

7677 4442

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

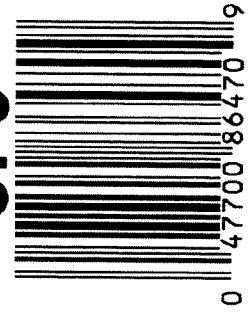
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6774442

UPC



GUN SERIAL #

G6774442

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		7-31-08	SPD
430	ASSEMBLE TO STOCK		7-31-08	SP
440	PROOF		7-31-08	SPD
460	CHECK HEADSPACE		7-31-08	SPD
470	DIS-ASSEMBLE ACTION		7-31-08	SPD
472	SERIALIZE BOLT HANDLE		8-1-08	SPD
475	DRILL AND TAP SIGHT HOLES		8-6-08	SP
480	MAGNAFLUX BBL ACTION		8/6	RA
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		8/6/08	RT
520	GOFF BLAST BBL / REC		8/7/08	RT
542	APPLY COATINGS (BARREL ACTION)		8/16	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-18-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-18-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		8-18-08	SP
	D) OIL FIRING PIN ASSEMBLY		8-26-08	RT
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		
F004 REV 5/2006				

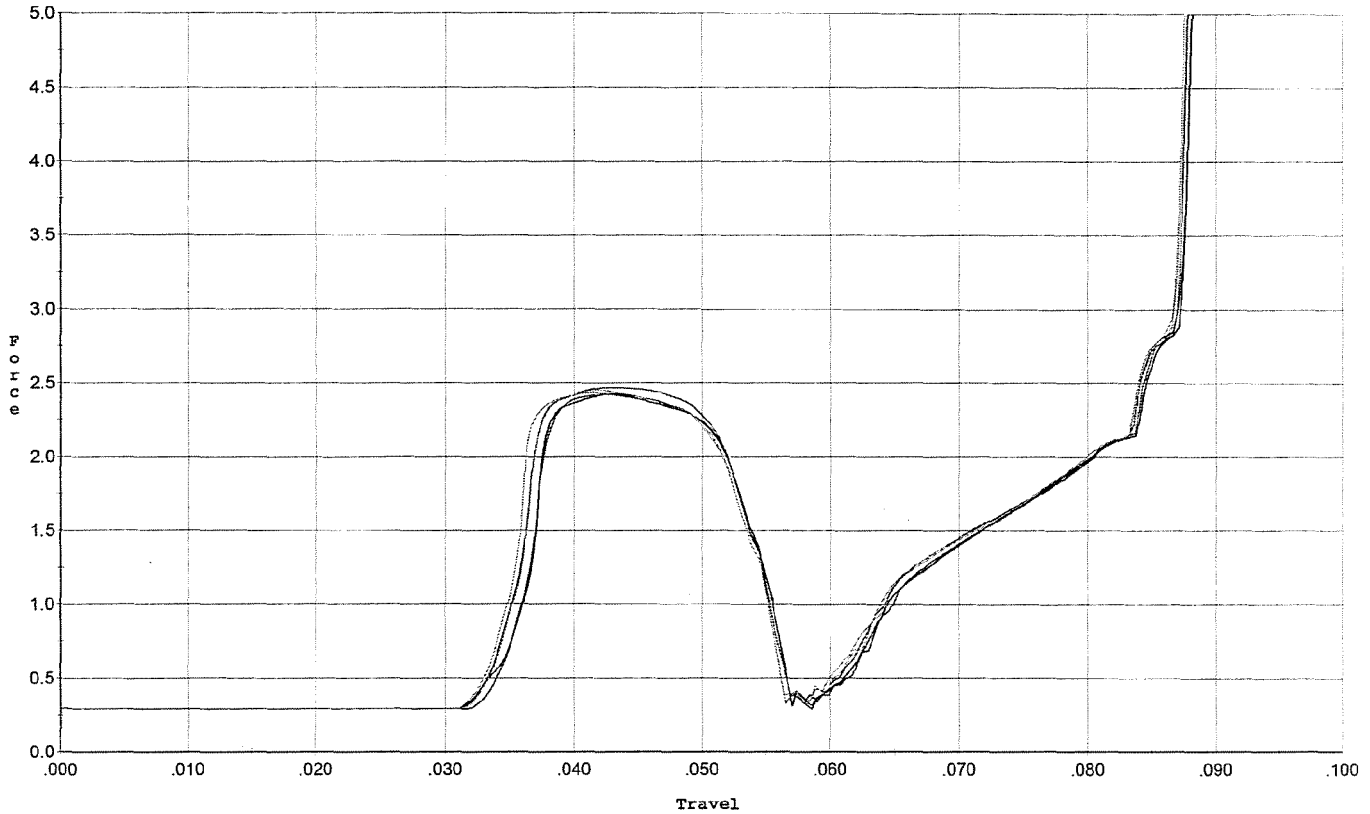
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	BARBER - M24 0056927 F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>2.5</u> <u>2.5</u> <u>2.5</u>	9.4.08	RSW
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>5.5</u> <u>5.5</u> <u>5.5</u>	9.4.08	RSW
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.022</u> <u>.022</u> <u>.023</u>	9.4.08	RSW
	J) ASSEMBLE STOCK		8-26-08	RTZ
	K) ASSEMBLE SWIVEL STUDS		9.4.08	RSW
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	8-27-08	TRL
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION	8-27-08	FM
660	INSPECT FOR LIVE AMMO		8-27-08	TL
670	FINAL INSPECTION A) HEADSPACE		9.4.08	RSW
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.05</u> <u>2.05</u> <u>2.07</u> <u>2.15</u> <u>2.16</u>	9-3-08	B.S.H.
	C) FUNCTION		9.4.08	RSW
690	PACK		9-5-08	TL

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/14/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



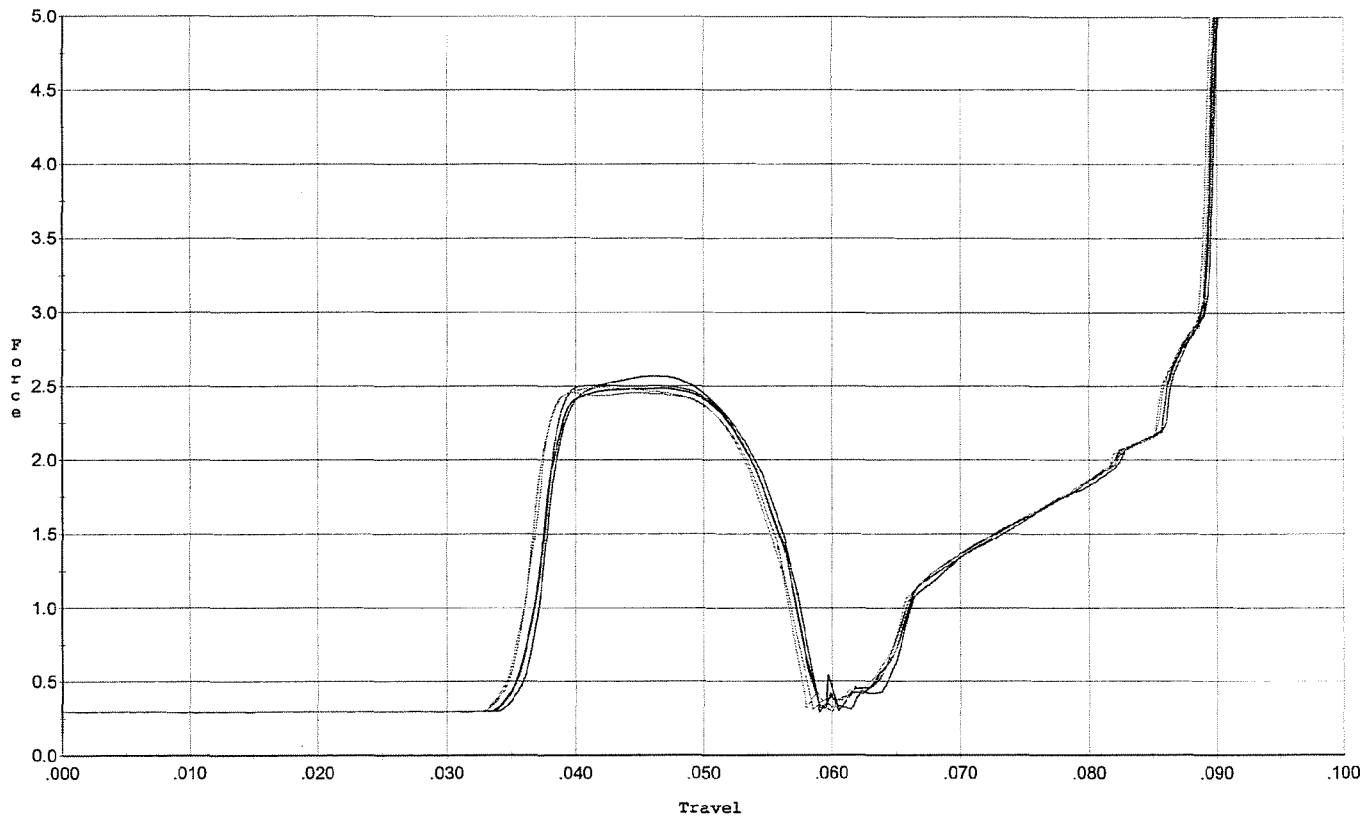
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.425	0.054	0.034	0.038	0.051		Set Trigger
2	2.426	0.055	0.033	0.038	0.052		Set Trigger
3	2.468	0.054	0.033	0.038	0.053		Set Trigger
4	2.453	0.055	0.033	0.038	0.053		Set Trigger
5	2.434	0.055	0.033	0.037	0.054		Set Trigger

AVG 2.44

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/14/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



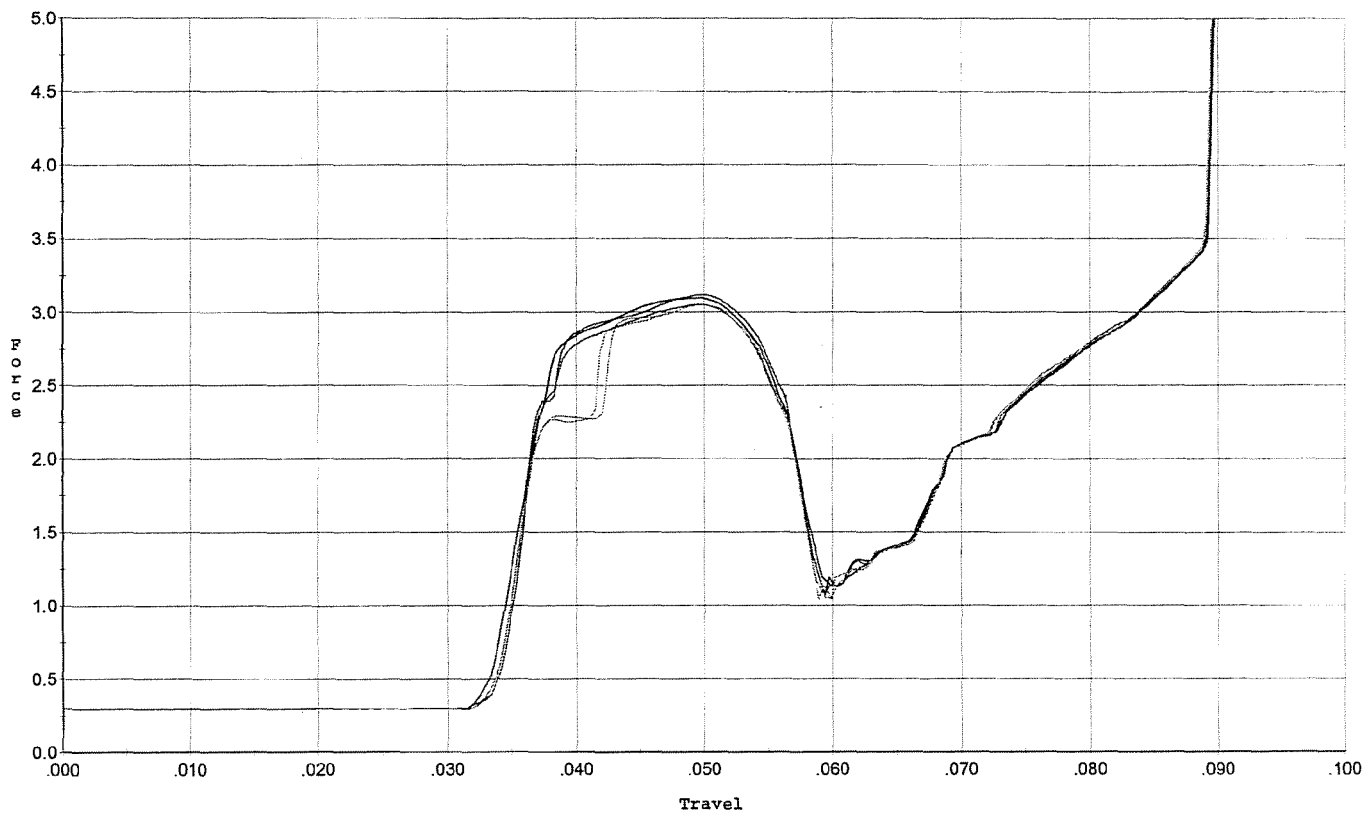
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.569	0.057	0.036	0.038	0.056		Set Trigger
2	2.487	0.056	0.035	0.038	0.055		Set Trigger
3	2.507	0.056	0.035	0.038	0.055		Set Trigger
4	2.493	0.056	0.034	0.038	0.056		Set Trigger
5	2.458	0.056	0.035	0.038	0.055		Set Trigger

Avg 2.50

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 8/14/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



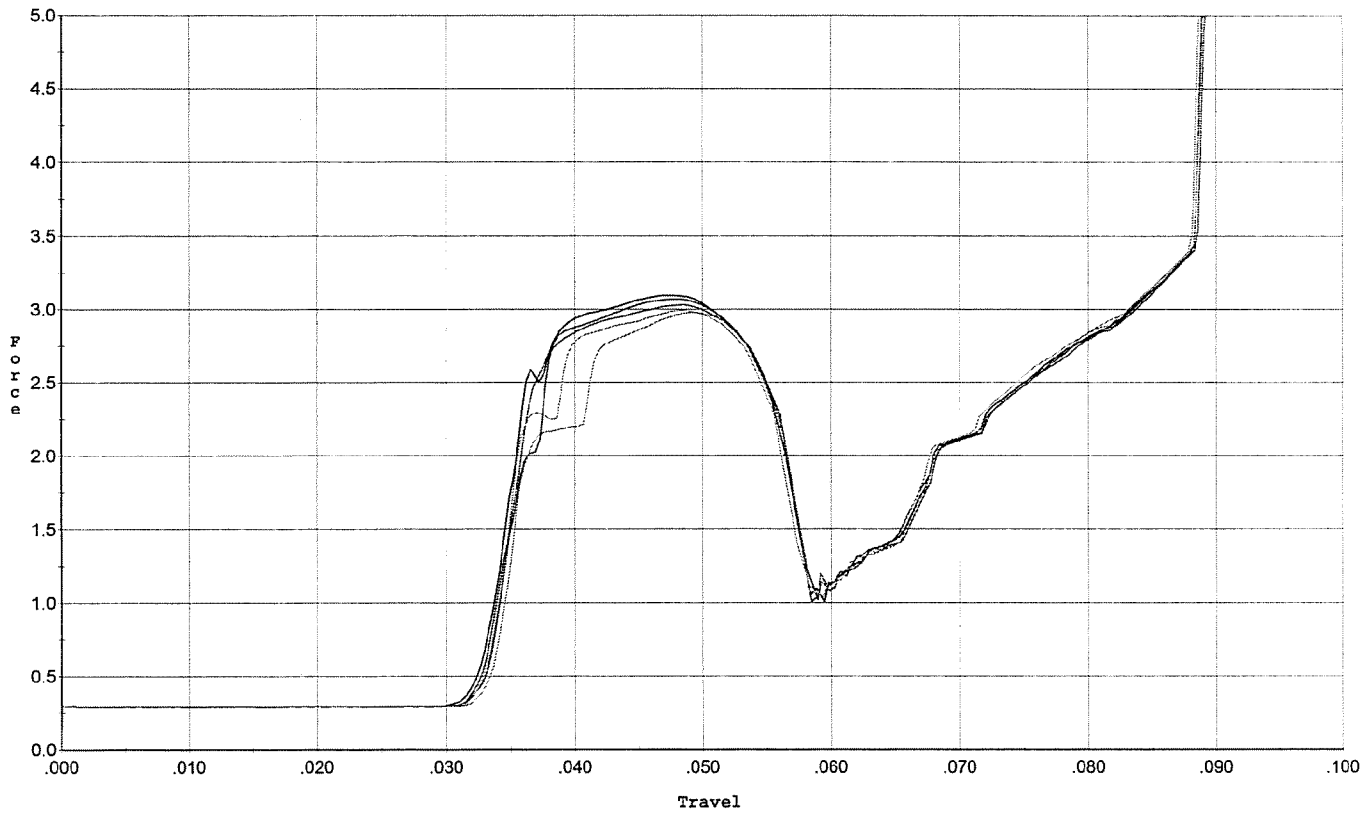
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.118	0.056	0.033	0.036	0.071		Set Trigger
2	3.097	0.057	0.033	0.036	0.071		Set Trigger
3	3.050	0.057	0.034	0.037	0.070		Set Trigger
4	3.049	0.057	0.034	0.037	0.068		Set Trigger
5	3.051	0.057	0.033	0.036	0.068		Set Trigger

AVG 3.07

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 8/14/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



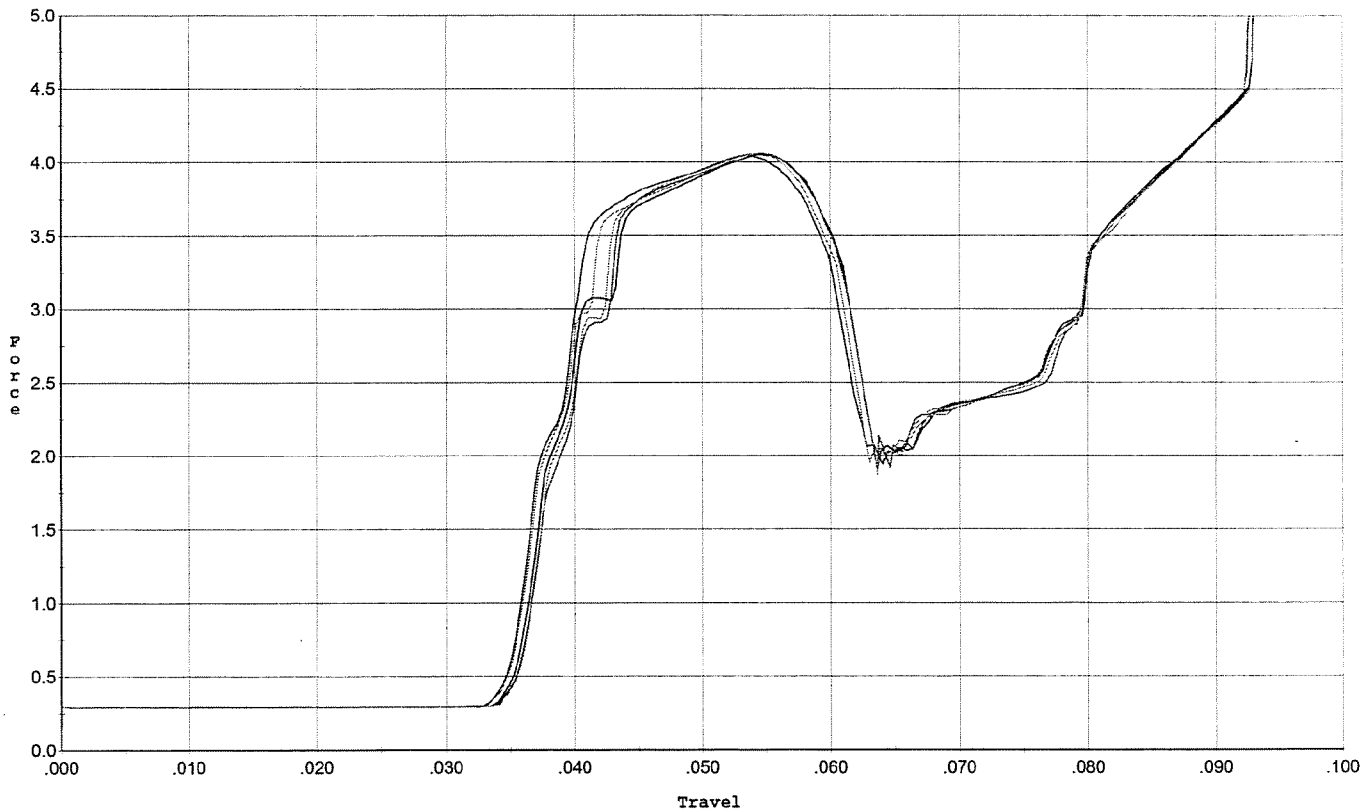
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.068	0.056	0.032	0.036	0.071		Set Trigger
2	3.095	0.056	0.032	0.036	0.072		Set Trigger
3	3.031	0.056	0.033	0.036	0.071		Set Trigger
4	2.995	0.056	0.032	0.036	0.068		Set Trigger
5	2.977	0.056	0.033	0.036	0.066		Set Trigger

Avg 3.03

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/14/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



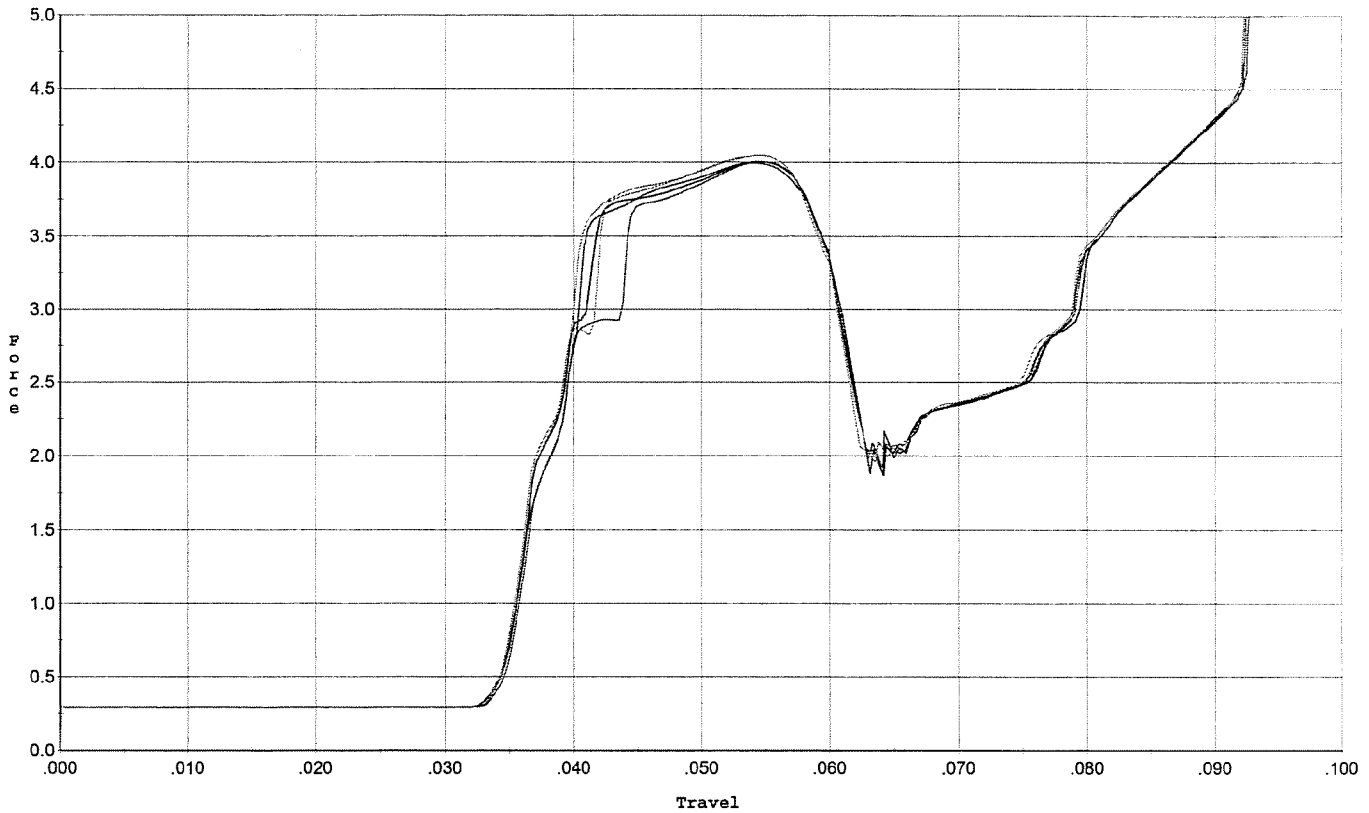
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.042	0.060	0.034	0.036	0.097		Set Trigger
2	4.050	0.061	0.034	0.036	0.097		Set Trigger
3	4.057	0.061	0.035	0.036	0.097		Set Trigger
4	4.053	0.061	0.035	0.036	0.097		Set Trigger
5	4.058	0.060	0.034	0.036	0.097		Set Trigger

Avg 4.05

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 8/14/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



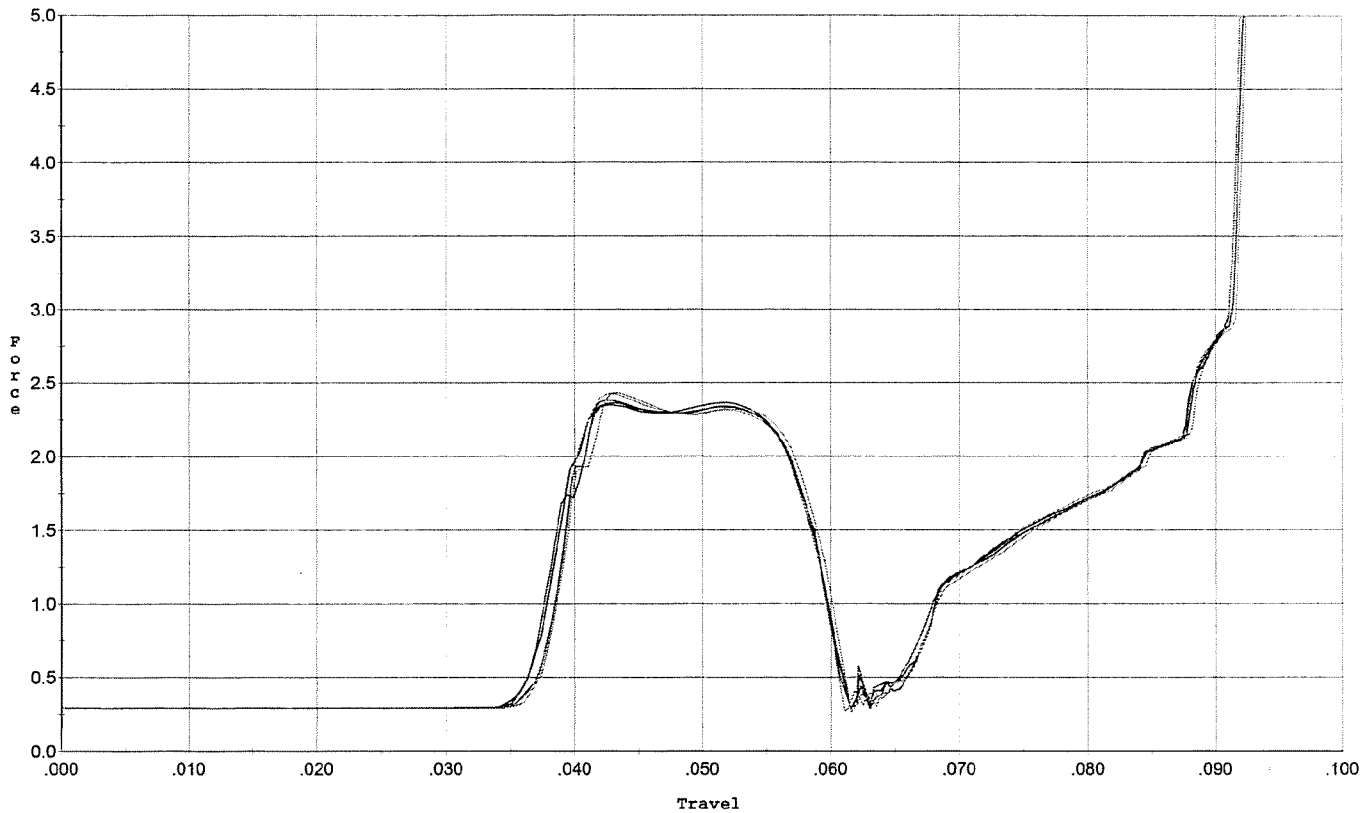
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.996	0.061	0.034	0.035	0.099		Set Trigger
2	4.004	0.060	0.034	0.036	0.096		Set Trigger
3	4.002	0.061	0.034	0.035	0.096		Set Trigger
4	4.050	0.060	0.034	0.035	0.097		Set Trigger
5	4.049	0.060	0.034	0.035	0.098		Set Trigger

Avg 4.02

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 8/14/08

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



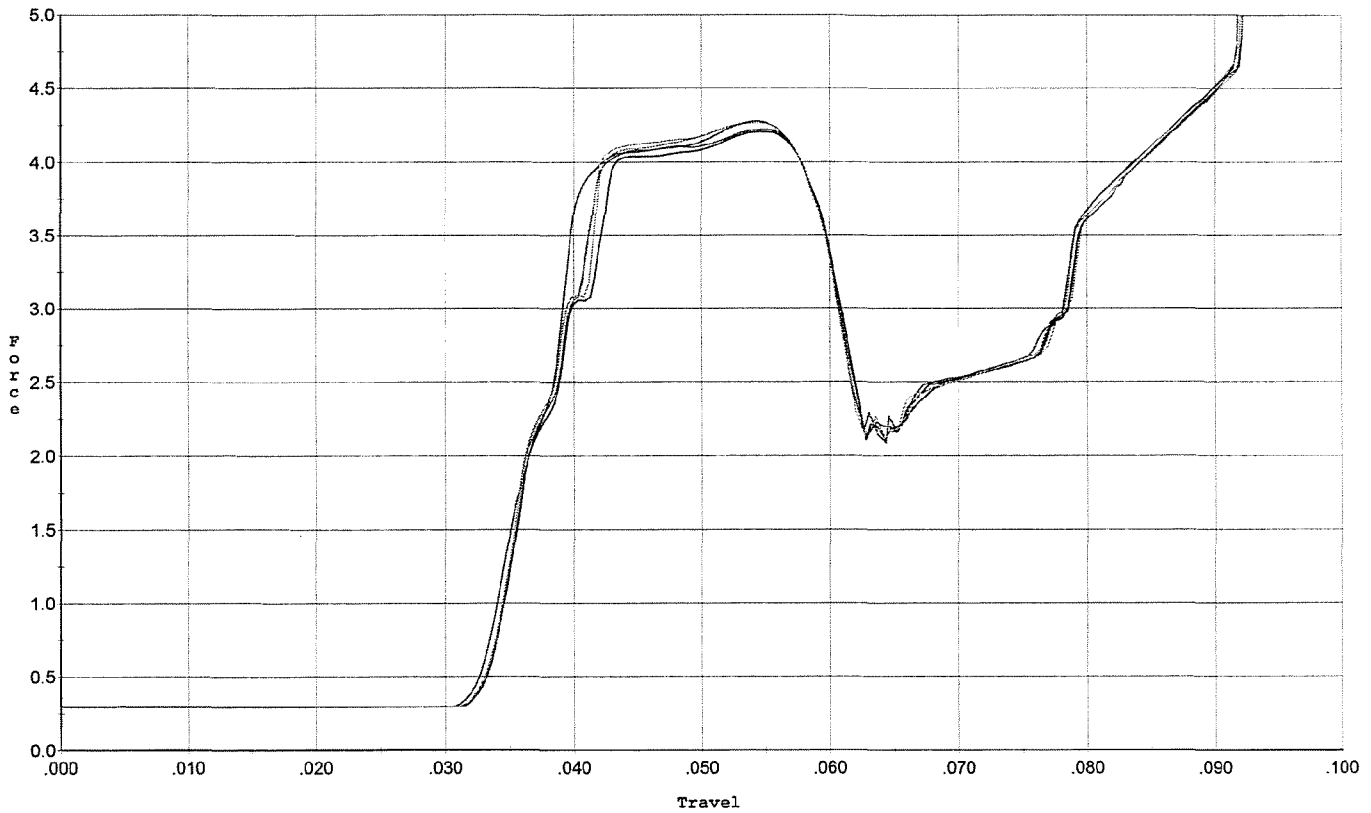
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.364	0.059	0.036	0.039	0.057		Set Trigger
2	2.361	0.059	0.036	0.038	0.057		Set Trigger
3	2.380	0.059	0.037	0.039	0.056		Set Trigger
4	2.428	0.059	0.037	0.039	0.056		Set Trigger
5	2.433	0.060	0.038	0.039	0.057		Set Trigger

Avg 2.39

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/14/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.275	0.060	0.032	0.035	0.105		Set Trigger
2	4.206	0.061	0.033	0.035	0.104		Set Trigger
3	4.220	0.060	0.033	0.035	0.102		Set Trigger
4	4.266	0.060	0.033	0.035	0.104		Set Trigger
5	4.265	0.060	0.033	0.035	0.103		Set Trigger

Avg 4.24