

9677 4490

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



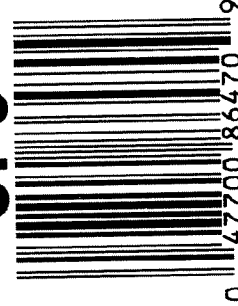
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6774490

UPC



BM FORM

GUN SERIAL #

G 6774490

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		7-29-08	S.P.D.
430	ASSEMBLE TO STOCK		7-29-08	SP
440	PROOF		7-29-08	S.P.D.
460	CHECK HEADSPACE		7-29-08	S.P.D.
470	DIS-ASSEMBLE ACTION		7-29-08	S.P.D.
472	SERIALIZE BOLT HANDLE	MAGNA - FLUX	7-31-08	RTZ
475	DRILL AND TAP SIGHT HOLES	AUG 1 2008	8-08-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR B/T	8/6	BM
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		8/6/08	R
520	GOFF BLAST BBL / REC		8/8/08	BM
542	APPLY COATINGS (BARREL ACTION)		8/18	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-19-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-19-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		8-19-08	SP
	D) OIL FIRING PIN ASSEMBLY		8-22-08	S.P.D.
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		
F004 REV 5/2006				

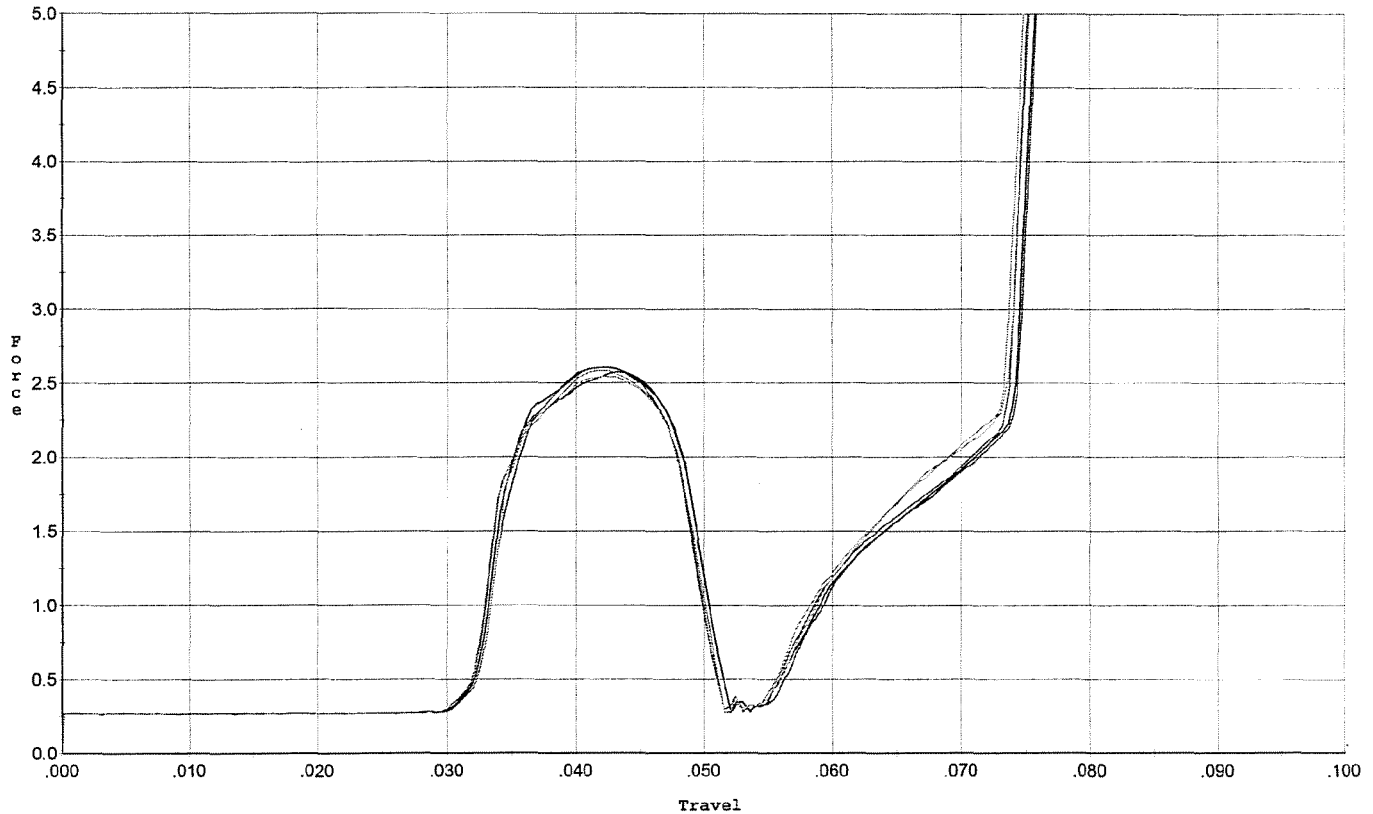
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>3.0</u> <u>3.0</u> <u>3.0</u>	9-5-08	Rsn
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>6.0</u> <u>6.0</u> <u>6.0</u>	9-5-08	Rsn
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.025</u> <u>.024</u>	9-5-08	Rsn
	J) ASSEMBLE STOCK		8-22-08	L.P.J.
	K) ASSEMBLE SWIVEL STUDS		9-5-08	Rsn
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> <u>PASS</u> FAIL FAIL	8-23-08	TL
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION <i>NA</i>		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		8-23-08	TRW
670	FINAL INSPECTION A) HEADSPACE		9-5-08	Rsn
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.04</u> <u>2.04</u> <u>2.07</u> <u>2.13</u> <u>2.01</u>	9-3-08	B.S.H.
	C) FUNCTION		9-5-08	Rsn
690	PACK		9/6/08	Faj

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 08/15/2008

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



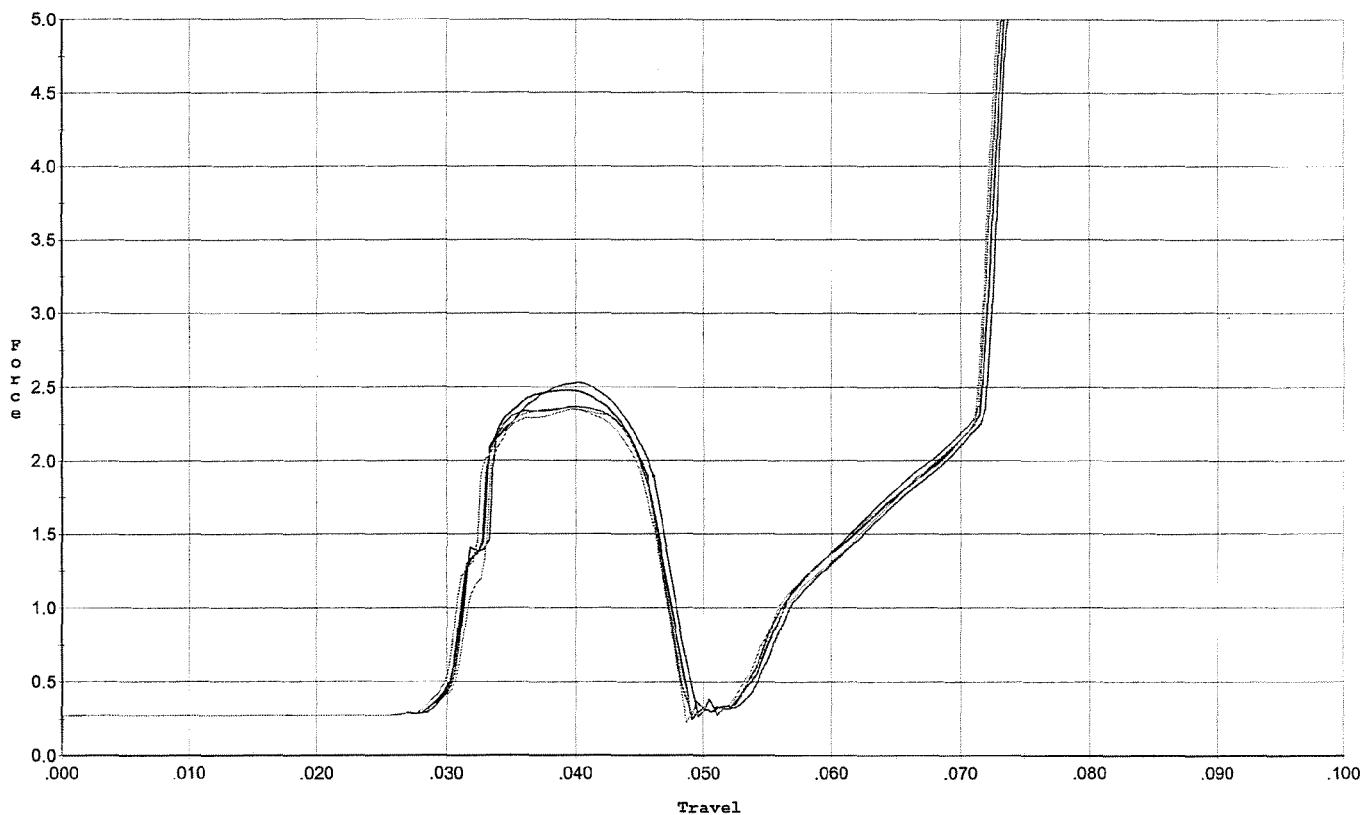
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.572	0.049	0.032	0.033	0.045		Set Trigger
2	2.604	0.049	0.032	0.033	0.046		Set Trigger
3	2.601	0.048	0.032	0.033	0.045		Set Trigger
4	2.545	0.050	0.032	0.033	0.045		Set Trigger
5	2.581	0.048	0.032	0.033	0.045		Set Trigger

Aug 2.58

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 08/15/2008

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs.after 50 cycles +/- .50 lbs.



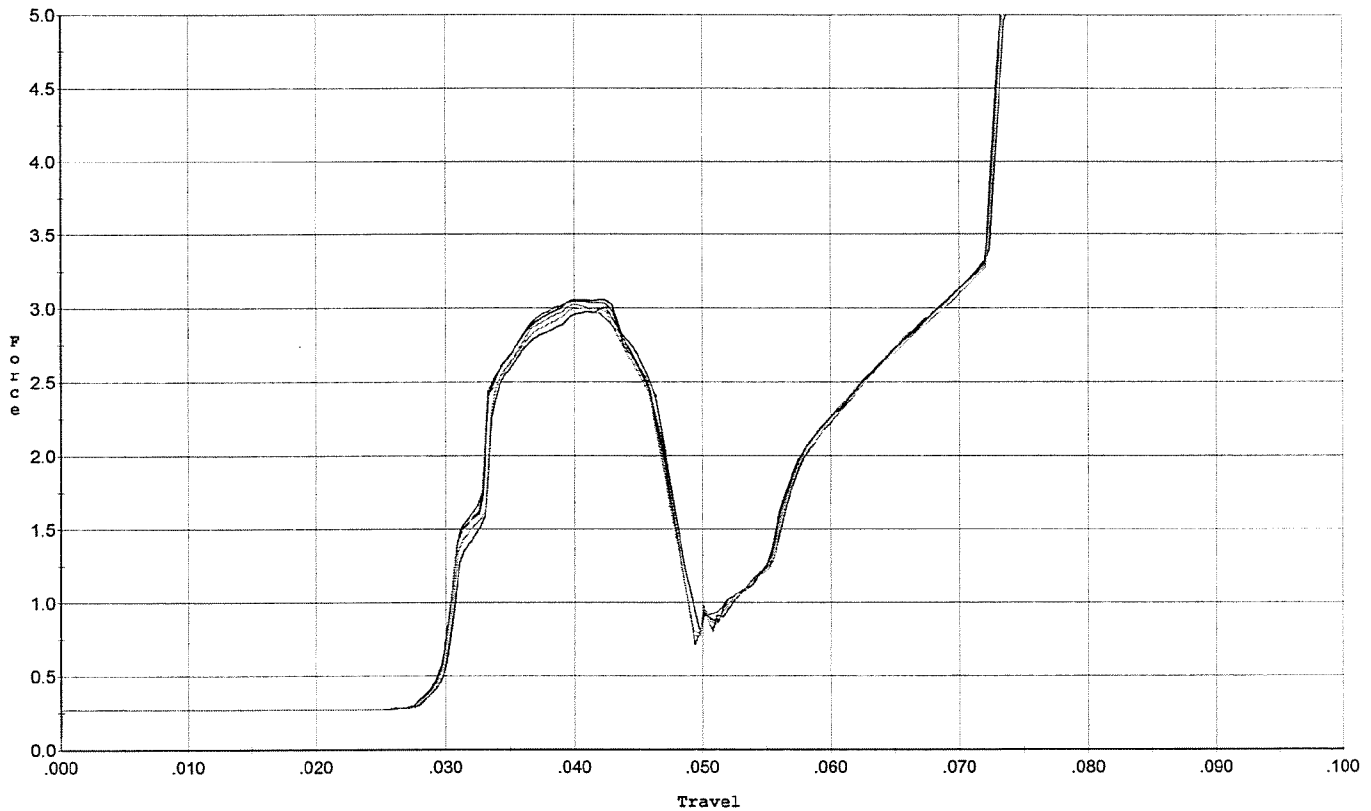
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.531	0.046	0.030	0.032	0.042		Set Trigger
2	2.474	0.046	0.030	0.033	0.042		Set Trigger
3	2.366	0.046	0.030	0.032	0.041		Set Trigger
4	2.350	0.046	0.031	0.033	0.040		Set Trigger
5	2.358	0.046	0.030	0.032	0.041		Set Trigger

Aug 2.411

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 08/15/2008

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



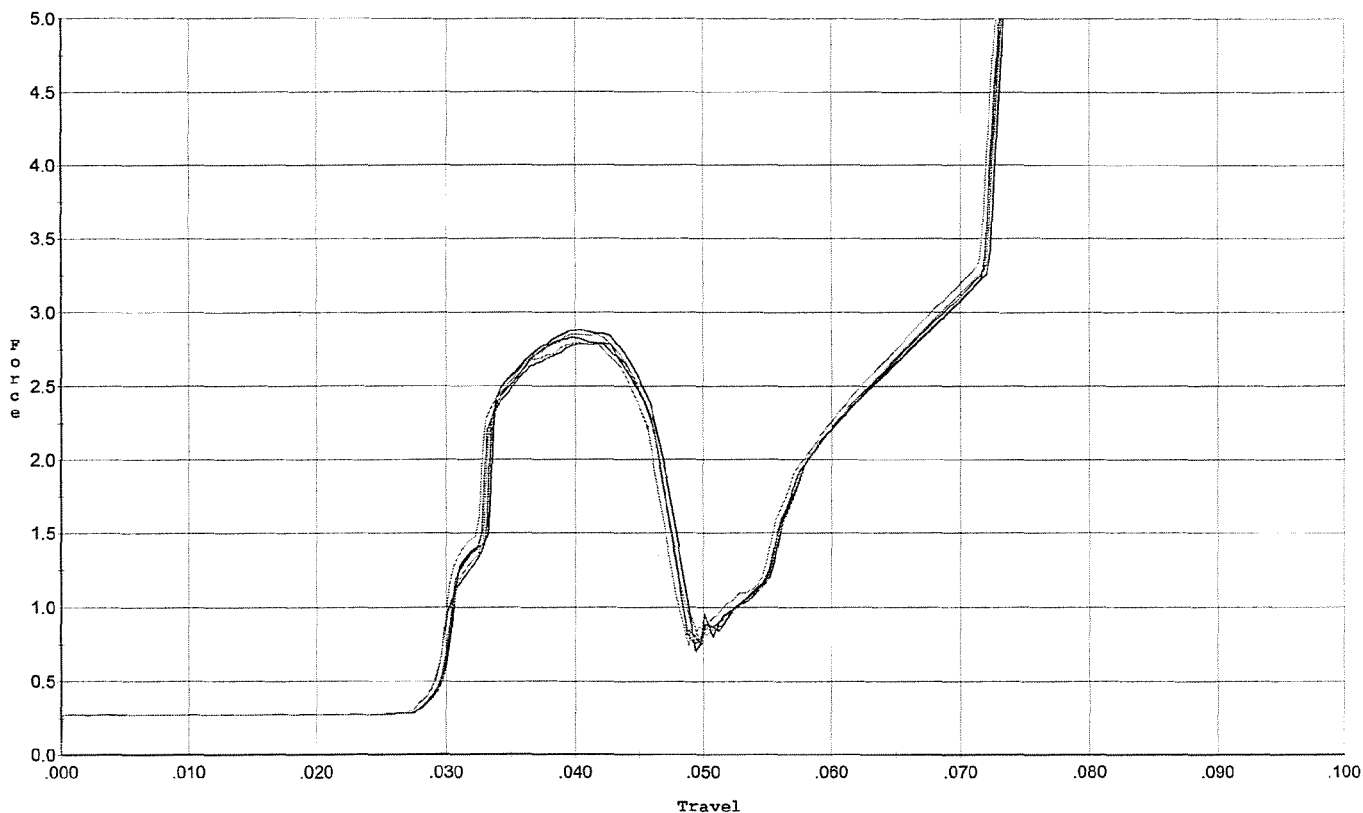
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.004	0.046	0.030	0.031	0.050		Set Trigger
2	3.058	0.047	0.029	0.031	0.052		Set Trigger
3	3.049	0.047	0.029	0.031	0.052		Set Trigger
4	3.001	0.047	0.030	0.031	0.052		Set Trigger
5	3.026	0.047	0.030	0.031	0.051		Set Trigger

Avg - 3.02

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 08/15/2008

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles+/- .75 lbs.



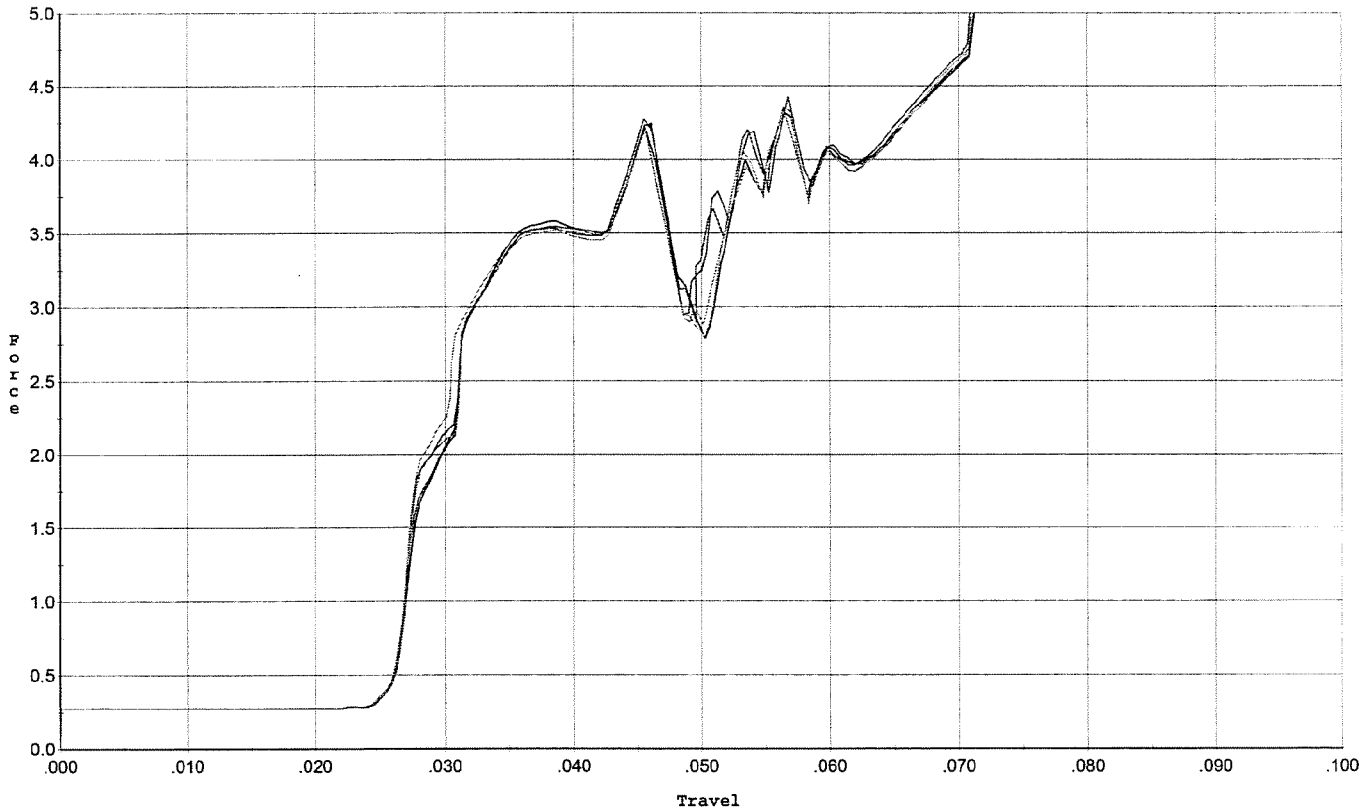
#	Peak Force	Travel To Actuate	Initial Take-up	Overtavel	Energy To Actuate	Lock Time	Action Type
1	2.831	0.046	0.029	0.032	0.048		Set Trigger
2	2.880	0.047	0.029	0.031	0.049		Set Trigger
3	2.791	0.046	0.029	0.032	0.047		Set Trigger
4	2.850	0.046	0.030	0.032	0.048		Set Trigger
5	2.805	0.046	0.029	0.032	0.047		Set Trigger

Avg. 2.83

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 08/15/2008

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lb.



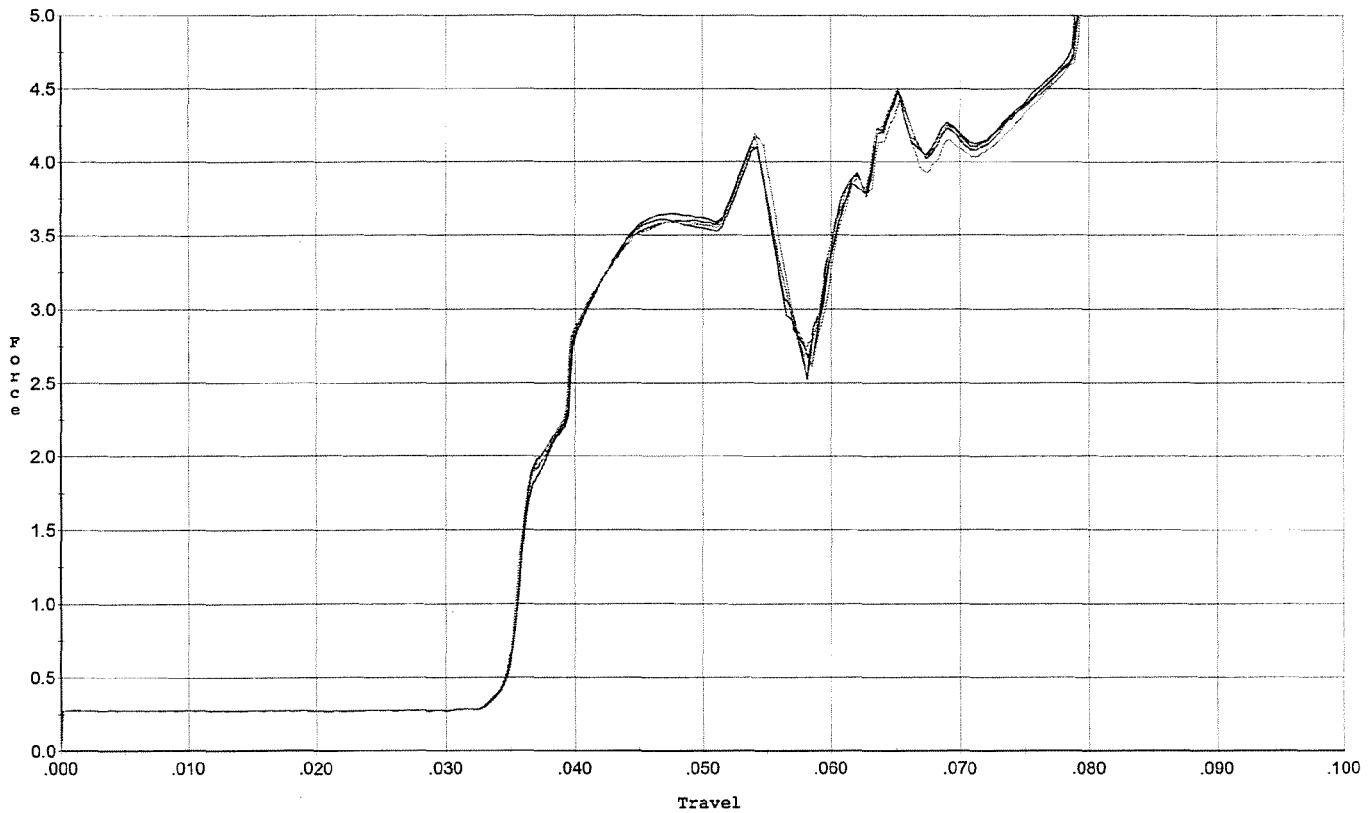
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.213	0.046	0.026	0.027	0.073		Set Trigger
2	4.238	0.046	0.026	0.027	0.073		Set Trigger
3	4.271	0.046	0.026	0.027	0.073		Set Trigger
4	4.201	0.047	0.026	0.027	0.074		Set Trigger
5	4.354	0.057	0.026	0.017	0.110		Set Trigger

Avg. 4.25

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 08/15/2008

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lb.



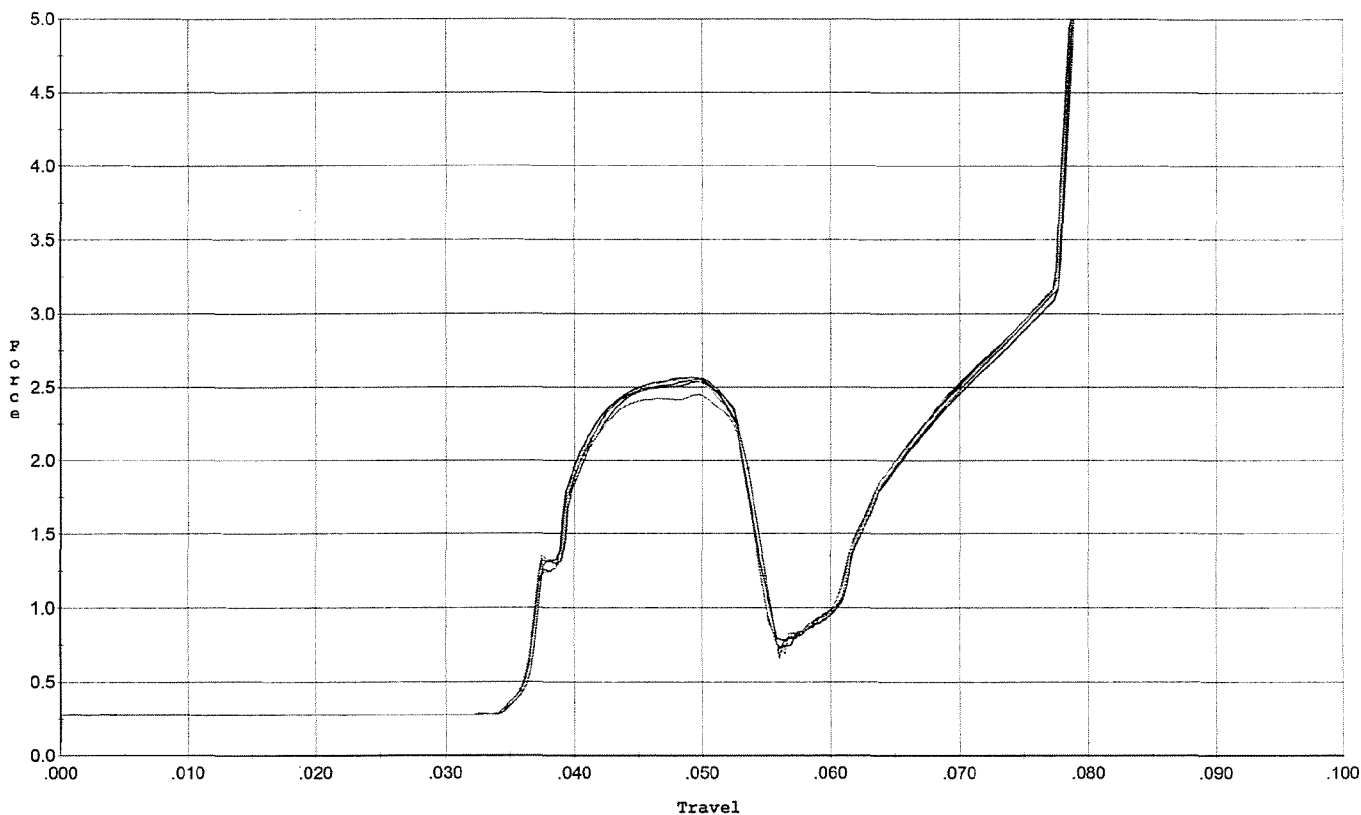
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.100	0.054	0.035	0.028	0.074		Set Trigger
2	4.167	0.054	0.034	0.029	0.075		Set Trigger
3	4.096	0.054	0.035	0.029	0.075		Set Trigger
4	4.169	0.054	0.034	0.029	0.075		Set Trigger
5	4.193	0.055	0.035	0.028	0.076		Set Trigger

Aug. 4.14

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 08/15/2008

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



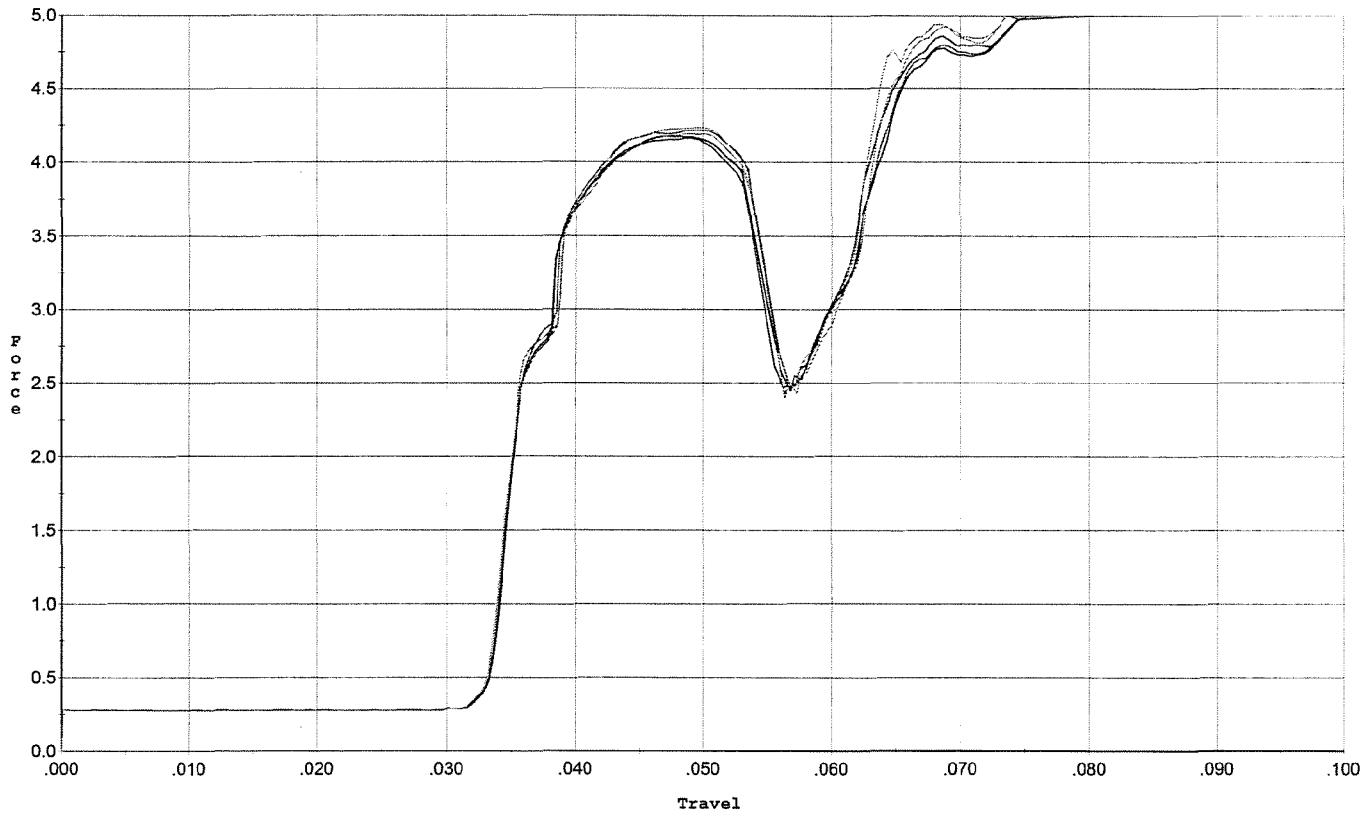
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.539	0.052	0.036	0.032	0.047		Set Trigger
2	2.566	0.053	0.036	0.033	0.047		Set Trigger
3	2.555	0.054	0.036	0.032	0.048		Set Trigger
4	2.548	0.053	0.036	0.032	0.047		Set Trigger
5	2.448	0.053	0.036	0.032	0.046		Set Trigger

Aug 2.53

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 08/15/2008

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lb. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.160	0.053	0.033	0.029	0.082		Set Trigger
2	4.175	0.053	0.033	0.029	0.082		Set Trigger
3	4.215	0.053	0.033	0.028	0.085		Set Trigger
4	4.234	0.054	0.033	0.028	0.085		Set Trigger
5	4.190	0.054	0.033	0.029	0.084		Set Trigger

Aug 4.19