

G 6774480

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
 BOLT ACTION CENTERFIRE RIFLE
 24" BARREL 7.62 NATO
 WITH BIPOD

proof of purchase



owner registration sticker



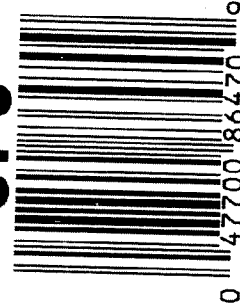
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6774480

UPC



BM FORM

GUN SERIAL # G 6774480

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		7-29-08	SPD
430	ASSEMBLE TO STOCK		7-29-08	SP
440	PROOF		7-29-08	SPD
460	CHECK HEADSPACE		7-29-08	SPD
470	DIS-ASSEMBLE ACTION		7-29-08	SPD
472	SERIALIZE BOLT HANDLE	MAGNA-FLUX	7-31-08	RTZ
475	DRILL AND TAP SIGHT HOLES	AUG 1 / 2008	7-31-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR BM	8/1/08	BM
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		8/1/08	RT
520	GOFF BLAST BBL / REC		8/4/08	DG
542	APPLY COATINGS (BARREL ACTION)		8 8	—
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-11-08	
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-11-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		8-11-08	SP
	D) OIL FIRING PIN ASSEMBLY		8-12-08	BSN
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

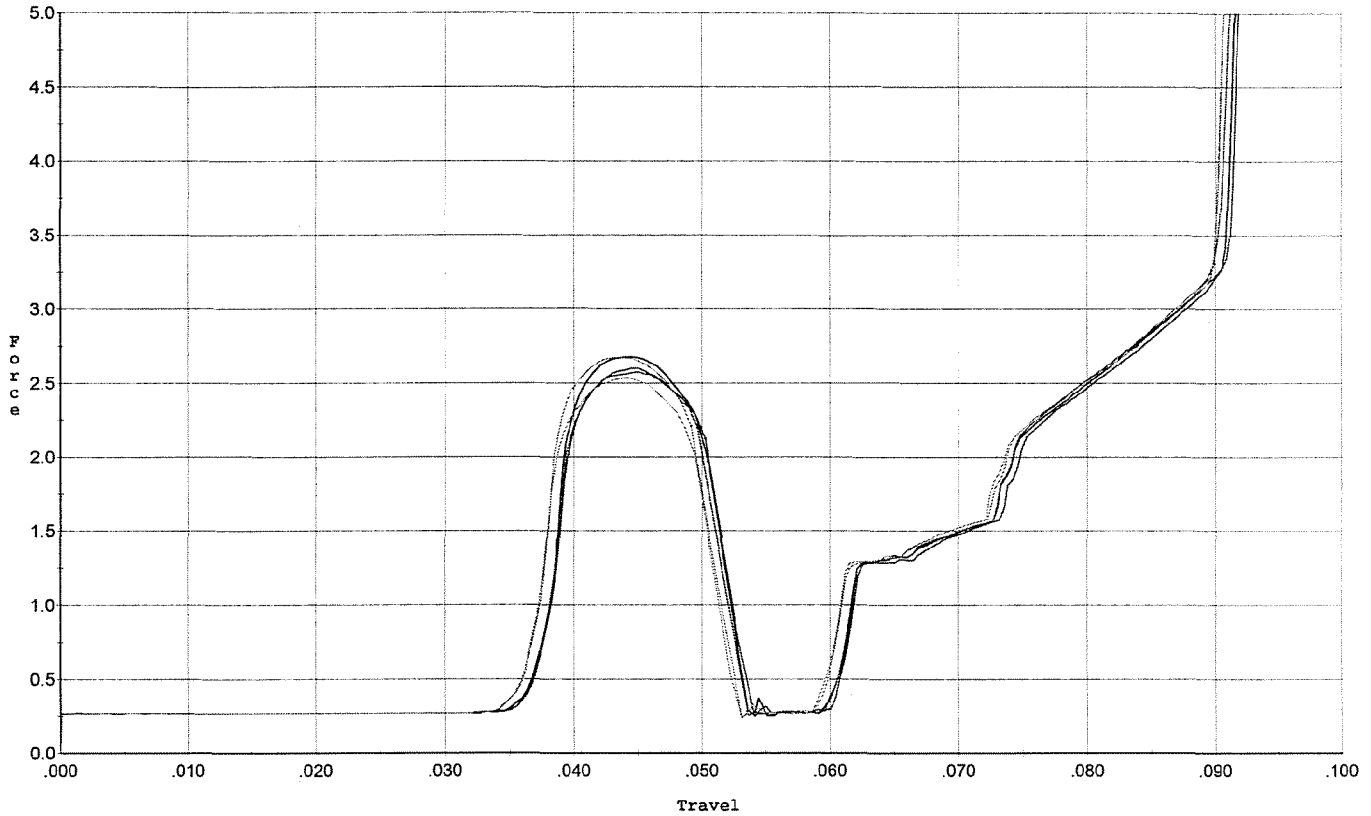
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	BARBER - M24 0057359 F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>7</u> <u>6.5</u> <u>6.5</u>	8-23	TL
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>6.5</u> <u>6.5</u> <u>6.5</u>	8-23	TL
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.023</u>	8-23	TL
	J) ASSEMBLE STOCK		8-12-08	RSW
	K) ASSEMBLE SWIVEL STUDS		8-27-08	RSW
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	PASS FAIL PASS FAIL	8-12-08	TRW
	MALFUNCTION	CORRECTION	N/A	
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		8-12-08	TL
670	FINAL INSPECTION A) HEADSPACE		8-27-08	RSW
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.47</u> <u>2.56</u> <u>2.37</u> <u>2.33</u> <u>2.32</u>	8/16/08	Fm
	C) FUNCTION		8-27-08	RSW
690	PACK		8/27/08	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C. Schultz 08/06/2008

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



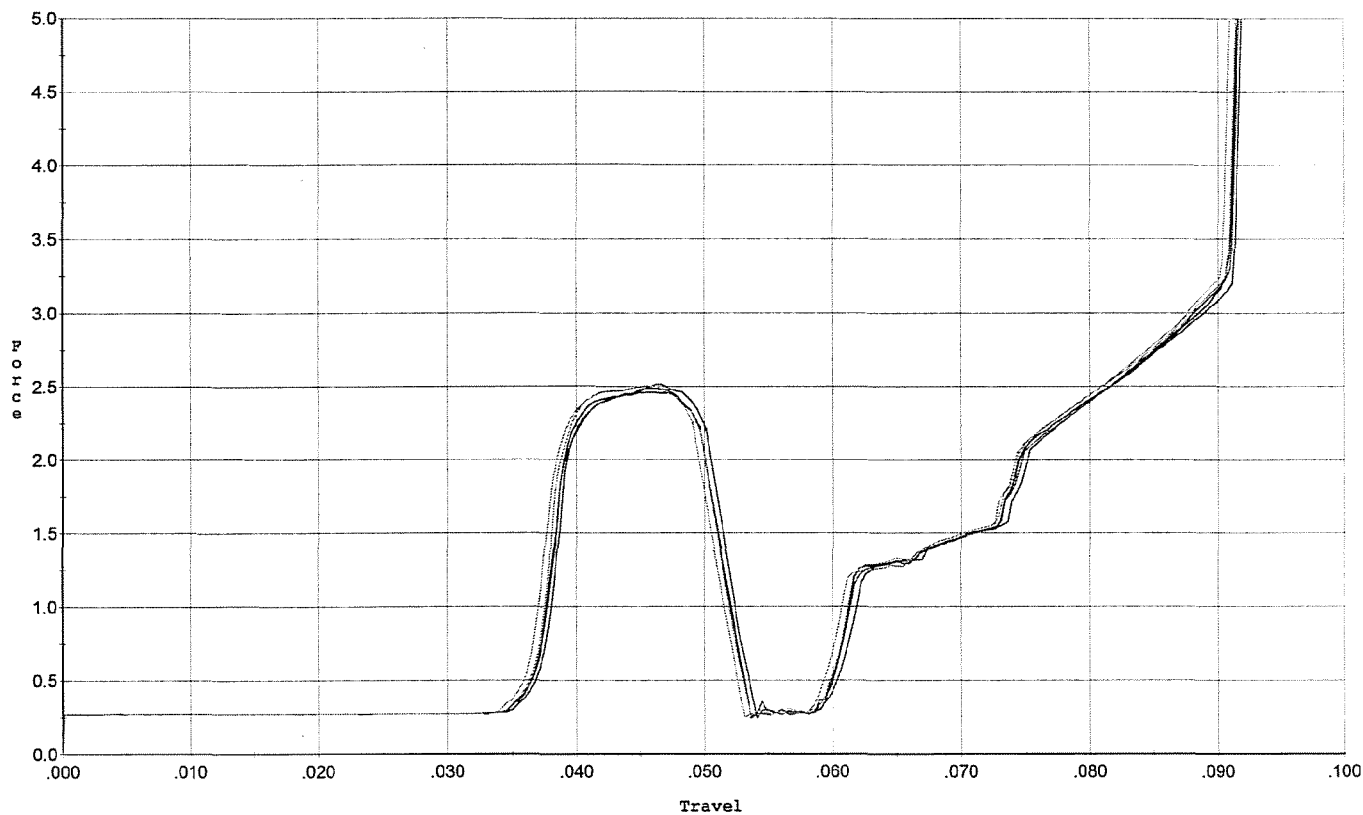
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.602	0.050	0.037	0.044	0.041		Set Trigger
2	2.676	0.051	0.036	0.044	0.042		Set Trigger
3	2.575	0.050	0.037	0.044	0.040		Set Trigger
4	2.537	0.049	0.036	0.044	0.040		Set Trigger
5	2.673	0.049	0.036	0.044	0.041		Set Trigger

Aug - 2.61

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C. Schults 08/06/2008

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



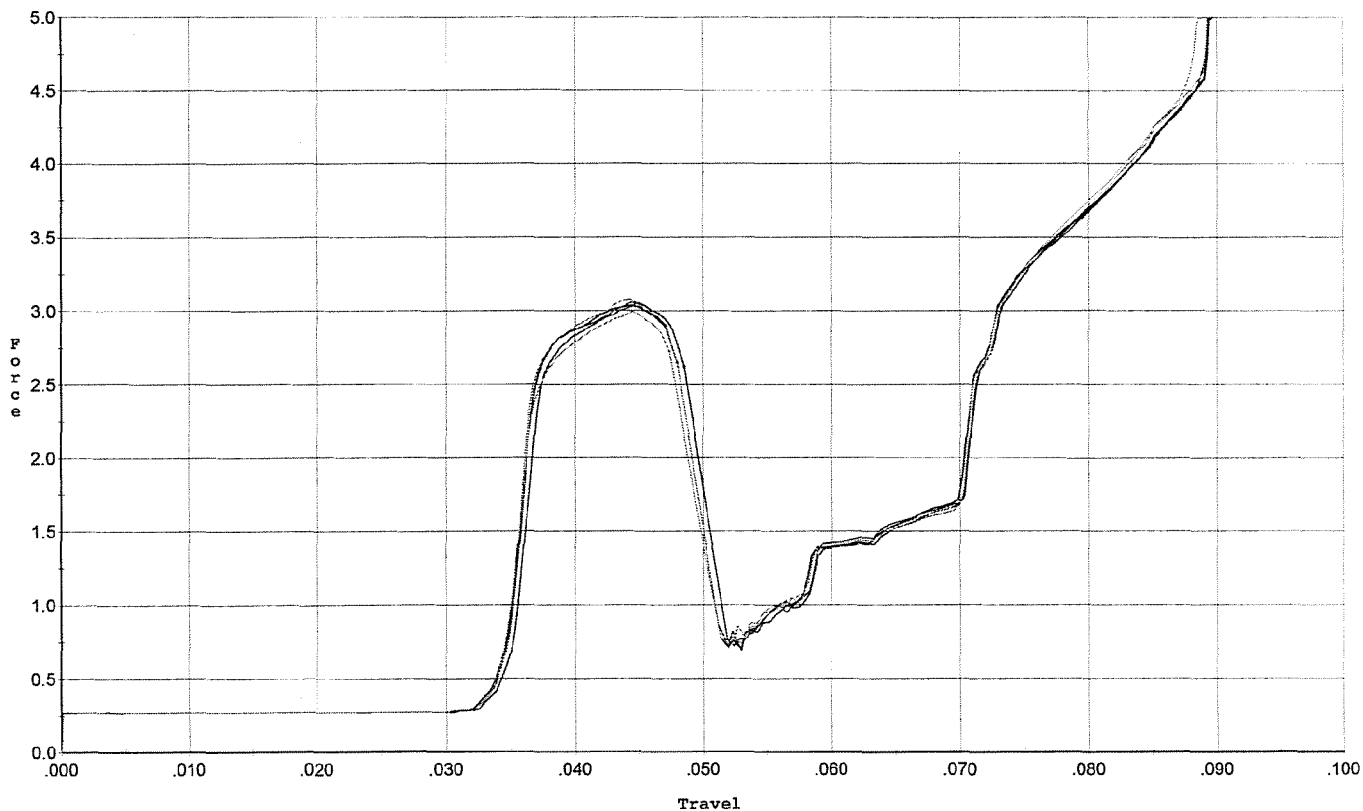
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.514	0.050	0.037	0.044	0.040		Set Trigger
2	2.459	0.050	0.036	0.045	0.040		Set Trigger
3	2.488	0.050	0.036	0.045	0.040		Set Trigger
4	2.503	0.050	0.036	0.045	0.040		Set Trigger
5	2.498	0.049	0.036	0.045	0.040		Set Trigger

Aug - 2.49

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C. Schults 08/06/2008

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



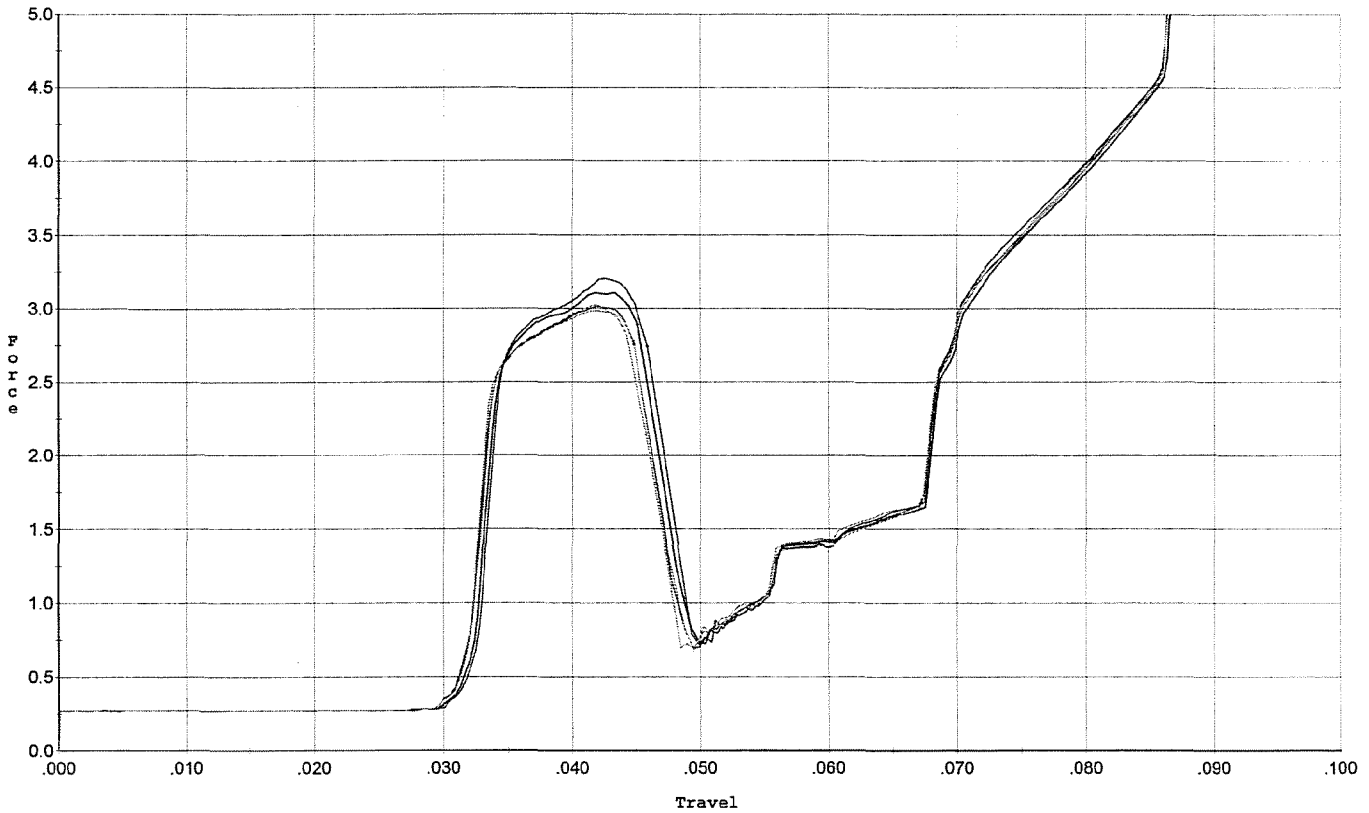
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.053	0.049	0.034	0.042	0.048		Set Trigger
2	3.035	0.048	0.034	0.042	0.048		Set Trigger
3	3.055	0.048	0.034	0.042	0.047		Set Trigger
4	2.993	0.047	0.034	0.043	0.045		Set Trigger
5	3.077	0.048	0.034	0.042	0.048		Set Trigger

Aug 3.04

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C. Schults 08/06/2008

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs.after 20 cycles+/- .75 lbs.



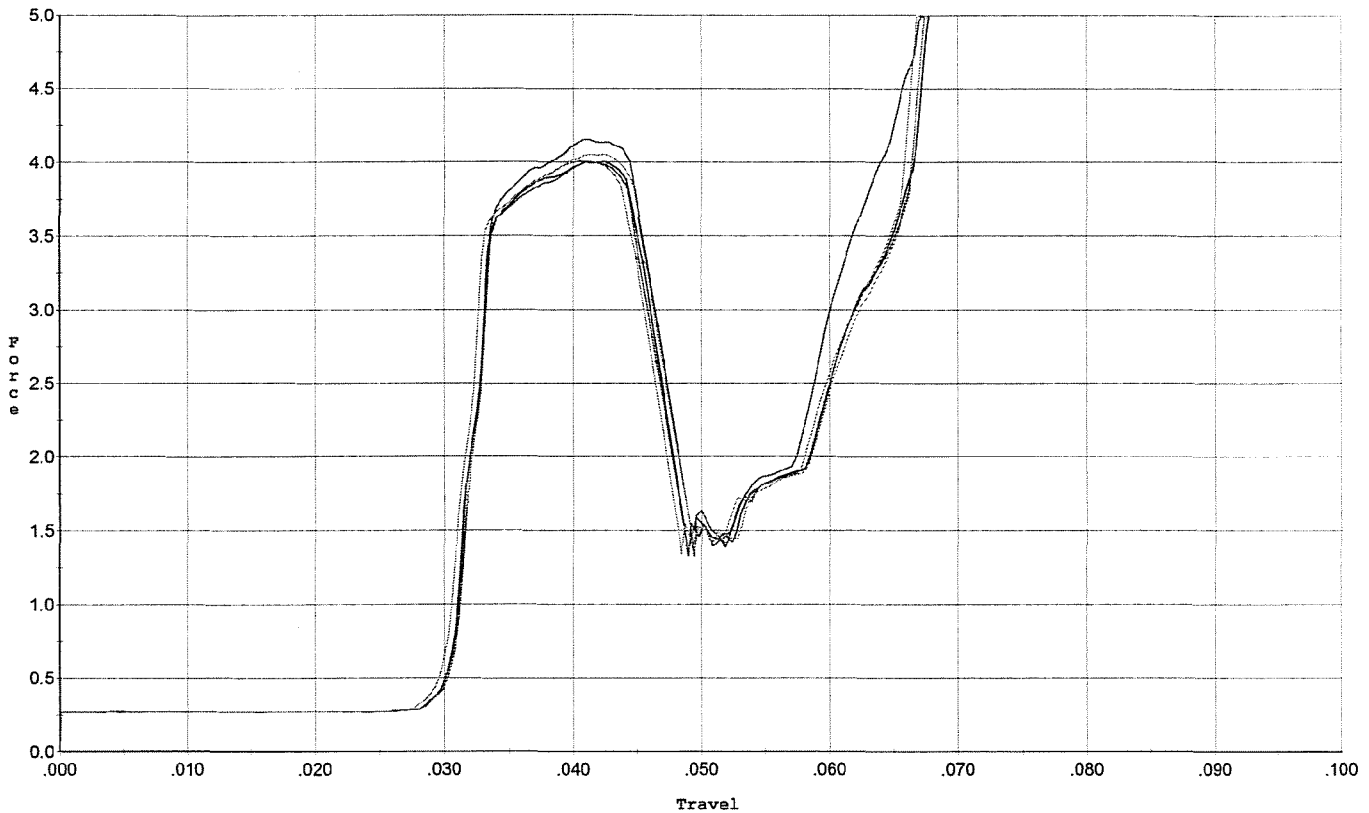
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.206	0.046	0.032	0.041	0.048		Set Trigger
2	3.110	0.045	0.031	0.042	0.047		Set Trigger
3	3.015	0.045	0.031	0.043	0.046		Set Trigger
4	2.985	0.045	0.031	0.043	0.045		Set Trigger
5	3.028	0.046	0.031	0.042	0.046		Set Trigger

Aug. 3.06

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C. Schults 08/06/2008

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



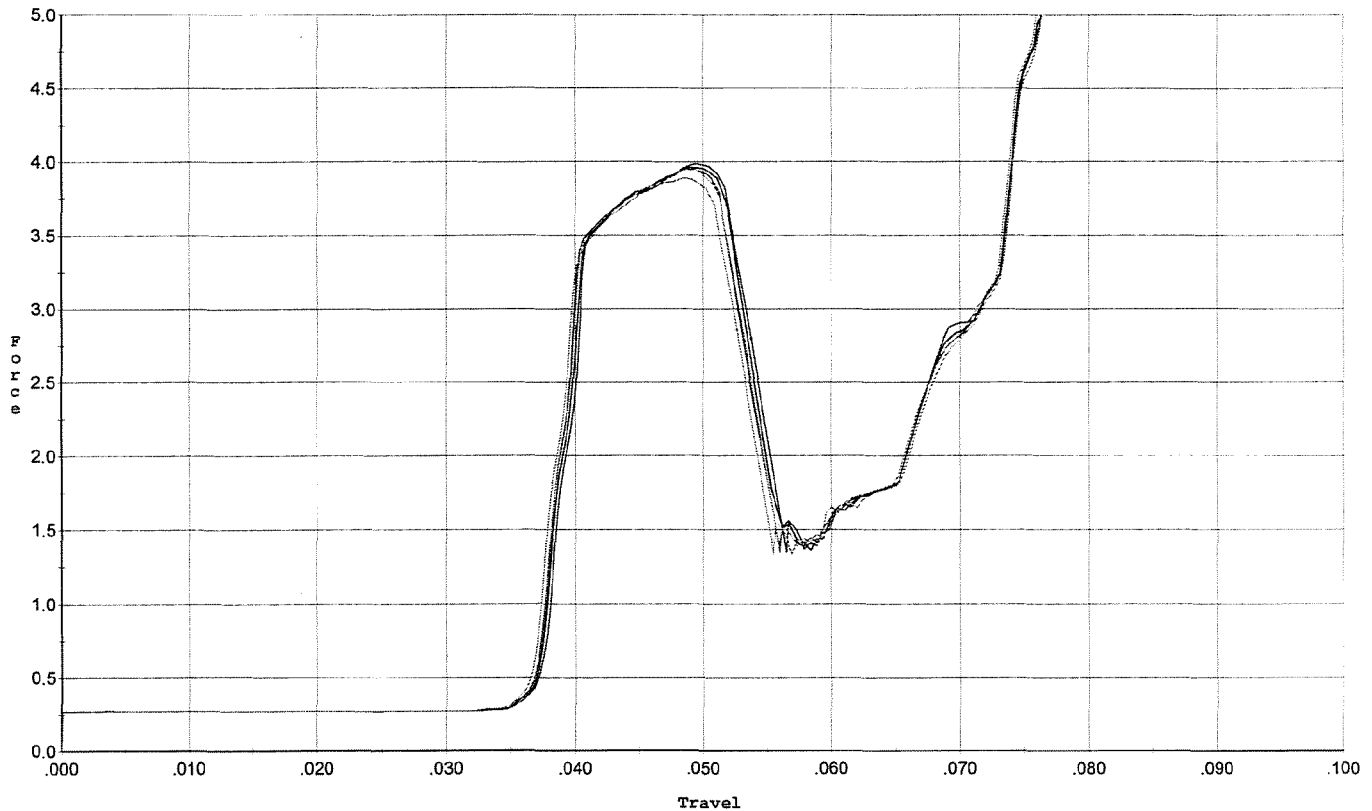
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.153	0.047	0.030	0.028	0.066		Set Trigger
2	4.002	0.045	0.030	0.028	0.062		Set Trigger
3	4.004	0.046	0.030	0.028	0.064		Set Trigger
4	4.053	0.045	0.030	0.028	0.062		Set Trigger
5	4.009	0.045	0.029	0.028	0.062		Set Trigger

Avg. 4.04

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C. Schults 08/06/2008

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



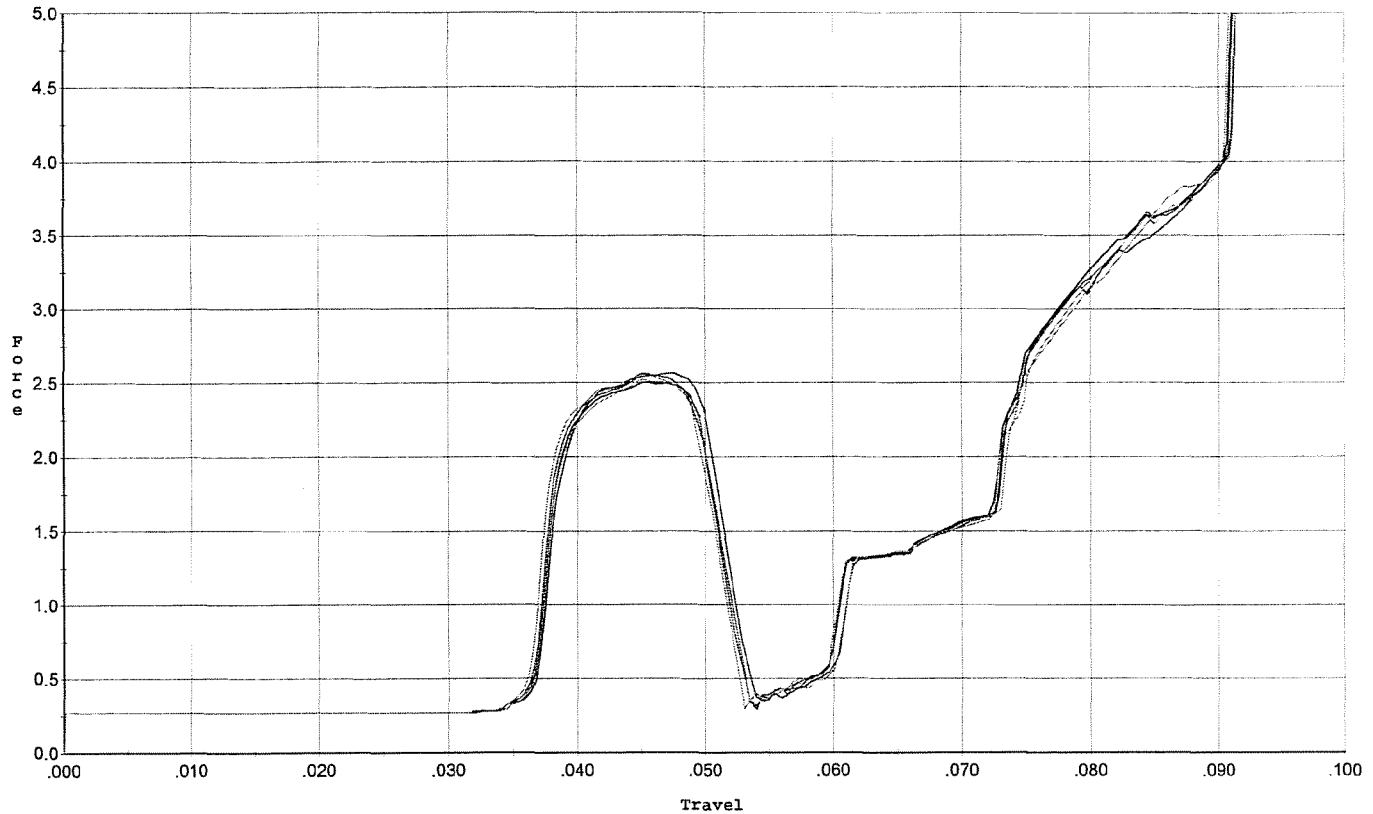
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.983	0.054	0.037	0.040	0.066		Set Trigger
2	3.961	0.052	0.037	0.040	0.064		Set Trigger
3	3.945	0.051	0.037	0.040	0.063		Set Trigger
4	3.951	0.053	0.037	0.040	0.066		Set Trigger
5	3.890	0.053	0.036	0.040	0.064		Set Trigger

Aug. 3.94

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C. Schultz 08/06/2008

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



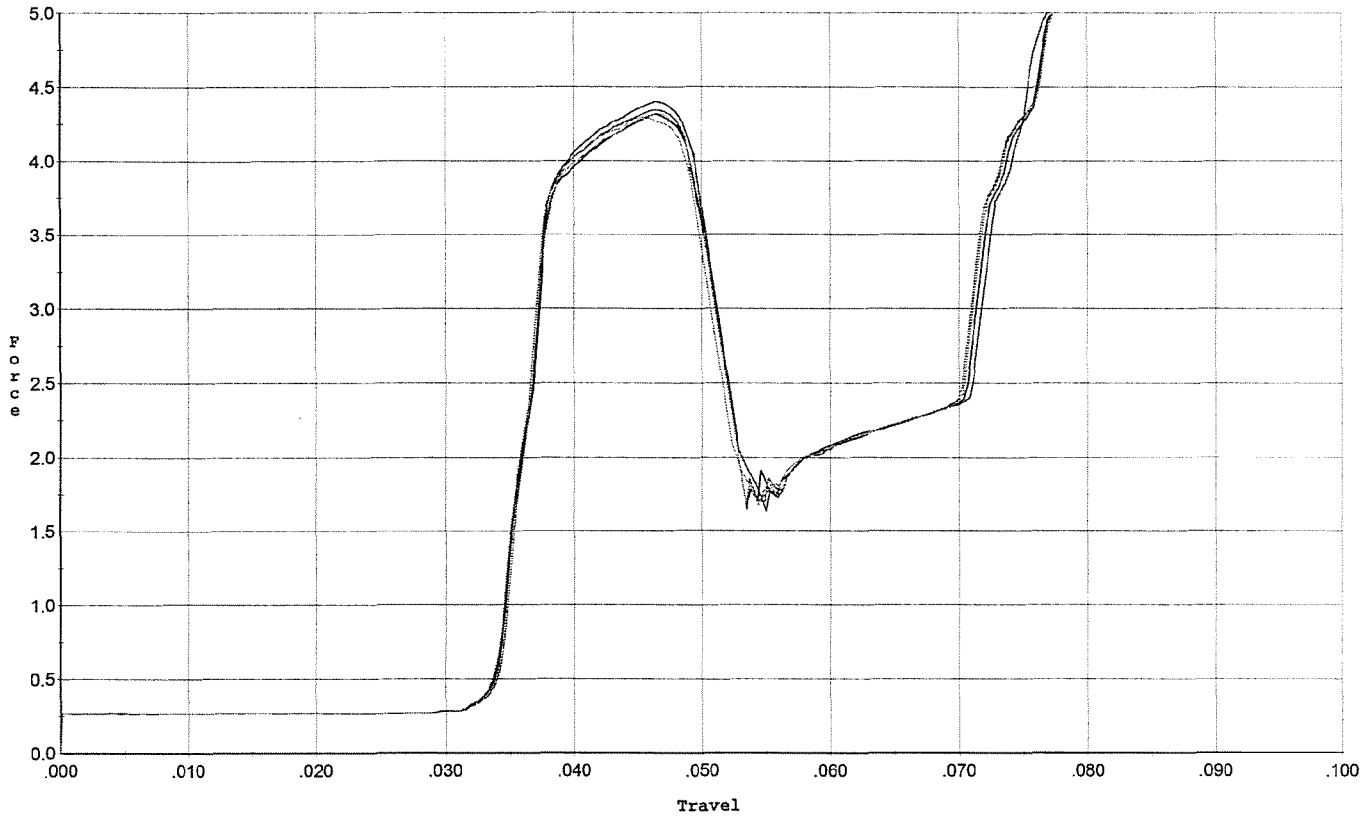
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.563	0.050	0.037	0.044	0.042		Set Trigger
2	2.501	0.050	0.037	0.044	0.040		Set Trigger
3	2.550	0.050	0.036	0.044	0.041		Set Trigger
4	2.520	0.050	0.037	0.044	0.040		Set Trigger
5	2.552	0.050	0.036	0.044	0.042		Set Trigger

Aug-2.53

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C. Schults 08/06/2008

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.402	0.049	0.034	0.033	0.070		Set Trigger
2	4.320	0.050	0.034	0.033	0.070		Set Trigger
3	4.346	0.050	0.034	0.033	0.071		Set Trigger
4	4.320	0.050	0.034	0.033	0.070		Set Trigger
5	4.286	0.049	0.034	0.034	0.068		Set Trigger

Avg. 4.33