

G6774468

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase

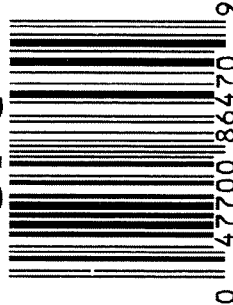


owner registration sticker

ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6774468**UPC**

BM FORM

BARBER - M24 0057221 INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6774468

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		7-29-08	SP
430	ASSEMBLE TO STOCK		7-29-08	SP
440	PROOF		7-29-08	SP
460	CHECK HEADSPACE		7-29-08	SP
470	DIS-ASSEMBLE ACTION		7-29-08	SP
472	SERIALIZE BOLT HANDLE	MAGNA - FLUX	7-31-08	RTL
475	DRILL AND TAP SIGHT HOLES	AUG 1 2008	7-31-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR BNA	8/1/08	BNA
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		8/1/08	RT
520	GOFF BLAST BBL / REC		8-4-08	DS
542	APPLY COATINGS (BARREL ACTION)		8-8	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-11-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-11-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		8-11-08	SP
	D) OIL FIRING PIN ASSEMBLY		8-12-08	RL
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			
F004 REV 5/2006				

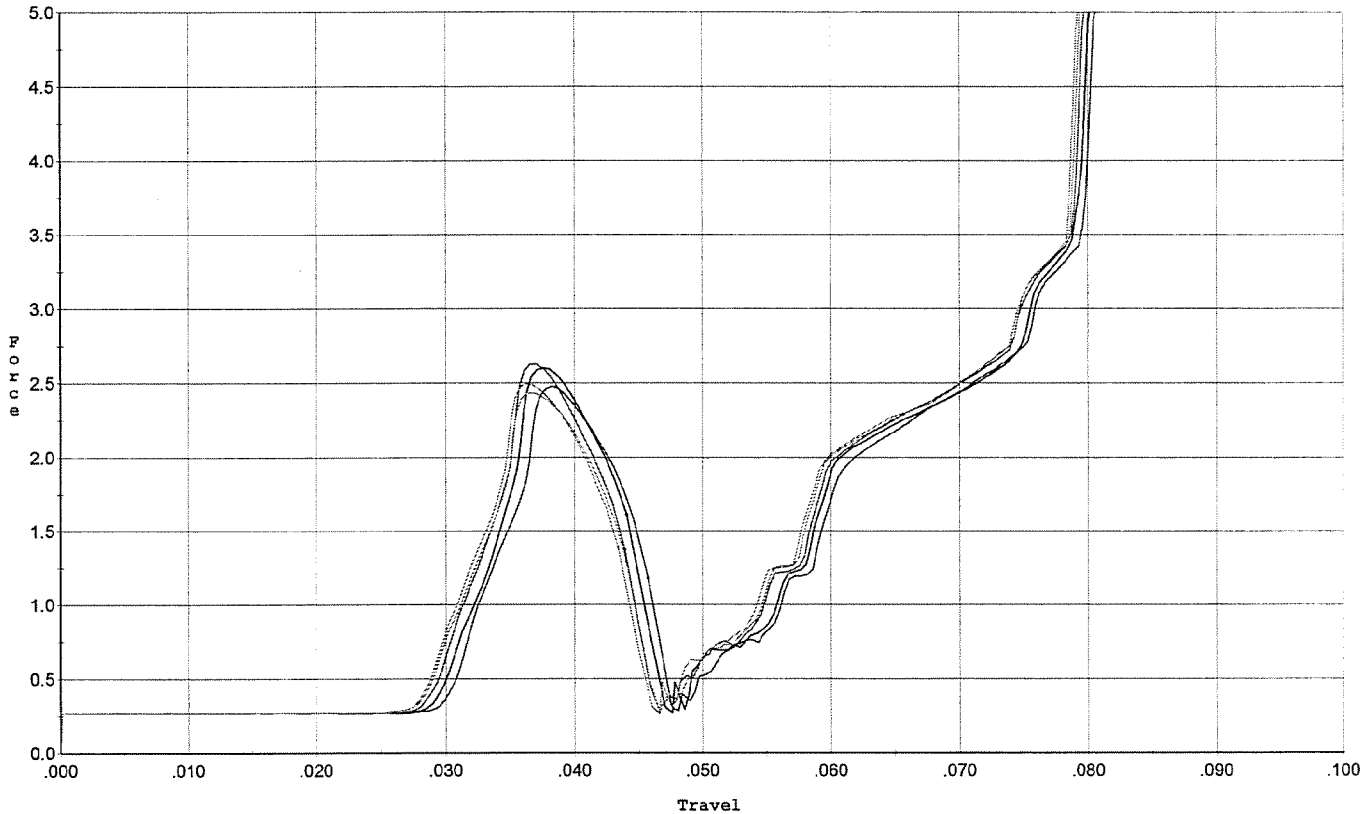
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6</u> <u>6</u> <u>6</u>	8-14	TL
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>6</u> <u>6</u> <u>6</u>	8-14	TL
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.025</u> <u>.025</u> <u>.025</u>	8-14	TL
	J) ASSEMBLE STOCK		8-12-08	BSN
	K) ASSEMBLE SWIVEL STUDS		8-25	TL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	8-13-08	TRW
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		8-13-08	TL
670	FINAL INSPECTION A) HEADSPACE		8-25	TL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.12</u> <u>2.09</u> <u>2.14</u> <u>2.10</u> <u>2.06</u>	8/14/08	FM
	C) FUNCTION		8-25	TL
690	PACK		8/26/08	FM

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note:

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



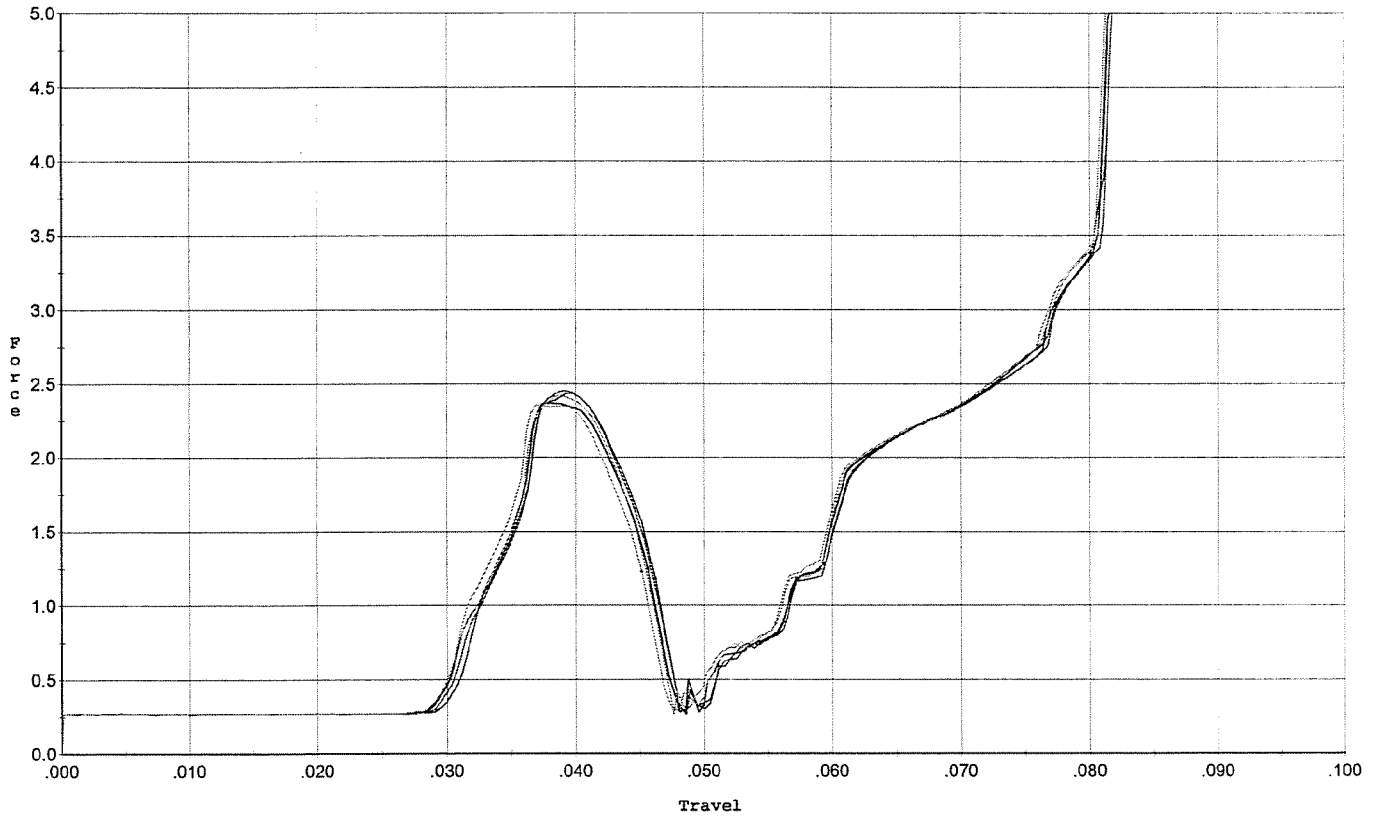
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.480	0.046	0.030	0.039	0.035		Set Trigger
2	2.600	0.044	0.029	0.040	0.034		Set Trigger
3	2.628	0.044	0.029	0.040	0.035		Set Trigger
4	2.434	0.044	0.028	0.040	0.034		Set Trigger
5	2.496	0.043	0.028	0.040	0.034		Set Trigger

Aug. 2.52

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 08/06/2008

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs.after 50 cycles +/- .50 lbs.



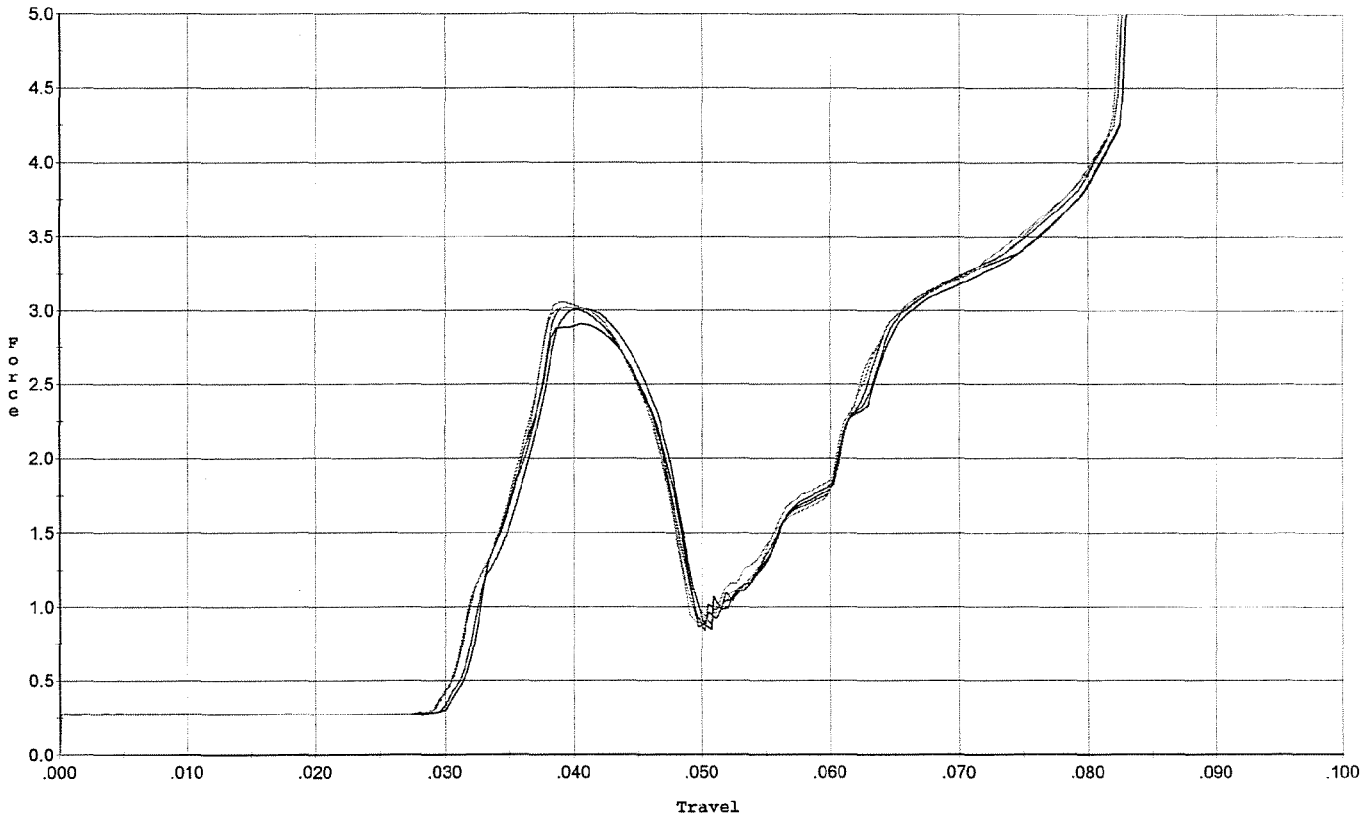
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.434	0.046	0.030	0.040	0.036		Set Trigger
2	2.369	0.046	0.029	0.040	0.035		Set Trigger
3	2.453	0.046	0.030	0.040	0.036		Set Trigger
4	2.354	0.045	0.029	0.041	0.035		Set Trigger
5	2.422	0.046	0.030	0.040	0.035		Set Trigger

Aug. 2.40

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 08/06/2008

Model: M/24
Serial No: Form #F005
Trigger: 3.5 lbs. ini. +/- .75 lbs.



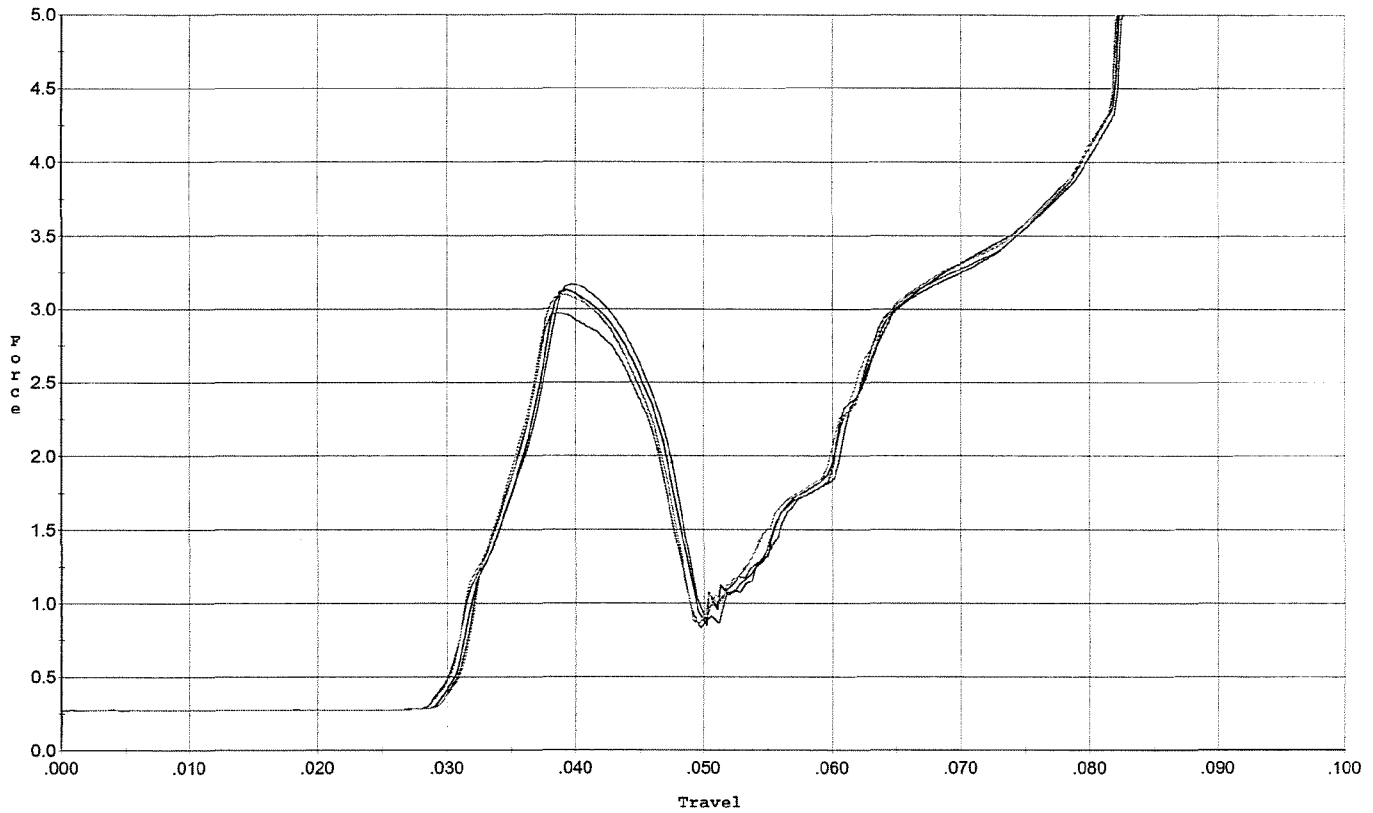
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.014	0.047	0.030	0.038	0.046		Set Trigger
2	2.908	0.048	0.030	0.038	0.045		Set Trigger
3	3.023	0.047	0.029	0.038	0.045		Set Trigger
4	3.021	0.047	0.029	0.038	0.046		Set Trigger
5	3.058	0.047	0.030	0.038	0.046		Set Trigger

Aug-3-00

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 08/06/2008

Model: M/24
 Serial No: Form #F005
 Trigger: 3.5 lbs. after 20 cycles +/- .75 lbs.



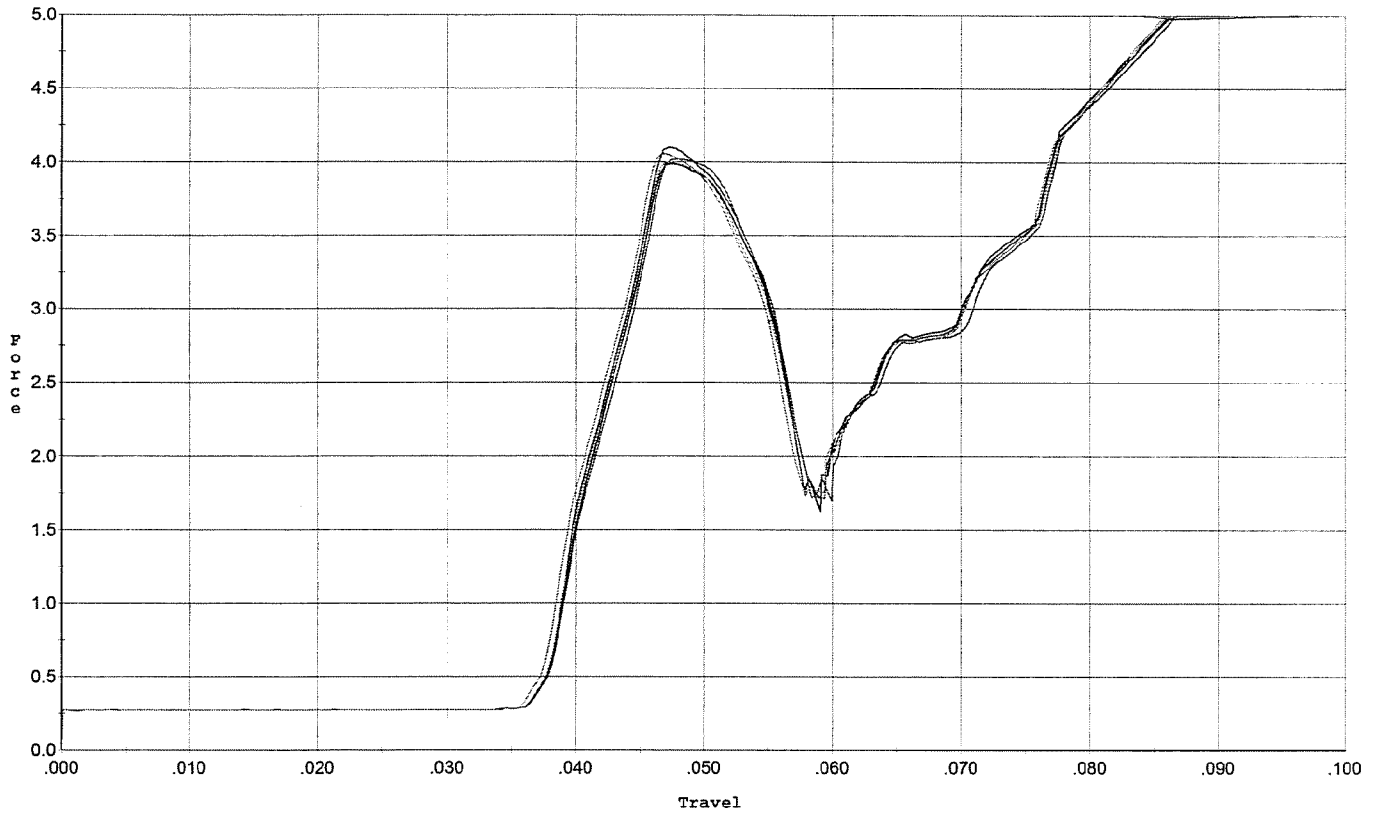
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.171	0.048	0.030	0.038	0.047		Set Trigger
2	3.131	0.047	0.030	0.038	0.046		Set Trigger
3	2.973	0.046	0.030	0.038	0.045		Set Trigger
4	3.097	0.047	0.030	0.038	0.046		Set Trigger
5	3.126	0.047	0.030	0.038	0.047		Set Trigger

Aug. 3.10

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 08/06/2008

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



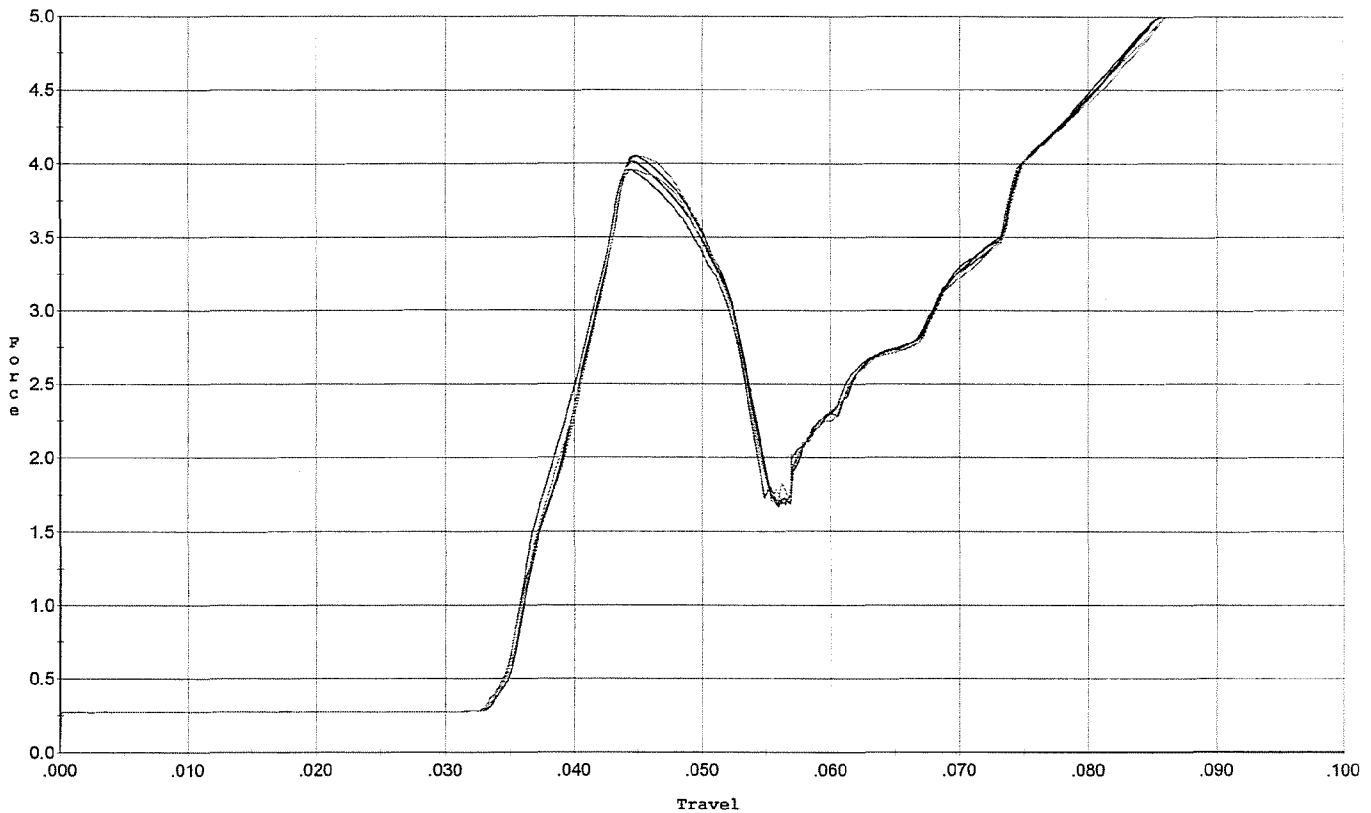
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.101	0.056	0.037	0.039	0.067		Set Trigger
2	3.990	0.056	0.037	0.039	0.066		Set Trigger
3	4.020	0.055	0.037	0.039	0.065		Set Trigger
4	3.996	0.056	0.037	0.039	0.066		Set Trigger
5	4.055	0.055	0.036	0.038	0.066		Set Trigger

Aug 4.03

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 08/06/2008

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



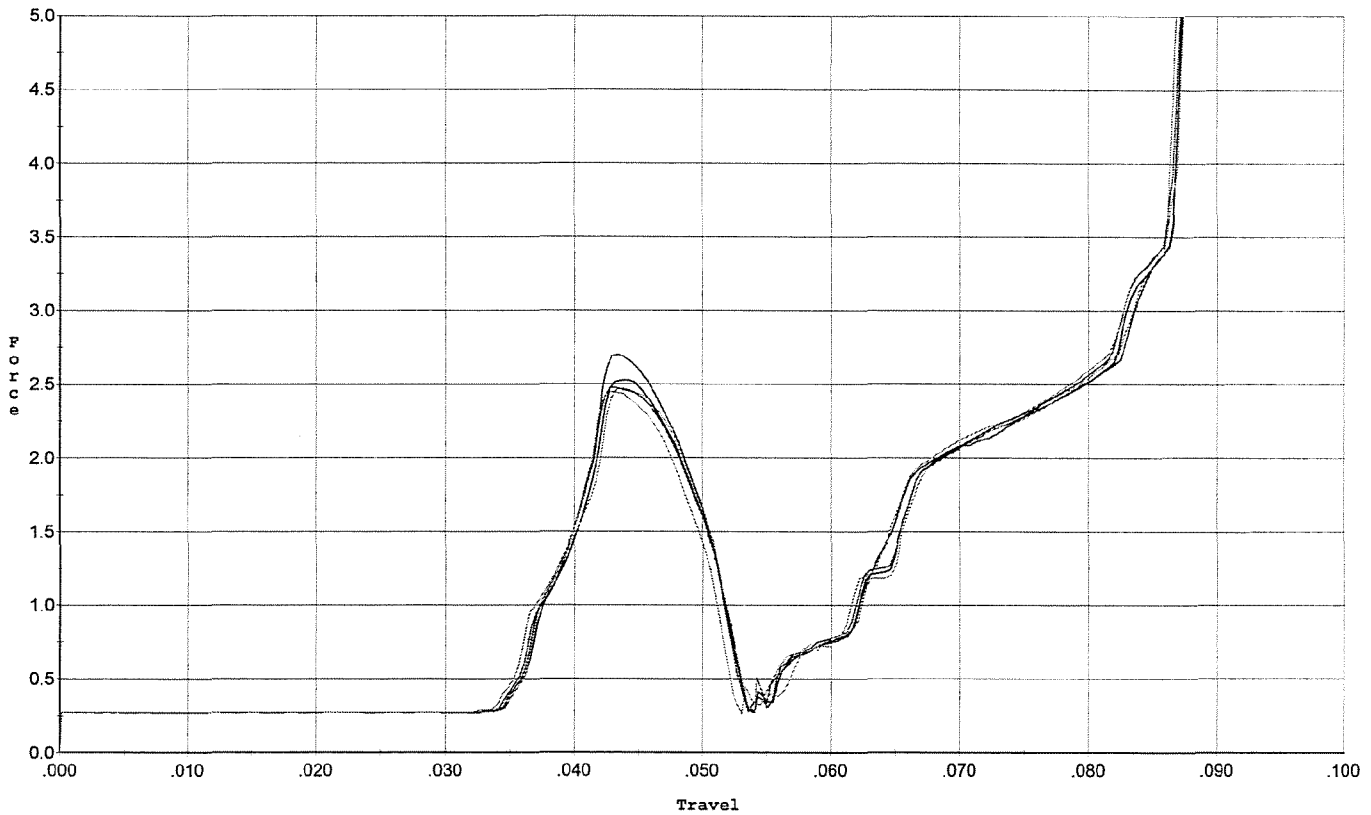
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.055	0.054	0.034	0.038	0.065		Set Trigger
2	4.018	0.052	0.033	0.038	0.063		Set Trigger
3	3.958	0.053	0.033	0.038	0.064		Set Trigger
4	3.957	0.053	0.033	0.038	0.063		Set Trigger
5	4.048	0.052	0.034	0.038	0.063		Set Trigger

Aug-4-00

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 08/06/2008

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



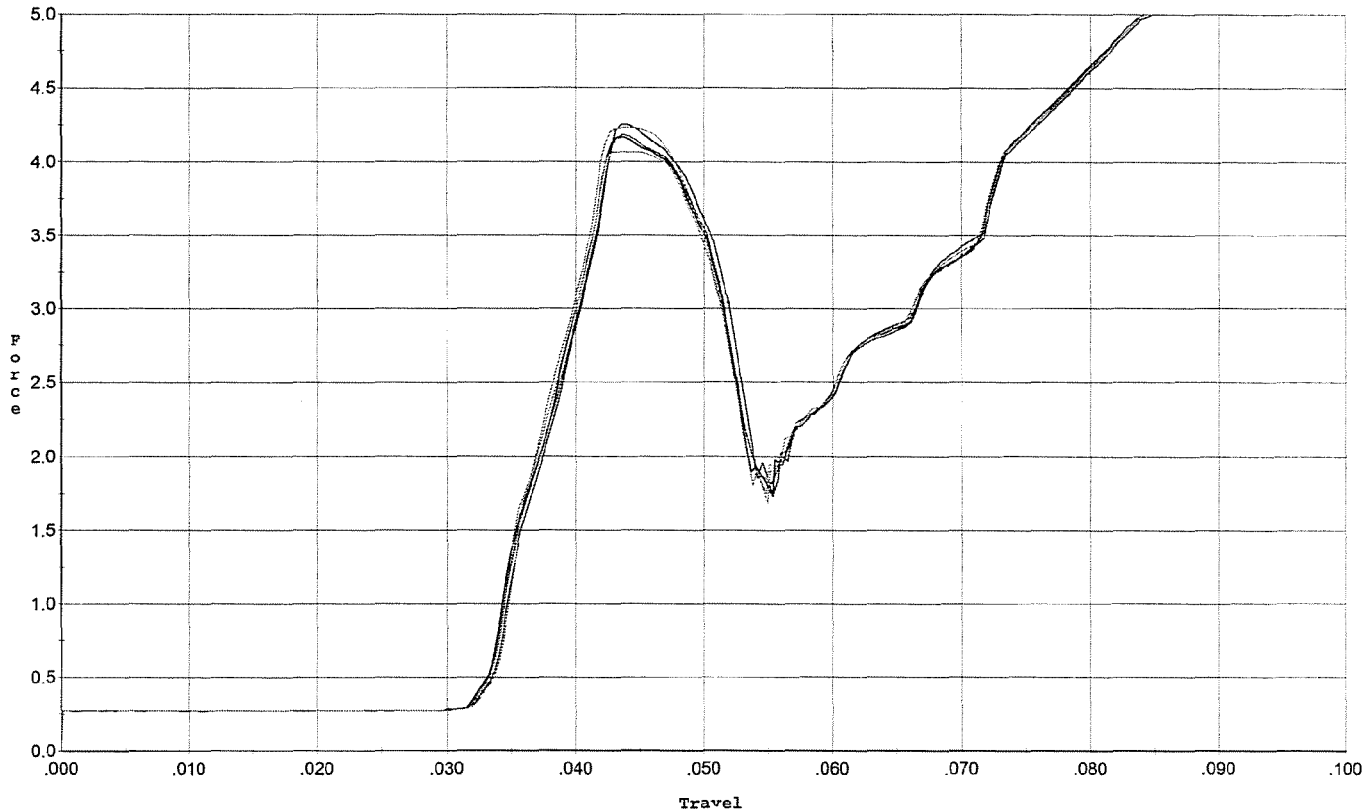
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.701	0.051	0.035	0.041	0.038		Set Trigger
2	2.527	0.052	0.035	0.041	0.038		Set Trigger
3	2.477	0.051	0.034	0.041	0.038		Set Trigger
4	2.472	0.051	0.035	0.042	0.037		Set Trigger
5	2.447	0.051	0.034	0.041	0.037		Set Trigger

Aug - 2.52

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 08/06/2008

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.255	0.052	0.032	0.037	0.068		Set Trigger
2	4.166	0.051	0.032	0.037	0.066		Set Trigger
3	4.184	0.051	0.032	0.037	0.066		Set Trigger
4	4.066	0.052	0.033	0.037	0.066		Set Trigger
5	4.232	0.052	0.032	0.037	0.068		Set Trigger

Aug 4.18