

66774469

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



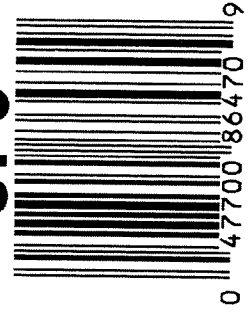
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6774469

UPC



BM FORM

GUN SERIAL #

G6774469

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		7-31-08	SP
430	ASSEMBLE TO STOCK		7-31-08	SP
440	PROOF		7-31-08	SP
460	CHECK HEADSPACE		7-31-08	SP
470	DIS-ASSEMBLE ACTION		7-31-08	SP
472	SERIALIZE BOLT HANDLE	MAGNA - FLUX	8-1-08	SP
475	DRILL AND TAP SIGHT HOLES	05 2008	8-02-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR Bly	8/5	Bly
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		8/6/08	RT
520	GOFF BLAST BBL / REC		8/6/08	DR
542	APPLY COATINGS (BARREL ACTION)		8/9	CA
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-11-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-11-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		8-11-08	SP
	D) OIL FIRING PIN ASSEMBLY		8-12-08	RTZ
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>3.0</u> <u>3.0</u> <u>3.0</u>	9-6-08	Bsn
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>6.0</u> <u>6.0</u> <u>6.0</u>	9-6-08	Bsn
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.024</u>	9-6-08	Bsn
	J) ASSEMBLE STOCK		8-12-08	RL
	K) ASSEMBLE SWIVEL STUDS		9-6-08	BSN
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	8-18-08	TRW
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		8/18/08	JS
670	FINAL INSPECTION A) HEADSPACE		9-6-08	Bsn
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.79</u> <u>2.81</u> <u>2.61</u> <u>2.22</u> <u>2.23</u>	9-4-08	GS.H
	C) FUNCTION		9-6-08	Bsn
690	PACK		9-8-08	TL

F004 REV 5/2006

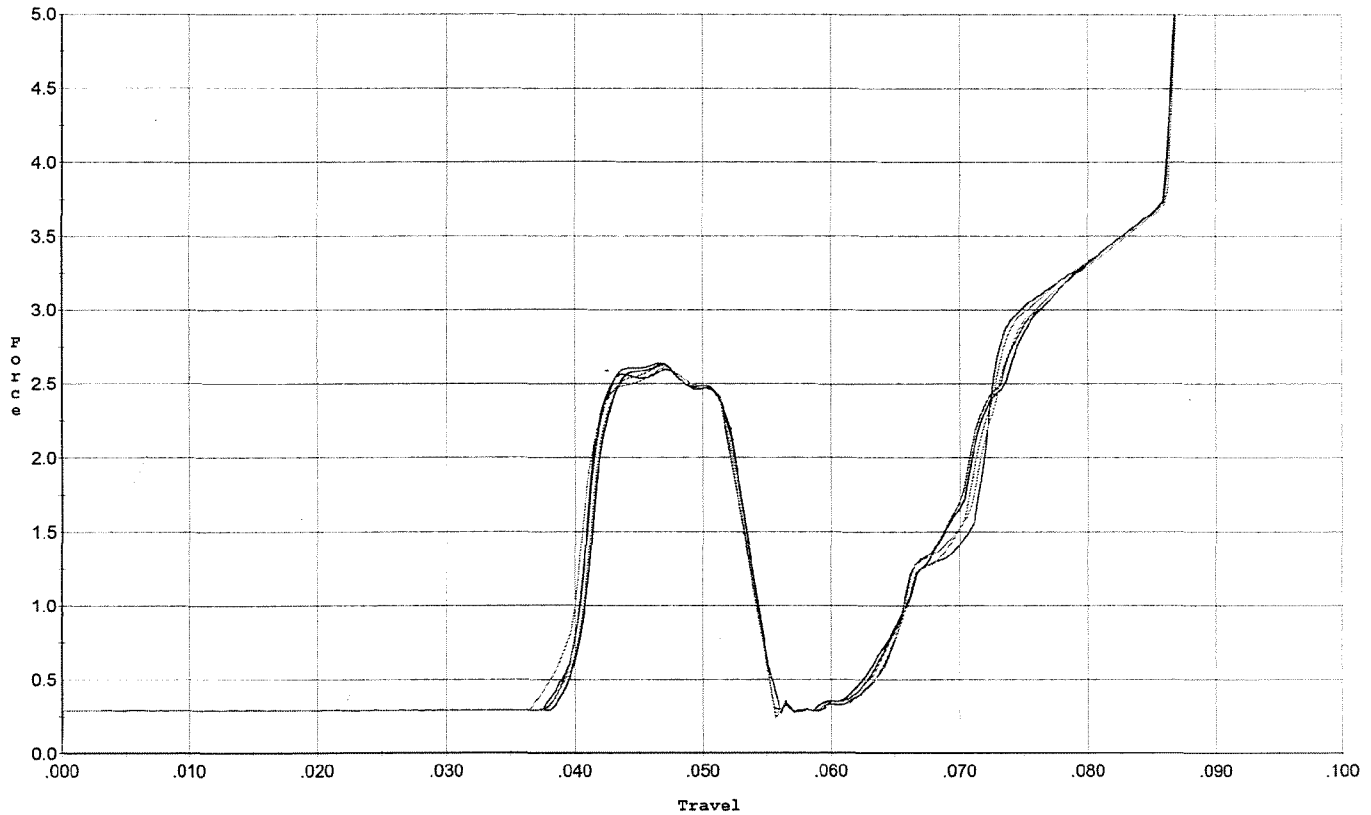
CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

BARBER - M24 0057234

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/11/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



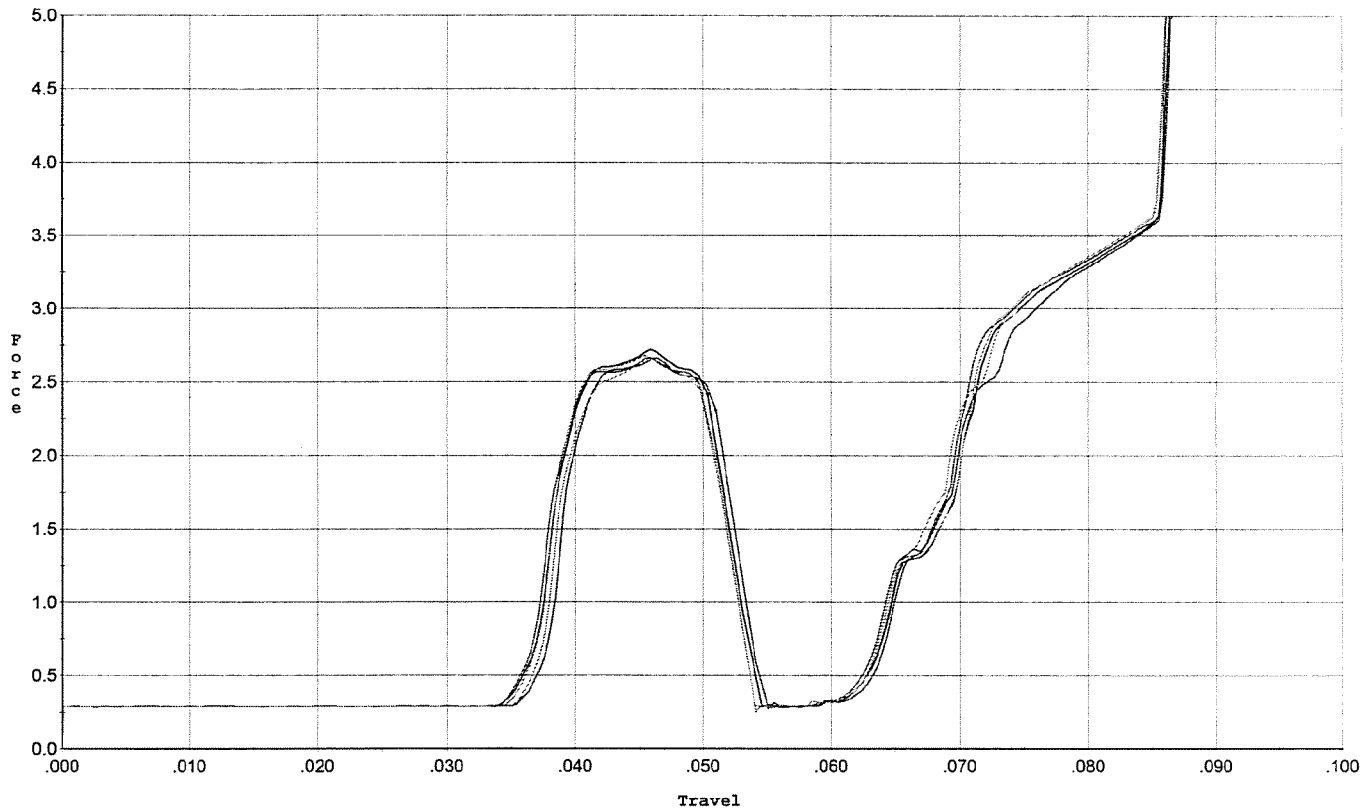
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.597	0.052	0.039	0.040	0.042		Set Trigger
2	2.632	0.052	0.039	0.040	0.041		Set Trigger
3	2.638	0.053	0.038	0.040	0.043		Set Trigger
4	2.625	0.053	0.039	0.040	0.042		Set Trigger
5	2.613	0.053	0.038	0.040	0.043		Set Trigger

Avg 2.62

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/11/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



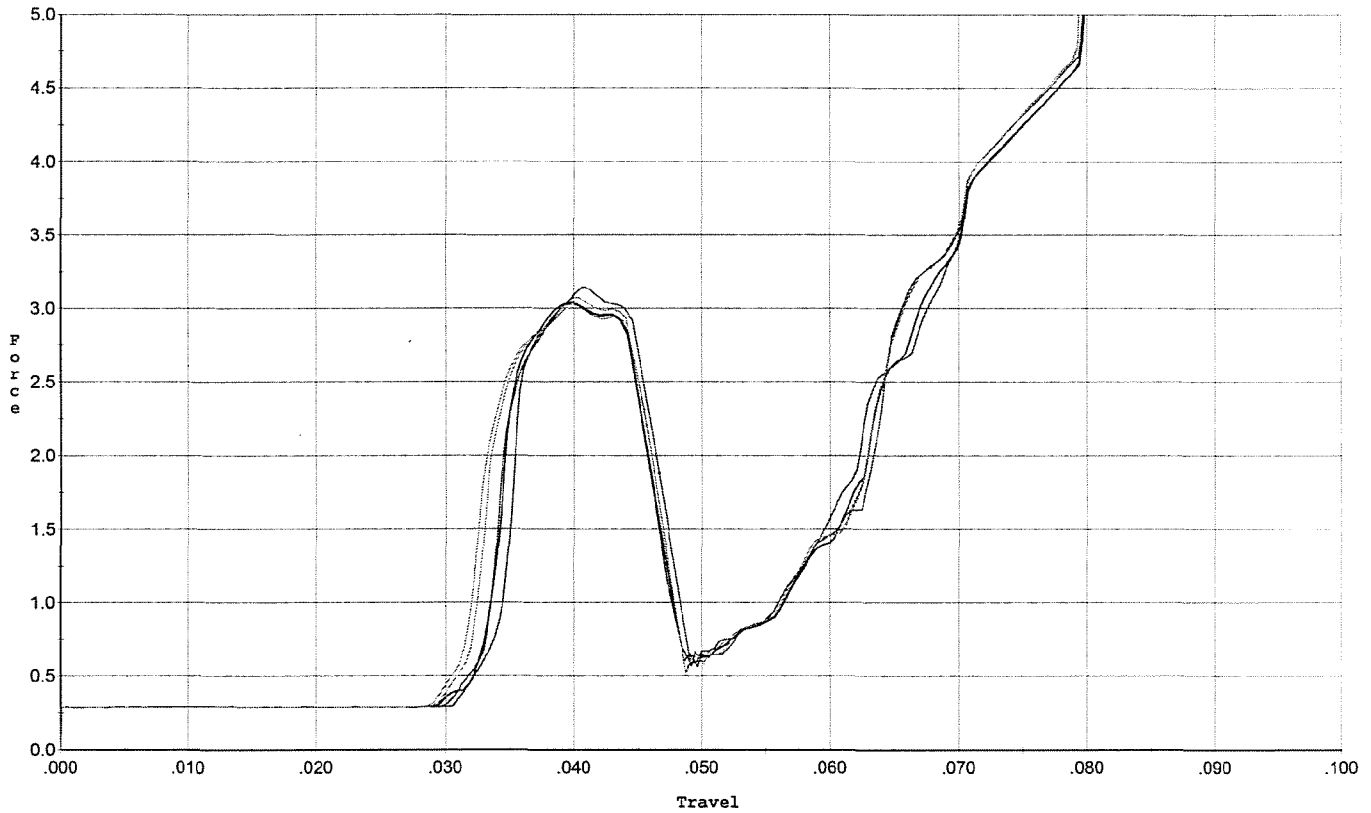
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.661	0.051	0.037	0.039	0.044		Set Trigger
2	2.720	0.050	0.036	0.039	0.045		Set Trigger
3	2.662	0.051	0.035	0.039	0.045		Set Trigger
4	2.655	0.051	0.036	0.039	0.044		Set Trigger
5	2.679	0.051	0.036	0.039	0.045		Set Trigger

Avg 2.67

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 8/11/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



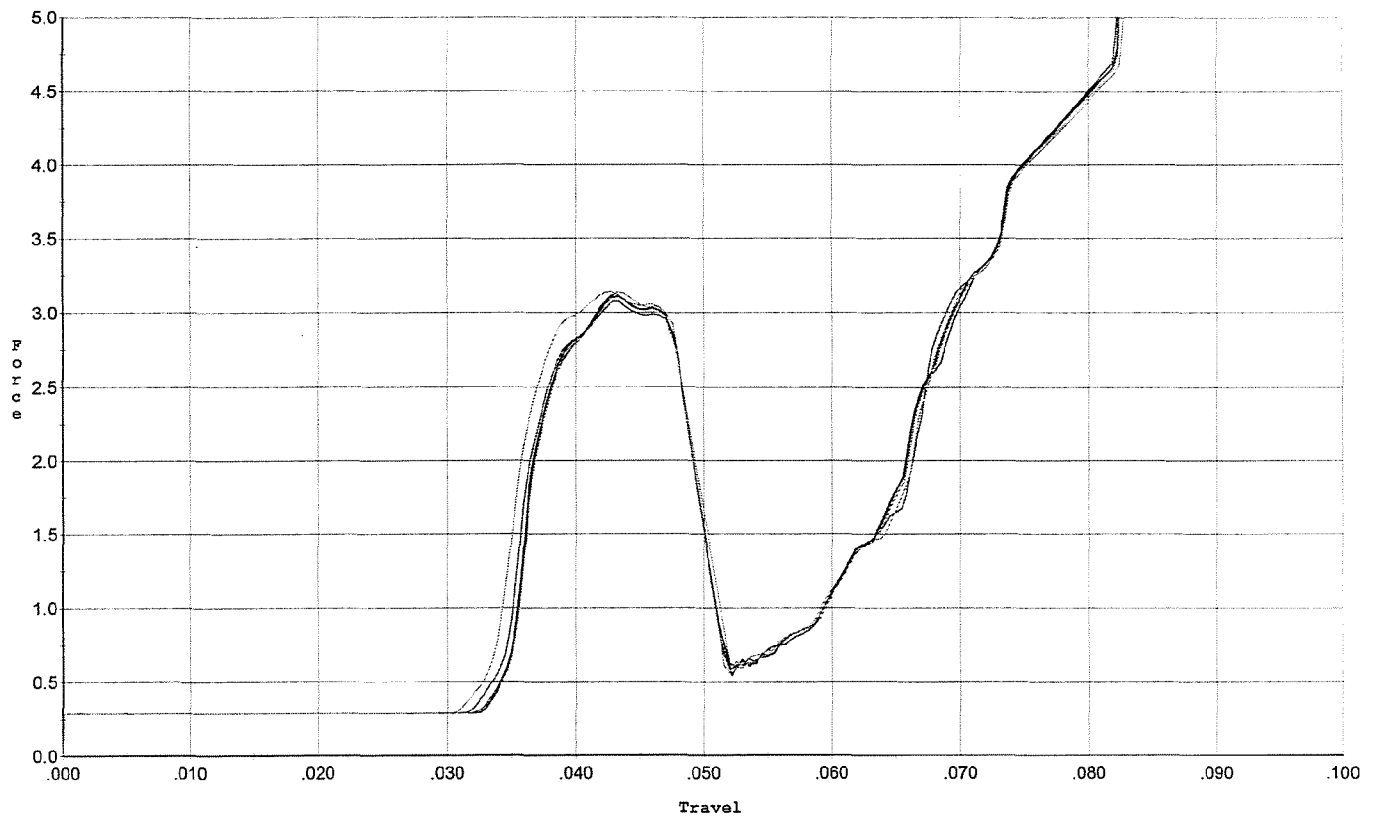
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.036	0.044	0.032	0.037	0.041		Set Trigger
2	3.045	0.044	0.032	0.037	0.042		Set Trigger
3	3.147	0.047	0.031	0.036	0.046		Set Trigger
4	3.034	0.045	0.031	0.036	0.046		Set Trigger
5	3.075	0.046	0.030	0.036	0.047		Set Trigger

Avg 3.06

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/11/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



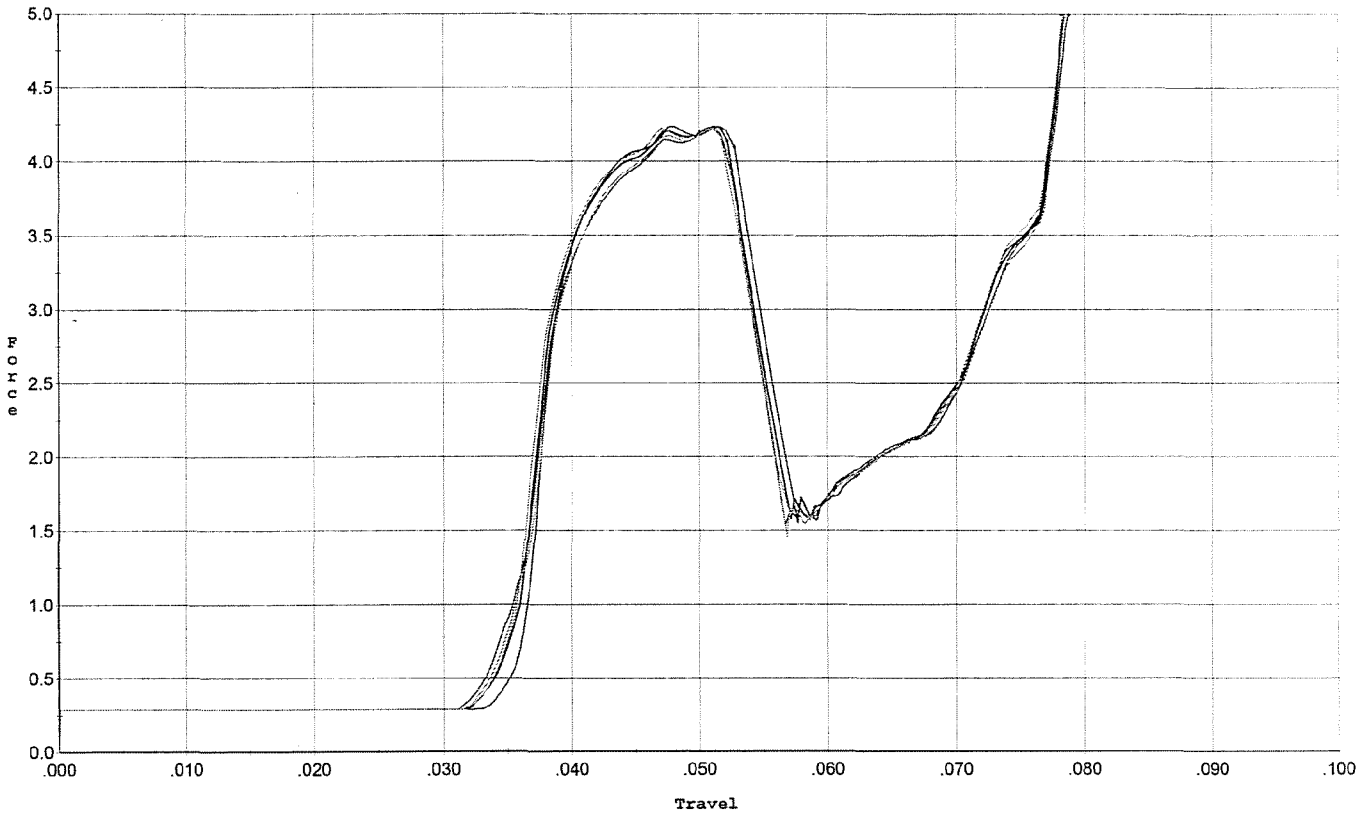
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.123	0.048	0.033	0.037	0.047		Set Trigger
2	3.111	0.048	0.034	0.037	0.047		Set Trigger
3	3.077	0.048	0.033	0.037	0.047		Set Trigger
4	3.137	0.048	0.034	0.037	0.046		Set Trigger
5	3.140	0.048	0.033	0.037	0.050		Set Trigger

Avg 3.11

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 8/11/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



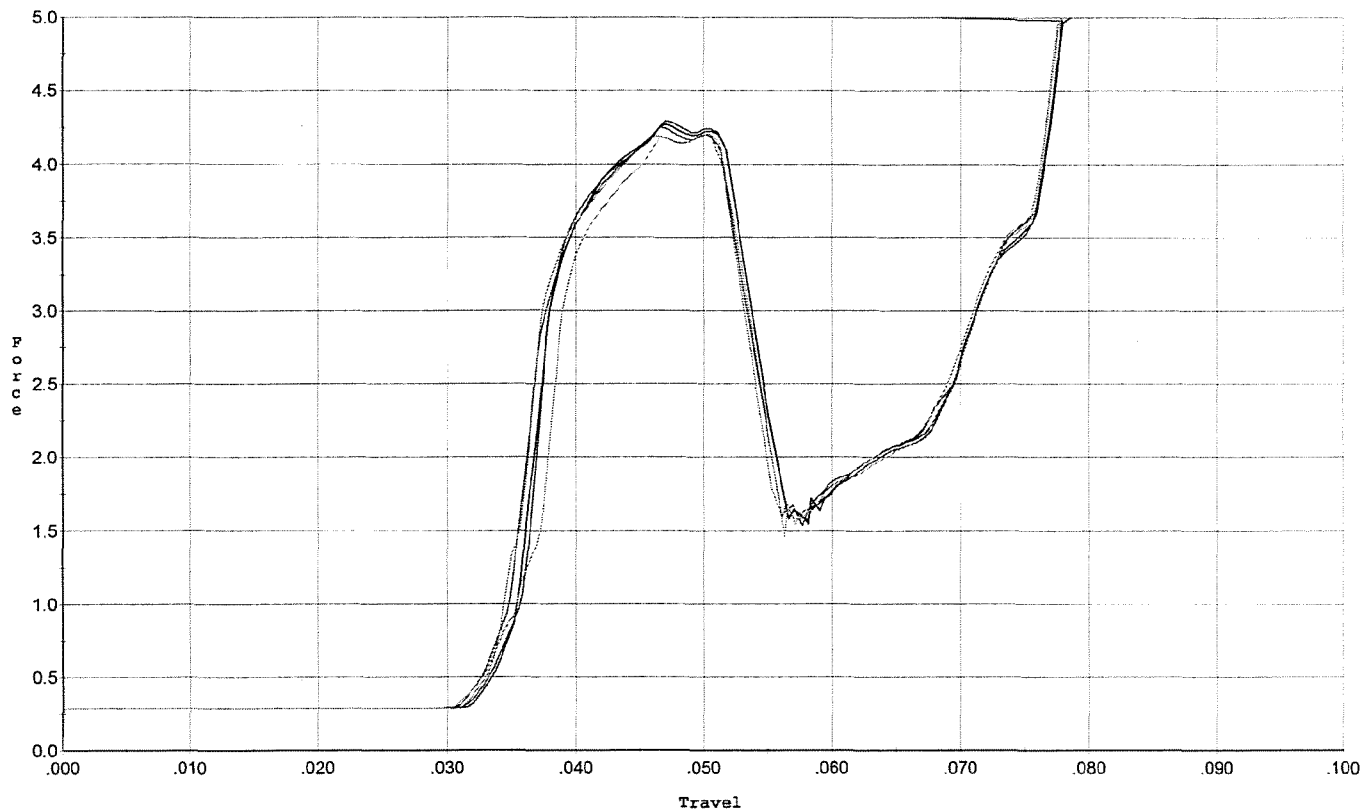
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.234	0.053	0.035	0.036	0.076		Set Trigger
2	4.234	0.052	0.034	0.036	0.075		Set Trigger
3	4.226	0.053	0.033	0.036	0.075		Set Trigger
4	4.221	0.052	0.033	0.036	0.075		Set Trigger
5	4.224	0.053	0.034	0.036	0.077		Set Trigger

Avg 4.22

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 8/11/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



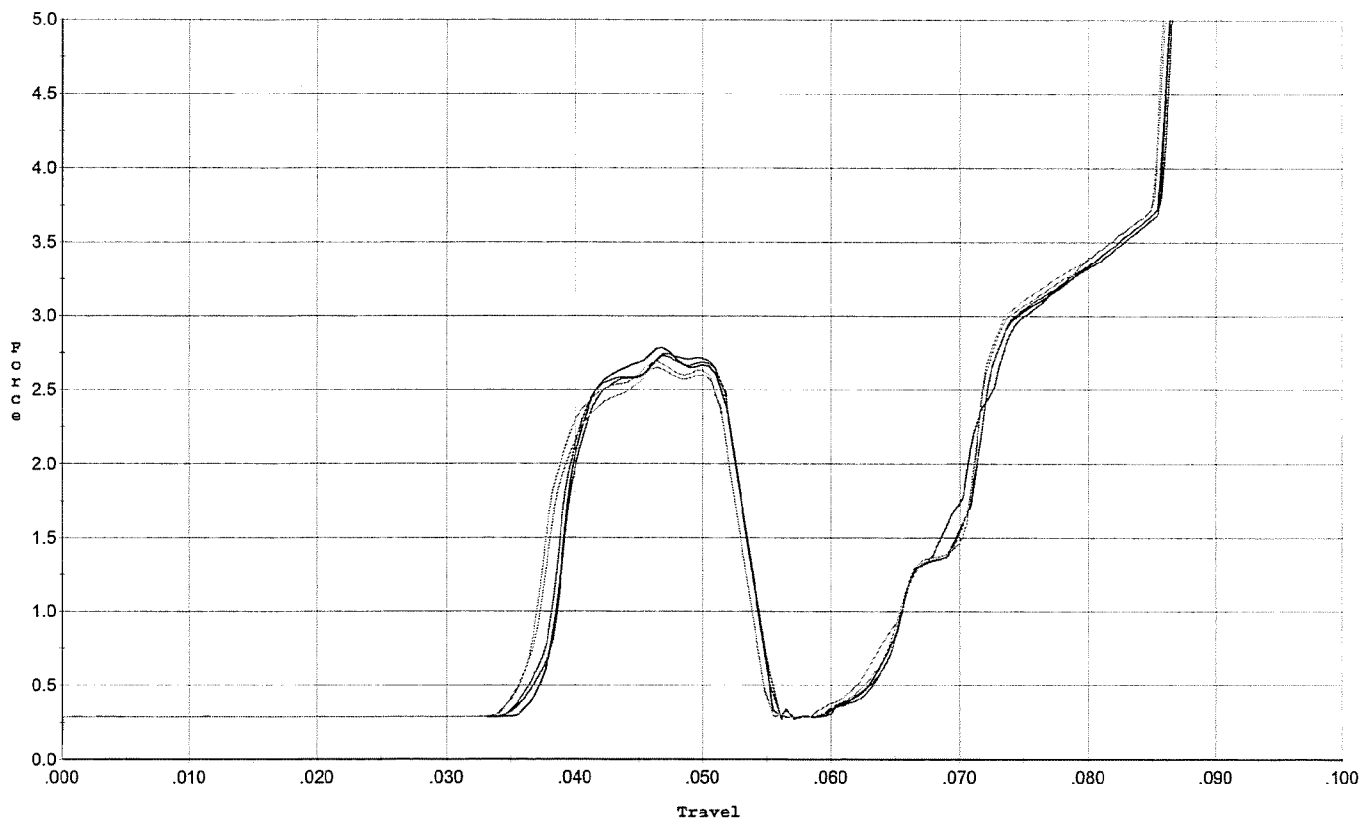
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.291	0.052	0.033	0.036	0.076		Set Trigger
2	4.270	0.052	0.034	0.036	0.076		Set Trigger
3	4.250	0.051	0.033	0.036	0.075		Set Trigger
4	4.205	0.053	0.033	0.036	0.074		Set Trigger
5	4.203	0.051	0.033	0.035	0.075		Set Trigger

AVG 4.24

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 8/11/08

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



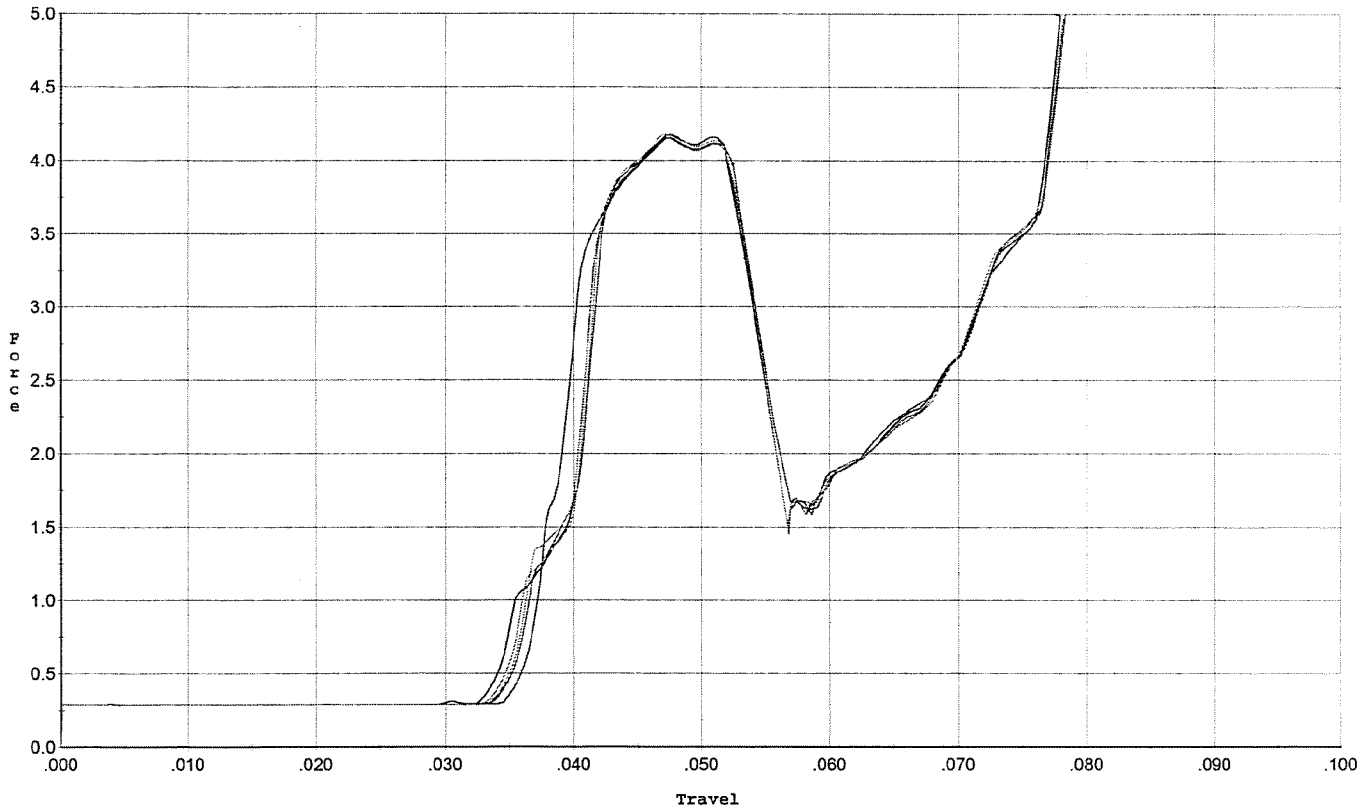
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.741	0.052	0.037	0.039	0.046		Set Trigger
2	2.785	0.052	0.037	0.039	0.047		Set Trigger
3	2.731	0.052	0.037	0.039	0.047		Set Trigger
4	2.690	0.051	0.035	0.038	0.047		Set Trigger
5	2.648	0.051	0.035	0.038	0.046		Set Trigger

Avg 2.71

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/11/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.172	0.053	0.035	0.037	0.071		Set Trigger
2	4.158	0.053	0.034	0.036	0.070		Set Trigger
3	4.153	0.052	0.035	0.036	0.068		Set Trigger
4	4.156	0.053	0.035	0.036	0.069		Set Trigger
5	4.185	0.053	0.034	0.036	0.069		Set Trigger

AVG 4.16