

BARBER - M24 0057267

66774472

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

BARBER - M24 0057267 M2400057306

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD



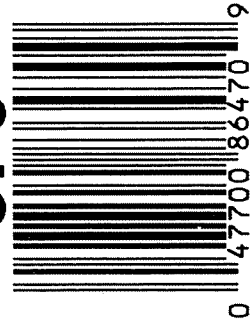
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6774472

UPC



BM FORM

BARBER - M24 0057269 INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G 6774472

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		7-29-08	SPD
430	ASSEMBLE TO STOCK		7-29-08	SP
440	PROOF		7-29-08	SPD
460	CHECK HEADSPACE		7-29-08	SPD
470	DIS-ASSEMBLE ACTION		7-29-08	SPD
472	SERIALIZE BOLT HANDLE		7-31-08	RT
475	DRILL AND TAP SIGHT HOLES	MAGNA - FLUX AUG 06 2008 RT	08-08-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR	8/6	RT
490	MAGNAFLUX BOLT		7/29/08	MR
500	ROLLMARK CALIBER		8/6/08	RT
520	GOFF BLAST BBL / REC		8/7/08	Ang
542	APPLY COATINGS (BARREL ACTION)		8/18	
545	(BOLT)			
560	RE-ASSEMBLE ACTION A) CLEAN INSIDE OF BOLT ASSEMBLY		8-19-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-17-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		8-19-08	SP
	D) OIL FIRING PIN ASSEMBLY		8-21-08	SPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

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OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	BARBER - M24 0057270 F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>3.0</u> <u>3.0</u> <u>3.0</u>	9-4-08	PSW
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>4.5</u> <u>4.5</u> <u>4.5</u>	9-4-08	PSW
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.024</u>	9-4-08	PSW
	J) ASSEMBLE STOCK		8-21-08	J.P.D.
	K) ASSEMBLE SWIVEL STUDS		9-4-08	PSW
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	8-22-08	JRW
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		8-22-08	JTR
670	FINAL INSPECTION A) HEADSPACE		9-4-08	PSW
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.26</u> <u>2.29</u> <u>2.24</u> <u>2.22</u> <u>2.17</u>	9-3-08	B.S.H.
	C) FUNCTION		9-4-08	PSW
690	PACK		12-5-08	TC

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AVERAGE BARBER M24 0057271

INITIAL & CYCLE TESTS

2.50 LBS (plus or minus 0.50 LBS)

3.00 LBS (plus or minus 0.75 LBS)

4.00 LBS (plus or minus 1.00 LBS)

DATE 8-1-08

TESTER R.P.

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	2.53	2.58		2.65	
PULL #2	2.46	2.56		2.65	
PULL #3	2.53	2.46		2.61	
PULL #4	2.45	2.53		2.60	
PULL #5	2.61	2.58		2.63	
TOTAL	12.58	12.71		13.14	
AVERAGE	2.51	2.54		2.62	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	3.06	3.01		
PULL #2	3.05	3.01		
PULL #3	3.06	3.14		
PULL #4	3.01	3.07		
PULL #5	3.00	3.10		
TOTAL	15.18	15.33		
AVERAGE	3.03	3.06		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	4.01	4.00		4.31
PULL #2	4.08	4.05		4.17
PULL #3	4.06	4.10		4.09
PULL #4	4.01	4.12		4.10
PULL #5	4.02	4.14		4.07
TOTAL	20.18	20.41		20.74
AVERAGE	4.03	4.08		4.14