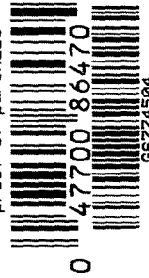


G6774504

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase

owner registration sticker



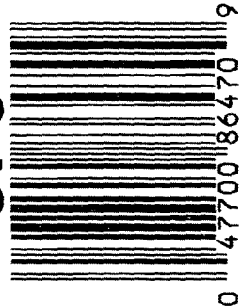
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6774504

UPC



BM FORM

GUN SERIAL # G 6774504

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		7-31-08	SPD
430	ASSEMBLE TO STOCK		7-31-08	SP
440	PROOF		7-31-08	SPD
460	CHECK HEADSPACE		7-3-08	SPD
470	DIS-ASSEMBLE ACTION		7-31-08	SPD
472	SERIALIZE BOLT HANDLE		8-1-08	SPD
475	DRILL AND TAP SIGHT HOLES		8-2-08	SP
480	MAGNAFLUX BBL ACTION		8/5	BN
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		8/5/08	RT
520	GOFF BLAST BBL / REC		8/6/08	DG
542	APPLY COATINGS (BARREL ACTION)		8/9	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-11-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-11-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		8-11-08	SP
	D) OIL FIRING PIN ASSEMBLY		8-12-08	RT
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

F004 REV 5/2006

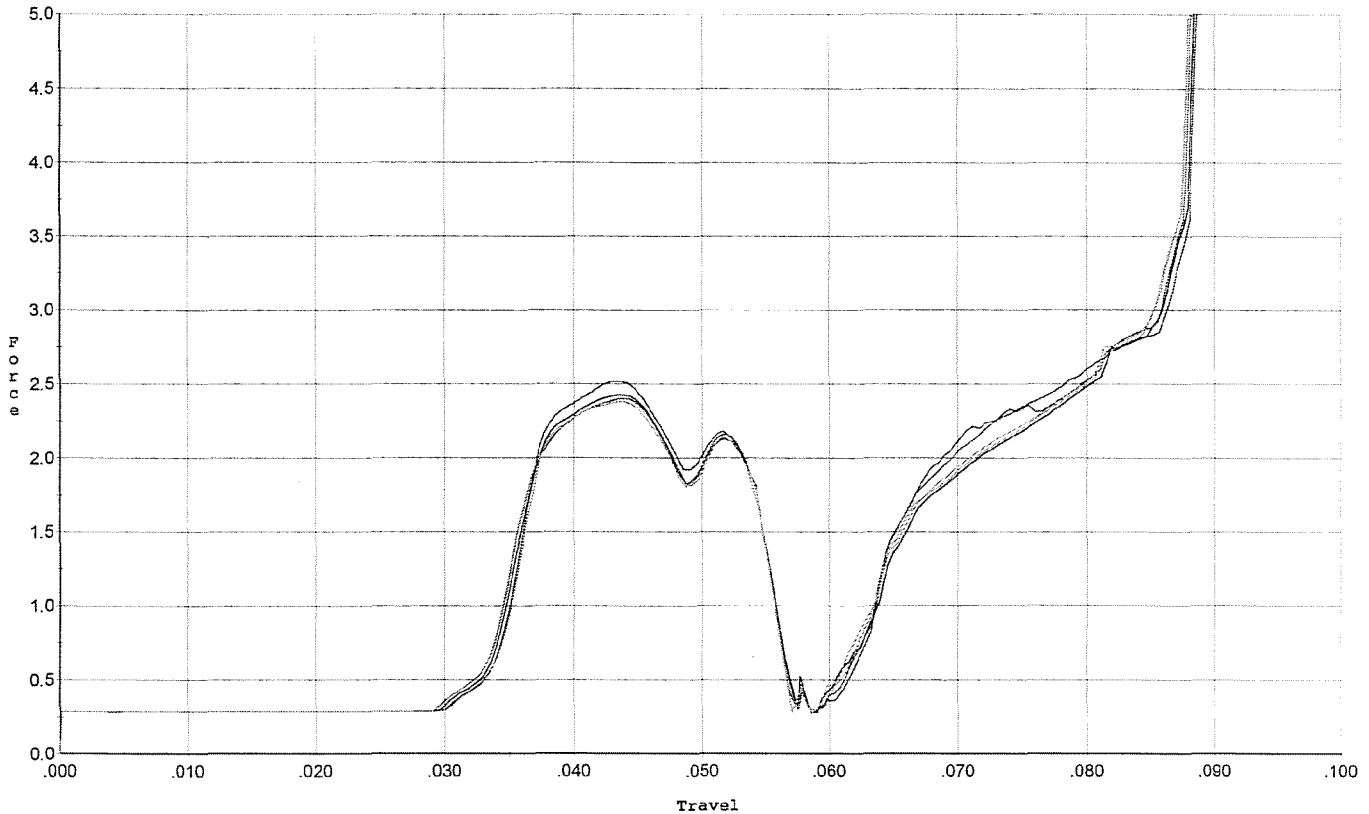
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>3.0</u> <u>3.0</u> <u>3.0</u>	9.3.08	PSW
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>12.0</u> <u>5.0</u> <u>6.0</u>	9.3.08	PSW
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.022</u> <u>.023</u>	9.3.08	PSW
	J) ASSEMBLE STOCK		8-12-08	RTZ
	K) ASSEMBLE SWIVEL STUDS		9.3.08	PSW
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	8-13-08	TC
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION NA		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		8-13-08	TRW
670	FINAL INSPECTION A) HEADSPACE		9.3.08	PSW
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.32</u> <u>2.36</u> <u>2.52</u> <u>2.31</u> <u>2.55</u>	8/16/08	Fm
	C) FUNCTION		9.3.08	PSW
690	PACK		9-4-08	TC

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/11/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



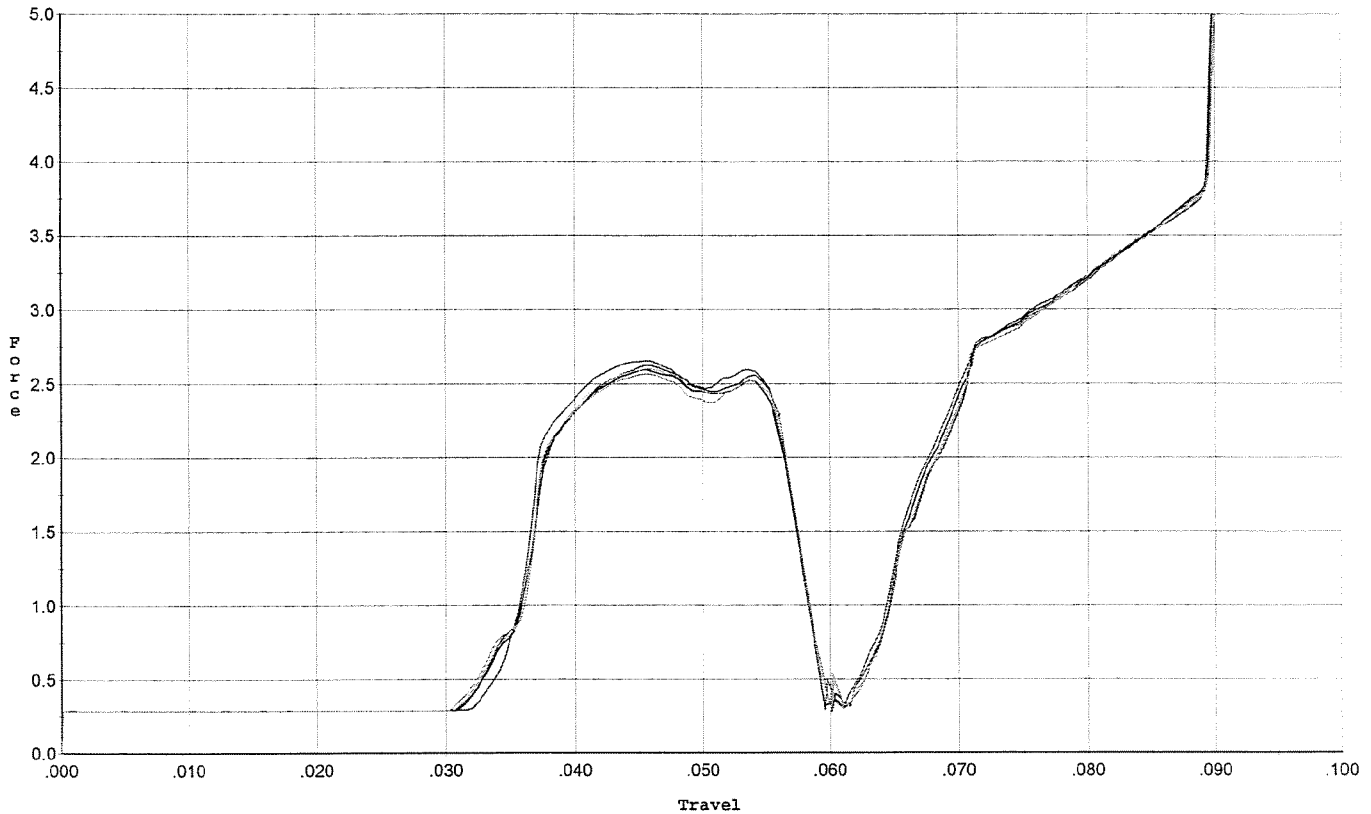
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.518	0.054	0.034	0.038	0.053		Set Trigger
2	2.425	0.054	0.034	0.038	0.052		Set Trigger
3	2.401	0.054	0.033	0.038	0.052		Set Trigger
4	2.381	0.054	0.033	0.038	0.052		Set Trigger
5	2.404	0.054	0.034	0.038	0.051		Set Trigger

Avg 2.42

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/11/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



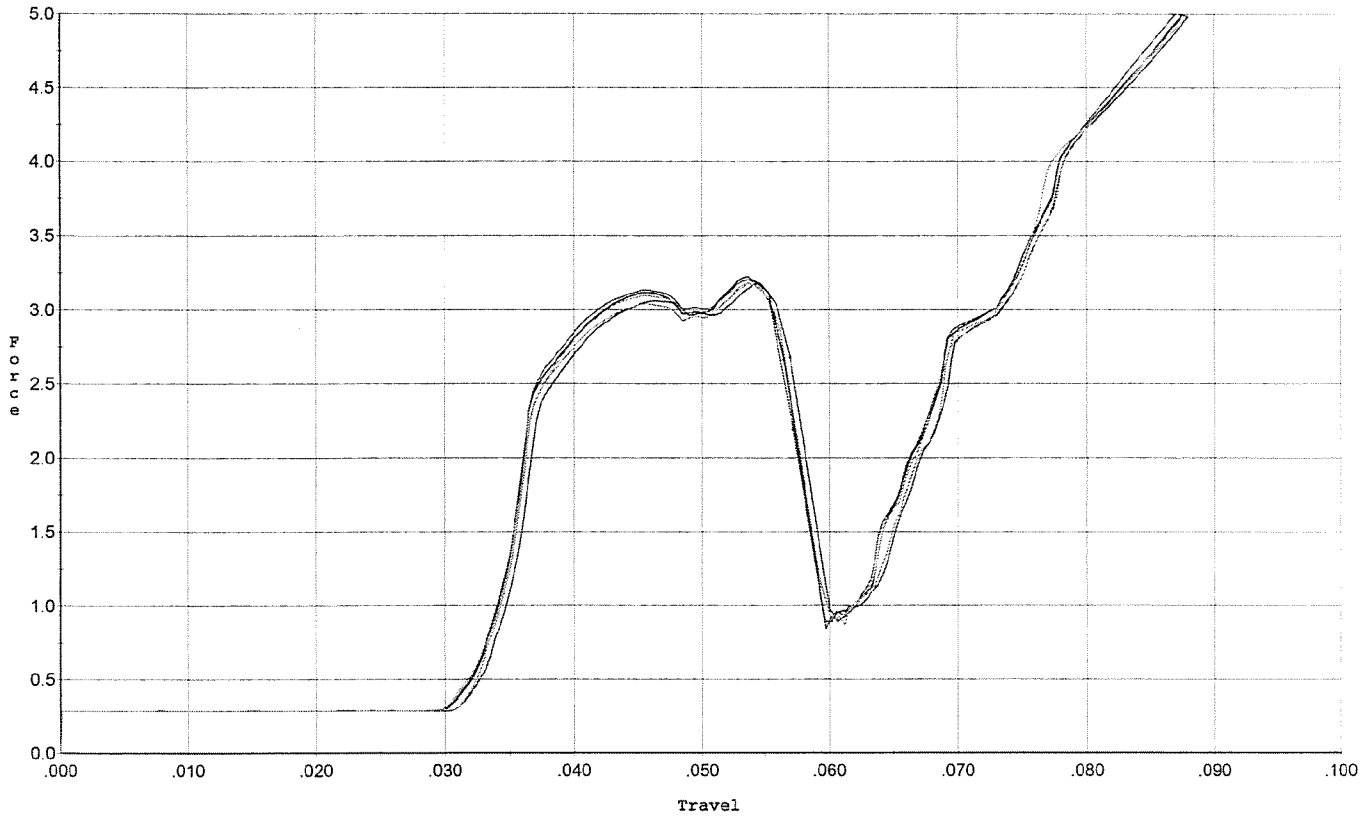
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.627	0.056	0.033	0.037	0.060		Set Trigger
2	2.597	0.057	0.033	0.037	0.061		Set Trigger
3	2.655	0.056	0.033	0.037	0.062		Set Trigger
4	2.601	0.056	0.033	0.037	0.061		Set Trigger
5	2.569	0.056	0.032	0.037	0.060		Set Trigger

Avg 2.61

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 8/11/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



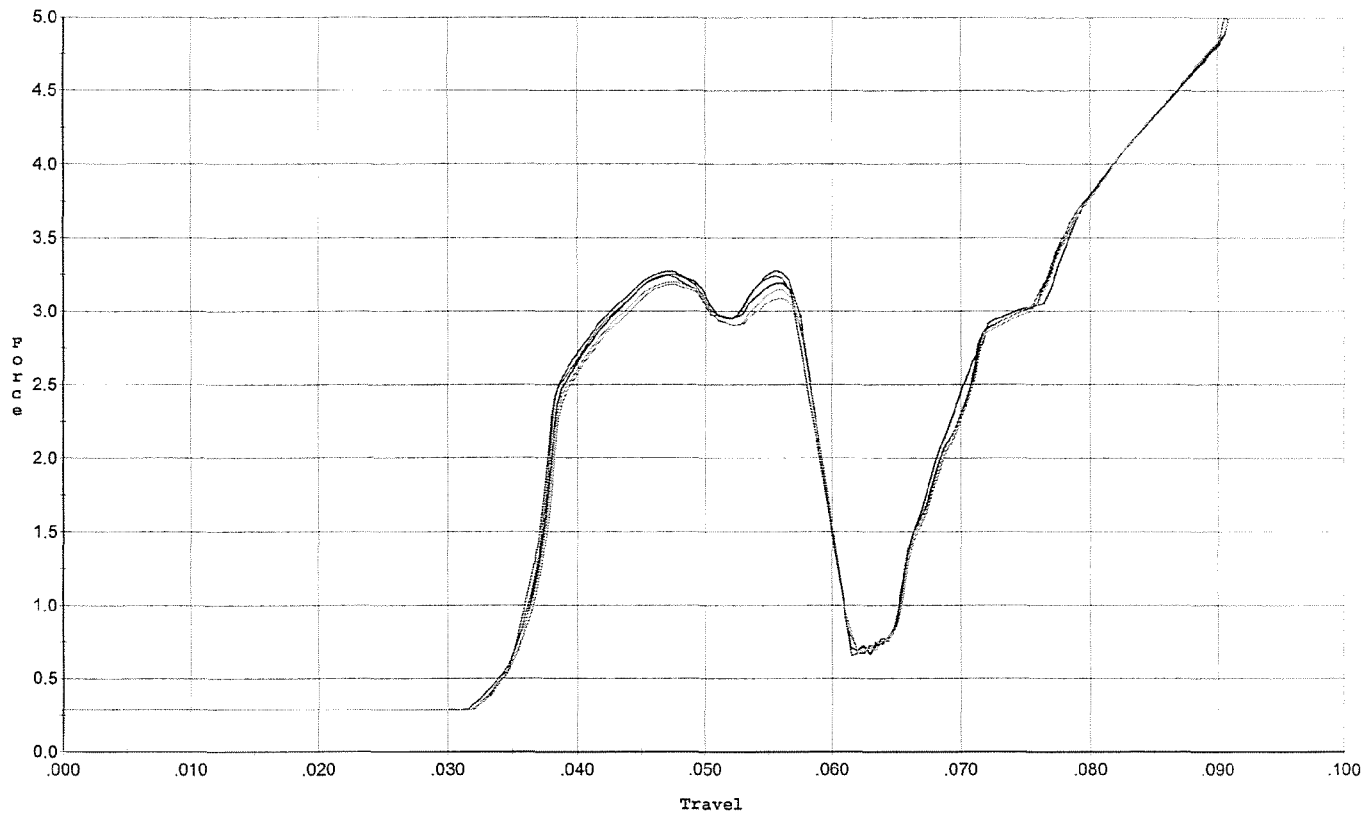
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.174	0.057	0.033	0.036	0.074		Set Trigger
2	3.225	0.056	0.032	0.036	0.075		Set Trigger
3	3.205	0.057	0.032	0.036	0.076		Set Trigger
4	3.174	0.056	0.032	0.036	0.073		Set Trigger
5	3.185	0.056	0.031	0.036	0.073		Set Trigger

Avg 3.19

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 8/11/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



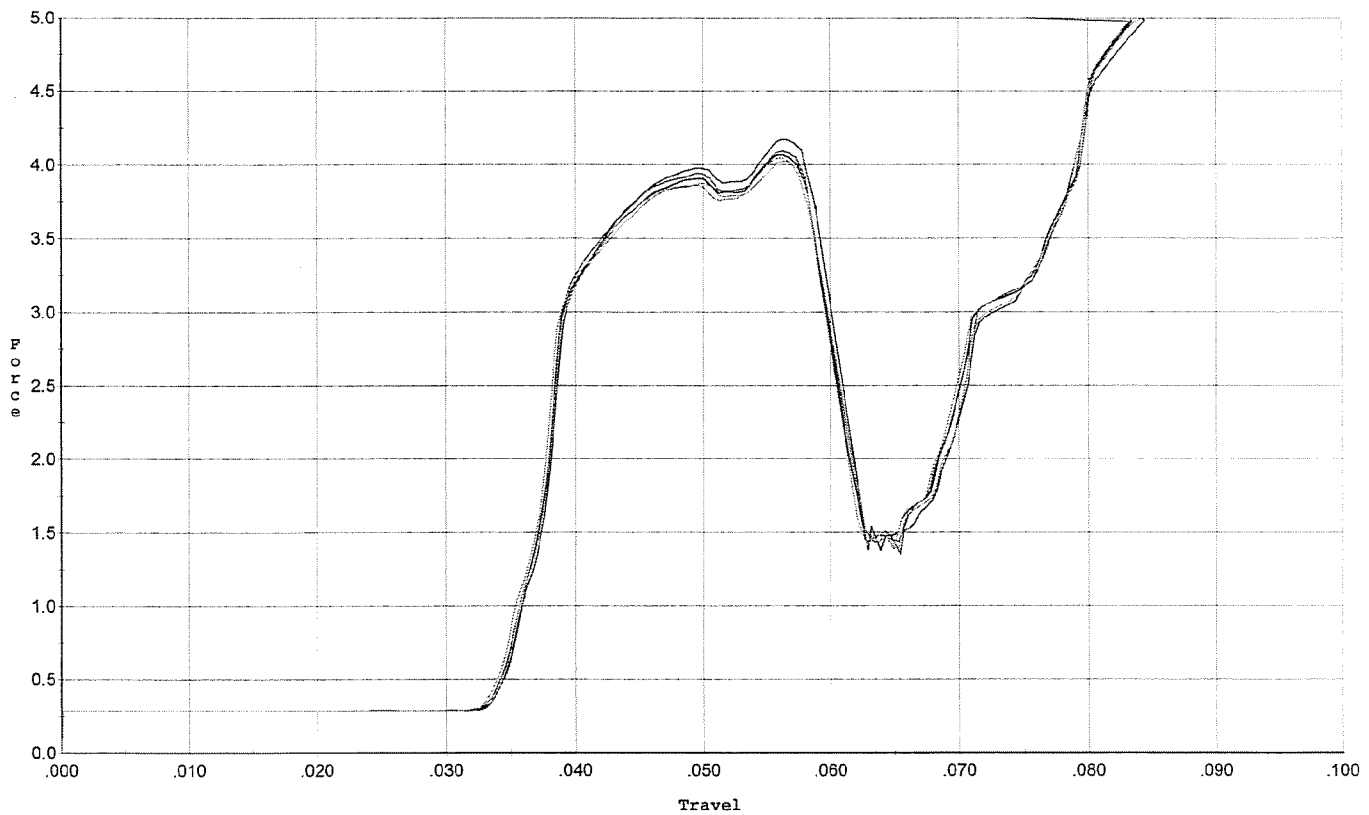
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.279	0.057	0.035	0.037	0.075		Set Trigger
2	3.253	0.058	0.035	0.037	0.074		Set Trigger
3	3.243	0.059	0.035	0.037	0.076		Set Trigger
4	3.199	0.058	0.035	0.037	0.073		Set Trigger
5	3.182	0.058	0.035	0.037	0.073		Set Trigger

Avg 3.23

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putsch 8/11/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



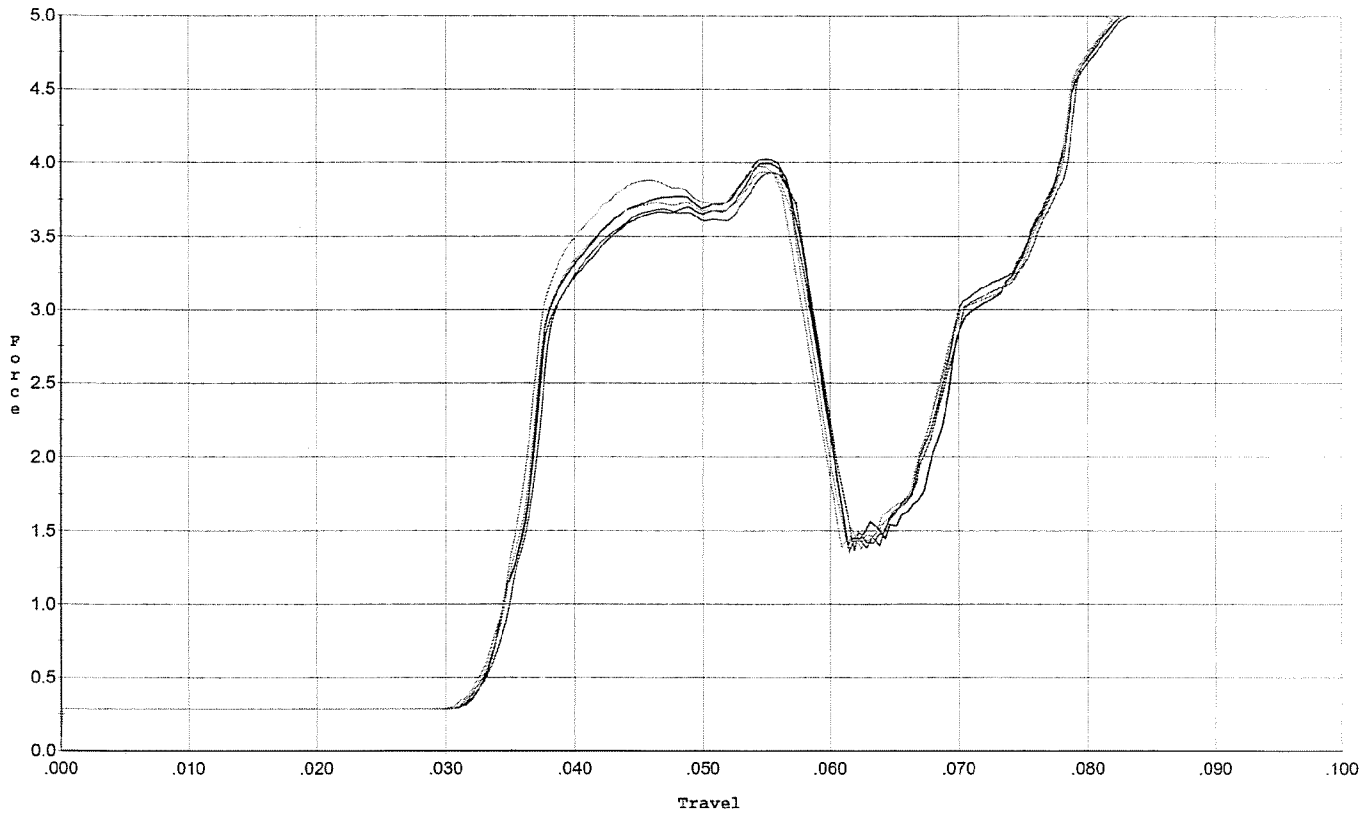
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.172	0.059	0.034	0.035	0.094		Set Trigger
2	4.066	0.058	0.034	0.036	0.092		Set Trigger
3	4.092	0.058	0.034	0.036	0.092		Set Trigger
4	4.044	0.058	0.033	0.035	0.092		Set Trigger
5	4.026	0.060	0.034	0.035	0.095		Set Trigger

Avg 4.08

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 8/11/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



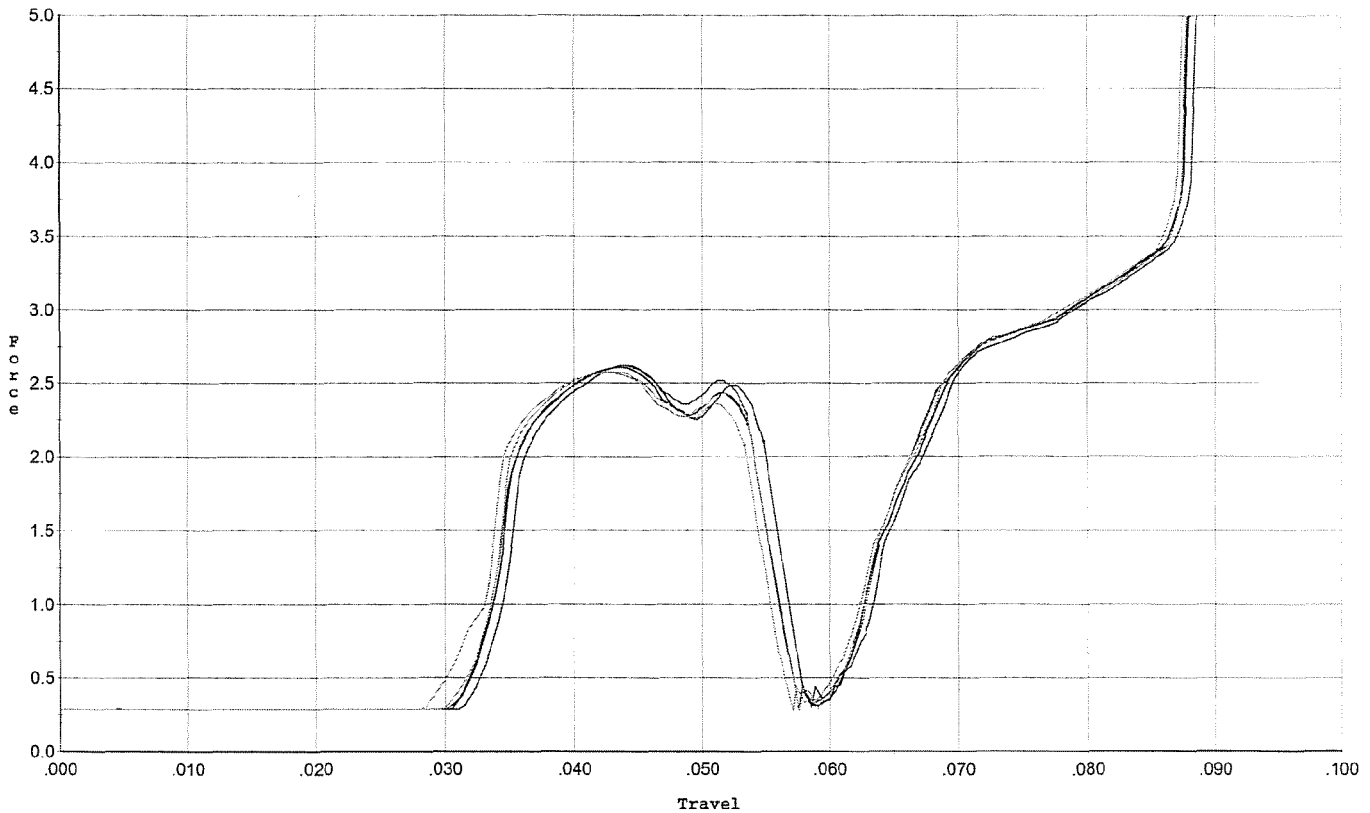
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.994	0.058	0.032	0.035	0.091		Set Trigger
2	4.024	0.058	0.033	0.035	0.091		Set Trigger
3	3.936	0.057	0.033	0.035	0.089		Set Trigger
4	3.943	0.057	0.033	0.035	0.089		Set Trigger
5	3.977	0.058	0.032	0.035	0.093		Set Trigger

AVG 3.97

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 8/11/08

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



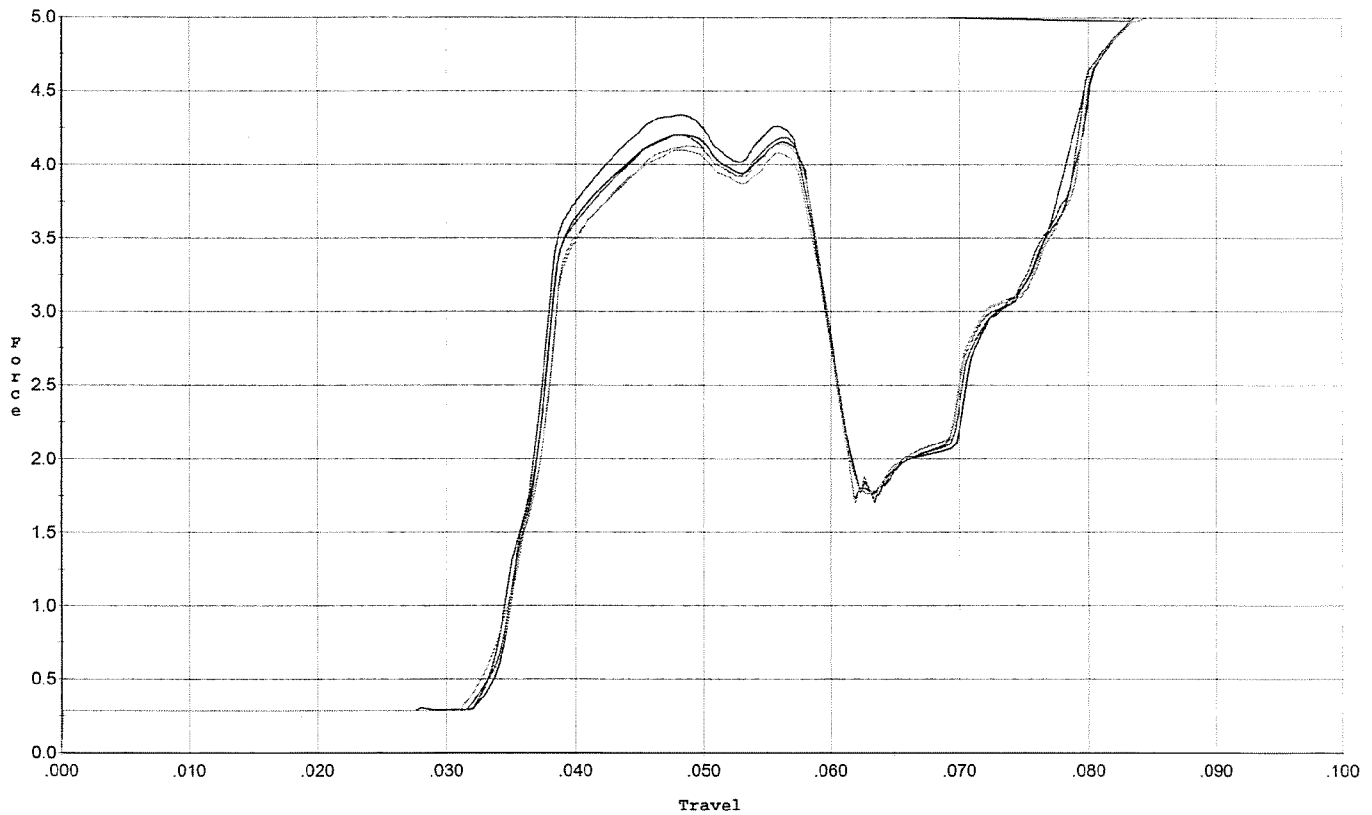
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.622	0.055	0.032	0.037	0.059		Set Trigger
2	2.607	0.054	0.031	0.037	0.058		Set Trigger
3	2.620	0.054	0.031	0.037	0.058		Set Trigger
4	2.575	0.054	0.031	0.037	0.058		Set Trigger
5	2.570	0.053	0.030	0.037	0.058		Set Trigger

Avg 2.59

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 8/11/08

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.337	0.059	0.032	0.035	0.102		Set Trigger
2	4.198	0.058	0.033	0.035	0.098		Set Trigger
3	4.204	0.058	0.033	0.035	0.099		Set Trigger
4	4.141	0.058	0.033	0.035	0.097		Set Trigger
5	4.097	0.059	0.032	0.035	0.098		Set Trigger

AVG 4.19