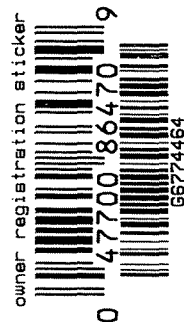


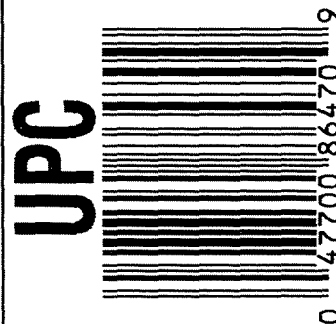
56774464

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD



ORDER NO.	86470
BARREL LENGTH	24"
CAPACITY	6

G6774464



BM FORM

GUN SERIAL # G 6774464

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		7-22-08	LSN
430	ASSEMBLE TO STOCK		7-23-08	TRW
440	PROOF		7-23-08	TRW
460	CHECK HEADSPACE		7-23-08	TRW
470	DIS-ASSEMBLE ACTION	MAGNA - FLUX JUL 25 2008 OPERATOR <u>LSN</u>	7-24-08	RTZ
472	SERIALIZE BOLT HANDLE		7-24-08	RTZ
475	DRILL AND TAP SIGHT HOLES		7-24-08	SD
480	MAGNAFLUX BBL ACTION		7/25/08	BAT
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		7/25/08	RT
520	GOFF BLAST BBL / REC		7/23/08	DL
542	APPLY COATINGS (BARREL ACTION)		8-2	~
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-5-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-5-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		8-5-08	SP
	D) OIL FIRING PIN ASSEMBLY		8-8-08	LSN
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

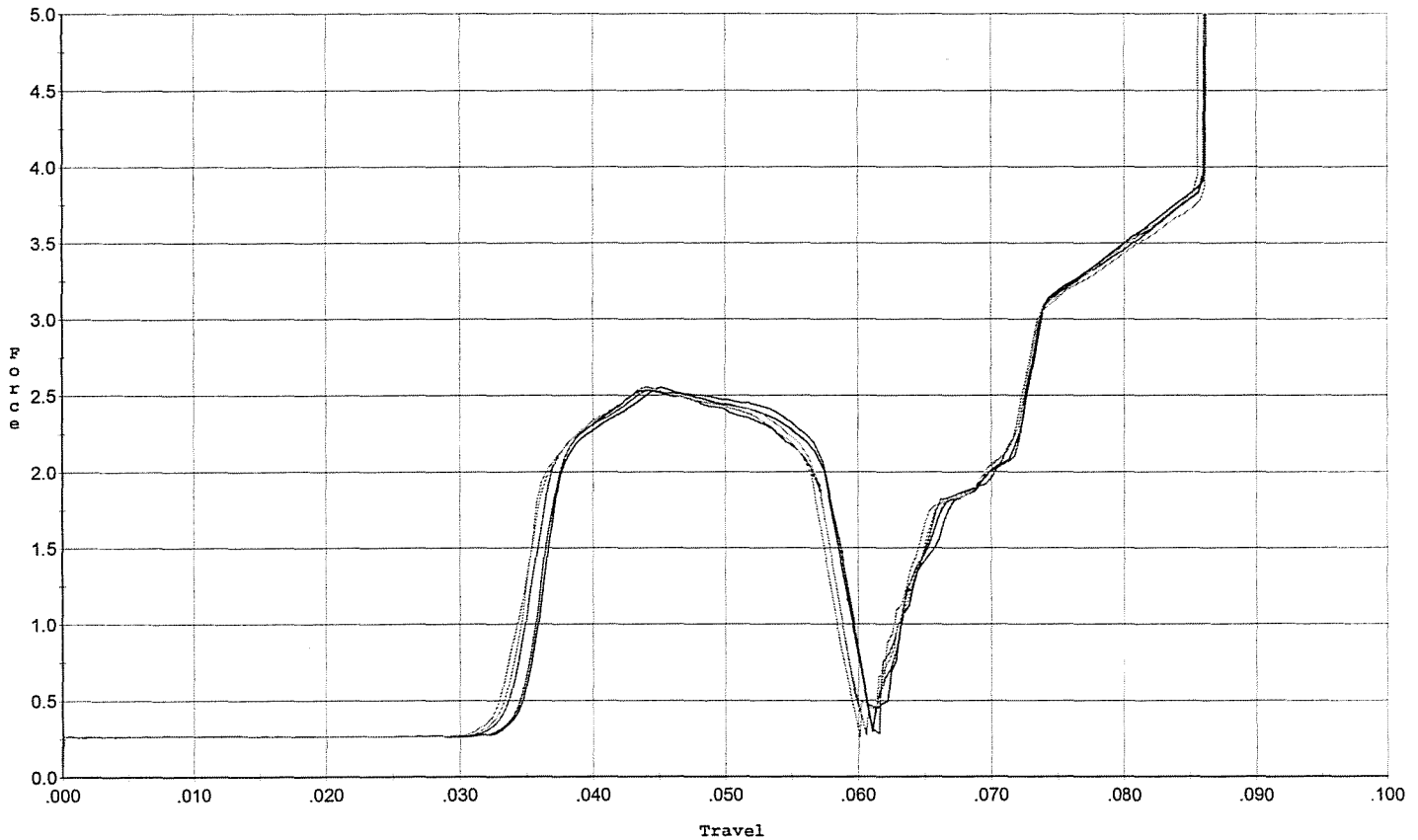
F004 REV 5/2006

560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>6.5</u> <u>6.5</u> <u>6</u>	8-22	TC
CONT.					
	G) SAFETY OFF FORCE	2 LBS MIN	<u>6</u> <u>6</u> <u>6</u>	8-22	TC
	H) TRIGGER PULL TEST AND RETAINABILITY				
	I) FIRING PIN INDENT	.020 MIN	<u>.023</u> <u>.023</u> <u>.024</u>	8-22	TC
	J) ASSEMBLE STOCK			8-8-08	BSN
	K) ASSEMBLE SWIVEL STUDS			8-27-08	BSN
	L) ATTACH FRONT AND REAR SIGHT ASSY'S				
	M) IRON SIGHT ALIGNMENT				
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER				
640 & 650	FUNCTION TEST AND TARGET		PASS PASS	FAIL FAIL	8-12-08 TC
	MALFUNCTION	CORRECTION			
	MALFUNCTION	CORRECTION	NA		
	MALFUNCTION	CORRECTION			
	MALFUNCTION	CORRECTION			
660	INSPECT FOR LIVE AMMO			8-12-08	TRW
670	FINAL INSPECTION A) HEADSPACE			8-27-08	BSN
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.83</u> <u>2.84</u> <u>2.77</u> <u>2.81</u> <u>2.82</u>	8/16/08	FM
	C) FUNCTION			8-27-08	BSN
690	PACK			8/28/08	FM

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: c schults 7/29/2008

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



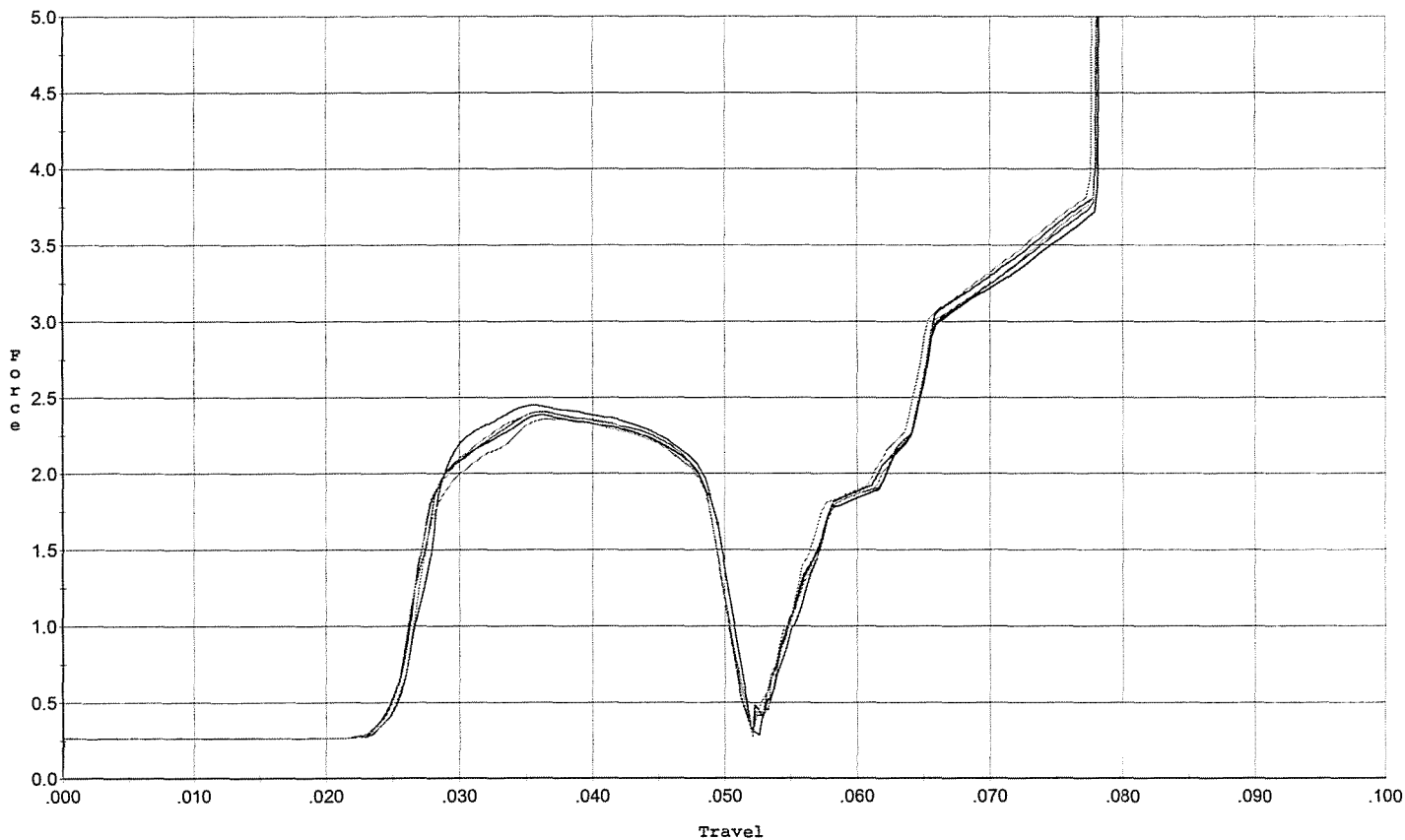
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.533	0.059	0.034	0.034	0.063		Set Trigger
2	2.553	0.059	0.034	0.034	0.062		Set Trigger
3	2.532	0.057	0.033	0.034	0.060		Set Trigger
4	2.553	0.057	0.033	0.035	0.062		Set Trigger
5	2.557	0.056	0.033	0.034	0.061		Set Trigger

Aug. 2.54

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: c schults 7/29/2008

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles+/- .50 lbs.



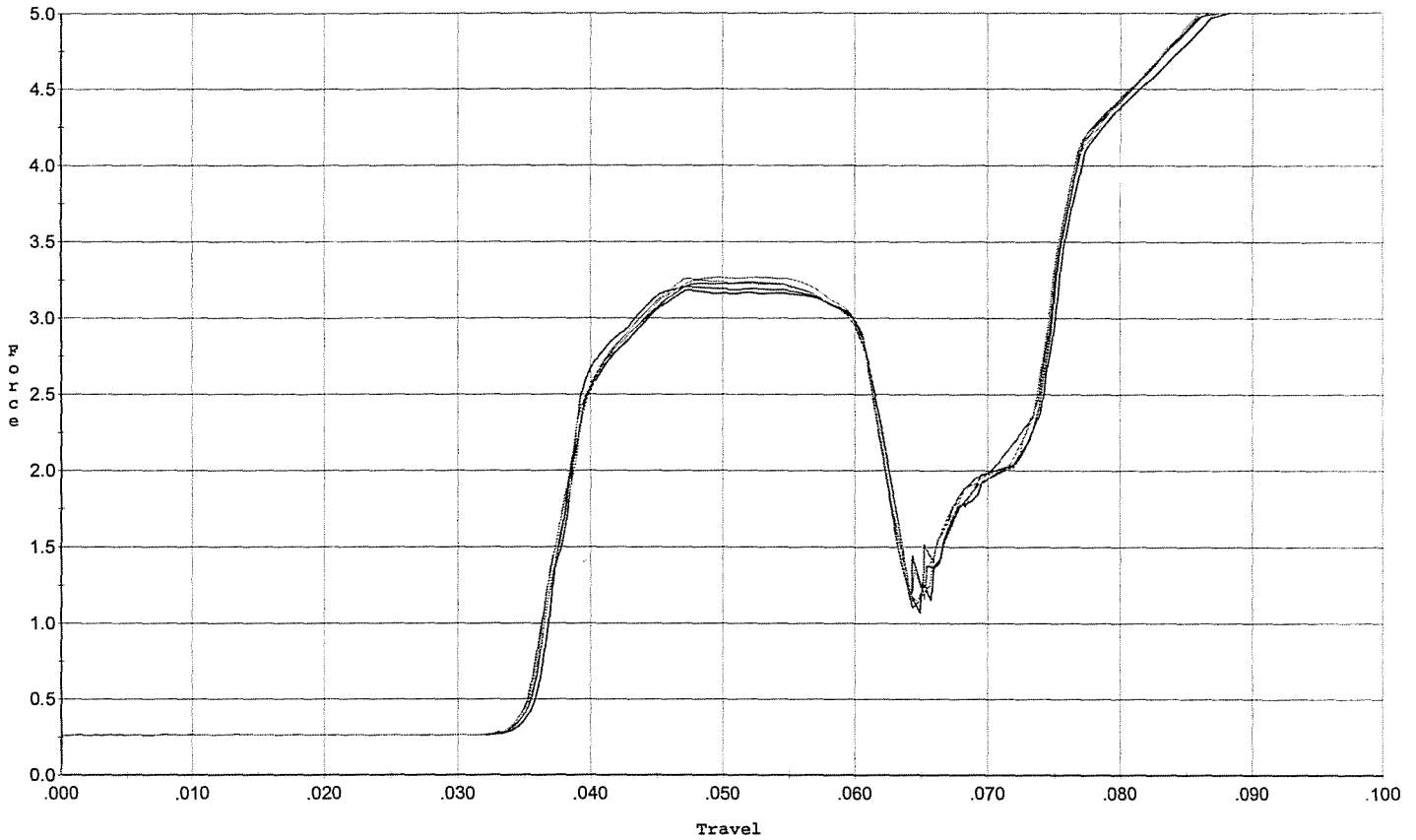
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.447	0.049	0.025	0.032	0.058		Set Trigger
2	2.382	0.049	0.025	0.033	0.056		Set Trigger
3	2.404	0.049	0.025	0.033	0.056		Set Trigger
4	2.355	0.049	0.025	0.032	0.055		Set Trigger
5	2.409	0.049	0.025	0.033	0.056		Set Trigger

Aug. 2.39

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: c schults 7/29/2008

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



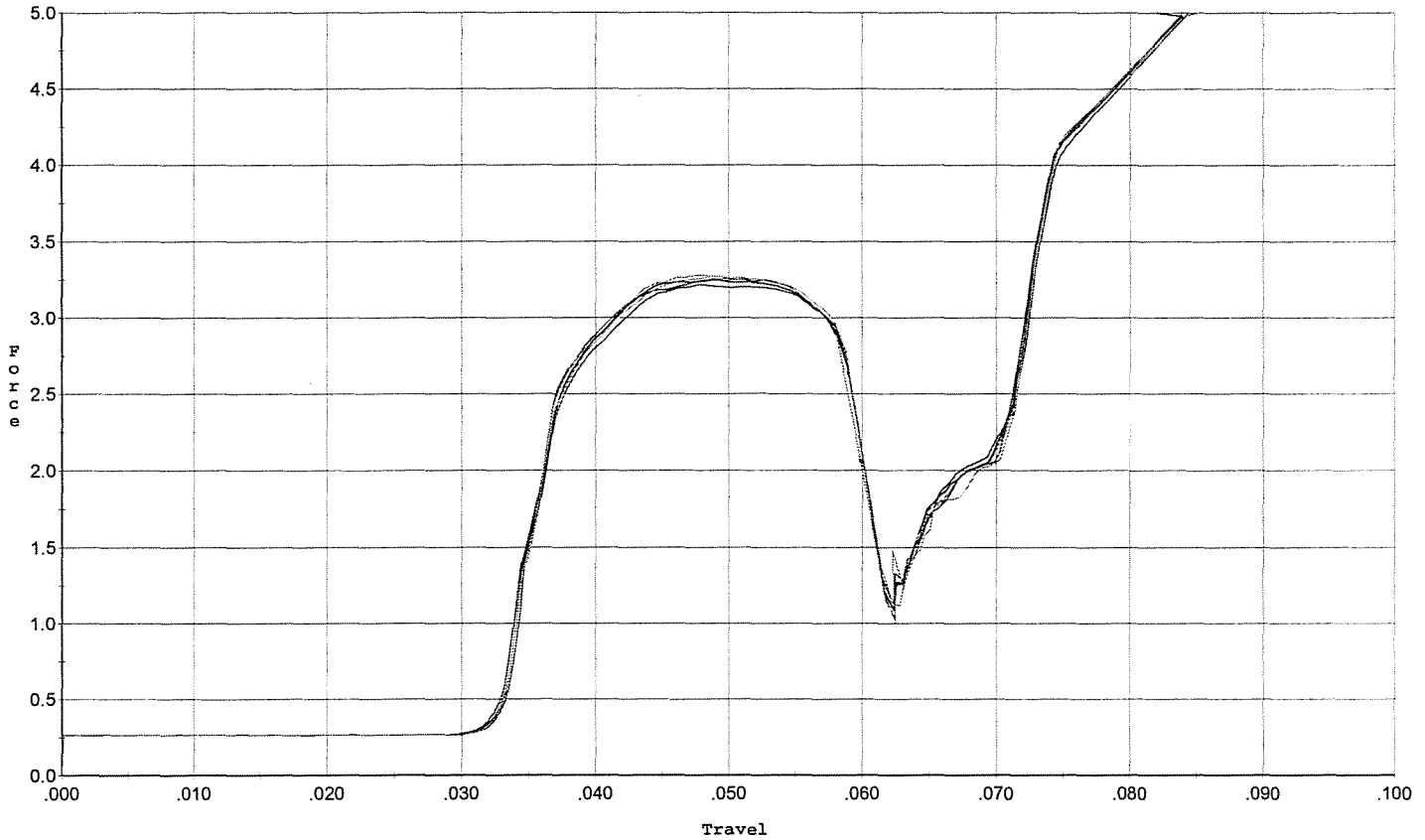
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.205	0.061	0.035	0.033	0.082		Set Trigger
2	3.182	0.062	0.035	0.033	0.083		Set Trigger
3	3.236	0.061	0.035	0.033	0.082		Set Trigger
4	3.269	0.062	0.035	0.033	0.085		Set Trigger
5	3.259	0.061	0.035	0.033	0.082		Set Trigger

Aug. 3.23

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: c schults 7/29/2008

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs.after 20 cycles +/- .75 lbs.



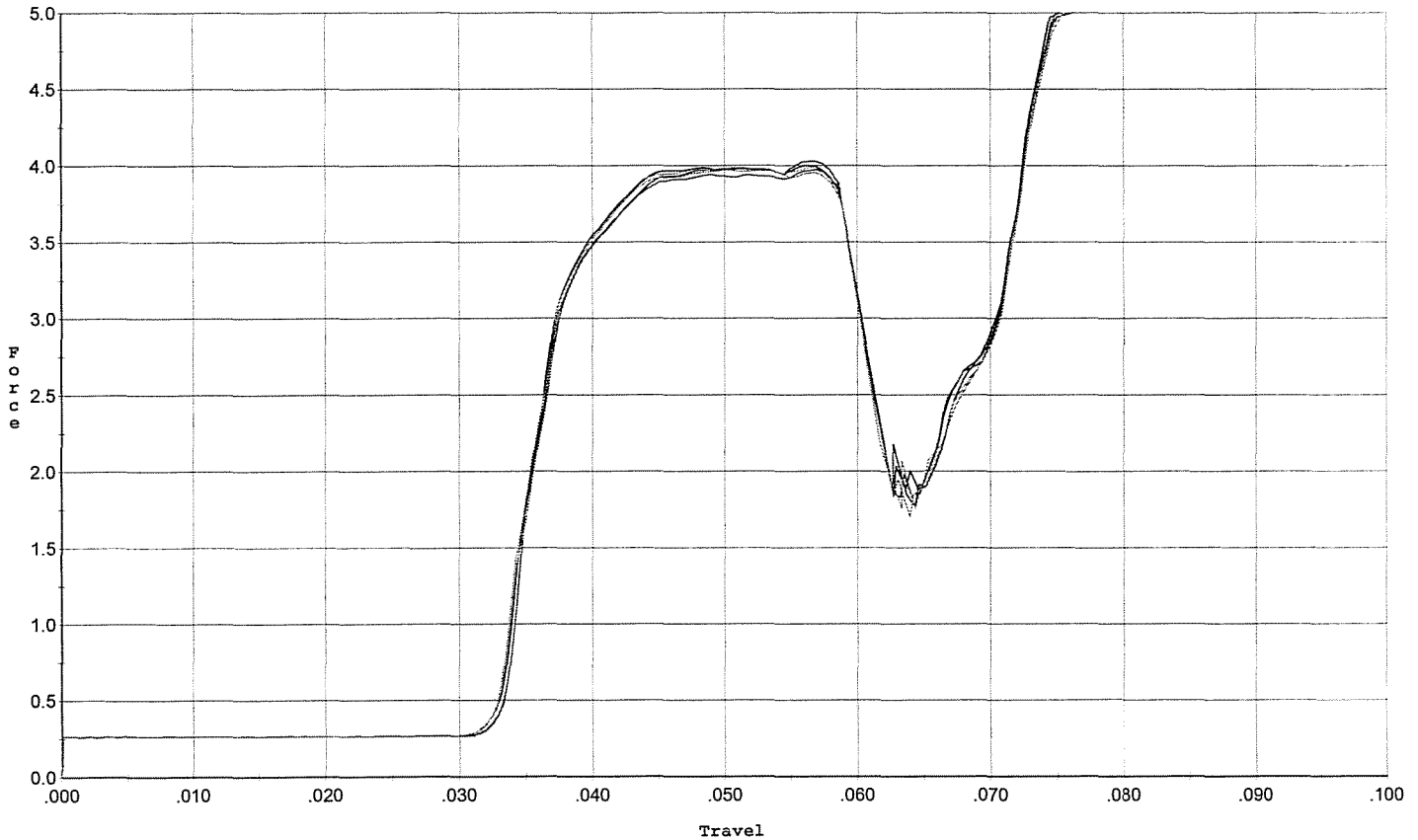
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.257	0.060	0.033	0.032	0.084		Set Trigger
2	3.249	0.059	0.033	0.032	0.083		Set Trigger
3	3.216	0.059	0.033	0.032	0.081		Set Trigger
4	3.260	0.059	0.033	0.032	0.082		Set Trigger
5	3.280	0.060	0.033	0.032	0.084		Set Trigger

Aug. 3-25

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: c schults 7/29/2008

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini.+/-1.0 lbs.



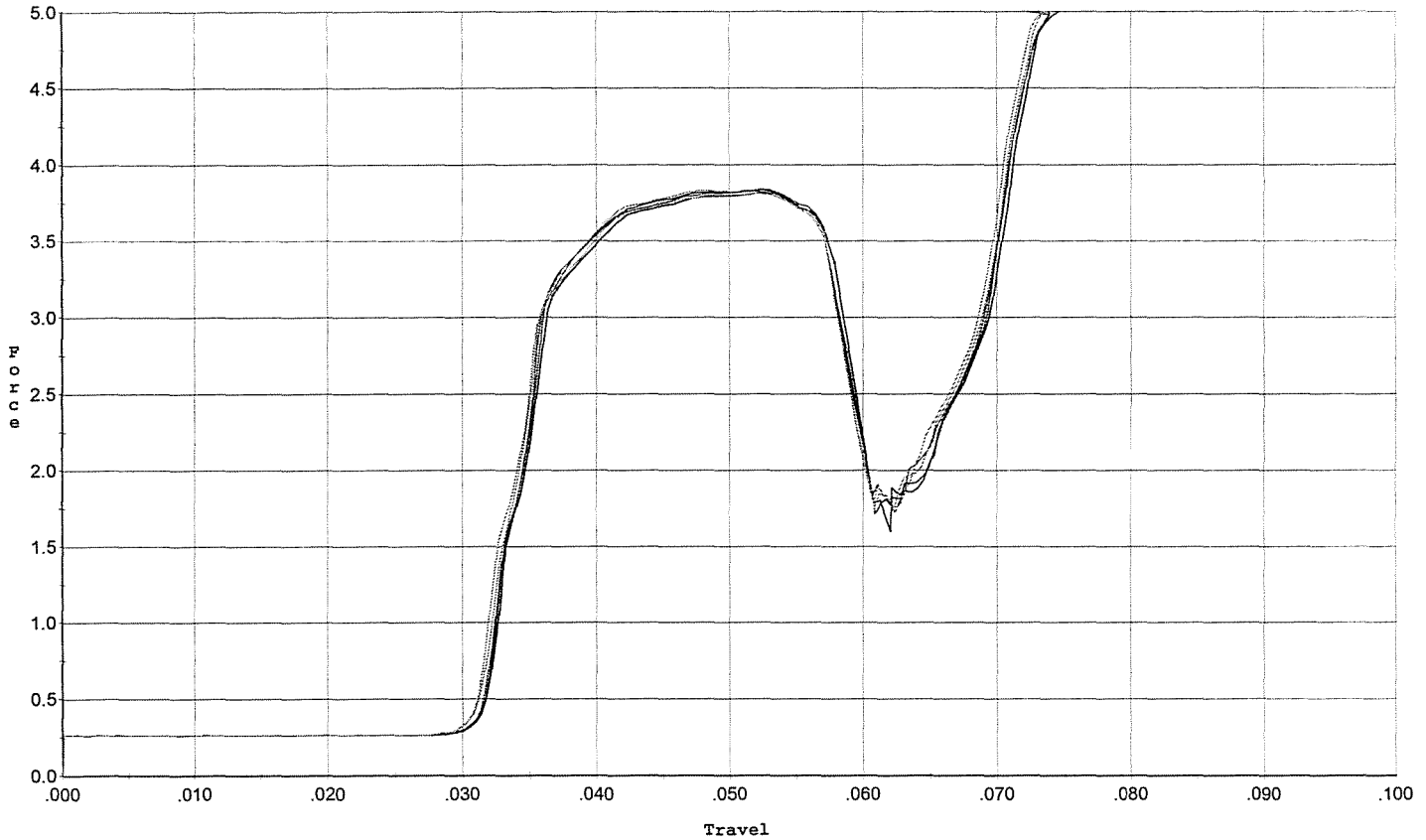
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.028	0.059	0.033	0.030	0.100		Set Trigger
2	3.997	0.059	0.033	0.030	0.101		Set Trigger
3	3.974	0.059	0.033	0.030	0.099		Set Trigger
4	3.991	0.059	0.033	0.031	0.101		Set Trigger
5	3.983	0.059	0.033	0.031	0.100		Set Trigger

Aug. 3.99

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: c schults 7/29/2008

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. iafter 20 cycles+/-1.0 lbs.



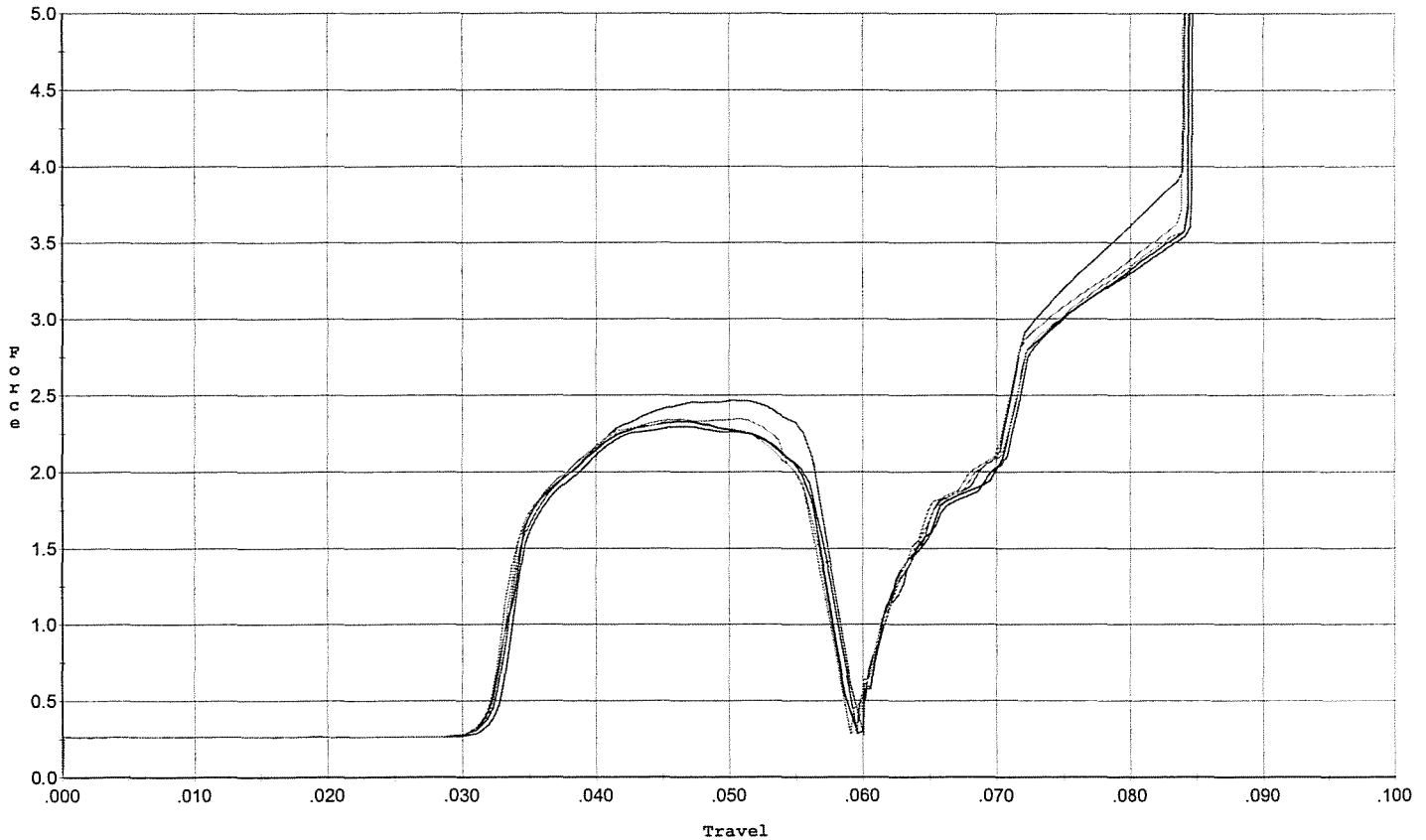
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.830	0.059	0.031	0.031	0.098		Set Trigger
2	3.818	0.058	0.032	0.031	0.096		Set Trigger
3	3.838	0.057	0.031	0.031	0.095		Set Trigger
4	3.813	0.057	0.031	0.031	0.096		Set Trigger
5	3.836	0.057	0.031	0.031	0.096		Set Trigger

Avg. 3.82

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: c schults 7/29/2008

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



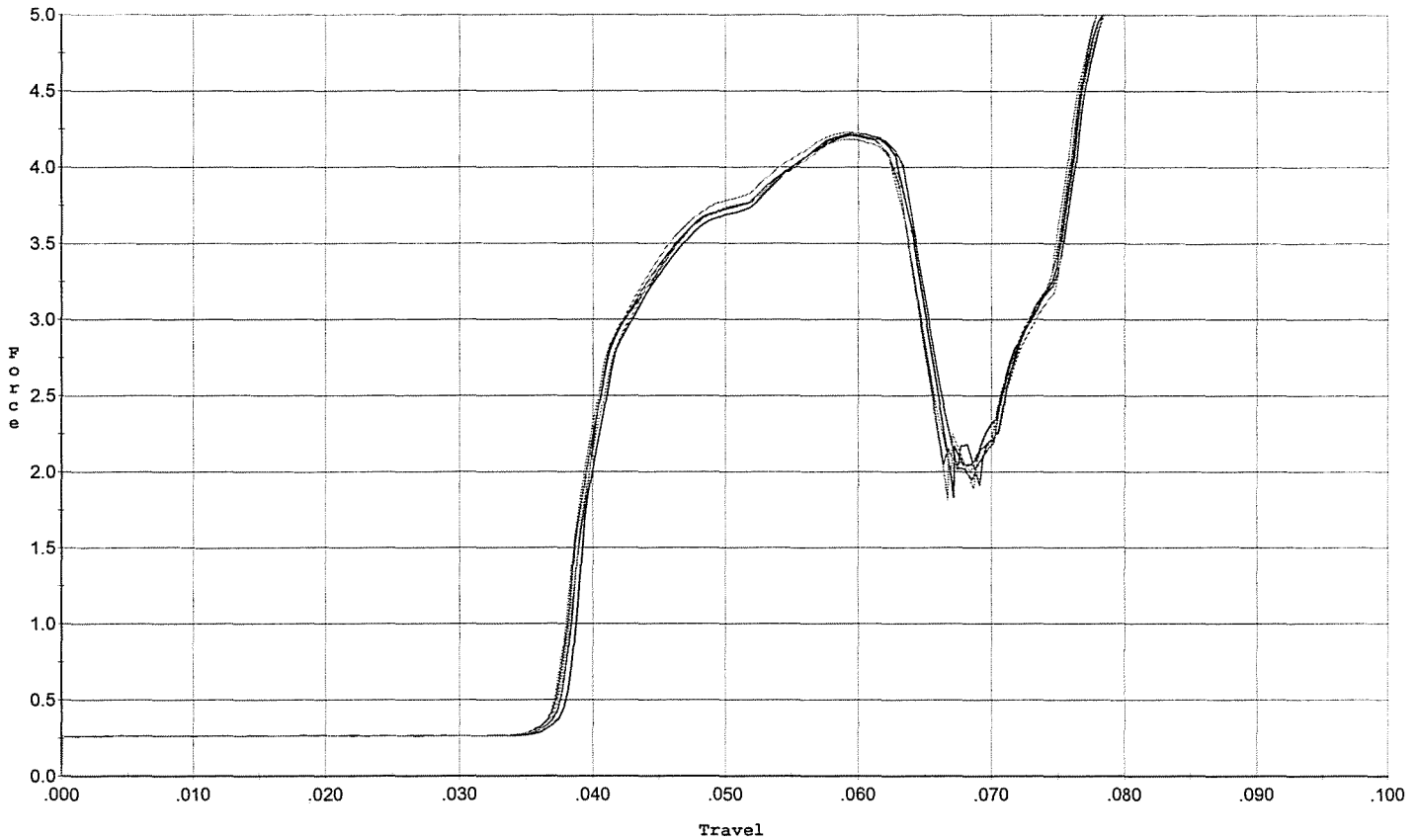
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.294	0.057	0.032	0.034	0.058		Set Trigger
2	2.328	0.056	0.032	0.033	0.058		Set Trigger
3	2.467	0.056	0.032	0.033	0.061		Set Trigger
4	2.344	0.057	0.032	0.033	0.059		Set Trigger
5	2.340	0.057	0.032	0.033	0.059		Set Trigger

Avg. 2.35

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: c schults 7/29/2008

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target&accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.226	0.063	0.037	0.027	0.103		Set Trigger
2	4.212	0.064	0.038	0.027	0.103		Set Trigger
3	4.210	0.063	0.037	0.027	0.102		Set Trigger
4	4.183	0.063	0.037	0.028	0.101		Set Trigger
5	4.227	0.063	0.037	0.028	0.104		Set Trigger

Aug. 4.21