

6774447

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker

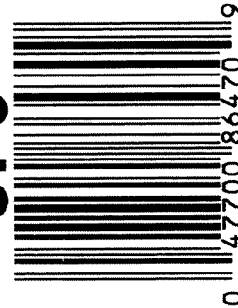


BM FORM

ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6774447**UPC**

GUN SERIAL # G6774447

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		7-31-08	SP
430	ASSEMBLE TO STOCK		7-31-08	SP
440	PROOF		7-31-08	SP
460	CHECK HEADSPACE		7-31-08	SP
470	DIS-ASSEMBLE ACTION		7-31-08	SP
472	SERIALIZE BOLT HANDLE		8-1-08	SP
475	DRILL AND TAP SIGHT HOLES		8-08-08	SP
480	MAGNAFLUX BBL ACTION	MAGNA - FLUX 2008 OPERATOR <u>BH</u>	8/5	BH
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		8/5/08	RT
520	GOFF BLAST BBL / REC		8/6/08	DG
542	APPLY COATINGS (BARREL ACTION)		8/5	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-14-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-14-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		8-14-08	SP
	D) OIL FIRING PIN ASSEMBLY		8-23-08	RT
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

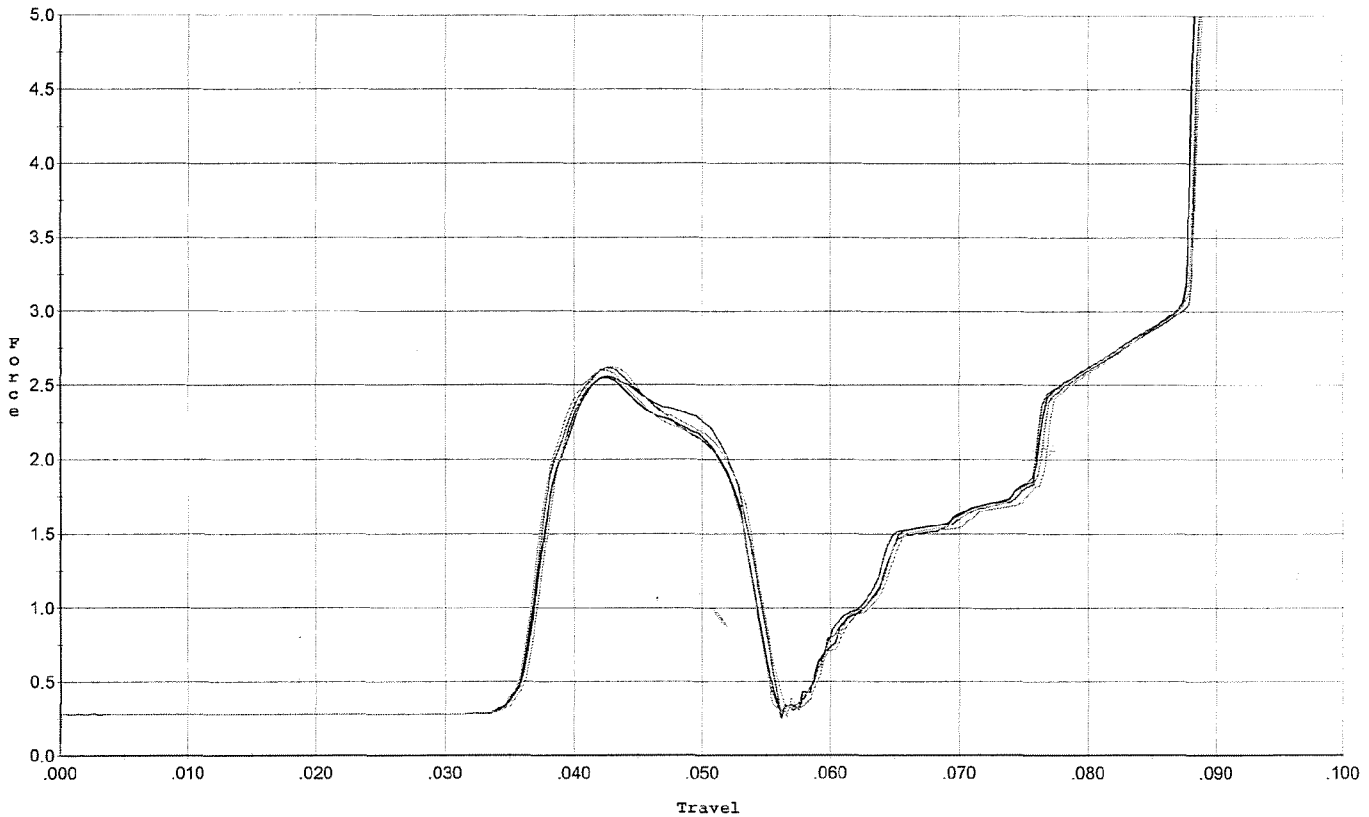
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>3.0</u> <u>3.0</u> <u>3.0</u>	9-5-08	RSW
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>5.0</u> <u>4.0</u> <u>6.0</u>	9-5-08	RSW
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.025</u> <u>.026</u>	9-5-08	RSW
	J) ASSEMBLE STOCK		8-23-08	TRW
	K) ASSEMBLE SWIVEL STUDS		9-5-08	RSW
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	8-25-08	TRW
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION	8/25/08	JS
660	INSPECT FOR LIVE AMMO		8/25/08	JS
670	FINAL INSPECTION A) HEADSPACE		9-5-08	RSW
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.84</u> <u>2.87</u> <u>2.85</u> <u>2.95</u> <u>2.97</u>	9-4-08	BSH
	C) FUNCTION		9-5-08	RSW
690	PACK		9/19/08	Fry

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/18/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



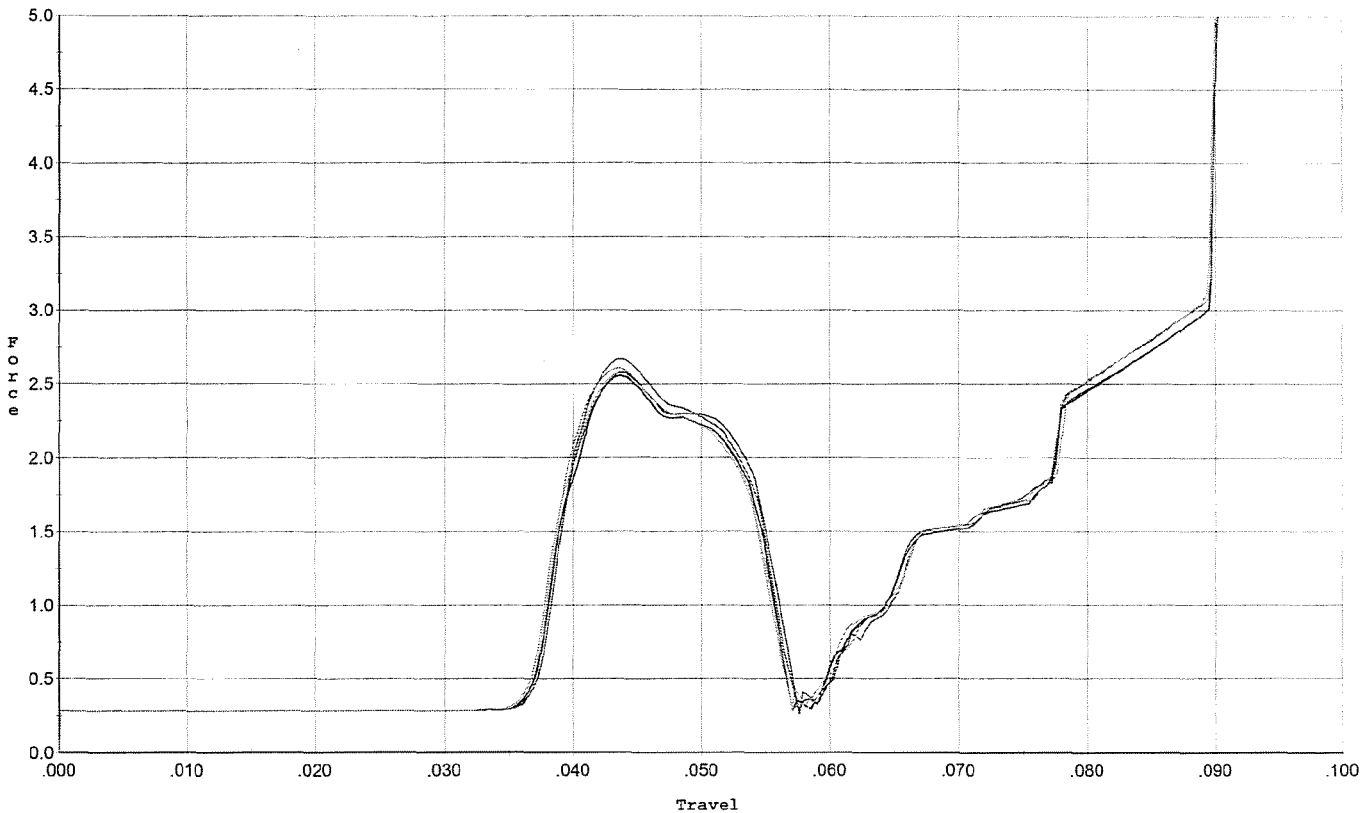
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.558	0.054	0.036	0.039	0.048		Set Trigger
2	2.550	0.053	0.036	0.039	0.046		Set Trigger
3	2.619	0.053	0.036	0.040	0.047		Set Trigger
4	2.597	0.053	0.036	0.039	0.047		Set Trigger
5	2.626	0.053	0.035	0.039	0.048		Set Trigger

Avg 2.59

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/18/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



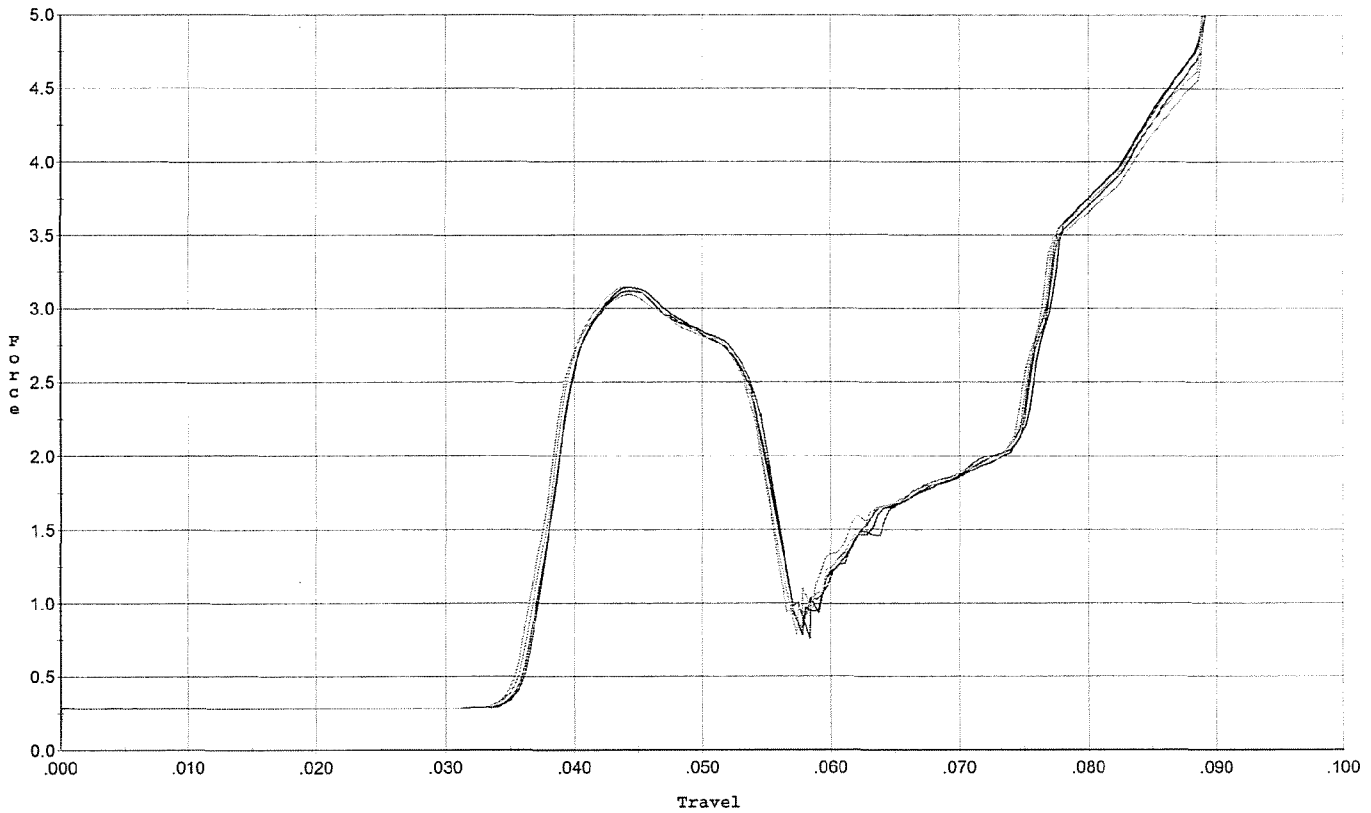
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.576	0.056	0.037	0.040	0.049		Set Trigger
2	2.557	0.055	0.036	0.040	0.047		Set Trigger
3	2.667	0.054	0.037	0.040	0.048		Set Trigger
4	2.569	0.054	0.036	0.040	0.047		Set Trigger
5	2.609	0.055	0.037	0.040	0.048		Set Trigger

Avg 2.59

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/18/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



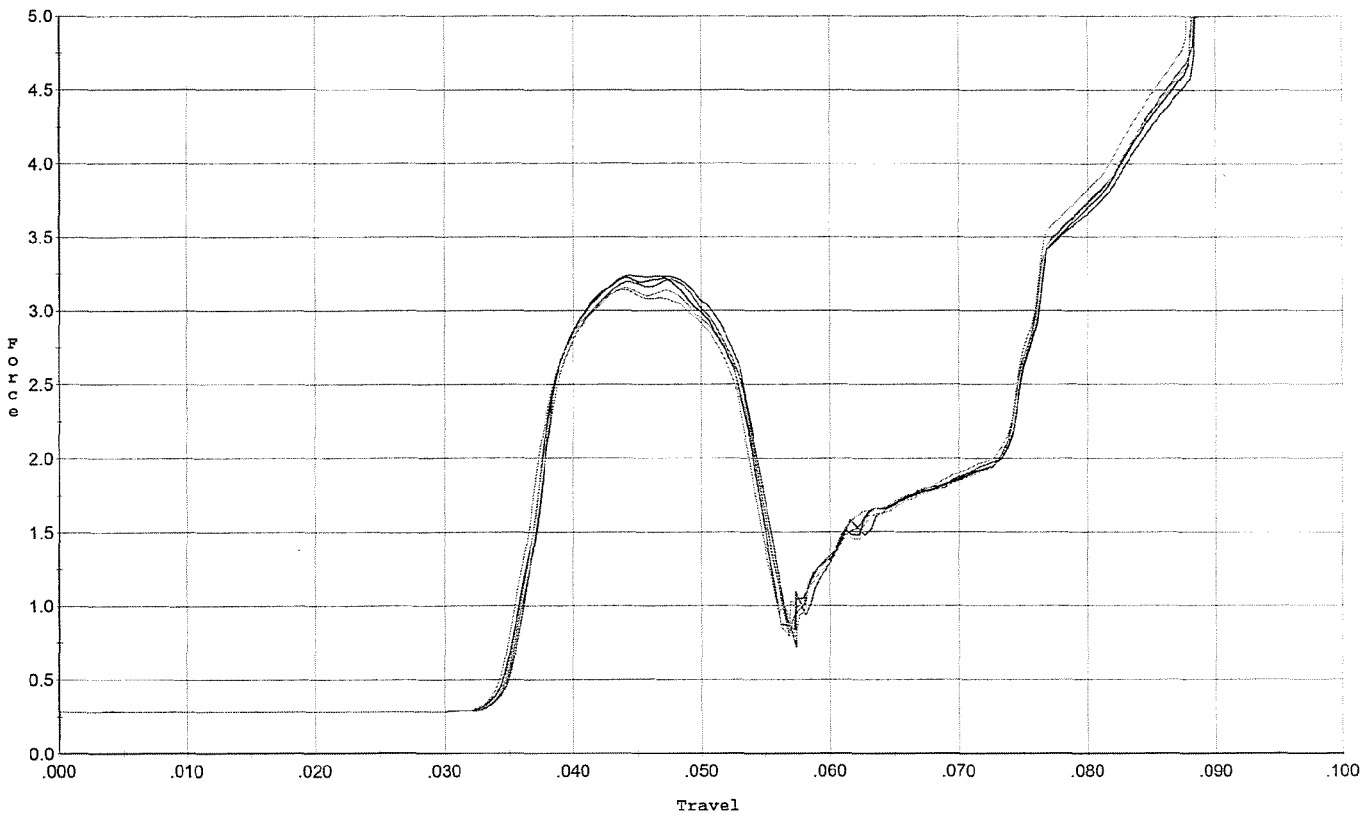
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.142	0.055	0.036	0.038	0.059		Set Trigger
2	3.118	0.055	0.036	0.038	0.059		Set Trigger
3	3.148	0.055	0.036	0.038	0.059		Set Trigger
4	3.150	0.054	0.035	0.038	0.058		Set Trigger
5	3.096	0.054	0.035	0.038	0.059		Set Trigger

Avg 3.13

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 8/18/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



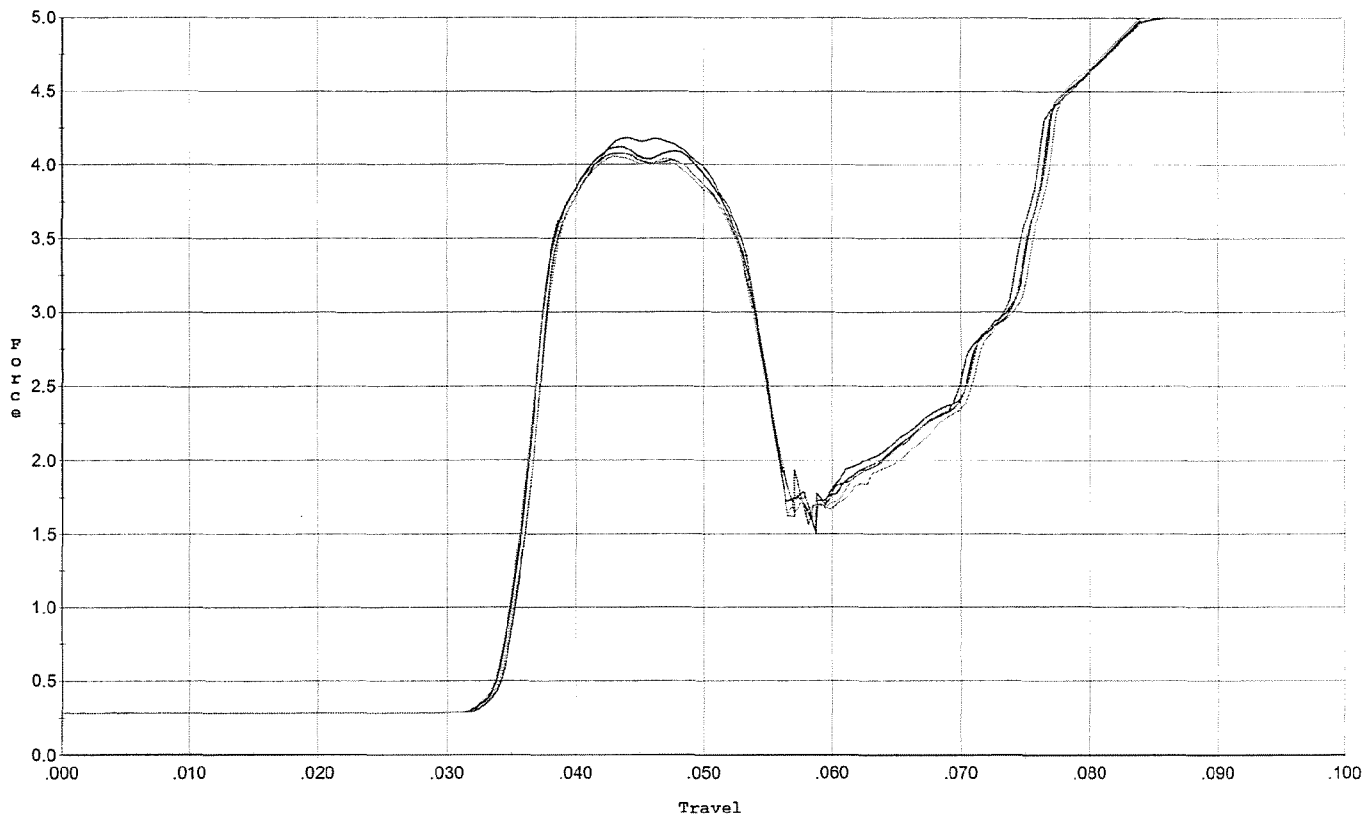
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.238	0.055	0.035	0.038	0.063		Set Trigger
2	3.226	0.054	0.034	0.038	0.061		Set Trigger
3	3.215	0.053	0.035	0.038	0.060		Set Trigger
4	3.153	0.053	0.034	0.038	0.060		Set Trigger
5	3.139	0.053	0.034	0.038	0.059		Set Trigger

Avg 3.19

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/18/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



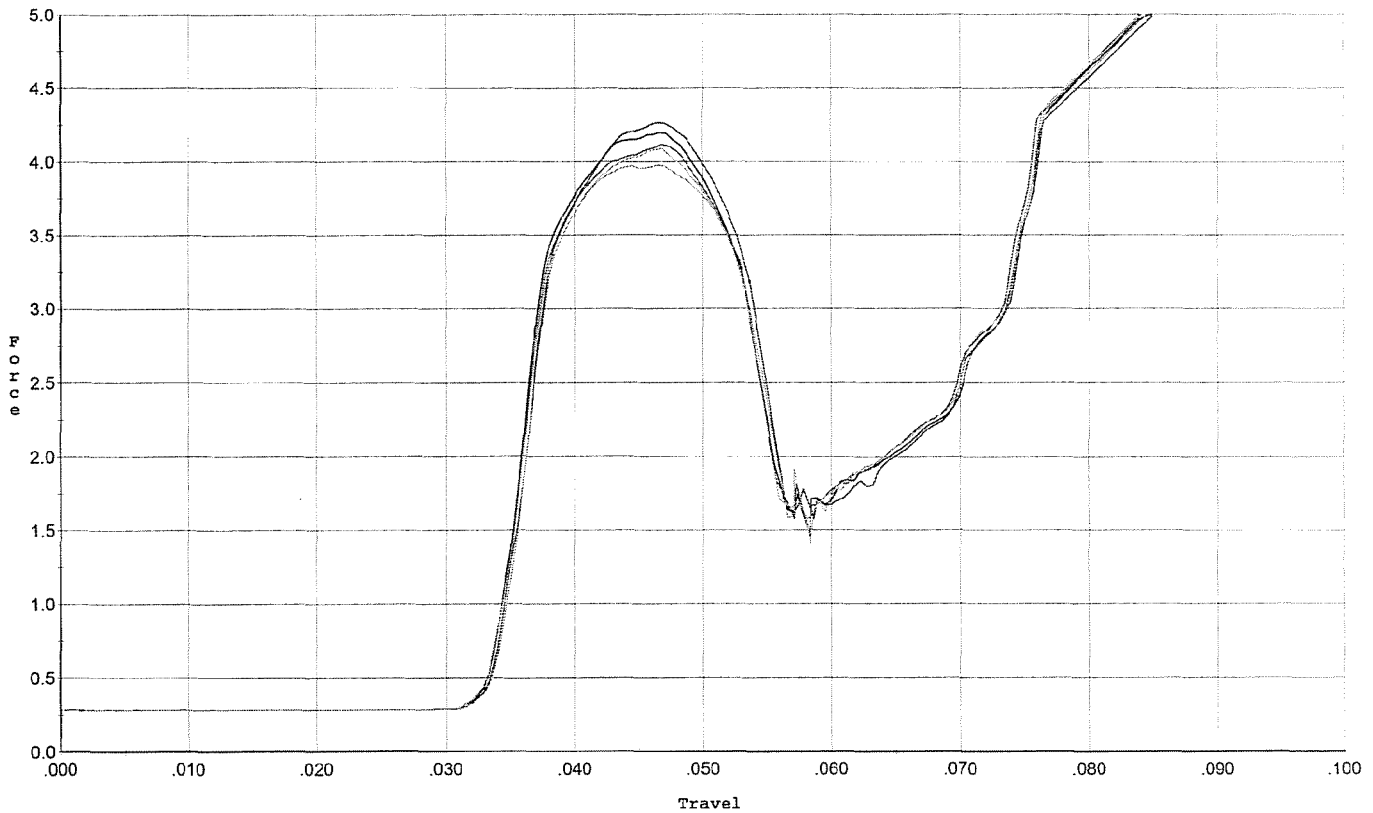
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.182	0.053	0.034	0.037	0.079		Set Trigger
2	4.121	0.054	0.034	0.036	0.079		Set Trigger
3	4.078	0.054	0.034	0.036	0.080		Set Trigger
4	4.053	0.054	0.034	0.036	0.080		Set Trigger
5	4.076	0.053	0.034	0.037	0.078		Set Trigger

Avg 4.10

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/18/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



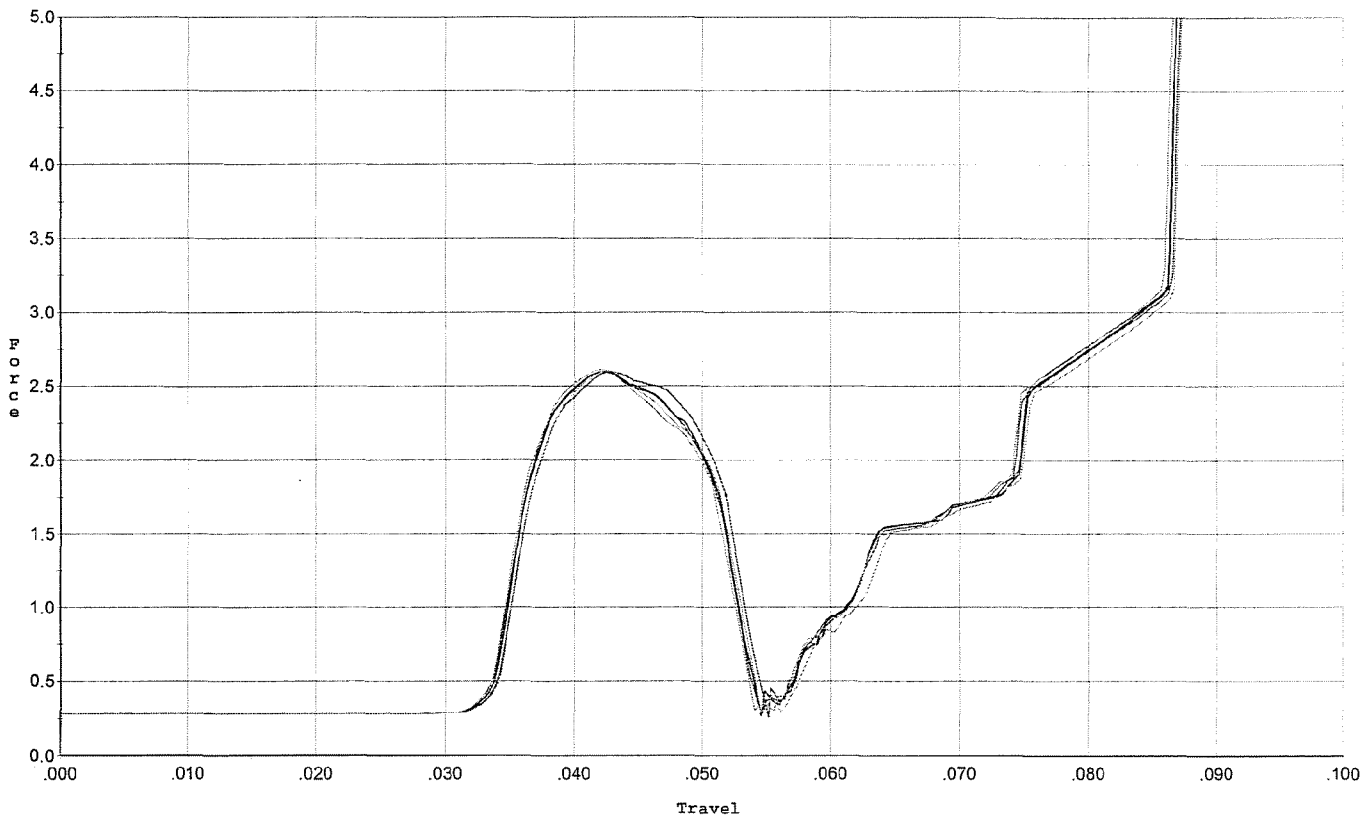
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.264	0.054	0.033	0.036	0.080		Set Trigger
2	4.199	0.053	0.033	0.036	0.079		Set Trigger
3	4.116	0.053	0.033	0.036	0.078		Set Trigger
4	4.089	0.053	0.033	0.036	0.078		Set Trigger
5	3.977	0.055	0.033	0.036	0.079		Set Trigger

Avg 4.12

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 8/18/08

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



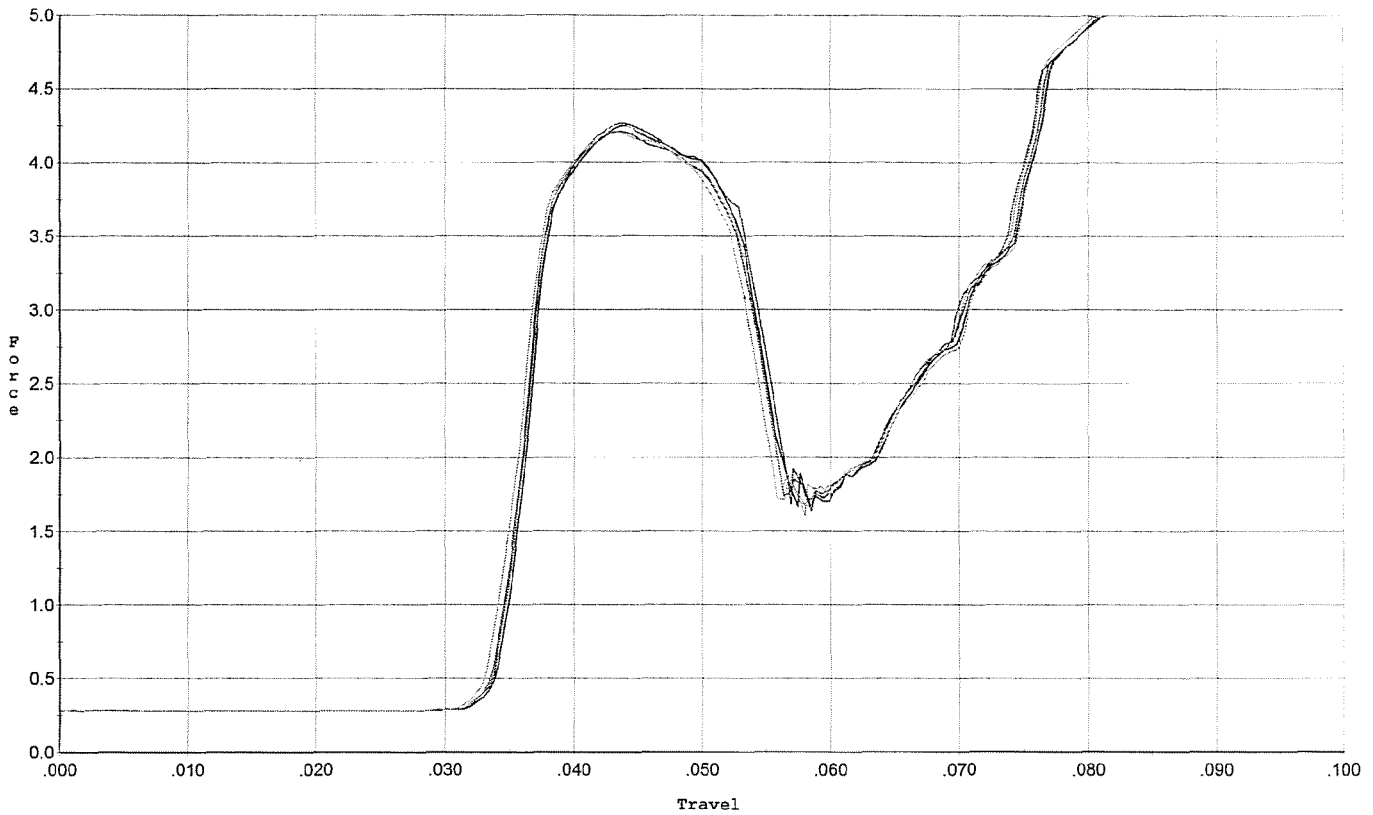
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.597	0.051	0.033	0.039	0.048		Set Trigger
2	2.599	0.051	0.034	0.039	0.048		Set Trigger
3	2.598	0.052	0.034	0.039	0.049		Set Trigger
4	2.609	0.053	0.034	0.039	0.049		Set Trigger
5	2.612	0.052	0.034	0.039	0.049		Set Trigger

Avg 2.60

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putsch 8/18/08

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.266	0.055	0.034	0.036	0.084		Set Trigger
2	4.253	0.053	0.034	0.036	0.081		Set Trigger
3	4.215	0.054	0.033	0.036	0.082		Set Trigger
4	4.261	0.054	0.033	0.036	0.082		Set Trigger
5	4.212	0.053	0.033	0.036	0.081		Set Trigger

Avg 4.24