

66774488

**M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)**  
**BOLT ACTION CENTERFIRE RIFLE**  
**24" BARREL 7.62 NATO**  
**WITH BIPOD**

proof of purchase



owner registration sticker



**BM FORM**

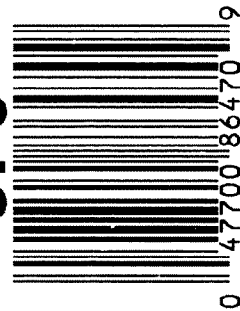
**ORDER NO. 86470**

**BARREL LENGTH 24"**

**CAPACITY 6**

**G6774488**

**UPC**



**GUN SERIAL #**

F004 REV 5/2006

| OP #         | OPERATION NAME                                                           | READINGS                                                    | DATE    | INITIAL |
|--------------|--------------------------------------------------------------------------|-------------------------------------------------------------|---------|---------|
| 560          | F) SAFETY ON FORCE <span>2 LBS MIN<br/>10 LBS MAX</span>                 | <u>7.5</u> <u>7</u> <u>7</u>                                | 8-14    | TL      |
| CONT.        | G) SAFETY OFF FORCE <span>2 LBS MIN</span>                               | <u>6</u> <u>6</u> <u>6</u>                                  | 8-14    | TL      |
|              | H) TRIGGER PULL TEST<br>AND RETAINABILITY                                |                                                             |         |         |
|              | I) FIRING PIN INDENT <span>.020 MIN</span>                               | <u>.024</u> <u>.024</u> <u>.024</u>                         | 8-14    | TL      |
|              | J) ASSEMBLE STOCK                                                        |                                                             | 8-11-08 | SPD     |
|              | K) ASSEMBLE SWIVEL<br>STUDS                                              |                                                             | 8-26    | TL      |
|              | L) ATTACH FRONT AND<br>REAR SIGHT ASSY'S                                 |                                                             |         |         |
|              | M) IRON SIGHT<br>ALIGNMENT                                               |                                                             |         |         |
|              | N) DETACH FRONT AND<br>REAR SIGHTS AND PLACE<br>IN NUMBERED CONTAINER    |                                                             |         |         |
| 640 &<br>650 | FUNCTION TEST AND<br>TARGET                                              | <u>PASS</u> FAIL<br><u>PASS</u> FAIL                        | 8-13-08 | TL      |
|              | MALFUNCTION                                                              | CORRECTION                                                  |         |         |
|              | MALFUNCTION                                                              | CORRECTION <i>NA</i>                                        |         |         |
|              | MALFUNCTION                                                              | CORRECTION                                                  |         |         |
|              | MALFUNCTION                                                              | CORRECTION                                                  |         |         |
| 660          | INSPECT FOR LIVE AMMO                                                    |                                                             | 8-13-08 | TRW     |
| 670          | FINAL INSPECTION<br>A) HEADSPACE                                         |                                                             | 8-26    | TL      |
|              | B) TRIGGER PULL <span>+/- .5 LBS<br/>MIN 2.50 LBS<br/>MAX 4.0 LBS</span> | <u>2.59</u> <u>2.51</u> <u>2.51</u> <u>2.58</u> <u>2.38</u> | 8/14/08 | Fm      |
|              | C) FUNCTION                                                              |                                                             | 8-26    | TL      |
| 690          | PACK                                                                     |                                                             | 8/27/08 | Fm      |

F004 REV 5/2006

AVERAGE PULL FORCE BETWEEN  
INITIAL & CYCLE TESTS

2.50 LBS (plus or minus 0.50 LBS)

3.00 LBS (plus or minus 0.75 LBS)

4.00 LBS (plus or minus 1.00 LBS)

DATE 7-25-08

TESTER S. Day

|         | 2.50 LBS<br>INITIAL | 2.50 LBS AFTER 50<br>CYCLES | FINAL TEST & TO RESET<br>2.50 LBS |      | COMMENTS |
|---------|---------------------|-----------------------------|-----------------------------------|------|----------|
| PULL #1 | 2.41                | 2.56                        |                                   | 2.63 |          |
| PULL #2 | 2.44                | 2.41                        |                                   | 2.50 |          |
| PULL #3 | 2.45                | 2.37                        |                                   | 2.45 |          |
| PULL #4 | 2.41                | 2.35                        |                                   | 2.43 |          |
| PULL #5 | 2.48                | 2.42                        |                                   | 2.46 |          |
| TOTAL   | 1219                | 1211                        |                                   | 1247 |          |
| AVERAGE | 2.43                | 2.42                        |                                   | 2.49 |          |

|         | 3.00 LBS<br>INITIAL | 3.00 LBS AFTER 20<br>CYCLES |  | COMMENTS |
|---------|---------------------|-----------------------------|--|----------|
| PULL #1 | 3.12                | 3.39                        |  |          |
| PULL #2 | 3.27                | 3.23                        |  |          |
| PULL #3 | 3.11                | 3.14                        |  |          |
| PULL #4 | 2.97                | 3.09                        |  |          |
| PULL #5 | 2.96                | 3.12                        |  |          |
| TOTAL   | 1543                | 1597                        |  |          |
| AVERAGE | 3.08                | 3.19                        |  |          |

|         | 4.00 LBS<br>INITIAL | 4.00 LBS AFTER 20<br>CYCLES | MAX SETTING GREATER<br>THAN 4 LBS | RESET TO 4 LBS FOR<br>TARGET & ACCURACY |
|---------|---------------------|-----------------------------|-----------------------------------|-----------------------------------------|
| PULL #1 | 4.26                | 4.31                        |                                   | 4.28                                    |
| PULL #2 | 4.28                | 4.31                        |                                   | 4.25                                    |
| PULL #3 | 4.18                | 4.27                        |                                   | 4.27                                    |
| PULL #4 | 4.22                | 4.21                        |                                   | 4.27                                    |
| PULL #5 | 4.24                | 4.22                        |                                   | 4.36                                    |
| TOTAL   | 2118                | 2132                        |                                   | 2143                                    |
| AVERAGE | 4.23                | 4.26                        |                                   | 4.28                                    |