

66774487

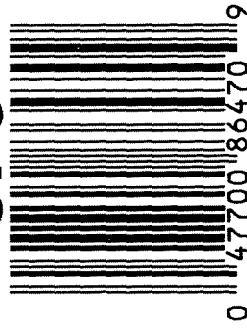
M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD



ORDER NO.	86470
BARREL LENGTH	24"
CAPACITY	6

G6774487

UPC



BM FORM

GUN SERIAL # 6677 4487

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		7-31-08	SPD
430	ASSEMBLE TO STOCK		7-31-08	SP
440	PROOF		7-31-08	SPD
460	CHECK HEADSPACE		7-31-08	SPD
470	DIS-ASSEMBLE ACTION		7-31-08	SPD
472	SERIALIZE BOLT HANDLE	MAGNA - FLUX	8-1-08	SPD
475	DRILL AND TAP SIGHT HOLES	AUG 05 2008	8-5-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR BMT	8/6	BH
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		8/6/08	RT
520	GOFF BLAST BBL / REC		8/7/08	Amf
542	APPLY COATINGS (BARREL ACTION)		8/6	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-18-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-18-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		8-18-08	SP
	D) OIL FIRING PIN ASSEMBLY		8-22-08	PSW
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

BARBER - M24 0057442									
560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>2</u>	<u>2</u>	<u>2</u>	9-17-08	TL		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	<u>3</u>	<u>3</u>	<u>3</u>	9-17-08	TL		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	<u>.026</u>	<u>.025</u>	<u>.025</u>	9-17-08	TL		
	J) ASSEMBLE STOCK					8-22-08	RSN		
	K) ASSEMBLE SWIVEL STUDS					9-17-08	TL		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S								
	M) IRON SIGHT ALIGNMENT								
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER								
640 & 650	FUNCTION TEST AND TARGET		PASS	FAIL		9-5-08	FM		
			PASS	FAIL					
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION					N.A.	
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
660	INSPECT FOR LIVE AMMO					9-5-08	TRW		
670	FINAL INSPECTION A) HEADSPACE					9-17-08	TL		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.07</u>	<u>2.10</u>	<u>2.05</u>	<u>2.04</u>	<u>2.21</u>	9-9-08	RSN
	C) FUNCTION					9-17-08	TL		
690	PACK					10/14/08	FM		

INITIAL & CYCLE TESTS

2.50 LBS (plus or minus 0.50 LBS)

3.00 LBS (plus or minus 0.75 LBS)

4.00 LBS (plus or minus 1.00 LBS)

DATE

8-16-08

TESTER

RP

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	260	243		262	
PULL #2	244	244		261	
PULL #3	232	233		255	
PULL #4	229	229		255	
PULL #5	225	225		250	
TOTAL	1190	1174		1283	
AVERAGE	238	234		256	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	322	308		
PULL #2	313	303		
PULL #3	312	296		
PULL #4	307	292		
PULL #5	307	289		
TOTAL	1561	1488		
AVERAGE	312	297		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	423	405		421
PULL #2	417	410		413
PULL #3	417	400		409
PULL #4	414	395		413
PULL #5	413	392		416
TOTAL	2084	2002		2072
AVERAGE	416	400		414