

66774458

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

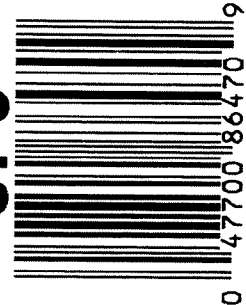
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6774458

UPC



GUN SERIAL # 66774458

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		7-31-08	SP
430	ASSEMBLE TO STOCK		7-31-08	SP
440	PROOF		7-31-08	SP
460	CHECK HEADSPACE		7-31-08	SP
470	DIS-ASSEMBLE ACTION		7-31-08	SP
472	SERIALIZE BOLT HANDLE		8-1-08	SP
475	DRILL AND TAP SIGHT HOLES	MAGNA FLUX JUG 05 2008	08-01-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR B/A	8/5	B/A
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		8/5/08	RT
520	GOFF BLAST BBL / REC		8/6/08	DA
542	APPLY COATINGS (BARREL ACTION)		8/13	
545	(BOLT)			
560	RE-ASSEMBLE ACTION A) CLEAN INSIDE OF BOLT ASSEMBLY		8-14-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-14-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		8-14-08	SP
	D) OIL FIRING PIN ASSEMBLY		8-22-08	RT
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

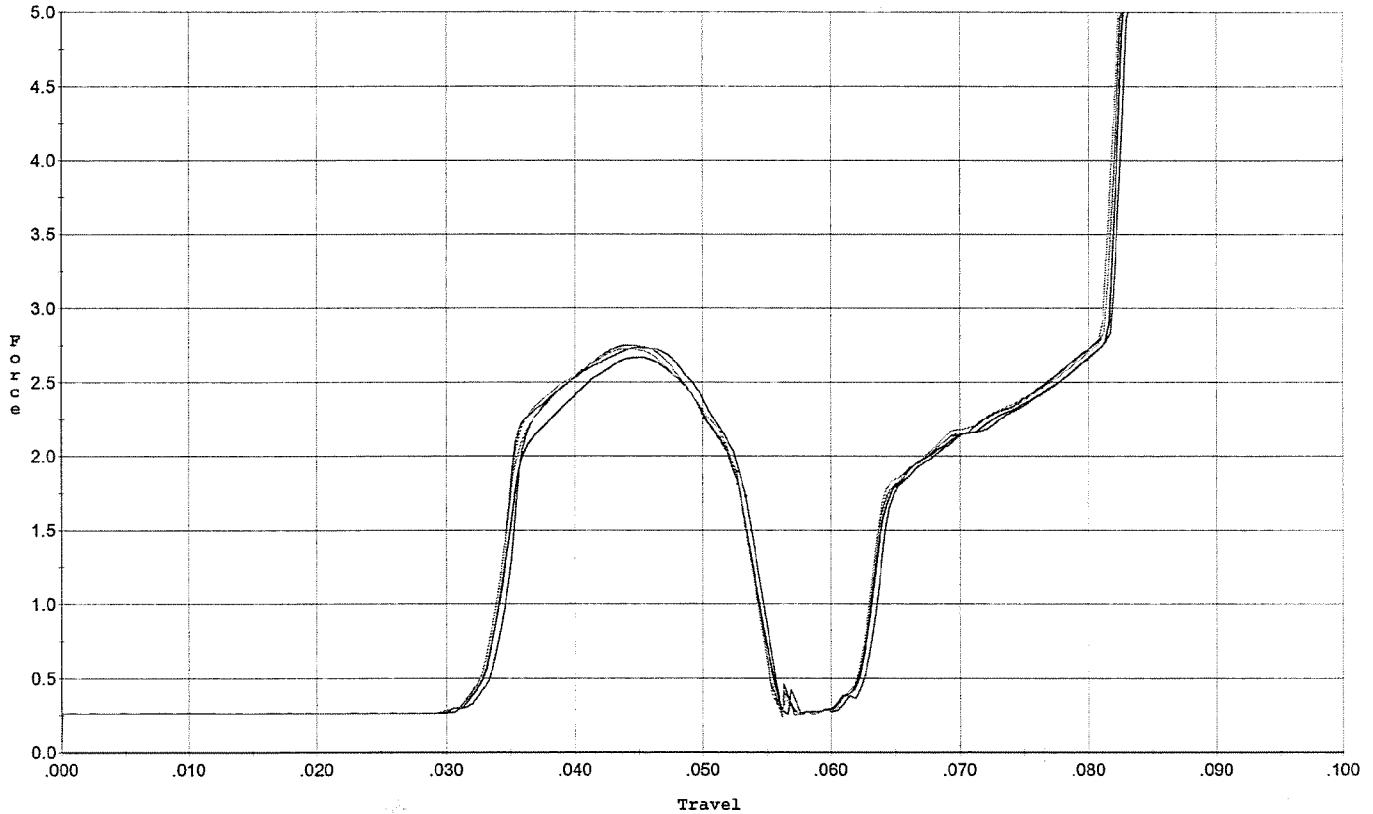
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>3.0</u> <u>3.0</u> <u>3.0</u>	9-5-08	Bgn
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>6.0</u> <u>7.0</u> <u>7.0</u>	9-5-08	Bgn
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.025</u> <u>.024</u> <u>.024</u>	9-5-08	Bgn
	J) ASSEMBLE STOCK		8-22-08	LTZ
	K) ASSEMBLE SWIVEL STUDS		9-5-08	Bgn
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	8-25-08	TRW
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION	8/25/08	JF
660	INSPECT FOR LIVE AMMO			
670	FINAL INSPECTION A) HEADSPACE		9-5-08	Bgn
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.15</u> <u>2.13</u> <u>2.03</u> <u>2.07</u> <u>2.24</u>	9-4-08	B.S.H.
	C) FUNCTION		9-5-08	Bgn
690	PACK		9/4/08	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C. Schults 8/01/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



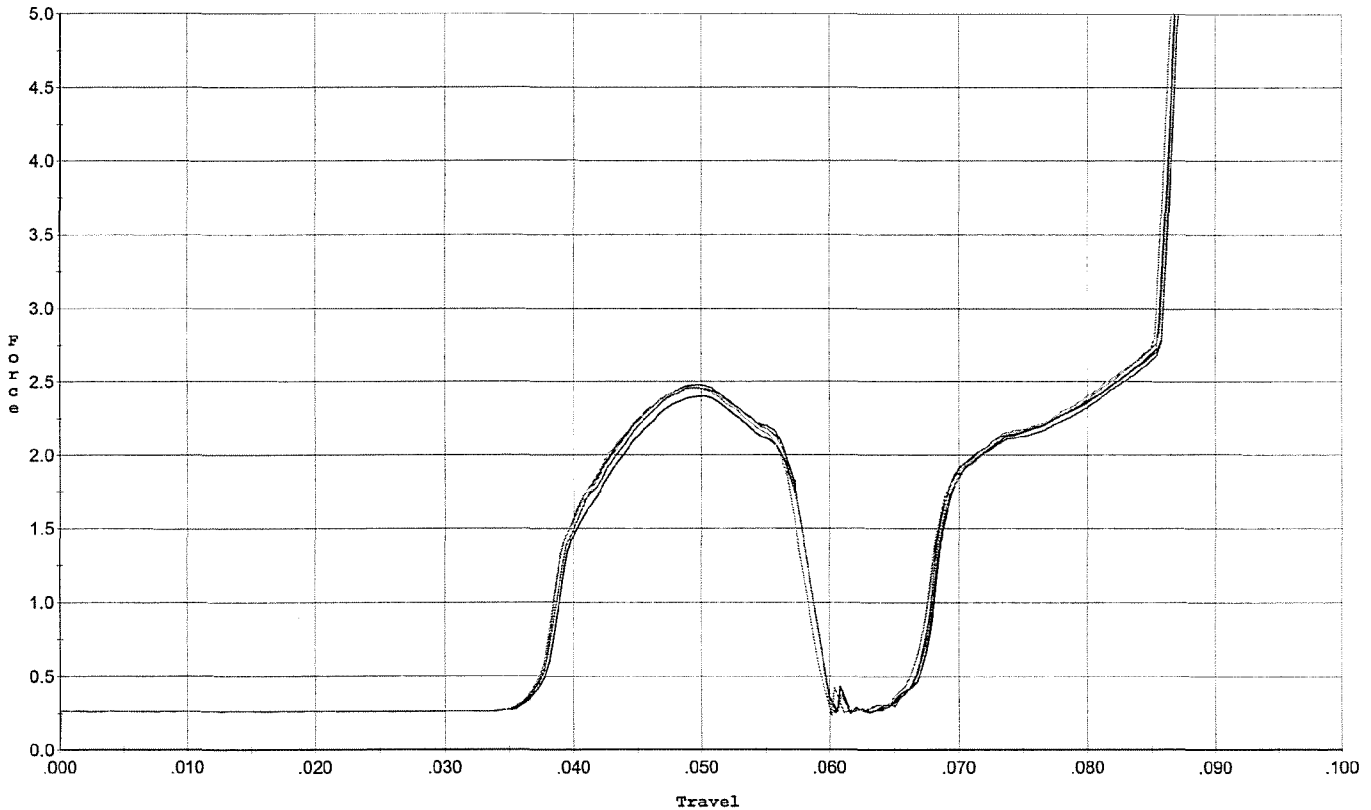
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.736	0.053	0.034	0.035	0.055		Set Trigger
2	2.668	0.053	0.032	0.035	0.053		Set Trigger
3	2.752	0.053	0.033	0.035	0.055		Set Trigger
4	2.750	0.053	0.033	0.035	0.055		Set Trigger
5	2.725	0.053	0.033	0.035	0.055		Set Trigger

Aug 2.72

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C. Schults 8/01/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles+/- .50 lbs.



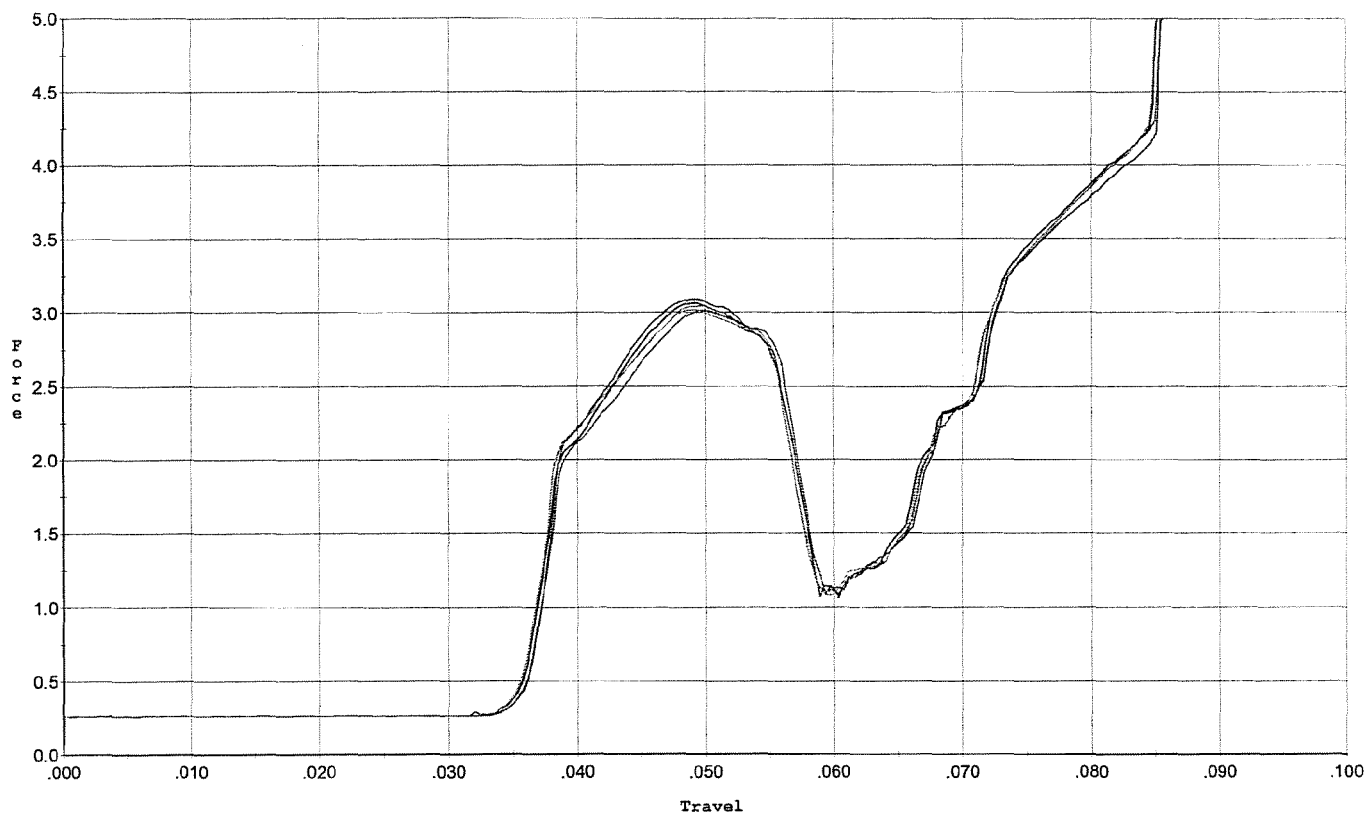
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.477	0.057	0.037	0.036	0.051		Set Trigger
2	2.400	0.057	0.038	0.036	0.050		Set Trigger
3	2.457	0.057	0.037	0.036	0.051		Set Trigger
4	2.461	0.057	0.037	0.036	0.051		Set Trigger
5	2.461	0.057	0.037	0.036	0.050		Set Trigger

Aug 2.45

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C. Schults 8/01/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



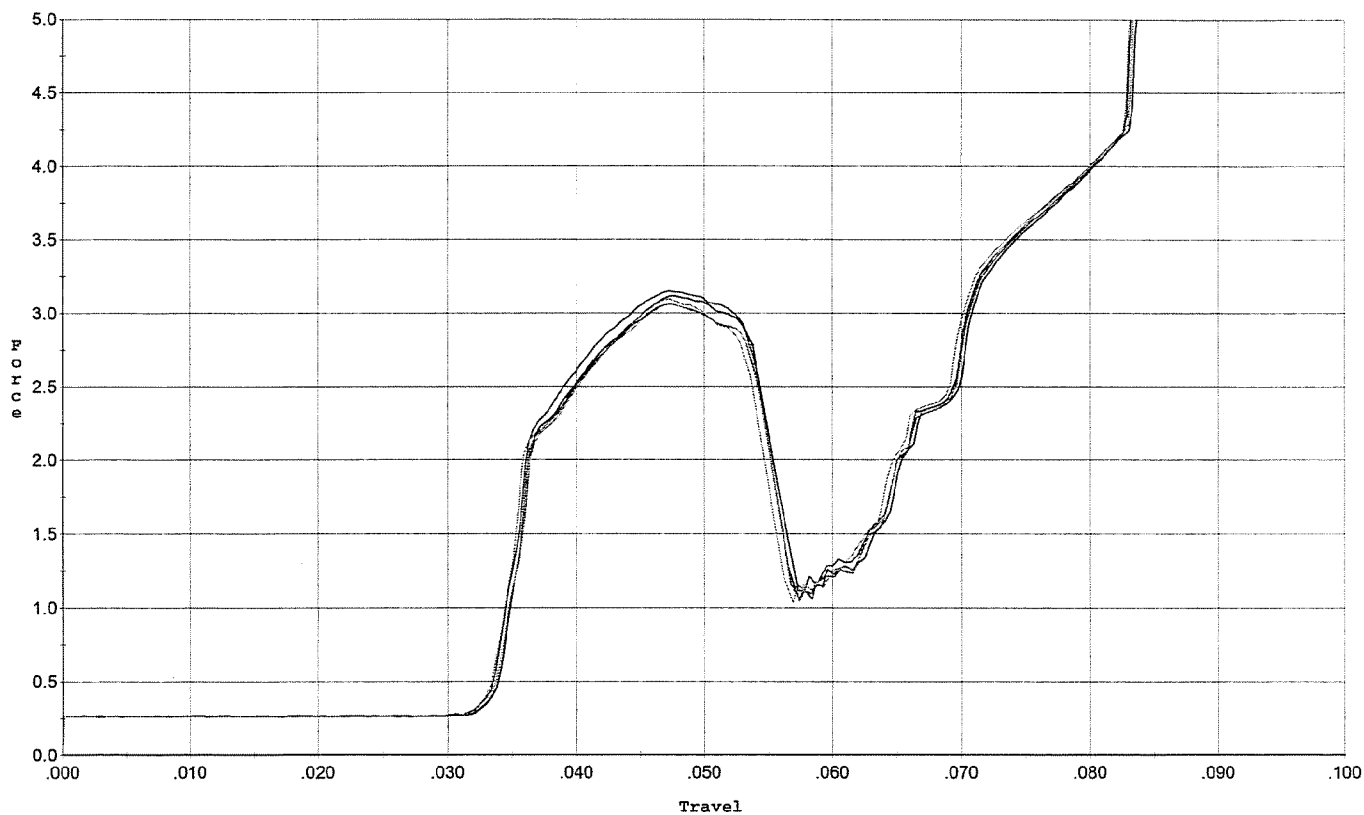
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.091	0.057	0.036	0.035	0.063		Set Trigger
2	3.065	0.055	0.036	0.035	0.061		Set Trigger
3	3.014	0.056	0.036	0.035	0.061		Set Trigger
4	3.018	0.055	0.035	0.035	0.061		Set Trigger
5	3.043	0.056	0.036	0.035	0.061		Set Trigger

Avg 3.04

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C. Schults 8/01/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



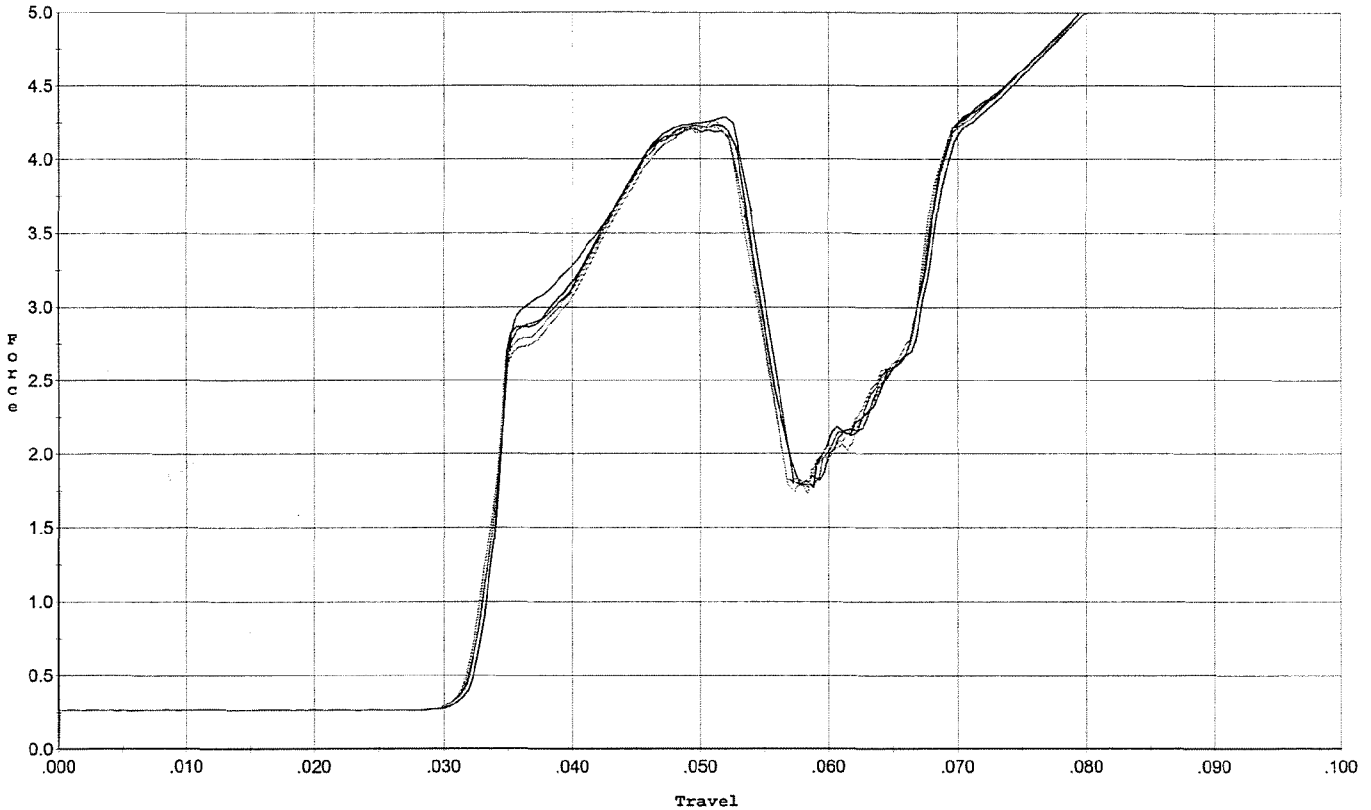
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.149	0.054	0.033	0.034	0.064		Set Trigger
2	3.115	0.054	0.034	0.034	0.062		Set Trigger
3	3.062	0.054	0.034	0.034	0.062		Set Trigger
4	3.060	0.054	0.034	0.034	0.062		Set Trigger
5	3.096	0.054	0.033	0.034	0.062		Set Trigger

Aug 3.09

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C. Schults 8/01/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



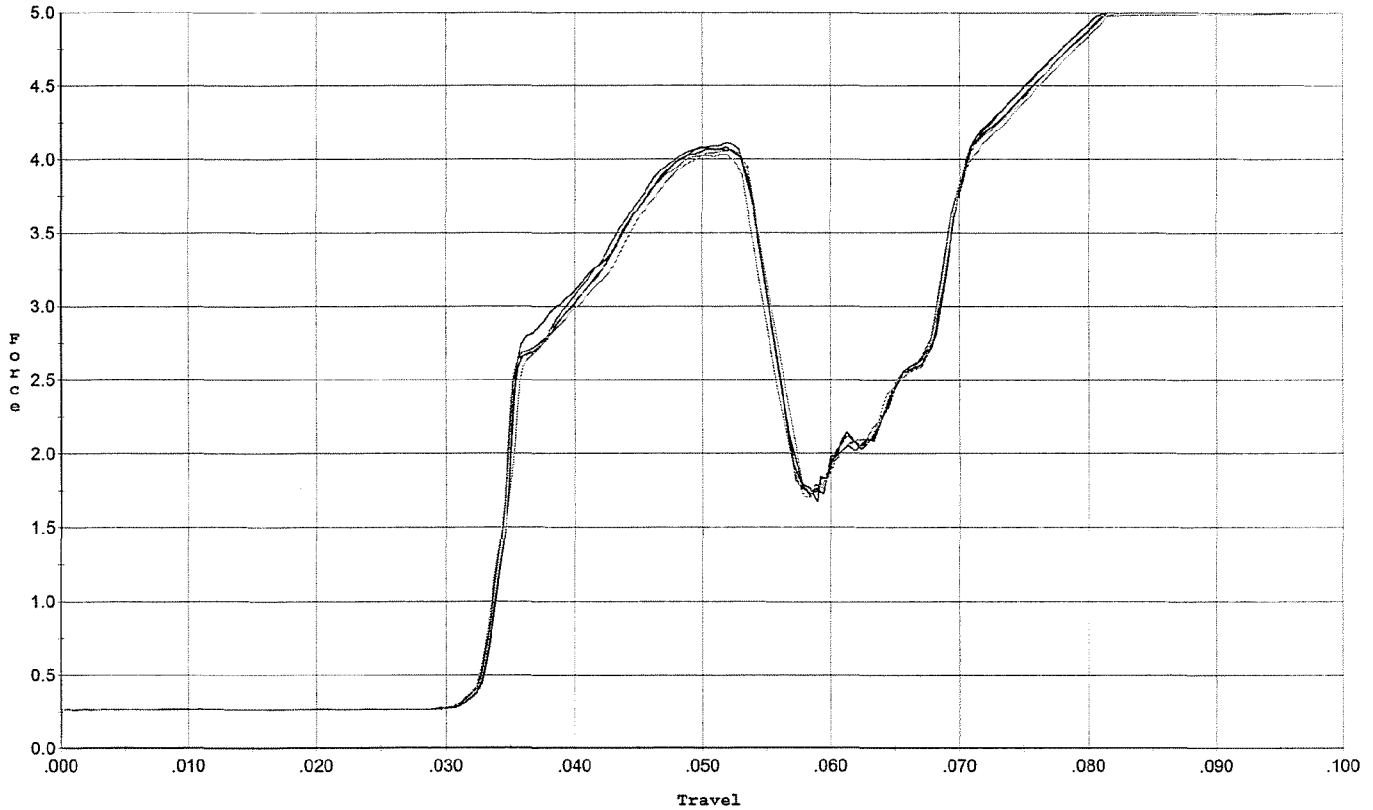
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.285	0.054	0.032	0.031	0.085		Set Trigger
2	4.234	0.053	0.032	0.032	0.082		Set Trigger
3	4.217	0.054	0.032	0.031	0.082		Set Trigger
4	4.219	0.054	0.032	0.031	0.083		Set Trigger
5	4.261	0.053	0.032	0.031	0.082		Set Trigger

Avg. 4.24

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C. Schults 8/01/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. after 20 cycles+/- 1.0 lbs.



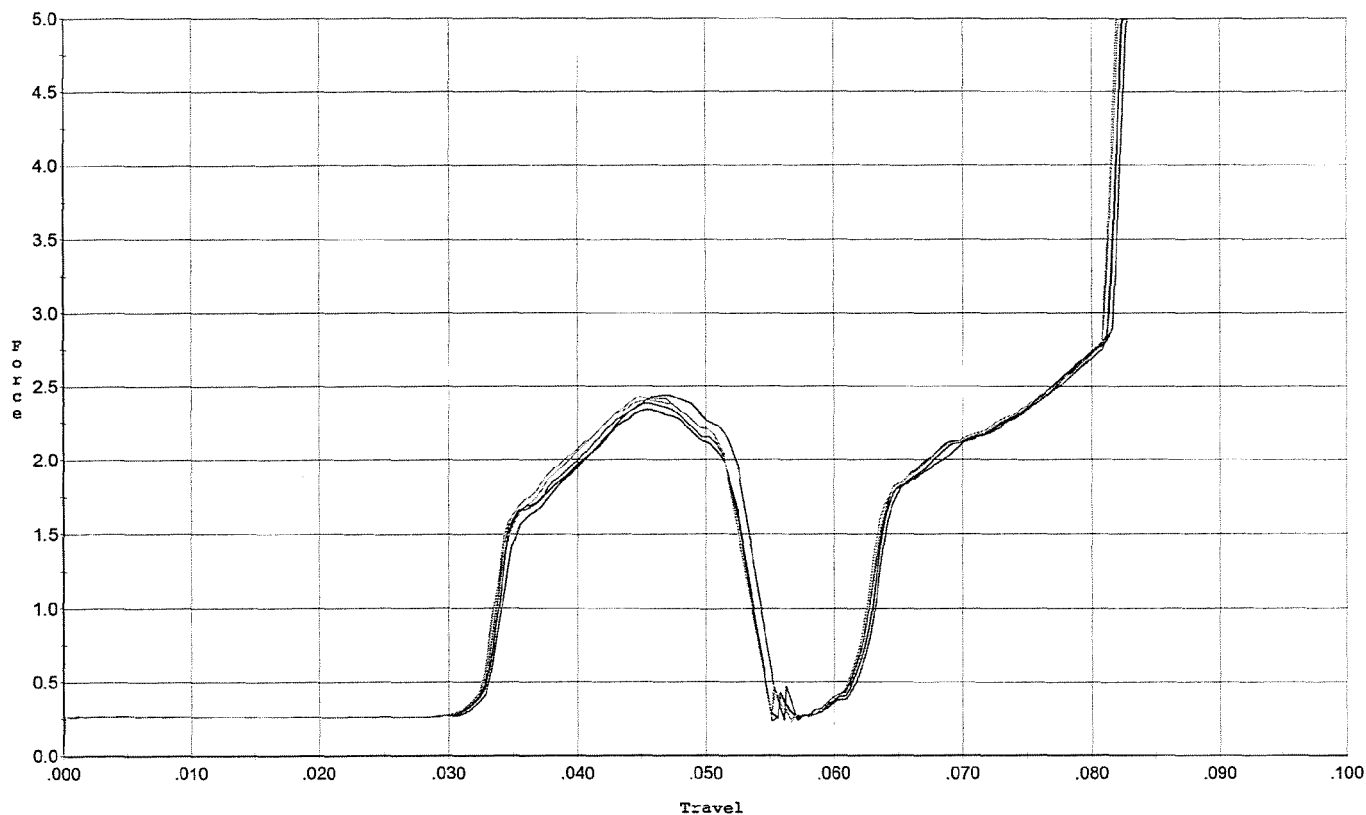
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.072	0.054	0.033	0.032	0.080		Set Trigger
2	4.081	0.054	0.033	0.032	0.080		Set Trigger
3	4.108	0.054	0.033	0.032	0.081		Set Trigger
4	4.065	0.053	0.033	0.032	0.078		Set Trigger
5	4.032	0.053	0.032	0.032	0.078		Set Trigger

Avg. 4.07

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C. Schults 8/01/08

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



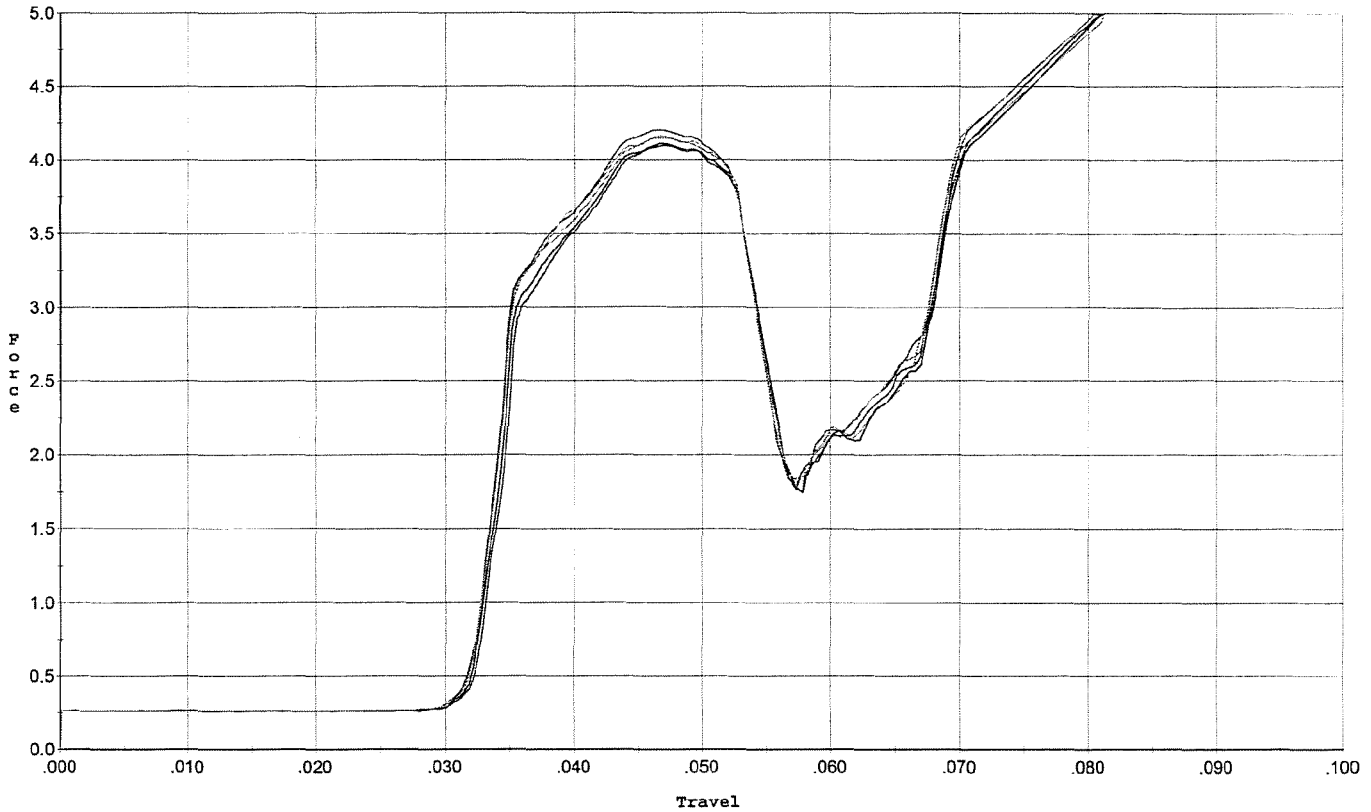
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.442	0.053	0.033	0.035	0.048		Set Trigger
2	2.341	0.052	0.033	0.035	0.047		Set Trigger
3	2.383	0.053	0.033	0.035	0.048		Set Trigger
4	2.404	0.051	0.033	0.035	0.047		Set Trigger
5	2.429	0.053	0.033	0.035	0.050		Set Trigger

Aug. 2.40

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C. Schults 8/01/08

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 for target&accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.098	0.053	0.032	0.033	0.081		Set Trigger
2	4.112	0.053	0.032	0.032	0.082		Set Trigger
3	4.205	0.053	0.032	0.032	0.085		Set Trigger
4	4.163	0.053	0.032	0.032	0.084		Set Trigger
5	4.150	0.053	0.032	0.032	0.084		Set Trigger

Avg. 4.14