

96774491

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

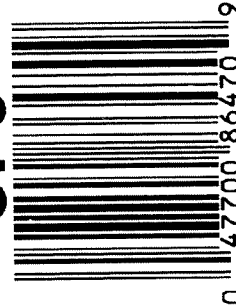
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6774491

UPC



M-24
BARBER - M24 0057475 INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # 66774491

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		7-31-08	SPD
430	ASSEMBLE TO STOCK		7-31-08	SP
440	PROOF		7-31-08	SPD
460	CHECK HEADSPACE		7-31-08	SPD
470	DIS-ASSEMBLE ACTION		7-31-08	SPD
472	SERIALIZE BOLT HANDLE	MAGNA-FLUX	8-1-08	SPD
475	DRILL AND TAP SIGHT HOLES	2000	8-5-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR BMT	8/6	BMT
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		8/6/08	Rt
520	GOFF BLAST BBL / REC		8/7/08	Amg
542	APPLY COATINGS (BARREL ACTION)		8/6	W
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-18-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-18-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		8-18-08	SP
	D) OIL FIRING PIN ASSEMBLY		8-23-08	BSW
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

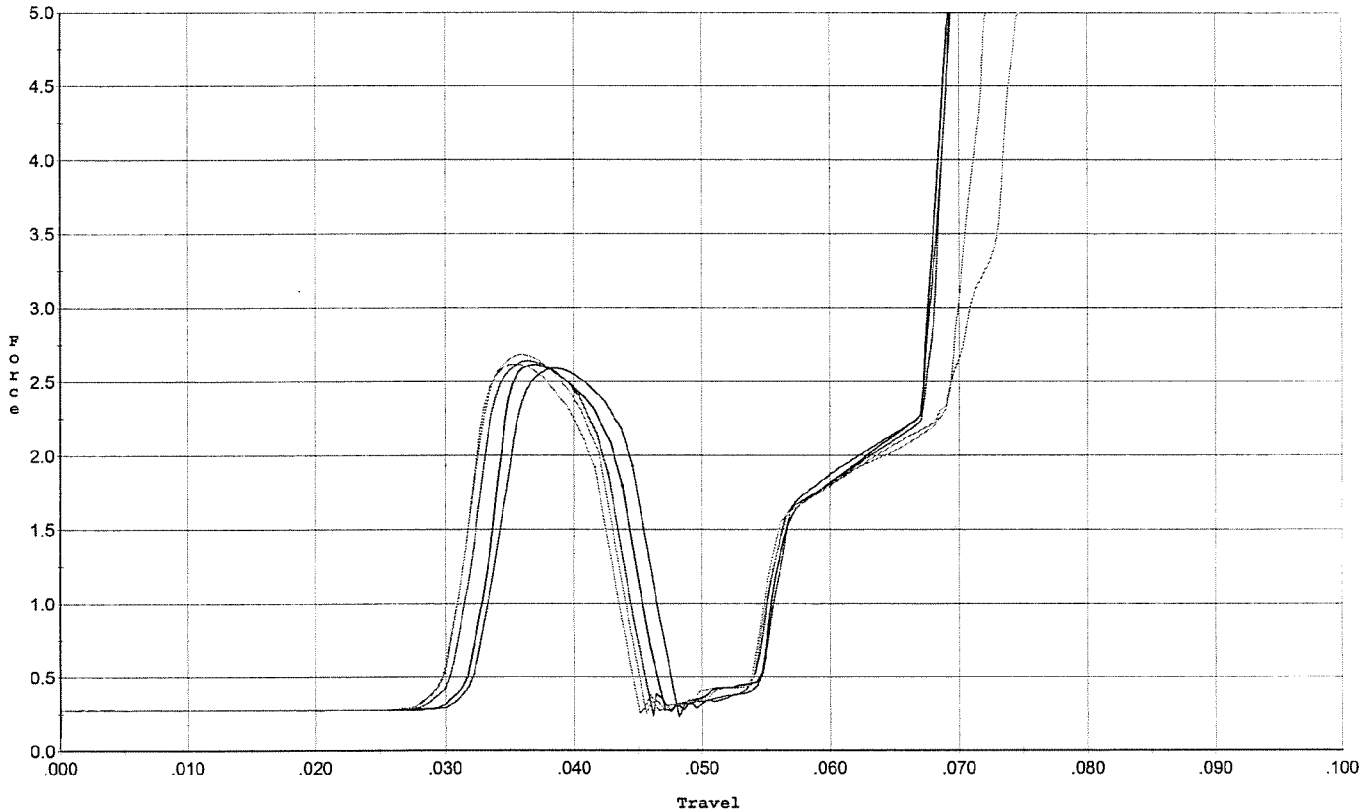
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>2.5</u> <u>2.5</u> <u>3.0</u>	9-4-08	BSN
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>4.5</u> <u>4.0</u> <u>4.5</u>	9-4-08	BSN
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.023</u>	9-4-08	BSN
	J) ASSEMBLE STOCK		8-23-08	BSN
	K) ASSEMBLE SWIVEL STUDS		9-4-08	BSN
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 &	FUNCTION TEST AND	<u>PASS</u> FAIL		
650	TARGET	<u>PASS</u> FAIL	8-25-08	TRW
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION	8/25/08	JS
660	INSPECT FOR LIVE AMMO		8-25-08	TL
670	FINAL INSPECTION A) HEADSPACE		9-4-08	BSN
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.71</u> <u>2.86</u> <u>2.82</u> <u>2.82</u> <u>2.79</u>	9-3-08	B.S.H.
	C) FUNCTION		9-4-08	BSN
690	PACK		9-5-08	TL

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 08/16/2008

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



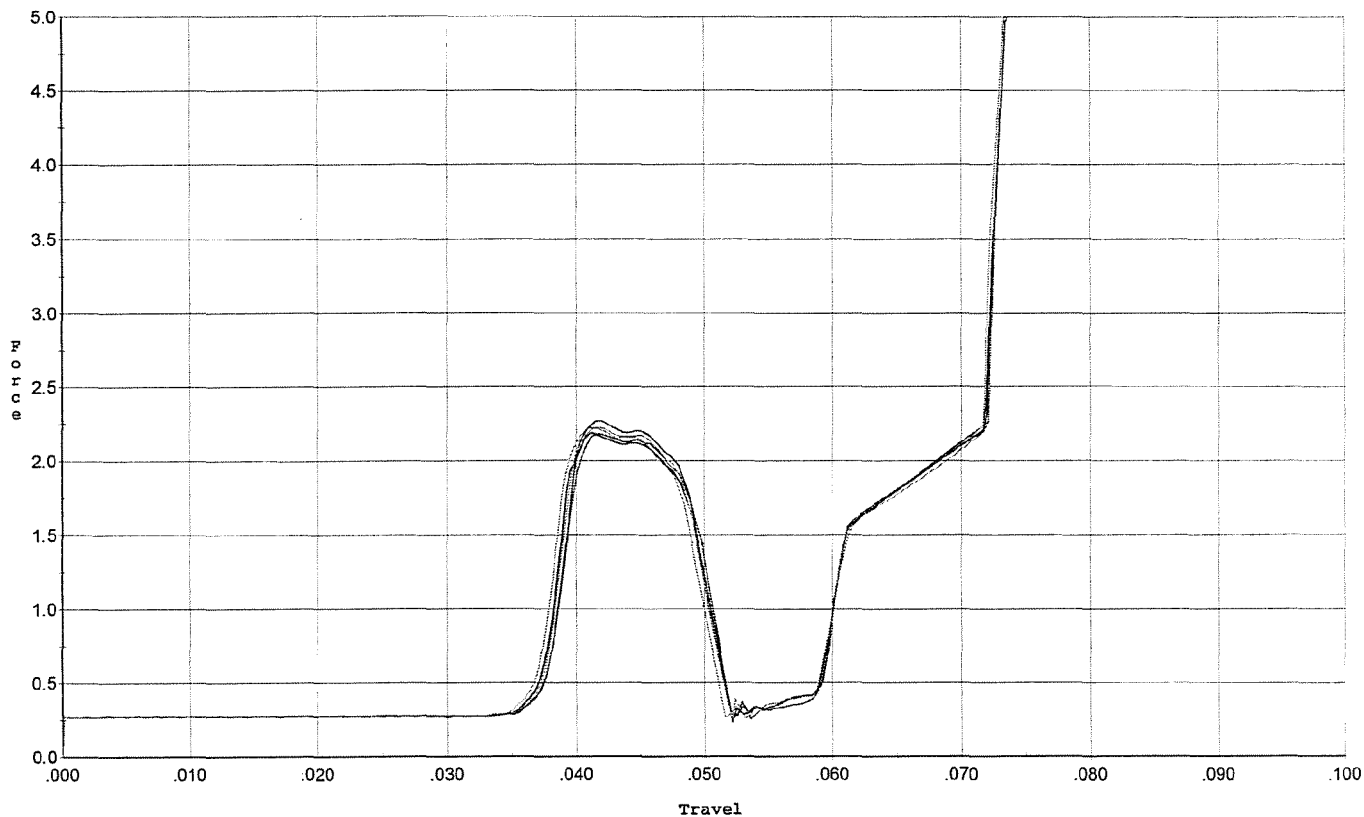
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.590	0.045	0.032	0.031	0.036		Set Trigger
2	2.615	0.044	0.032	0.032	0.035		Set Trigger
3	2.639	0.043	0.030	0.032	0.036		Set Trigger
4	2.680	0.042	0.030	0.033	0.036		Set Trigger
5	2.618	0.042	0.030	0.037	0.034		Set Trigger

Aug. 2.62

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 08/16/2008

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs.after 50 cycles +/- .50 lbs.



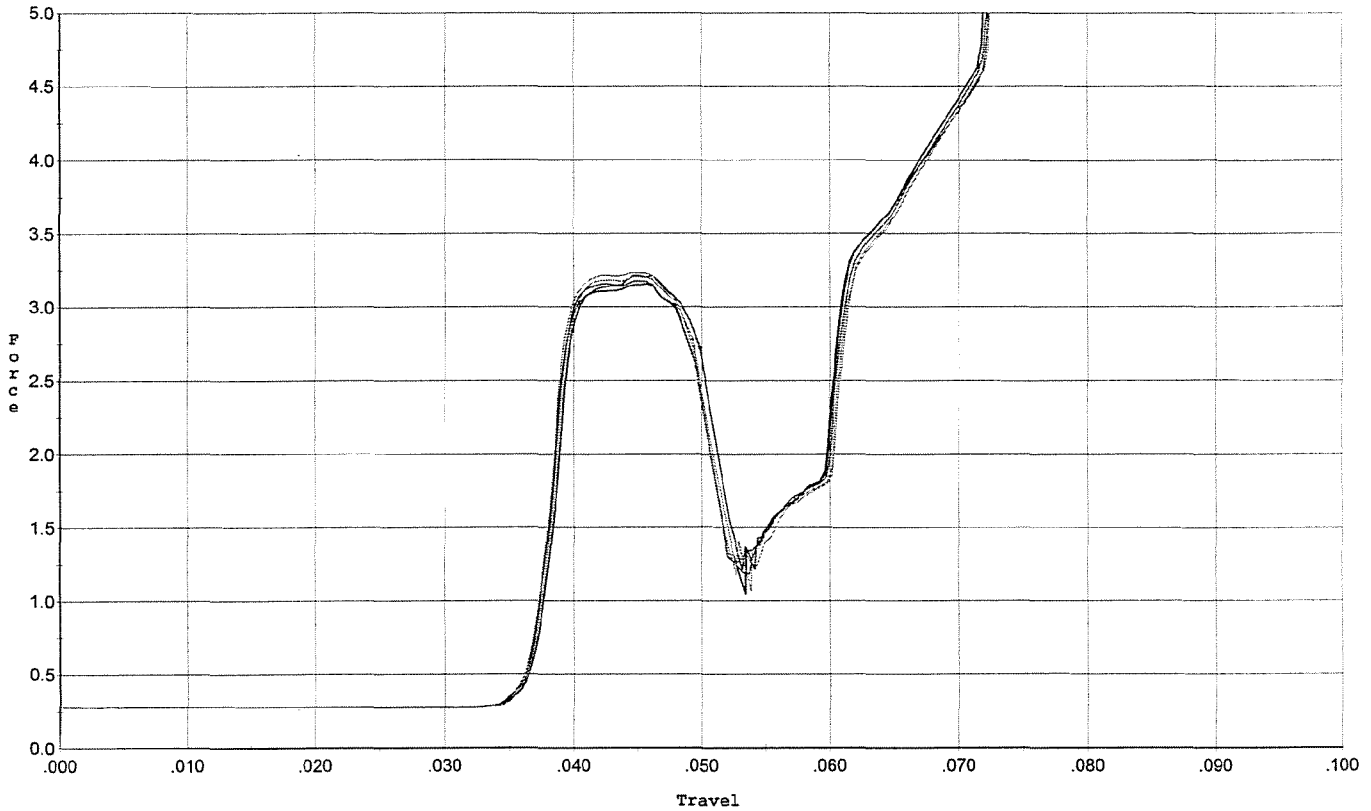
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.269	0.050	0.038	0.031	0.035		Set Trigger
2	2.188	0.049	0.037	0.032	0.033		Set Trigger
3	2.182	0.050	0.037	0.031	0.034		Set Trigger
4	2.222	0.049	0.037	0.032	0.033		Set Trigger
5	2.222	0.050	0.037	0.032	0.035		Set Trigger

Aug 22 1

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 08/16/2008

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



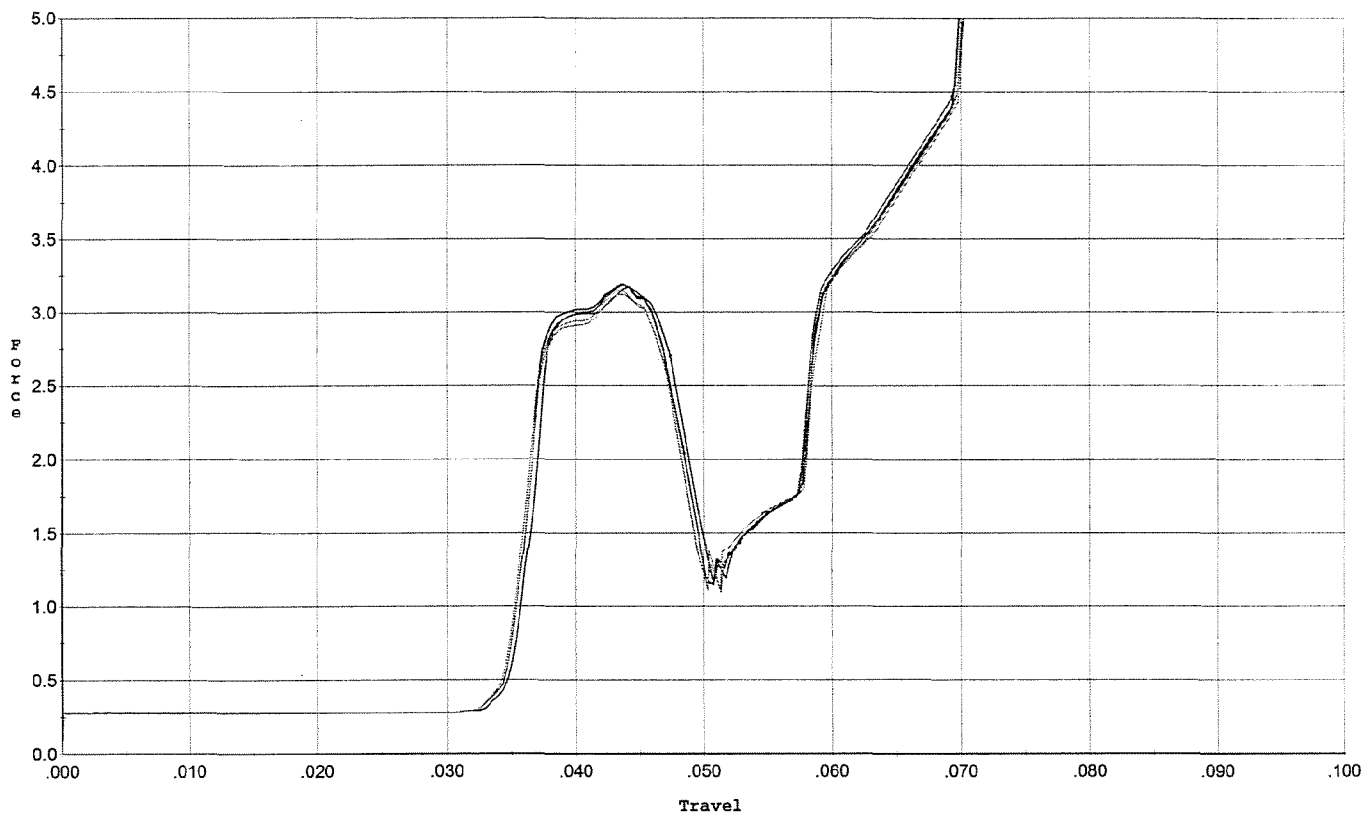
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.212	0.050	0.036	0.028	0.048		Set Trigger
2	3.156	0.050	0.036	0.028	0.048		Set Trigger
3	3.175	0.050	0.036	0.028	0.048		Set Trigger
4	3.204	0.049	0.036	0.029	0.047		Set Trigger
5	3.233	0.049	0.036	0.029	0.048		Set Trigger

Aug, 3-19

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 08/16/2008

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles+/- .75 lbs.



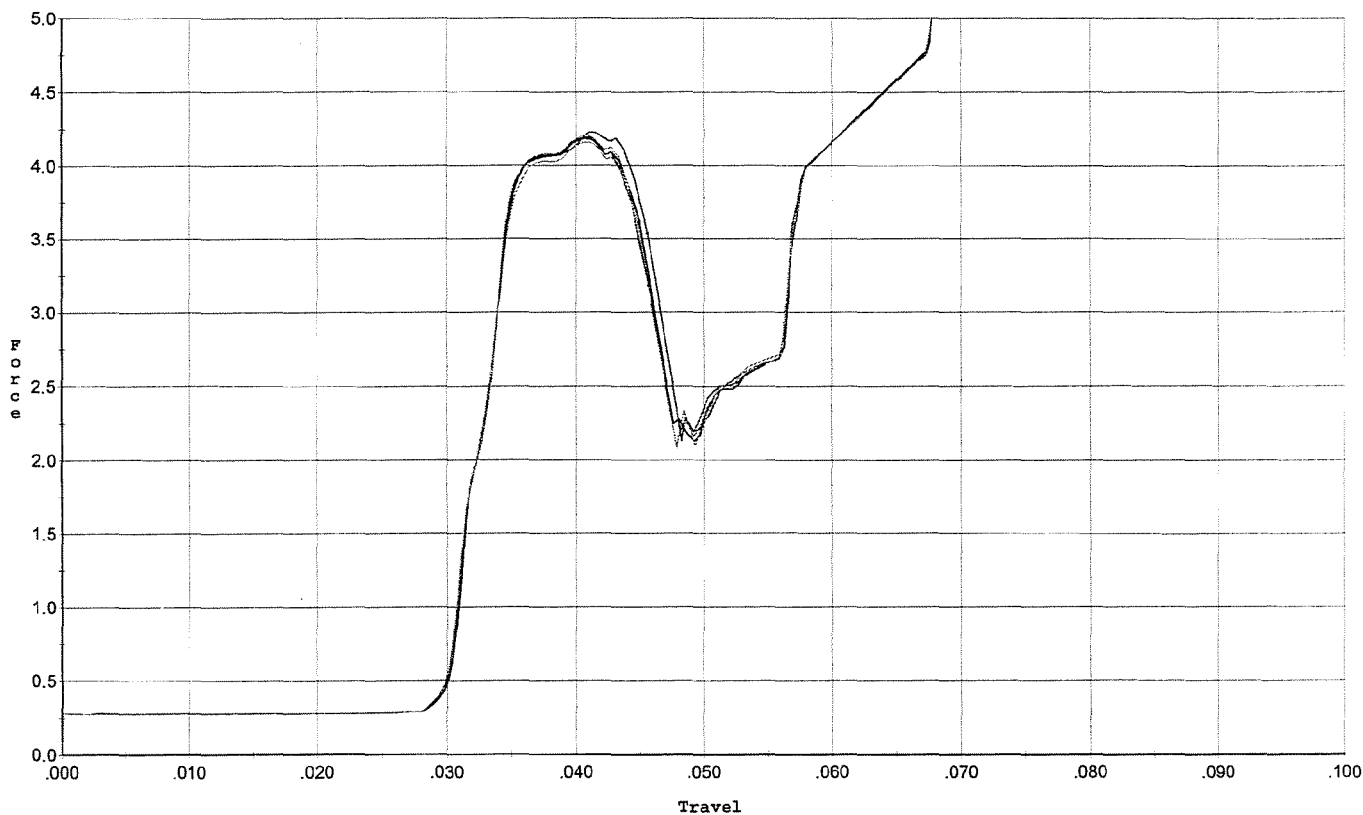
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.176	0.047	0.035	0.029	0.045		Set Trigger
2	3.193	0.048	0.035	0.028	0.047		Set Trigger
3	3.191	0.048	0.034	0.028	0.047		Set Trigger
4	3.147	0.047	0.034	0.029	0.045		Set Trigger
5	3.121	0.047	0.034	0.029	0.045		Set Trigger

Aug 3-16

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 08/16/2008

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lb.



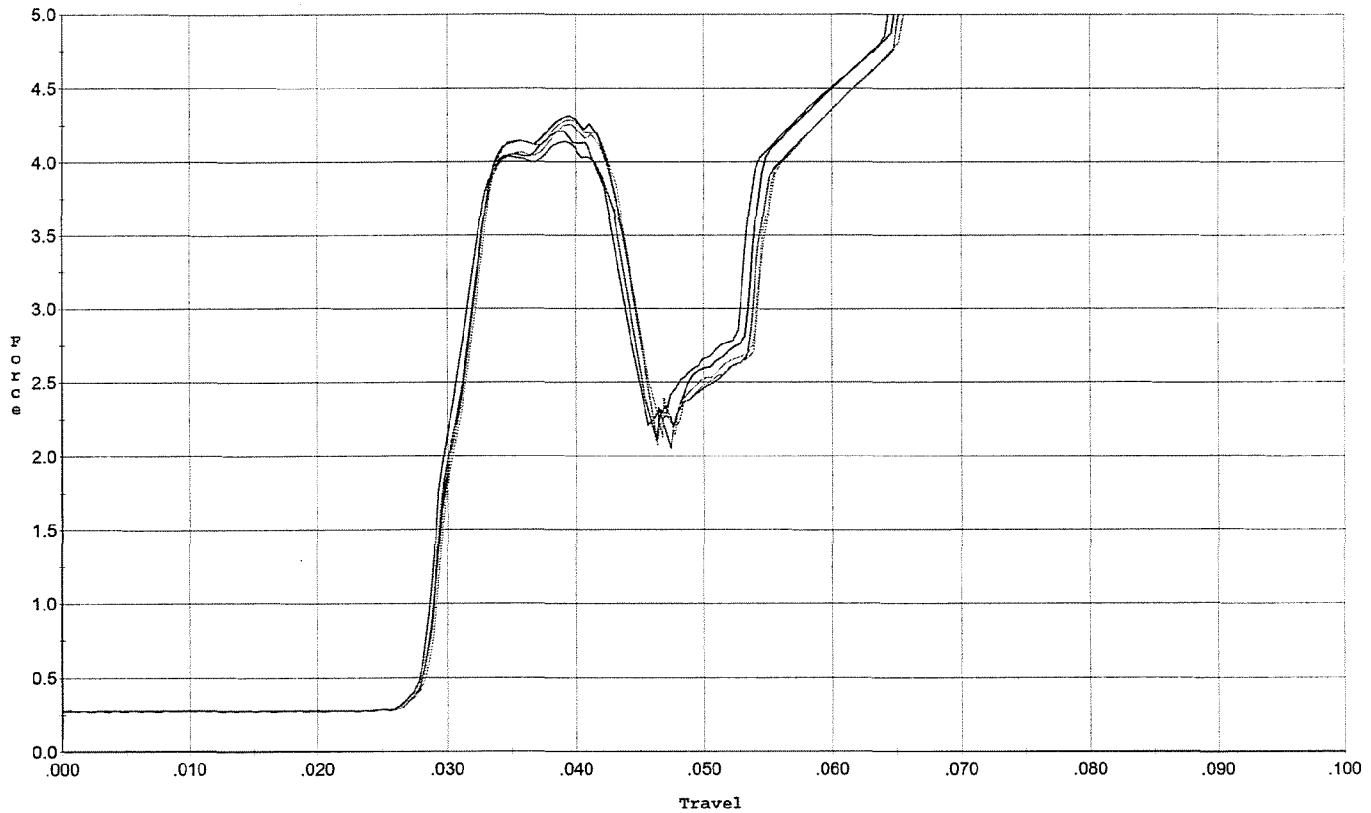
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.226	0.046	0.030	0.026	0.065		Set Trigger
2	4.183	0.045	0.030	0.027	0.063		Set Trigger
3	4.191	0.046	0.030	0.027	0.064		Set Trigger
4	4.158	0.045	0.030	0.027	0.063		Set Trigger
5	4.208	0.045	0.030	0.027	0.063		Set Trigger

Aug. 4-19

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 08/16/2008

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles+/- 1.0 lb.



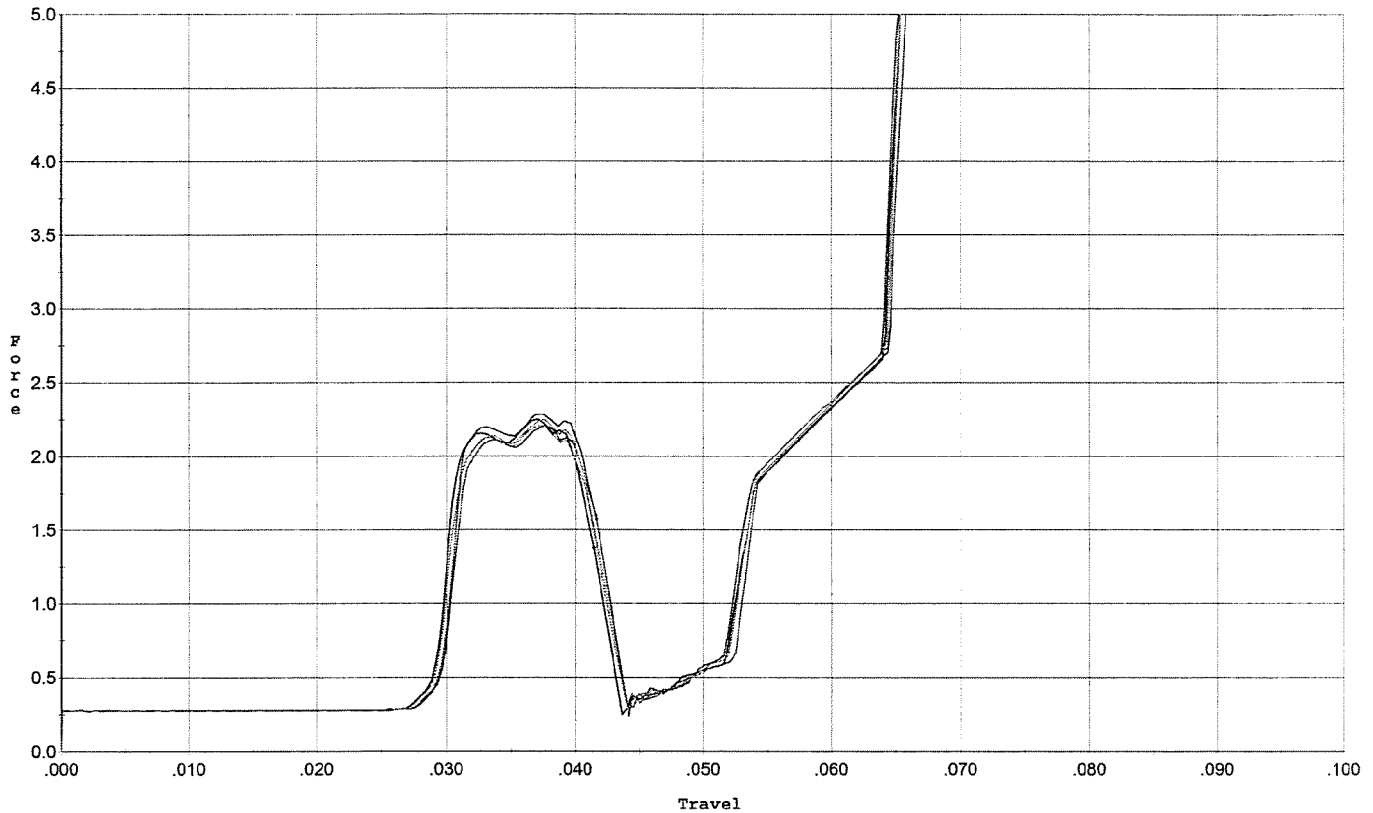
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.210	0.042	0.028	0.026	0.061		Set Trigger
2	4.315	0.044	0.028	0.026	0.064		Set Trigger
3	4.142	0.043	0.028	0.026	0.061		Set Trigger
4	4.285	0.043	0.028	0.026	0.063		Set Trigger
5	4.254	0.044	0.028	0.026	0.064		Set Trigger

Aug. 4-24

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 08/16/2008

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



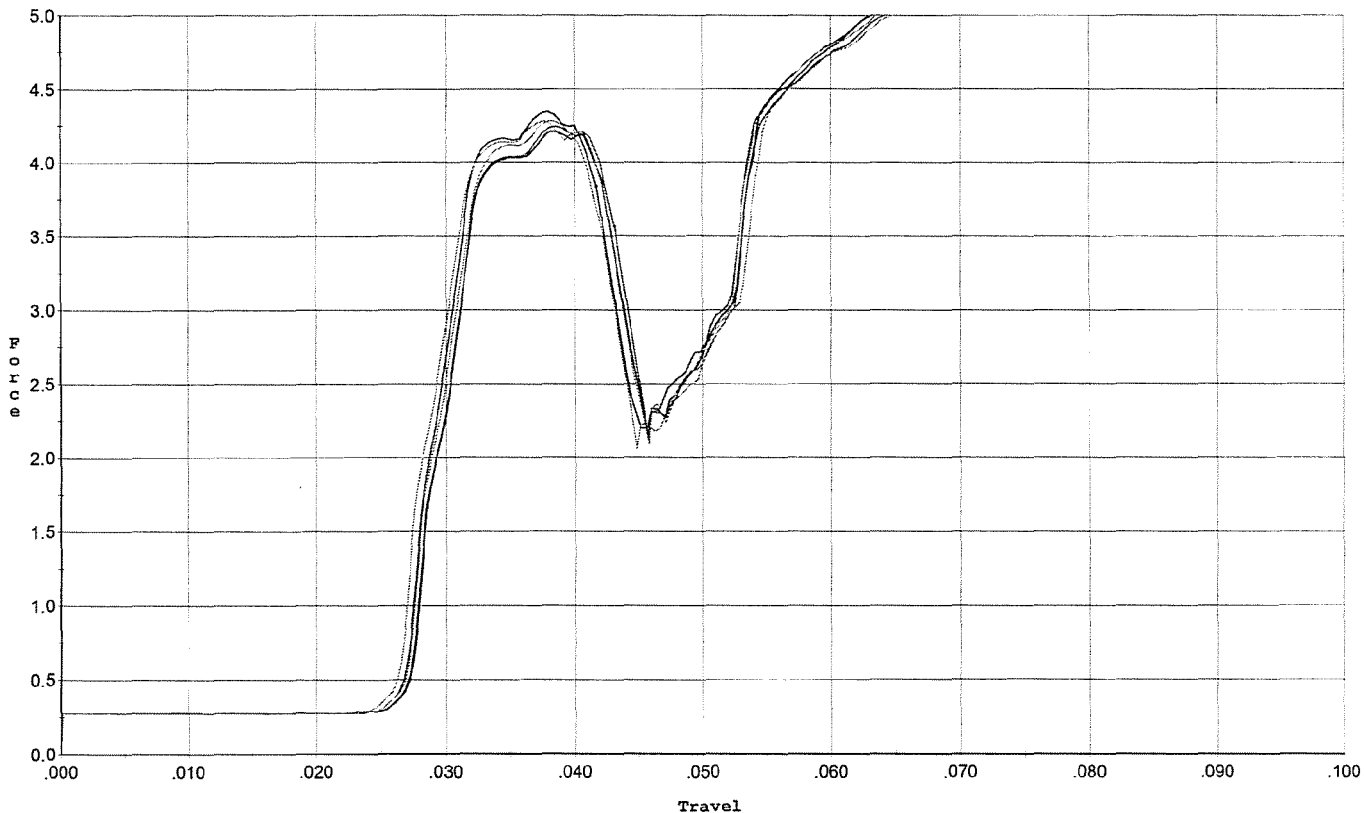
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.285	0.042	0.029	0.030	0.033		Set Trigger
2	2.251	0.041	0.029	0.030	0.033		Set Trigger
3	2.209	0.042	0.029	0.030	0.032		Set Trigger
4	2.250	0.042	0.029	0.030	0.033		Set Trigger
5	2.209	0.041	0.029	0.030	0.032		Set Trigger

Aug-2-24

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 08/16/2008

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lb. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.349	0.042	0.027	0.026	0.063		Set Trigger
2	4.209	0.042	0.027	0.026	0.063		Set Trigger
3	4.247	0.043	0.027	0.026	0.065		Set Trigger
4	4.281	0.042	0.027	0.026	0.064		Set Trigger
5	4.281	0.042	0.026	0.026	0.065		Set Trigger

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