

56774466

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



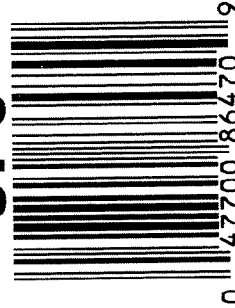
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6774466

UPC



BM FORM

GUN SERIAL # G6774466

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		7-31-08	SPD
430	ASSEMBLE TO STOCK		7-31-08	SP
440	PROOF		7-31-08	SPD
460	CHECK HEADSPACE		7-31-08	SPD
470	DIS-ASSEMBLE ACTION		7-31-08	SPD
472	SERIALIZE BOLT HANDLE		8-1-08	SPD
475	DRILL AND TAP SIGHT HOLES	MAGNA - FLUX AUG 05 2008	8-04-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR <u>BA</u>	8/5	BA
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		8/5/08	RT
520	GOFF BLAST BBL / REC		8/6/08	DB
542	APPLY COATINGS (BARREL ACTION)		8/5	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-15-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-15-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		8-15-08	SP
	D) OIL FIRING PIN ASSEMBLY		8-22-08	PSN
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

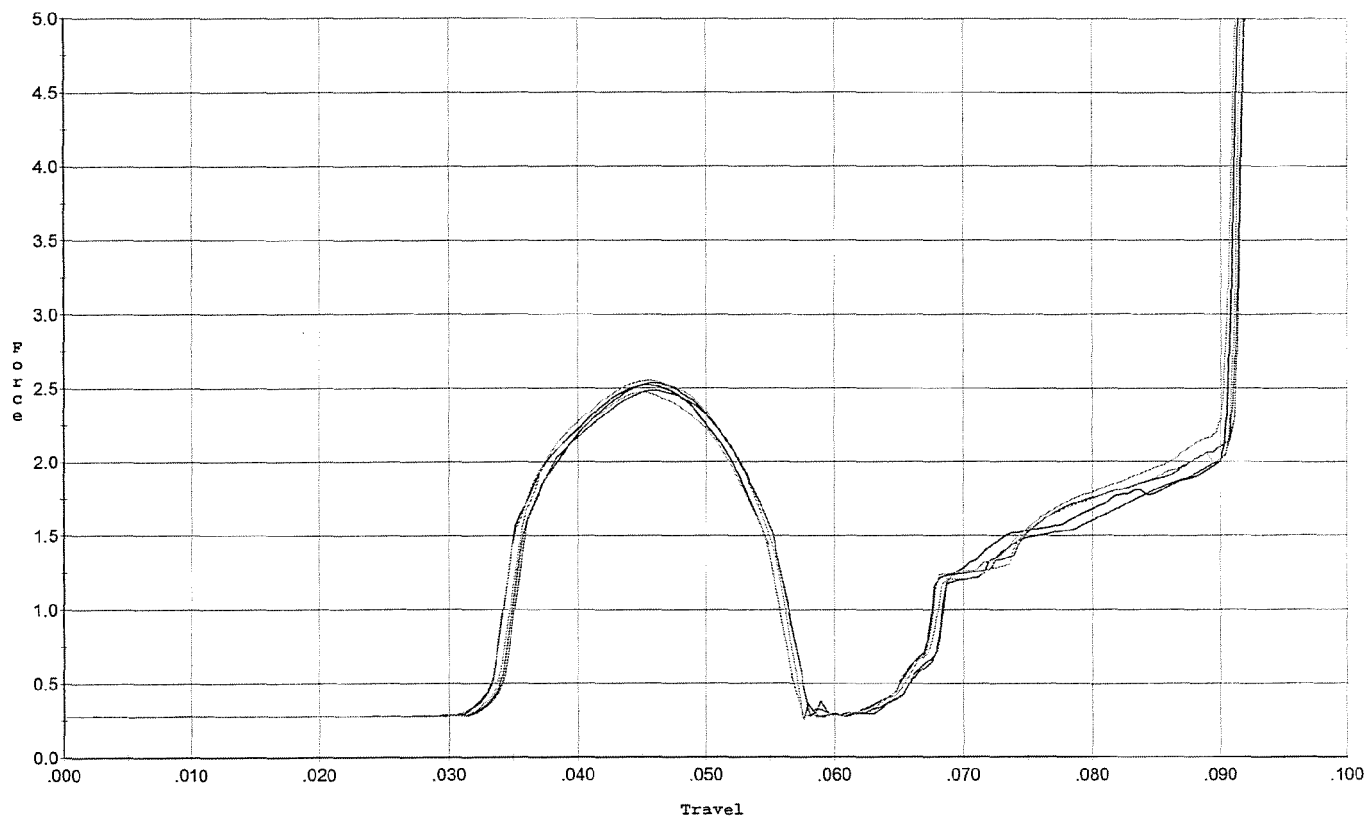
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>3.5</u> <u>3.5</u> <u>3.5</u>	9-17-08	TC
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>6.5</u> <u>6.5</u> <u>6.5</u>	9-17-08	TC
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.024</u>	9-17-08	TC
	J) ASSEMBLE STOCK		8-22-08	ESW
	K) ASSEMBLE SWIVEL STUDS		9-17-08	TC
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	PASS FAIL PASS FAIL	9-5-08	TRW
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		9-5-08	FM
670	FINAL INSPECTION A) HEADSPACE		9-17-08	TC
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.23</u> <u>2.23</u> <u>2.18</u> <u>2.14</u> <u>2.12</u>	9-9-08	ESW
	C) FUNCTION		9-17-08	TC
690	PACK		10/15/08	FM

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/19/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



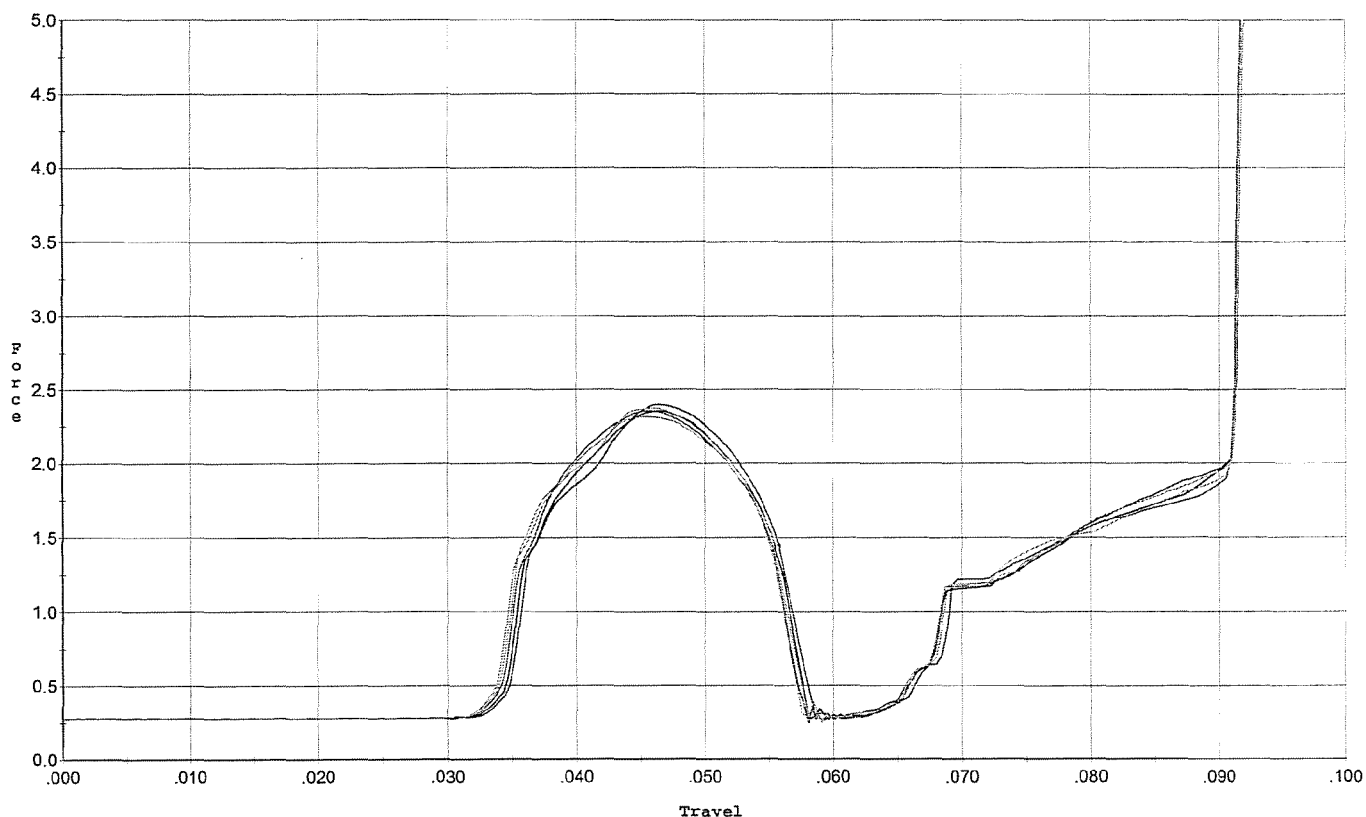
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.537	0.057	0.034	0.040	0.055		Set Trigger
2	2.522	0.055	0.033	0.041	0.054		Set Trigger
3	2.483	0.057	0.034	0.040	0.055		Set Trigger
4	2.554	0.055	0.034	0.040	0.055		Set Trigger
5	2.473	0.055	0.033	0.041	0.054		Set Trigger

Avg 2.51

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/19/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



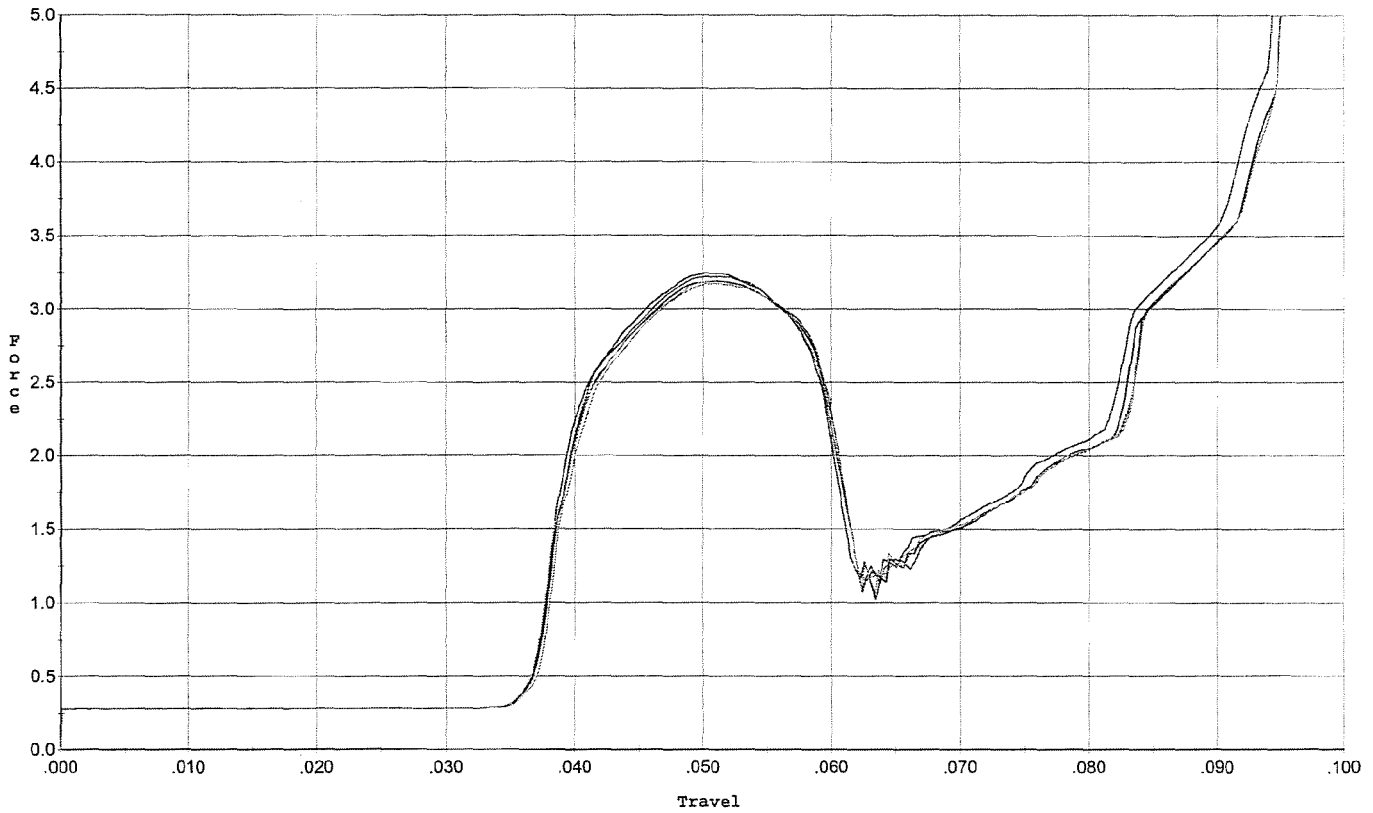
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.398	0.056	0.035	0.041	0.051		Set Trigger
2	2.353	0.056	0.035	0.040	0.051		Set Trigger
3	2.354	0.055	0.034	0.041	0.051		Set Trigger
4	2.372	0.055	0.034	0.041	0.052		Set Trigger
5	2.316	0.055	0.034	0.041	0.051		Set Trigger

Avg 2.35

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/19/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



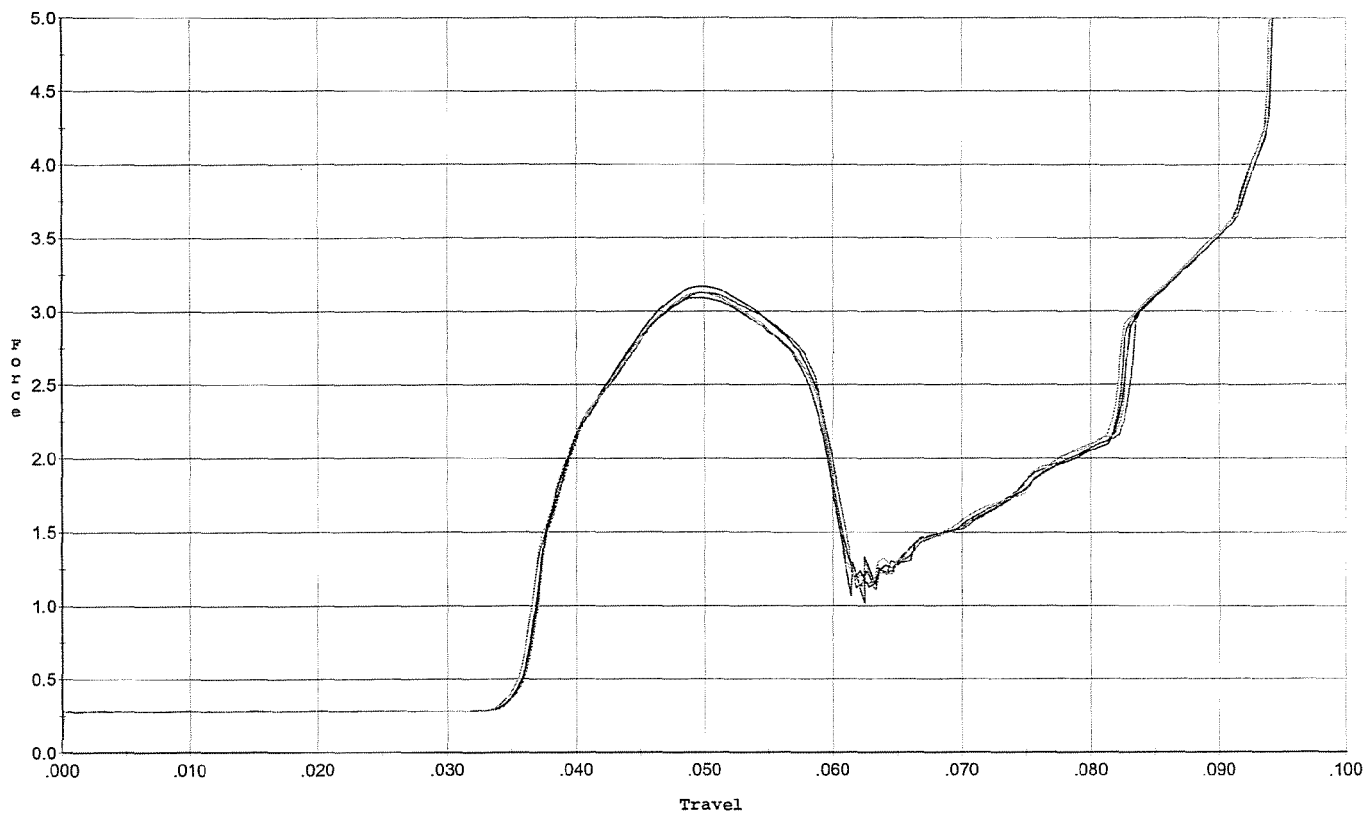
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.245	0.059	0.037	0.039	0.073		Set Trigger
2	3.189	0.059	0.037	0.039	0.072		Set Trigger
3	3.219	0.060	0.037	0.039	0.074		Set Trigger
4	3.186	0.059	0.036	0.039	0.072		Set Trigger
5	3.174	0.060	0.037	0.039	0.072		Set Trigger

Avg 3.20

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/19/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



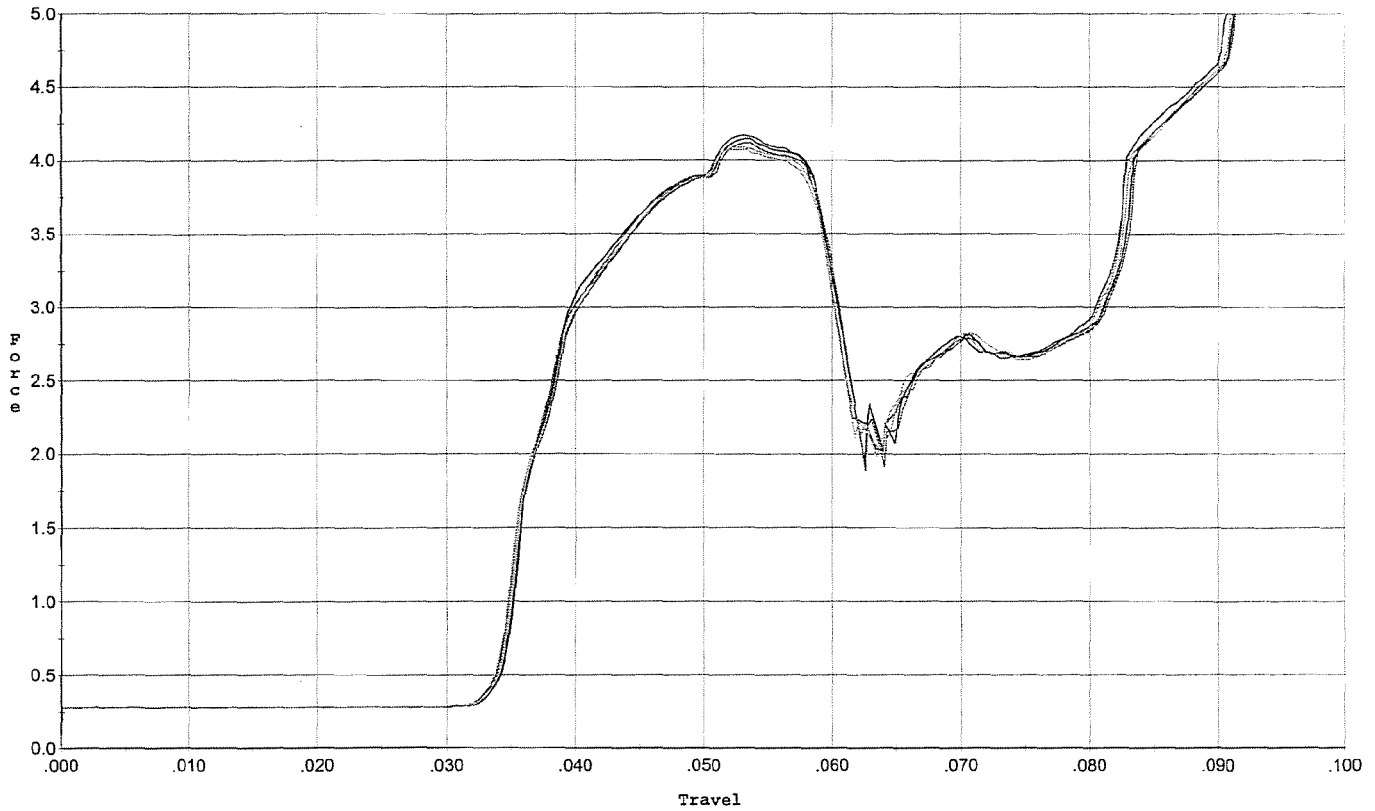
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.094	0.059	0.035	0.039	0.070		Set Trigger
2	3.172	0.059	0.036	0.039	0.071		Set Trigger
3	3.126	0.060	0.036	0.038	0.072		Set Trigger
4	3.128	0.059	0.035	0.039	0.071		Set Trigger
5	3.123	0.060	0.036	0.038	0.071		Set Trigger

AVG 3.12

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/19/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



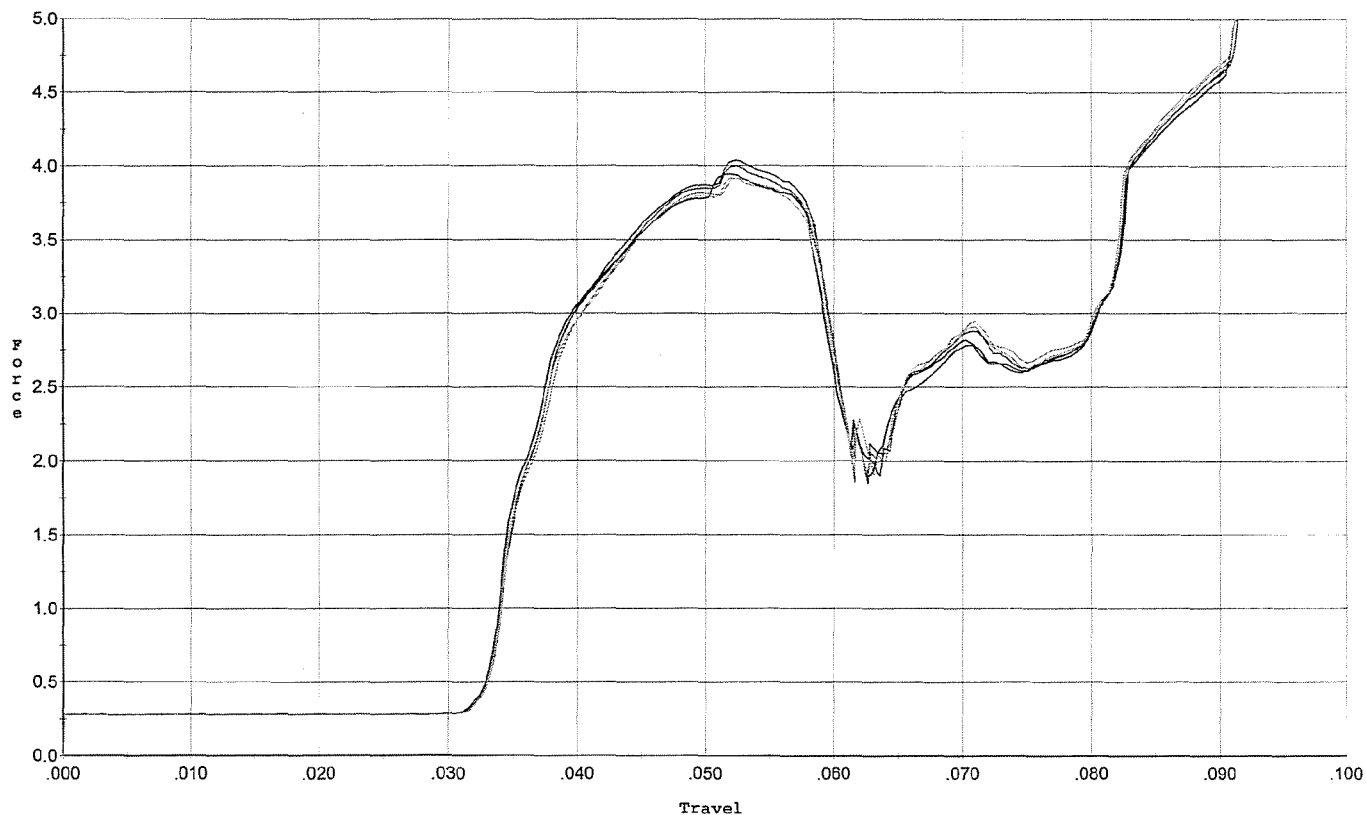
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.170	0.059	0.034	0.035	0.096		Set Trigger
2	4.146	0.060	0.034	0.035	0.098		Set Trigger
3	4.118	0.060	0.034	0.035	0.097		Set Trigger
4	4.074	0.059	0.034	0.035	0.095		Set Trigger
5	4.087	0.059	0.034	0.035	0.094		Set Trigger

Avg 4.11

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/19/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



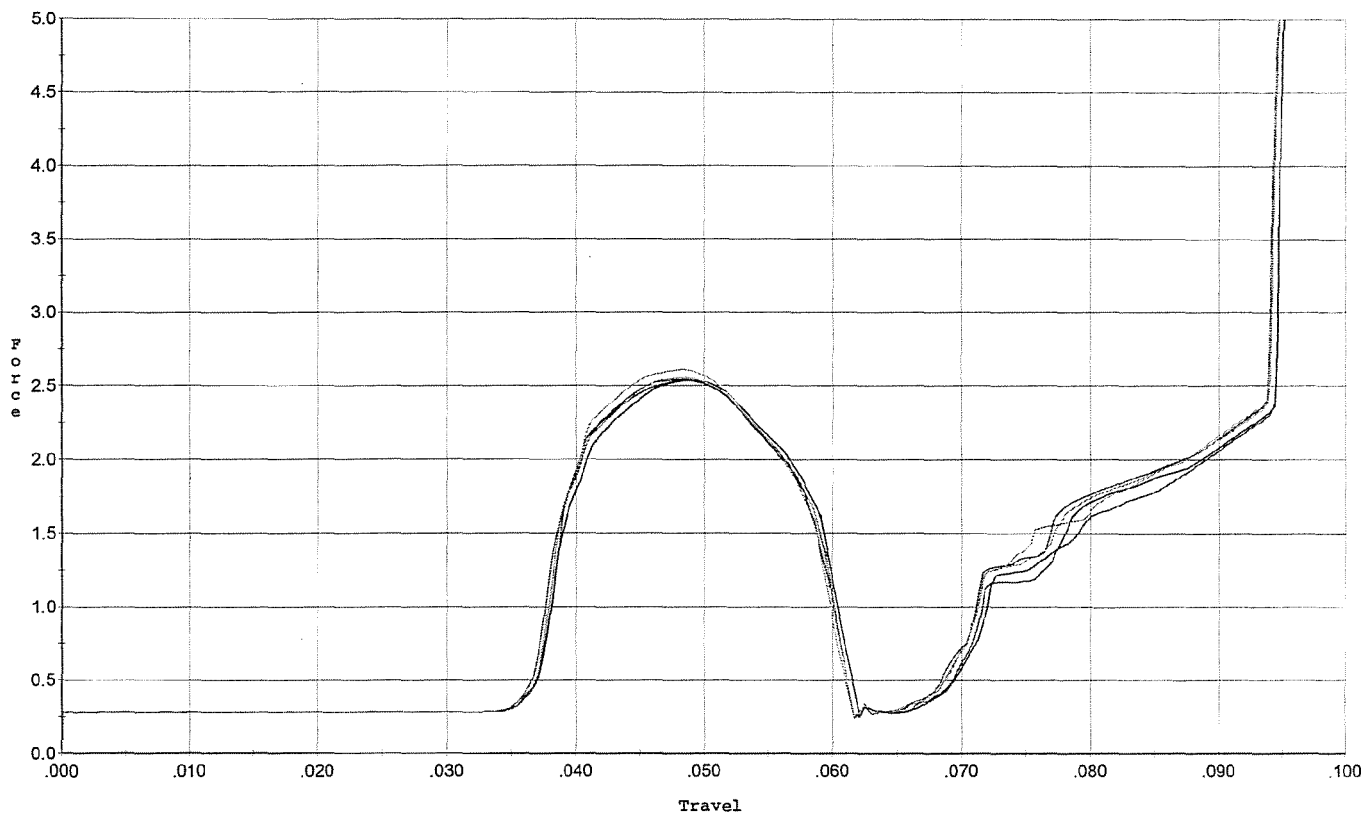
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.040	0.059	0.033	0.035	0.094		Set Trigger
2	3.947	0.058	0.033	0.035	0.092		Set Trigger
3	3.999	0.059	0.033	0.035	0.094		Set Trigger
4	3.921	0.060	0.033	0.035	0.094		Set Trigger
5	3.918	0.059	0.033	0.035	0.093		Set Trigger

Avg 3.96

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/19/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



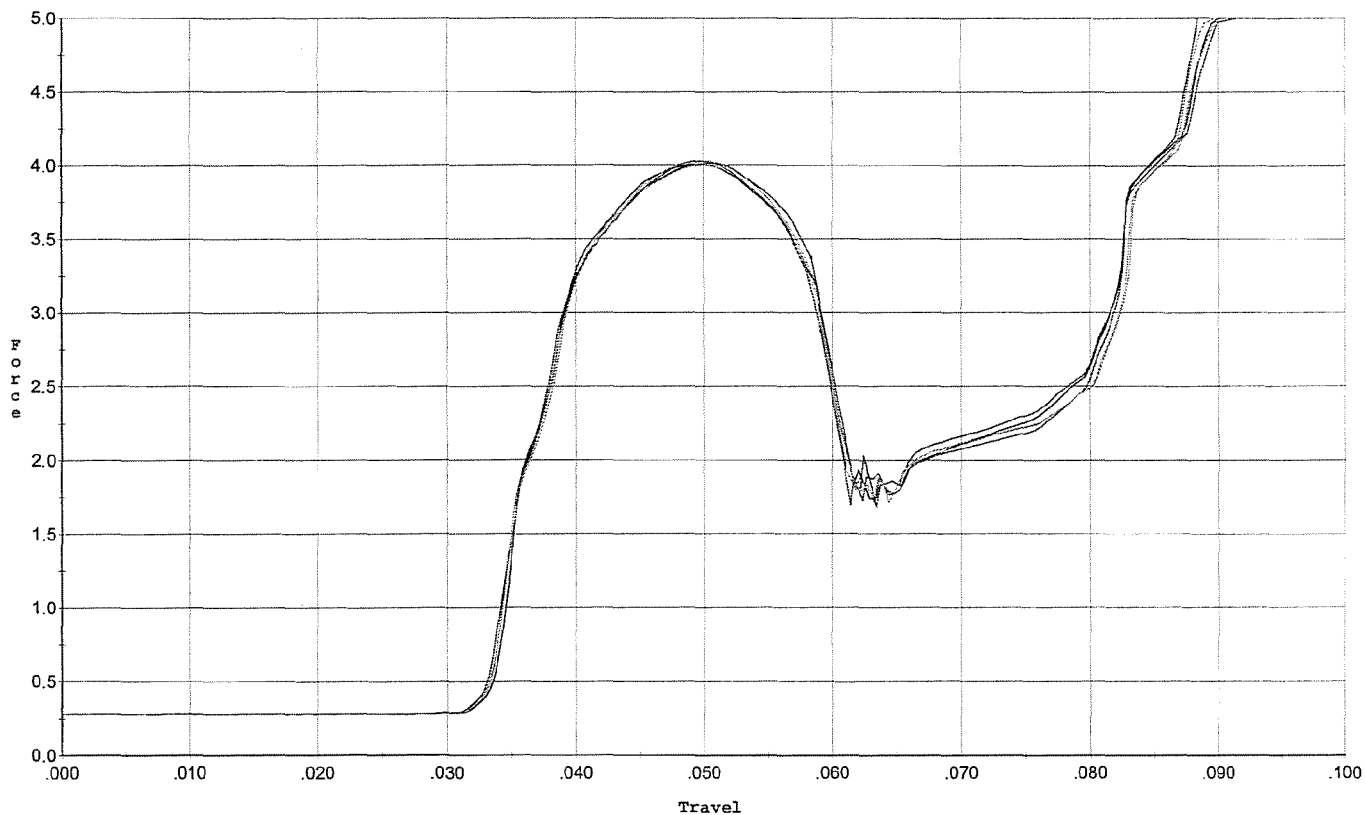
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.538	0.060	0.037	0.040	0.058		Set Trigger
2	2.534	0.059	0.037	0.041	0.057		Set Trigger
3	2.544	0.059	0.037	0.040	0.058		Set Trigger
4	2.554	0.060	0.037	0.040	0.058		Set Trigger
5	2.609	0.059	0.037	0.040	0.058		Set Trigger

Avg 2.55

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/19/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.015	0.058	0.033	0.037	0.094		Set Trigger
2	4.004	0.059	0.033	0.037	0.093		Set Trigger
3	4.029	0.059	0.033	0.037	0.095		Set Trigger
4	4.001	0.059	0.033	0.037	0.094		Set Trigger
5	4.036	0.059	0.033	0.037	0.094		Set Trigger

Avg 4.01