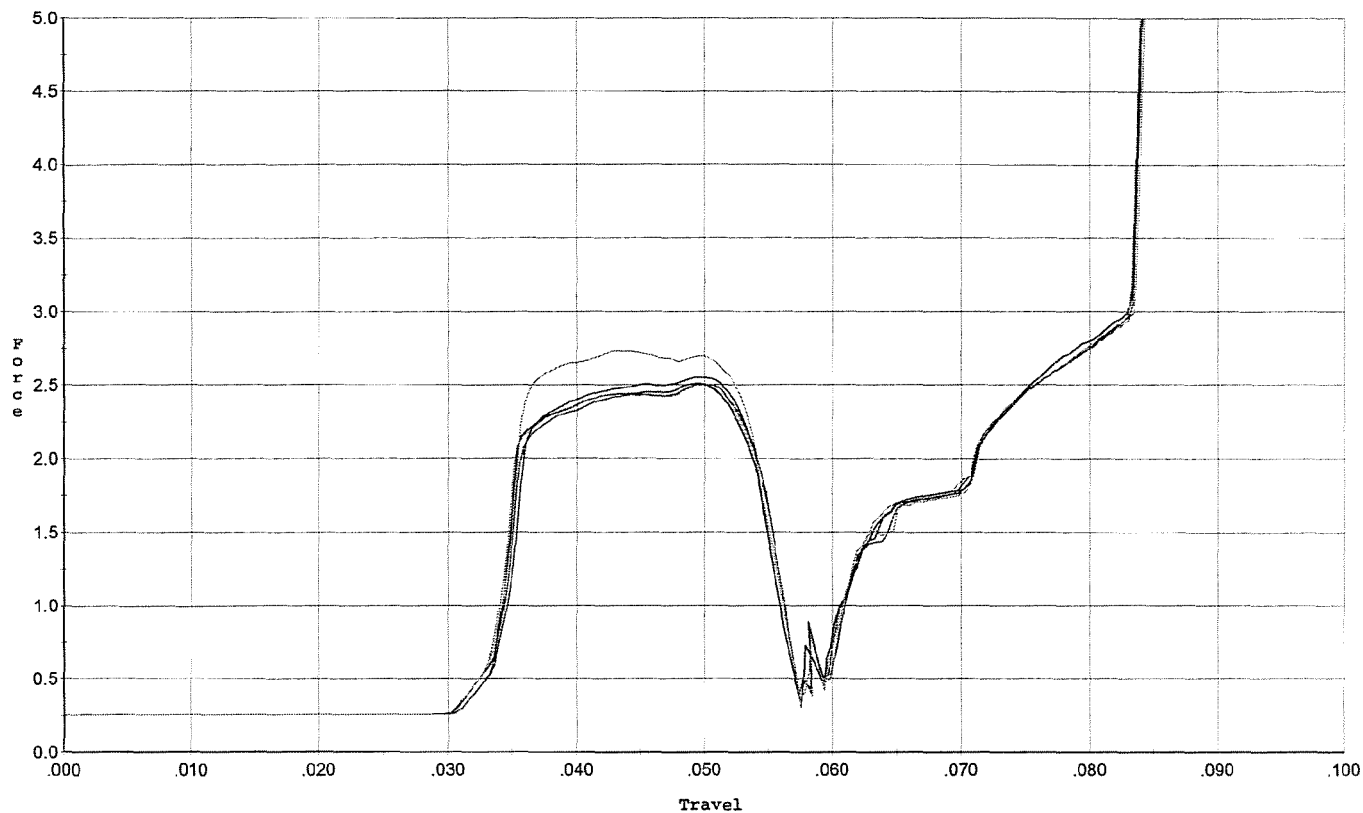
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.471	0.056	0.033	0.035	0.058		Set Trigger
2	2.438	0.056	0.032	0.035	0.058		Set Trigger
3	2.534	0.056	0.034	0.035	0.059		Set Trigger
4	2.456	0.056	0.033	0.035	0.058		Set Trigger
5	2.609	0.056	0.033	0.035	0.060		Set Trigger

AVG 2.50

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/23/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



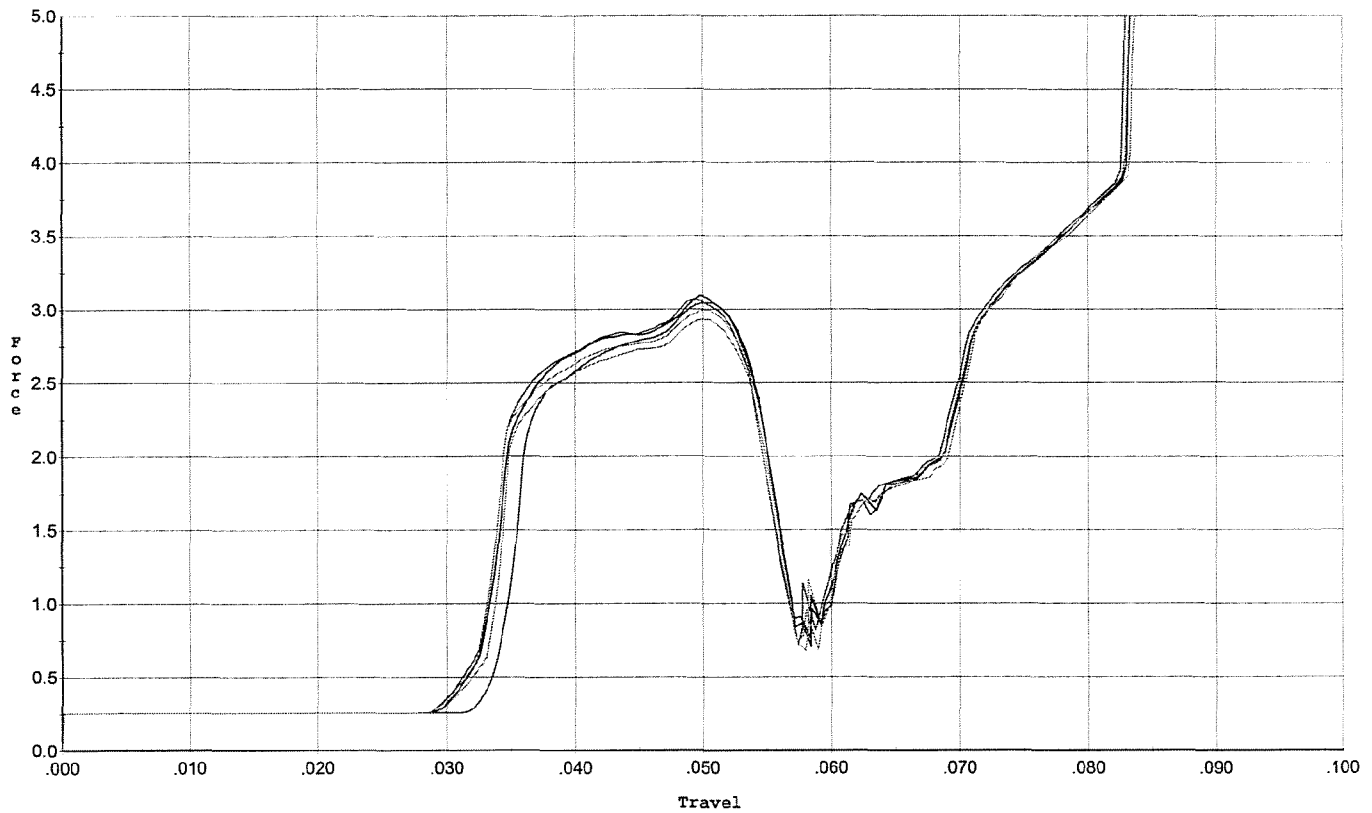
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.549	0.055	0.034	0.035	0.057		Set Trigger
2	2.507	0.054	0.034	0.035	0.056		Set Trigger
3	2.501	0.055	0.034	0.035	0.057		Set Trigger
4	2.502	0.056	0.032	0.034	0.058		Set Trigger
5	2.730	0.055	0.033	0.034	0.062		Set Trigger

Avg 2.55

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 7/23/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



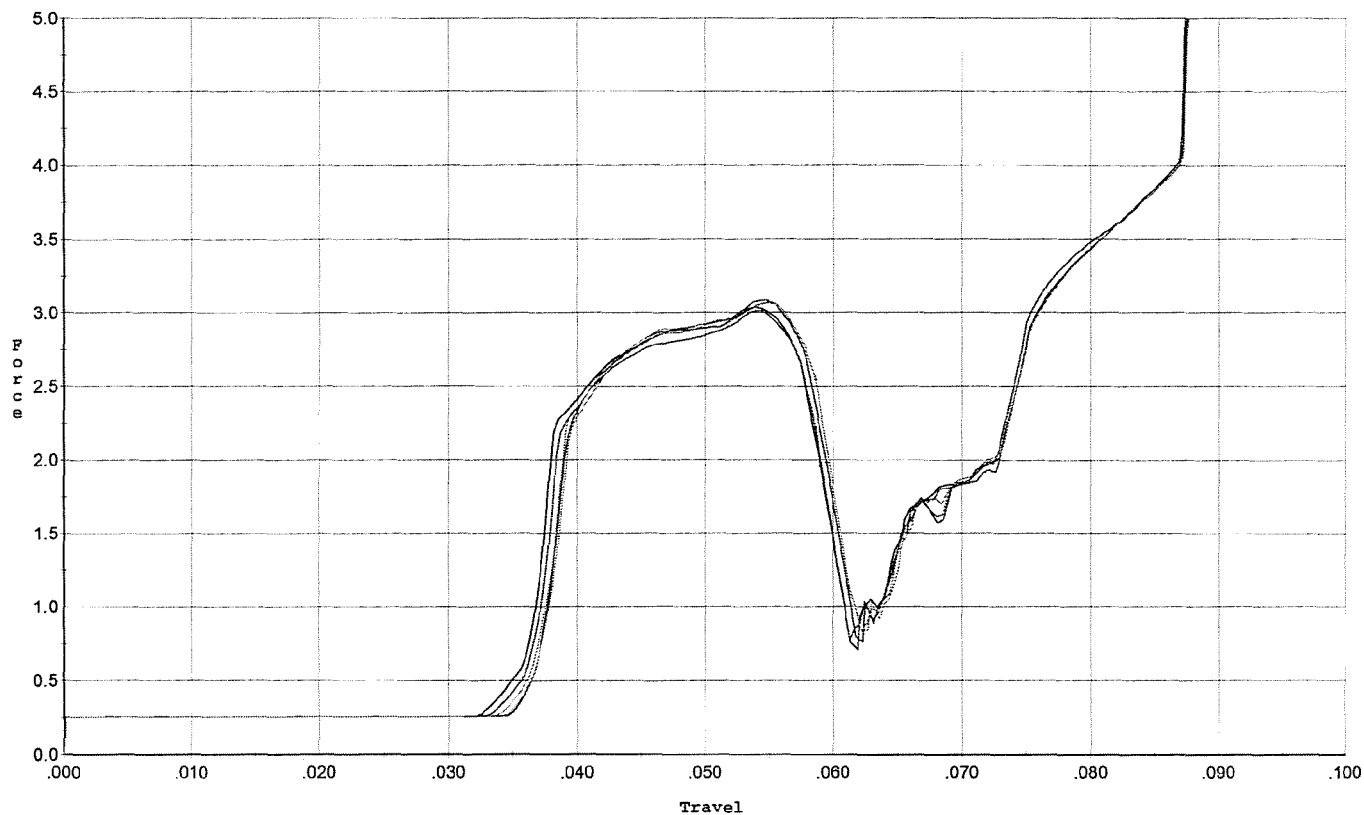
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.046	0.054	0.033	0.034	0.062		Set Trigger
2	3.093	0.054	0.032	0.033	0.066		Set Trigger
3	3.070	0.054	0.031	0.033	0.065		Set Trigger
4	2.996	0.055	0.032	0.033	0.066		Set Trigger
5	2.934	0.054	0.033	0.034	0.062		Set Trigger

Avg 3.02

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/23/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



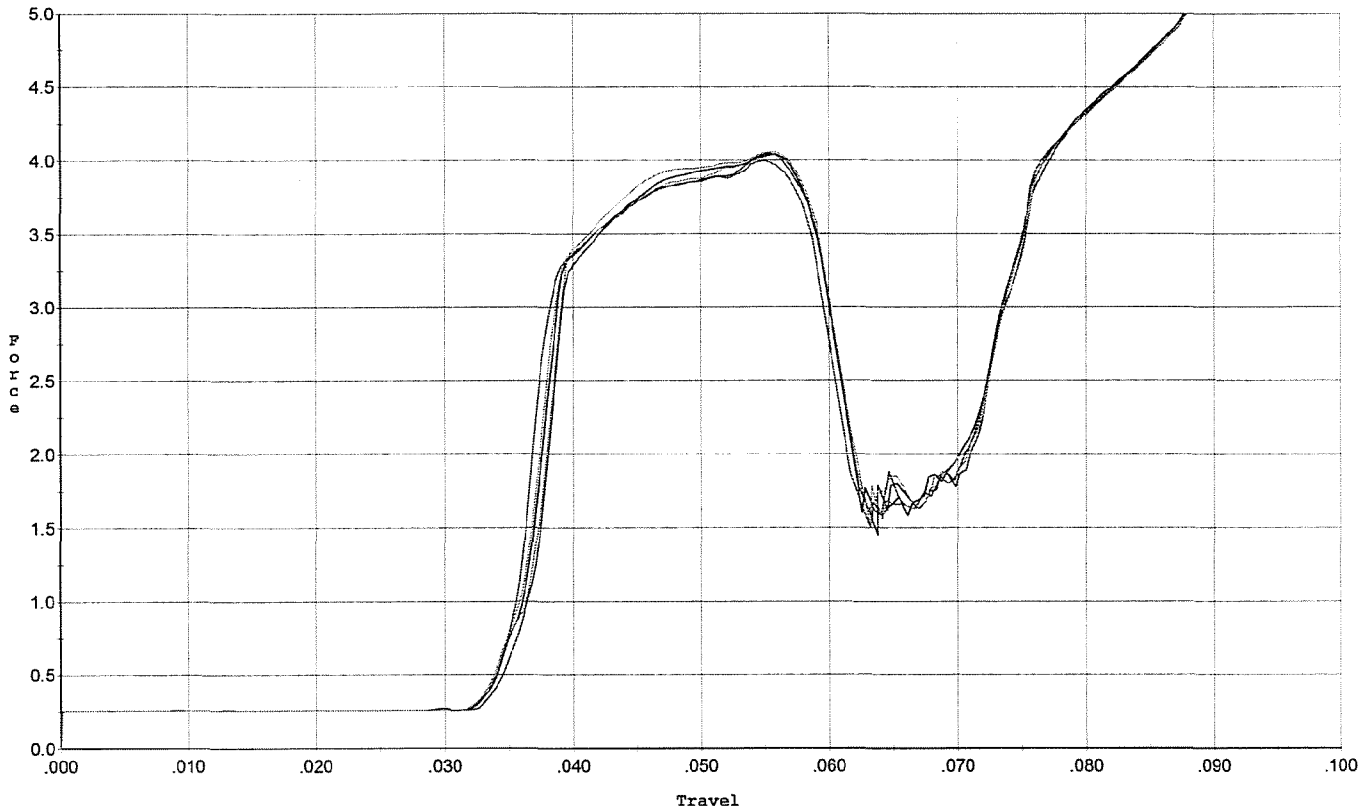
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.088	0.059	0.036	0.034	0.069		Set Trigger
2	3.037	0.059	0.036	0.035	0.070		Set Trigger
3	3.012	0.059	0.036	0.035	0.068		Set Trigger
4	3.072	0.059	0.036	0.035	0.069		Set Trigger
5	3.073	0.059	0.036	0.035	0.068		Set Trigger

Arg 3.05

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/23/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



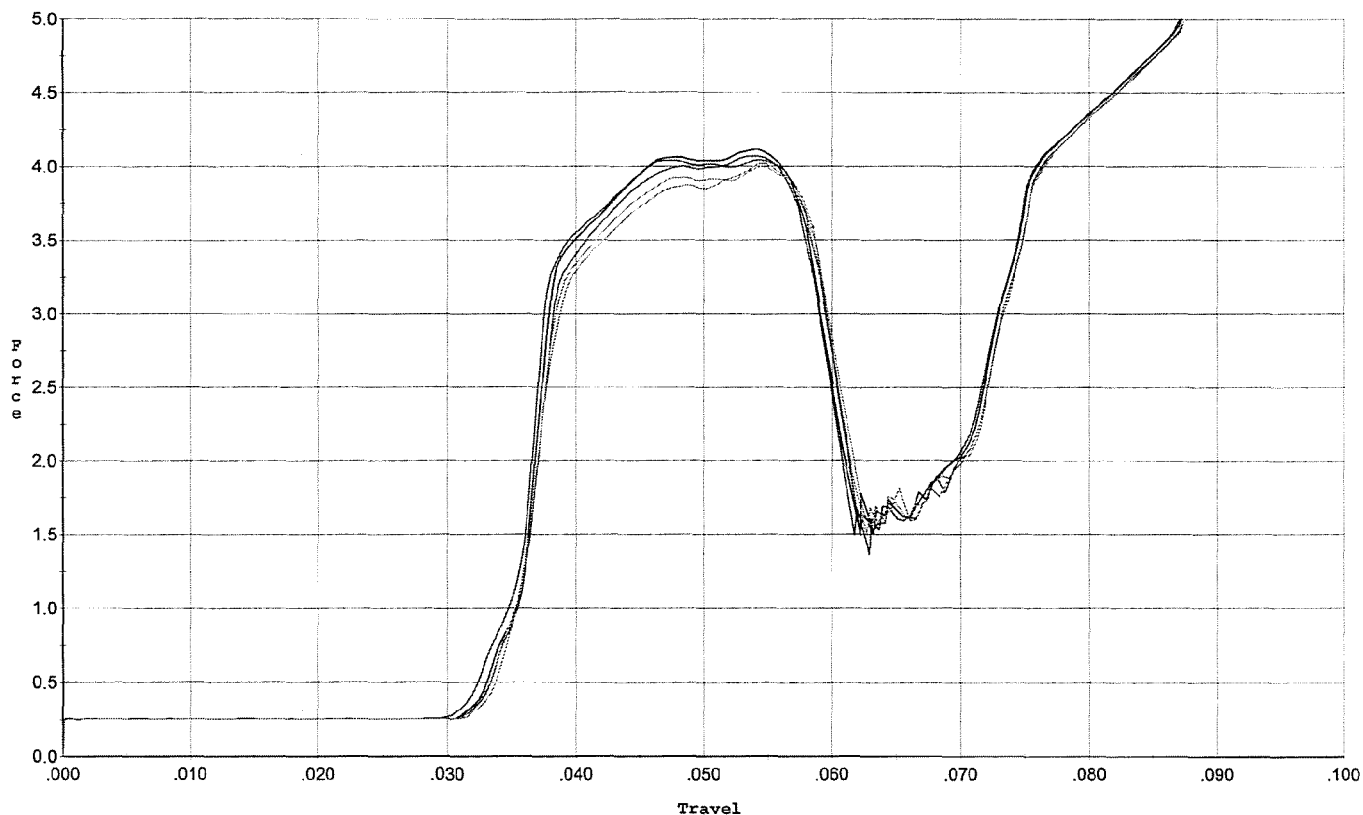
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.041	0.059	0.034	0.033	0.093		Set Trigger
2	4.048	0.059	0.034	0.033	0.095		Set Trigger
3	3.996	0.059	0.034	0.033	0.094		Set Trigger
4	4.055	0.059	0.034	0.033	0.095		Set Trigger
5	4.058	0.059	0.034	0.033	0.094		Set Trigger

AVG 4.04

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/23/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



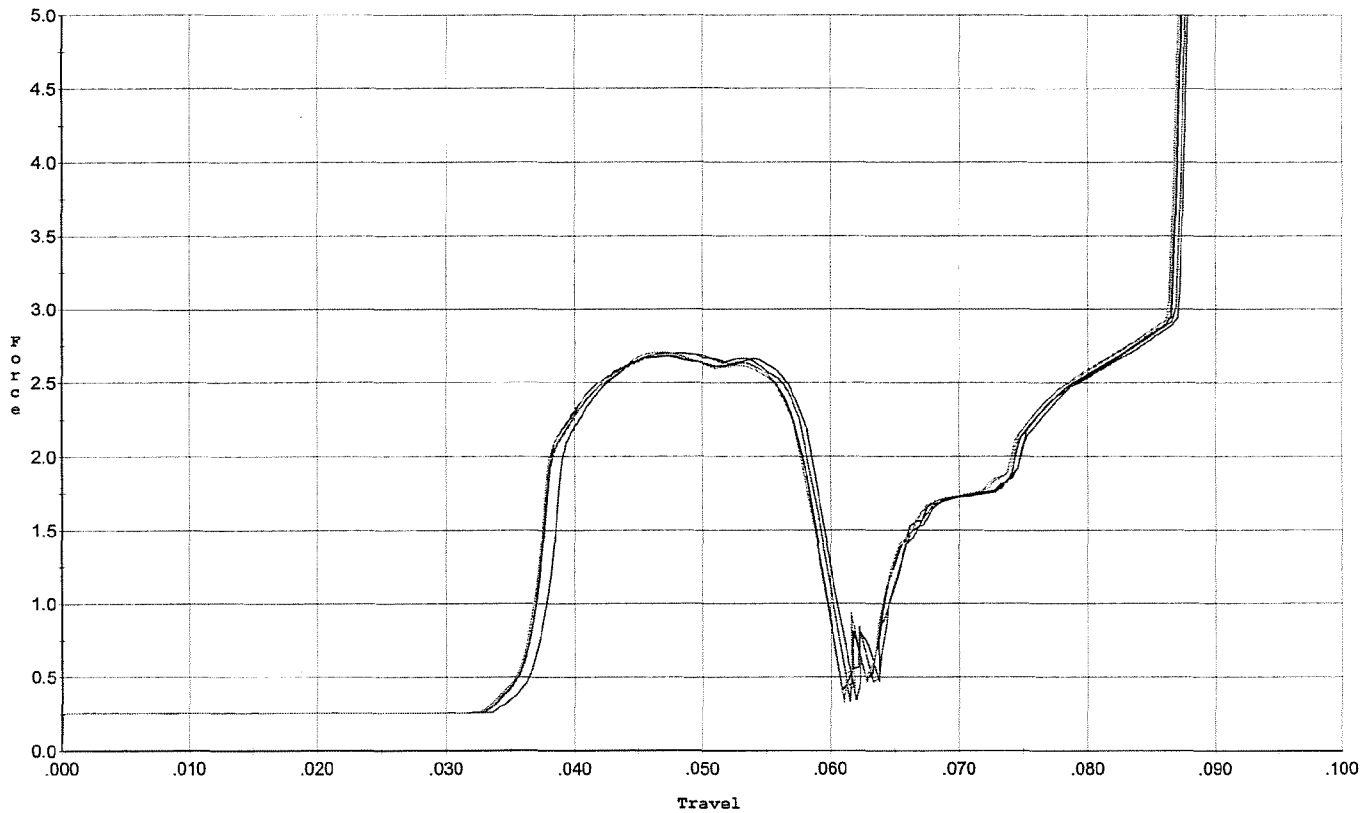
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.069	0.058	0.032	0.033	0.097		Set Trigger
2	4.118	0.058	0.033	0.033	0.095		Set Trigger
3	4.045	0.059	0.033	0.032	0.096		Set Trigger
4	3.997	0.059	0.033	0.032	0.094		Set Trigger
5	4.018	0.059	0.034	0.032	0.093		Set Trigger

Avg 4.04

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 7/23/08

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



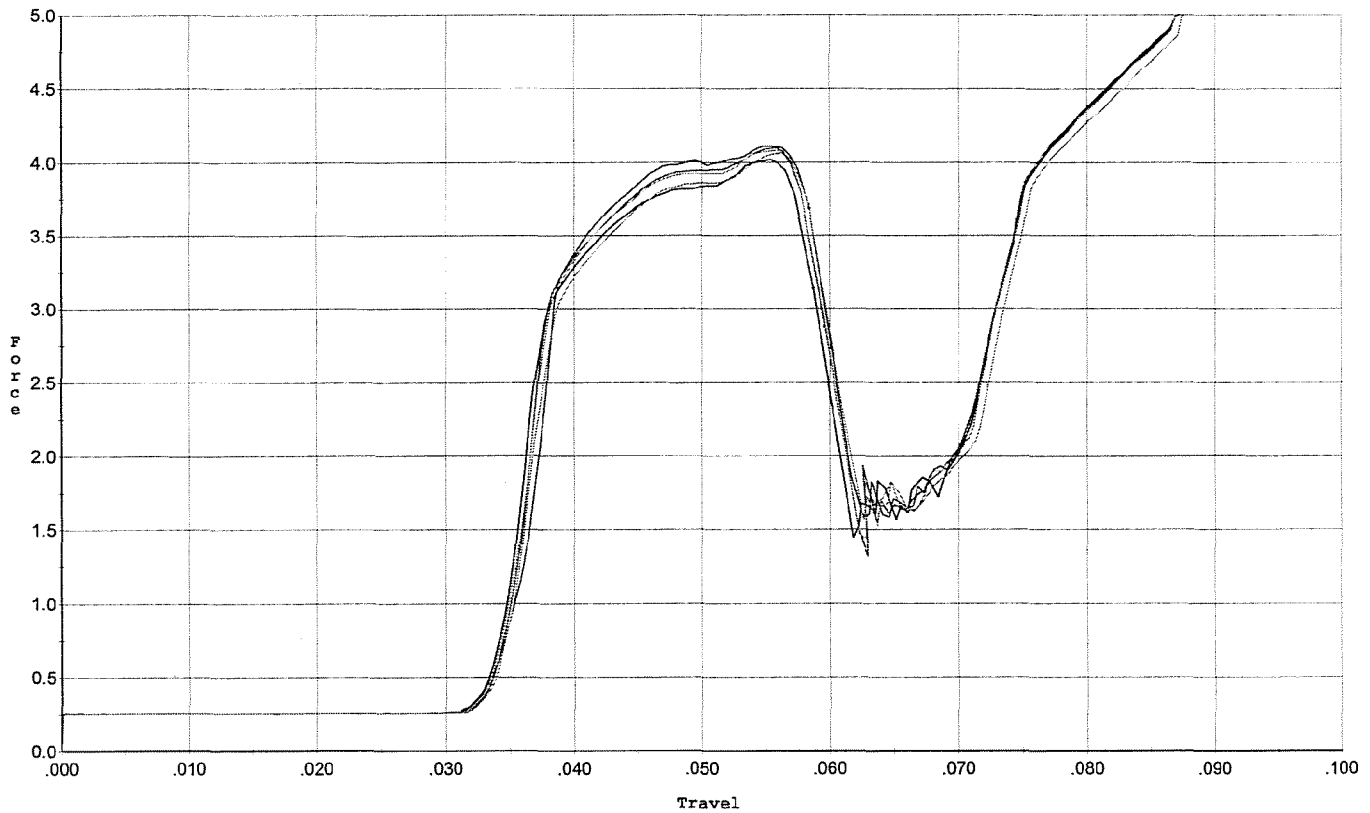
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.699	0.058	0.037	0.035	0.062		Set Trigger
2	2.675	0.058	0.036	0.035	0.062		Set Trigger
3	2.697	0.059	0.036	0.035	0.064		Set Trigger
4	2.684	0.059	0.036	0.035	0.063		Set Trigger
5	2.706	0.059	0.036	0.035	0.063		Set Trigger

Avg 2.69

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 7/23/08

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.111	0.058	0.033	0.032	0.095		Set Trigger
2	4.019	0.059	0.033	0.032	0.094		Set Trigger
3	4.097	0.060	0.033	0.032	0.097		Set Trigger
4	4.082	0.059	0.033	0.032	0.096		Set Trigger
5	4.062	0.058	0.034	0.033	0.093		Set Trigger

Avg 4.07