

66774492

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



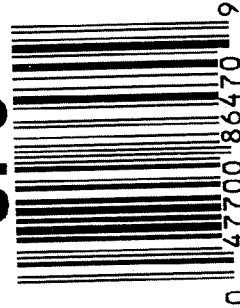
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6774492

UPC



BM FORM

GUN SERIAL #

G 6774492

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		7-29-08	J.P.D.
430	ASSEMBLE TO STOCK		7-29-08	J.P.
440	PROOF		7-29-08	J.P.D.
460	CHECK HEADSPACE		7-29-08	J.P.D.
470	DIS-ASSEMBLE ACTION		7-29-08	J.P.D.
472	SERIALIZE BOLT HANDLE	MAGNA - FLUX AUG 1 2008	7-31-08	RTZ
475	DRILL AND TAP SIGHT HOLES		8-02-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR J.P.	8/6	B/P
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		8/6/08	RT
520	GOFF BLAST BBL / REC		7/8/08	Long
542	APPLY COATINGS (BARREL ACTION)		8/1/8	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-19-08	J.P.
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-19-08	J.P.
	C) INSPECT EJECTOR HOLE FOR CHAMFER		8-19-08	J.P.
	D) OIL FIRING PIN ASSEMBLY		8-21-08	J.P.D.
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

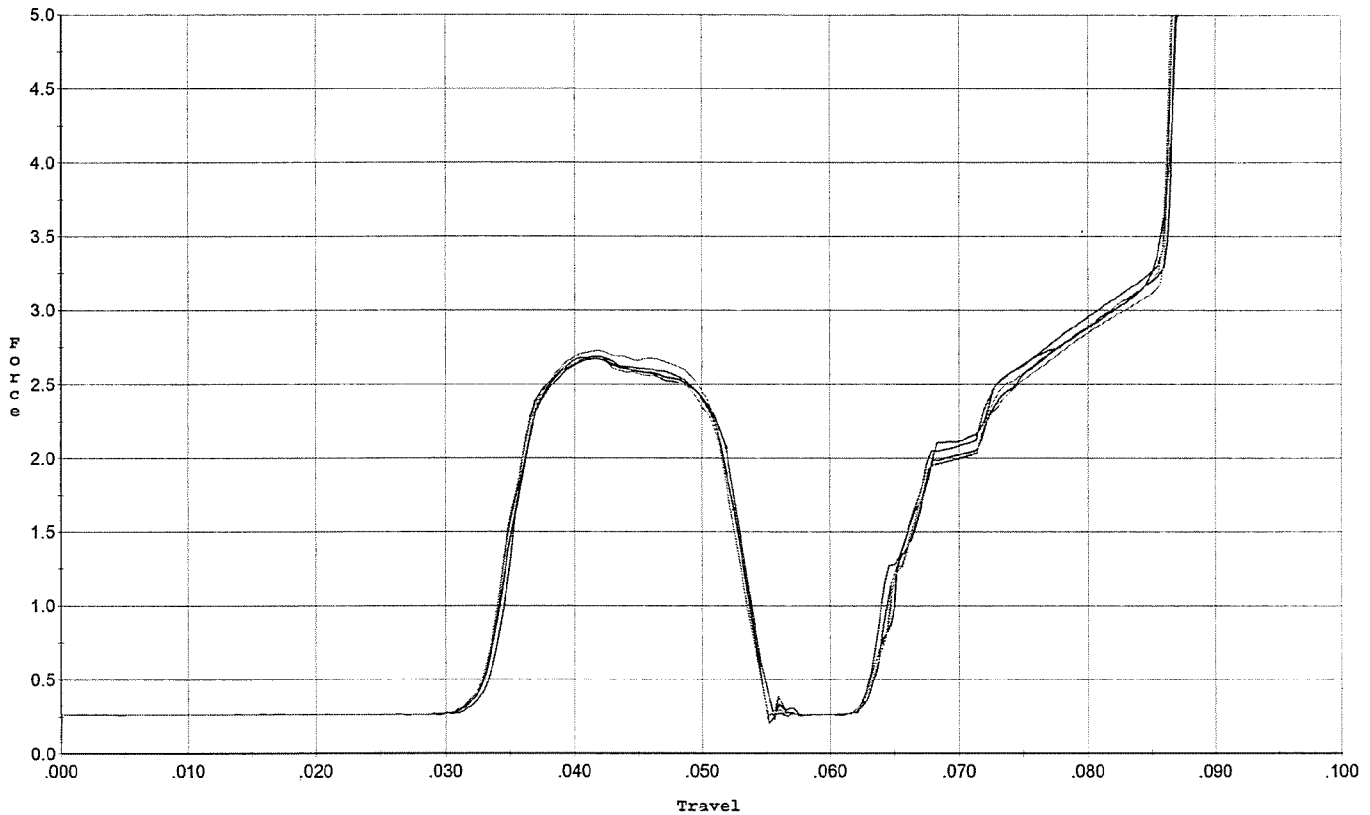
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>3.5</u> <u>3</u> <u>3.5</u>	9-17-08	TL
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>6</u> <u>5.5</u> <u>6</u>	9-17-08	TL
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.025</u> <u>.025</u> <u>.026</u>	9-17-08	TL
	J) ASSEMBLE STOCK		8-21-08	PPJ
	K) ASSEMBLE SWIVEL STUDS		9-17-08	TL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	9-5-08	TRW
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		9-5-08	Fn
670	FINAL INSPECTION A) HEADSPACE		9-17-08	TL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>205</u> <u>208</u> <u>227</u> <u>202</u> <u>227</u>	9-9-08	RSN
	C) FUNCTION		9-17-08	TL
690	PACK		10/16/08	Frj

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C. Schults/ 08/02/2008

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



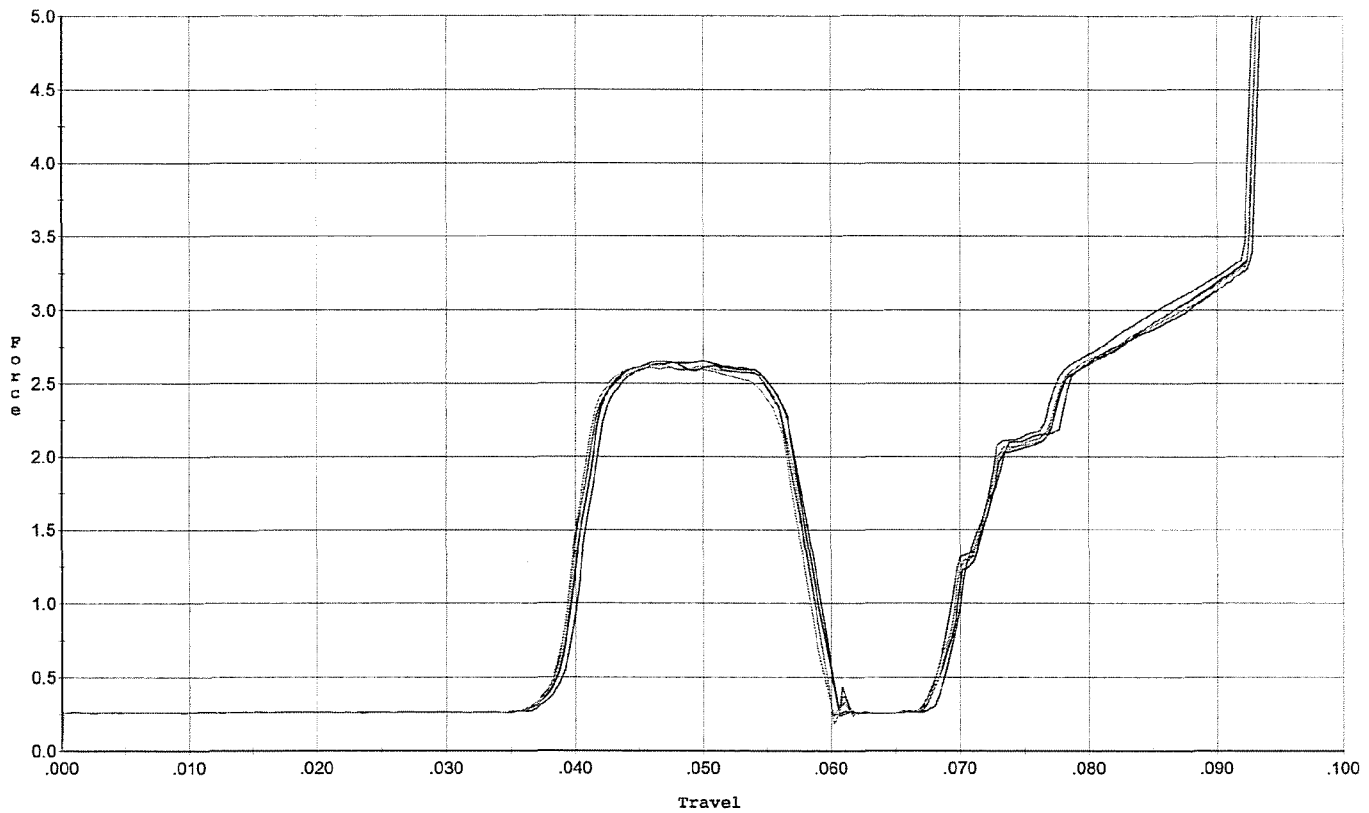
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.688	0.052	0.033	0.038	0.052		Set Trigger
2	2.672	0.052	0.033	0.038	0.053		Set Trigger
3	2.679	0.051	0.033	0.038	0.052		Set Trigger
4	2.678	0.051	0.033	0.038	0.052		Set Trigger
5	2.729	0.051	0.033	0.038	0.053		Set Trigger

Aug. 2.68

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C. Schults/ 08/02/2008

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles+/- .50 lbs.



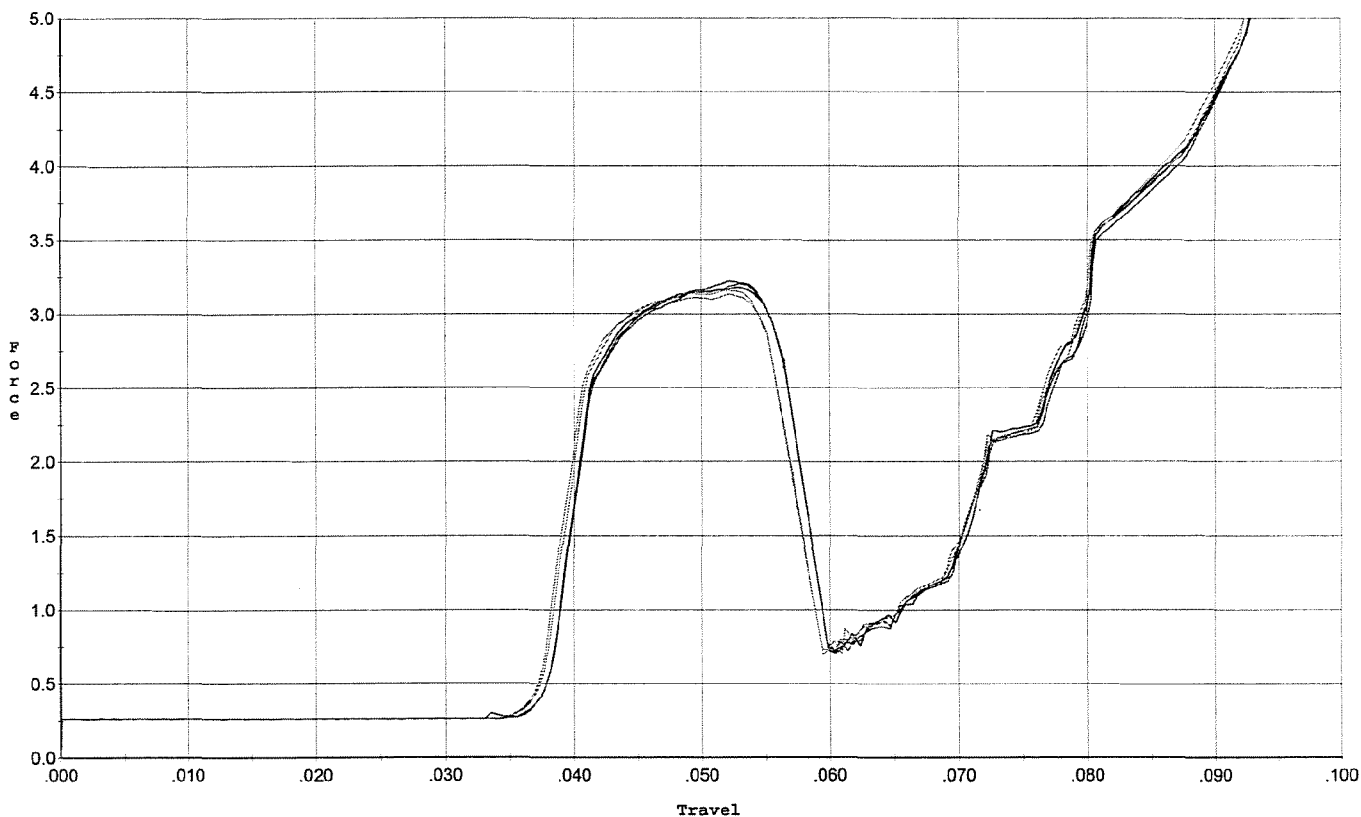
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.655	0.058	0.039	0.041	0.055		Set Trigger
2	2.649	0.057	0.038	0.041	0.054		Set Trigger
3	2.657	0.058	0.038	0.040	0.055		Set Trigger
4	2.616	0.057	0.038	0.040	0.054		Set Trigger
5	2.624	0.056	0.038	0.041	0.053		Set Trigger

Aug. 2.64

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C. Schults/ 08/02/2008

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



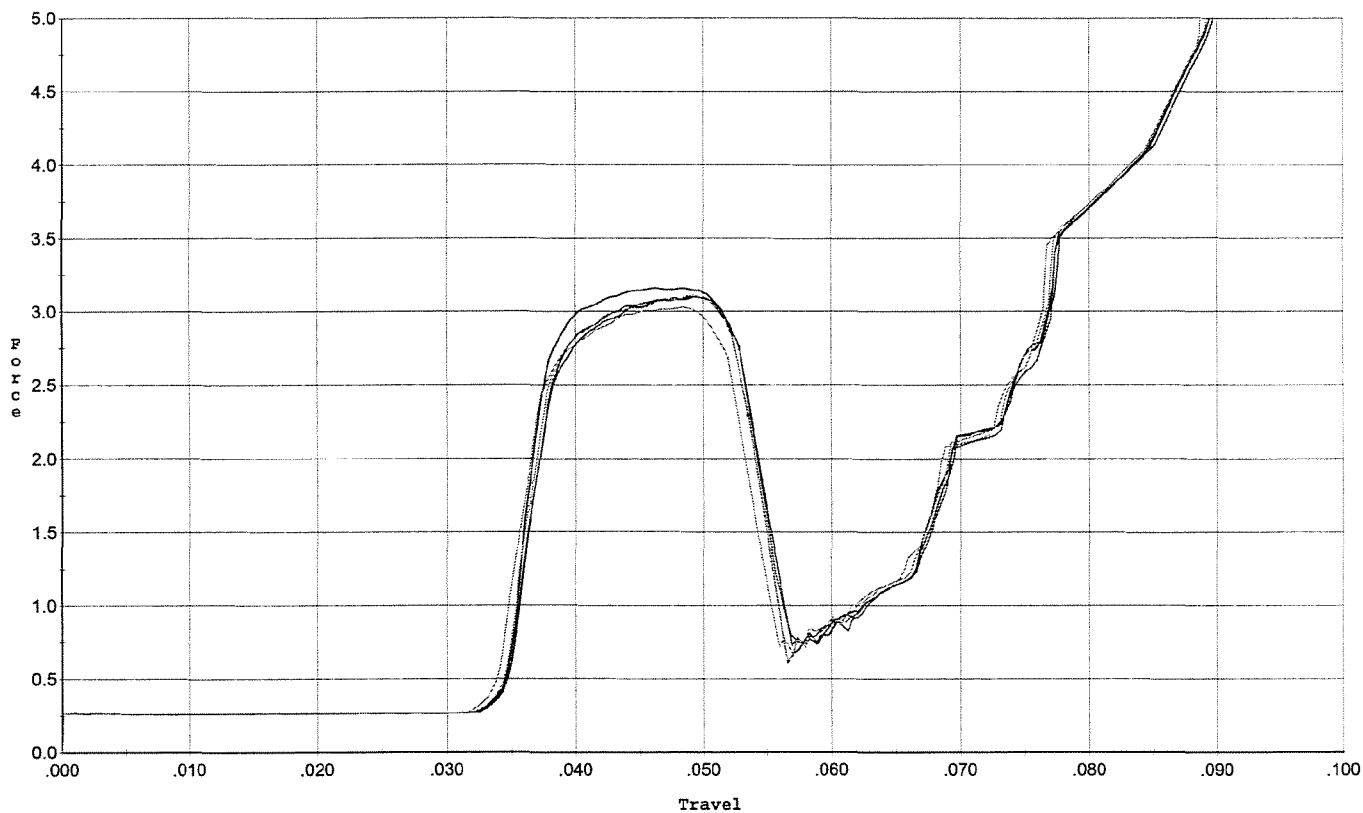
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.224	0.056	0.038	0.040	0.062		Set Trigger
2	3.182	0.056	0.038	0.040	0.063		Set Trigger
3	3.211	0.056	0.038	0.040	0.062		Set Trigger
4	3.157	0.057	0.037	0.039	0.063		Set Trigger
5	3.134	0.055	0.037	0.040	0.061		Set Trigger

Aug. 3-18

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C. Schultz/ 08/02/2008

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles+/- .75 lbs.



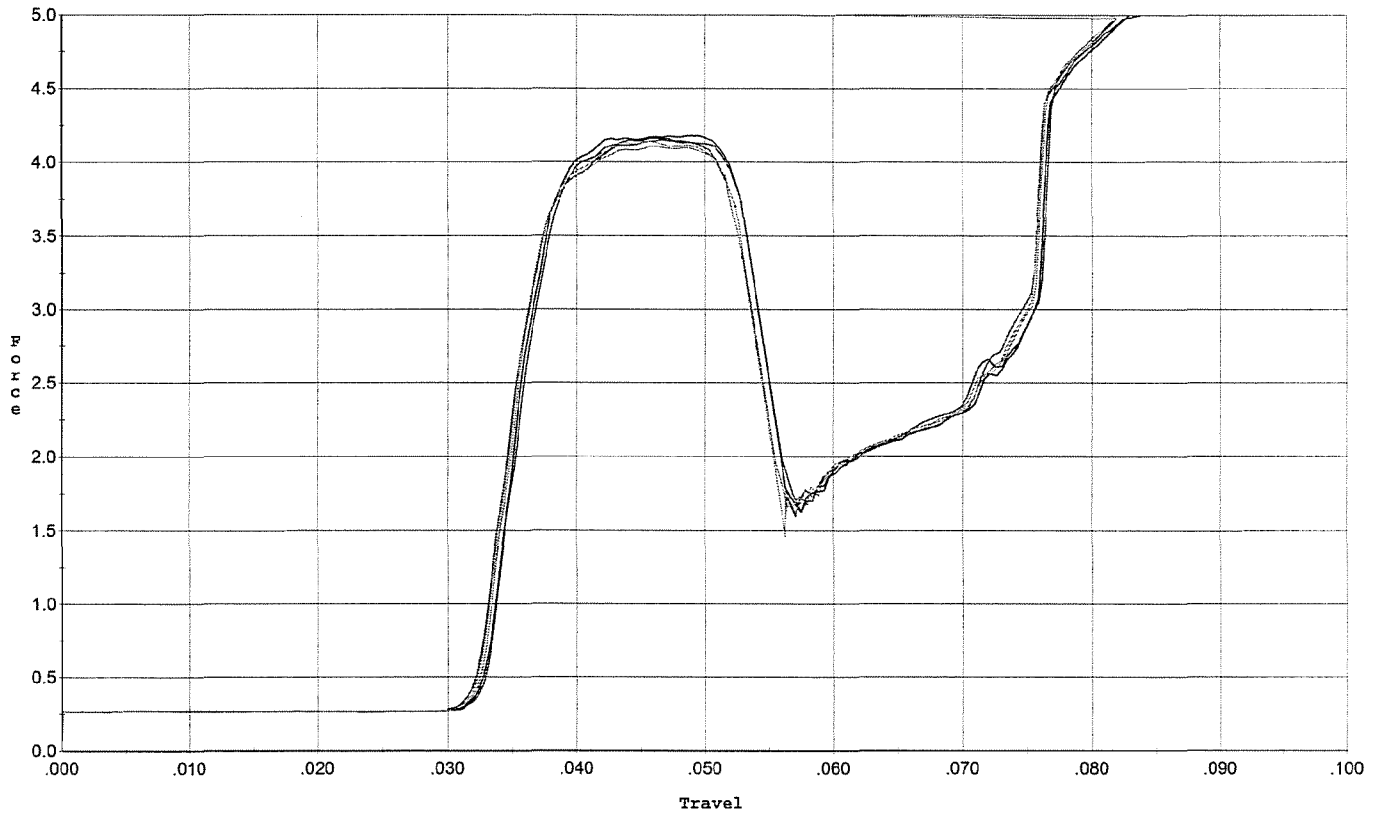
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.100	0.053	0.034	0.039	0.059		Set Trigger
2	3.163	0.054	0.034	0.038	0.062		Set Trigger
3	3.101	0.053	0.035	0.039	0.060		Set Trigger
4	3.112	0.053	0.034	0.038	0.061		Set Trigger
5	3.029	0.052	0.034	0.038	0.058		Set Trigger

Aug 3.10

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C. Schults/ 08/02/2008

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



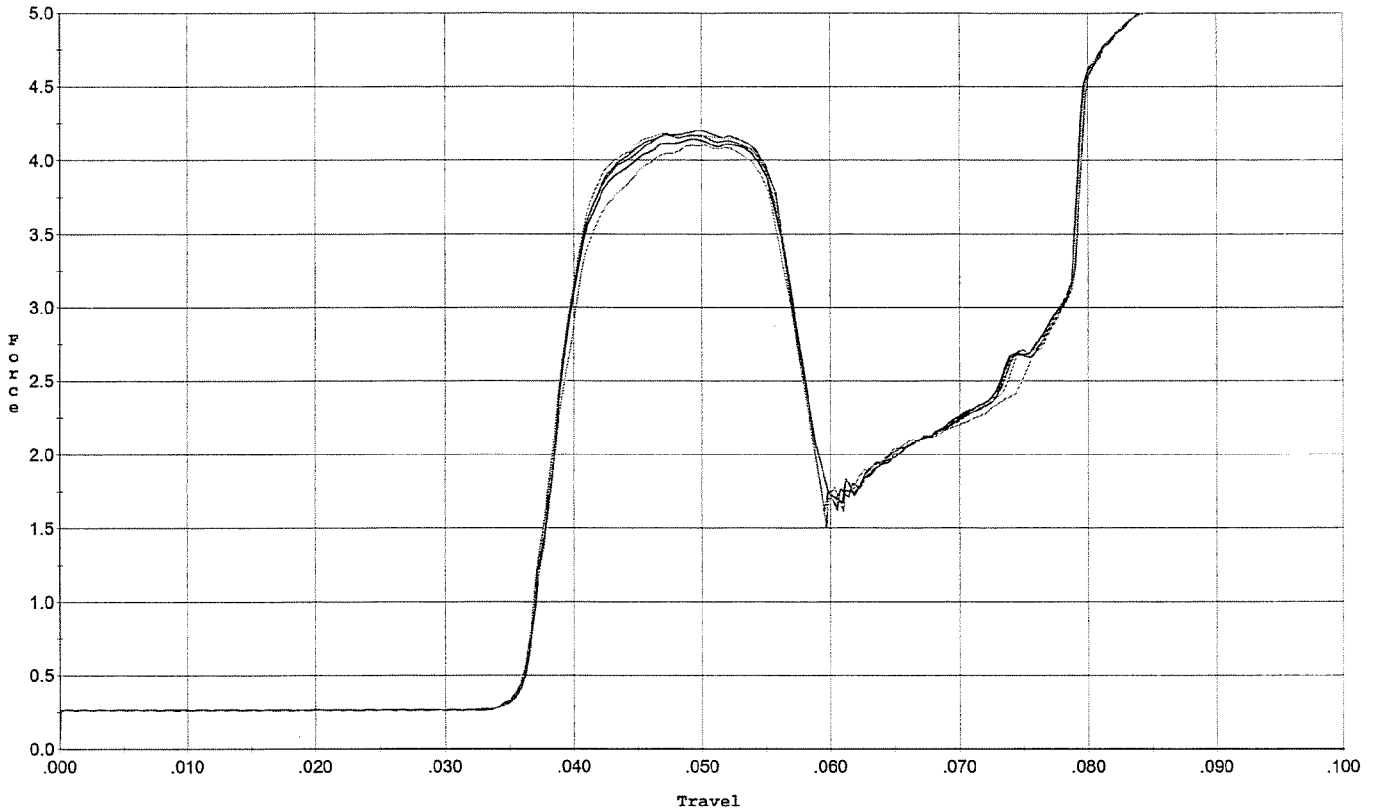
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.161	0.053	0.033	0.036	0.082		Set Trigger
2	4.179	0.053	0.032	0.036	0.083		Set Trigger
3	4.150	0.053	0.032	0.036	0.083		Set Trigger
4	4.140	0.053	0.032	0.036	0.083		Set Trigger
5	4.107	0.052	0.032	0.036	0.081		Set Trigger

Aug. 4.14

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C. Schults/ 08/02/2008

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles+/- 1.0 lbs.



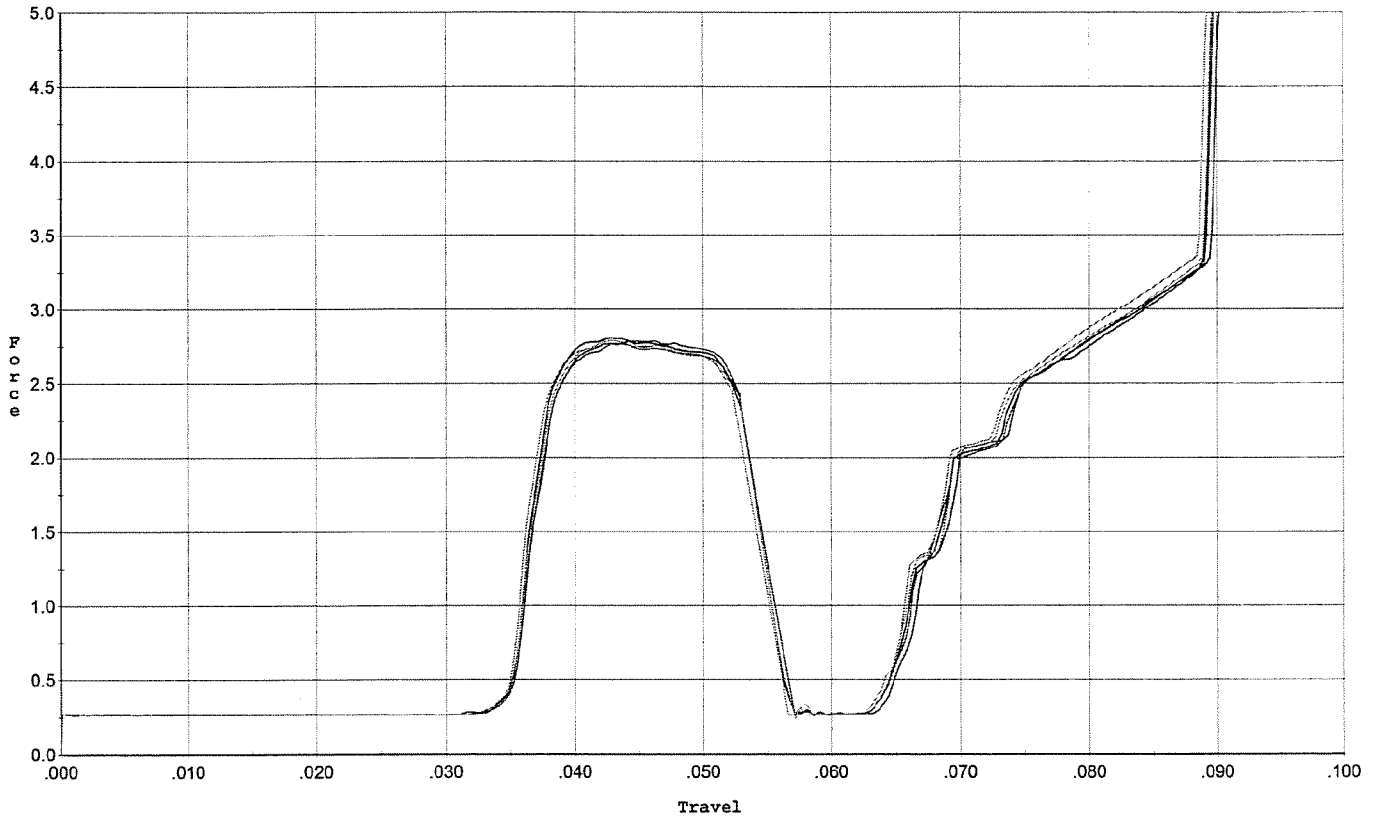
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.201	0.056	0.036	0.038	0.083		Set Trigger
2	4.143	0.056	0.036	0.037	0.083		Set Trigger
3	4.174	0.056	0.036	0.038	0.084		Set Trigger
4	4.185	0.056	0.036	0.038	0.084		Set Trigger
5	4.104	0.057	0.036	0.038	0.082		Set Trigger

Avg: 4.16

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C. Schults/ 08/02/2008

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



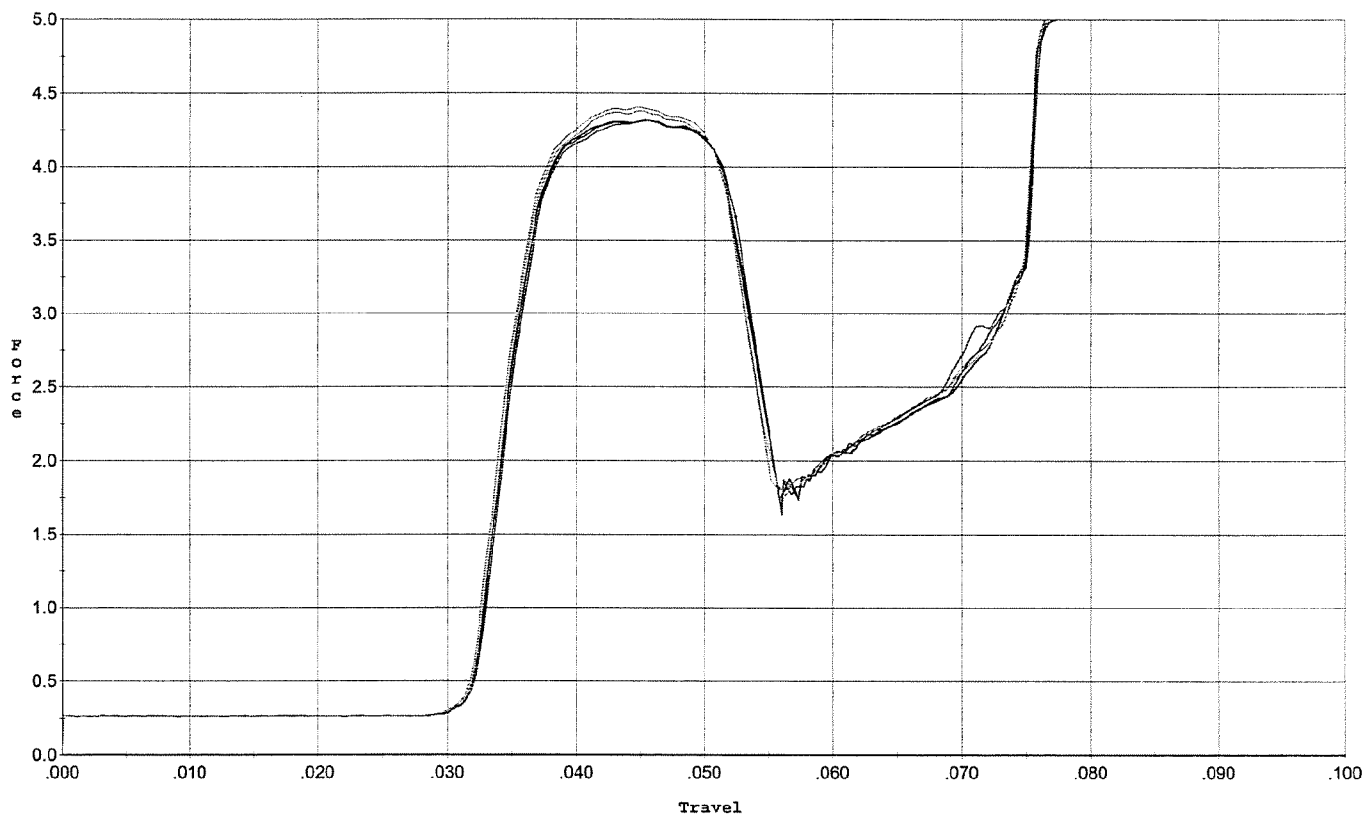
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.786	0.053	0.035	0.040	0.055		Set Trigger
2	2.805	0.053	0.035	0.039	0.055		Set Trigger
3	2.769	0.053	0.035	0.039	0.054		Set Trigger
4	2.804	0.053	0.035	0.039	0.055		Set Trigger
5	2.789	0.054	0.035	0.039	0.056		Set Trigger

Avg 2.79

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C. Schults/ 08/02/2008

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.320	0.052	0.032	0.035	0.086		Set Trigger
2	4.318	0.053	0.032	0.035	0.088		Set Trigger
3	4.317	0.053	0.032	0.035	0.086		Set Trigger
4	4.383	0.052	0.032	0.035	0.085		Set Trigger
5	4.408	0.052	0.031	0.035	0.086		Set Trigger

Avg. 4.34