

7677 4467

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

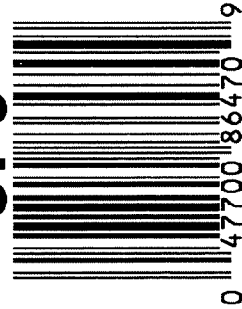
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6774467

UPC



GUN SERIAL #

G 6774467

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		7-31-08	SP
430	ASSEMBLE TO STOCK		7-31-08	SP
440	PROOF		7-31-08	SP
460	CHECK HEADSPACE		7-31-08	SP
470	DIS-ASSEMBLE ACTION		7-31-08	SP
472	SERIALIZE BOLT HANDLE		8-1-08	SP
475	DRILL AND TAP SIGHT HOLES		8-02-08	SP
480	MAGNAFLUX BBL ACTION		8/5	BT
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		8/5/08	RT
520	GOFF BLAST BBL / REC		8/6/08	DS
542	APPLY COATINGS (BARREL ACTION)		8/13	C
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-14-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-14-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		8-14-08	SP
	D) OIL FIRING PIN ASSEMBLY		8-22-08	RT
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

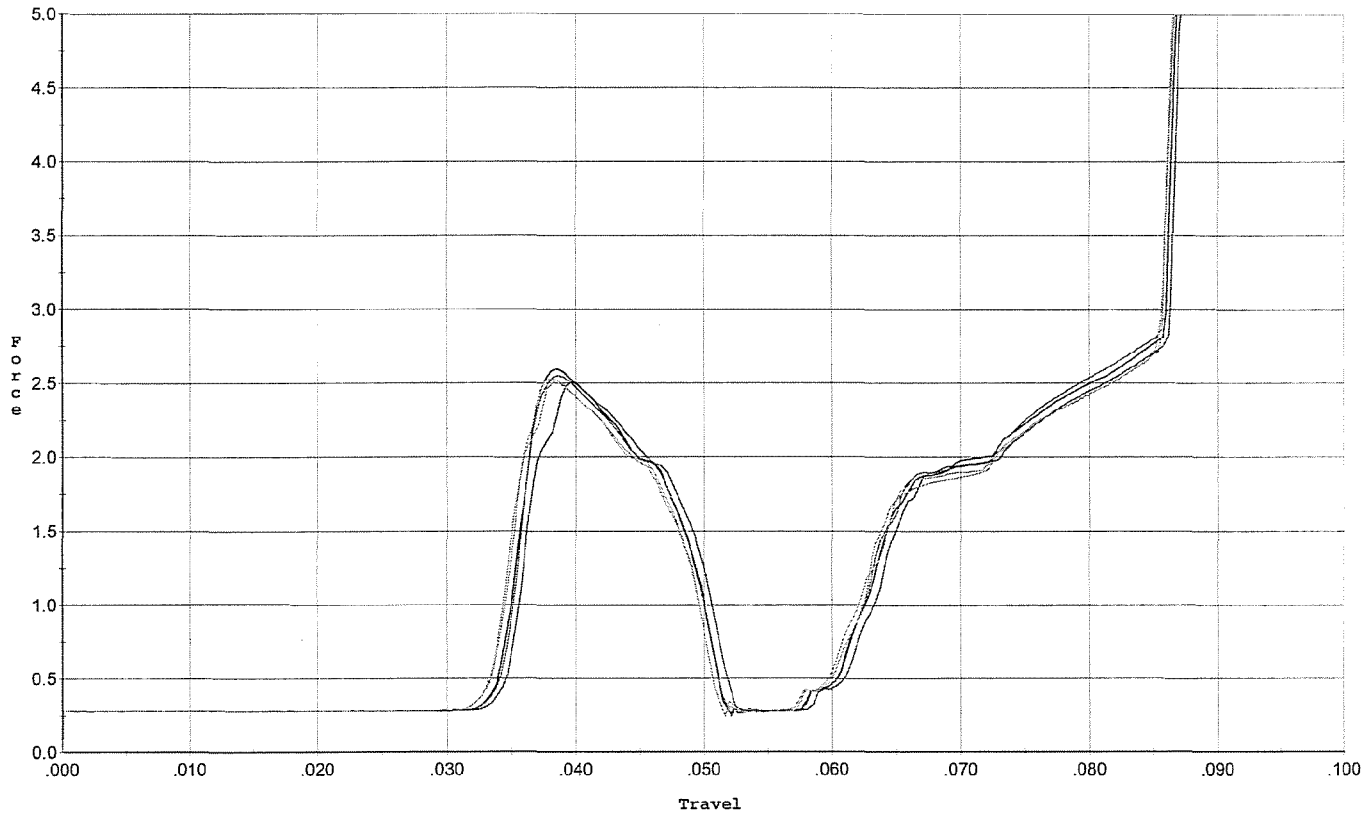
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>3.0</u> <u>3.0</u> <u>3.0</u>	9-5-08	Rsn
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>6.0</u> <u>6.0</u> <u>6.0</u>	9-5-08	Rsn
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.025</u> <u>.025</u> <u>.025</u>	9-5-08	Rsn
	J) ASSEMBLE STOCK		8-22-08	KTR
	K) ASSEMBLE SWIVEL STUDS		9-5-08	Rsn
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	8-25-08	TRW
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION	8/25/08	JR
660	INSPECT FOR LIVE AMMO			
670	FINAL INSPECTION A) HEADSPACE		9-5-08	Rsn
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.30</u> <u>2.27</u> <u>2.35</u> <u>2.22</u> <u>2.28</u>	9-4-08	B.S.H.
	C) FUNCTION		9-5-08	Rsn
690	PACK		9/6/08	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 8/19/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



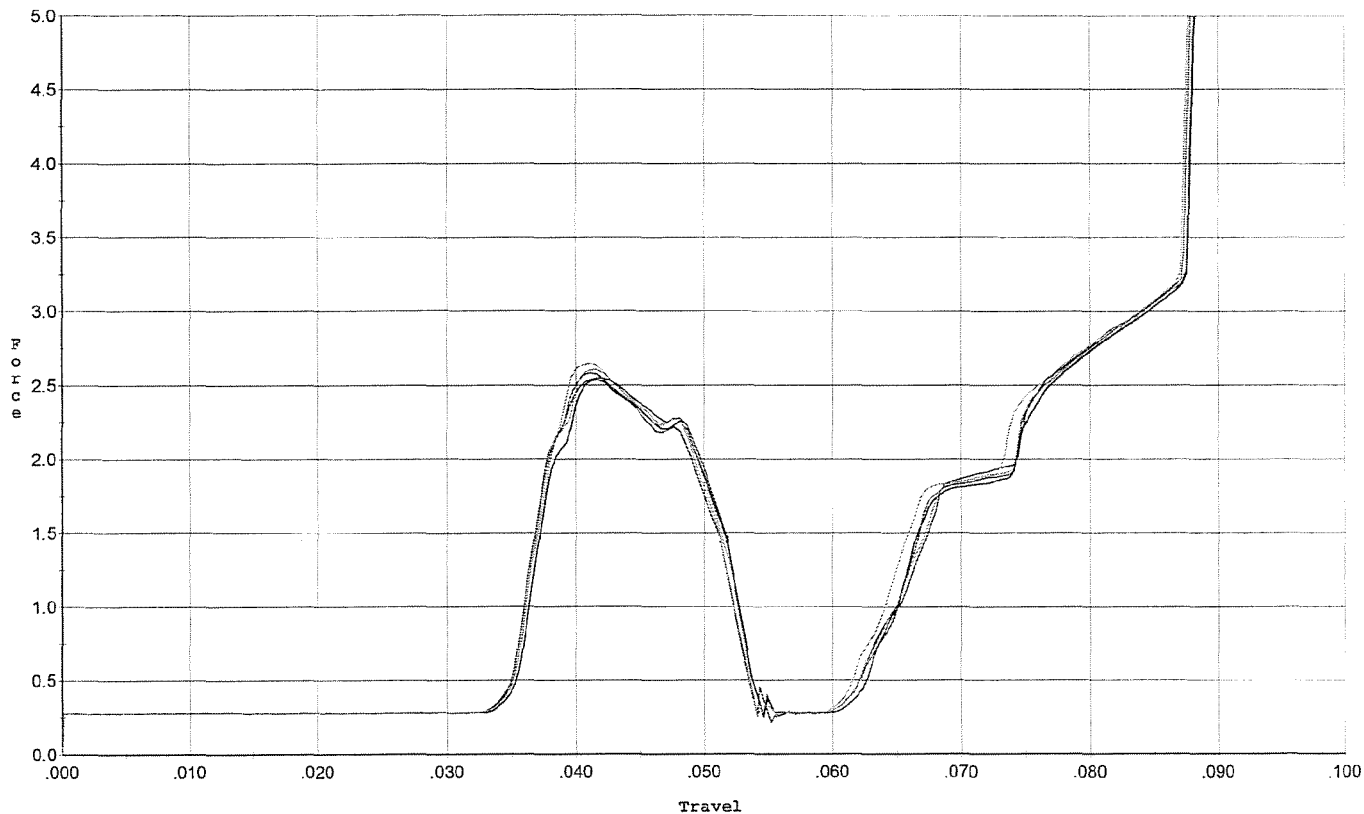
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.507	0.050	0.034	0.041	0.040		Set Trigger
2	2.596	0.050	0.034	0.041	0.041		Set Trigger
3	2.550	0.050	0.034	0.041	0.040		Set Trigger
4	2.528	0.049	0.033	0.042	0.040		Set Trigger
5	2.504	0.049	0.033	0.042	0.040		Set Trigger

Avg ~~2.43~~ RP
 2.53

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/19/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



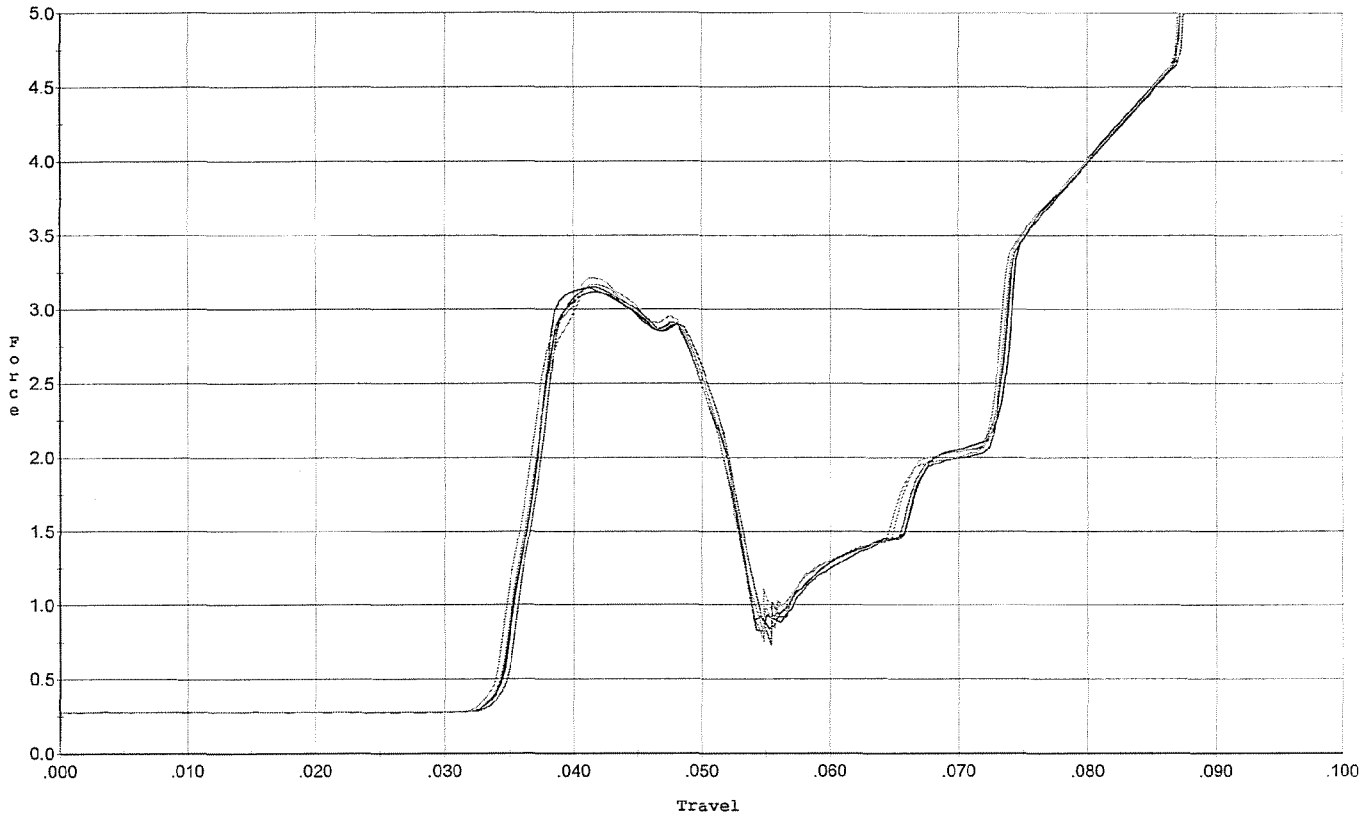
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.547	0.052	0.035	0.040	0.045		Set Trigger
2	2.538	0.052	0.035	0.040	0.044		Set Trigger
3	2.584	0.051	0.035	0.040	0.044		Set Trigger
4	2.646	0.051	0.035	0.040	0.044		Set Trigger
5	2.606	0.052	0.035	0.040	0.045		Set Trigger

Avg 2.58

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 8/19/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



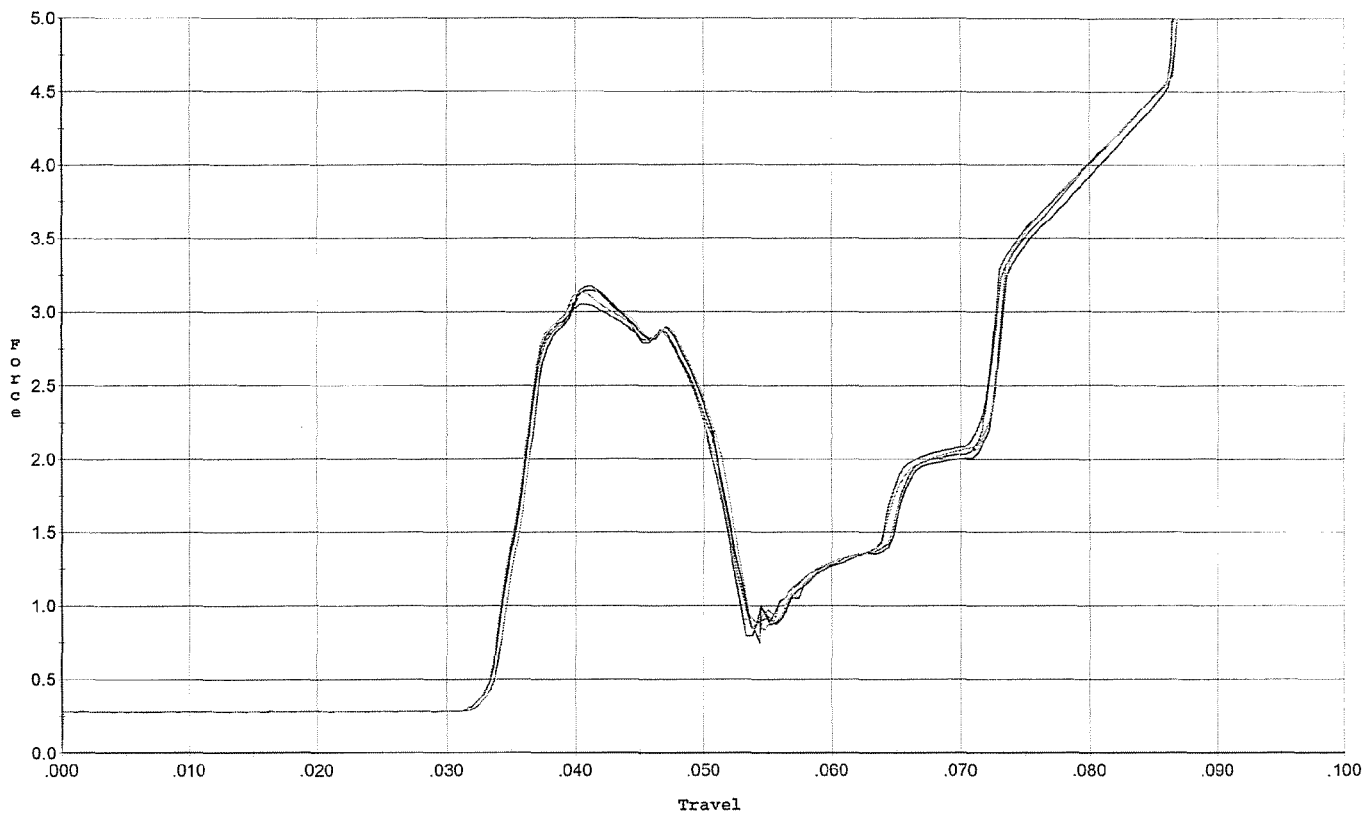
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.148	0.052	0.034	0.038	0.056		Set Trigger
2	3.121	0.052	0.034	0.038	0.055		Set Trigger
3	3.153	0.052	0.035	0.038	0.055		Set Trigger
4	3.167	0.052	0.034	0.038	0.055		Set Trigger
5	3.213	0.053	0.034	0.038	0.057		Set Trigger

Avg 3.16

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/19/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



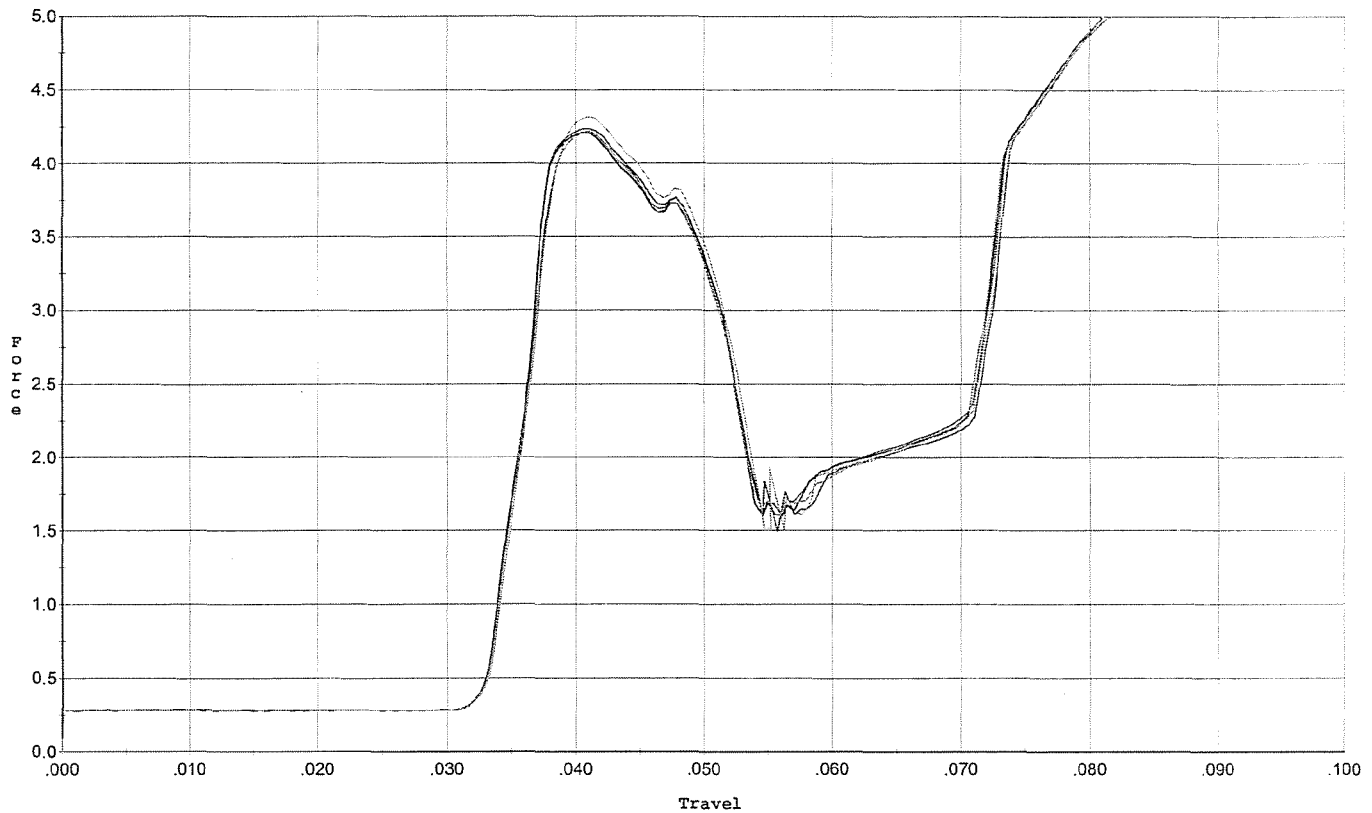
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.178	0.051	0.033	0.038	0.055		Set Trigger
2	3.144	0.051	0.033	0.039	0.054		Set Trigger
3	3.050	0.051	0.033	0.038	0.054		Set Trigger
4	3.159	0.051	0.034	0.038	0.055		Set Trigger
5	3.130	0.051	0.033	0.038	0.055		Set Trigger

Avg 3.13

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/19/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



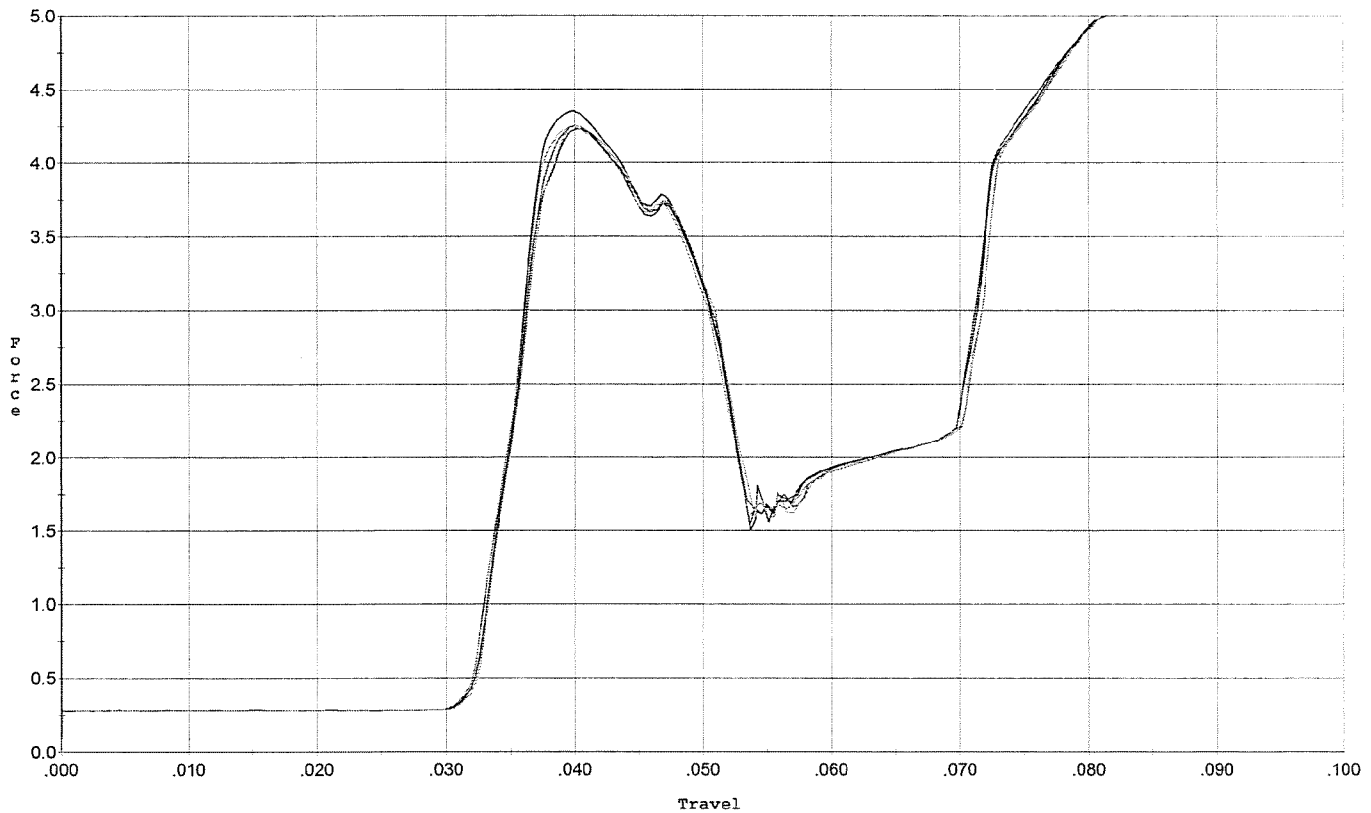
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.235	0.052	0.033	0.036	0.073		Set Trigger
2	4.212	0.052	0.033	0.036	0.073		Set Trigger
3	4.216	0.052	0.033	0.036	0.072		Set Trigger
4	4.210	0.052	0.033	0.037	0.072		Set Trigger
5	4.316	0.053	0.033	0.036	0.075		Set Trigger

Avg 4.23

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putsch 8/19/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



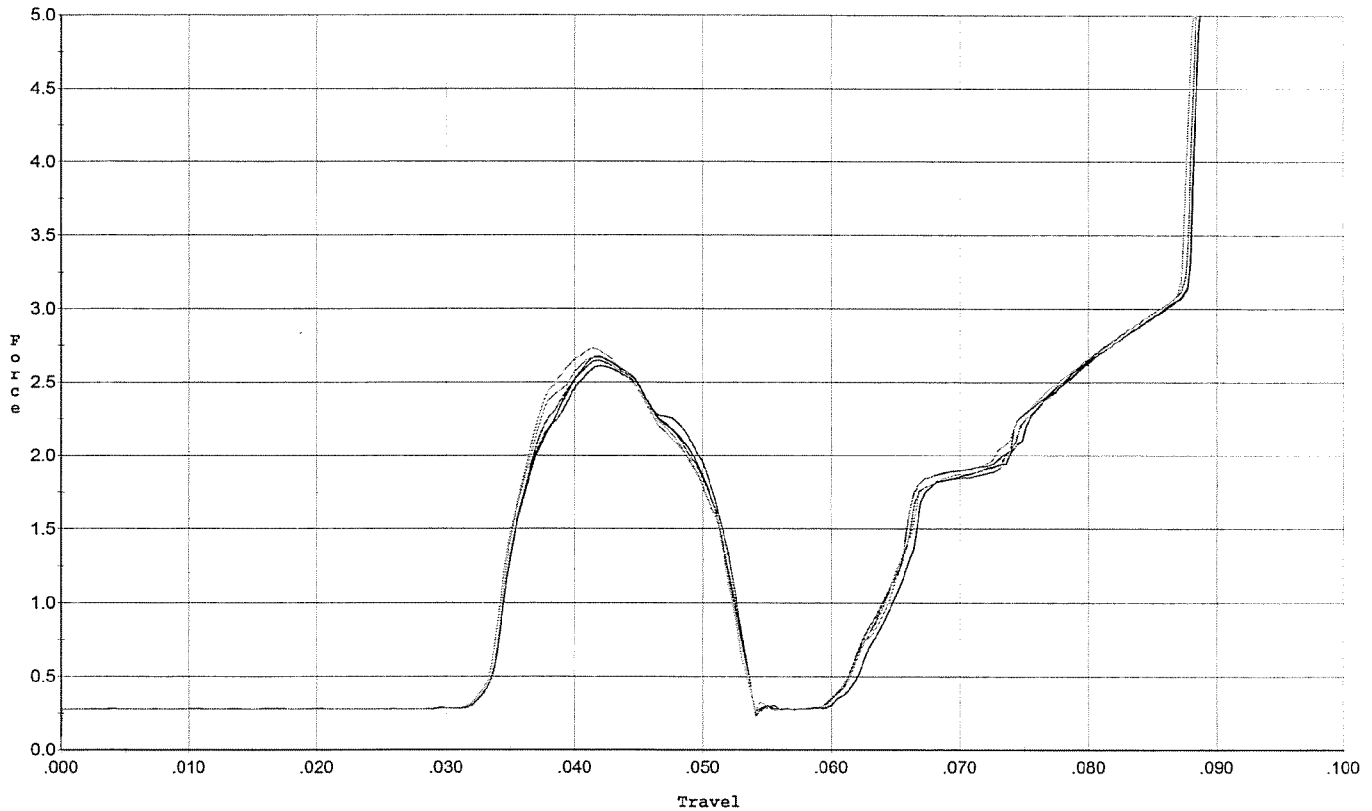
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.232	0.051	0.032	0.036	0.073		Set Trigger
2	4.354	0.051	0.032	0.036	0.075		Set Trigger
3	4.255	0.051	0.032	0.036	0.073		Set Trigger
4	4.253	0.051	0.032	0.036	0.072		Set Trigger
5	4.245	0.052	0.032	0.036	0.074		Set Trigger

Avg 4.26

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/19/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



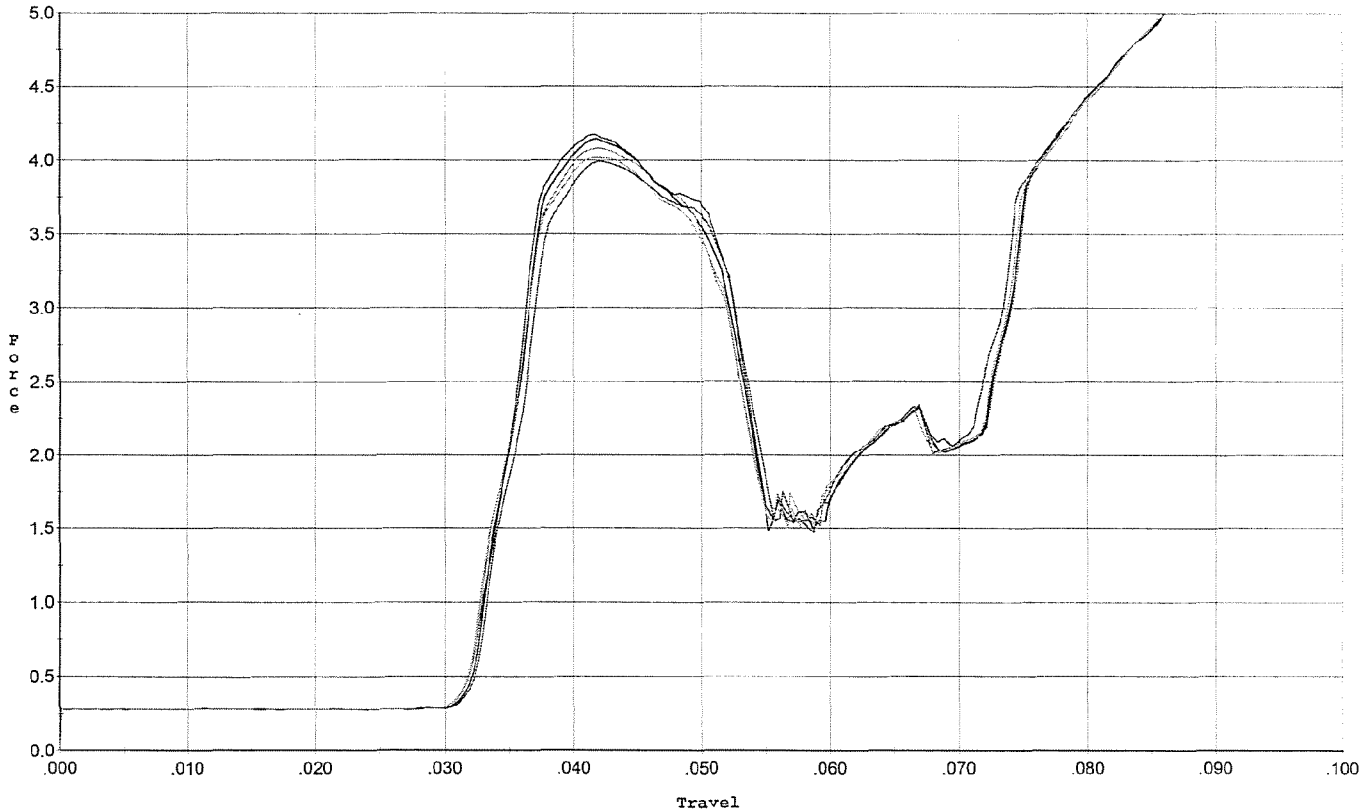
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.612	0.052	0.034	0.041	0.048		Set Trigger
2	2.676	0.051	0.033	0.041	0.047		Set Trigger
3	2.646	0.052	0.034	0.040	0.048		Set Trigger
4	2.731	0.051	0.033	0.040	0.048		Set Trigger
5	2.670	0.051	0.033	0.041	0.047		Set Trigger

Avg 2.66

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/19/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.175	0.052	0.032	0.037	0.079		Set Trigger
2	4.146	0.053	0.032	0.037	0.079		Set Trigger
3	3.995	0.052	0.032	0.037	0.075		Set Trigger
4	4.018	0.052	0.031	0.037	0.075		Set Trigger
5	4.081	0.052	0.032	0.037	0.076		Set Trigger

Avg 4.08