

66774453

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

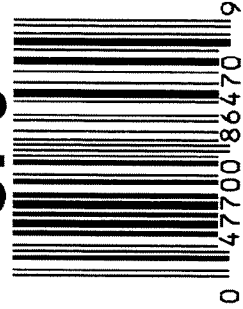
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6774453

UPC



GUN SERIAL # G6774453

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		7-31-08	SPD
430	ASSEMBLE TO STOCK		7-31-08	JP
440	PROOF		7-31-08	SPD
460	CHECK HEADSPACE		7-31-08	SPD
470	DIS-ASSEMBLE ACTION		7-31-08	SPD
472	SERIALIZE BOLT HANDLE	MAGNA - FLUX	8-1-08	SPD
475	DRILL AND TAP SIGHT HOLES	AUG 01 2008	8-5-08	JP
480	MAGNAFLUX BBL ACTION	OPERATOR RBT	8/6	RBT
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		8/6/08	RT
520	GOFF BLAST BBL / REC		8/7/08	Long
542	APPLY COATINGS (BARREL ACTION)		8/6	✓
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		7-18-08	JP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		7-18-08	JP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		7-18-08	JP
	D) OIL FIRING PIN ASSEMBLY		8-25-08	RBT
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			
F004 REV 5/2006				

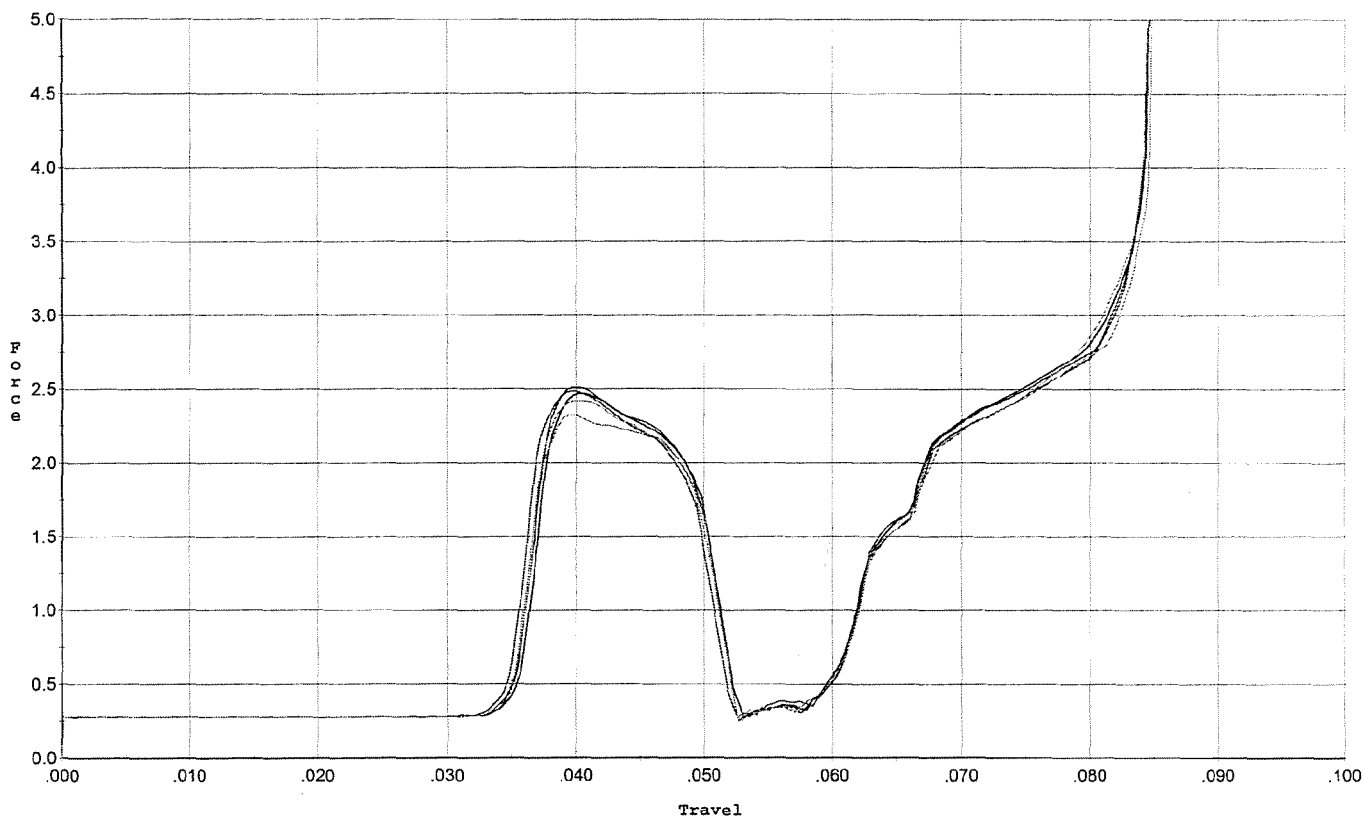
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>5.5</u> <u>5.5</u> <u>5.5</u>	9-15-08	TL
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>3</u> <u>3</u> <u>3</u>	9-15-08	TL
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.023</u> <u>.023</u>	9-12-08	TL
	J) ASSEMBLE STOCK		8-25-08	PSN
	K) ASSEMBLE SWIVEL STUDS		9-12-08	TL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 &	FUNCTION TEST AND	<u>PASS</u> FAIL	9-4-08	FM
650	TARGET	<u>PASS</u> FAIL	9-4-08	FM
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		9-4-08	TRW
670	FINAL INSPECTION A) HEADSPACE		9-12-08	TL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.44</u> <u>2.42</u> <u>2.42</u> <u>2.42</u> <u>2.44</u>	9-11-08	PSN
	C) FUNCTION		9-12-08	TL
690	PACK		9-19-08	TL

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.Putch 8/15/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



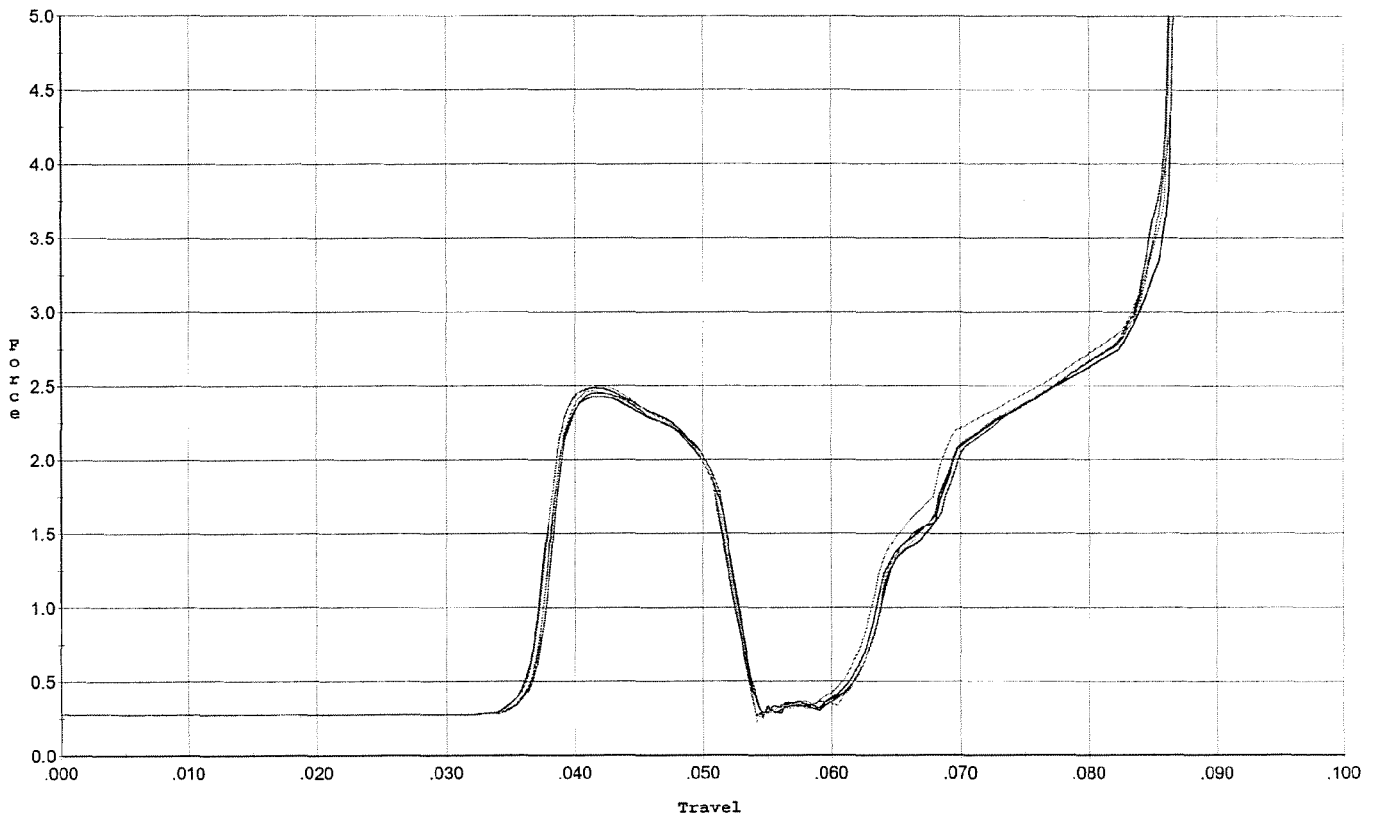
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.511	0.050	0.035	0.038	0.042		Set Trigger
2	2.472	0.050	0.035	0.039	0.041		Set Trigger
3	2.488	0.049	0.035	0.039	0.041		Set Trigger
4	2.417	0.050	0.035	0.038	0.041		Set Trigger
5	2.326	0.050	0.035	0.039	0.041		Set Trigger

AVG 2.44

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.Putch 8/15/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



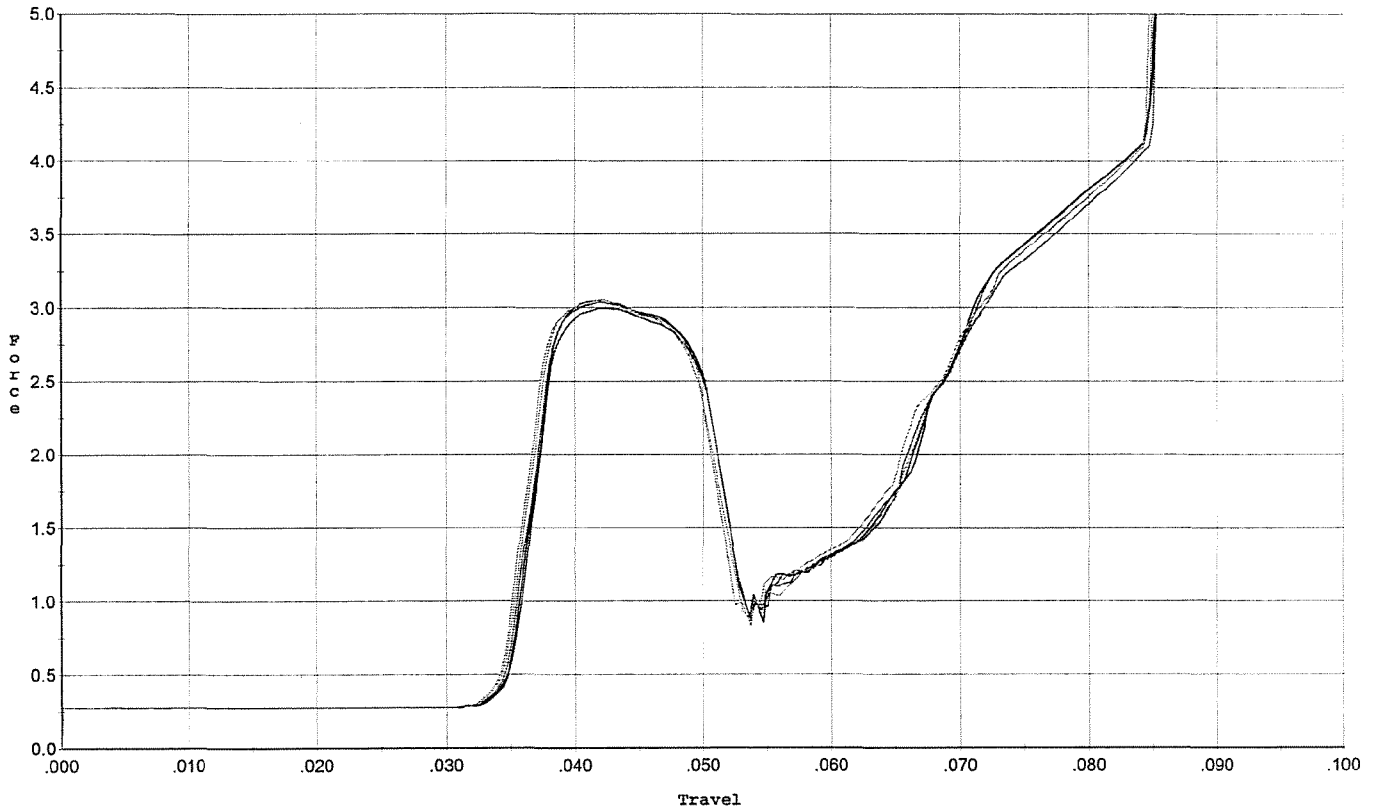
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.485	0.051	0.036	0.039	0.042		Set Trigger
2	2.426	0.051	0.037	0.039	0.042		Set Trigger
3	2.451	0.051	0.037	0.039	0.042		Set Trigger
4	2.468	0.052	0.036	0.039	0.042		Set Trigger
5	2.493	0.052	0.036	0.039	0.043		Set Trigger

Avg 2.46

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.Putch 8/15/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



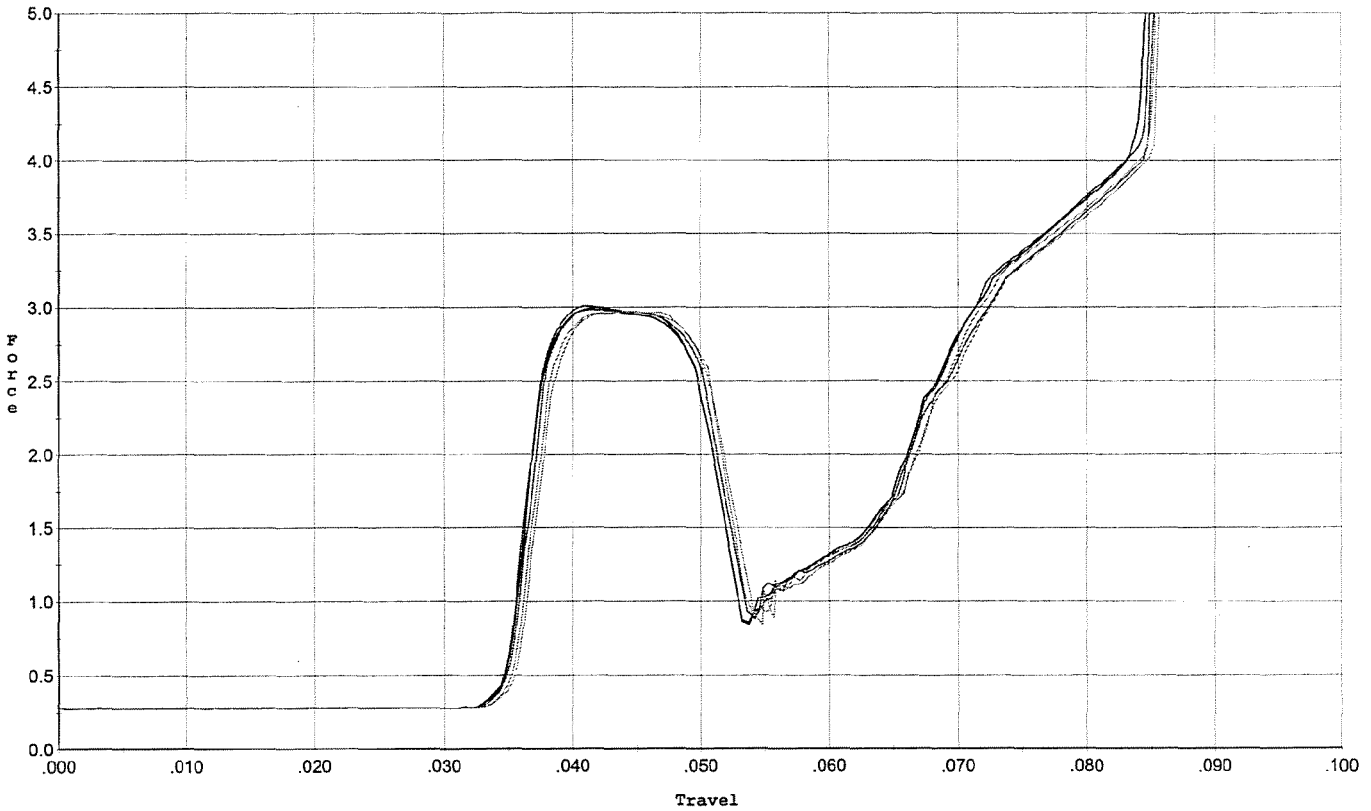
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.996	0.050	0.035	0.038	0.051		Set Trigger
2	3.048	0.050	0.035	0.038	0.052		Set Trigger
3	3.037	0.050	0.035	0.038	0.052		Set Trigger
4	3.053	0.050	0.034	0.038	0.051		Set Trigger
5	3.047	0.050	0.034	0.037	0.052		Set Trigger

Avg 3.03

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.Putch 8/15/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



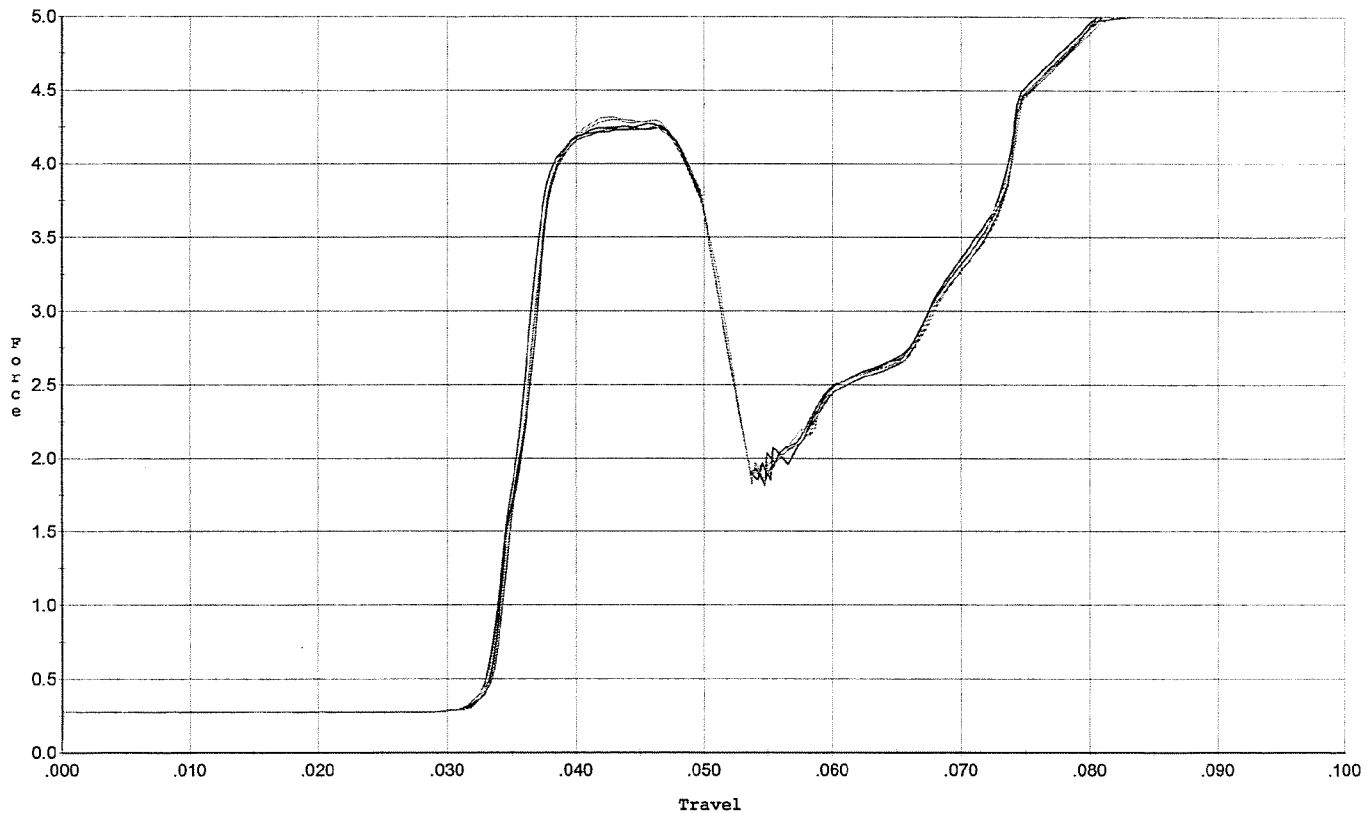
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.012	0.051	0.035	0.037	0.052		Set Trigger
2	2.984	0.051	0.035	0.037	0.052		Set Trigger
3	2.993	0.050	0.035	0.038	0.051		Set Trigger
4	2.972	0.051	0.035	0.038	0.052		Set Trigger
5	2.970	0.051	0.035	0.038	0.051		Set Trigger

Avg 2.98

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.Putch 8/15/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



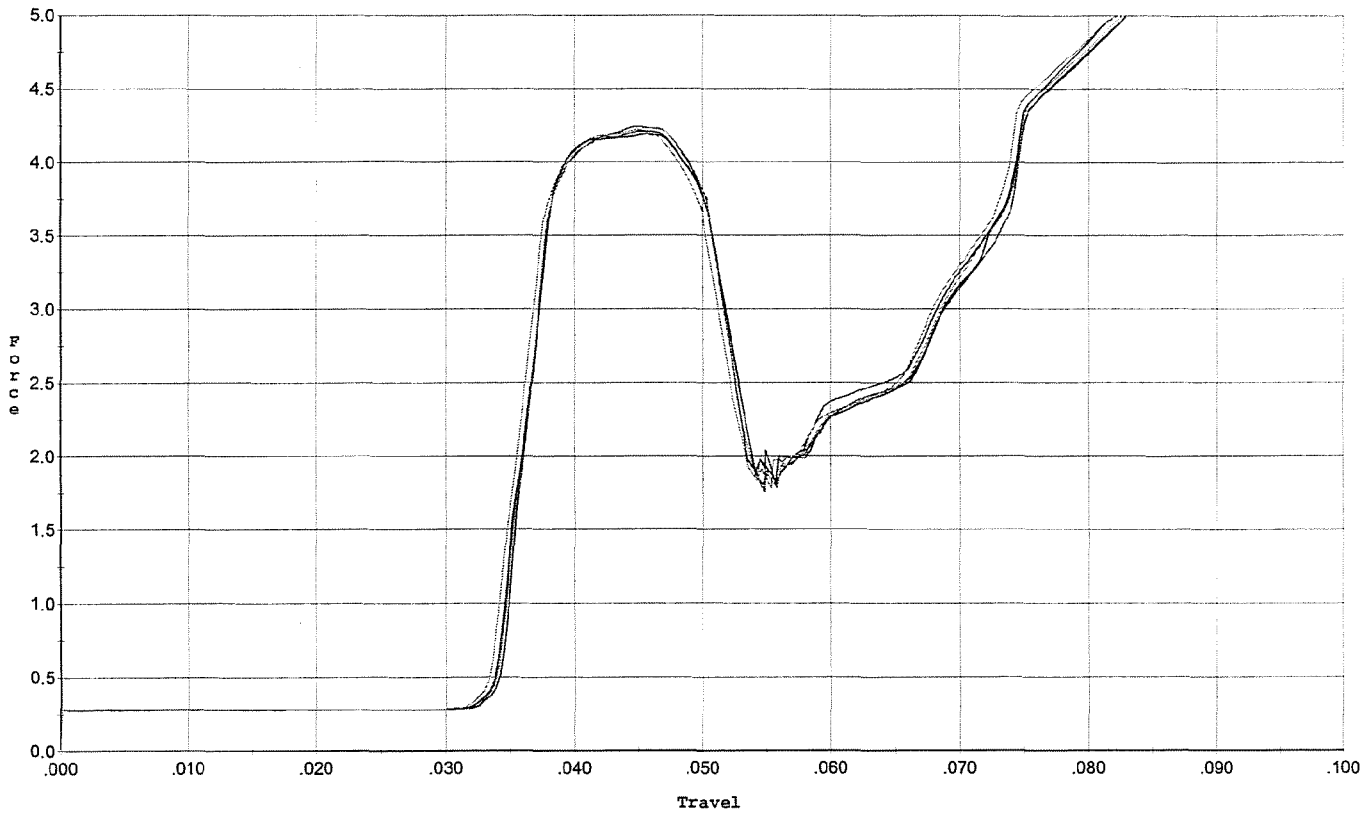
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.269	0.050	0.033	0.036	0.073		Set Trigger
2	4.250	0.050	0.033	0.036	0.072		Set Trigger
3	4.261	0.050	0.033	0.036	0.071		Set Trigger
4	4.303	0.050	0.033	0.036	0.072		Set Trigger
5	4.318	0.051	0.033	0.036	0.075		Set Trigger

AVG 4.28

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.Putch 8/15/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



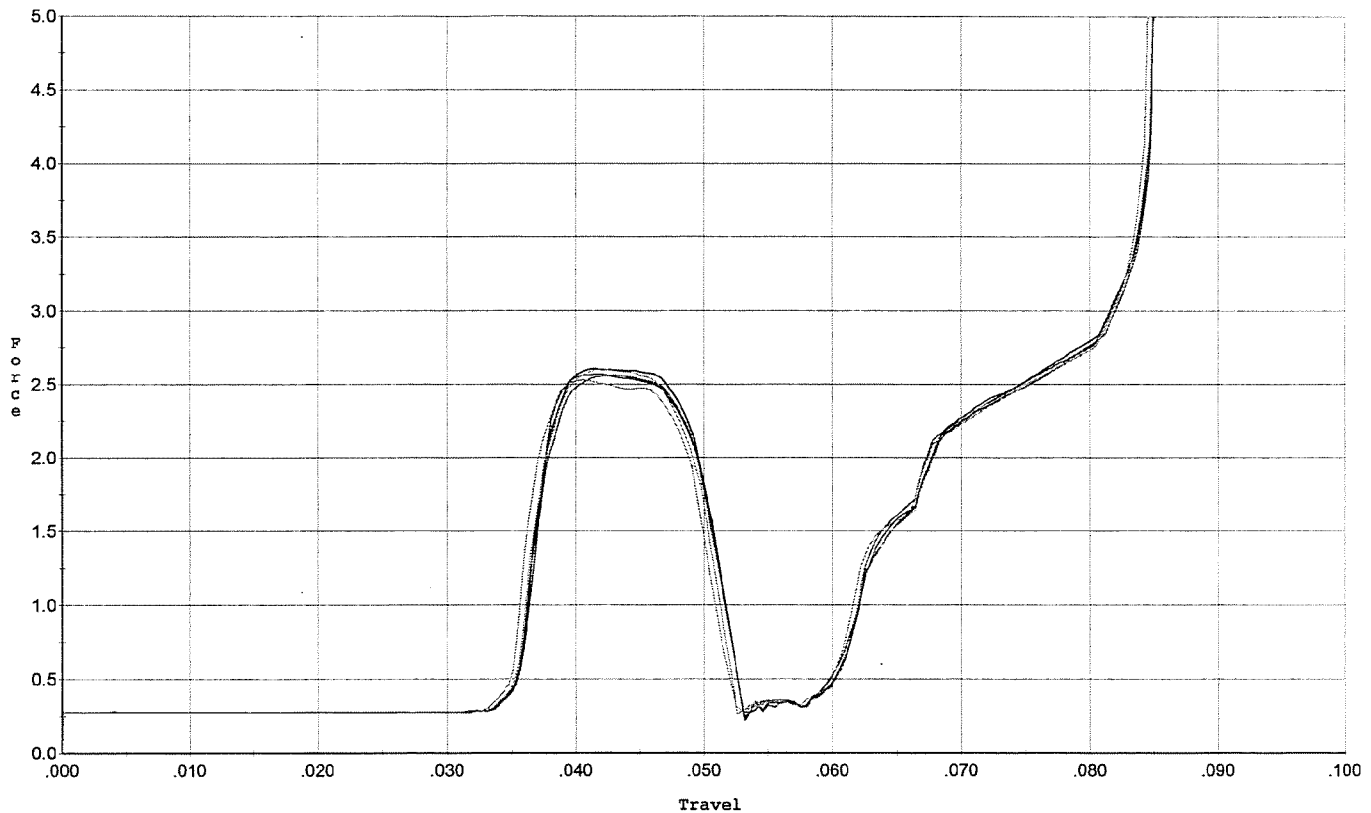
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.215	0.050	0.034	0.036	0.072		Set Trigger
2	4.191	0.050	0.034	0.036	0.071		Set Trigger
3	4.242	0.050	0.034	0.036	0.072		Set Trigger
4	4.234	0.050	0.034	0.036	0.072		Set Trigger
5	4.207	0.050	0.033	0.035	0.071		Set Trigger

Avg 4.21

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.Putch 8/15/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



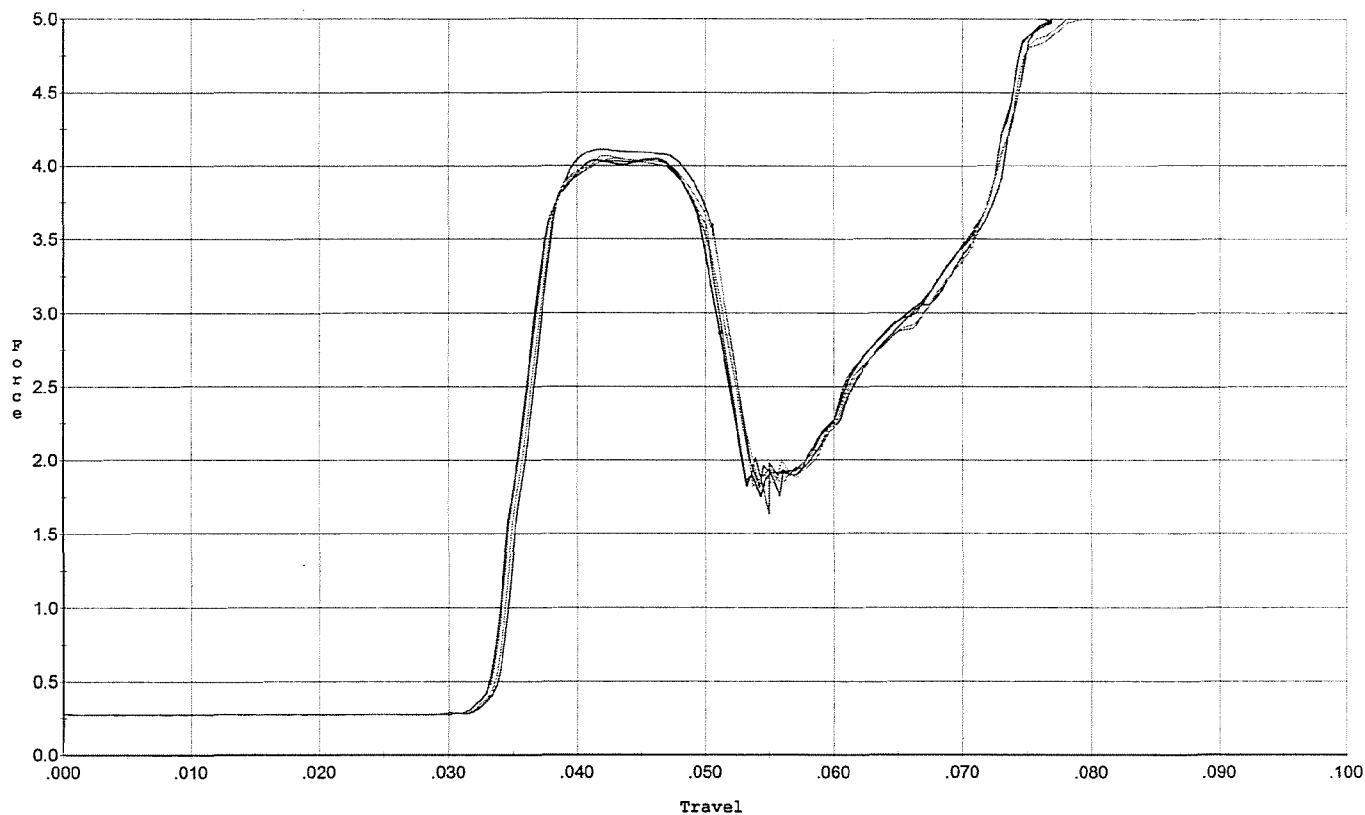
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.566	0.051	0.035	0.038	0.044		Set Trigger
2	2.607	0.051	0.035	0.038	0.044		Set Trigger
3	2.563	0.051	0.035	0.038	0.044		Set Trigger
4	2.604	0.050	0.035	0.039	0.043		Set Trigger
5	2.529	0.049	0.035	0.038	0.042		Set Trigger

Avg 2.57

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.Putch 8/15/08

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.111	0.051	0.034	0.036	0.071		Set Trigger
2	4.042	0.051	0.033	0.035	0.072		Set Trigger
3	4.048	0.050	0.033	0.035	0.071		Set Trigger
4	4.066	0.051	0.034	0.036	0.071		Set Trigger
5	4.046	0.052	0.033	0.035	0.073		Set Trigger

Avg 4.06