

66774462

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



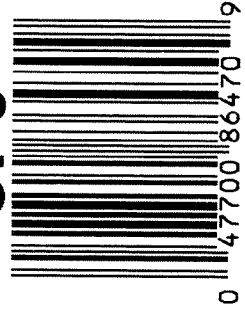
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6774462

UPC



BM FORM

GUN SERIAL #

66774462

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		7-31-08	SP
430	ASSEMBLE TO STOCK		7-31-08	SP
440	PROOF		7-31-08	SP
460	CHECK HEADSPACE		7-31-08	SP
470	DIS-ASSEMBLE ACTION		7-31-08	SP
472	SERIALIZE BOLT HANDLE		8-1-08	SP
475	DRILL AND TAP SIGHT HOLES		8-10-08	SP
480	MAGNAFLUX BBL ACTION		8/5	RT
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		8/5/08	RT
520	GOFF BLAST BBL / REC		8/6/08	DG
542	APPLY COATINGS (BARREL ACTION)		8/9	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-11-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-11-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		8-11-08	SP
	D) OIL FIRING PIN ASSEMBLY		8-18-08	RSN
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

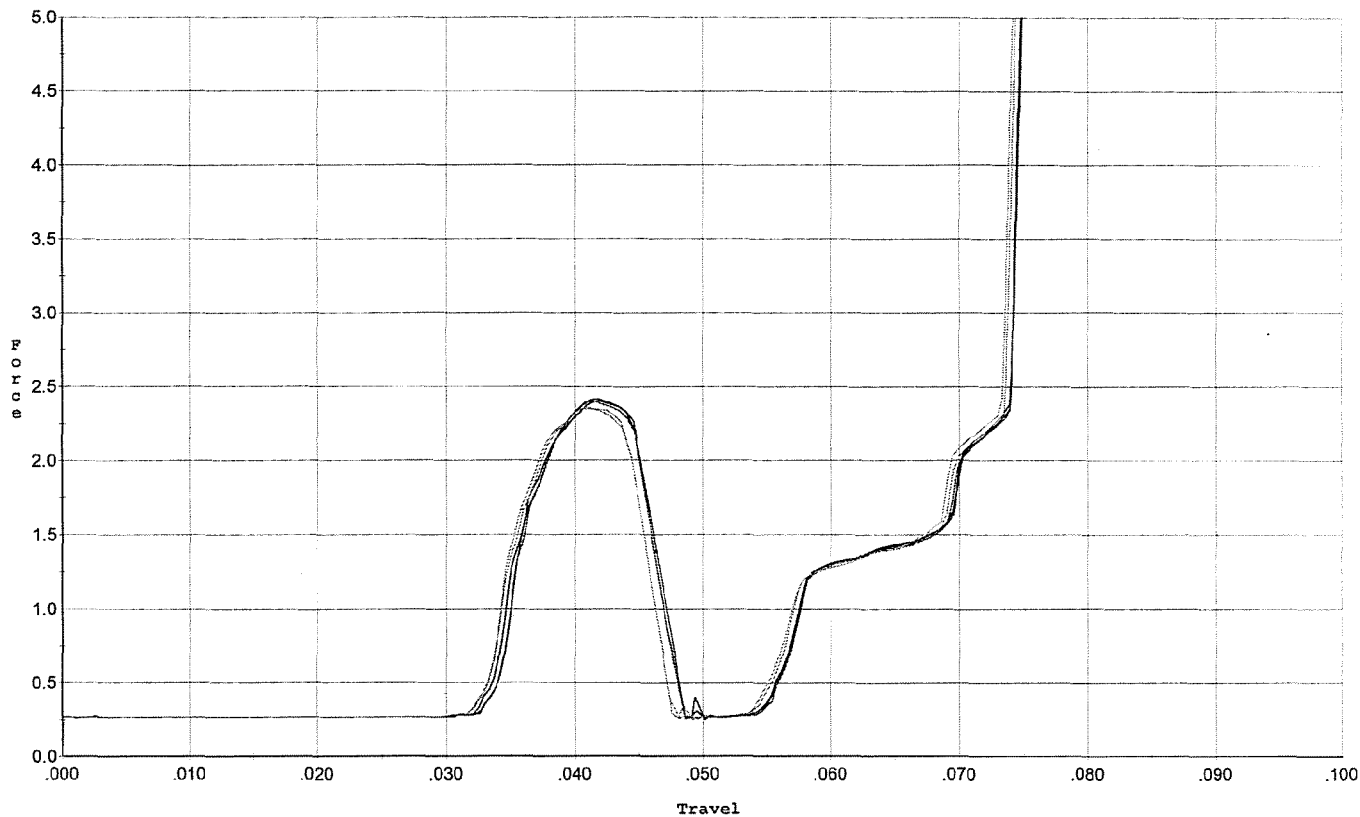
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>3.5</u> <u>3.5</u> <u>3.5</u>	9-9-08	TL
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>6</u> <u>6</u> <u>6</u>	9-9-08	TL
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.025</u> <u>.025</u> <u>.025</u>	9-9-08	TL
	J) ASSEMBLE STOCK		8-18-08	RSW
	K) ASSEMBLE SWIVEL STUDS		9-9-08	TL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	8-19-08	TRW
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION	8-19-08	JL
660	INSPECT FOR LIVE AMMO		8-19-08	TL
670	FINAL INSPECTION A) HEADSPACE		9-9-08	TL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.24</u> <u>2.24</u> <u>2.26</u> <u>2.29</u> <u>2.16</u>	9-8-08	RSW
	C) FUNCTION		9-9-08	TL
690	PACK		10/11/08	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C. Schultz 08/06/2008

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



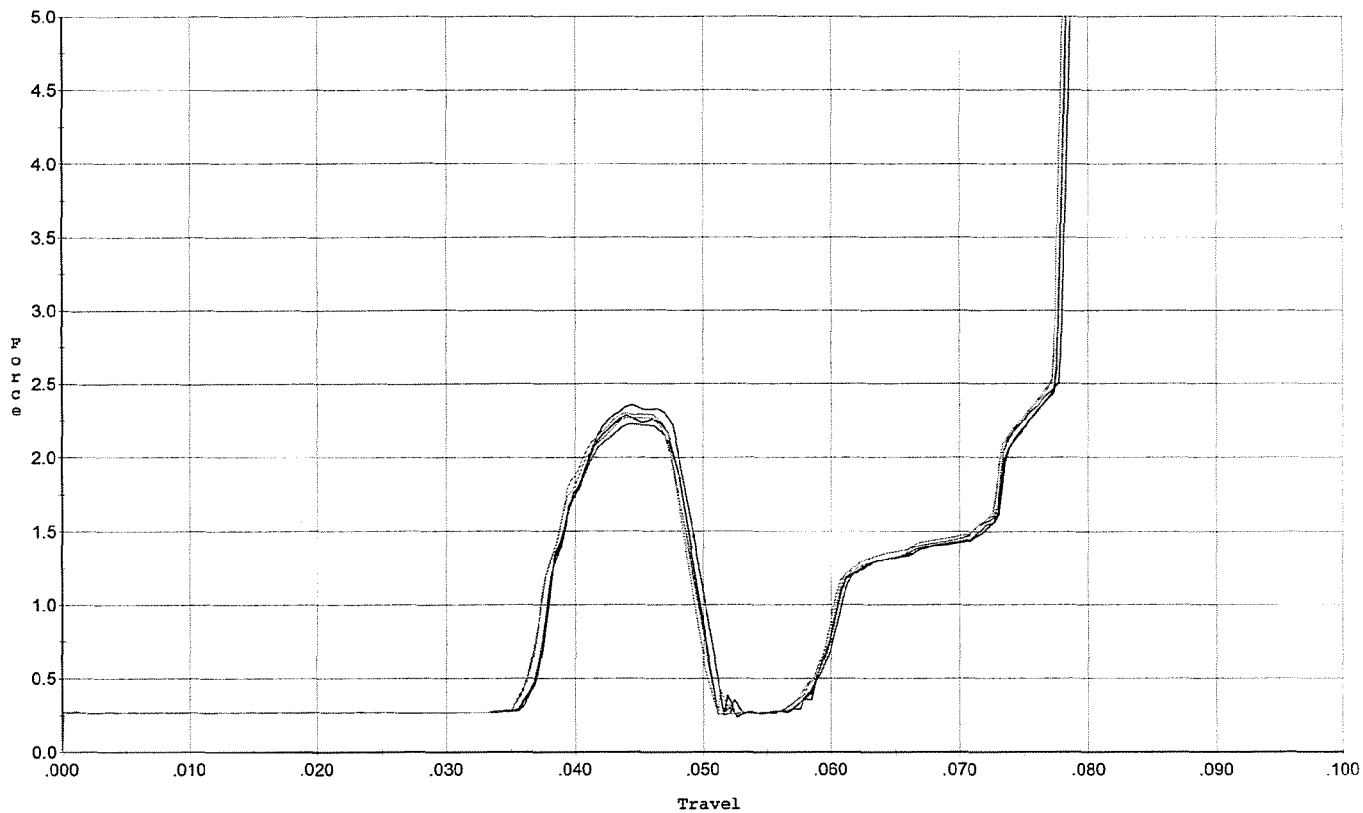
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.415	0.046	0.033	0.035	0.034		Set Trigger
2	2.403	0.045	0.033	0.035	0.033		Set Trigger
3	2.403	0.045	0.033	0.035	0.032		Set Trigger
4	2.350	0.044	0.032	0.035	0.032		Set Trigger
5	2.360	0.044	0.032	0.035	0.032		Set Trigger

Aug. 2-38

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C. Schultz 08/06/2008

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs.after 50 cycles +/- .50 lbs.



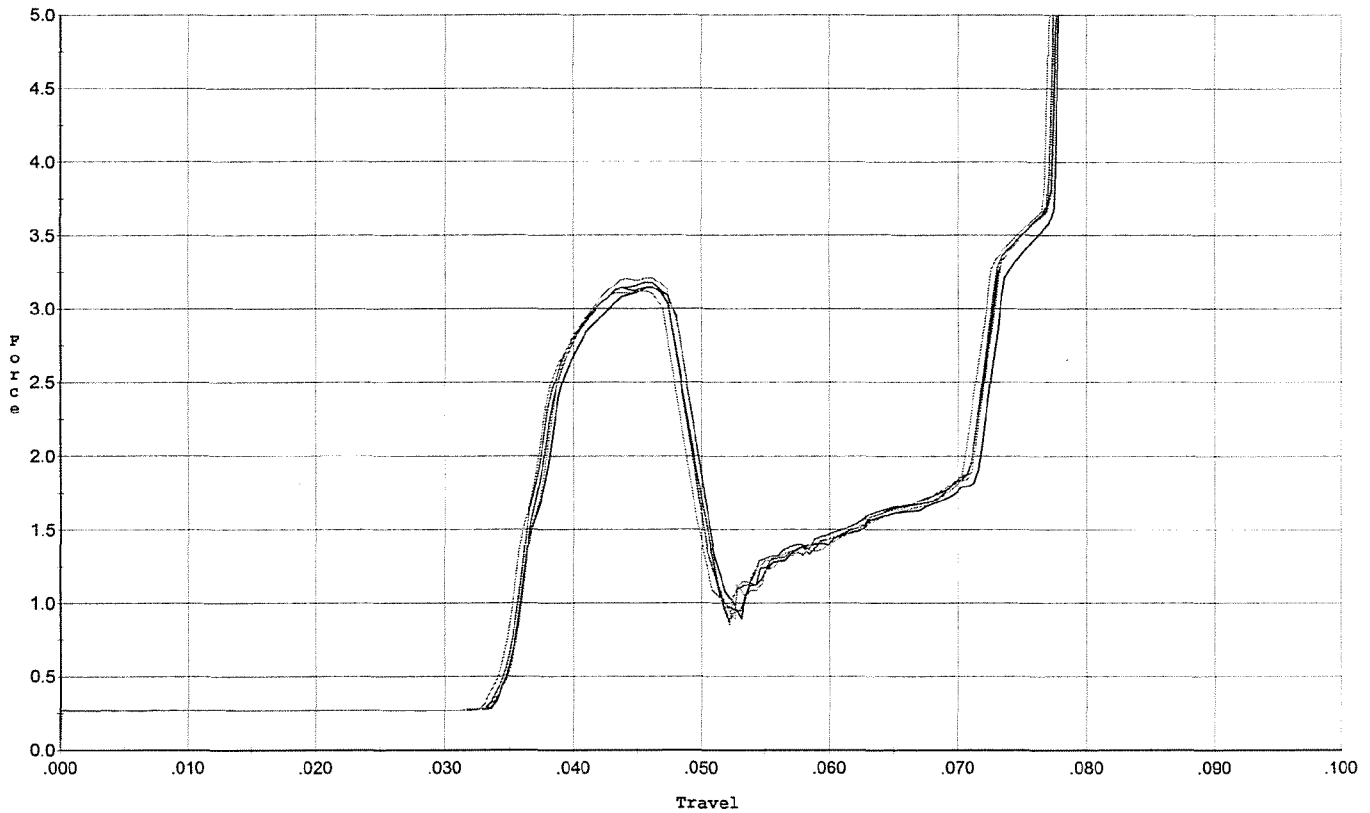
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.353	0.049	0.036	0.036	0.034		Set Trigger
2	2.285	0.048	0.036	0.036	0.032		Set Trigger
3	2.224	0.049	0.036	0.036	0.032		Set Trigger
4	2.301	0.047	0.035	0.036	0.032		Set Trigger
5	2.268	0.047	0.035	0.036	0.032		Set Trigger

Aug. 2.28

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C. Schults 08/06/2008

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



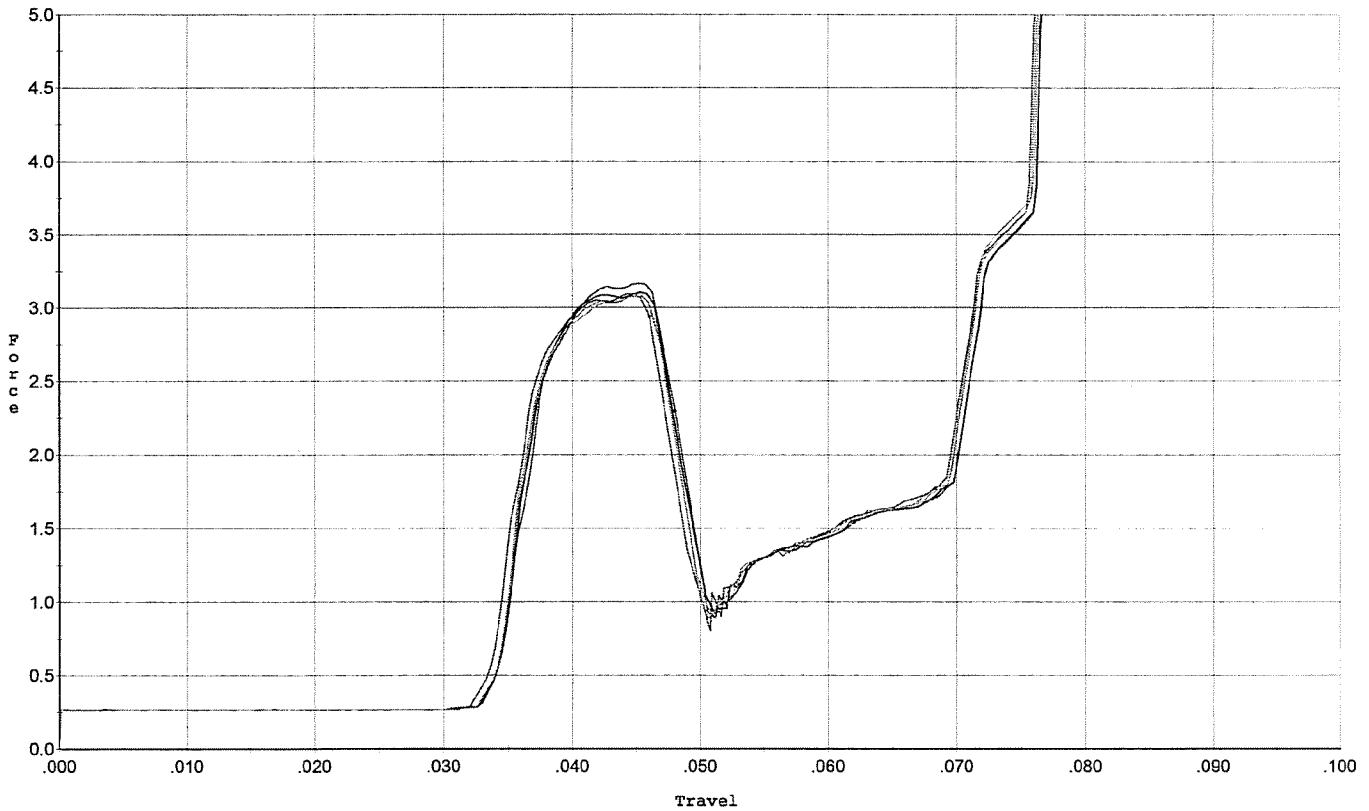
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.146	0.047	0.034	0.035	0.045		Set Trigger
2	3.144	0.048	0.034	0.034	0.045		Set Trigger
3	3.180	0.047	0.034	0.034	0.046		Set Trigger
4	3.208	0.048	0.034	0.034	0.046		Set Trigger
5	3.120	0.047	0.033	0.035	0.045		Set Trigger

Aug - 3.16

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C. Schults 08/06/2008

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



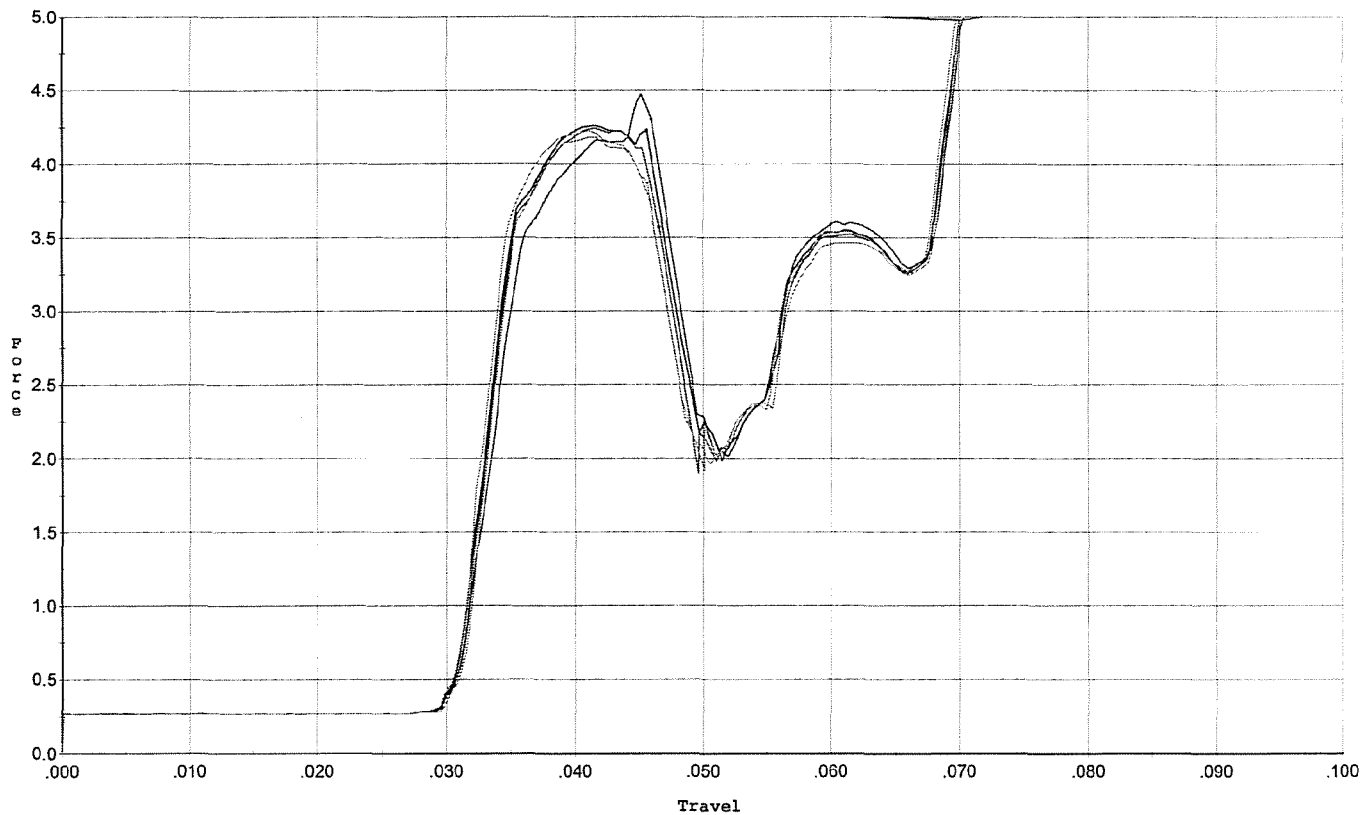
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.165	0.048	0.033	0.034	0.046		Set Trigger
2	3.103	0.046	0.033	0.034	0.044		Set Trigger
3	3.092	0.046	0.032	0.034	0.044		Set Trigger
4	3.078	0.047	0.033	0.034	0.044		Set Trigger
5	3.092	0.047	0.033	0.034	0.045		Set Trigger

Aug. 3.10

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C. Schults 08/06/2008

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



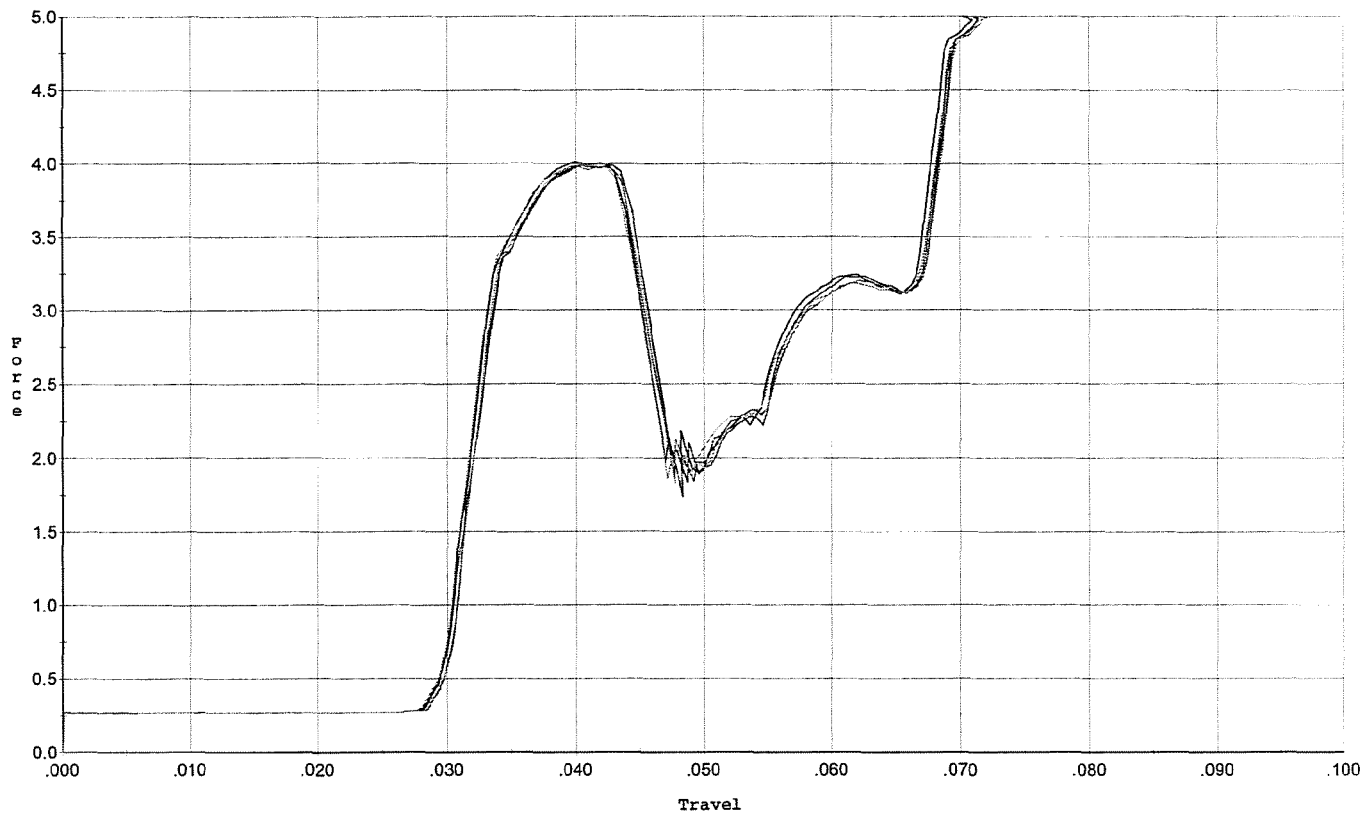
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.471	0.046	0.030	0.031	0.065		Set Trigger
2	4.261	0.046	0.030	0.031	0.066		Set Trigger
3	4.244	0.047	0.030	0.031	0.066		Set Trigger
4	4.226	0.046	0.030	0.031	0.065		Set Trigger
5	4.182	0.046	0.030	0.031	0.063		Set Trigger

Aug. 4-27

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C. Schults 08/06/2008

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles+/- 1.0 lbs.



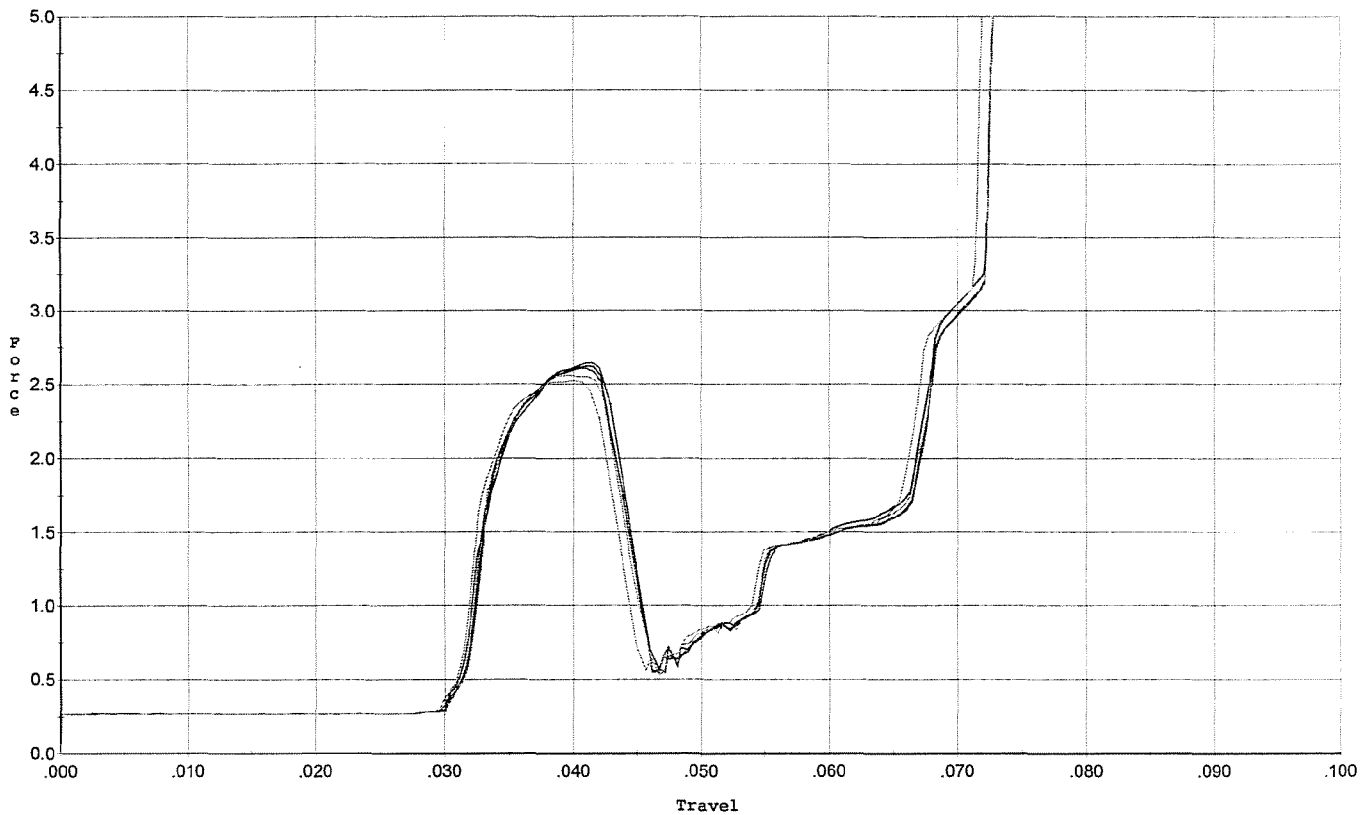
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.993	0.044	0.029	0.031	0.059		Set Trigger
2	4.011	0.044	0.028	0.031	0.059		Set Trigger
3	3.988	0.044	0.029	0.031	0.058		Set Trigger
4	3.999	0.045	0.029	0.031	0.060		Set Trigger
5	3.985	0.044	0.028	0.031	0.059		Set Trigger

Aug. 3-99

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C. Schults 08/06/2008

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



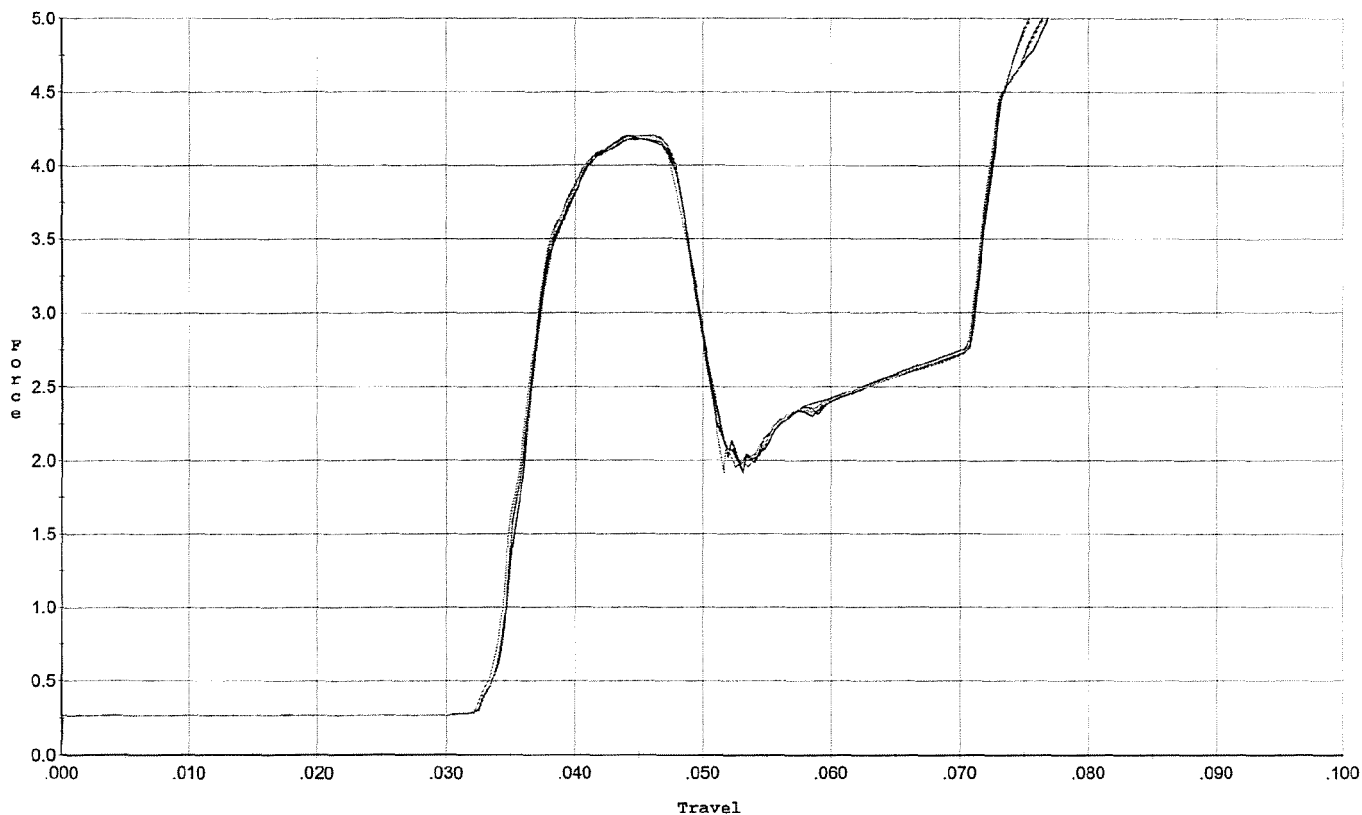
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.646	0.043	0.030	0.033	0.036		Set Trigger
2	2.623	0.044	0.030	0.033	0.036		Set Trigger
3	2.607	0.044	0.030	0.033	0.036		Set Trigger
4	2.559	0.042	0.030	0.034	0.034		Set Trigger
5	2.522	0.042	0.030	0.033	0.034		Set Trigger

Aug. 2.59

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C. Schults 08/06/2008

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0lbs for target&accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.204	0.048	0.033	0.032	0.062		Set Trigger
2	4.181	0.048	0.033	0.032	0.063		Set Trigger
3	4.197	0.048	0.033	0.032	0.063		Set Trigger
4	4.179	0.049	0.032	0.032	0.064		Set Trigger
5	4.208	0.048	0.033	0.032	0.063		Set Trigger

Aug. 4.19