

66774451

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



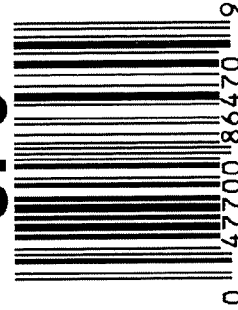
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6774451

UPC



BM FORM

GUN SERIAL # G6774451

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		7-31-08	SP
430	ASSEMBLE TO STOCK		7-31-08	SP
440	PROOF		7-31-08	SP
460	CHECK HEADSPACE		7-31-08	SP
470	DIS-ASSEMBLE ACTION		7-31-08	SP
472	SERIALIZE BOLT HANDLE		8-1-08	SP
475	DRILL AND TAP SIGHT HOLES		8-04-08	SP
480	MAGNAFLUX BBL ACTION	MAGNA FLUX JUG 05 2008 OPERATOR BTT	8/5	BTT
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		8/5/08	RT
520	GOFF BLAST BBL / REC		8/6/08	DR
542	APPLY COATINGS (BARREL ACTION)		8/13	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-14-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-14-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		8-14-08	SP
	D) OIL FIRING PIN ASSEMBLY		8-20-08	BSW
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

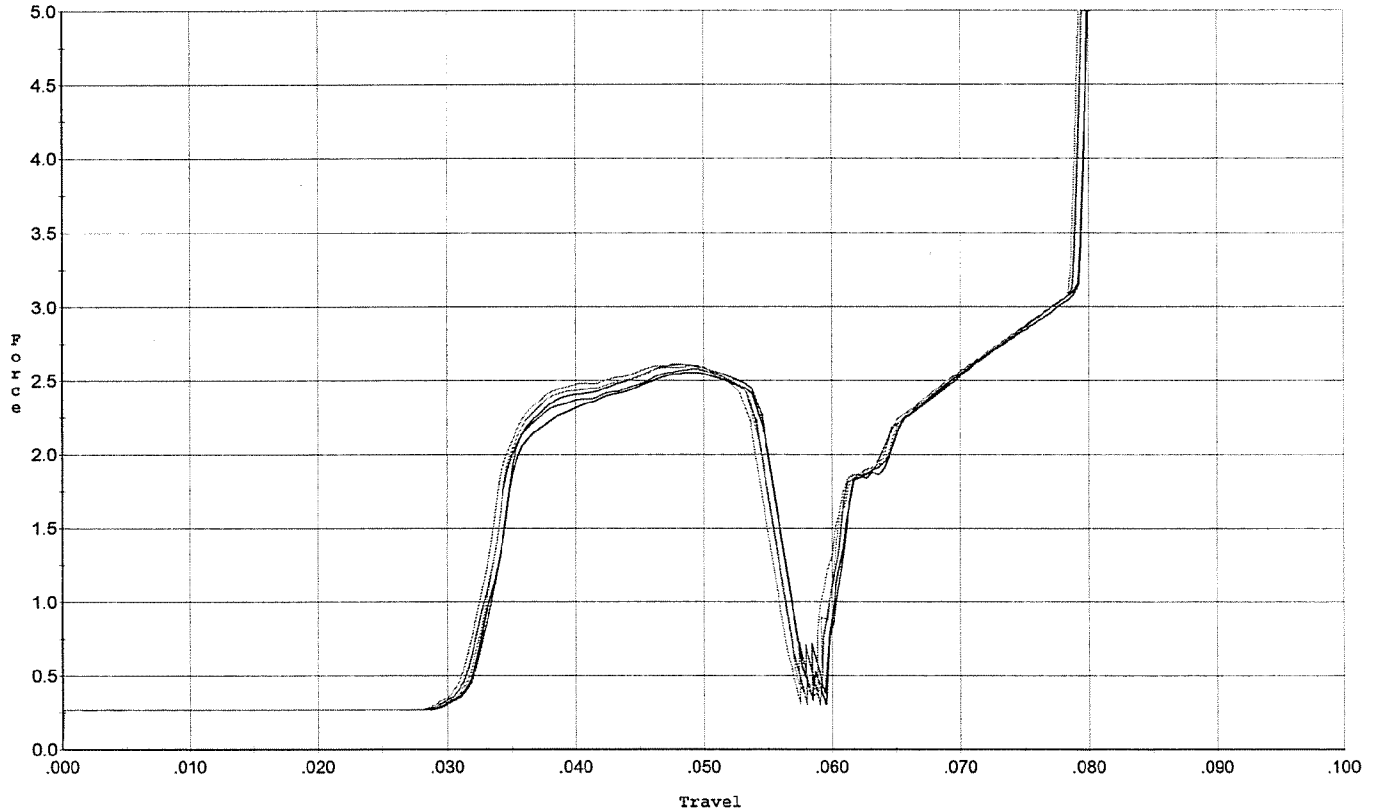
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4</u> <u>3.5</u> <u>4</u>	9-8-08	TC
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>6</u> <u>5.5</u> <u>6</u>	9-8-08	TC
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.024</u> <u>.024</u>	9-8-08	TC
	J) ASSEMBLE STOCK		8-20-08	PSW
	K) ASSEMBLE SWIVEL STUDS		9-8-08	TC
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	8-21-08	TRW
	MALFUNCTION	CORRECTION	N/A	
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		8/21/08 JS
660	INSPECT FOR LIVE AMMO		8-21-08	TC
670	FINAL INSPECTION A) HEADSPACE		9-8-08	TC
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>205</u> <u>207</u> <u>227</u> <u>227</u> <u>222</u>	9-8-08	PSW
	C) FUNCTION		9-8-08	TC
690	PACK		10/13/08	FM

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 08/04/2008

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



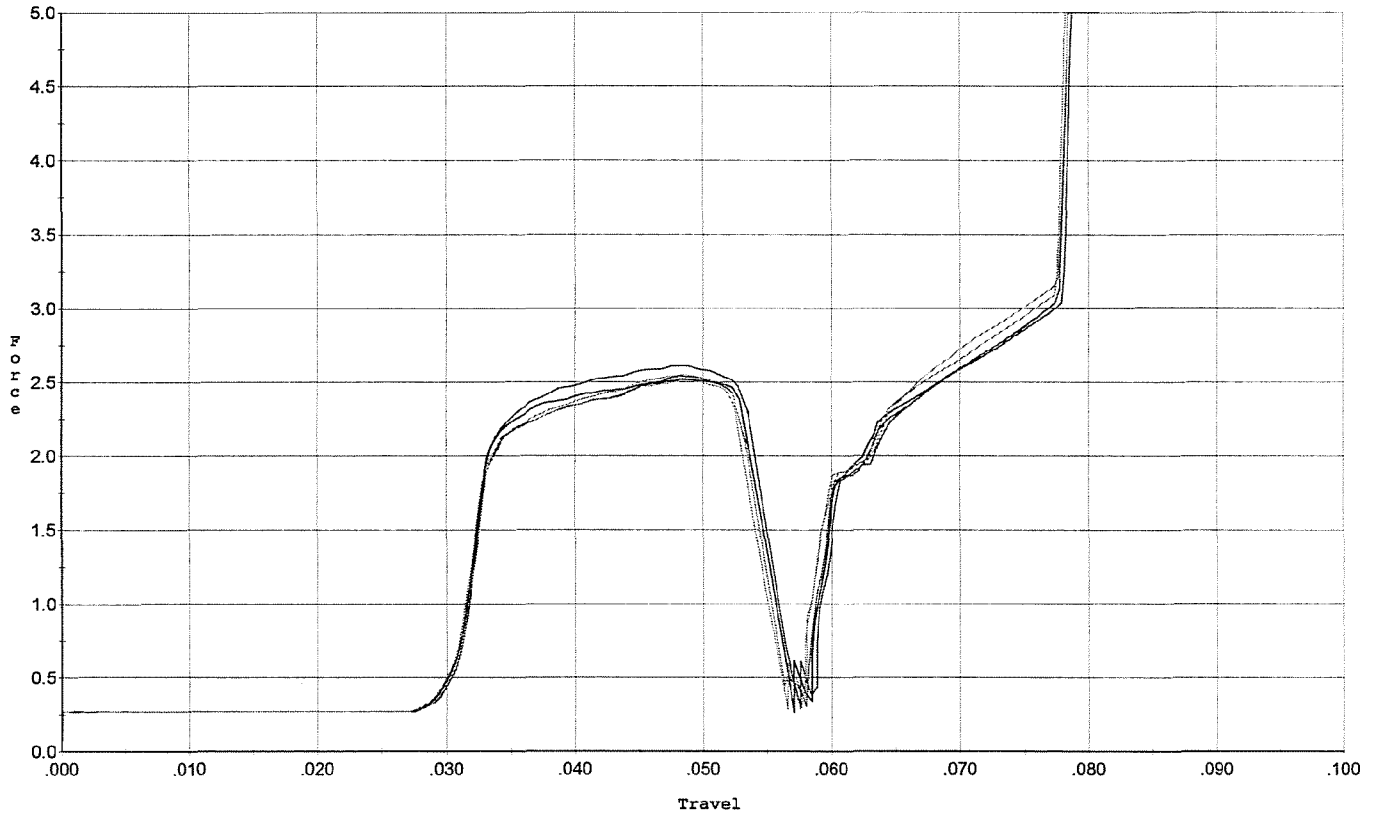
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.609	0.055	0.032	0.031	0.061		Set Trigger
2	2.555	0.055	0.032	0.031	0.060		Set Trigger
3	2.578	0.054	0.031	0.031	0.060		Set Trigger
4	2.601	0.054	0.032	0.031	0.061		Set Trigger
5	2.604	0.054	0.031	0.031	0.060		Set Trigger

Aug. 2.58

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 08/04/2008

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles+/- .50 lbs.



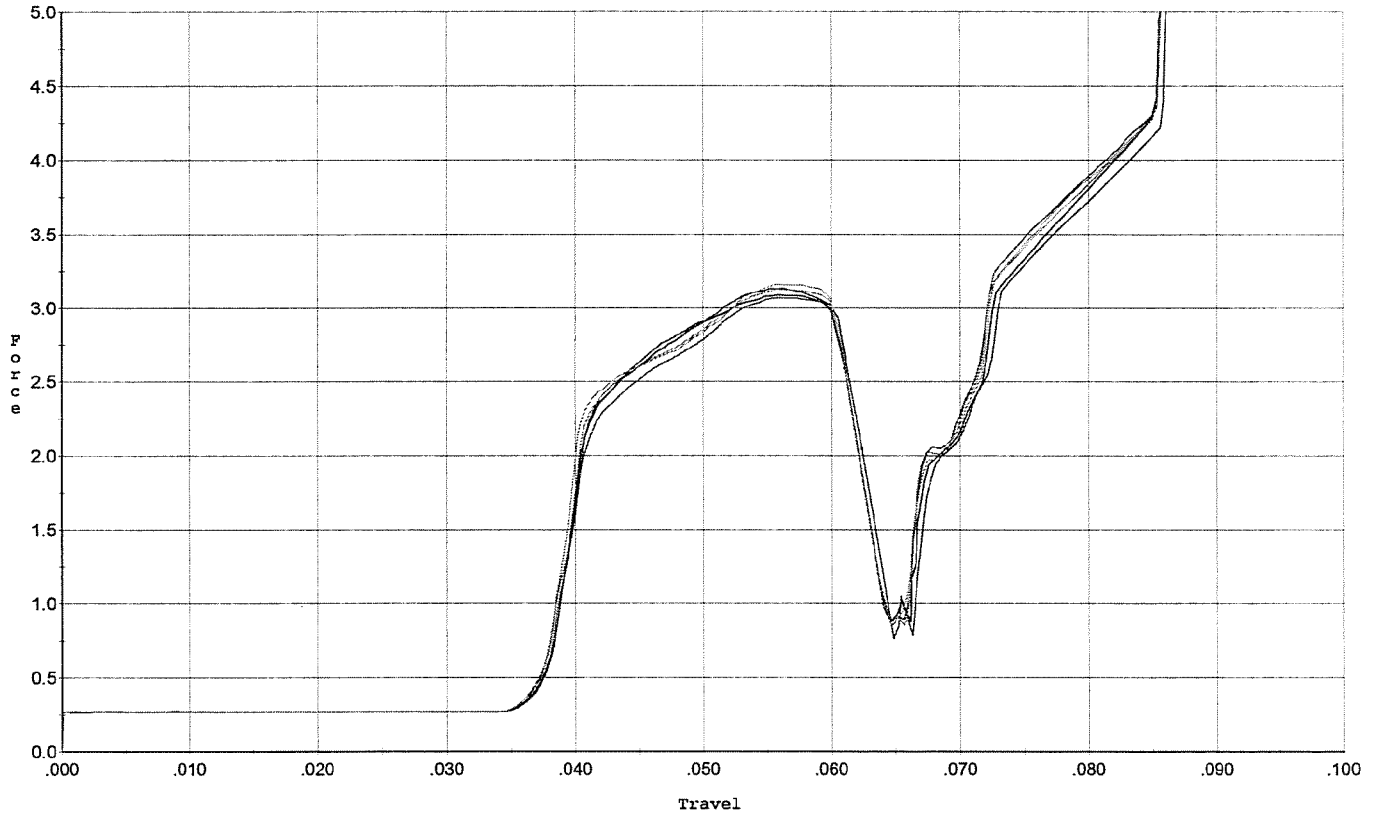
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.612	0.054	0.030	0.031	0.062		Set Trigger
2	2.521	0.055	0.030	0.030	0.062		Set Trigger
3	2.541	0.053	0.030	0.031	0.060		Set Trigger
4	2.547	0.053	0.030	0.031	0.060		Set Trigger
5	2.509	0.052	0.029	0.031	0.058		Set Trigger

Aug. 2.54

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 08/04/2008

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



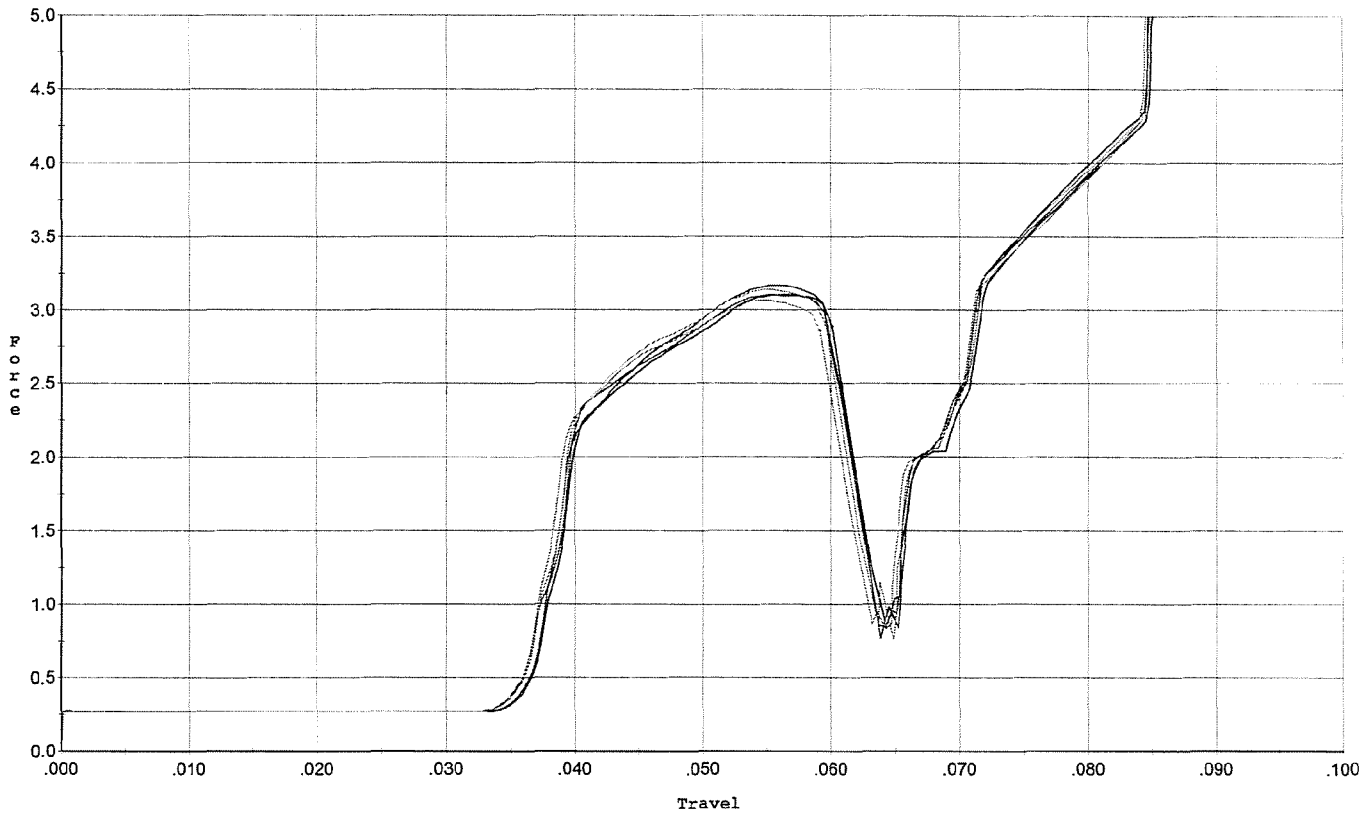
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.133	0.062	0.037	0.030	0.075		Set Trigger
2	3.089	0.061	0.037	0.030	0.073		Set Trigger
3	3.071	0.061	0.037	0.030	0.072		Set Trigger
4	3.161	0.061	0.037	0.030	0.074		Set Trigger
5	3.128	0.061	0.037	0.030	0.073		Set Trigger

Aug- 3.11

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 08/04/2008

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. iafter 20 cycles+/- .75 lbs.



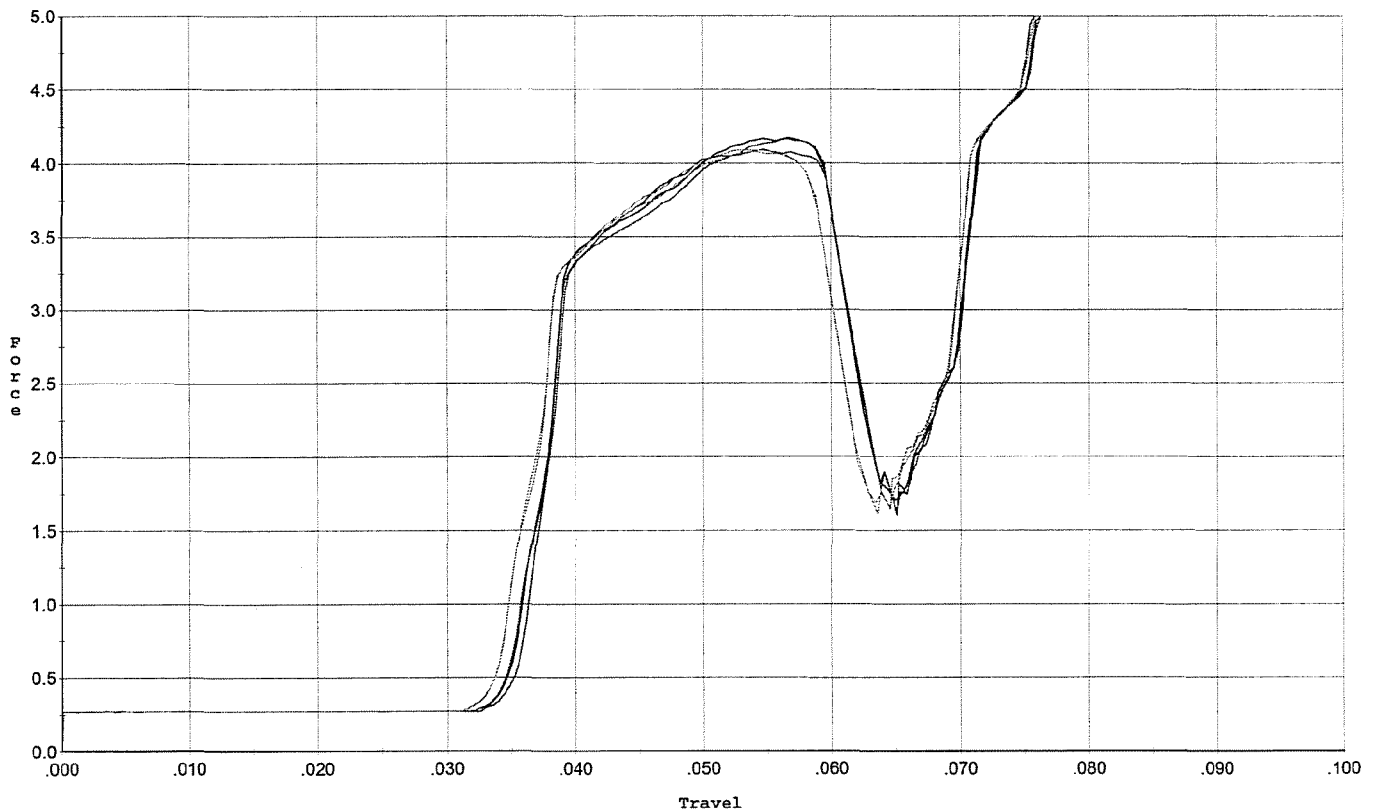
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.166	0.061	0.036	0.030	0.074		Set Trigger
2	3.100	0.060	0.036	0.030	0.072		Set Trigger
3	3.105	0.061	0.036	0.030	0.074		Set Trigger
4	3.139	0.060	0.036	0.030	0.073		Set Trigger
5	3.062	0.059	0.036	0.031	0.071		Set Trigger

Aug. 3.11

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 08/04/2008

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



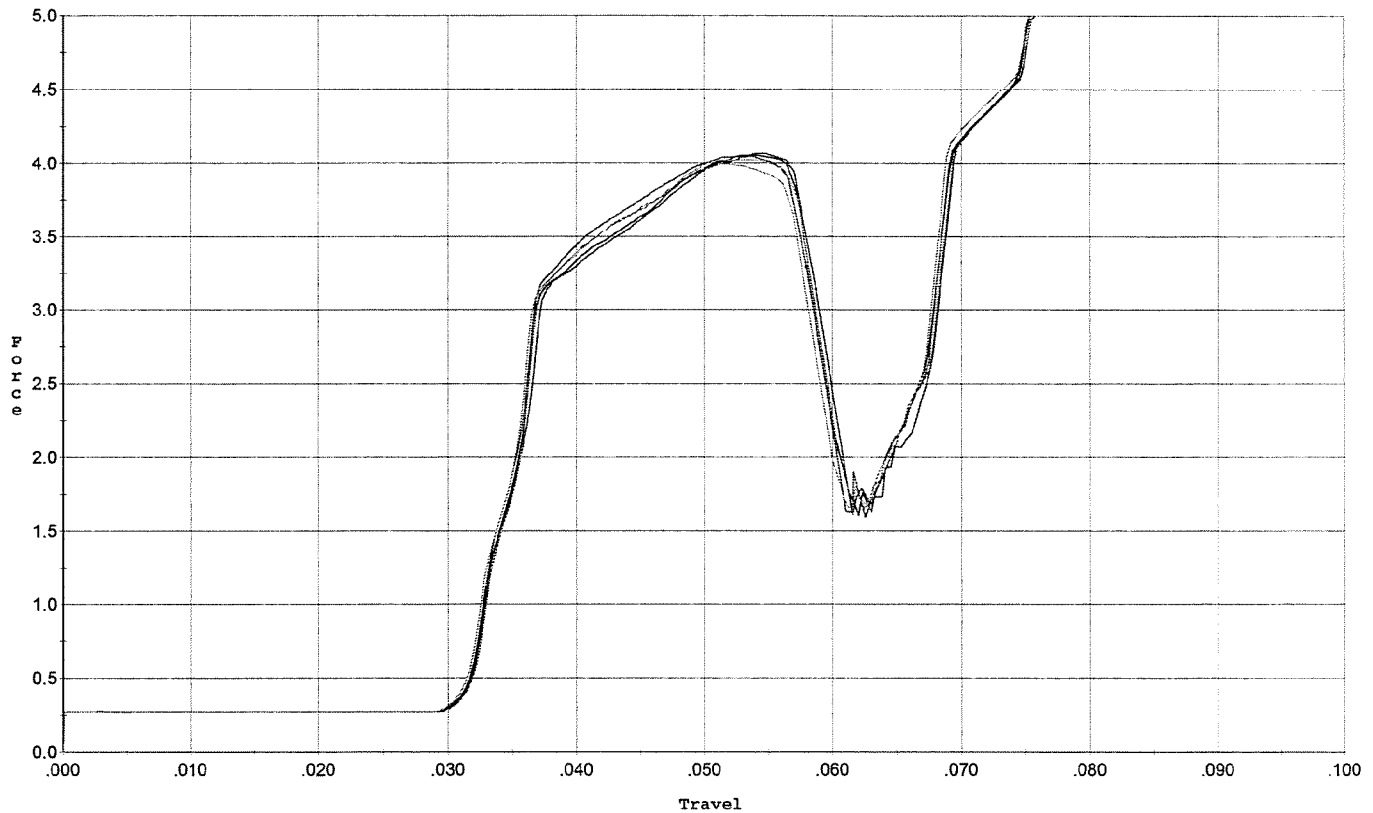
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.093	0.060	0.035	0.022	0.098		Set Trigger
2	4.173	0.060	0.034	0.022	0.099		Set Trigger
3	4.165	0.059	0.034	0.022	0.097		Set Trigger
4	4.091	0.059	0.033	0.023	0.097		Set Trigger
5	4.077	0.059	0.033	0.023	0.097		Set Trigger

Aug. 4.12

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 08/04/2008

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



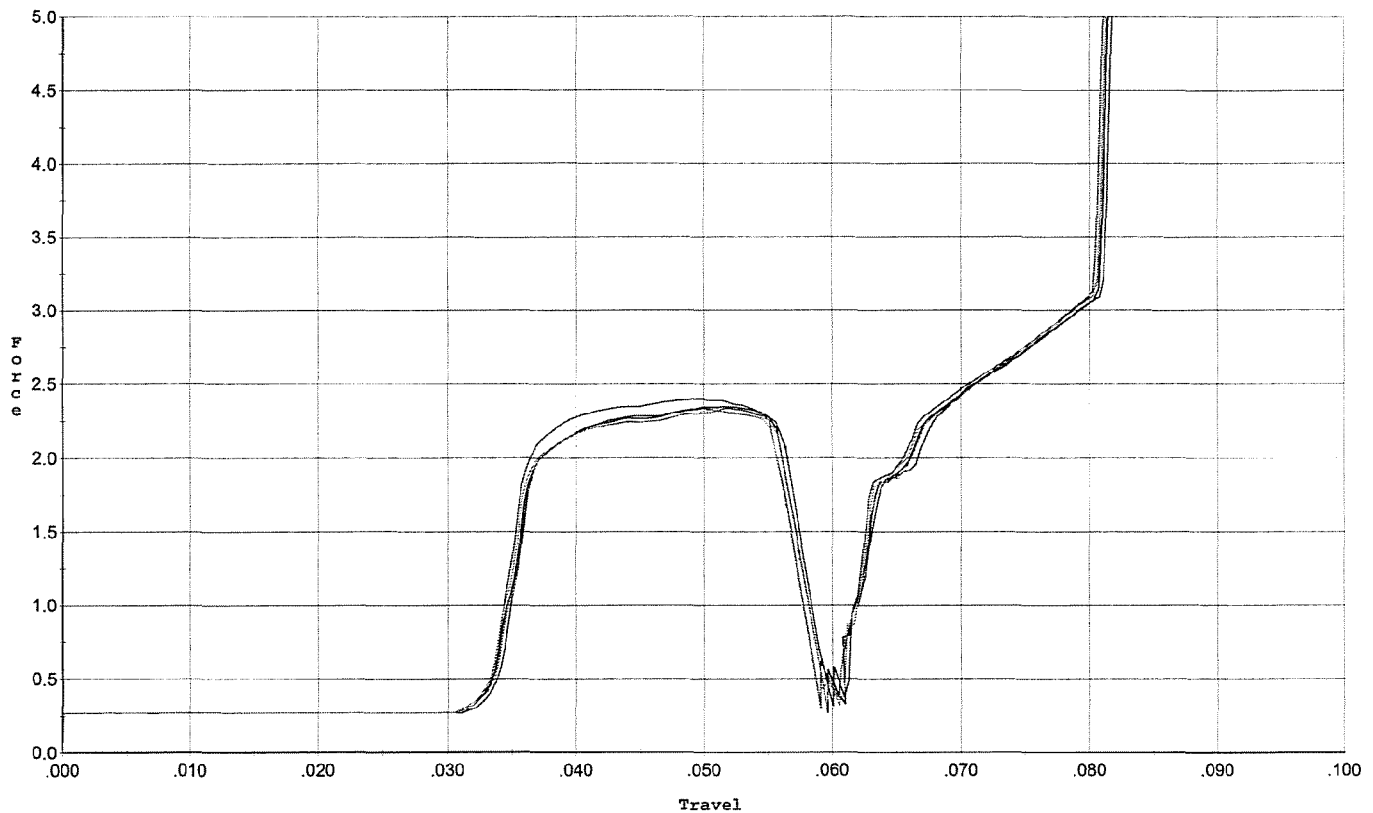
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.066	0.059	0.031	0.025	0.097		Set Trigger
2	4.055	0.057	0.031	0.025	0.095		Set Trigger
3	4.046	0.058	0.031	0.025	0.097		Set Trigger
4	4.022	0.057	0.032	0.025	0.095		Set Trigger
5	3.994	0.057	0.031	0.025	0.094		Set Trigger

Avg - 4.03

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schultz 08/04/2008

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 for final test



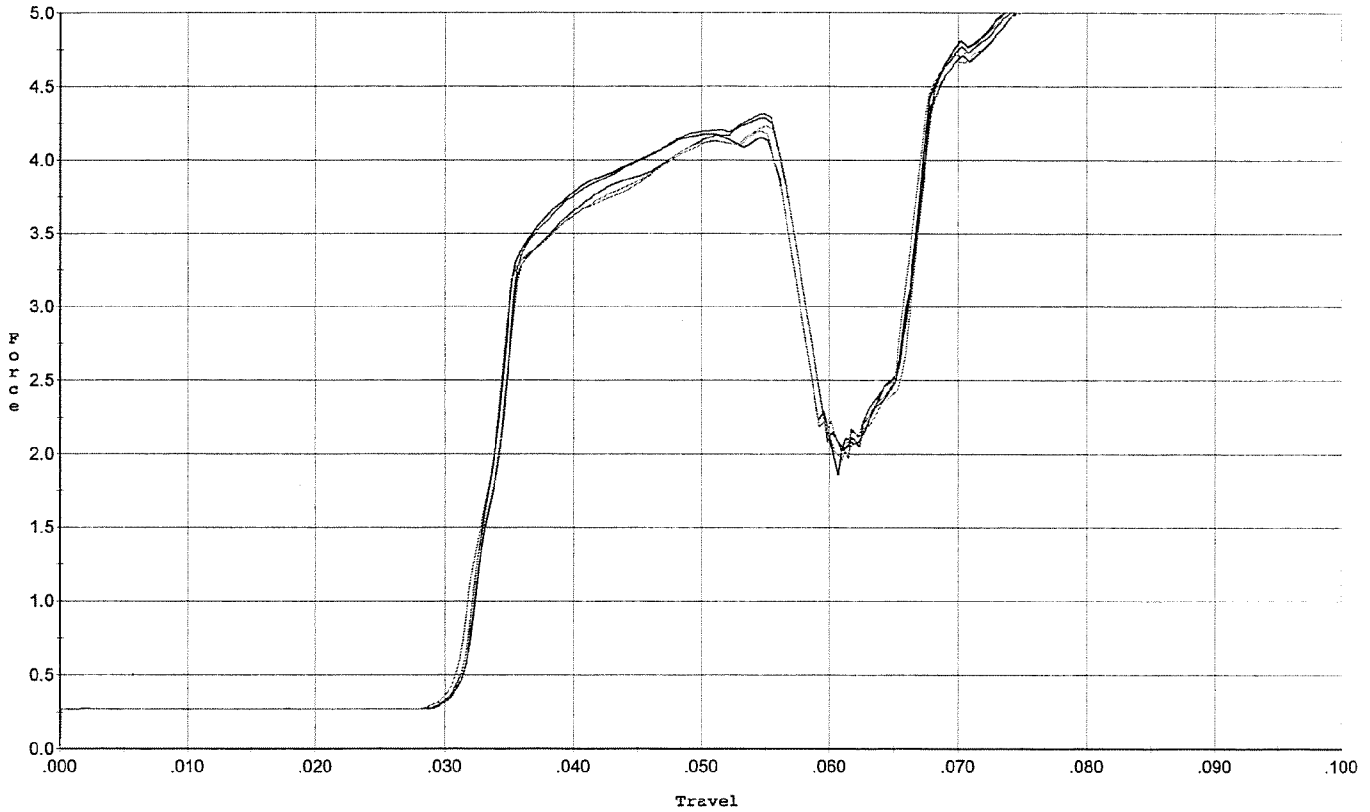
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.333	0.056	0.033	0.032	0.057		Set Trigger
2	2.344	0.057	0.033	0.031	0.059		Set Trigger
3	2.399	0.056	0.033	0.032	0.059		Set Trigger
4	2.324	0.056	0.033	0.032	0.057		Set Trigger
5	2.314	0.058	0.034	0.031	0.058		Set Trigger

Aug. 2.34

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 08/04/2008

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 for target&accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.288	0.057	0.031	0.027	0.100		Set Trigger
2	4.177	0.056	0.031	0.028	0.100		Set Trigger
3	4.315	0.057	0.031	0.027	0.101		Set Trigger
4	4.231	0.057	0.031	0.027	0.099		Set Trigger
5	4.201	0.056	0.030	0.028	0.098		Set Trigger

Aug. 4.24