

G 6774495

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



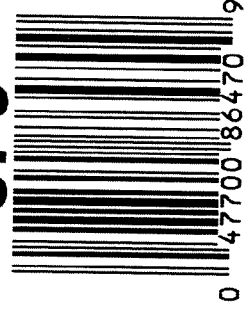
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6774495

UPC



BM FORM

BARBER - M24 0057523 INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G 677 4495

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		7-31-08	SPD
430	ASSEMBLE TO STOCK		7-31-08	SP
440	PROOF		7-31-08	SPD
460	CHECK HEADSPACE		7-31-08	SPD
470	DIS-ASSEMBLE ACTION		7-31-08	SPD
472	SERIALIZE BOLT HANDLE		8-1-08	SPD
475	DRILL AND TAP SIGHT HOLES	MAGNA FLUX JUL 05 2006	8-02-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR A.H.	8/5	BH
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		8/5/08	R ₁
520	GOFF BLAST BBL / REC		8/6/08	IG
542	APPLY COATINGS (BARREL ACTION)		8/8	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-11-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-11-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		8-11-08	SP
	D) OIL FIRING PIN ASSEMBLY		8-12-08	RTZ
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6.0</u> <u>6.0</u> <u>6.0</u>	9-3-08	Rgn
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>6.0</u> <u>6.0</u> <u>6.0</u>	9-3-08	
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.025</u> <u>.024</u> <u>.024</u>	9-3-08	Rsn
	J) ASSEMBLE STOCK		8-12-08	RTZ
	K) ASSEMBLE SWIVEL STUDS		9-3-08	Rsn
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	8-13-08	TRW
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		8-13-08	TL
670	FINAL INSPECTION A) HEADSPACE		9-3-08	Rsn
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.79</u> <u>2.77</u> <u>2.61</u> <u>2.76</u> <u>2.71</u>	8/16/08	Fm
	C) FUNCTION		9-3-08	Rsn
690	PACK		9-4-08	TL

F004 REV 5/2006

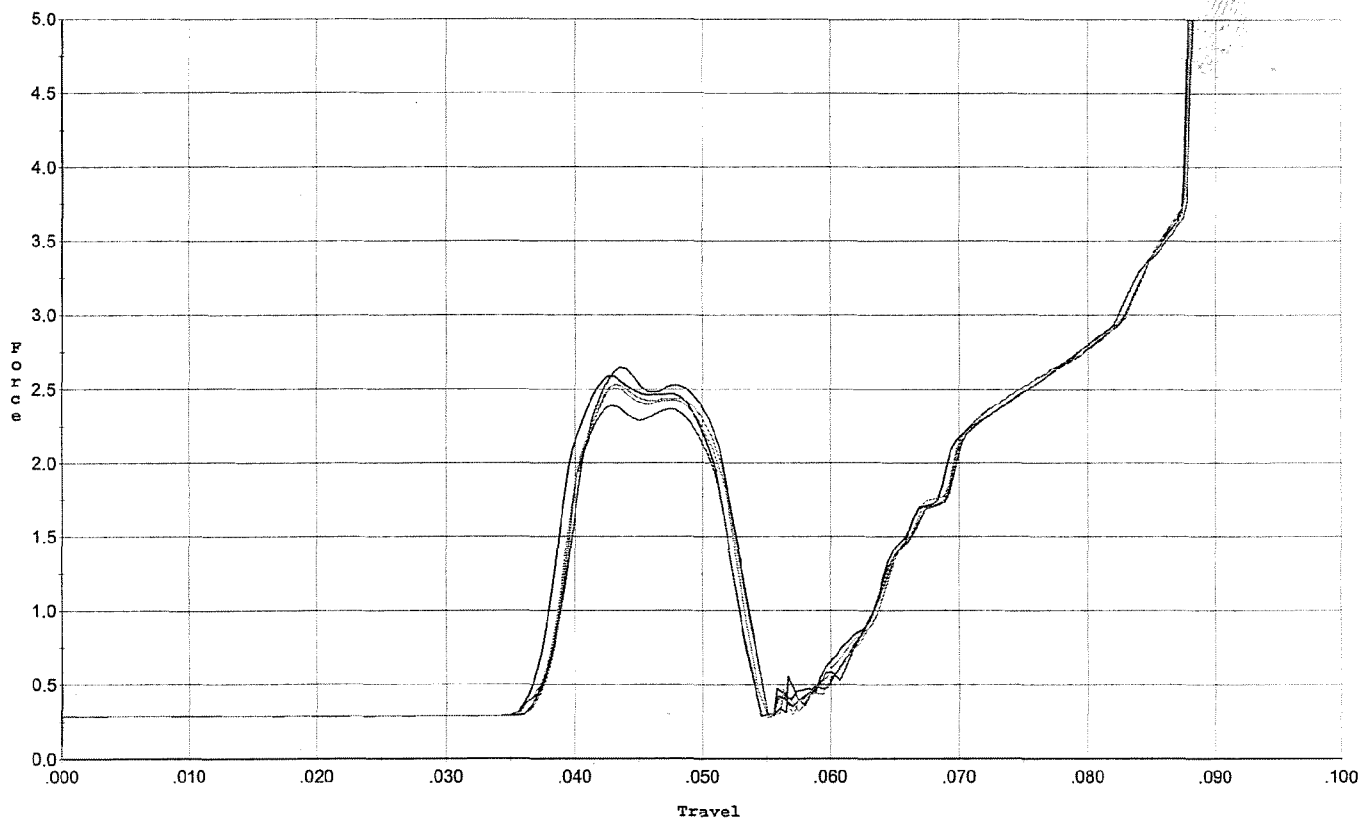
CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

BARBER - M24 ~~0057524~~ 57563

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 8/11/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



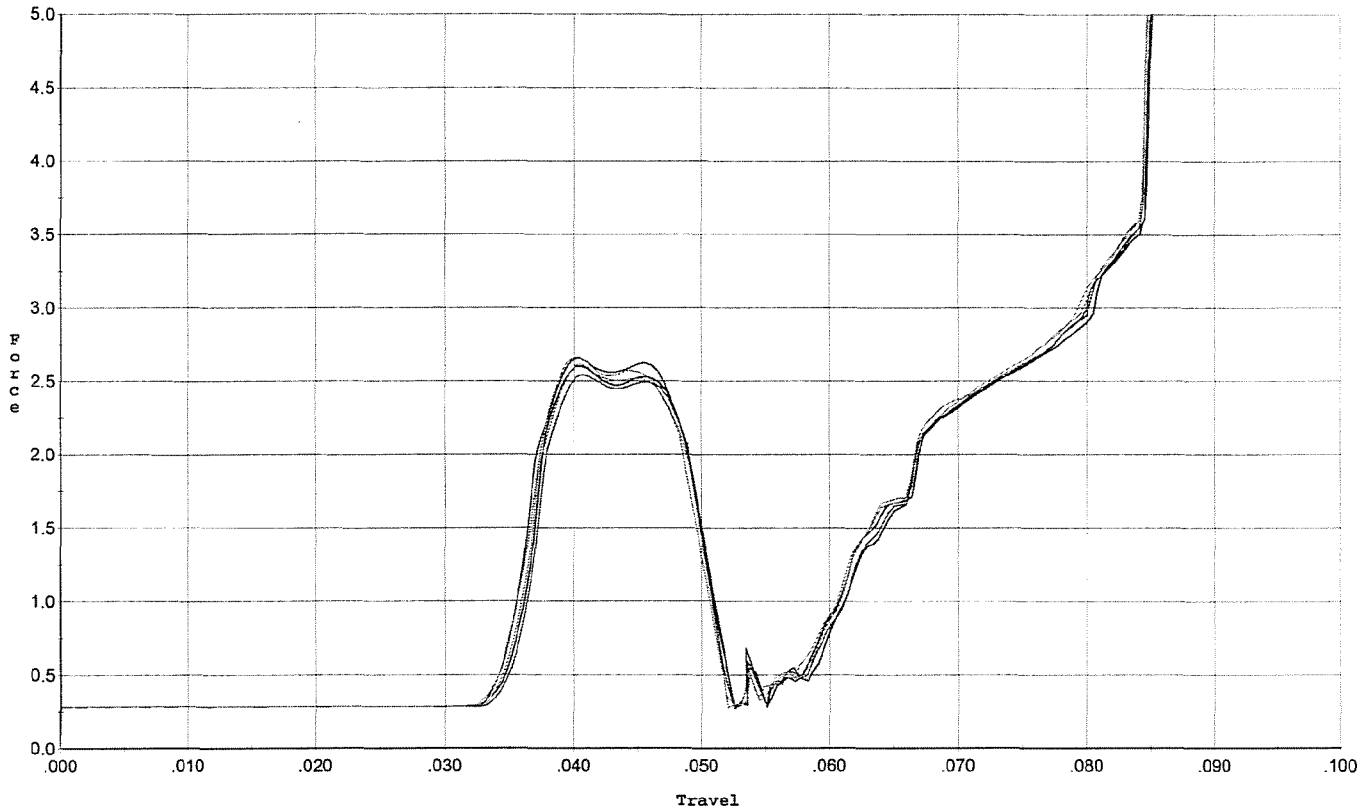
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.648	0.053	0.037	0.040	0.044		Set Trigger
2	2.588	0.051	0.036	0.040	0.042		Set Trigger
3	2.391	0.051	0.038	0.041	0.040		Set Trigger
4	2.510	0.052	0.037	0.040	0.042		Set Trigger
5	2.533	0.051	0.037	0.040	0.041		Set Trigger

Avg 2.53

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 8/11/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



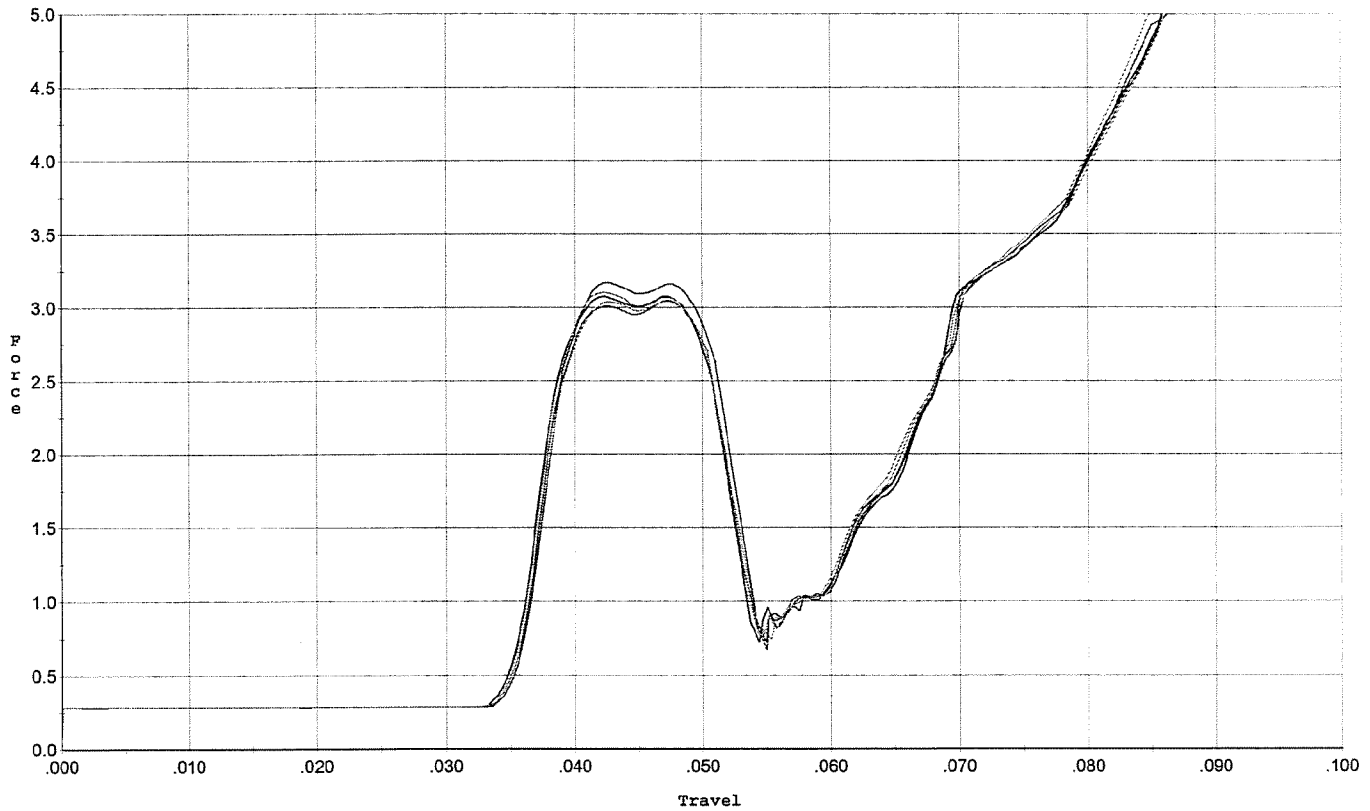
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.658	0.049	0.034	0.039	0.044		Set Trigger
2	2.602	0.049	0.035	0.039	0.042		Set Trigger
3	2.543	0.049	0.034	0.039	0.041		Set Trigger
4	2.616	0.049	0.034	0.039	0.042		Set Trigger
5	2.661	0.050	0.034	0.039	0.044		Set Trigger

Avg 2.61

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 8/11/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



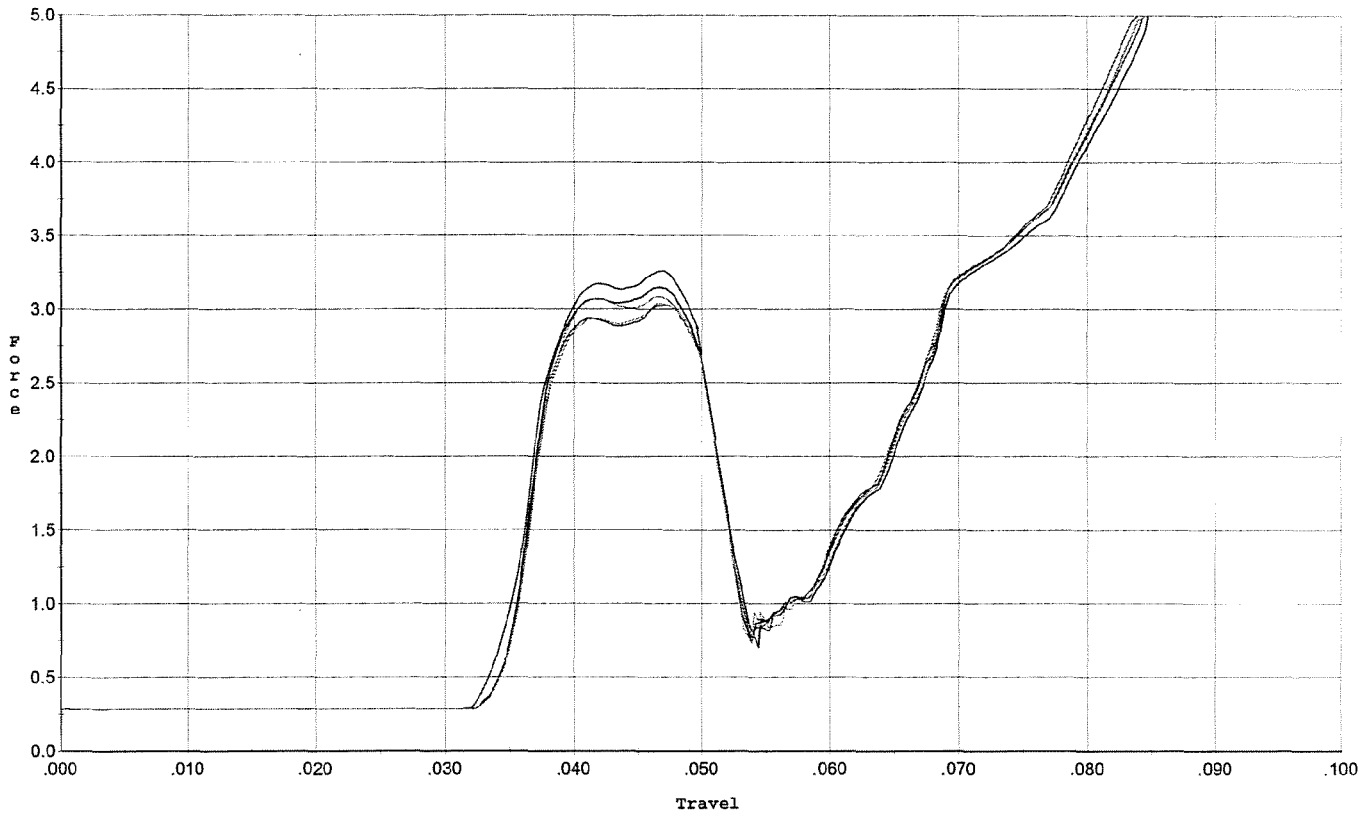
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.172	0.051	0.035	0.038	0.054		Set Trigger
2	3.077	0.051	0.034	0.038	0.053		Set Trigger
3	3.044	0.050	0.035	0.038	0.051		Set Trigger
4	3.054	0.050	0.035	0.038	0.051		Set Trigger
5	3.103	0.050	0.034	0.038	0.052		Set Trigger

Avg 3.09

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 8/11/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



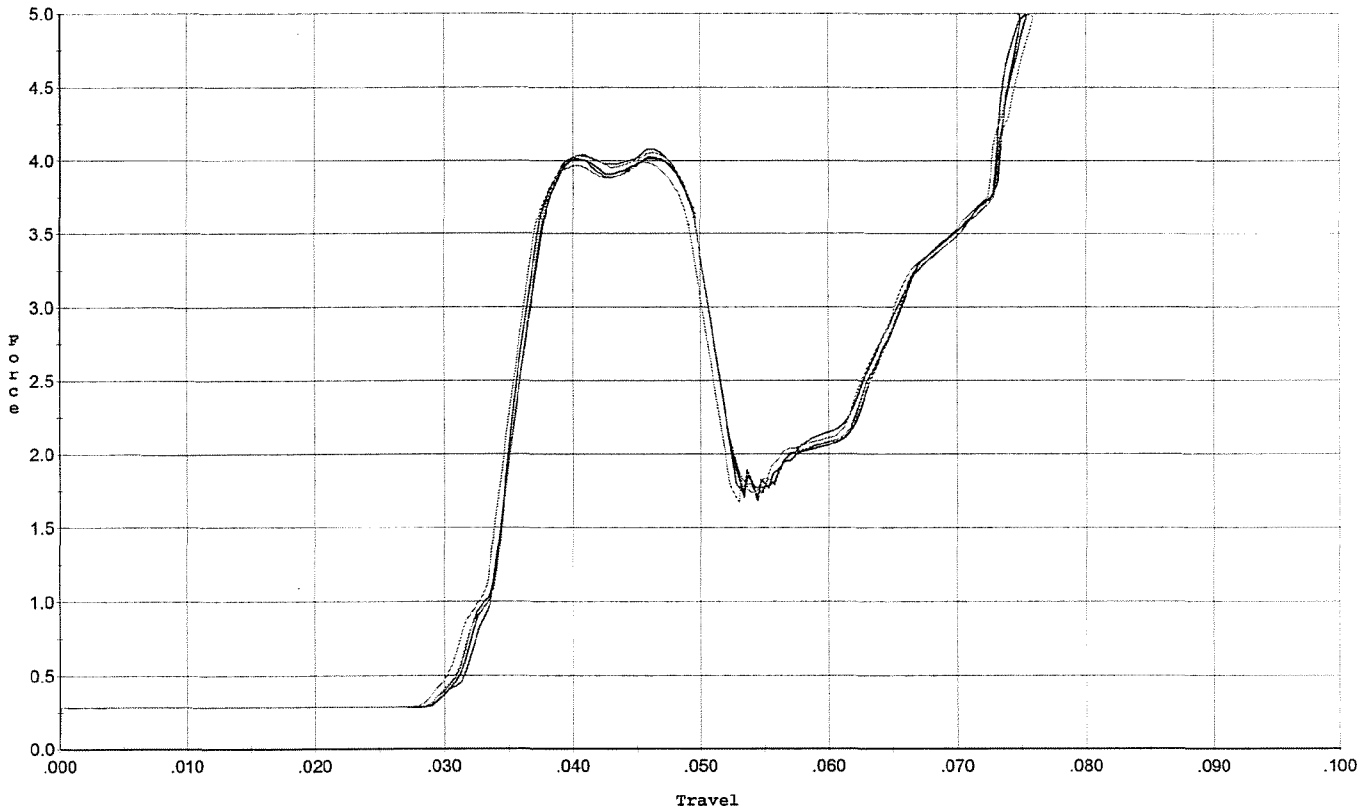
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.261	0.050	0.033	0.037	0.054		Set Trigger
2	3.150	0.050	0.034	0.037	0.053		Set Trigger
3	3.024	0.050	0.034	0.037	0.052		Set Trigger
4	3.037	0.050	0.034	0.037	0.051		Set Trigger
5	3.084	0.050	0.034	0.037	0.052		Set Trigger

Avg 3.11

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 8/11/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



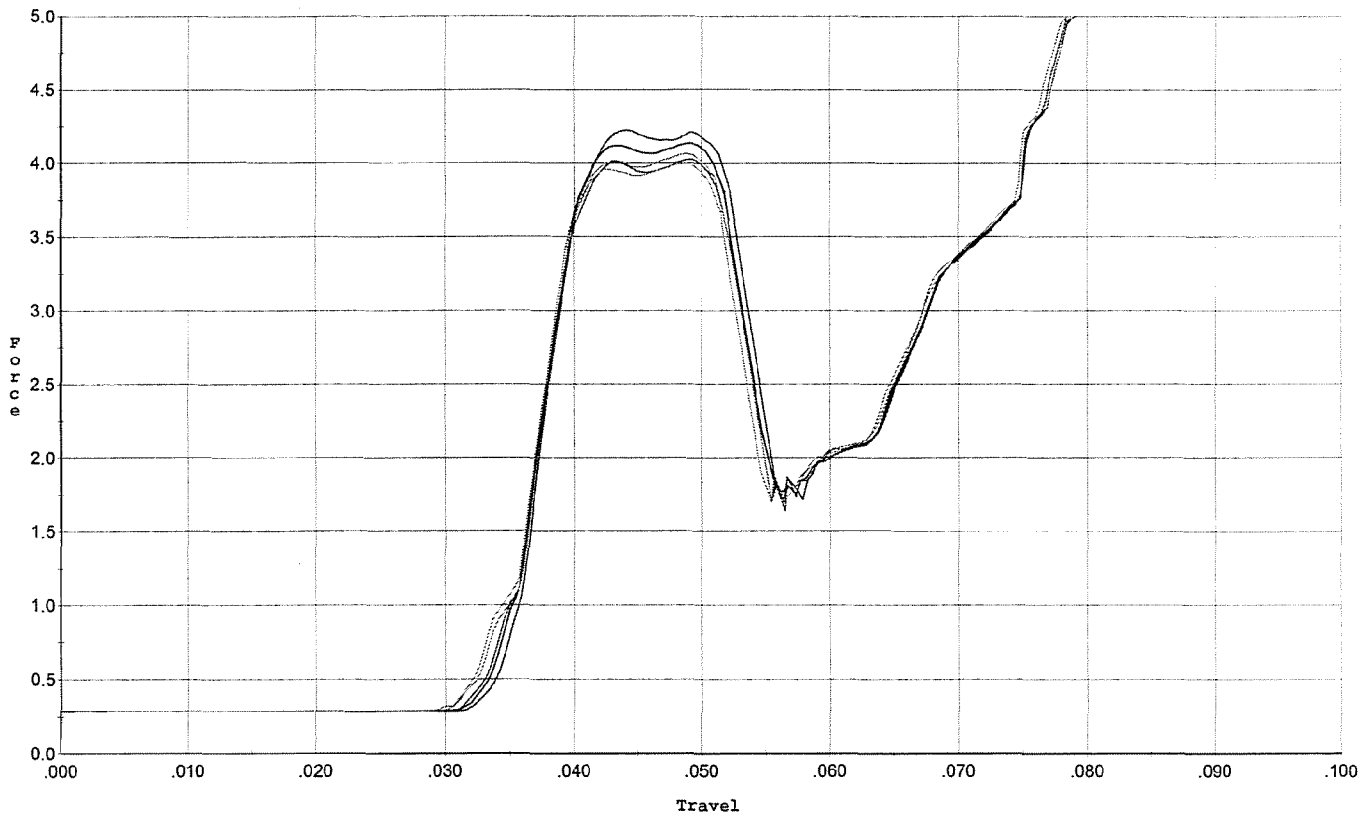
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.074	0.050	0.032	0.033	0.071		Set Trigger
2	4.015	0.049	0.031	0.032	0.070		Set Trigger
3	4.026	0.049	0.031	0.032	0.070		Set Trigger
4	4.055	0.049	0.031	0.033	0.070		Set Trigger
5	3.987	0.049	0.030	0.033	0.070		Set Trigger

Avg 4.03

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 8/11/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



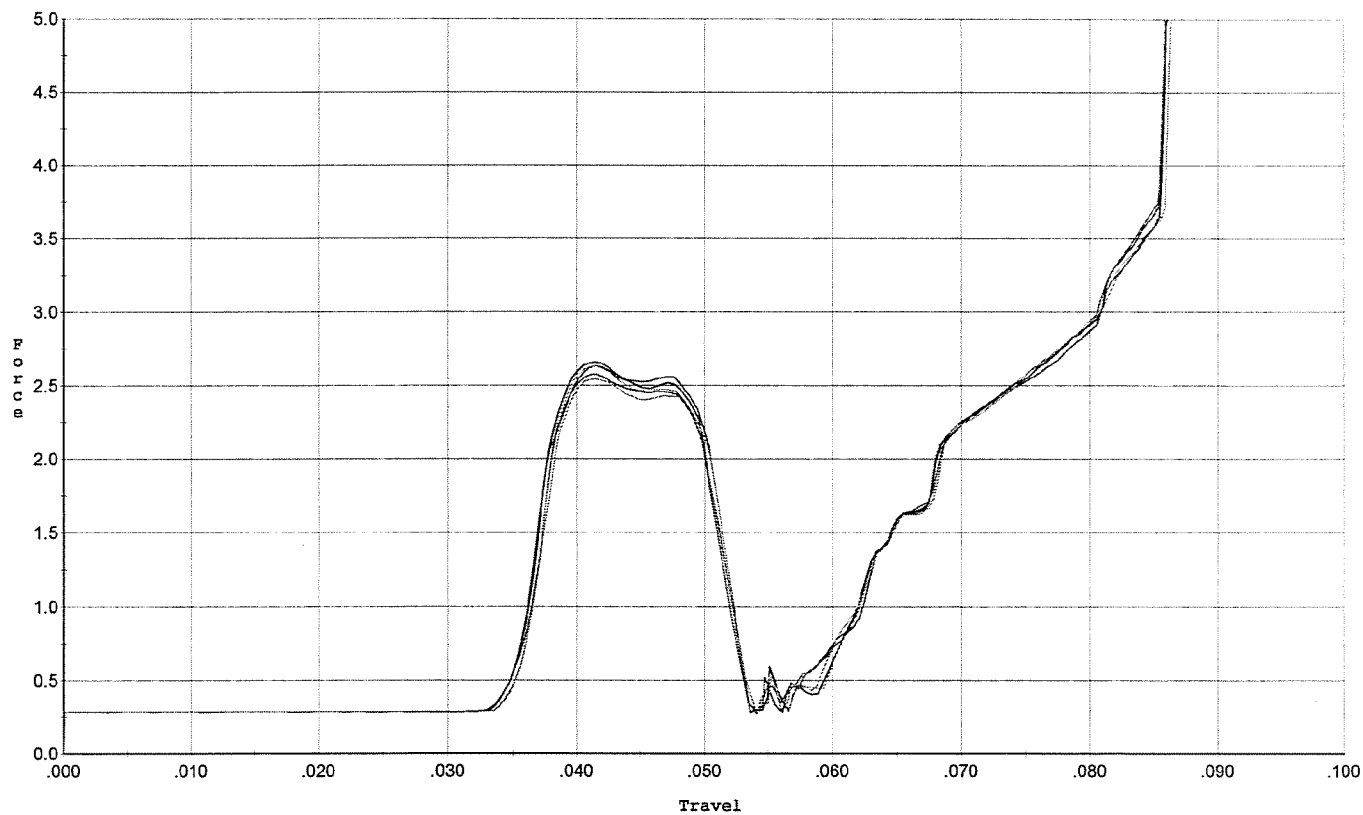
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.223	0.052	0.034	0.033	0.075		Set Trigger
2	4.133	0.052	0.032	0.034	0.073		Set Trigger
3	4.023	0.052	0.033	0.033	0.073		Set Trigger
4	4.003	0.051	0.032	0.033	0.071		Set Trigger
5	4.062	0.052	0.033	0.033	0.074		Set Trigger

Avg 4.08

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/11/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



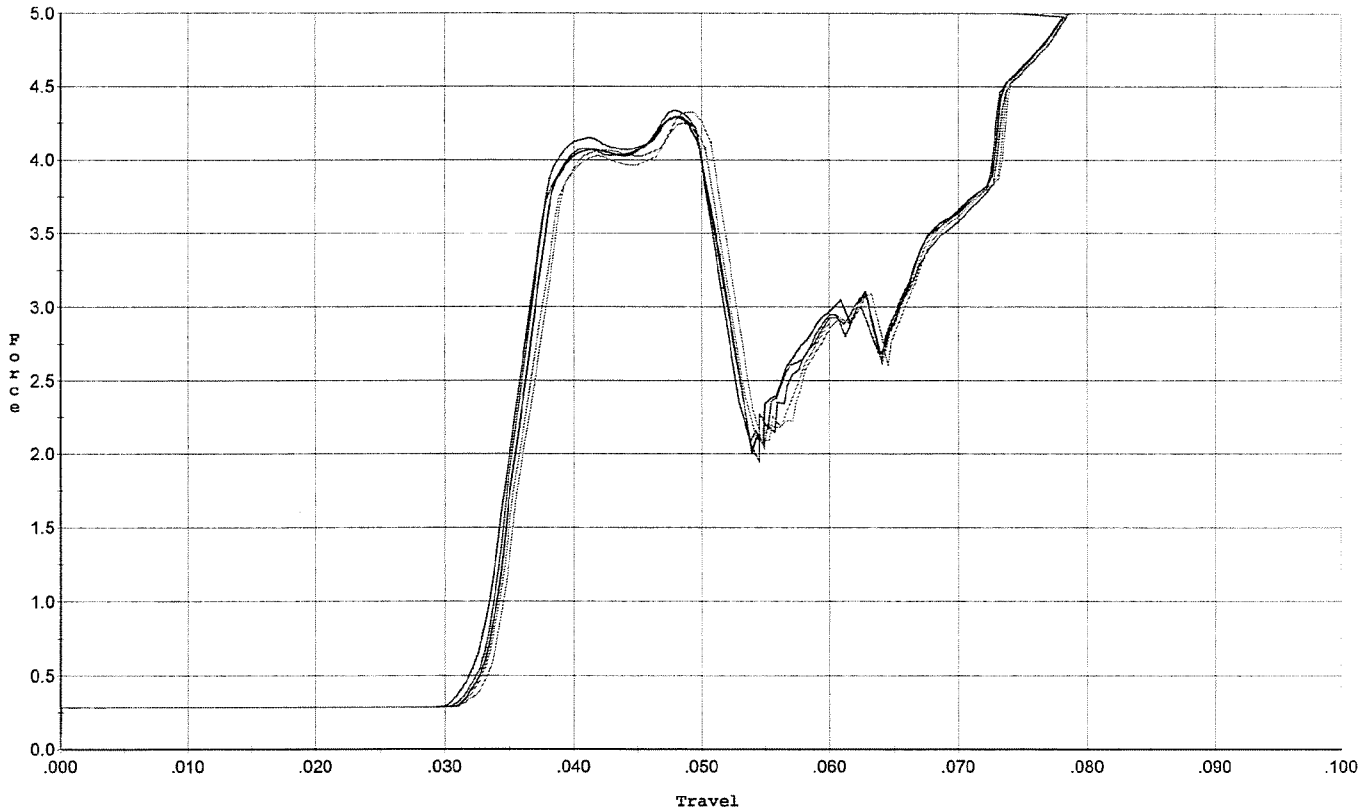
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.633	0.050	0.035	0.039	0.045		Set Trigger
2	2.658	0.051	0.034	0.039	0.046		Set Trigger
3	2.572	0.050	0.034	0.039	0.044		Set Trigger
4	2.631	0.051	0.035	0.039	0.045		Set Trigger
5	2.542	0.050	0.035	0.039	0.044		Set Trigger

Avg 2.60

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 8/11/08

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.295	0.050	0.032	0.035	0.074		Set Trigger
2	4.292	0.051	0.032	0.035	0.076		Set Trigger
3	4.338	0.052	0.032	0.035	0.078		Set Trigger
4	4.248	0.050	0.032	0.035	0.073		Set Trigger
5	4.323	0.051	0.033	0.035	0.074		Set Trigger

Avg 4.29