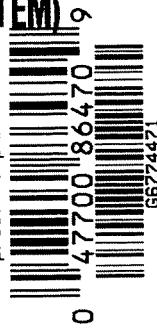


96774471

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase

owner registration sticker



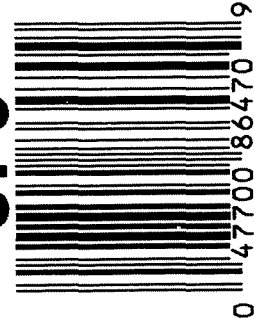
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6774471

UPC



BM FORM

GUN SERIAL # G 6774471

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		7-30-08	J.P.D.
430	ASSEMBLE TO STOCK		7-30-08	SP
440	PROOF		7-30-08	J.P.D.
460	CHECK HEADSPACE		7-30-08	J.P.D.
470	DIS-ASSEMBLE ACTION	MAGNA - FLUX	7-30-08	J.P.D.
472	SERIALIZE BOLT HANDLE		7-31-08	RT
475	DRILL AND TAP SIGHT HOLES	AUG 05 2008 OPERATOR B/H	7-31-08	SP
480	MAGNAFLUX BBL ACTION		8/5	B/H
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		8/6/08	RT
520	GOFF BLAST BBL / REC		8/7/08	DS
542	APPLY COATINGS (BARREL ACTION)		8/2	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-18-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-18-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		8-18-08	SP
	D) OIL FIRING PIN ASSEMBLY		8-22-08	J.P.D.
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

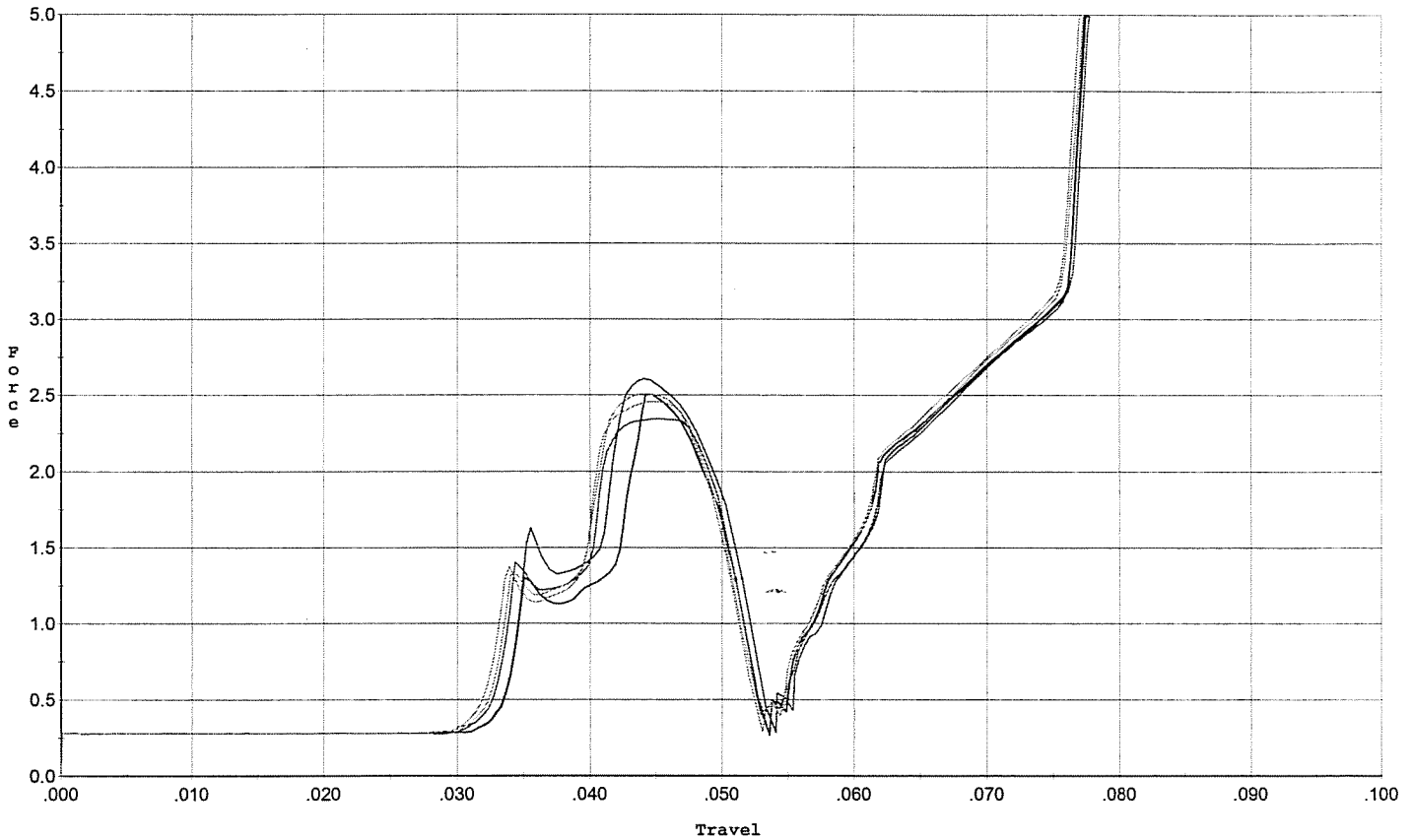
F004 REV 5/2006

560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>3.0</u>	<u>3.0</u>	<u>3.0</u>	9-5-08	Rgn		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	<u>6.0</u>	<u>6.0</u>	<u>7.0</u>	9-5-08	Rgn		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	<u>.024</u>	<u>.024</u>	<u>.024</u>	9-5-08	Rgn		
	J) ASSEMBLE STOCK					8-22-08	R.P.D.		
	K) ASSEMBLE SWIVEL STUDS					9-5-08	Rgn		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S								
	M) IRON SIGHT ALIGNMENT								
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER								
640 & 650	FUNCTION TEST AND TARGET		PASS	FAIL		8-23-08	TRW		
			PASS	FAIL					
	MALFUNCTION		N/A						
		CORRECTION							
	MALFUNCTION								
		CORRECTION							
	MALFUNCTION								
	MALFUNCTION								
660	INSPECT FOR LIVE AMMO					8-23-08	TC		
670	FINAL INSPECTION A) HEADSPACE					9-5-08	Rgn		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.66</u>	<u>2.64</u>	<u>2.70</u>	<u>2.68</u>	<u>2.68</u>	9-3-08	B.S.H.
	C) FUNCTION					9-5-08	Rgn		
690	PACK					7/8/08	Fry		

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 08/15/2008

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



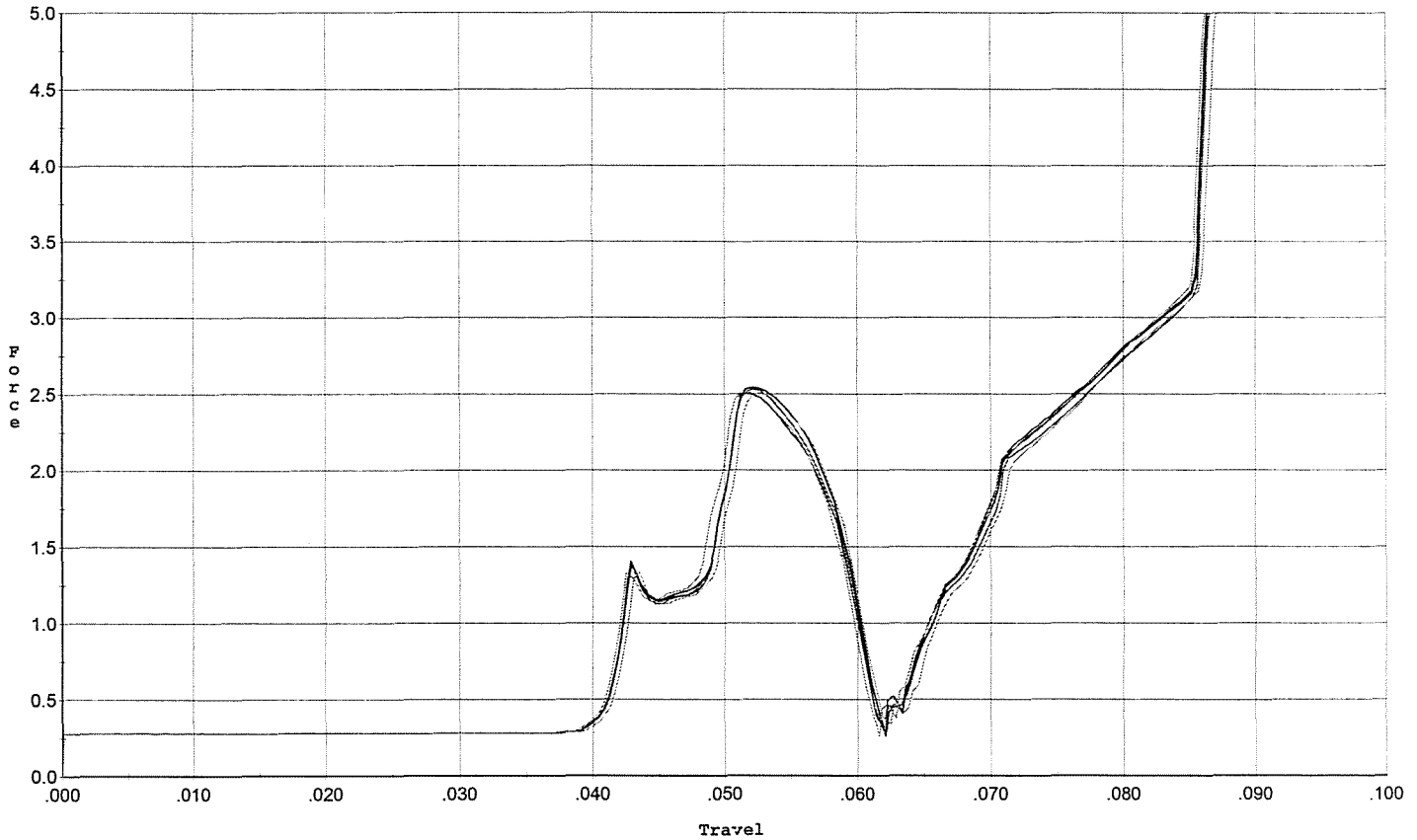
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.607	0.052	0.034	0.033	0.043		Set Trigger
2	2.504	0.051	0.034	0.034	0.038		Set Trigger
3	2.344	0.051	0.033	0.033	0.041		Set Trigger
4	2.456	0.050	0.032	0.033	0.041		Set Trigger
5	2.508	0.050	0.032	0.033	0.042		Set Trigger

Aug-2-48

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 08/15/2008

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles+/- .50 lbs.



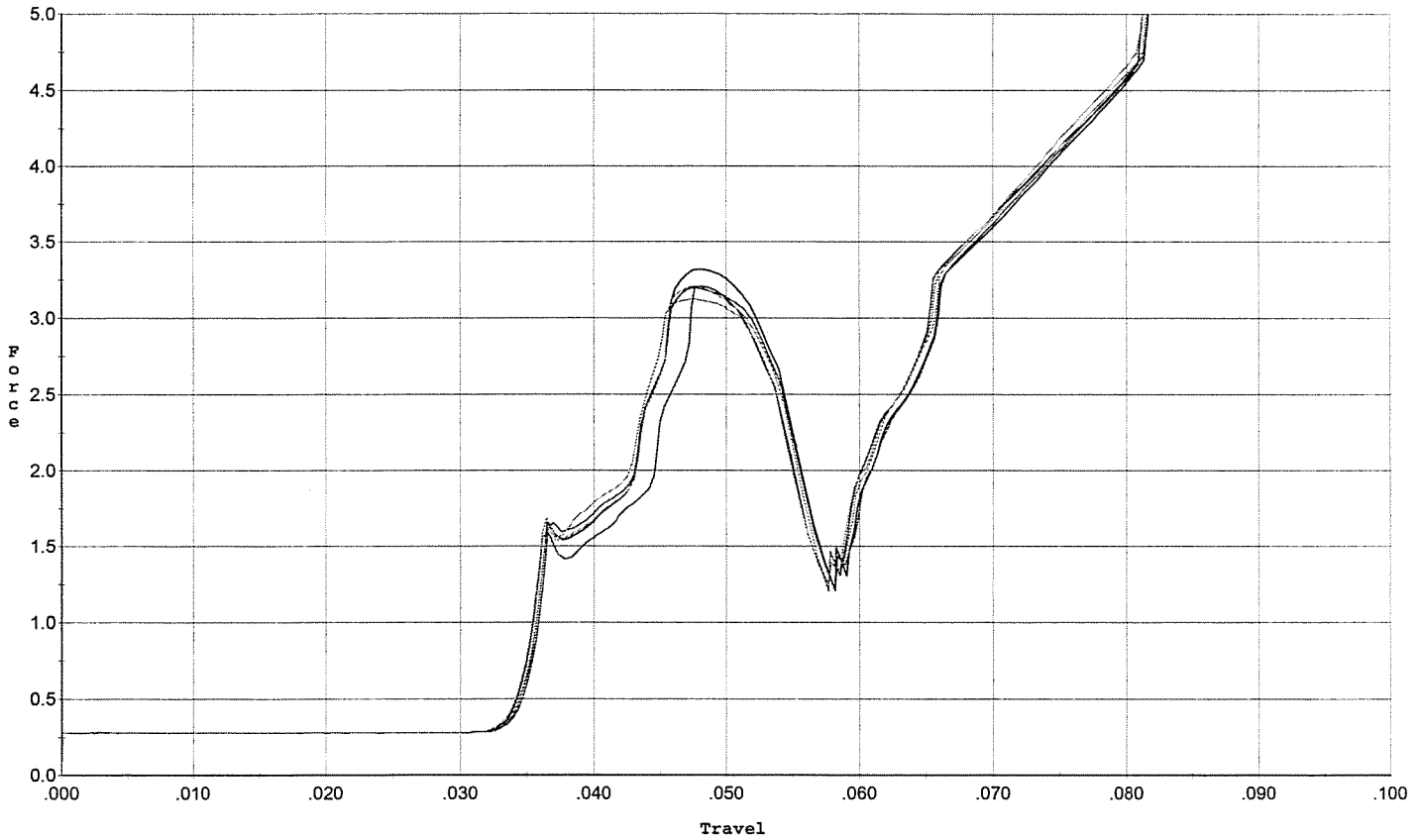
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.505	0.060	0.041	0.035	0.043		Set Trigger
2	2.542	0.059	0.041	0.035	0.043		Set Trigger
3	2.531	0.060	0.041	0.035	0.043		Set Trigger
4	2.507	0.059	0.042	0.035	0.042		Set Trigger
5	2.515	0.059	0.041	0.035	0.043		Set Trigger

AUG-2.52

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 08/15/2008

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



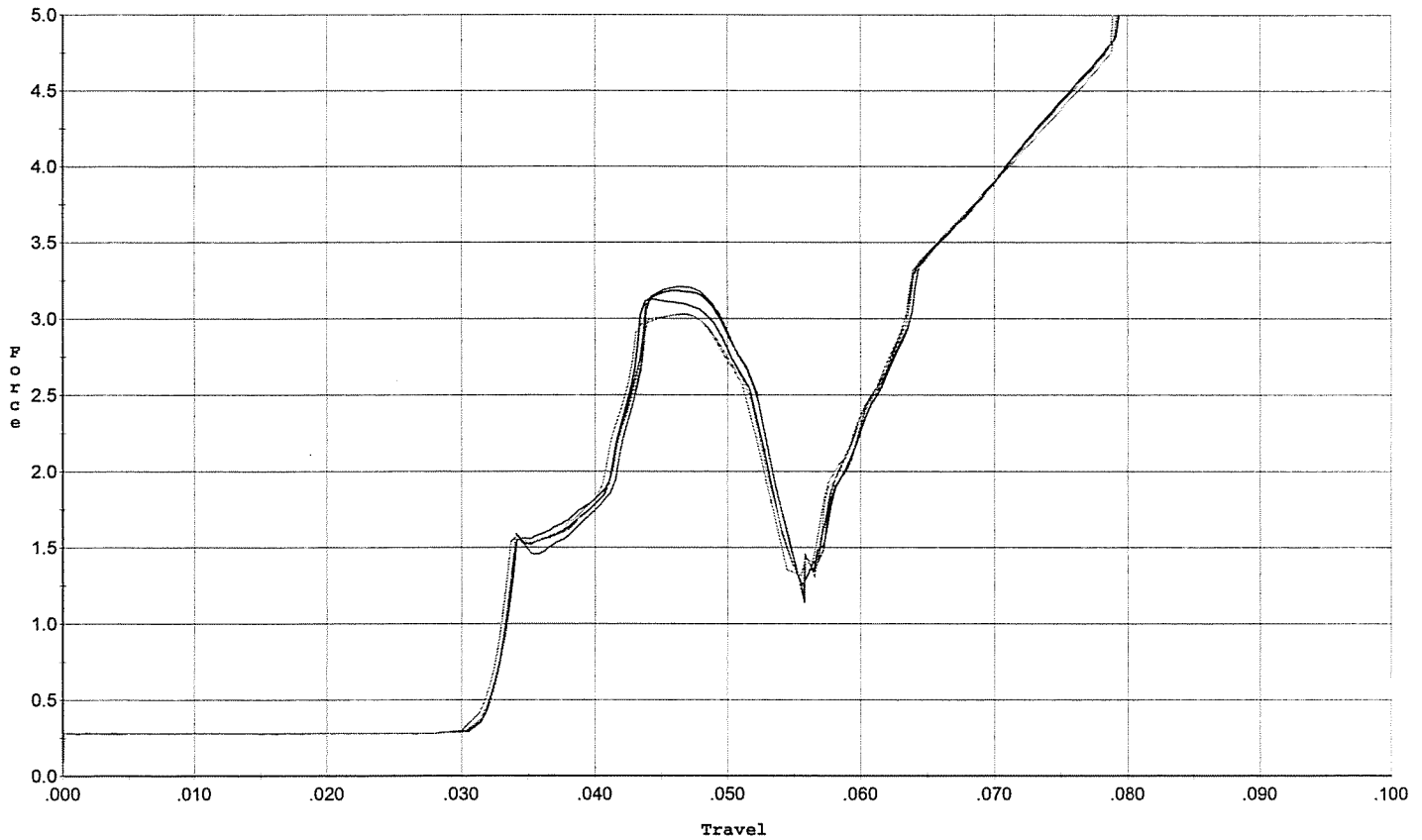
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.207	0.055	0.034	0.033	0.054		Set Trigger
2	3.320	0.055	0.034	0.033	0.059		Set Trigger
3	3.199	0.054	0.034	0.033	0.057		Set Trigger
4	3.209	0.054	0.034	0.033	0.057		Set Trigger
5	3.121	0.054	0.034	0.033	0.056		Set Trigger

Aug. 3-21

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 08/15/2008

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles+/- .75 lbs.



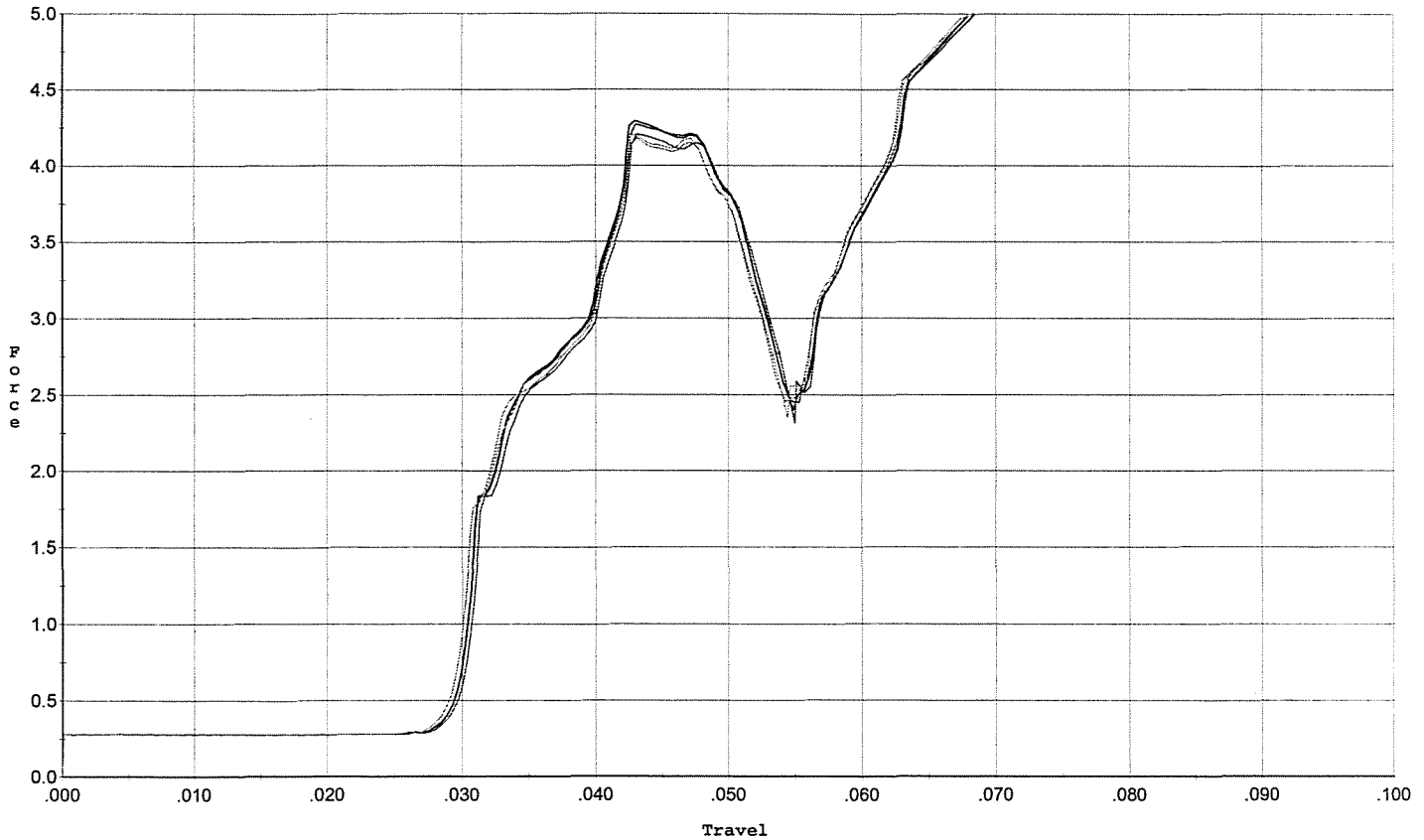
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.130	0.053	0.032	0.033	0.056		Set Trigger
2	3.183	0.052	0.032	0.033	0.056		Set Trigger
3	3.209	0.052	0.032	0.033	0.055		Set Trigger
4	3.026	0.052	0.032	0.033	0.053		Set Trigger
5	3.031	0.053	0.032	0.032	0.056		Set Trigger

Aug 3.11

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 08/15/2008

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



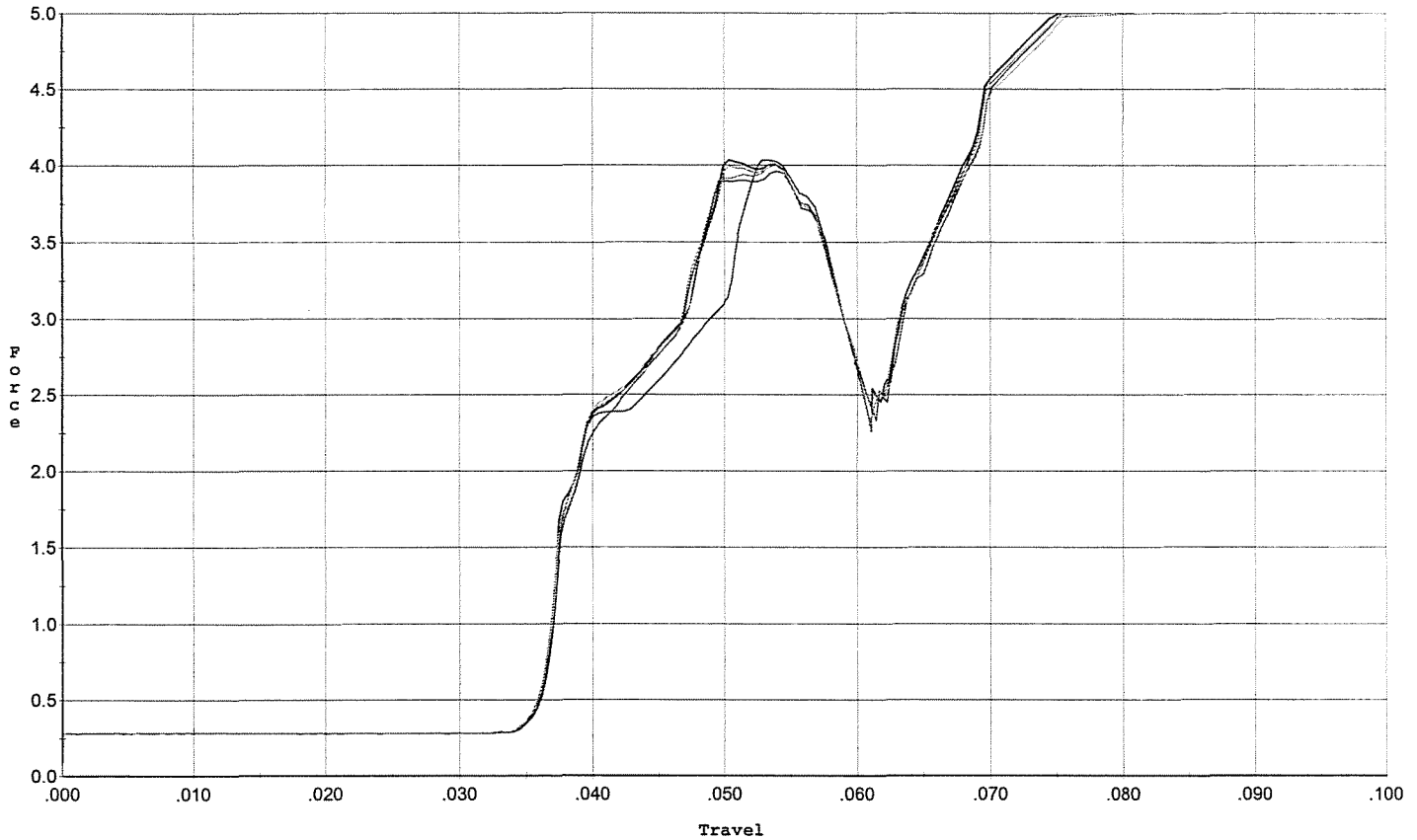
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.270	0.051	0.029	0.030	0.079		Set Trigger
2	4.294	0.051	0.029	0.030	0.079		Set Trigger
3	4.206	0.054	0.029	0.029	0.084		Set Trigger
4	4.182	0.053	0.029	0.029	0.083		Set Trigger
5	4.202	0.052	0.029	0.030	0.081		Set Trigger

Aug. 4.23

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schultz 08/15/2008

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs.after 20 cycles +/- 1.0 lbs.



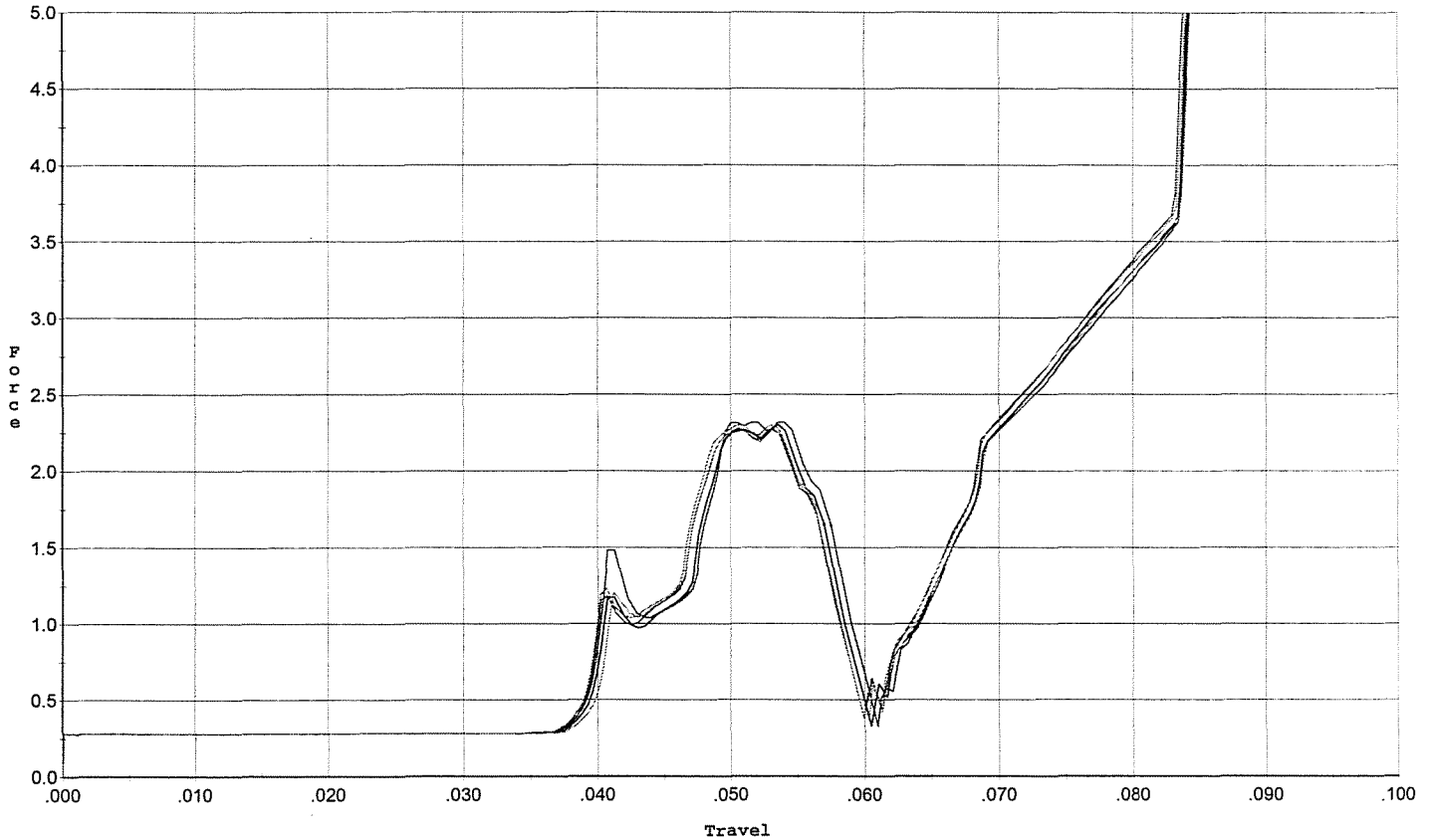
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.034	0.060	0.036	0.030	0.079		Set Trigger
2	4.034	0.060	0.036	0.030	0.083		Set Trigger
3	3.960	0.058	0.036	0.031	0.078		Set Trigger
4	3.999	0.060	0.036	0.030	0.083		Set Trigger
5	4.010	0.060	0.036	0.030	0.083		Set Trigger

Aug 4.00

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 08/15/2008

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 for final test



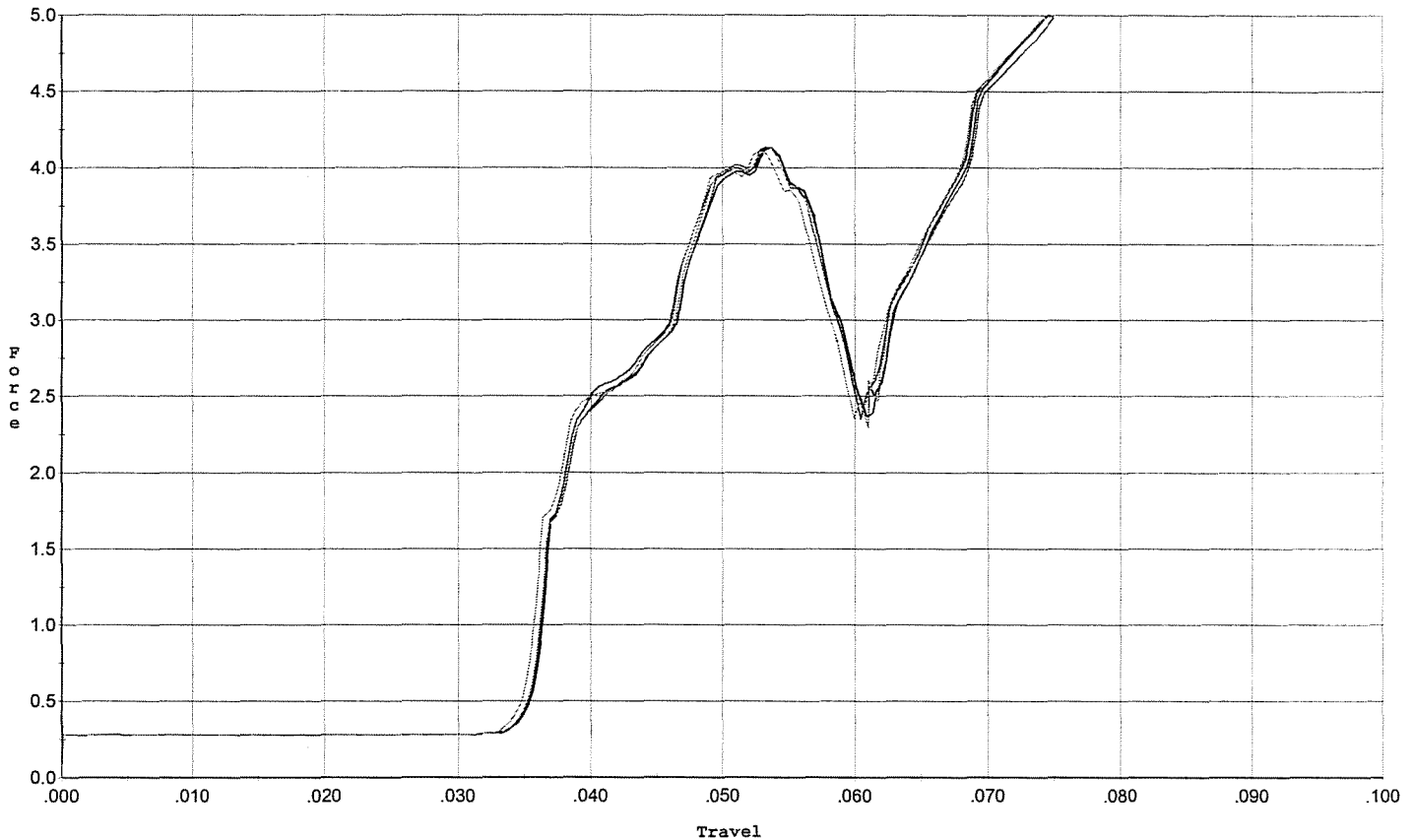
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.319	0.057	0.039	0.034	0.042		Set Trigger
2	2.303	0.057	0.040	0.034	0.040		Set Trigger
3	2.274	0.056	0.039	0.035	0.040		Set Trigger
4	2.266	0.056	0.040	0.035	0.040		Set Trigger
5	2.299	0.056	0.039	0.035	0.041		Set Trigger

Aug. 2-2a

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 08/15/2008

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lb. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.129	0.059	0.035	0.030	0.084		Set Trigger
2	4.132	0.057	0.035	0.031	0.078		Set Trigger
3	4.127	0.057	0.035	0.031	0.079		Set Trigger
4	4.138	0.059	0.035	0.030	0.083		Set Trigger
5	4.107	0.059	0.034	0.030	0.083		Set Trigger

Aug. 4.12