

BARBER - M24 0057159

Q677 4463

**CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON**

BARBER - M24 0057159 M2400057198

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



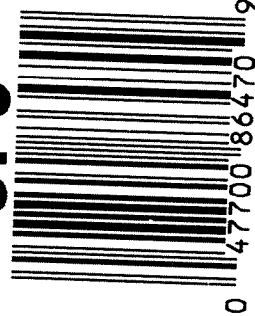
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6774463

UPC



BM FORM

BARBER - M24 0057161 INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6774463

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		7-29-08	J.P.D.
430	ASSEMBLE TO STOCK		7-29-08	JP
440	PROOF		7-29-08	J.P.D.
460	CHECK HEADSPACE		7-29-08	J.P.D.
470	DIS-ASSEMBLE ACTION		7-29-08	J.P.D.
472	SERIALIZE BOLT HANDLE	MAGNA - FLUX	7-31-08	RTZ
475	DRILL AND TAP SIGHT HOLES	JUL 06 2008	8-08-08	JP
480	MAGNAFLUX BBL ACTION	OPERATOR BT	8/6	BT
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		8/6/08	RT
520	GOFF BLAST BBL / REC		8/6/08	Boy
542	APPLY COATINGS (BARREL ACTION)		8/18	an
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-19-08	J
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-19-08	JP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		8-19-08	JP
	D) OIL FIRING PIN ASSEMBLY		8-21-08	J.P.D.
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

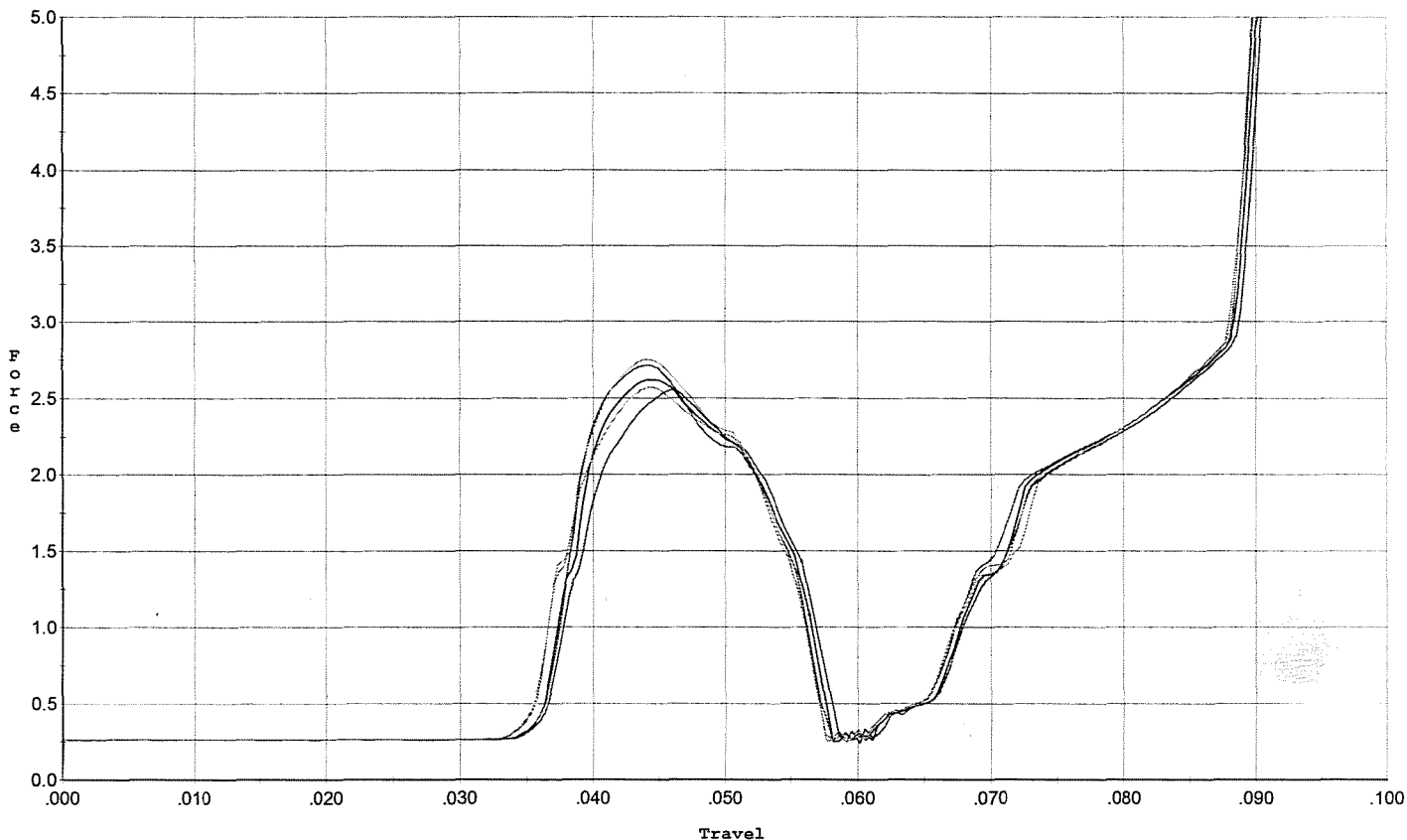
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	BARBER - M24 005716 F) SAFETY ON FORCE 22 LBS MIN 10 LBS MAX	<u>3.0</u> <u>3.0</u> <u>3.0</u>	9.4.08	RSW
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>6.0</u> <u>6.0</u> <u>6.0</u>	9.4.08	RSW
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.024</u>	9.4.08	RSW
	J) ASSEMBLE STOCK		8-21-08	A.P.D.
	K) ASSEMBLE SWIVEL STUDS		9.4.08	RSW
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	8-22-08	TRW
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		8-22-08	TAE
670	FINAL INSPECTION A) HEADSPACE		9.4.08	RSW
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.30</u> <u>2.25</u> <u>2.35</u> <u>2.32</u> <u>2.25</u>	9-30-08	B.S.H.
	C) FUNCTION		9.4.08	RSW
690	PACK		9-5-08	TL

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C. Schults 8/2/2008

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



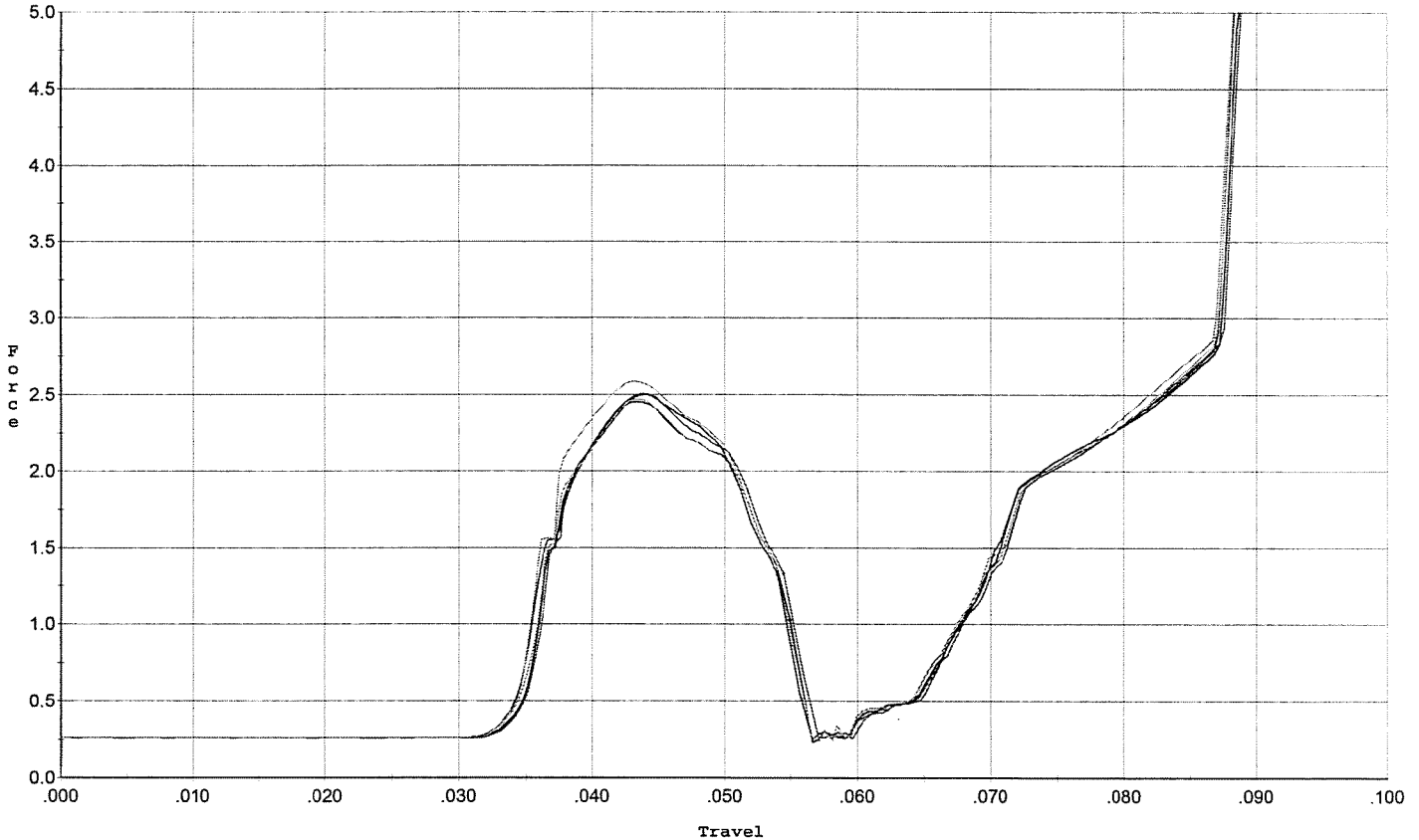
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.555	0.056	0.036	0.040	0.048		Set Trigger
2	2.621	0.056	0.036	0.040	0.050		Set Trigger
3	2.712	0.055	0.036	0.039	0.050		Set Trigger
4	2.753	0.056	0.035	0.039	0.052		Set Trigger
5	2.569	0.056	0.035	0.039	0.050		Set Trigger

Aug - 2.64

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C. Schults 8/2/2008

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs.after 50 cycles+/- .50 lbs.



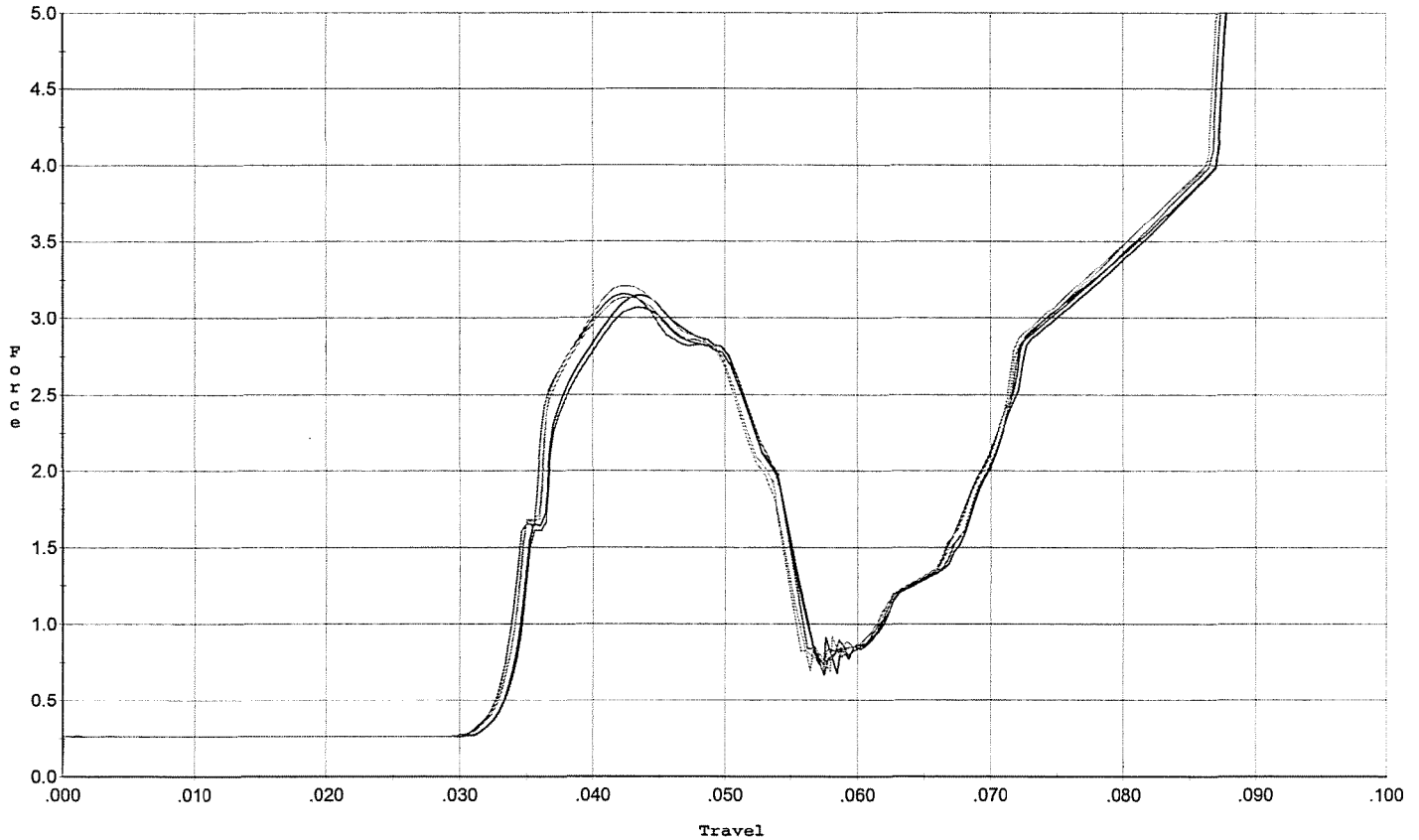
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.507	0.054	0.034	0.039	0.048		Set Trigger
2	2.454	0.055	0.035	0.039	0.048		Set Trigger
3	2.499	0.054	0.035	0.039	0.048		Set Trigger
4	2.469	0.055	0.034	0.039	0.048		Set Trigger
5	2.587	0.055	0.034	0.039	0.051		Set Trigger

Aug - 2.50

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C. Schults 8/2/2008

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



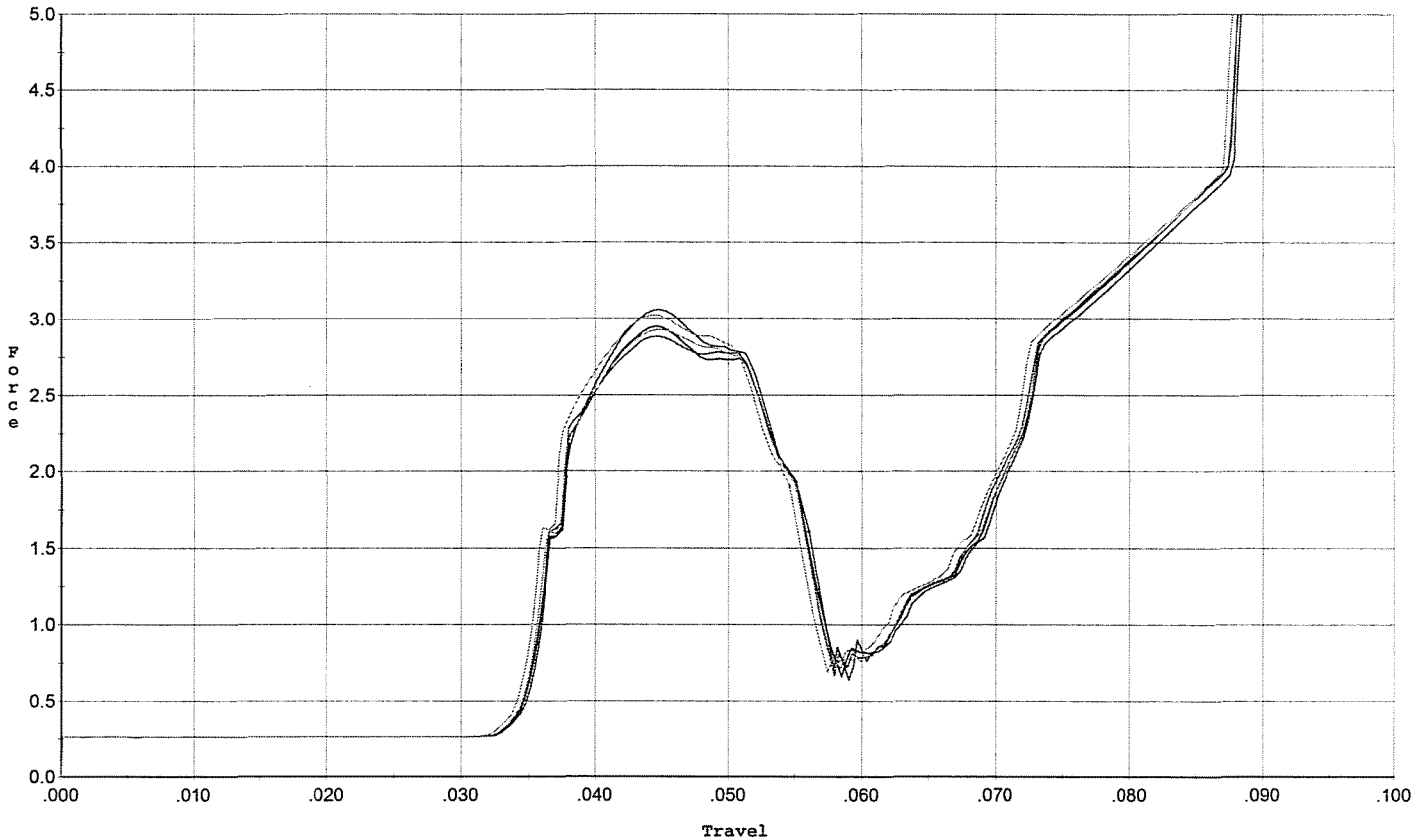
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.070	0.054	0.033	0.037	0.060		Set Trigger
2	3.150	0.054	0.033	0.037	0.061		Set Trigger
3	3.159	0.054	0.032	0.037	0.063		Set Trigger
4	3.211	0.054	0.033	0.037	0.062		Set Trigger
5	3.136	0.054	0.033	0.037	0.061		Set Trigger

Avg. 3.14

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C. Schults 8/2/2008

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles+/- .75 lbs.



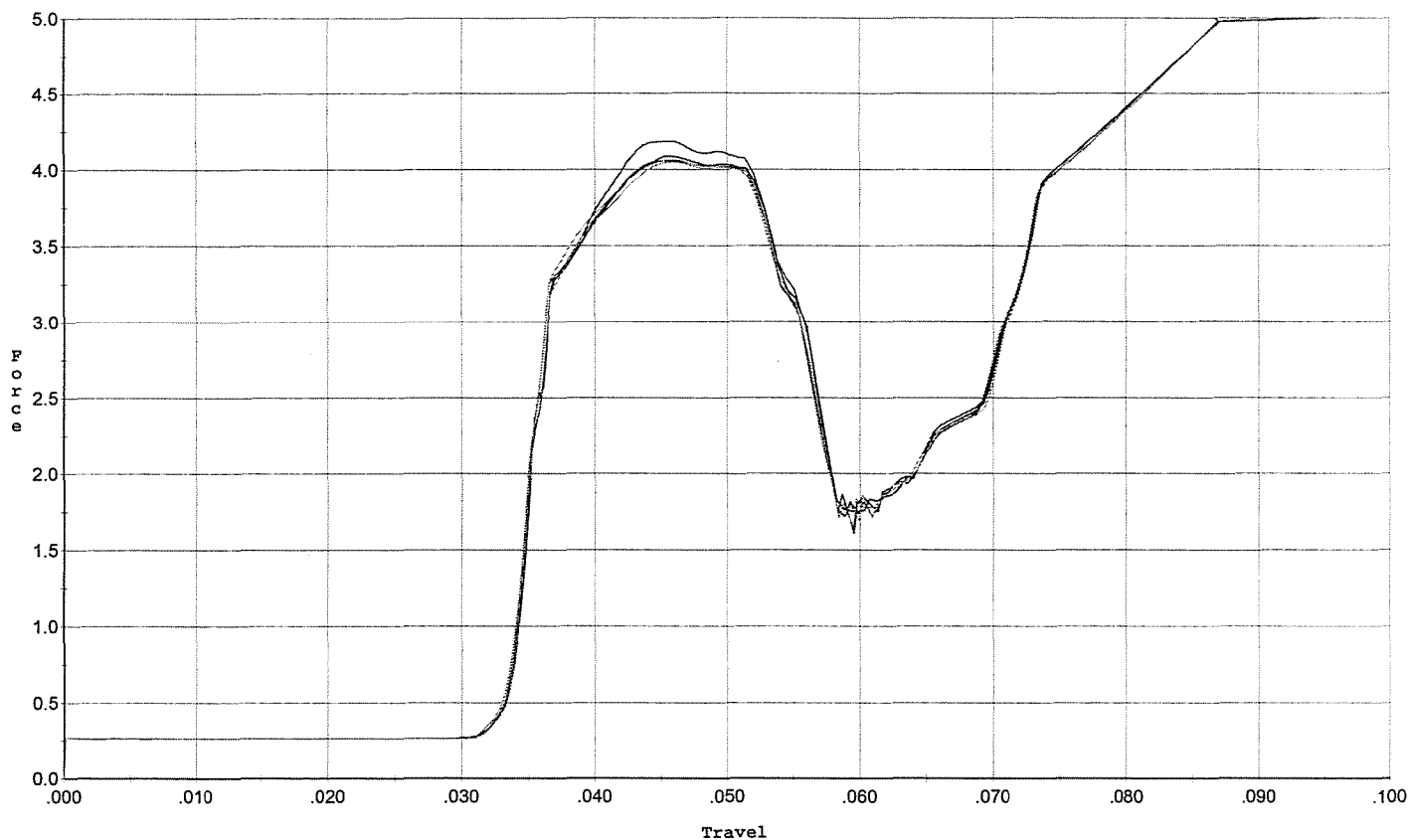
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.061	0.056	0.035	0.038	0.061		Set Trigger
2	2.950	0.055	0.034	0.037	0.059		Set Trigger
3	2.885	0.055	0.035	0.037	0.059		Set Trigger
4	2.928	0.055	0.034	0.037	0.059		Set Trigger
5	3.025	0.055	0.034	0.037	0.060		Set Trigger

Aug. 2.97

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C. Schults 8/2/2008

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. 1.0 lbs.



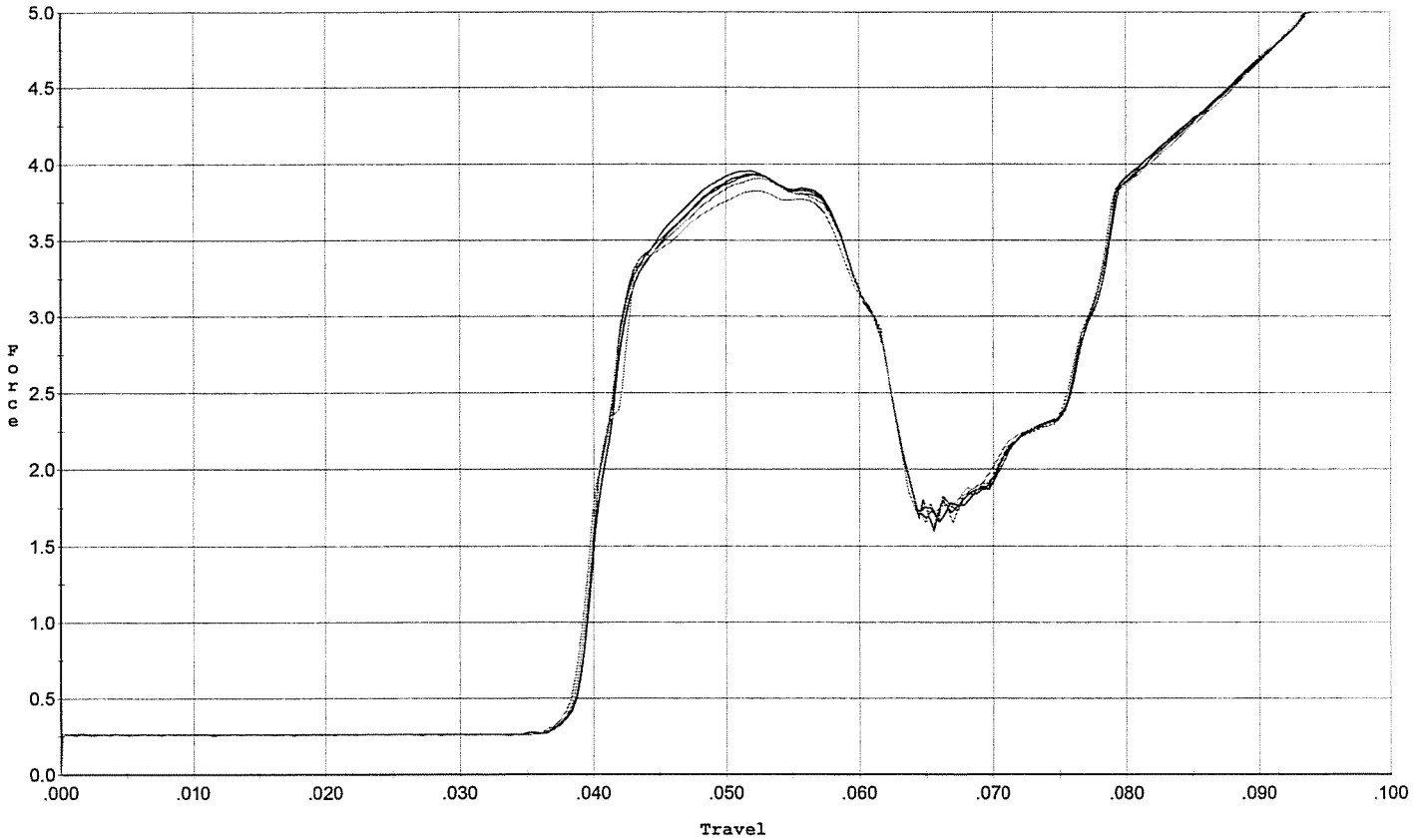
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.184	0.056	0.033	0.035	0.089		Set Trigger
2	4.085	0.056	0.033	0.035	0.088		Set Trigger
3	4.058	0.055	0.033	0.035	0.086		Set Trigger
4	4.048	0.056	0.033	0.035	0.088		Set Trigger
5	4.055	0.055	0.033	0.035	0.087		Set Trigger

Avg. 4.08

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C. Schults 8/2/2008

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. 1.0 lbs.



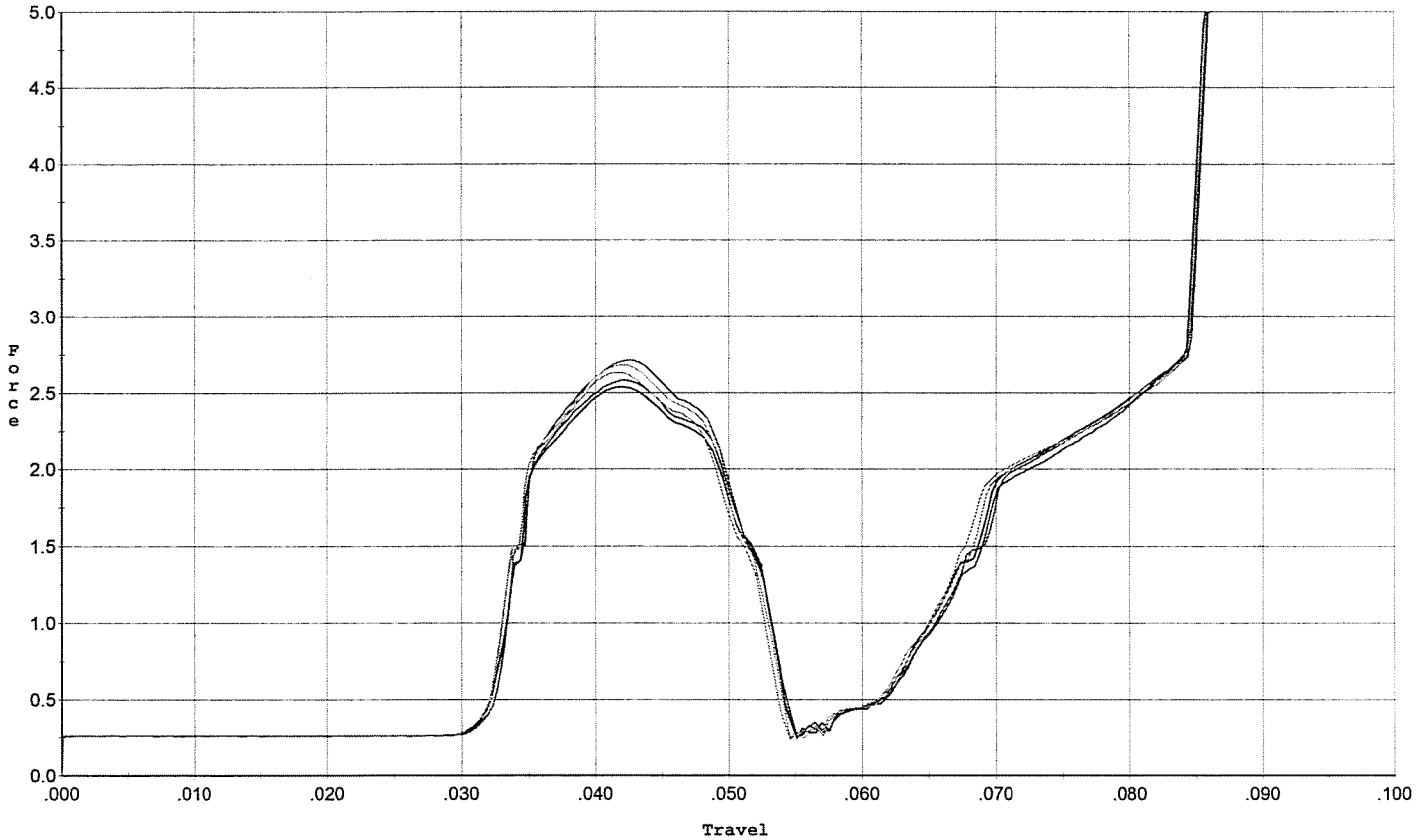
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.955	0.062	0.039	0.037	0.088		Set Trigger
2	3.936	0.062	0.039	0.038	0.087		Set Trigger
3	3.932	0.062	0.038	0.037	0.088		Set Trigger
4	3.821	0.062	0.038	0.037	0.087		Set Trigger
5	3.909	0.062	0.038	0.037	0.087		Set Trigger

Aug - 3.91

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C. Schults 8/2/2008

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 for final test



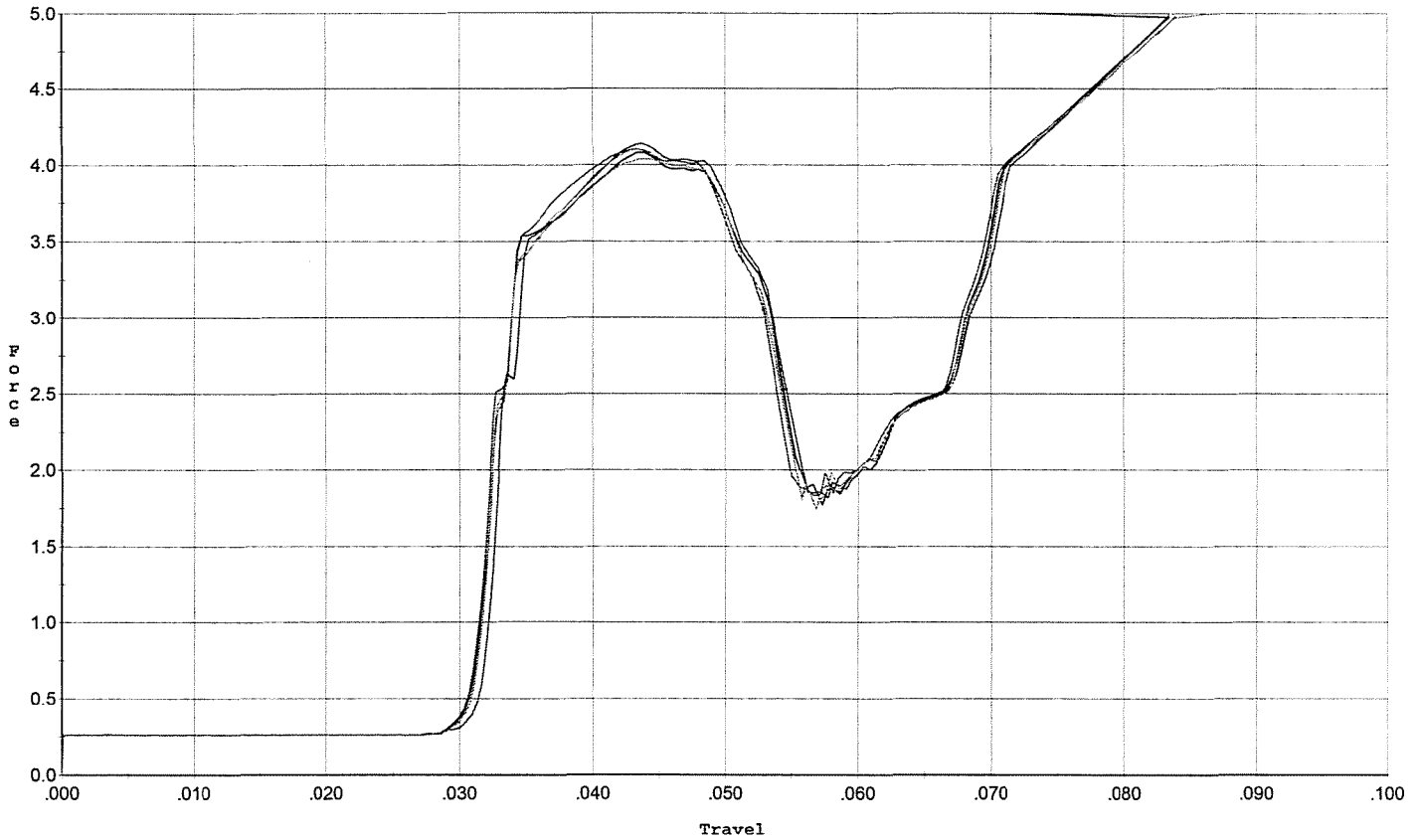
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.585	0.052	0.032	0.038	0.050		Set Trigger
2	2.537	0.053	0.032	0.038	0.050		Set Trigger
3	2.715	0.052	0.032	0.038	0.052		Set Trigger
4	2.684	0.053	0.032	0.038	0.052		Set Trigger
5	2.634	0.052	0.032	0.038	0.050		Set Trigger

Aug. 2.63

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C. Schults 8/2/2008

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target&accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.141	0.055	0.031	0.033	0.089		Set Trigger
2	4.081	0.053	0.030	0.034	0.087		Set Trigger
3	4.105	0.053	0.030	0.034	0.087		Set Trigger
4	4.035	0.054	0.031	0.034	0.087		Set Trigger
5	4.102	0.054	0.031	0.034	0.088		Set Trigger

Aug. 4.09