

66774498

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

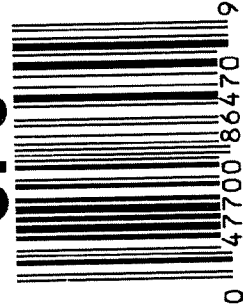
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6774498

UPC



GUN SERIAL # G6774498

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		7-31-08	SP
430	ASSEMBLE TO STOCK		7-31-08	SP
440	PROOF		7-31-08	SP
460	CHECK HEADSPACE		7-31-08	SP
470	DIS-ASSEMBLE ACTION		7-31-08	SP
472	SERIALIZE BOLT HANDLE		8-1-08	SP
475	DRILL AND TAP SIGHT HOLES	MAGNA FLUX AUG 05 2008	8-02-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR BH	8/5	BH
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		8/5/08	RT
520	GOFF BLAST BBL / REC		8/6/08	DG
542	APPLY COATINGS (BARREL ACTION)		8/3	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-14-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-14-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		8-14-08	SP
	D) OIL FIRING PIN ASSEMBLY		8-20-08	ESW
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

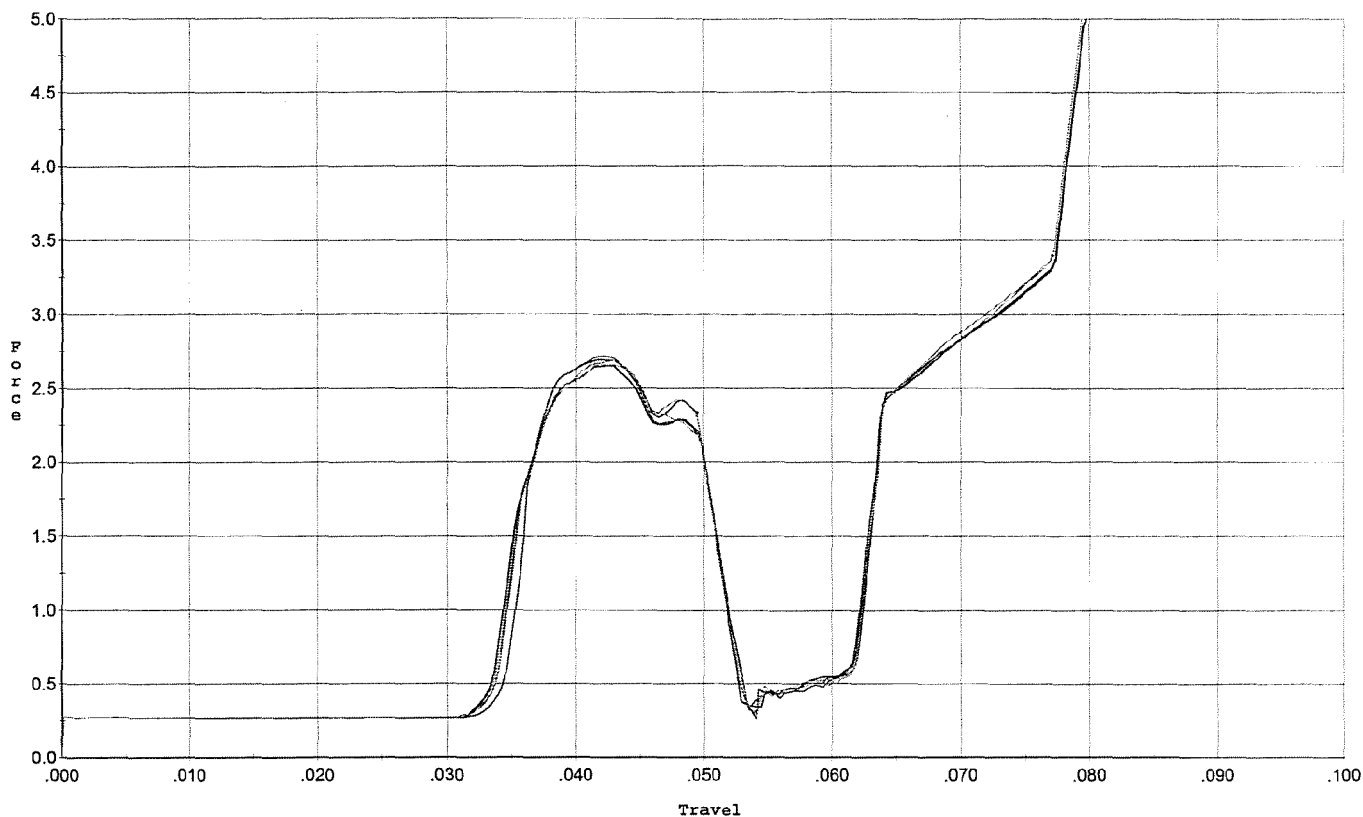
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	BARBER - M24 0057560 F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>3.5</u> <u>3.5</u> <u>3.5</u>	9-8-08	TL
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>6.5</u> <u>6.5</u> <u>6.5</u>	9-8-08	TL
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.025</u> <u>.024</u> <u>.024</u>	9-8-08	TL
	J) ASSEMBLE STOCK		8-20-08	RSN
	K) ASSEMBLE SWIVEL STUDS		9-8-08	TL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	8-21-08	TRLW
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION	8/21/08	JR
660	INSPECT FOR LIVE AMMO		8-21-08	TL
670	FINAL INSPECTION A) HEADSPACE		9-8-08	TL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>229</u> <u>222</u> <u>214</u> <u>208</u> <u>208</u>	9-8-08	RSN
	C) FUNCTION		9-8-08	TL
690	PACK		10/11/08	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 08/04/2008

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



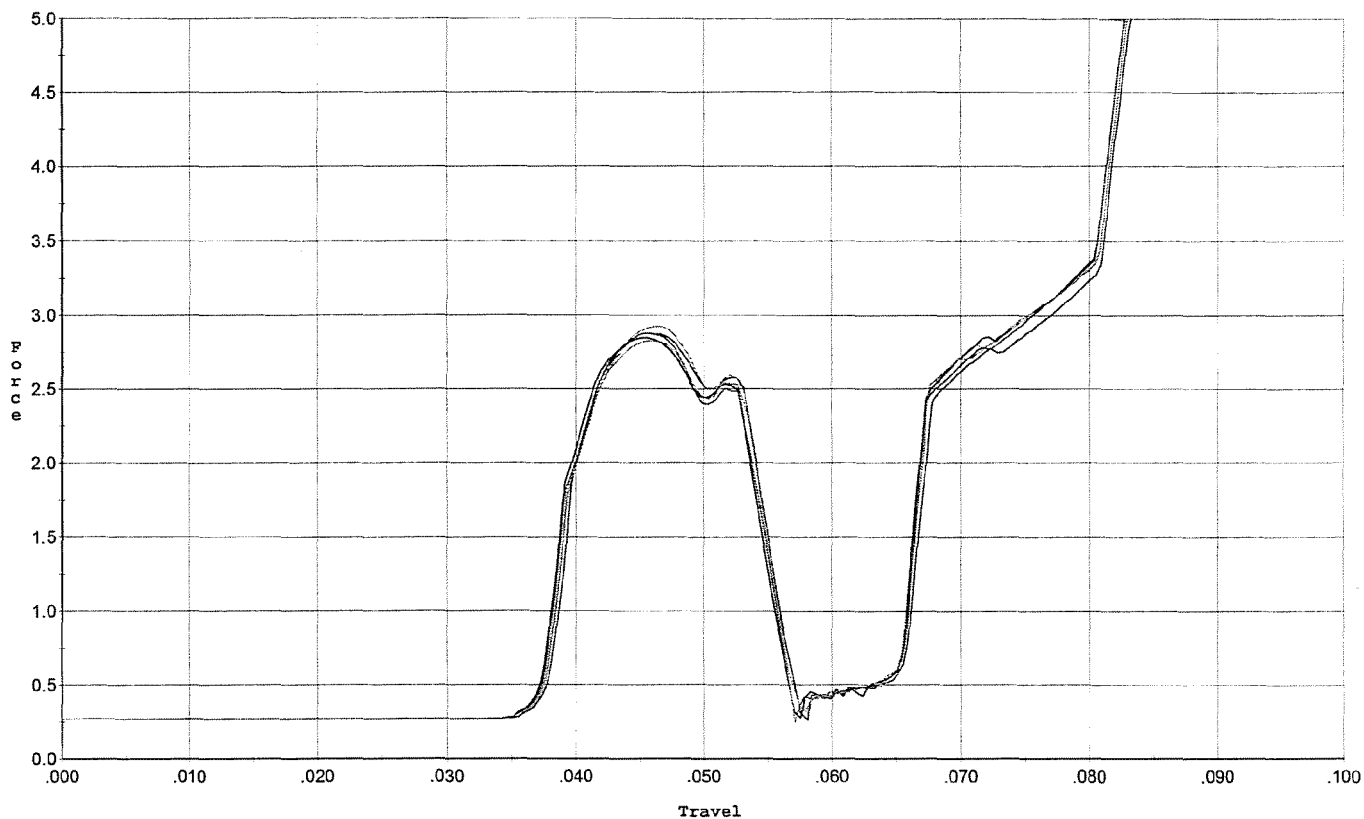
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.696	0.049	0.034	0.035	0.046		Set Trigger
2	2.654	0.050	0.033	0.035	0.046		Set Trigger
3	2.716	0.050	0.034	0.035	0.046		Set Trigger
4	2.663	0.050	0.033	0.035	0.046		Set Trigger
5	2.691	0.049	0.034	0.035	0.046		Set Trigger

Aug. 2.68

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 08/04/2008

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles+/- .50 lbs.



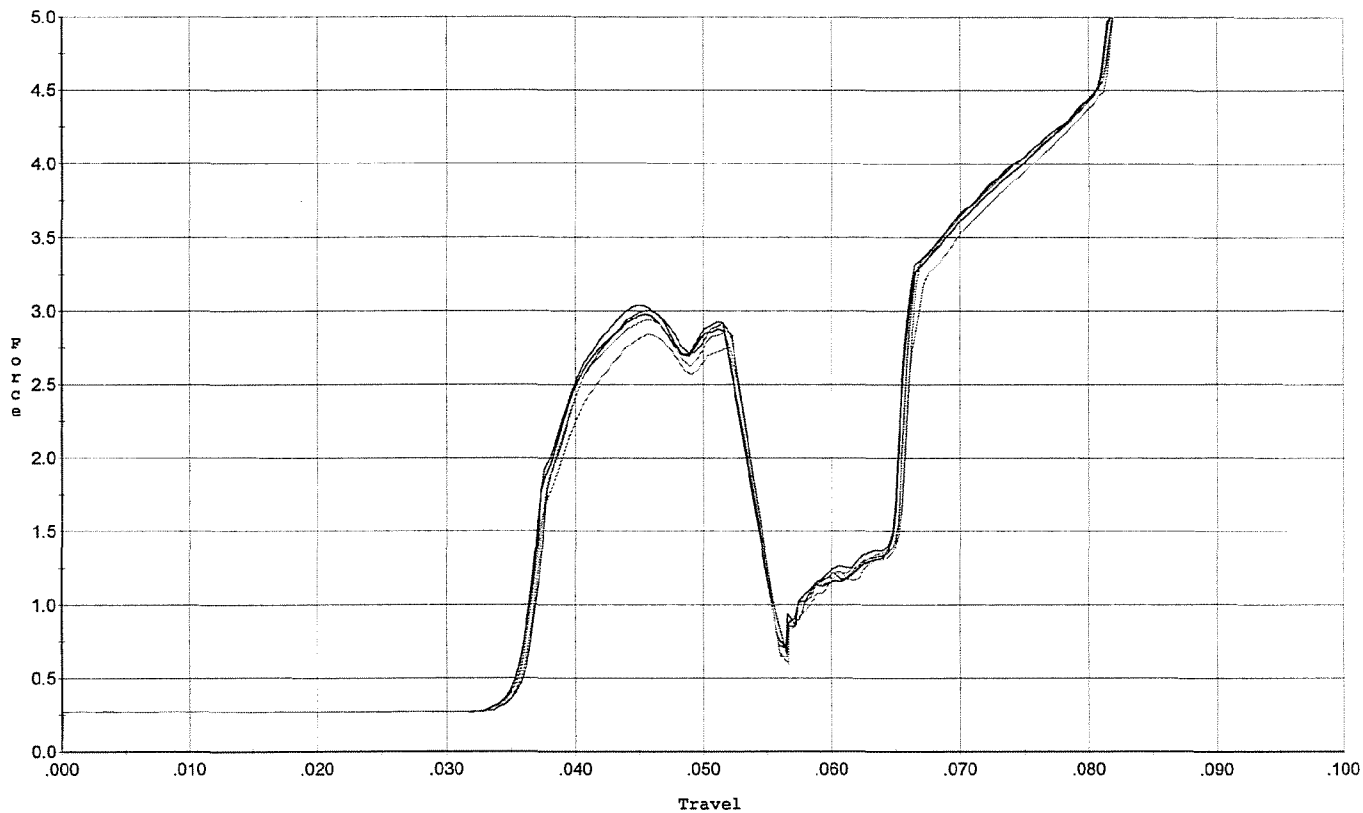
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.879	0.053	0.038	0.036	0.050		Set Trigger
2	2.848	0.053	0.037	0.036	0.049		Set Trigger
3	2.878	0.054	0.037	0.036	0.051		Set Trigger
4	2.826	0.053	0.037	0.036	0.050		Set Trigger
5	2.924	0.053	0.037	0.036	0.050		Set Trigger

Aug. 2.87

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 08/04/2008

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



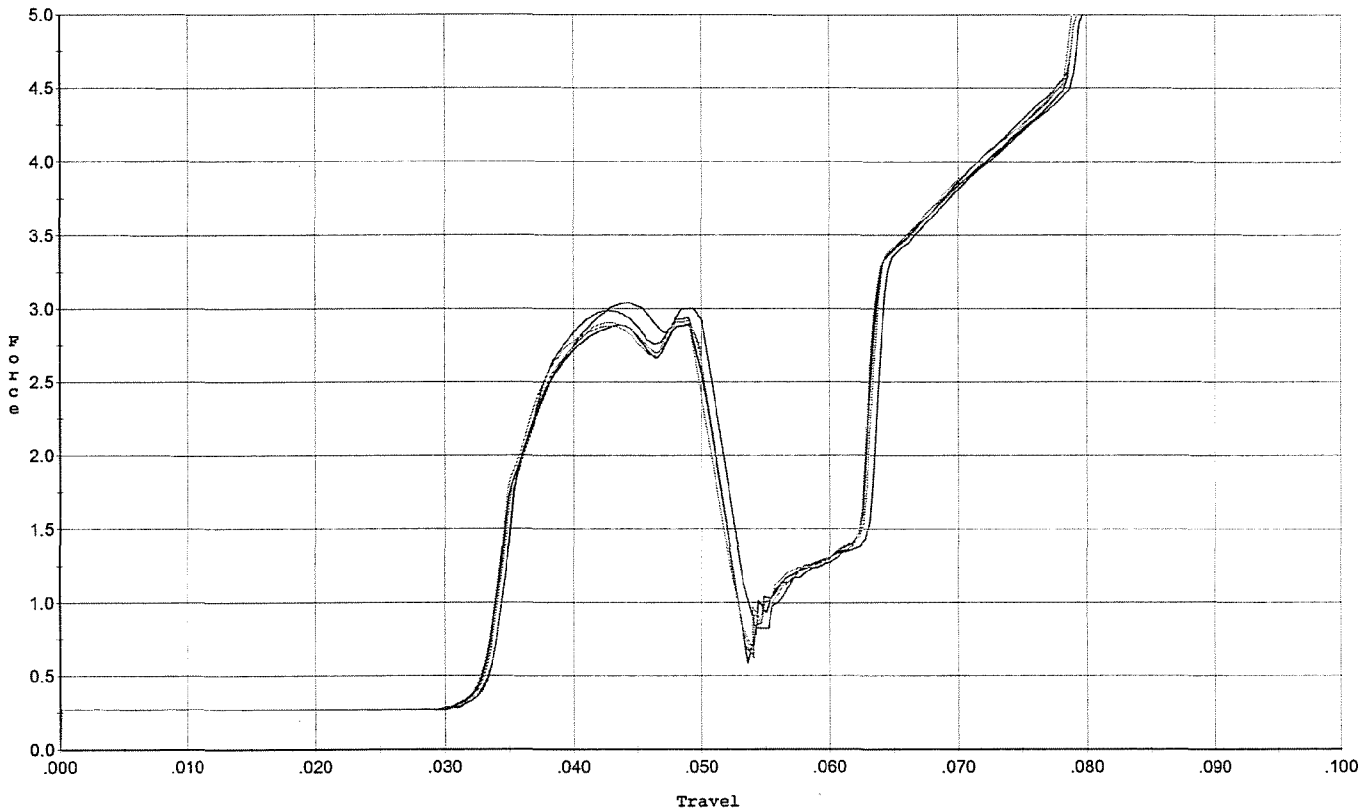
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.040	0.053	0.035	0.035	0.056		Set Trigger
2	2.978	0.052	0.035	0.035	0.053		Set Trigger
3	3.001	0.052	0.036	0.035	0.053		Set Trigger
4	2.940	0.053	0.035	0.035	0.053		Set Trigger
5	2.844	0.053	0.035	0.035	0.052		Set Trigger

Aug. 2-96

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 08/04/2008

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles+/- .75 lbs.



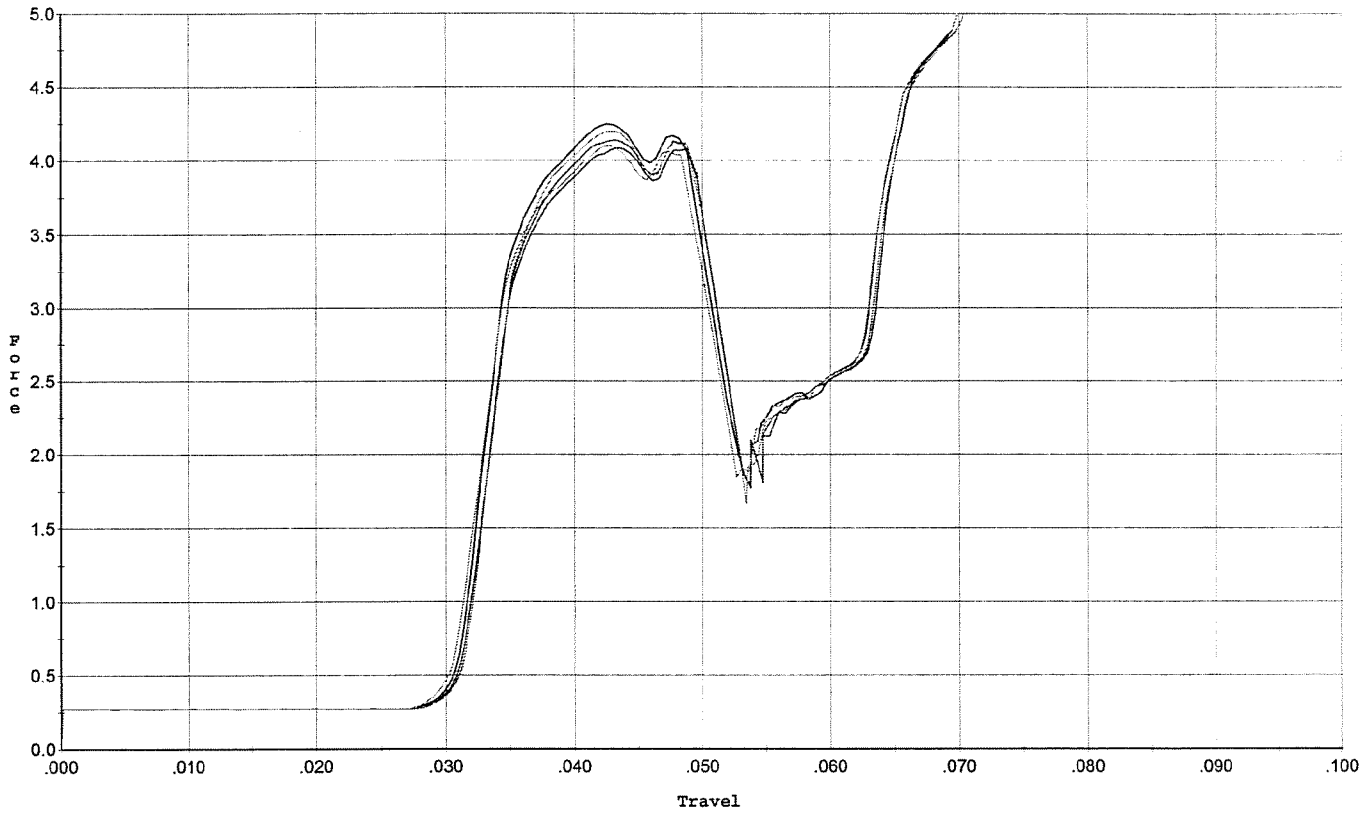
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.041	0.050	0.033	0.034	0.054		Set Trigger
2	2.895	0.050	0.033	0.034	0.053		Set Trigger
3	2.988	0.050	0.033	0.034	0.053		Set Trigger
4	2.920	0.050	0.033	0.034	0.053		Set Trigger
5	2.908	0.049	0.033	0.034	0.052		Set Trigger

Aug. 2.95

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 08/04/2008

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



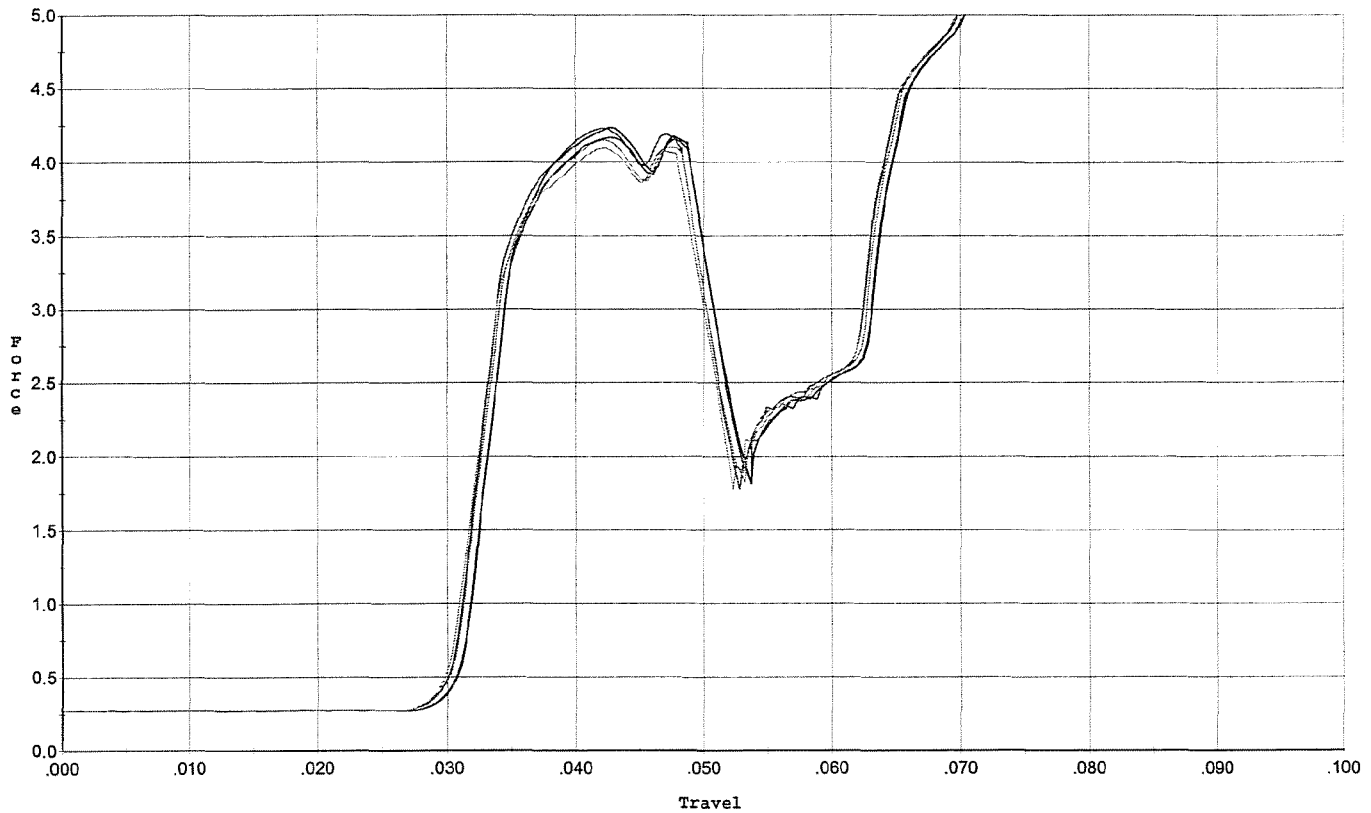
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.085	0.050	0.031	0.026	0.075		Set Trigger
2	4.247	0.049	0.031	0.027	0.076		Set Trigger
3	4.141	0.050	0.031	0.027	0.076		Set Trigger
4	4.104	0.050	0.030	0.027	0.077		Set Trigger
5	4.197	0.050	0.031	0.027	0.077		Set Trigger

Aug. 4.15

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 08/04/2008

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs.after 20 cycles +/- 1.0 lbs.



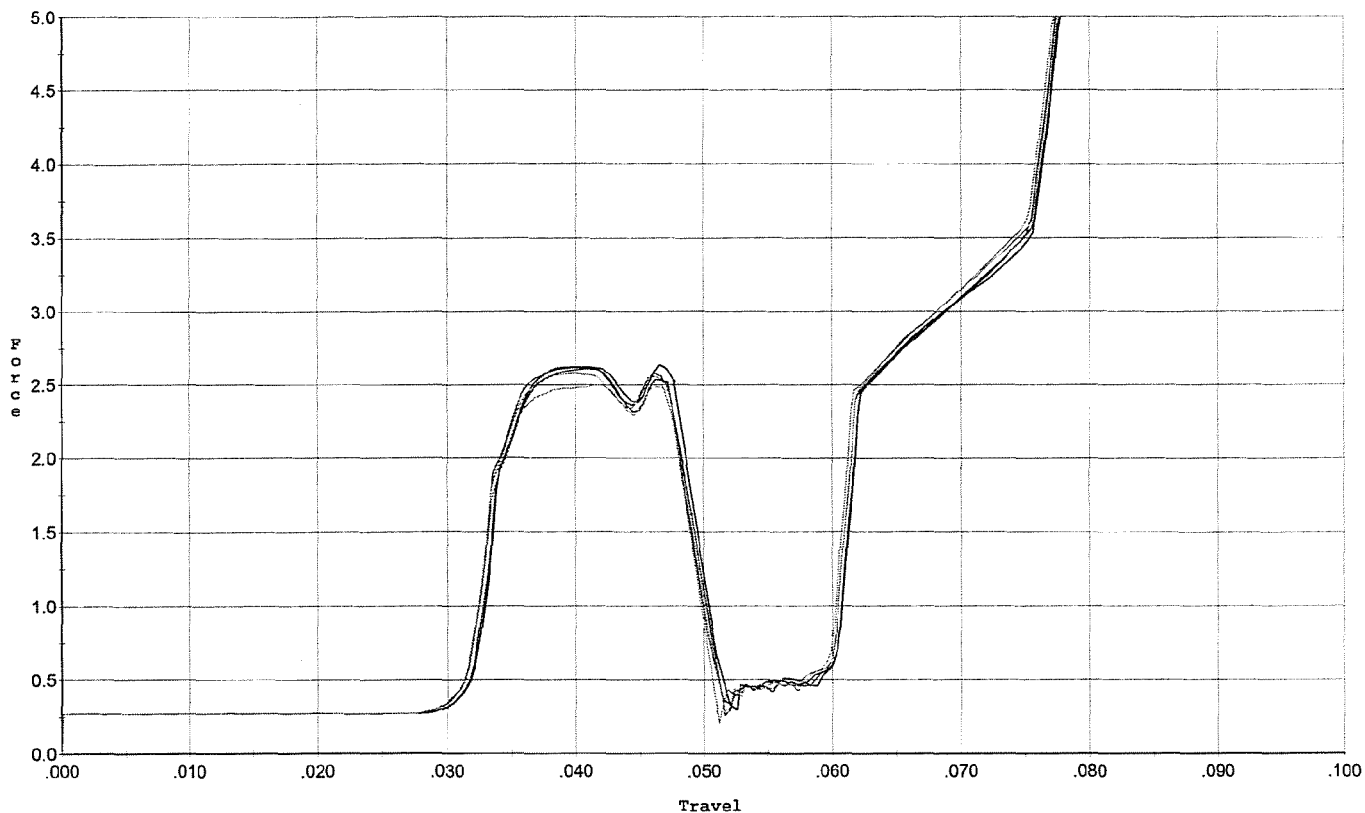
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.166	0.049	0.030	0.027	0.075		Set Trigger
2	4.234	0.049	0.031	0.027	0.076		Set Trigger
3	4.228	0.048	0.030	0.027	0.076		Set Trigger
4	4.096	0.049	0.030	0.027	0.076		Set Trigger
5	4.150	0.048	0.030	0.027	0.075		Set Trigger

Avg. 4.17

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 08/04/2008

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



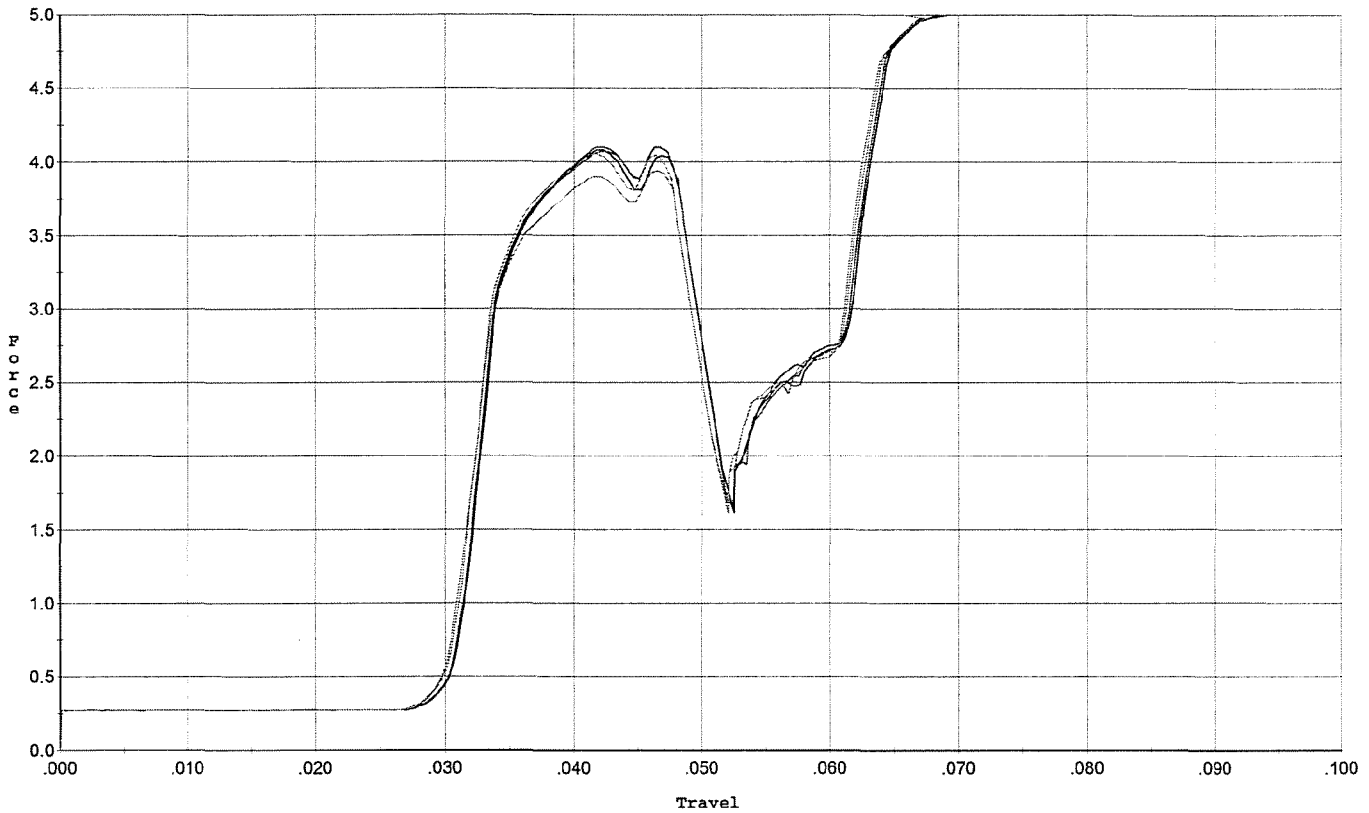
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.604	0.049	0.032	0.034	0.047		Set Trigger
2	2.634	0.048	0.032	0.034	0.047		Set Trigger
3	2.622	0.047	0.032	0.034	0.046		Set Trigger
4	2.501	0.047	0.031	0.034	0.045		Set Trigger
5	2.574	0.048	0.031	0.034	0.046		Set Trigger

Aug - 2-58

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 08/04/2008

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target&accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.100	0.048	0.030	0.032	0.073		Set Trigger
2	4.080	0.048	0.030	0.032	0.072		Set Trigger
3	4.100	0.048	0.030	0.032	0.072		Set Trigger
4	4.051	0.048	0.030	0.032	0.071		Set Trigger
5	3.939	0.048	0.030	0.032	0.070		Set Trigger

Aug 4.05