

9677 4505

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase

owner registration sticker



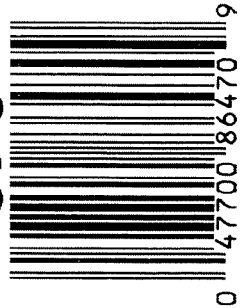
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6774505

UPC



BM FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G6774505

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		7-31-08	SPD
430	ASSEMBLE TO STOCK		7-31-08	SP
440	PROOF		7-31-08	SPD
460	CHECK HEADSPACE		7-31-08	SPD
470	DIS-ASSEMBLE ACTION		7-31-08	SPD
472	SERIALIZE BOLT HANDLE	MAGNA - FLUX	8-1-08	SPD
475	DRILL AND TAP SIGHT HOLES	AUG 06 2008	8-6-08	
480	MAGNAFLUX BBL ACTION	OPERATOR BH	8/6	BH
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		8/6/08	RT
520	GOFF BLAST BBL / REC		7/8/08	Long
542	APPLY COATINGS (BARREL ACTION)		8/6	LA
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-18-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-18-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		8-18-08	SP
	D) OIL FIRING PIN ASSEMBLY		8-23-08	SPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

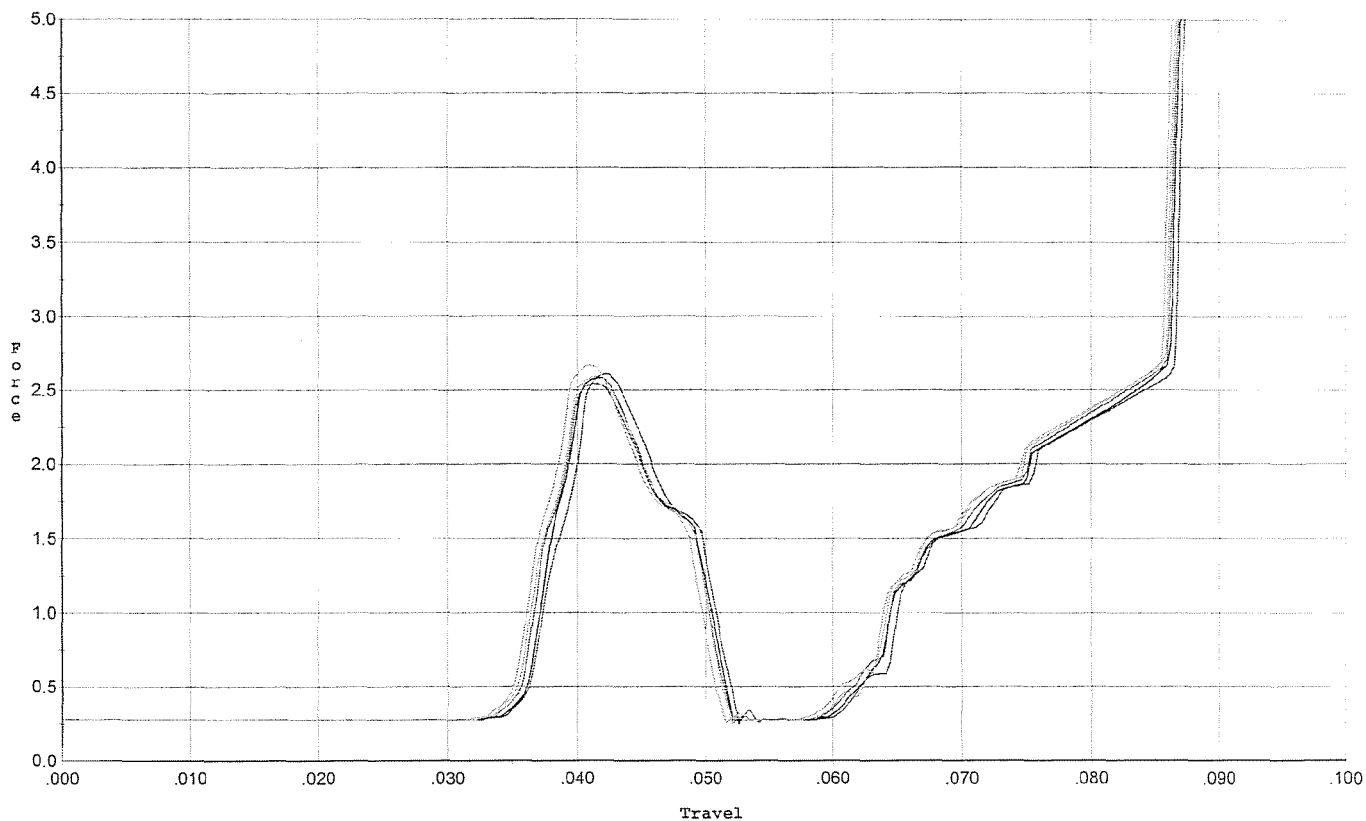
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>2.0</u> <u>2.0</u> <u>2.0</u>	9-6-08	Rgn
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>4.0</u> <u>4.0</u> <u>4.0</u>	9-6-08	Rgn
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.022</u> <u>.022</u> <u>.022</u>	9-6-08	Rgn
	J) ASSEMBLE STOCK		8-23-08	TRW
	K) ASSEMBLE SWIVEL STUDS		9-6-08	Rgn
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	8-25-08	TRW
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION	8/25/08	TRW
660	INSPECT FOR LIVE AMMO		8-25-08	TL
670	FINAL INSPECTION A) HEADSPACE		9-6-08	Rgn
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.15</u> <u>2.28</u> <u>2.15</u> <u>2.26</u> <u>2.35</u>	9-3-08	B.S.H.
	C) FUNCTION		9-6-08	Rgn
690	PACK		9-8-08	TL

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/16/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



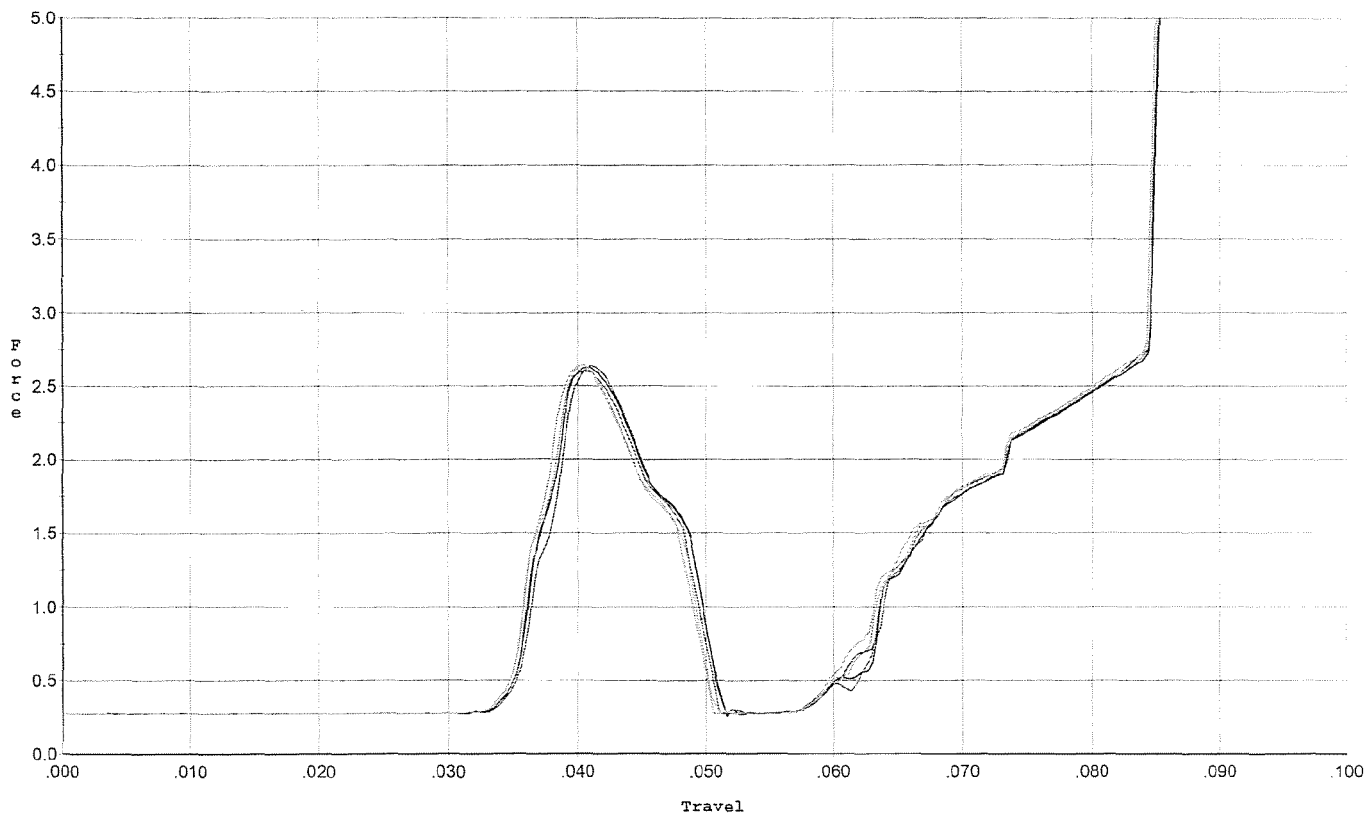
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.604	0.050	0.036	0.041	0.036		Set Trigger
2	2.581	0.050	0.036	0.041	0.037		Set Trigger
3	2.542	0.049	0.036	0.041	0.036		Set Trigger
4	2.591	0.049	0.035	0.041	0.037		Set Trigger
5	2.672	0.049	0.035	0.041	0.037		Set Trigger

Avg 2.59

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/16/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



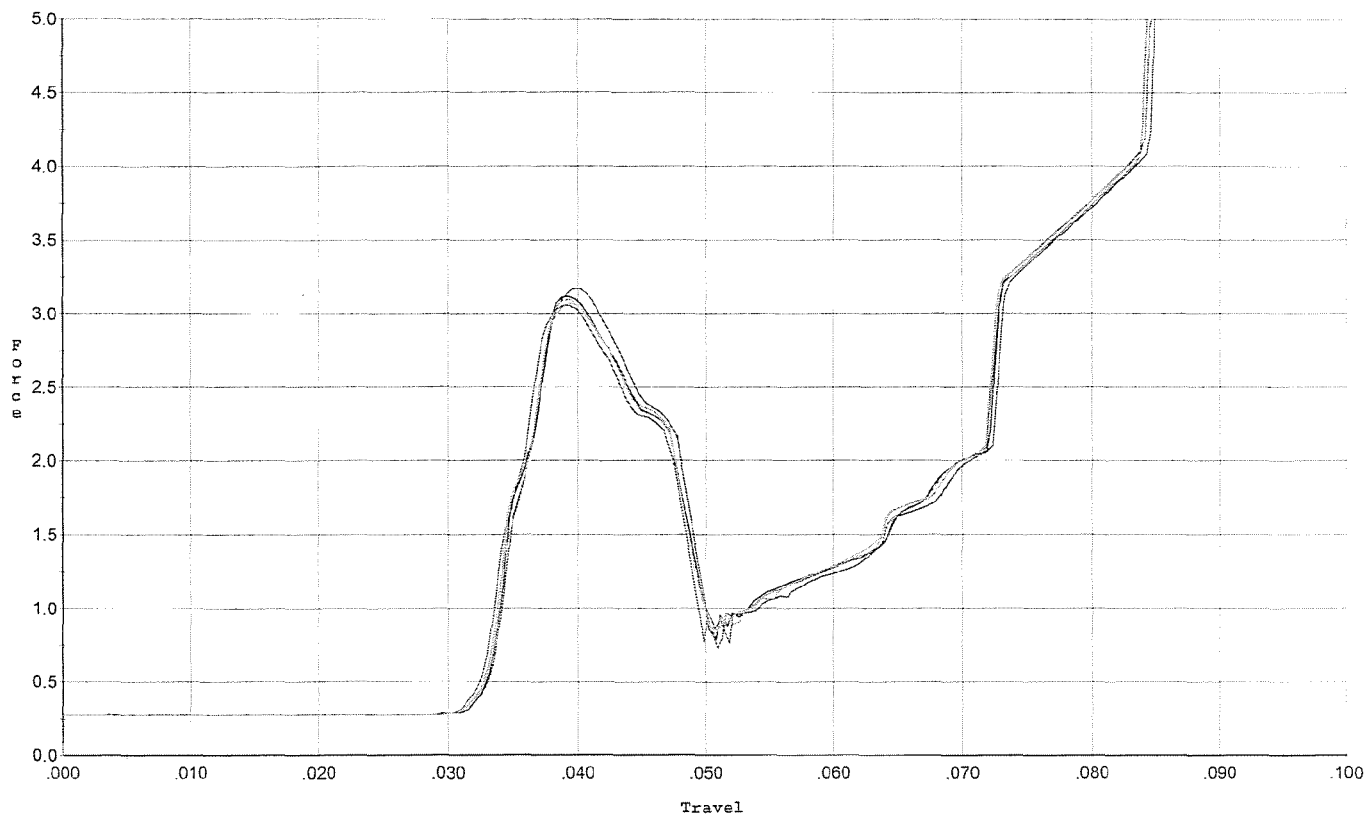
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.640	0.049	0.035	0.040	0.036		Set Trigger
2	2.625	0.049	0.035	0.040	0.037		Set Trigger
3	2.602	0.050	0.035	0.040	0.037		Set Trigger
4	2.649	0.048	0.035	0.040	0.036		Set Trigger
5	2.645	0.049	0.035	0.040	0.037		Set Trigger

Avg 2.63

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/16/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



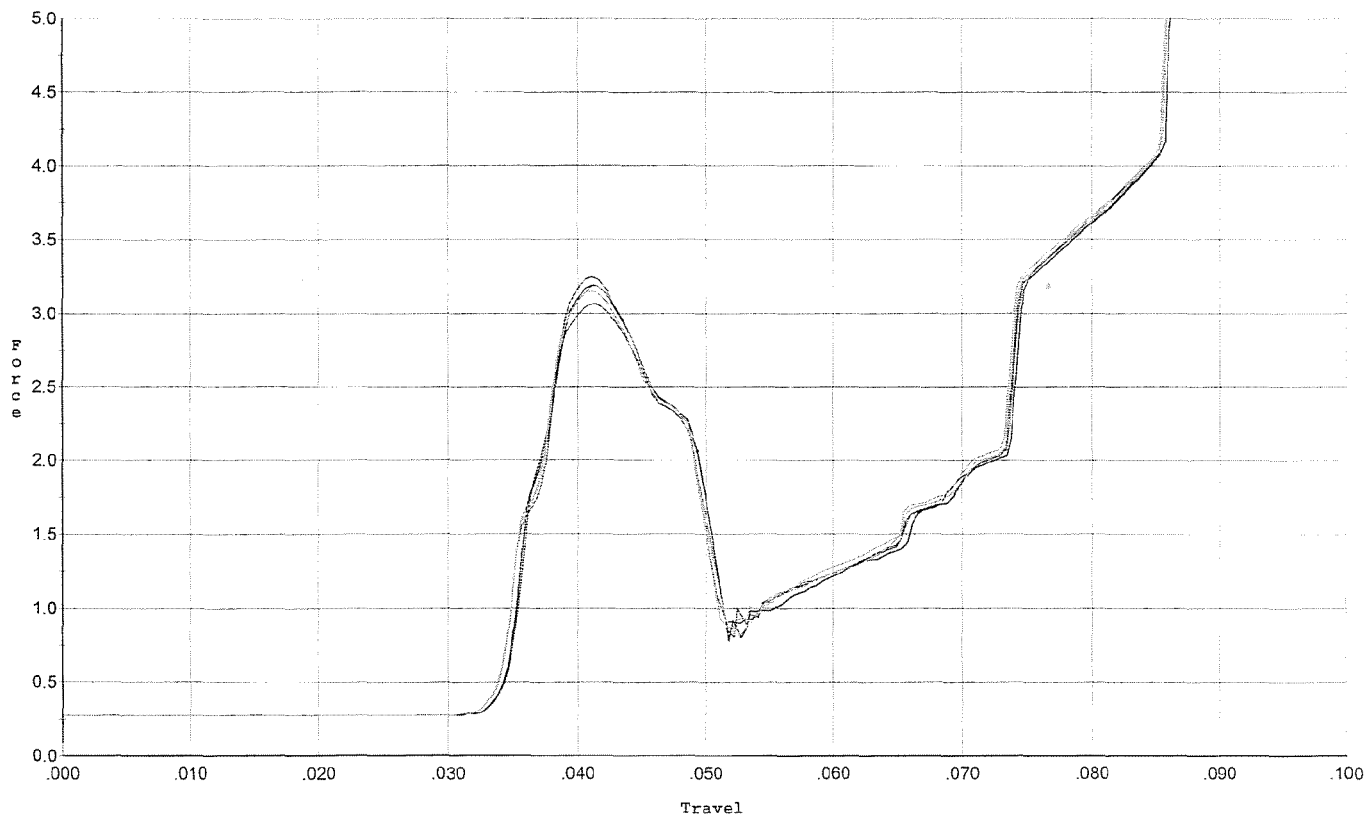
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.172	0.048	0.033	0.039	0.045		Set Trigger
2	3.120	0.047	0.033	0.039	0.044		Set Trigger
3	3.055	0.047	0.032	0.039	0.045		Set Trigger
4	3.069	0.047	0.033	0.039	0.044		Set Trigger
5	3.099	0.047	0.033	0.039	0.044		Set Trigger

Avg 3.10

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/16/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



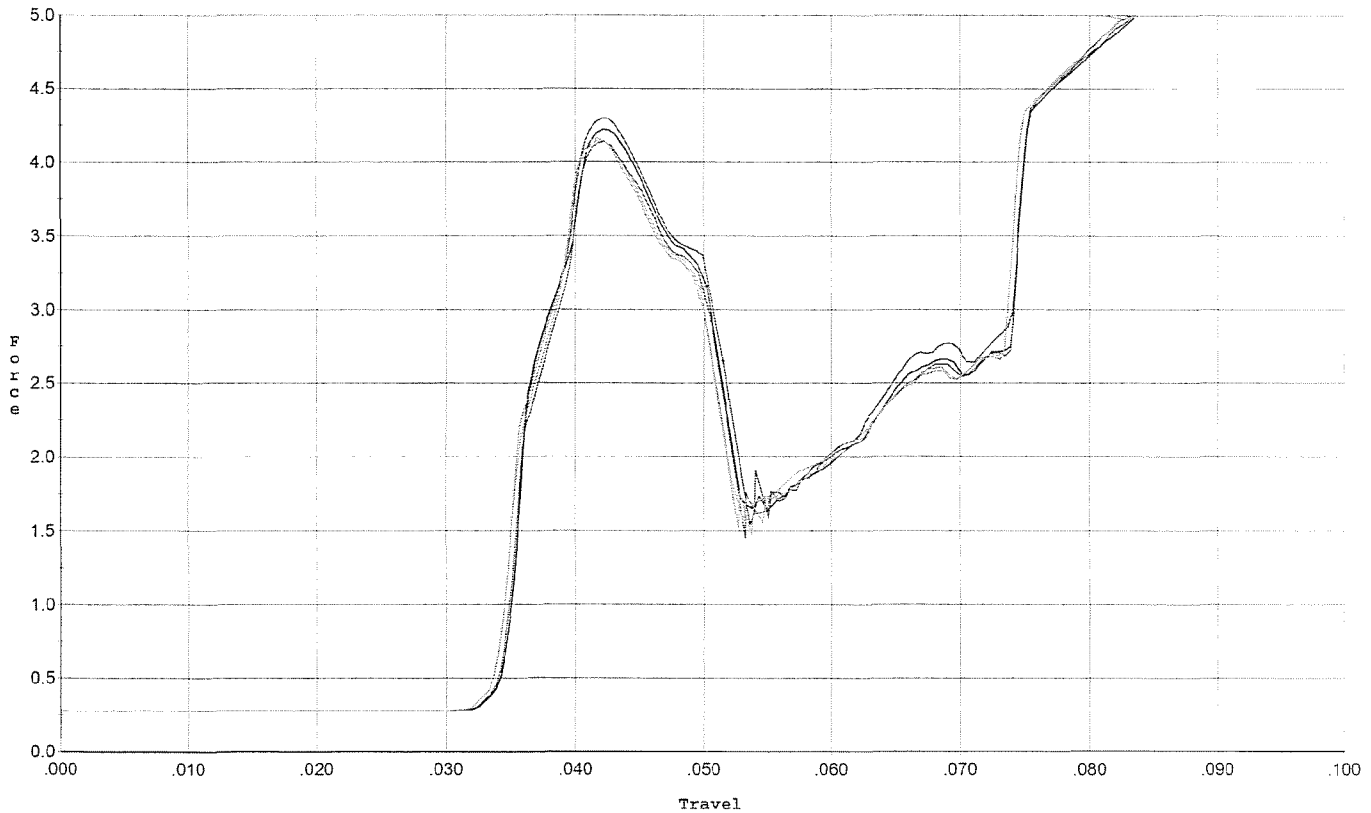
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.247	0.049	0.034	0.039	0.046		Set Trigger
2	3.193	0.049	0.034	0.039	0.047		Set Trigger
3	3.066	0.049	0.034	0.039	0.046		Set Trigger
4	3.185	0.049	0.034	0.039	0.046		Set Trigger
5	3.152	0.049	0.034	0.039	0.046		Set Trigger

Avg 3.16

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 8/16/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



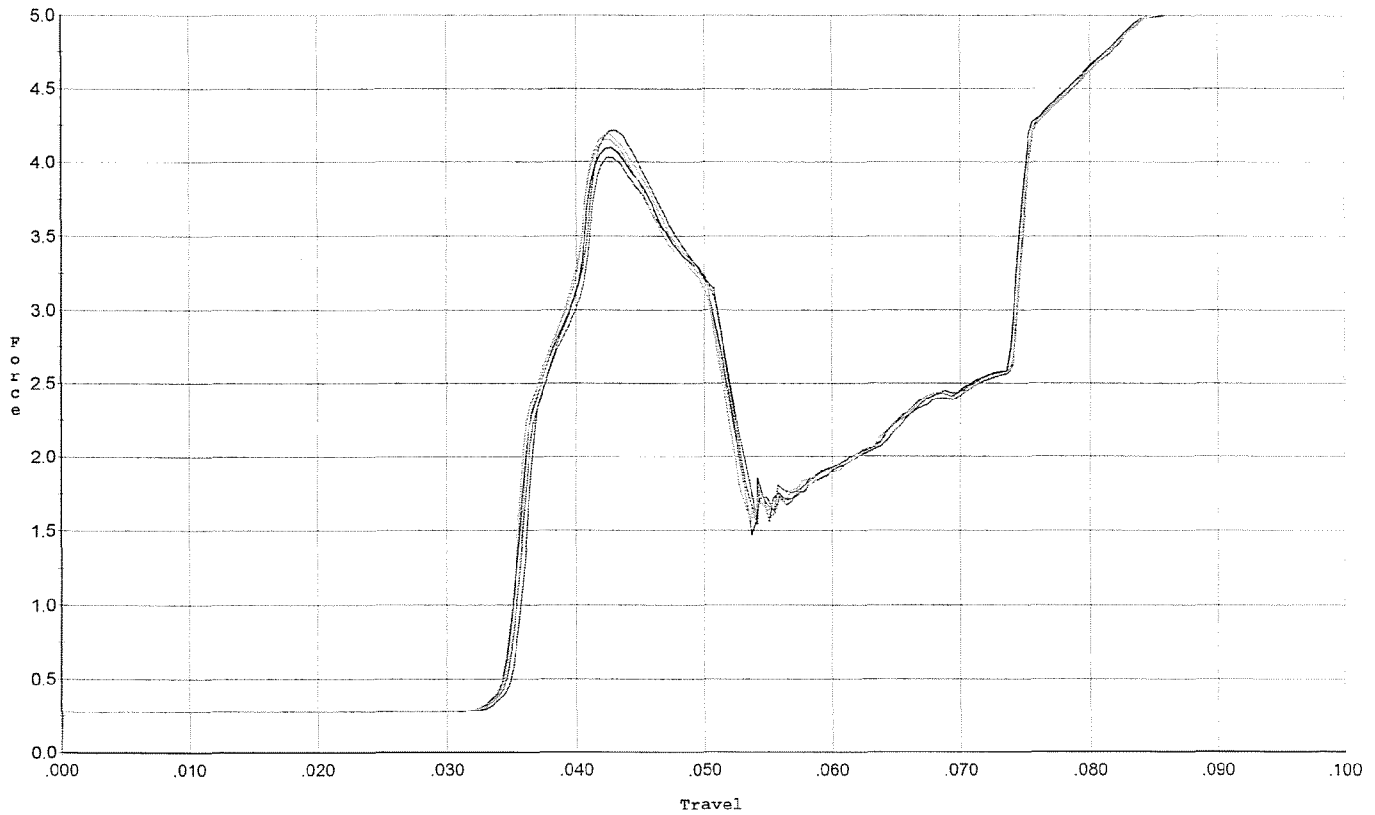
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.296	0.051	0.034	0.037	0.067		Set Trigger
2	4.222	0.050	0.034	0.037	0.064		Set Trigger
3	4.139	0.051	0.034	0.037	0.064		Set Trigger
4	4.149	0.050	0.034	0.037	0.063		Set Trigger
5	4.164	0.050	0.034	0.037	0.063		Set Trigger

AVG 4.19

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/16/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



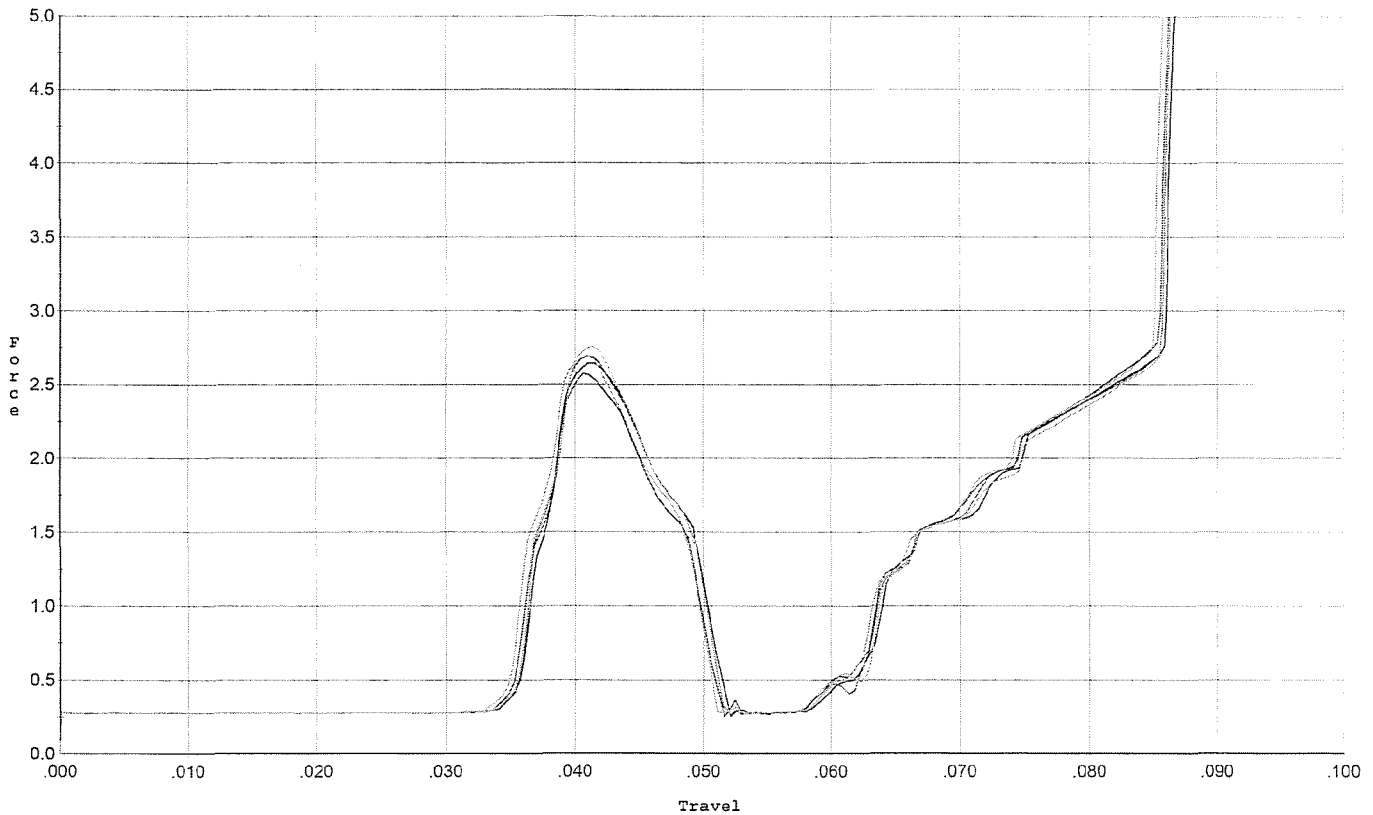
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.218	0.051	0.035	0.037	0.063		Set Trigger
2	4.098	0.051	0.034	0.037	0.064		Set Trigger
3	4.031	0.051	0.035	0.037	0.062		Set Trigger
4	4.188	0.050	0.034	0.038	0.063		Set Trigger
5	4.154	0.050	0.034	0.038	0.063		Set Trigger

Avg 4.13

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/16/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



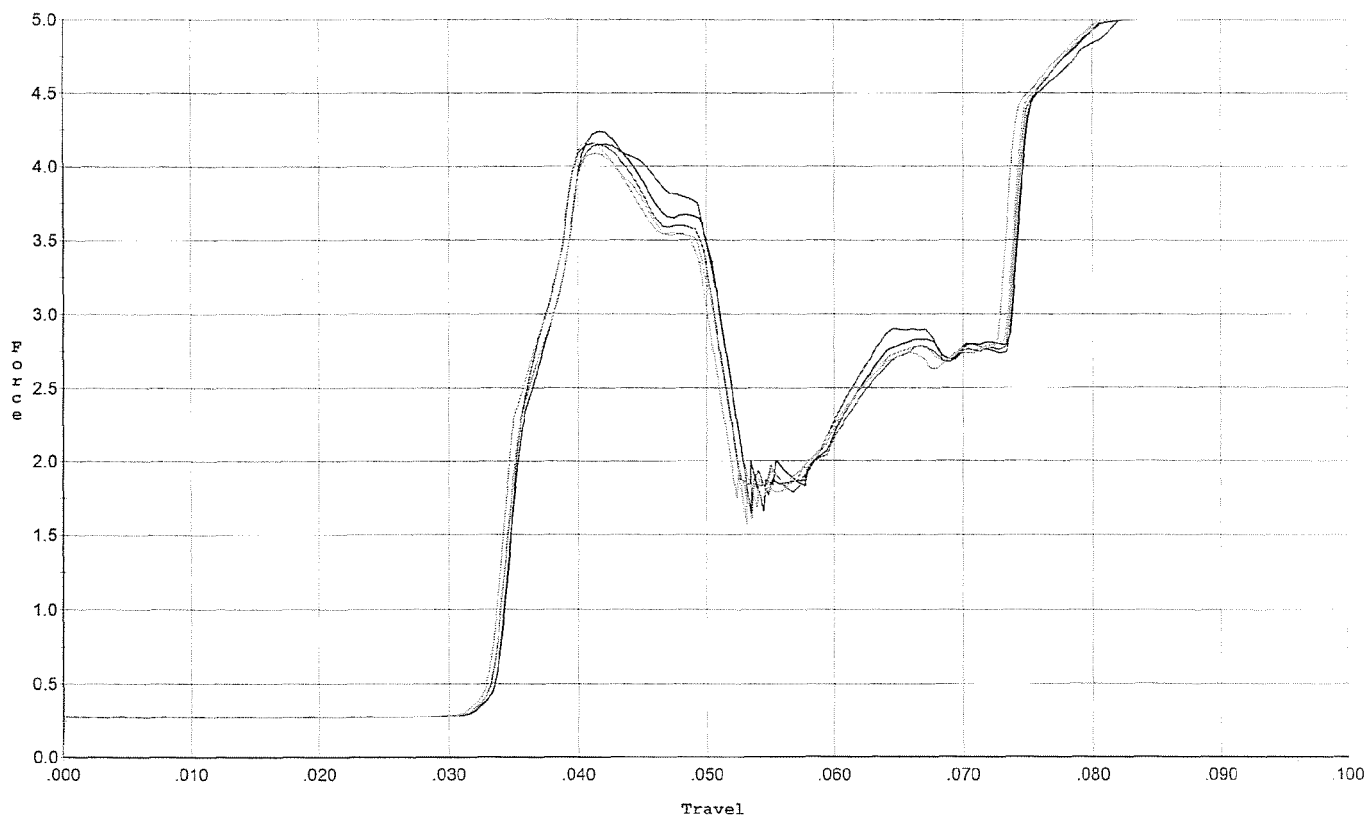
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.572	0.049	0.035	0.041	0.036		Set Trigger
2	2.642	0.049	0.036	0.041	0.037		Set Trigger
3	2.692	0.049	0.036	0.040	0.038		Set Trigger
4	2.755	0.049	0.036	0.040	0.038		Set Trigger
5	2.696	0.049	0.035	0.040	0.038		Set Trigger

Avg 2.67

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/16/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 4.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.155	0.051	0.034	0.036	0.070		Set Trigger
2	4.239	0.050	0.033	0.037	0.068		Set Trigger
3	4.147	0.050	0.033	0.037	0.066		Set Trigger
4	4.088	0.050	0.033	0.037	0.066		Set Trigger
5	4.166	0.049	0.033	0.036	0.066		Set Trigger

Avg 4.15