

66774475

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

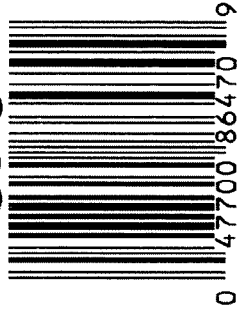
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6774475

UPC



GUN SERIAL # G6774475

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		7-29-08	SPD
430	ASSEMBLE TO STOCK		7-29-08	SP
440	PROOF		7-29-08	SPD
460	CHECK HEADSPACE		7-29-08	SPD
470	DIS-ASSEMBLE ACTION		7-29-08	SPD
472	SERIALIZE BOLT HANDLE		7-31-08	RTZ
475	DRILL AND TAP SIGHT HOLES		7-31-08	SP
480	MAGNAFLUX BBL ACTION		8/1/08	BA
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		8/1/08	RT
520	GOFF BLAST BBL / REC		8-4-08	DG
542	APPLY COATINGS (BARREL ACTION)		8-8	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-11-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-11-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		8-11-08	SP
	D) OIL FIRING PIN ASSEMBLY		8-18-08	BSW
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

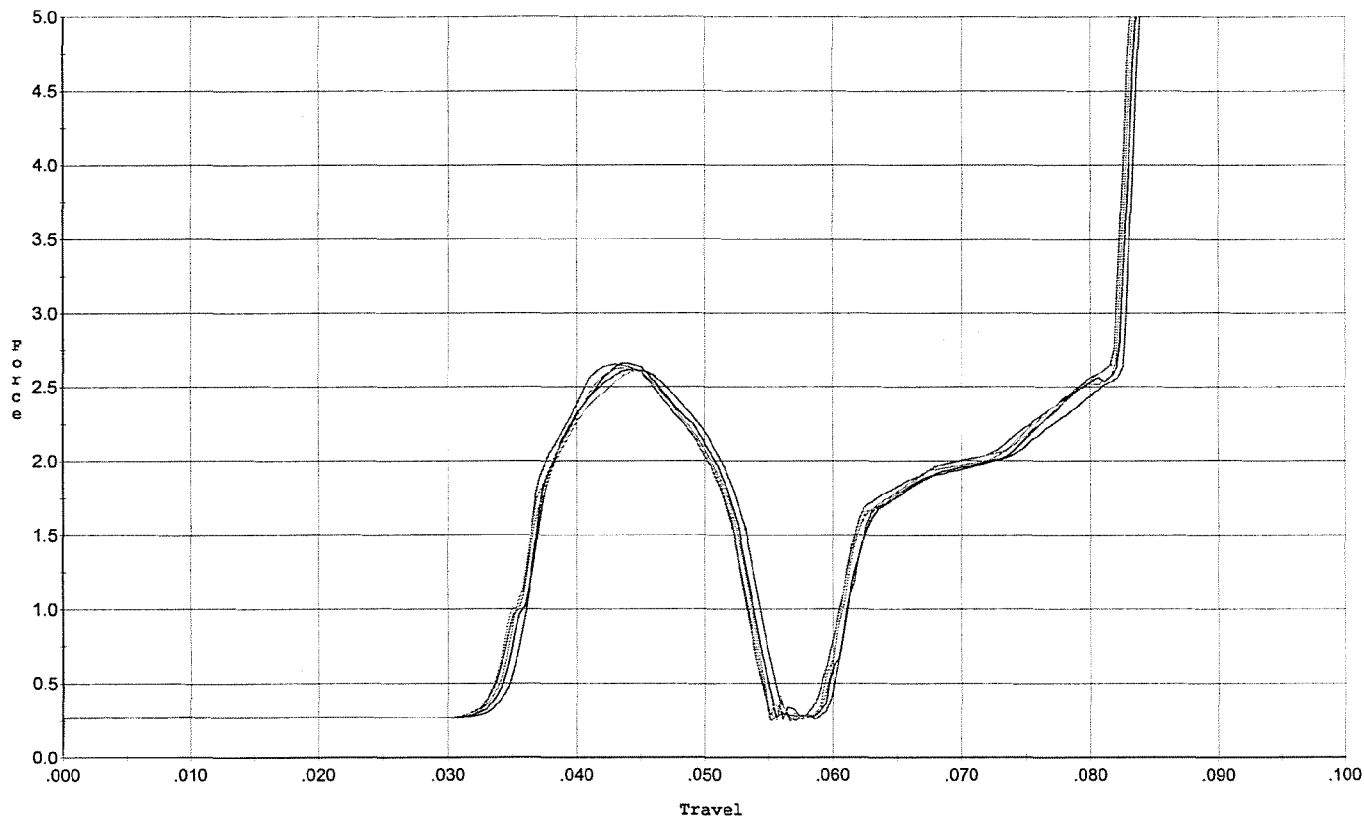
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	BARBER - M24 0057300 F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4</u> <u>3.5</u> <u>3.5</u>	9-8-08	TL
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>5.5</u> <u>5.5</u> <u>6</u>	9-8-08	TL
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.024</u> <u>.024</u>	9-8-08	TL
	J) ASSEMBLE STOCK		8-18-08	ESN
	K) ASSEMBLE SWIVEL STUDS		9-8-08	TL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	8-19-08	TRW
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION	8/19/08	JS
660	INSPECT FOR LIVE AMMO		8-19-08	TL
670	FINAL INSPECTION A) HEADSPACE		9-8-08	TL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>228</u> <u>222</u> <u>229</u> <u>229</u> <u>210</u>	9-8-08	ESN
	C) FUNCTION		9-8-08	TL
690	PACK		10/11/08	FM

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C. Schultz 08/05/2008

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



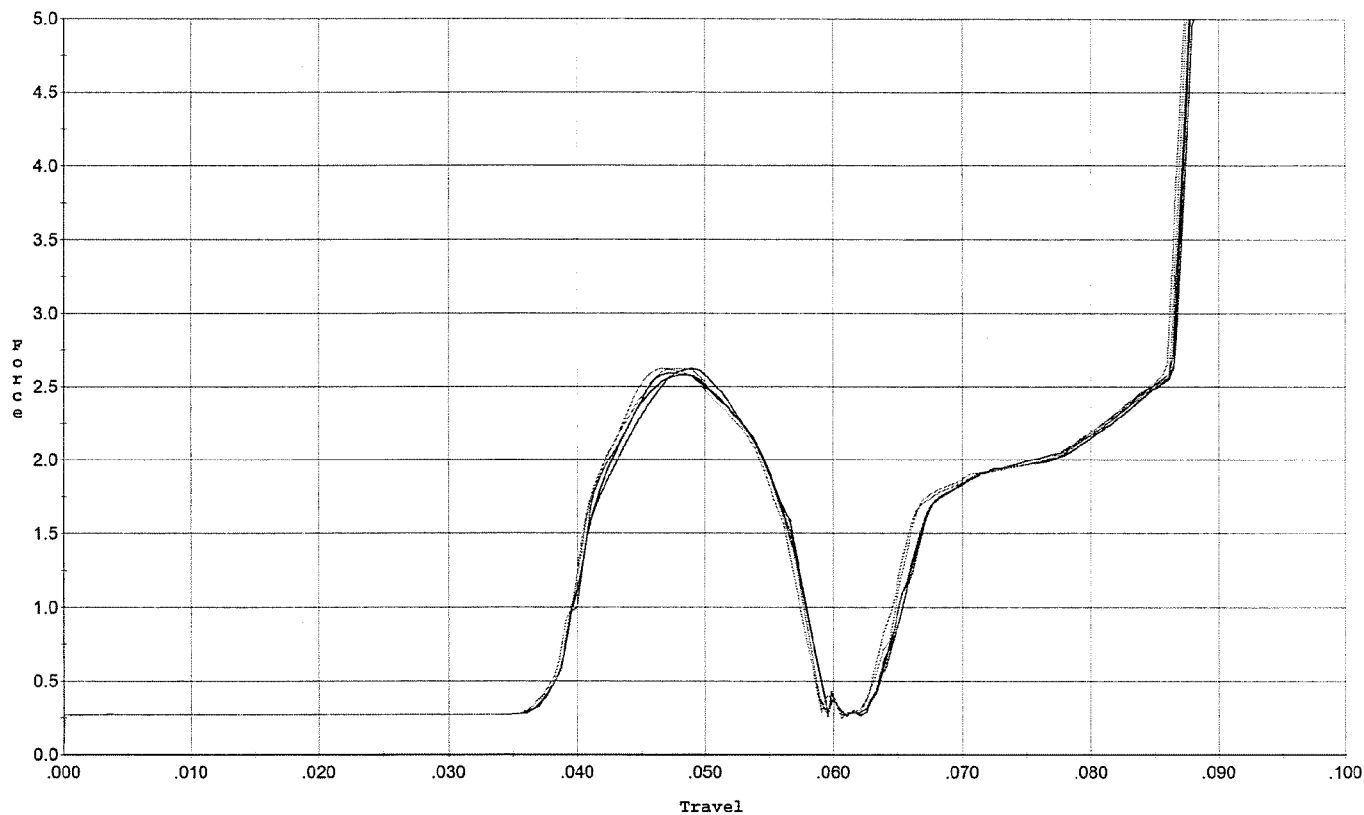
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.615	0.053	0.035	0.037	0.049		Set Trigger
2	2.664	0.053	0.034	0.037	0.048		Set Trigger
3	2.656	0.052	0.033	0.036	0.048		Set Trigger
4	2.612	0.053	0.033	0.036	0.048		Set Trigger
5	2.627	0.052	0.034	0.036	0.047		Set Trigger

Aug - 2.63

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C. Schults 08/05/2008

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles+/- .50 lbs.



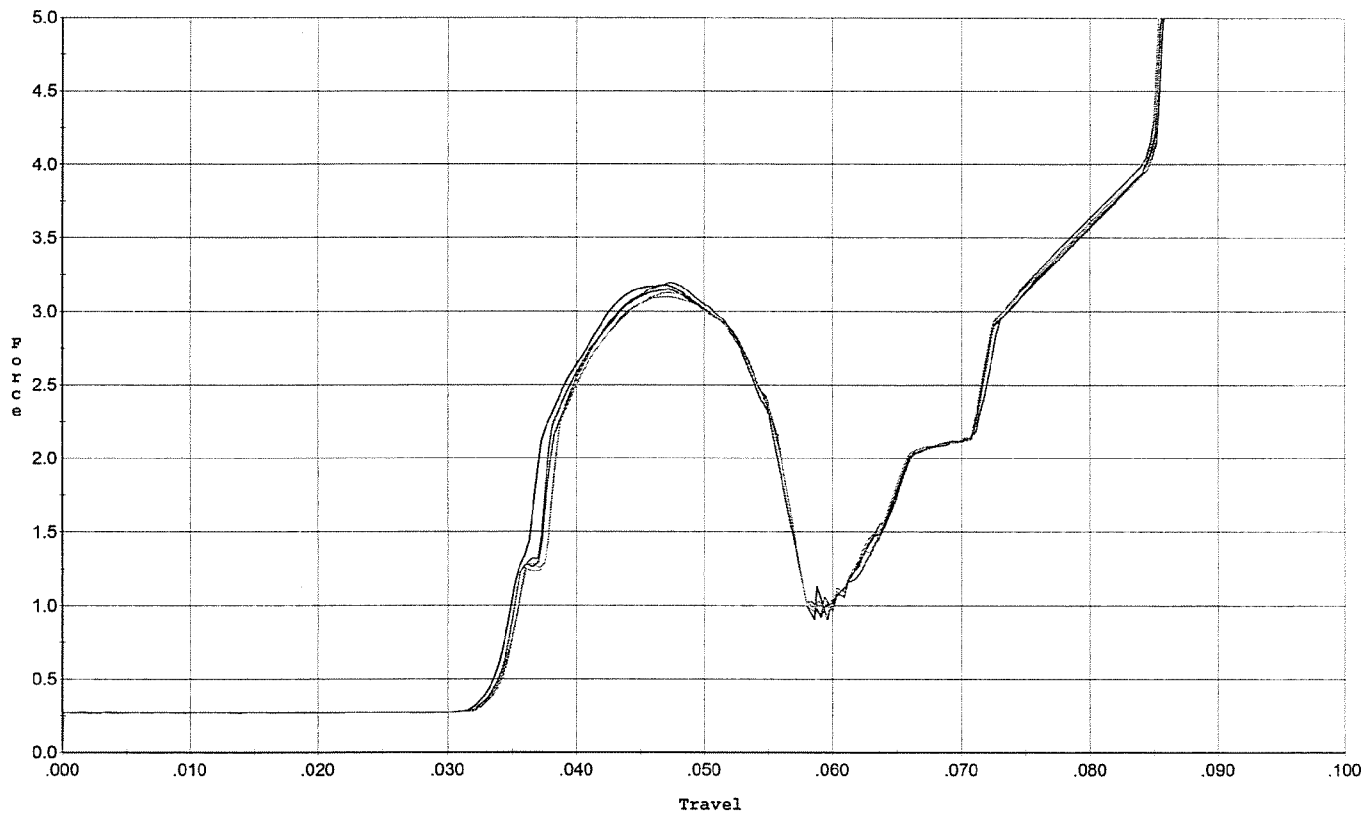
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.623	0.057	0.038	0.038	0.048		Set Trigger
2	2.577	0.057	0.038	0.038	0.048		Set Trigger
3	2.595	0.057	0.038	0.038	0.049		Set Trigger
4	2.622	0.057	0.038	0.038	0.049		Set Trigger
5	2.625	0.056	0.038	0.038	0.048		Set Trigger

Aug. 2-60

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C. Schults 08/05/2008

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



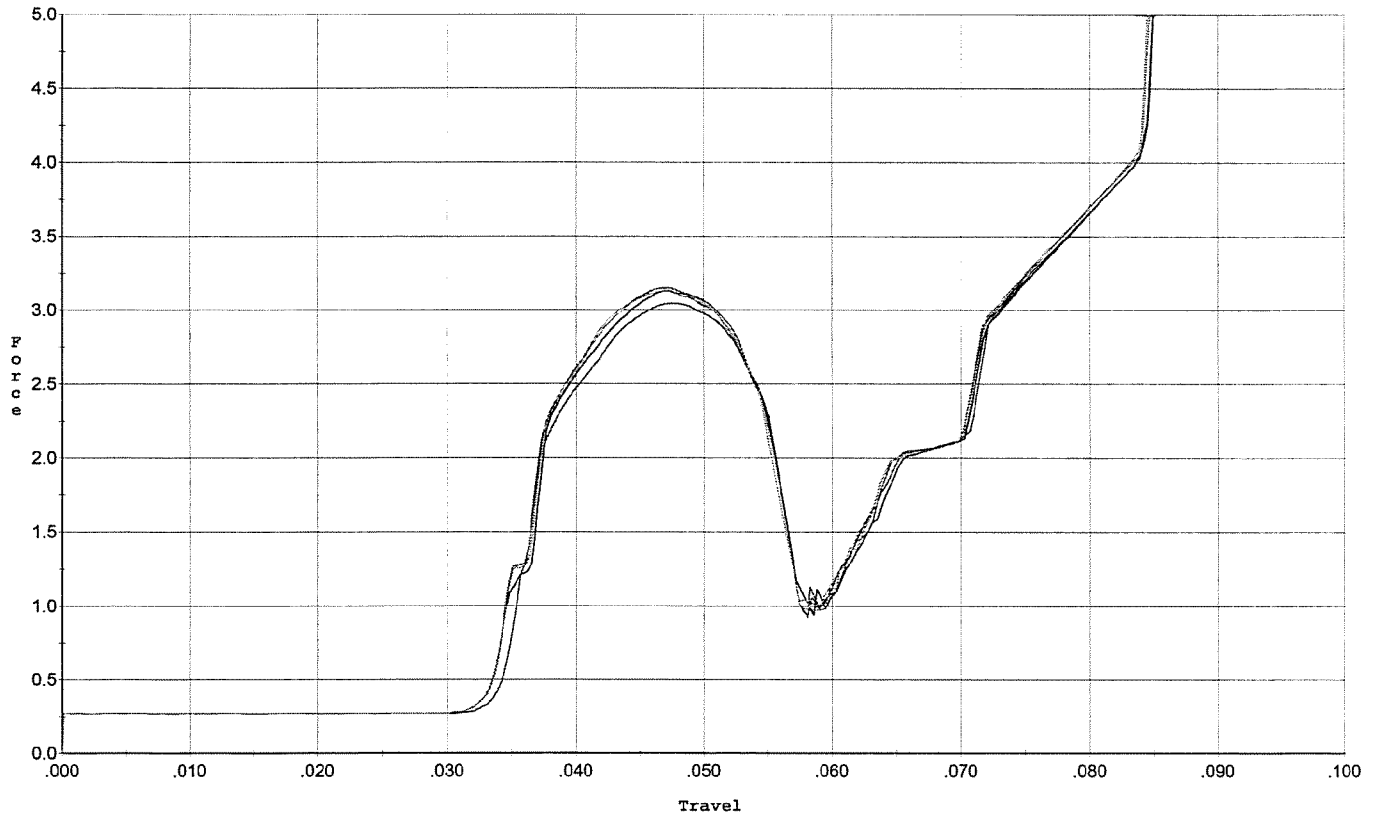
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.151	0.055	0.034	0.035	0.063		Set Trigger
2	3.177	0.056	0.033	0.035	0.066		Set Trigger
3	3.190	0.055	0.034	0.035	0.063		Set Trigger
4	3.099	0.056	0.034	0.035	0.063		Set Trigger
5	3.128	0.056	0.034	0.035	0.063		Set Trigger

Aug. 3-14

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C. Schultz 08/05/2008

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs.after 20 cycles +/- .75 lbs.



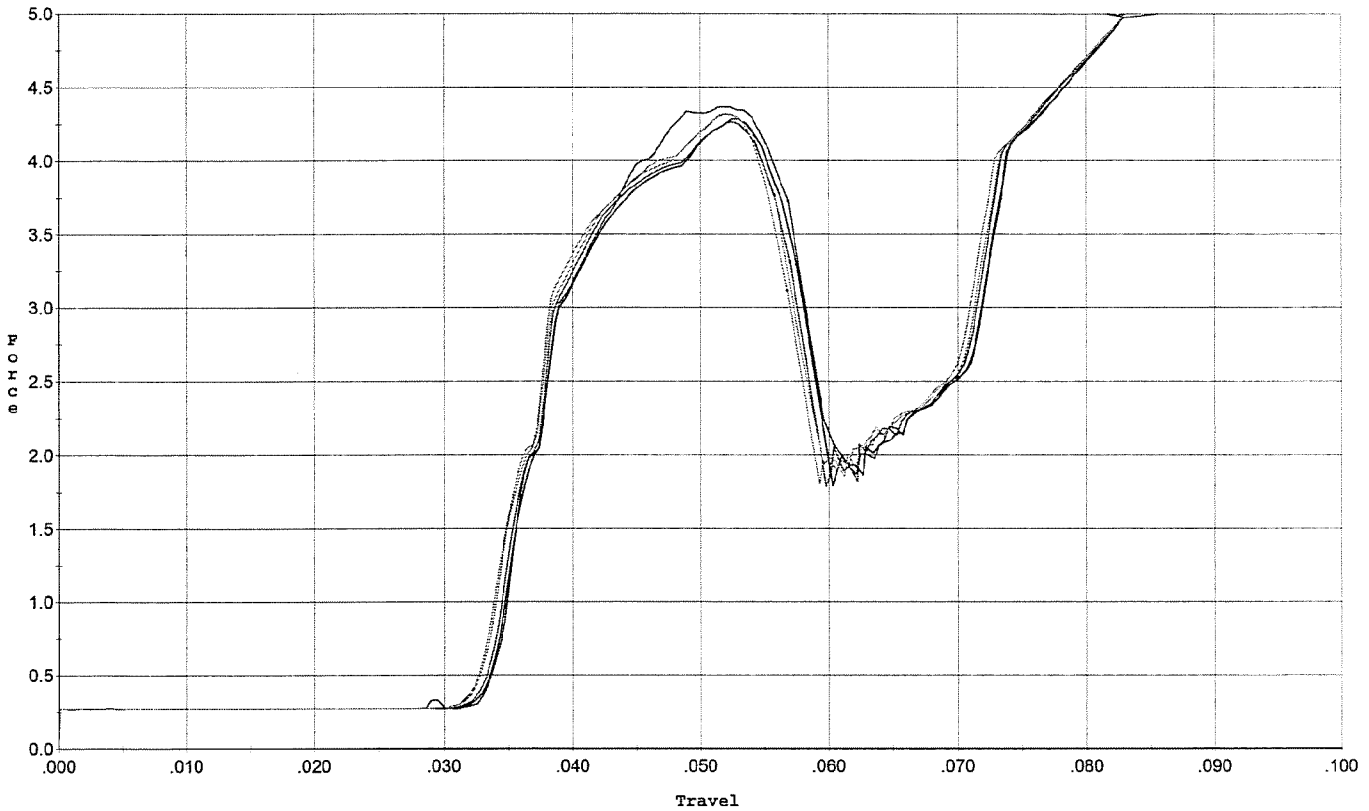
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.045	0.055	0.034	0.035	0.062		Set Trigger
2	3.129	0.055	0.033	0.035	0.064		Set Trigger
3	3.152	0.055	0.033	0.034	0.065		Set Trigger
4	3.127	0.055	0.033	0.035	0.065		Set Trigger
5	3.145	0.054	0.033	0.035	0.063		Set Trigger

Aug. 3-12

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C. Schults 08/05/2008

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



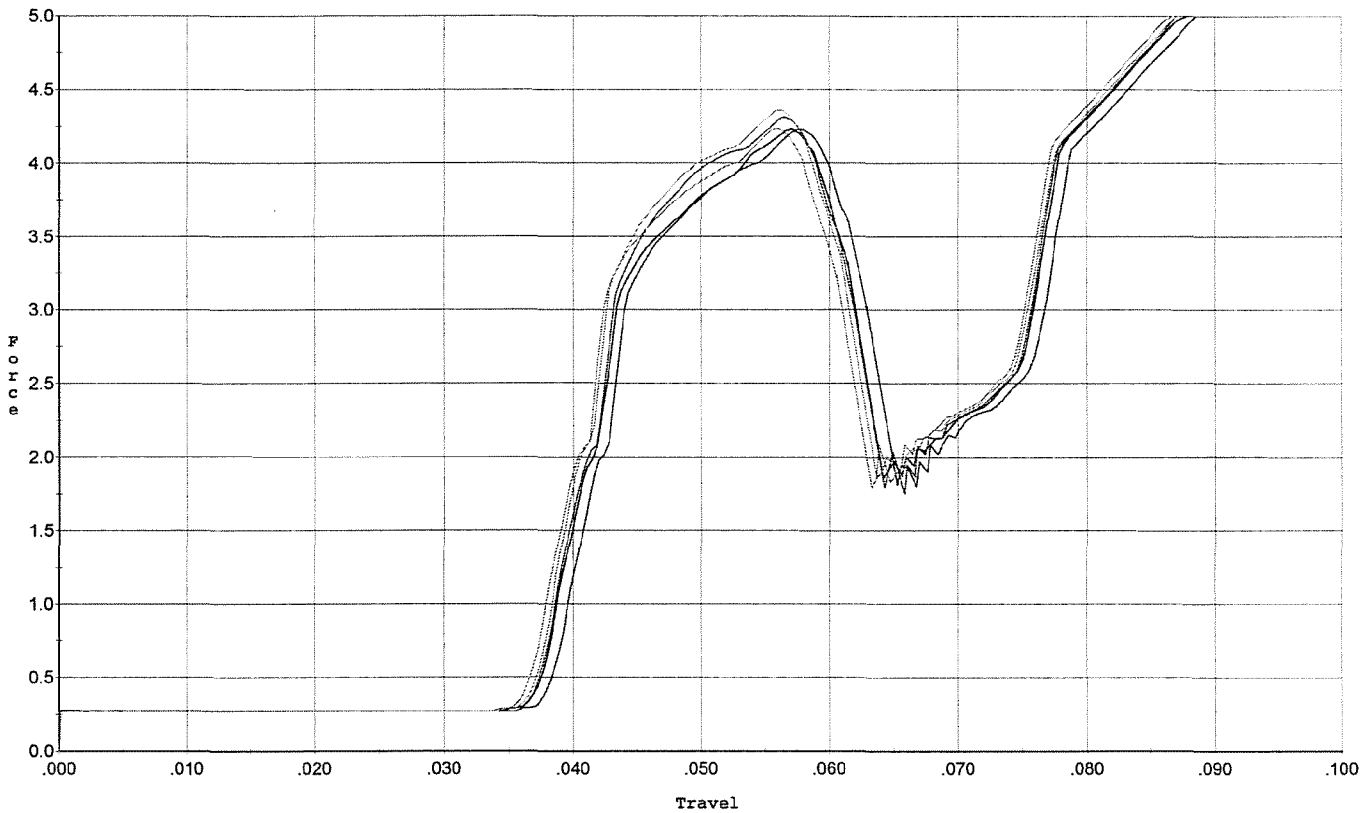
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.366	0.057	0.033	0.033	0.092		Set Trigger
2	4.285	0.057	0.033	0.033	0.091		Set Trigger
3	4.264	0.057	0.033	0.033	0.090		Set Trigger
4	4.319	0.056	0.032	0.033	0.089		Set Trigger
5	4.324	0.057	0.032	0.033	0.090		Set Trigger

Avg 4.31

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C. Schultz 08/05/2008

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles+/- 1.0 lbs.



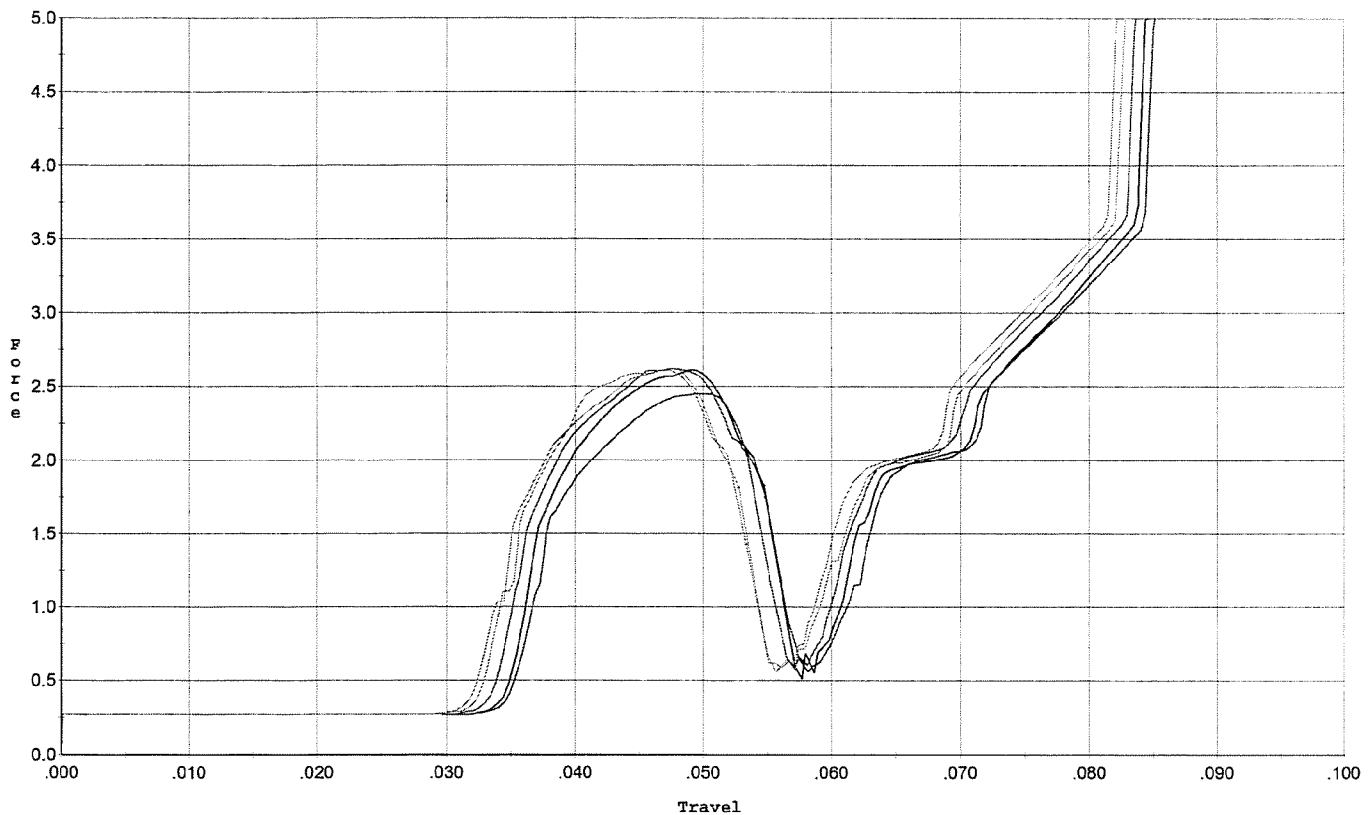
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.232	0.063	0.038	0.033	0.092		Set Trigger
2	4.234	0.061	0.037	0.033	0.090		Set Trigger
3	4.314	0.062	0.037	0.033	0.093		Set Trigger
4	4.360	0.061	0.037	0.034	0.092		Set Trigger
5	4.237	0.061	0.036	0.034	0.090		Set Trigger

Aug. 4-27

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C. Schults 08/05/2008

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



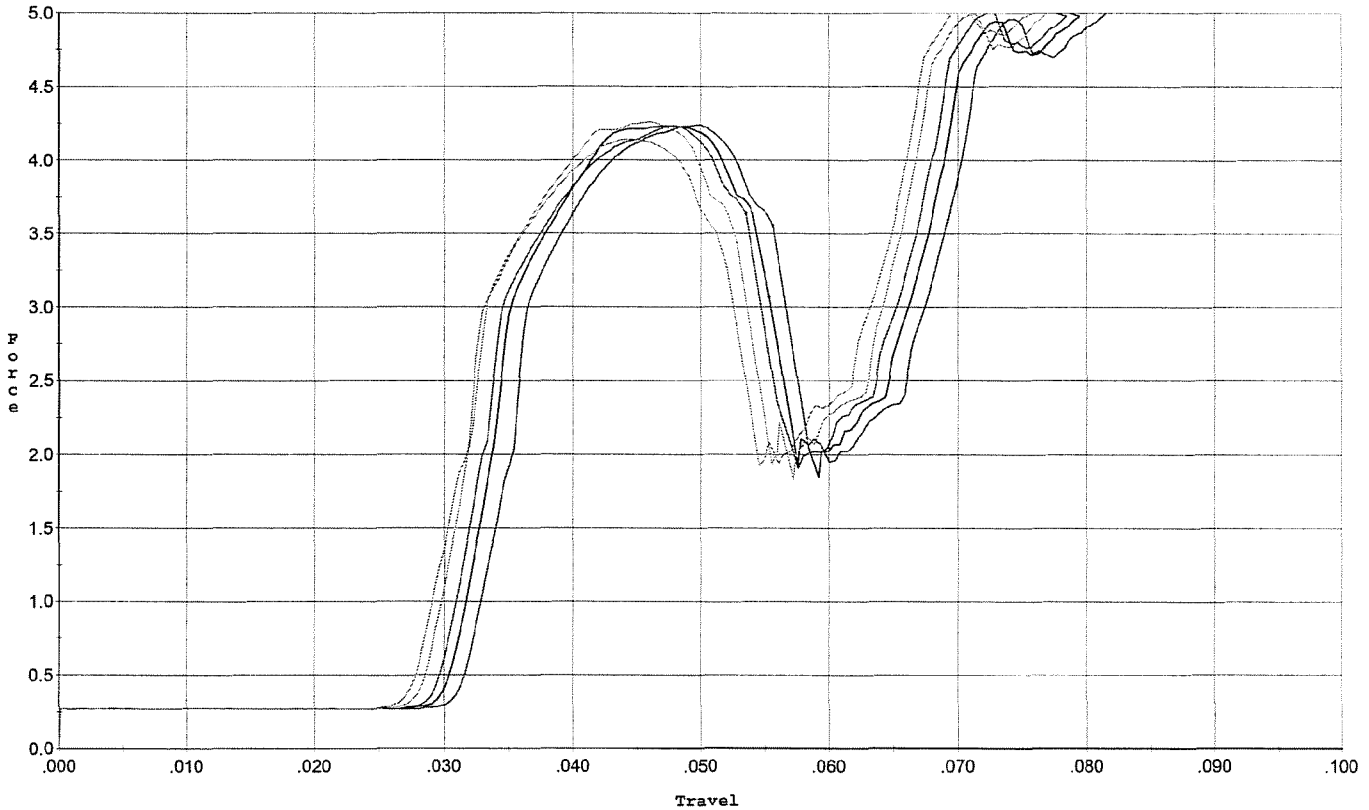
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.450	0.055	0.035	0.036	0.049		Set Trigger
2	2.612	0.055	0.035	0.036	0.052		Set Trigger
3	2.621	0.053	0.034	0.035	0.052		Set Trigger
4	2.620	0.053	0.033	0.035	0.052		Set Trigger
5	2.610	0.053	0.032	0.035	0.052		Set Trigger

Avg. 2.58

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C. Schultz 08/05/2008

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs for target&accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.239	0.056	0.031	0.032	0.092		Set Trigger
2	4.233	0.055	0.030	0.031	0.094		Set Trigger
3	4.233	0.053	0.029	0.031	0.091		Set Trigger
4	4.262	0.053	0.028	0.030	0.092		Set Trigger
5	4.145	0.052	0.027	0.030	0.089		Set Trigger

Aug. 4.22