

G677 4481

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker

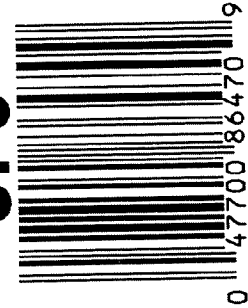


BM FORM

ORDER NO.	86470
BARREL LENGTH	24"
CAPACITY	6

G6774481

UPC



GUN SERIAL #

G6774481

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		7-31-08	SP
430	ASSEMBLE TO STOCK		7-31-08	SP
440	PROOF		7-31-08	SP
460	CHECK HEADSPACE		7-31-08	SP
470	DIS-ASSEMBLE ACTION		7-31-08	SP
472	SERIALIZE BOLT HANDLE	MAGNA - FLUX	8-1-08	SP
475	DRILL AND TAP SIGHT HOLES	AUG 01 2008	8-6-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR BA	8/6	BA
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		8/6/08	RT
520	GOFF BLAST BBL / REC		8-7-08	BA
542	APPLY COATINGS (BARREL ACTION)		8/6	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-18-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-18-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		8-18-08	SP
	D) OIL FIRING PIN ASSEMBLY		8-26-08	RT
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

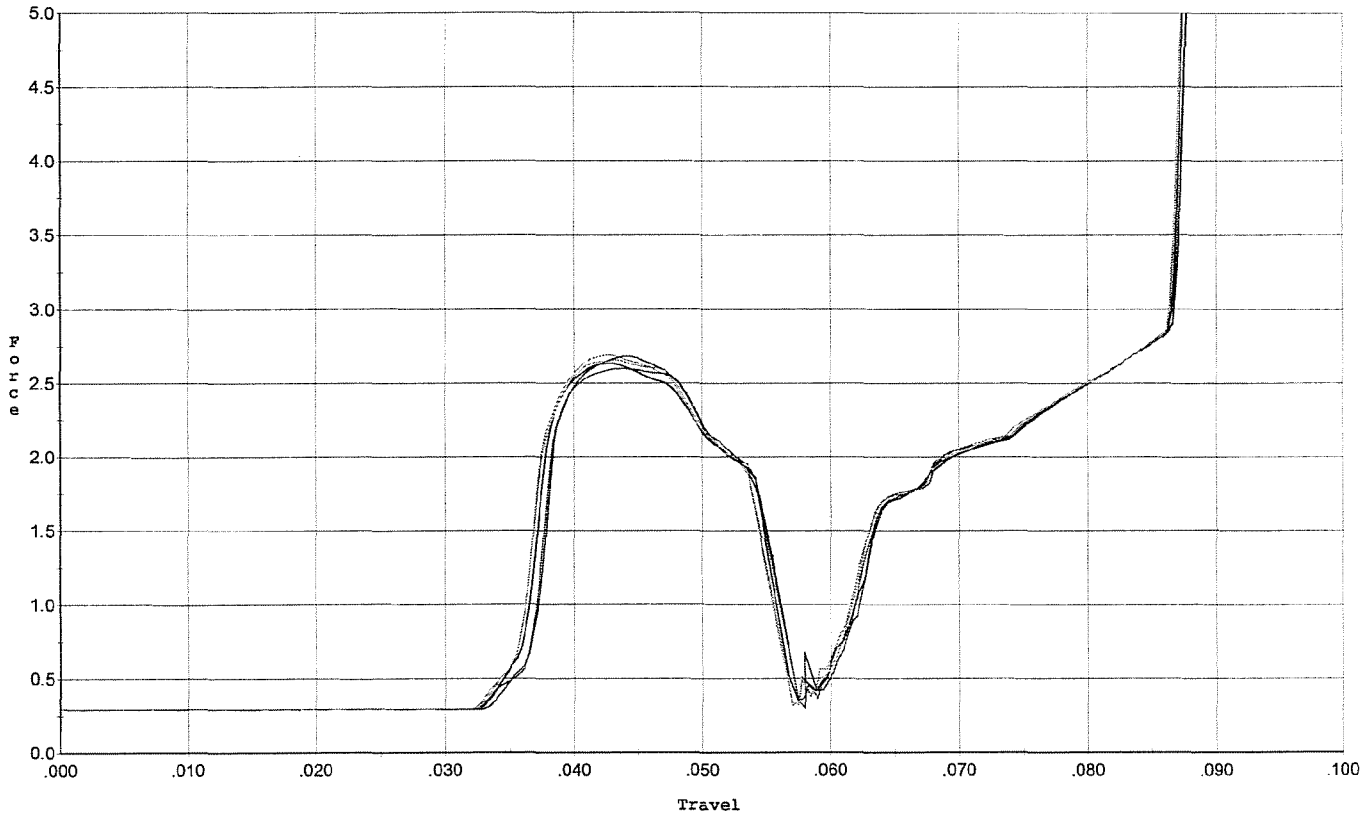
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	BARBER - M24 00573712 LBS MIN F) SAFETY ON FORCE 10 LBS MAX	<u>4</u> <u>4</u> <u>3.5</u>	9-11-08	TL
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>6.5</u> <u>6</u> <u>6.5</u>	9-11-08	TL
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.023</u>	9-11-08	TL
	J) ASSEMBLE STOCK		8-26-08	RJL
	K) ASSEMBLE SWIVEL STUDS		9-11-08	TL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 &	FUNCTION TEST AND	<u>PASS</u> FAIL	9-2-08	Fm
650	TARGET	<u>PASS</u> FAIL	9-2-08	Fm
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		9-2-08	TRW
670	FINAL INSPECTION A) HEADSPACE		9-11-08	TL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>257</u> <u>257</u> <u>239</u> <u>245</u> <u>229</u>	9-11-08	BSM
	C) FUNCTION		9-11-08	TL
690	PACK		9/20/08	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putsch 8/14/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



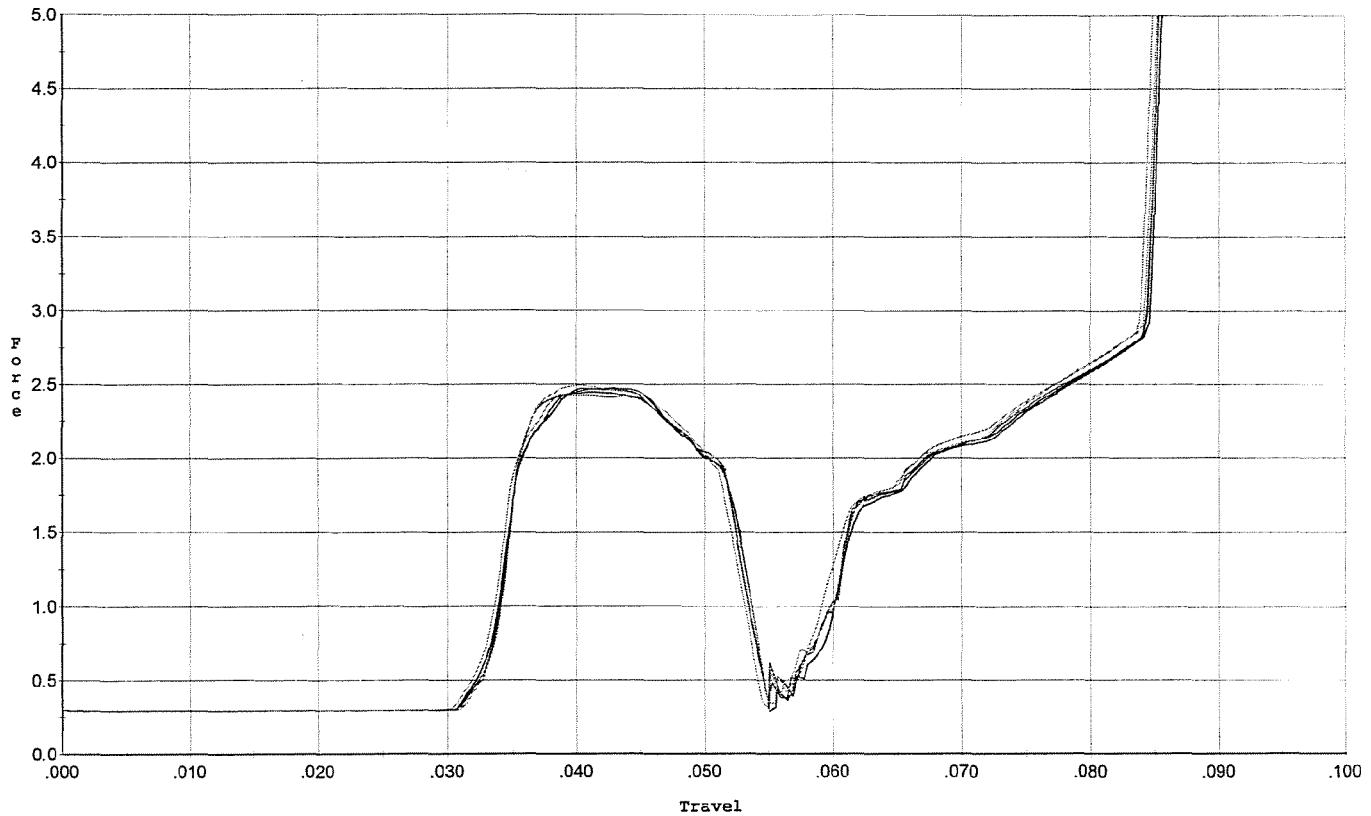
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.685	0.055	0.036	0.038	0.053		Set Trigger
2	2.634	0.054	0.035	0.037	0.053		Set Trigger
3	2.599	0.054	0.036	0.038	0.052		Set Trigger
4	2.692	0.054	0.033	0.037	0.053		Set Trigger
5	2.658	0.055	0.033	0.037	0.054		Set Trigger

Avg 2.65

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 8/14/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



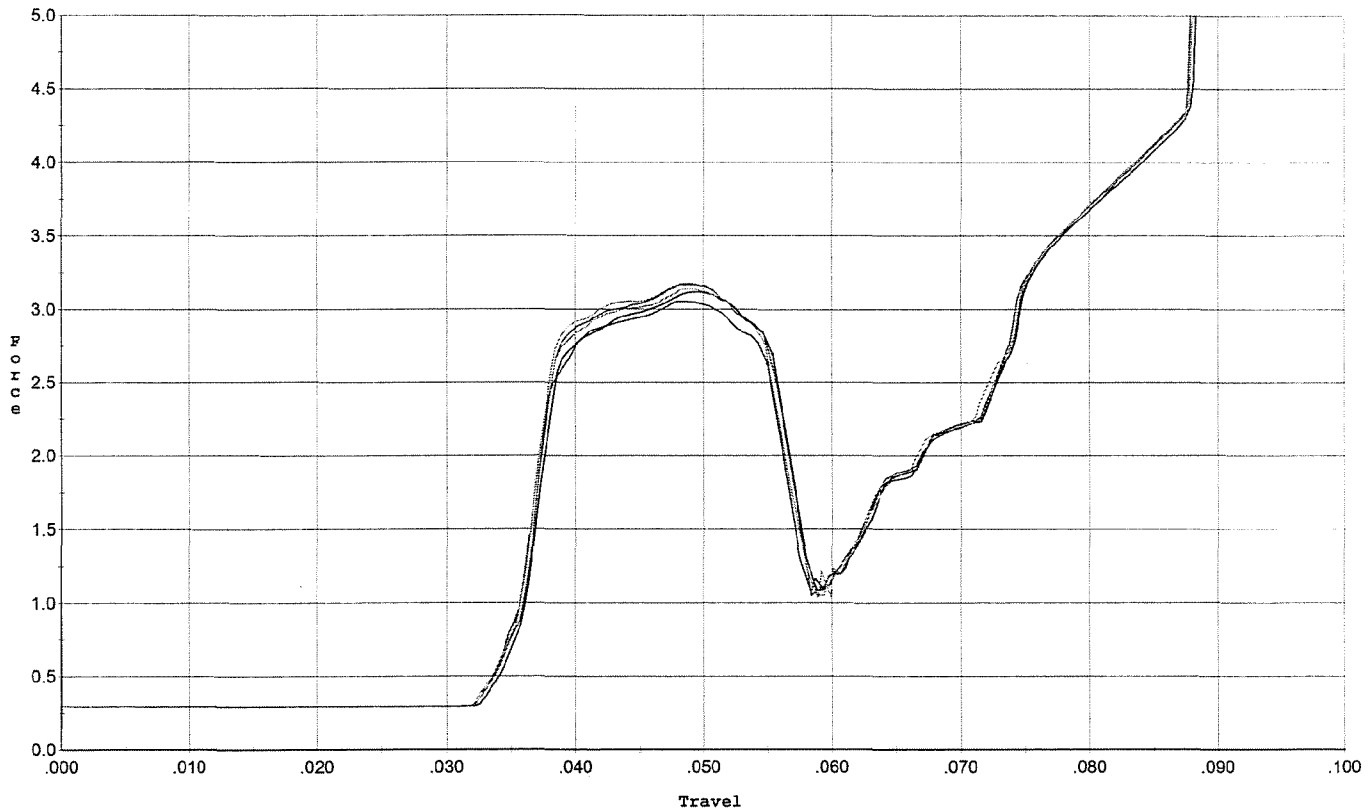
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.474	0.052	0.031	0.037	0.050		Set Trigger
2	2.447	0.053	0.031	0.037	0.051		Set Trigger
3	2.472	0.052	0.031	0.037	0.051		Set Trigger
4	2.495	0.053	0.032	0.037	0.052		Set Trigger
5	2.431	0.053	0.031	0.037	0.051		Set Trigger

Avg 2.46

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 8/14/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



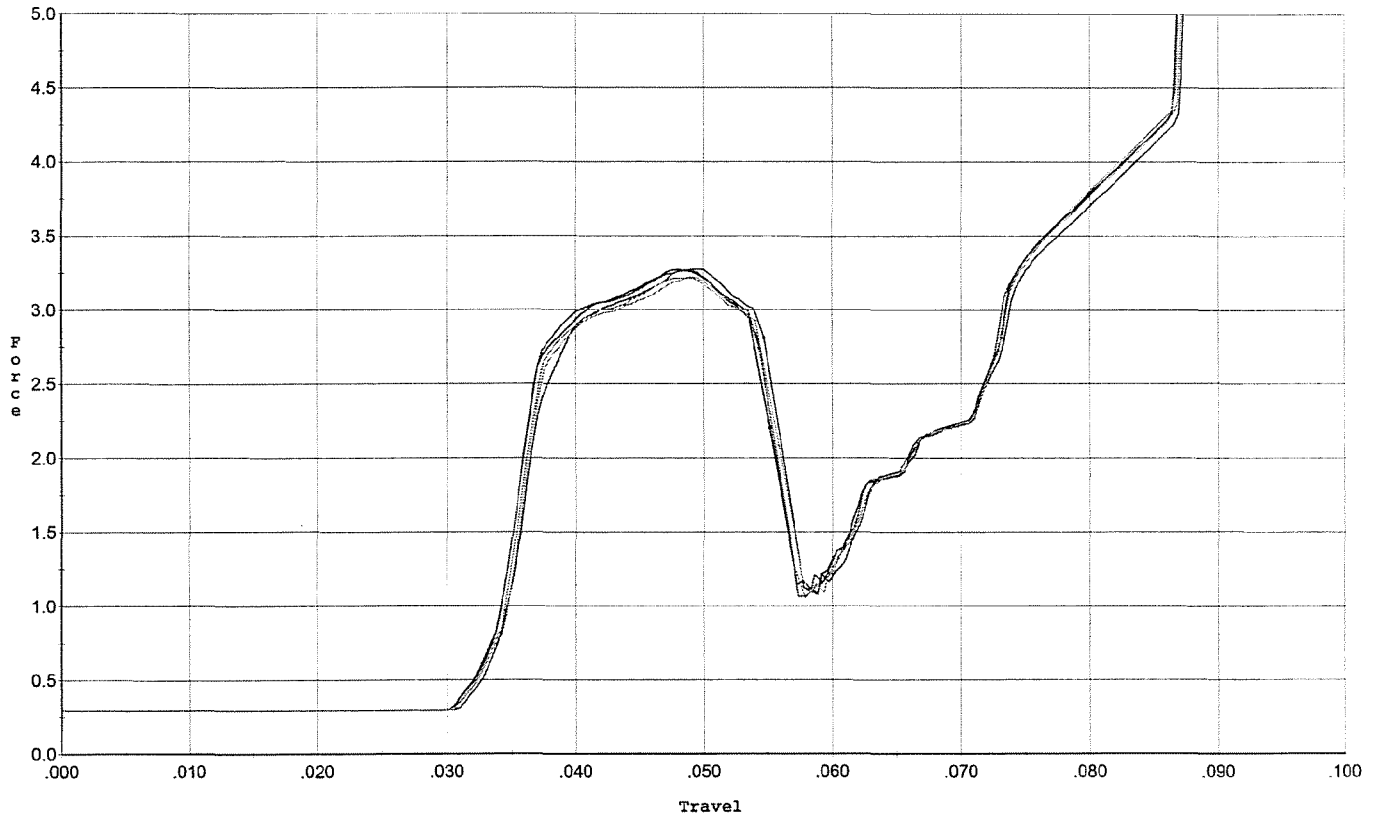
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.055	0.055	0.033	0.036	0.066		Set Trigger
2	3.118	0.055	0.033	0.037	0.067		Set Trigger
3	3.173	0.056	0.033	0.036	0.069		Set Trigger
4	3.166	0.055	0.033	0.037	0.068		Set Trigger
5	3.140	0.055	0.032	0.037	0.067		Set Trigger

Avg 3.13

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 8/14/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbsd. after 20 cycles +/- .75 lbs.



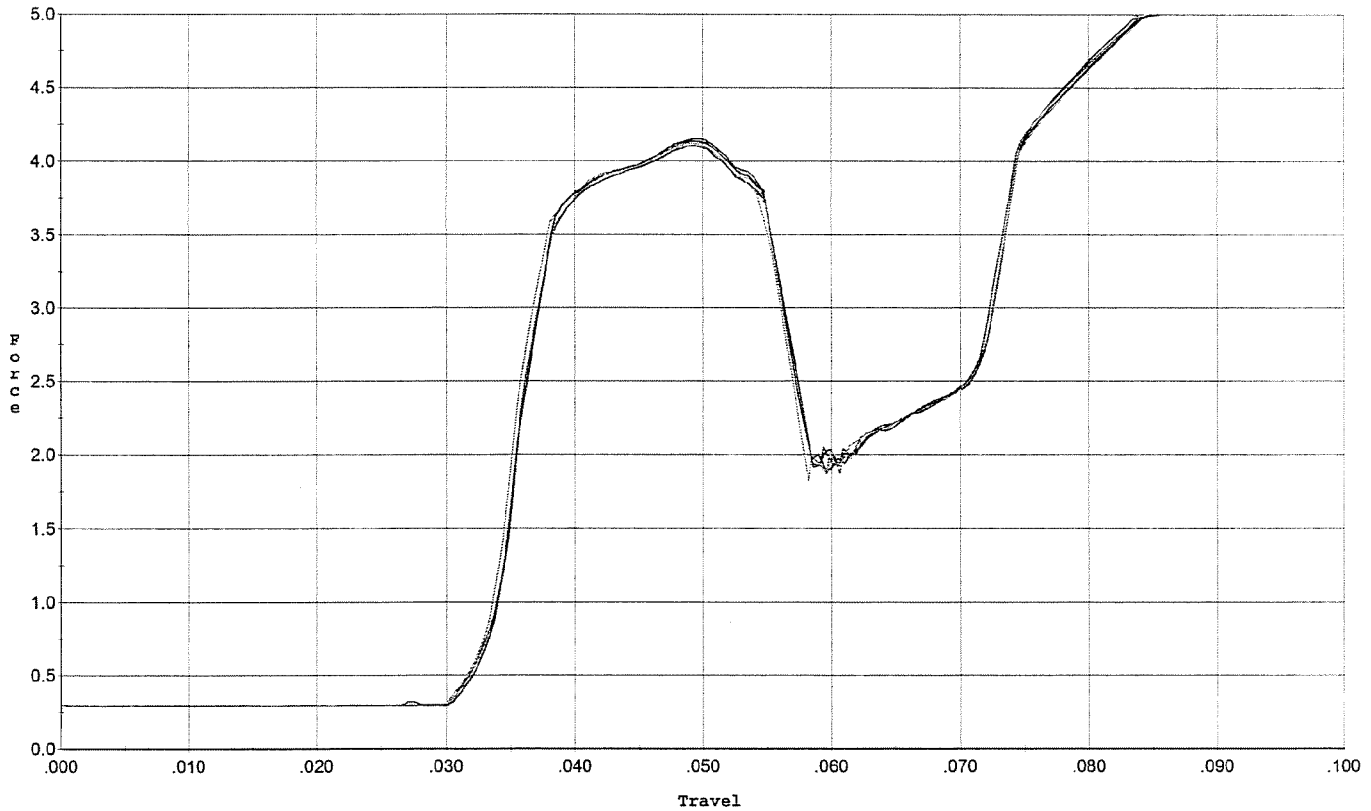
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.276	0.055	0.033	0.036	0.070		Set Trigger
2	3.273	0.055	0.031	0.035	0.071		Set Trigger
3	3.271	0.054	0.031	0.035	0.070		Set Trigger
4	3.221	0.056	0.033	0.036	0.071		Set Trigger
5	3.213	0.054	0.032	0.036	0.069		Set Trigger

Avg 3.25

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 8/14/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



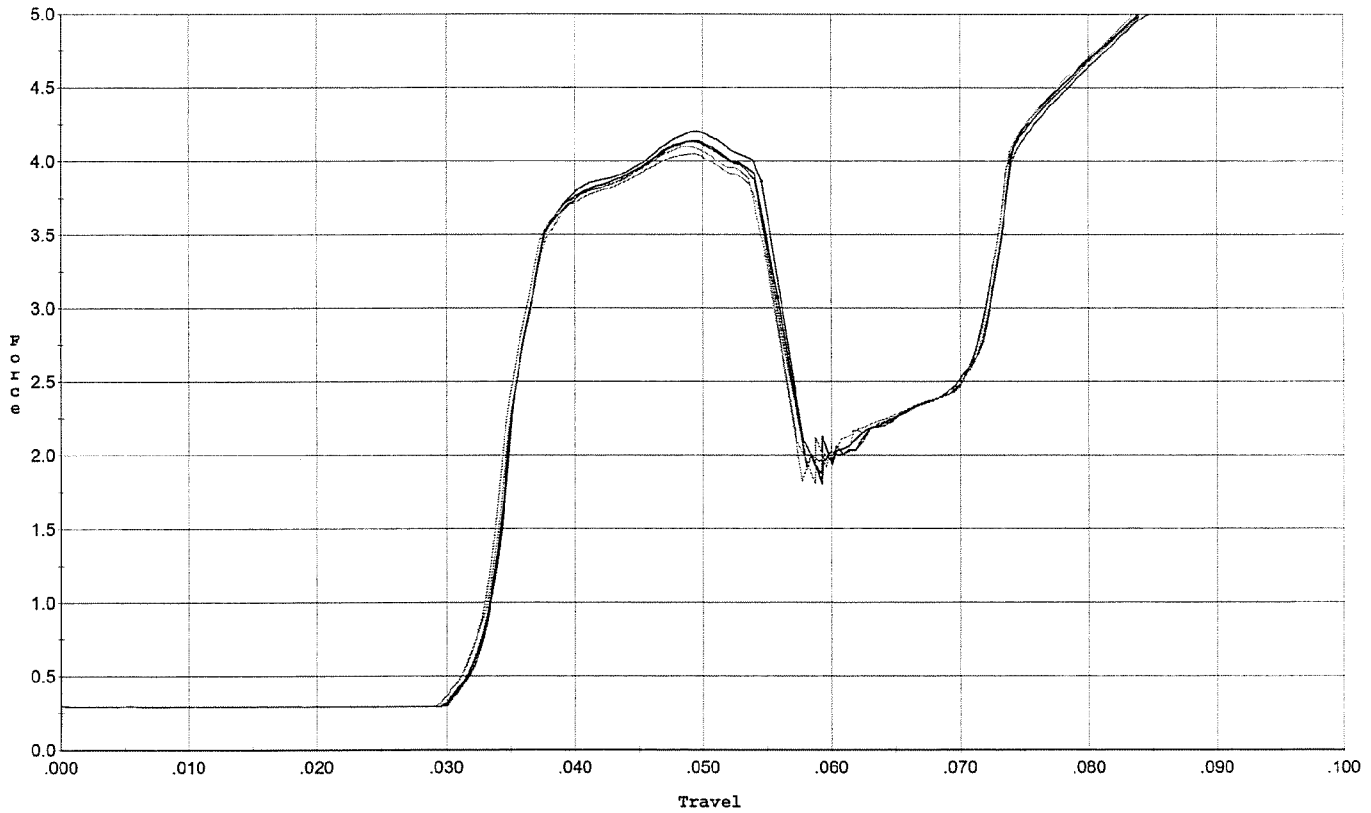
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.152	0.055	0.031	0.035	0.089		Set Trigger
2	4.138	0.055	0.032	0.035	0.089		Set Trigger
3	4.107	0.055	0.032	0.034	0.089		Set Trigger
4	4.123	0.055	0.032	0.035	0.089		Set Trigger
5	4.123	0.055	0.032	0.034	0.091		Set Trigger

Avg 4.12

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/14/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



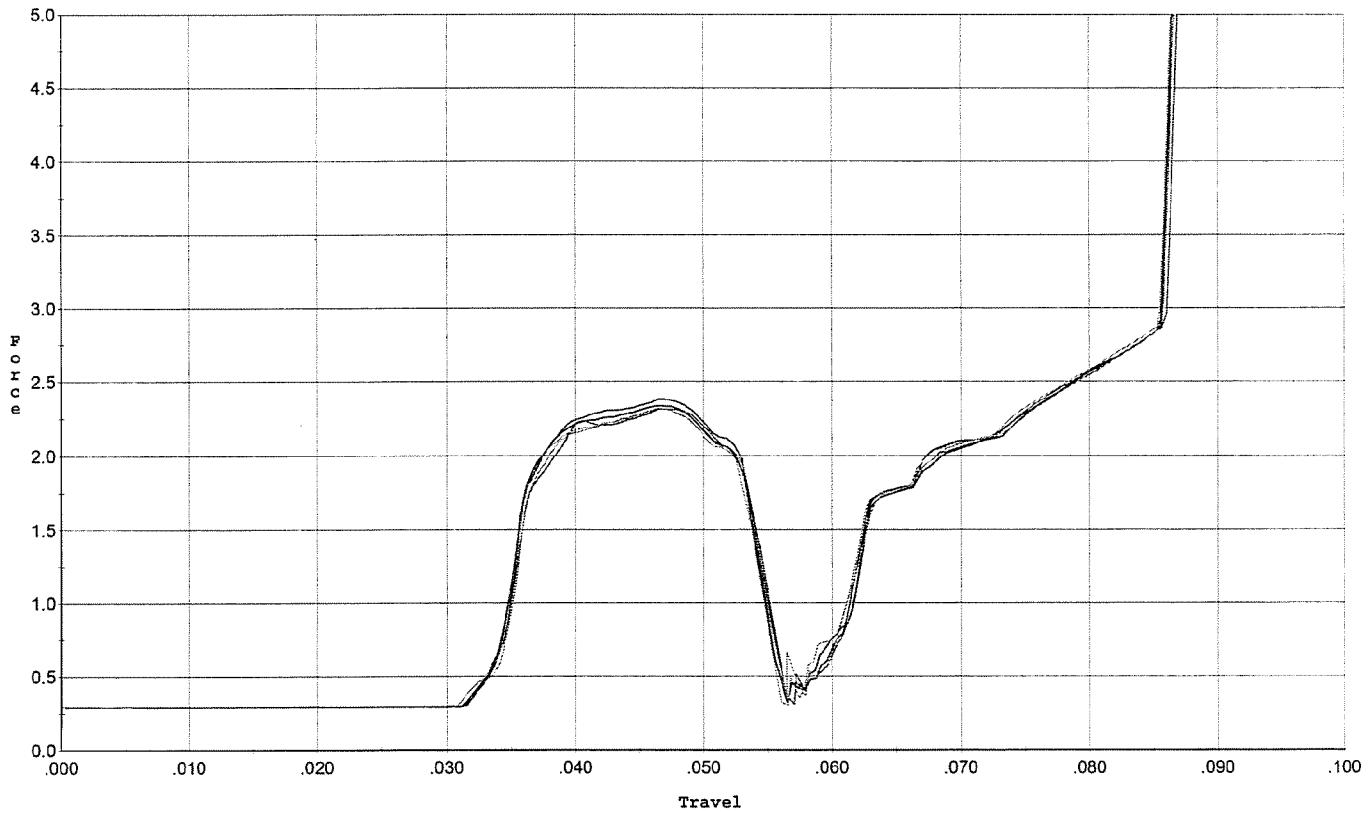
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.205	0.055	0.032	0.034	0.091		Set Trigger
2	4.138	0.056	0.032	0.034	0.092		Set Trigger
3	4.133	0.054	0.032	0.034	0.088		Set Trigger
4	4.100	0.055	0.031	0.034	0.090		Set Trigger
5	4.051	0.054	0.031	0.034	0.088		Set Trigger

Avg 4.12

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 8/14/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



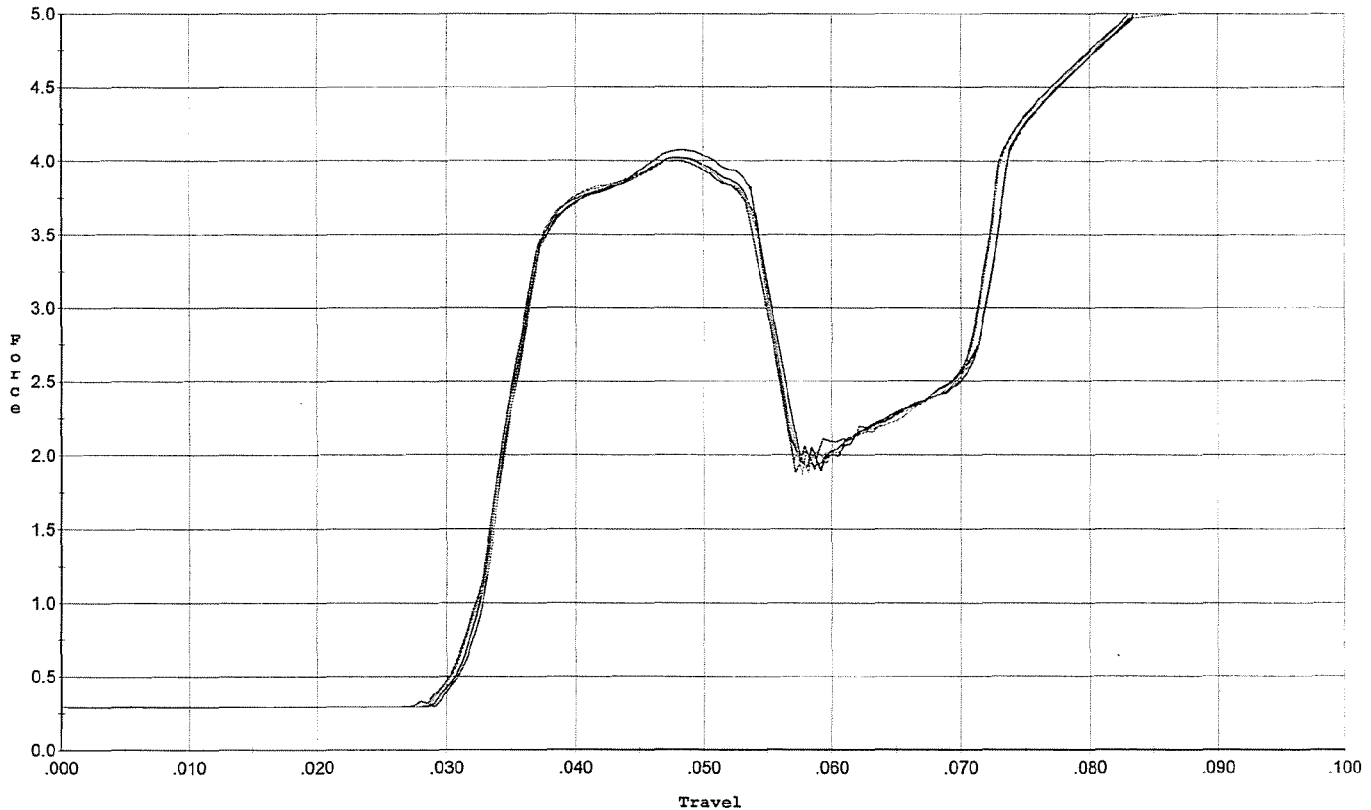
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.381	0.053	0.034	0.037	0.051		Set Trigger
2	2.337	0.053	0.032	0.037	0.051		Set Trigger
3	2.312	0.054	0.033	0.037	0.051		Set Trigger
4	2.312	0.054	0.034	0.037	0.050		Set Trigger
5	2.320	0.053	0.034	0.038	0.050		Set Trigger

Avg 2.33

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/14/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.074	0.054	0.030	0.034	0.087		Set Trigger
2	4.021	0.054	0.031	0.034	0.088		Set Trigger
3	3.999	0.055	0.030	0.034	0.089		Set Trigger
4	4.015	0.054	0.031	0.034	0.088		Set Trigger
5	4.007	0.054	0.031	0.034	0.088		Set Trigger

Avg 4.02