

66774485

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

BM FORM

proof of purchase



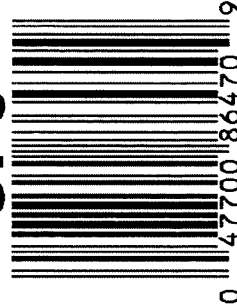
owner registration sticker



ORDER NO.	86470
BARREL LENGTH	24"
CAPACITY	6

G6774485

UPC



GUN SERIAL # G6774485

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		7-29-08	SPD
430	ASSEMBLE TO STOCK		7-29-08	SP
440	PROOF		7-29-08	SPD
460	CHECK HEADSPACE		7-29-08	SPD
470	DIS-ASSEMBLE ACTION		7-29-08	SPD
472	SERIALIZE BOLT HANDLE		7-31-08	RIZ
475	DRILL AND TAP SIGHT HOLES	MAGNA - FLUX AUG 01 2008 OPERATOR B5	7-31-08	SP
480	MAGNAFLUX BBL ACTION		8/1/08	BK
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		8/1/08	RT
520	GOFF BLAST BBL / REC		8/4/08	DG
542	APPLY COATINGS (BARREL ACTION)		8-8	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-11-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-11-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		8-11-08	SP
	D) OIL FIRING PIN ASSEMBLY		8-12-08	PSN
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			
F004 REV 5/2006				

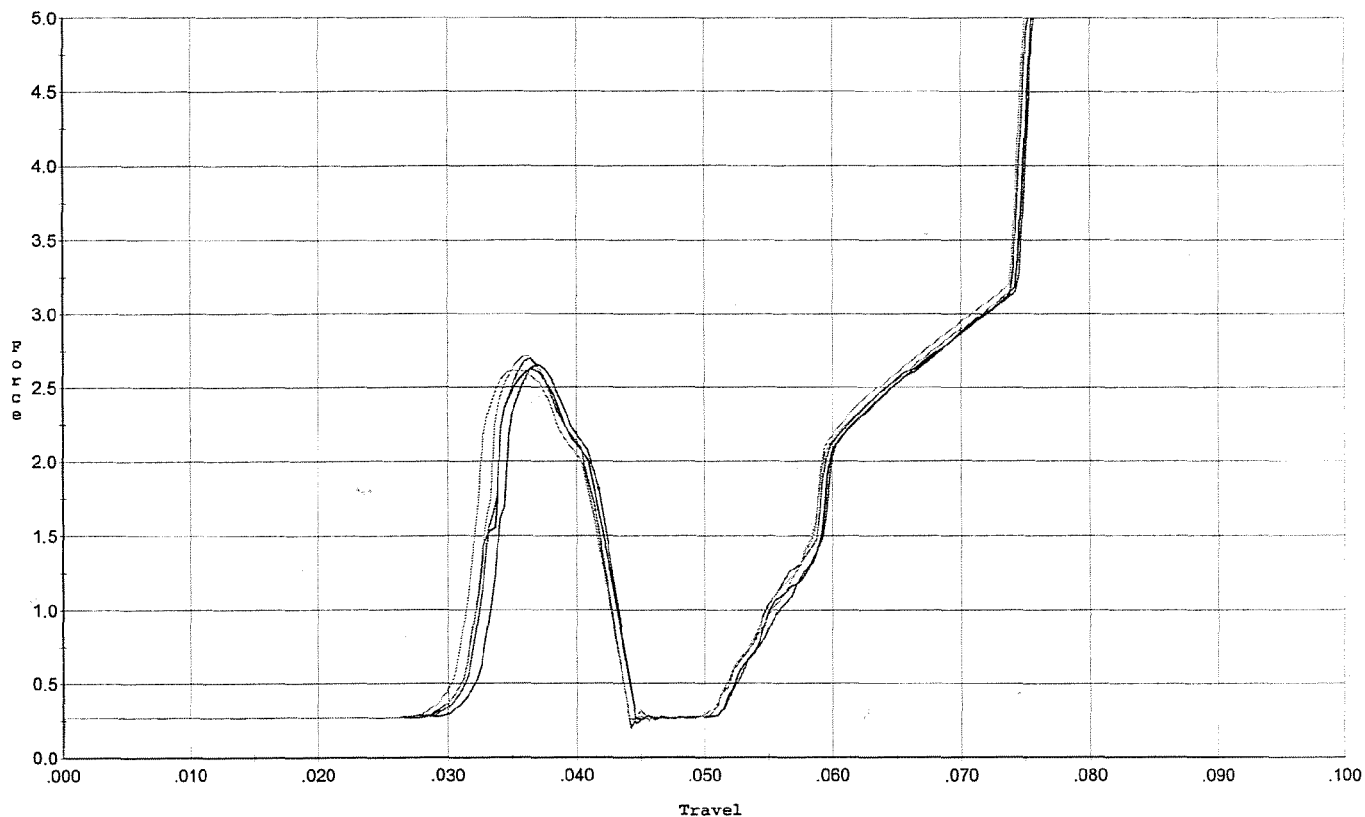
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>3.0</u> <u>3.0</u> <u>3.0</u>	9-3-08	RSW
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>5.0</u> <u>5.0</u> <u>6.0</u>	9-3-08	RSW
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.025</u> <u>.025</u>	9-3-08	RSW
	J) ASSEMBLE STOCK		8-12-08	RSW
	K) ASSEMBLE SWIVEL STUDS		9-3-08	RSW
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	8-13-08	TRW
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		8-13-08	TL
670	FINAL INSPECTION A) HEADSPACE		9-3-08	RSW
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.32</u> <u>2.28</u> <u>2.31</u> <u>2.32</u> <u>2.35</u>	8/18/08	Fm
	C) FUNCTION		9-3-08	RSW
690	PACK		9-4-08	TL

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C. Schultz 08/06/2008

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



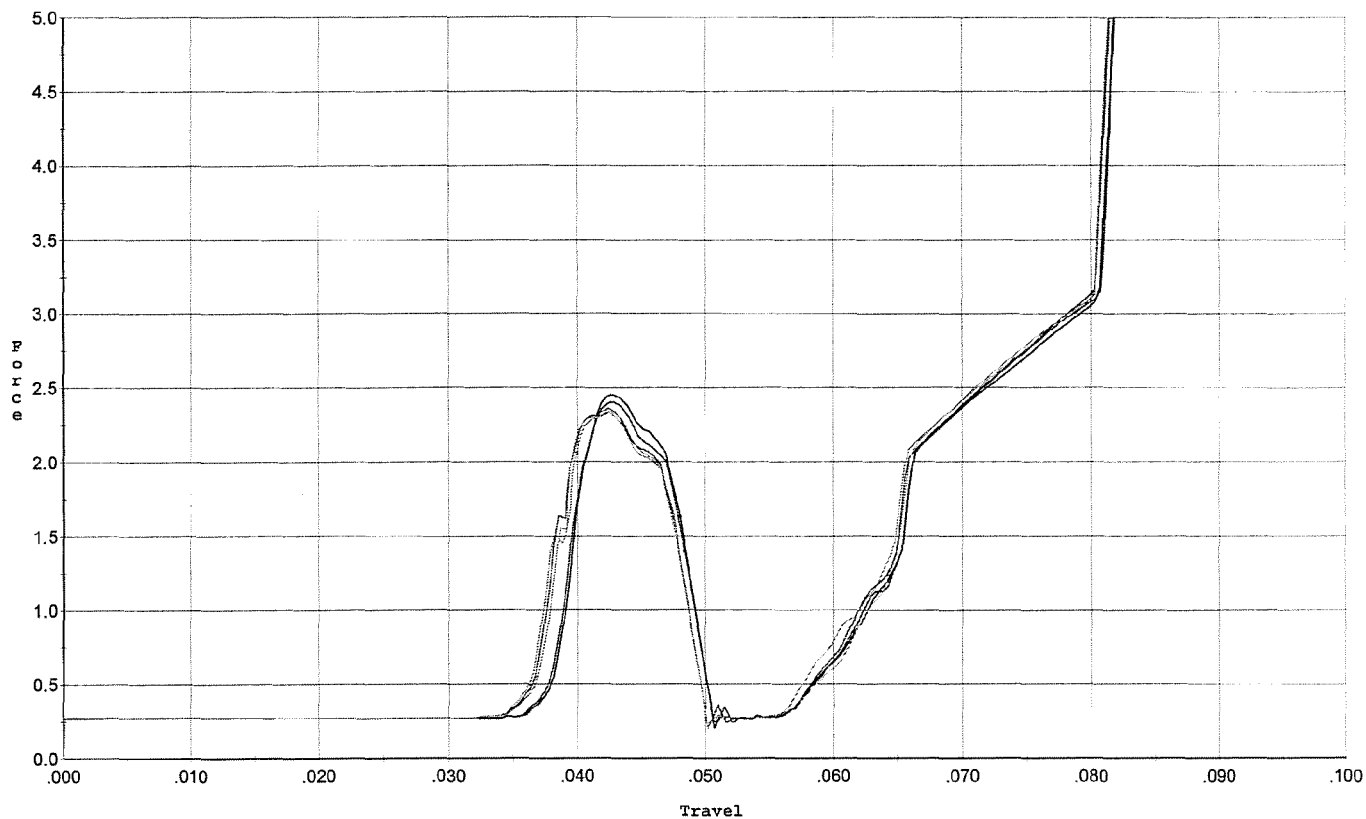
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.656	0.042	0.032	0.037	0.029		Set Trigger
2	2.629	0.043	0.031	0.037	0.031		Set Trigger
3	2.694	0.041	0.031	0.037	0.030		Set Trigger
4	2.712	0.042	0.031	0.037	0.031		Set Trigger
5	2.618	0.042	0.030	0.037	0.032		Set Trigger

Aug 2.66

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C. Schults 08/06/2008

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles+/- .50 lbs.



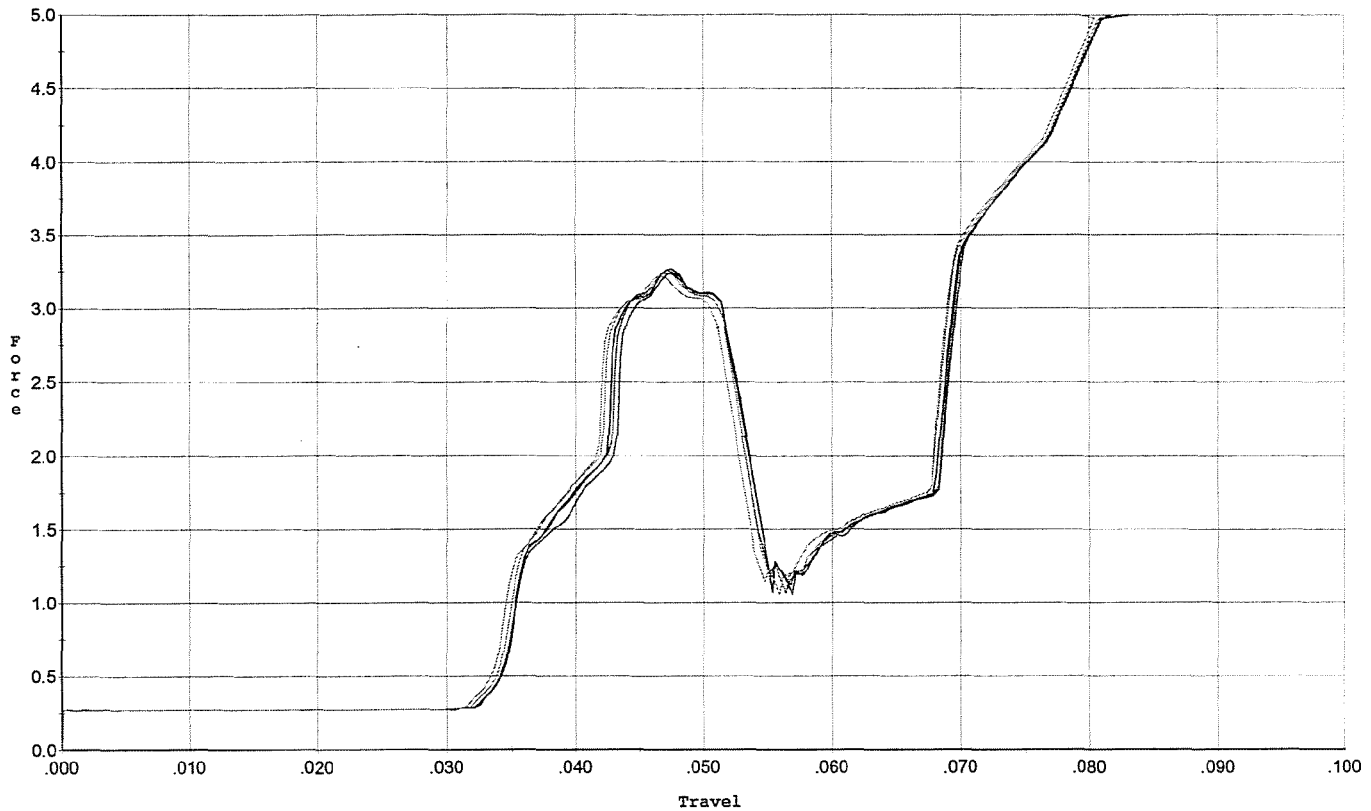
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.407	0.048	0.038	0.039	0.031		Set Trigger
2	2.453	0.048	0.038	0.040	0.031		Set Trigger
3	2.361	0.048	0.037	0.039	0.032		Set Trigger
4	2.342	0.047	0.037	0.039	0.031		Set Trigger
5	2.329	0.048	0.036	0.039	0.032		Set Trigger

Avg. 2.37

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C. Schults 08/06/2008

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



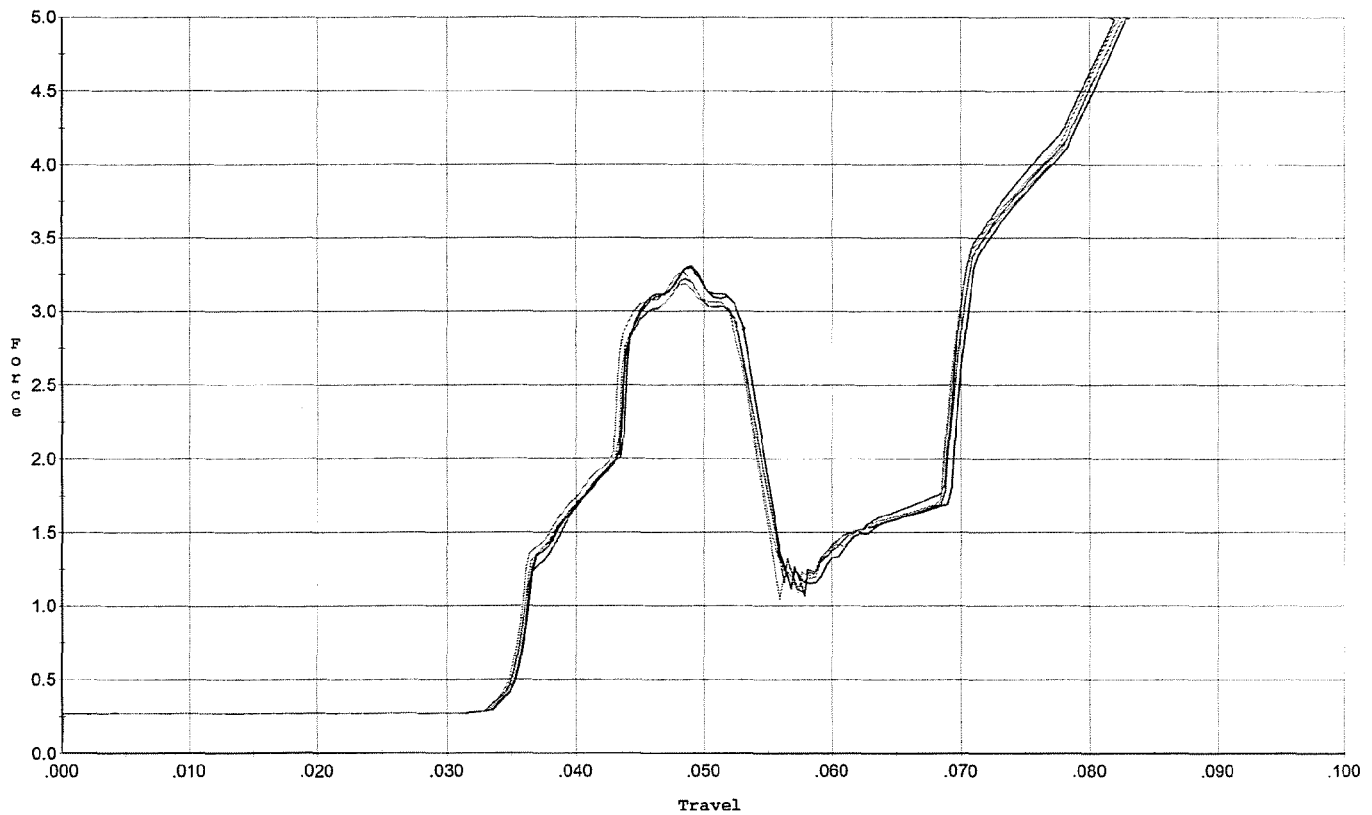
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.244	0.053	0.034	0.036	0.054		Set Trigger
2	3.266	0.053	0.034	0.036	0.054		Set Trigger
3	3.258	0.052	0.034	0.037	0.052		Set Trigger
4	3.239	0.052	0.034	0.036	0.054		Set Trigger
5	3.223	0.051	0.033	0.036	0.052		Set Trigger

Aug. 3-24

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C. Schults 08/06/2008

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles+/- .75 lbs.



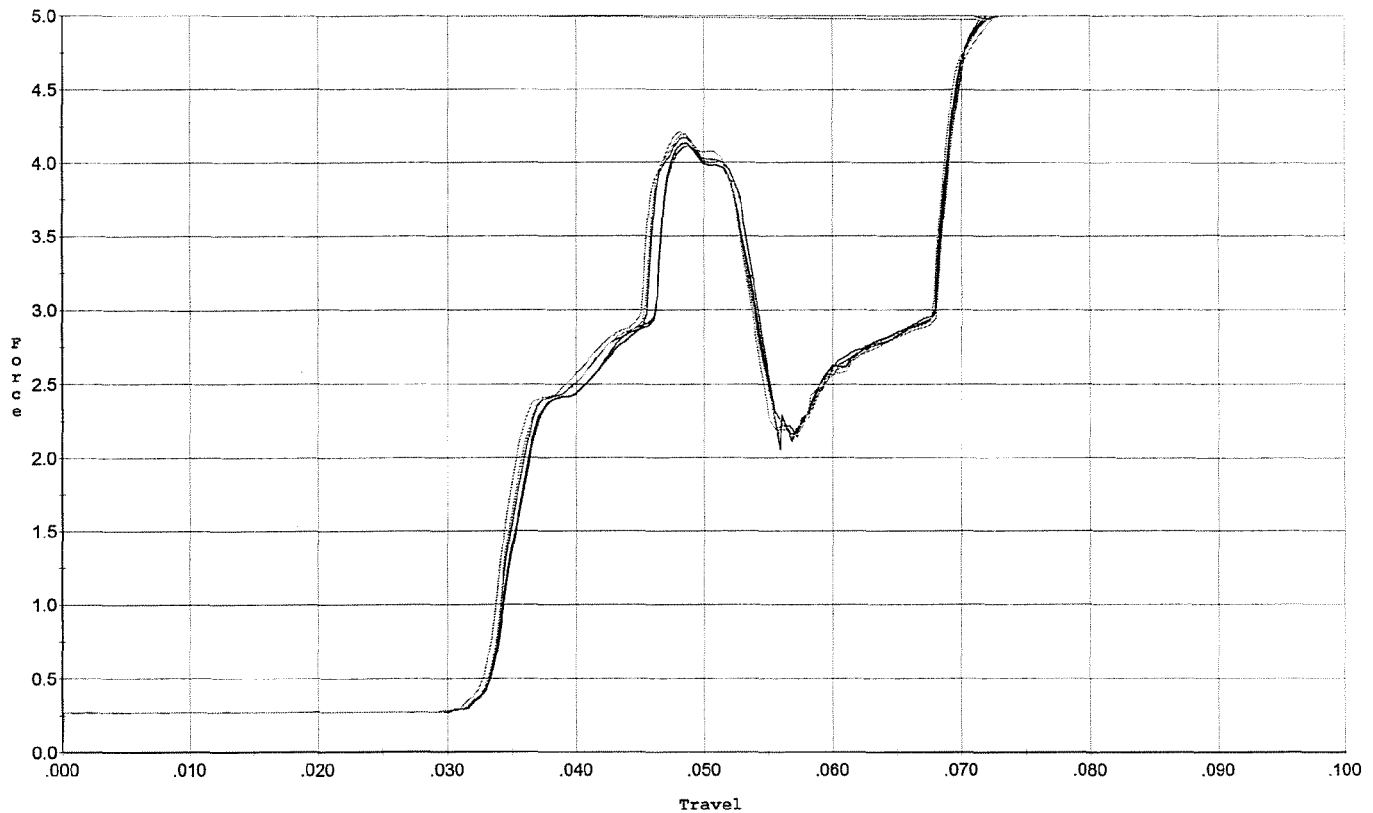
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.297	0.053	0.035	0.036	0.054		Set Trigger
2	3.308	0.053	0.035	0.037	0.054		Set Trigger
3	3.221	0.053	0.035	0.037	0.053		Set Trigger
4	3.188	0.053	0.035	0.037	0.053		Set Trigger
5	3.261	0.053	0.035	0.036	0.054		Set Trigger

Aug. 3-25

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C. Schults 08/06/2008

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



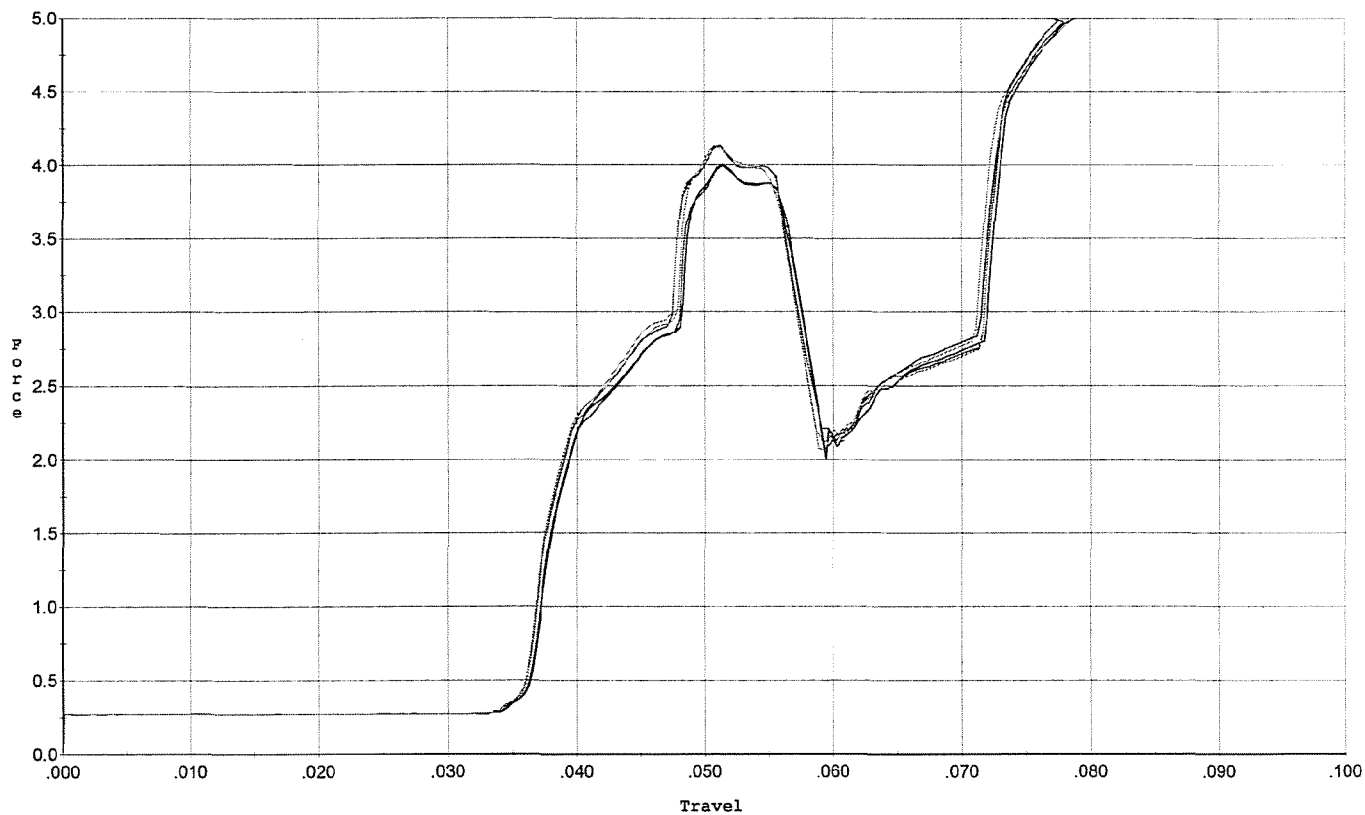
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.115	0.053	0.033	0.033	0.069		Set Trigger
2	4.133	0.054	0.033	0.033	0.069		Set Trigger
3	4.171	0.052	0.033	0.034	0.068		Set Trigger
4	4.192	0.052	0.033	0.034	0.069		Set Trigger
5	4.214	0.052	0.033	0.033	0.070		Set Trigger

Aug. 4.16

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C. Schults 08/06/2008

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs.after 20 cycles +/- 1.0 lbs.



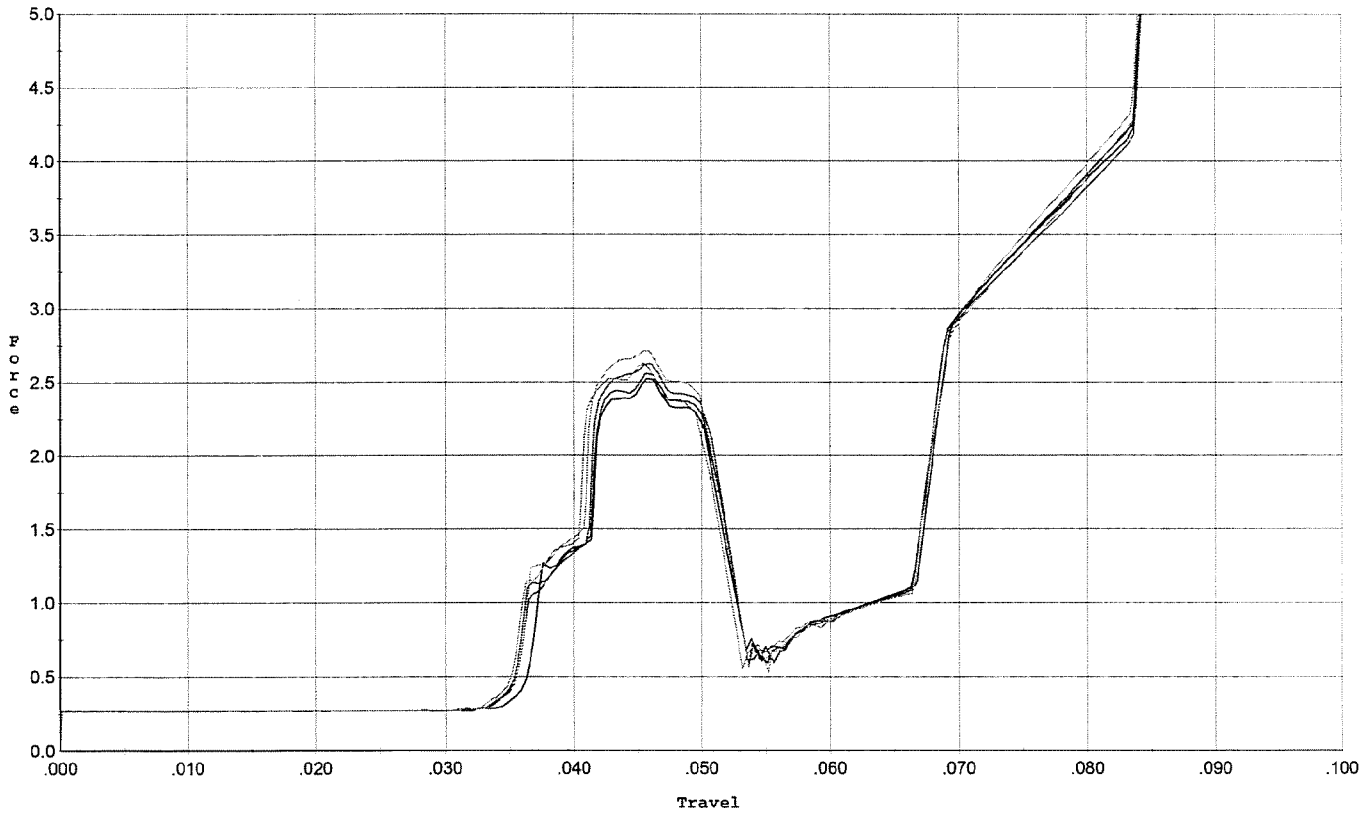
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.993	0.057	0.036	0.031	0.072		Set Trigger
2	4.007	0.057	0.036	0.032	0.073		Set Trigger
3	4.134	0.056	0.036	0.032	0.072		Set Trigger
4	4.129	0.056	0.036	0.031	0.073		Set Trigger
5	4.131	0.056	0.036	0.032	0.072		Set Trigger

Aug. 4-07

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C. Schults 08/06/2008

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



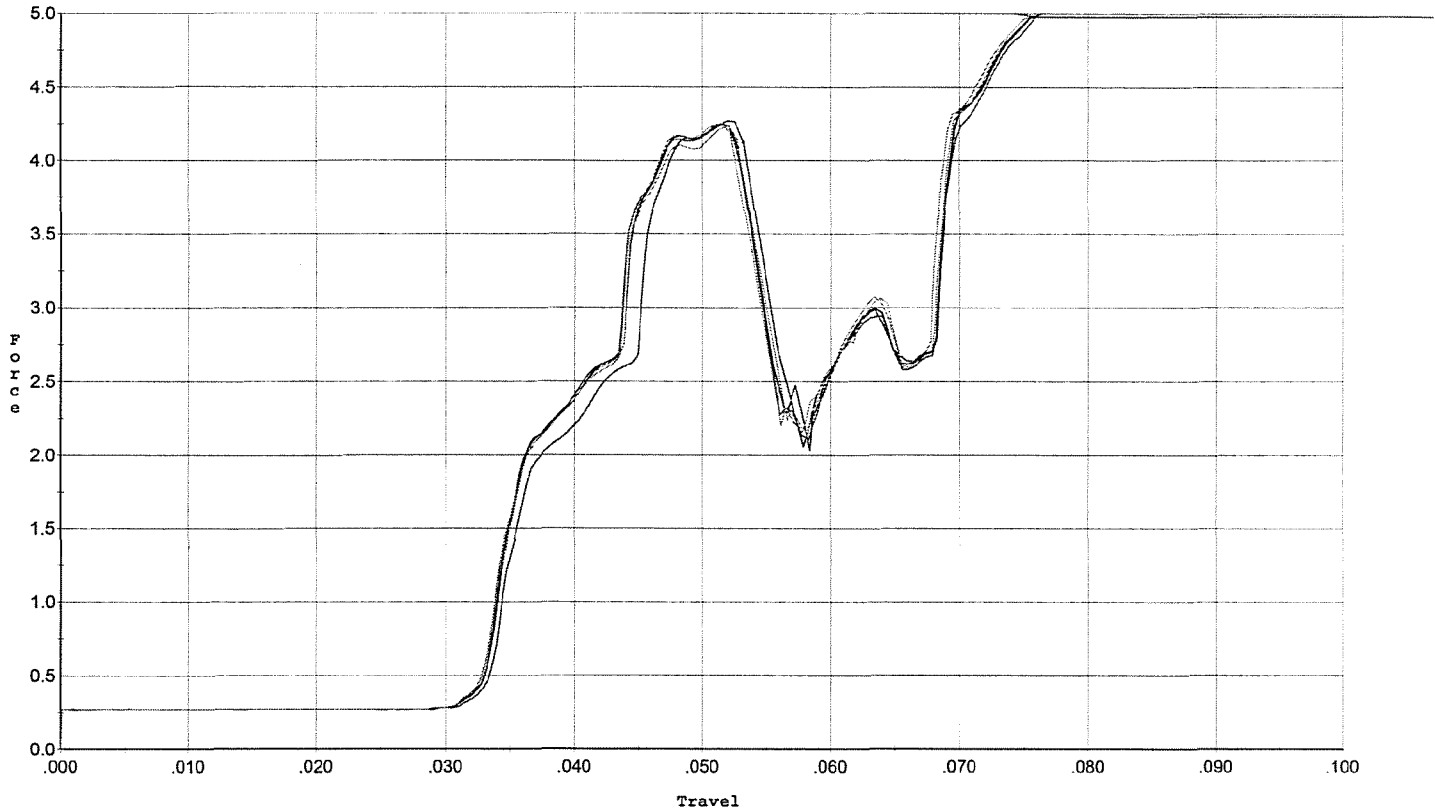
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.559	0.051	0.036	0.038	0.041		Set Trigger
2	2.526	0.050	0.036	0.039	0.038		Set Trigger
3	2.626	0.051	0.035	0.039	0.041		Set Trigger
4	2.713	0.051	0.036	0.038	0.043		Set Trigger
5	2.632	0.051	0.035	0.038	0.041		Set Trigger

Aug. 2.61

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C. Schults 08/06/2008

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 for target&accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.270	0.053	0.033	0.034	0.071		Set Trigger
2	4.247	0.053	0.033	0.034	0.072		Set Trigger
3	4.254	0.053	0.033	0.034	0.073		Set Trigger
4	4.232	0.053	0.033	0.034	0.072		Set Trigger
5	4.250	0.054	0.033	0.033	0.074		Set Trigger

Aug. 4.25