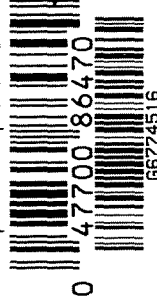


66774516

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

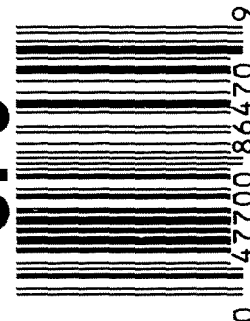
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6774516

UPC



GUN SERIAL # G6774516

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		7-30-08	S.P.D.
430	ASSEMBLE TO STOCK		7-30-08	SP
440	PROOF		7-30-08	S.P.D.
460	CHECK HEADSPACE		7-30-08	S.P.D.
470	DIS-ASSEMBLE ACTION		7-30-08	S.P.D.
472	SERIALIZE BOLT HANDLE		7-31-08	RTZ
475	DRILL AND TAP SIGHT HOLES		7-31-08	SP
480	MAGNAFLUX BBL ACTION		8/5	BH
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		8/6/08	RT
520	GOFF BLAST BBL / REC		8/7/08	DS
542	APPLY COATINGS (BARREL ACTION)		8/8	—
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-16-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-16-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		8-16-08	SP
	D) OIL FIRING PIN ASSEMBLY		8-16-08	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

F004 REV 5/2006

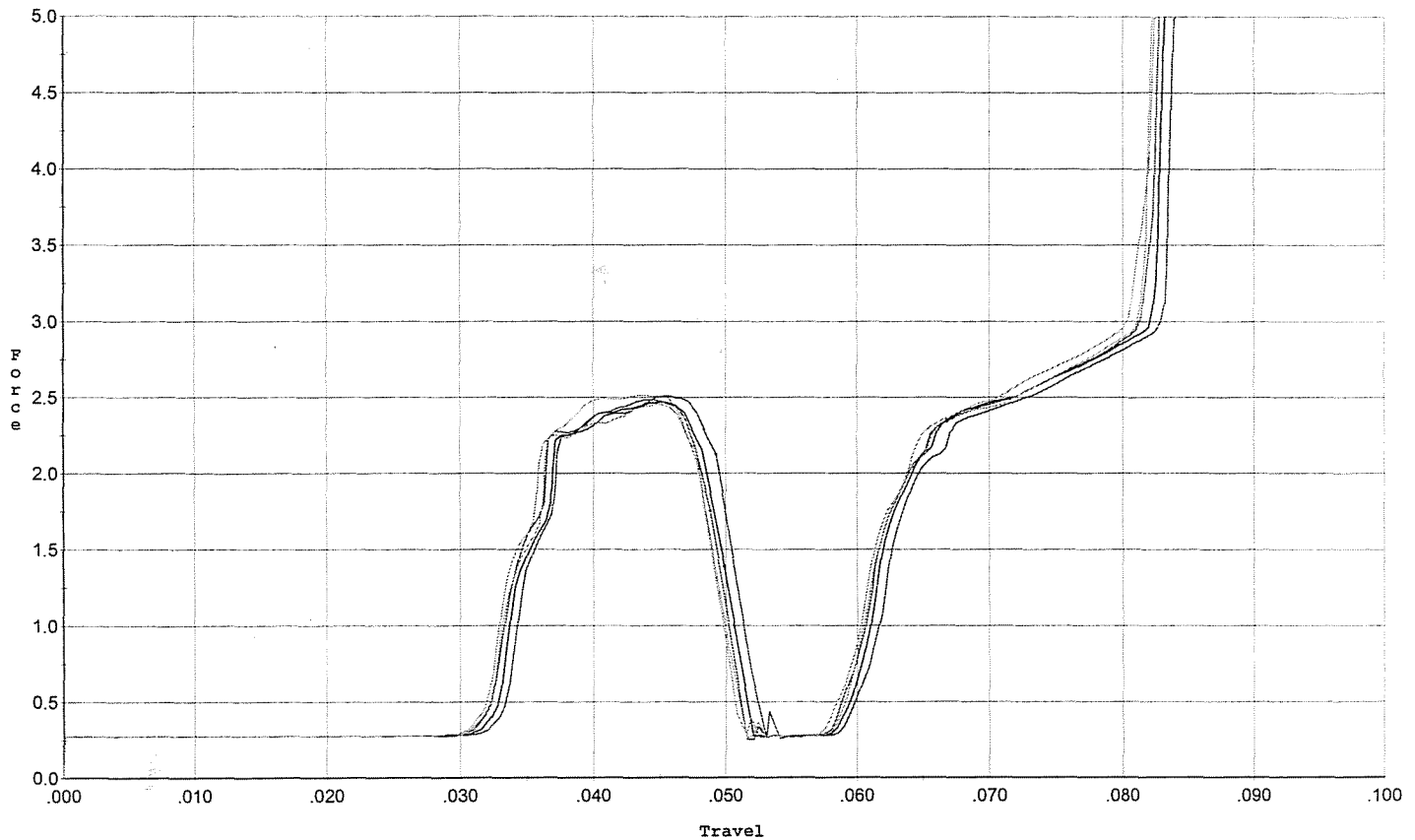
560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>2</u> <u>2</u> <u>2</u>	9-12-08	TL
CONT.					
	G) SAFETY OFF FORCE	2 LBS MIN	<u>3.5</u> <u>3.5</u> <u>3.5</u>	9-12-08	TL
	H) TRIGGER PULL TEST AND RETAINABILITY				
	I) FIRING PIN INDENT	.020 MIN	<u>.023</u> <u>.023</u> <u>.022</u>	9-12-08	TL
	J) ASSEMBLE STOCK			8-25-08	RTL
	K) ASSEMBLE SWIVEL STUDS			9-12-08	TL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S				
	M) IRON SIGHT ALIGNMENT				
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER				
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u> FAIL	9-2-08	Fm
			<u>PASS</u> FAIL	9-2-08	Fm
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
660	INSPECT FOR LIVE AMMO			9-2-08	TRW
670	FINAL INSPECTION A) HEADSPACE			9-12-08	TL
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>283</u> <u>290</u> <u>280</u> <u>290</u> <u>283</u>	9-11-08	Rgn
	C) FUNCTION			9-12-08	TL
690	PACK			9/19/08	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.Putch 8/15/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



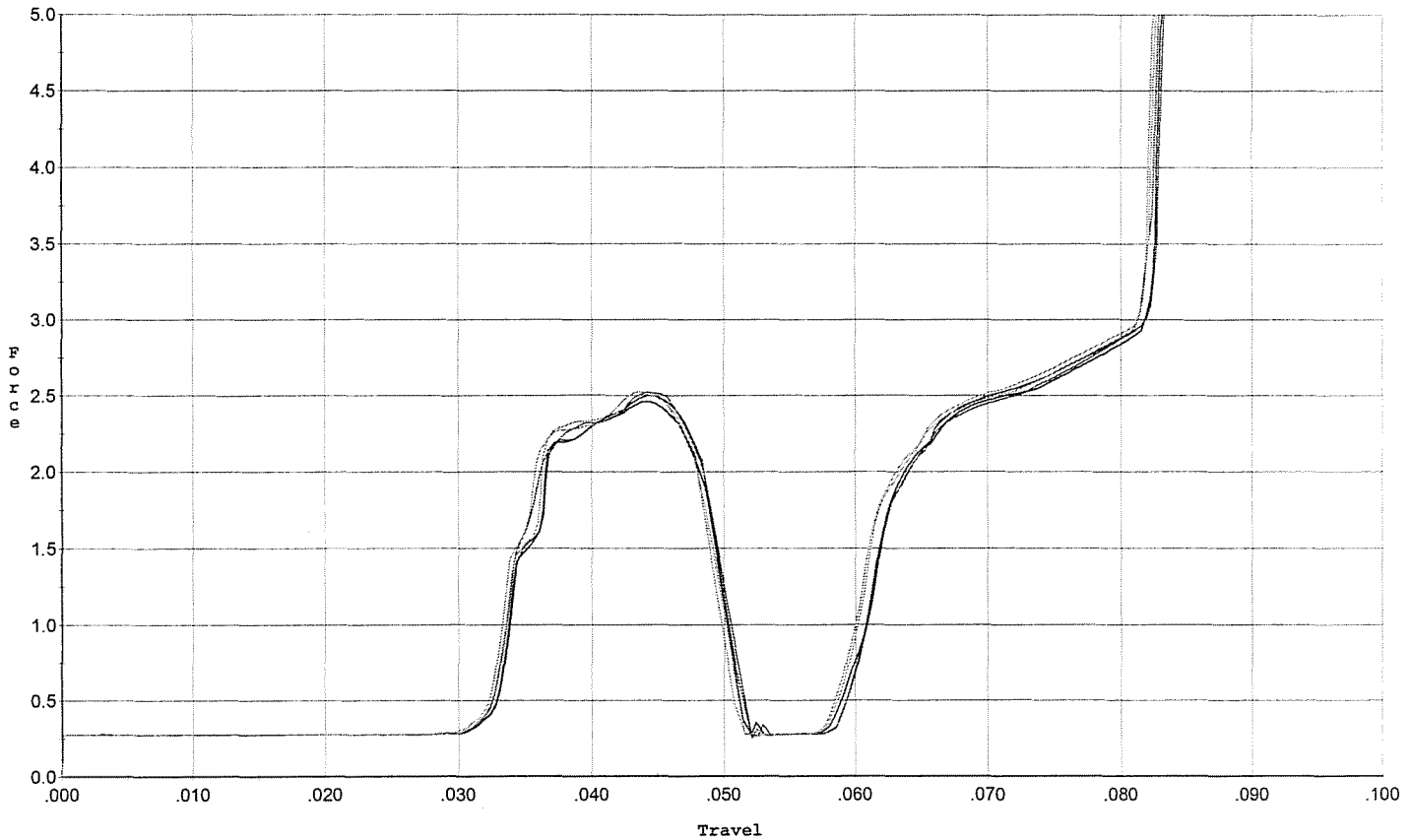
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.508	0.049	0.033	0.038	0.044		Set Trigger
2	2.469	0.050	0.033	0.038	0.044		Set Trigger
3	2.486	0.049	0.032	0.038	0.044		Set Trigger
4	2.455	0.048	0.032	0.038	0.042		Set Trigger
5	2.514	0.048	0.032	0.038	0.044		Set Trigger

Avg 2.48

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.Putch 8/15/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



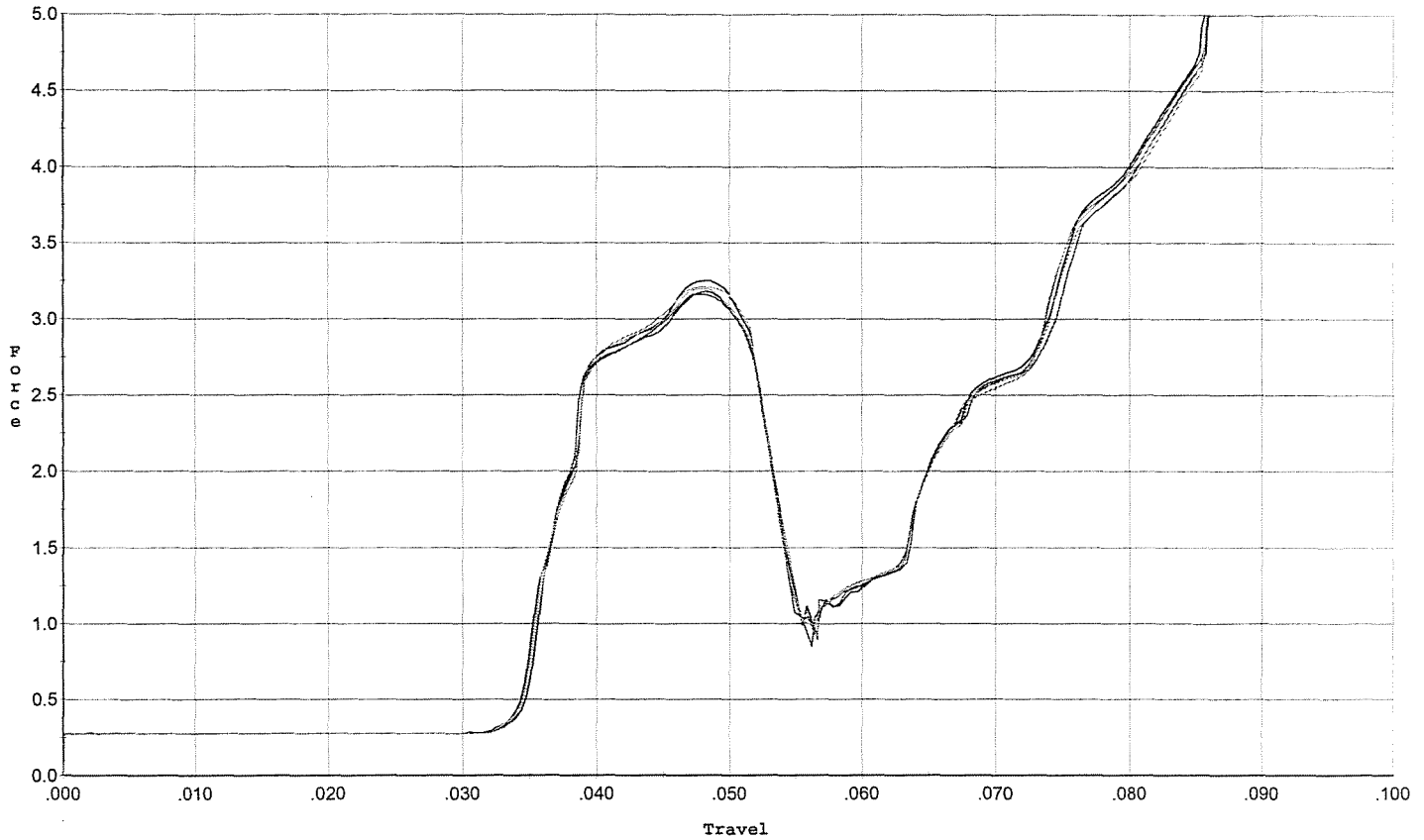
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.501	0.048	0.033	0.038	0.043		Set Trigger
2	2.461	0.049	0.033	0.038	0.042		Set Trigger
3	2.523	0.048	0.033	0.038	0.043		Set Trigger
4	2.507	0.049	0.032	0.038	0.044		Set Trigger
5	2.524	0.048	0.032	0.038	0.043		Set Trigger

Avg 2.50

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.Putch 8/15/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



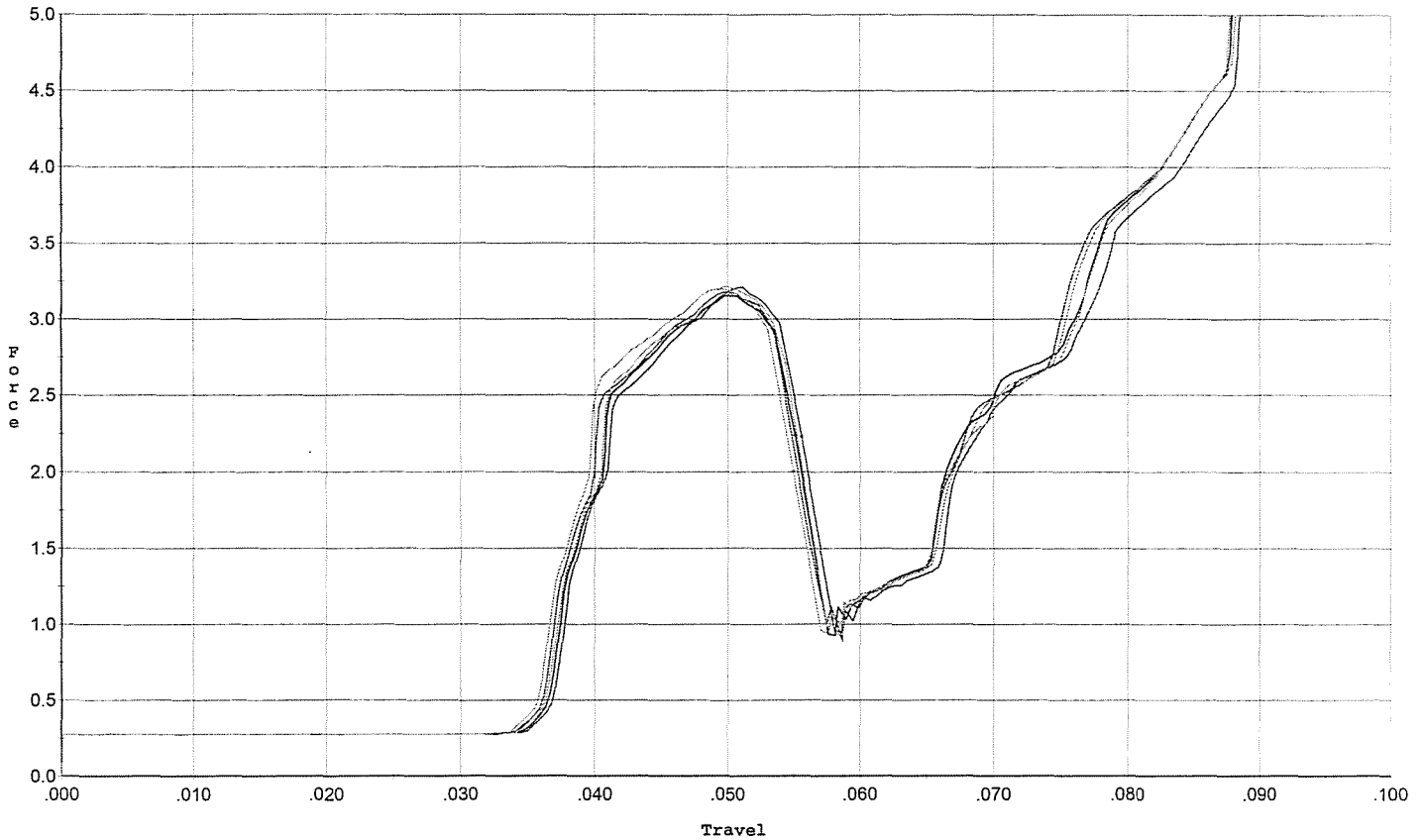
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.182	0.052	0.035	0.037	0.056		Set Trigger
2	3.251	0.052	0.034	0.037	0.057		Set Trigger
3	3.162	0.052	0.035	0.037	0.056		Set Trigger
4	3.197	0.052	0.034	0.037	0.056		Set Trigger
5	3.209	0.052	0.035	0.037	0.056		Set Trigger

Avg 3.20

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.Putch 8/15/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



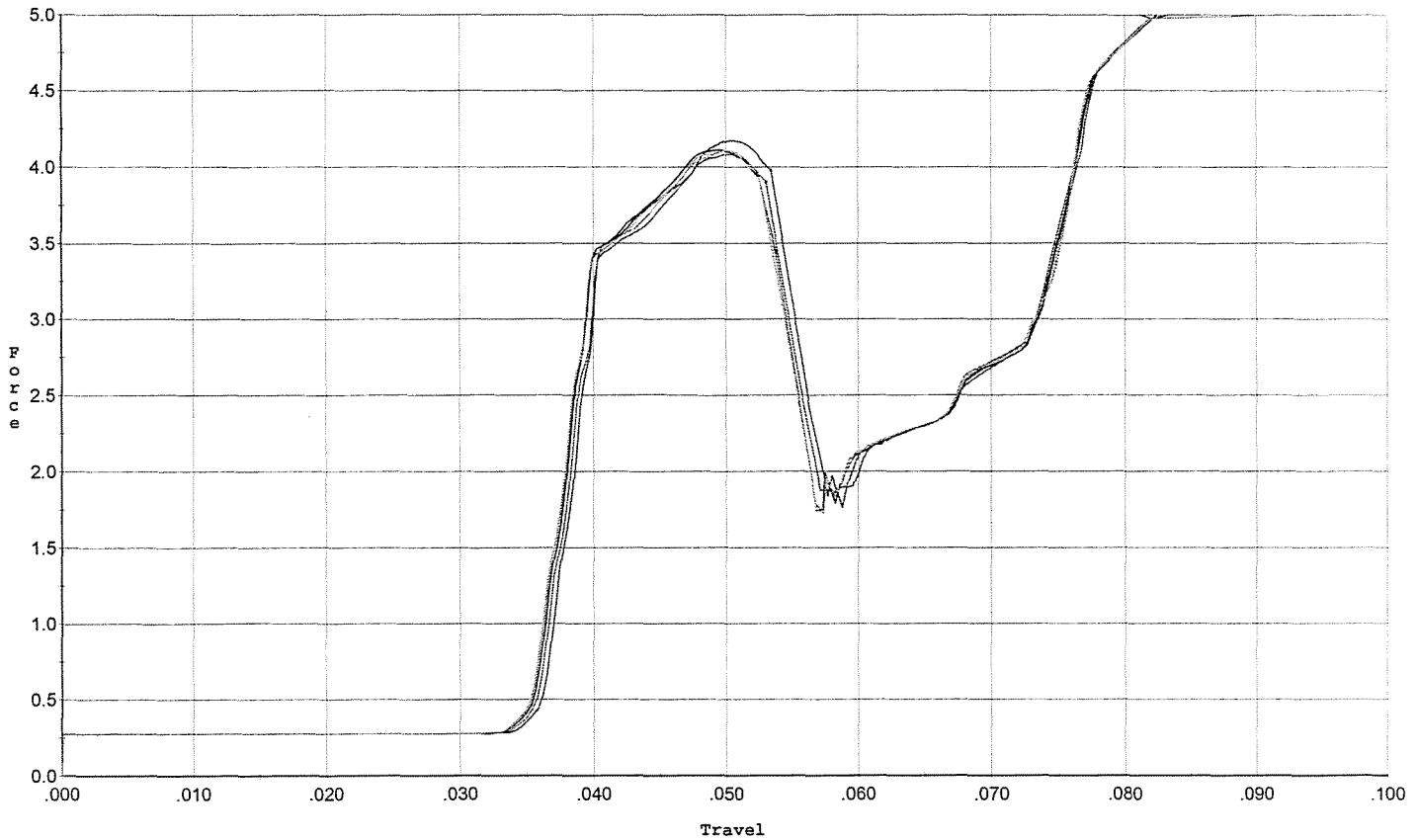
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.212	0.056	0.037	0.038	0.059		Set Trigger
2	3.155	0.055	0.037	0.038	0.058		Set Trigger
3	3.175	0.054	0.036	0.038	0.057		Set Trigger
4	3.211	0.054	0.036	0.038	0.059		Set Trigger
5	3.196	0.055	0.036	0.037	0.060		Set Trigger

Avg 3.19

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.Putch 8/15/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



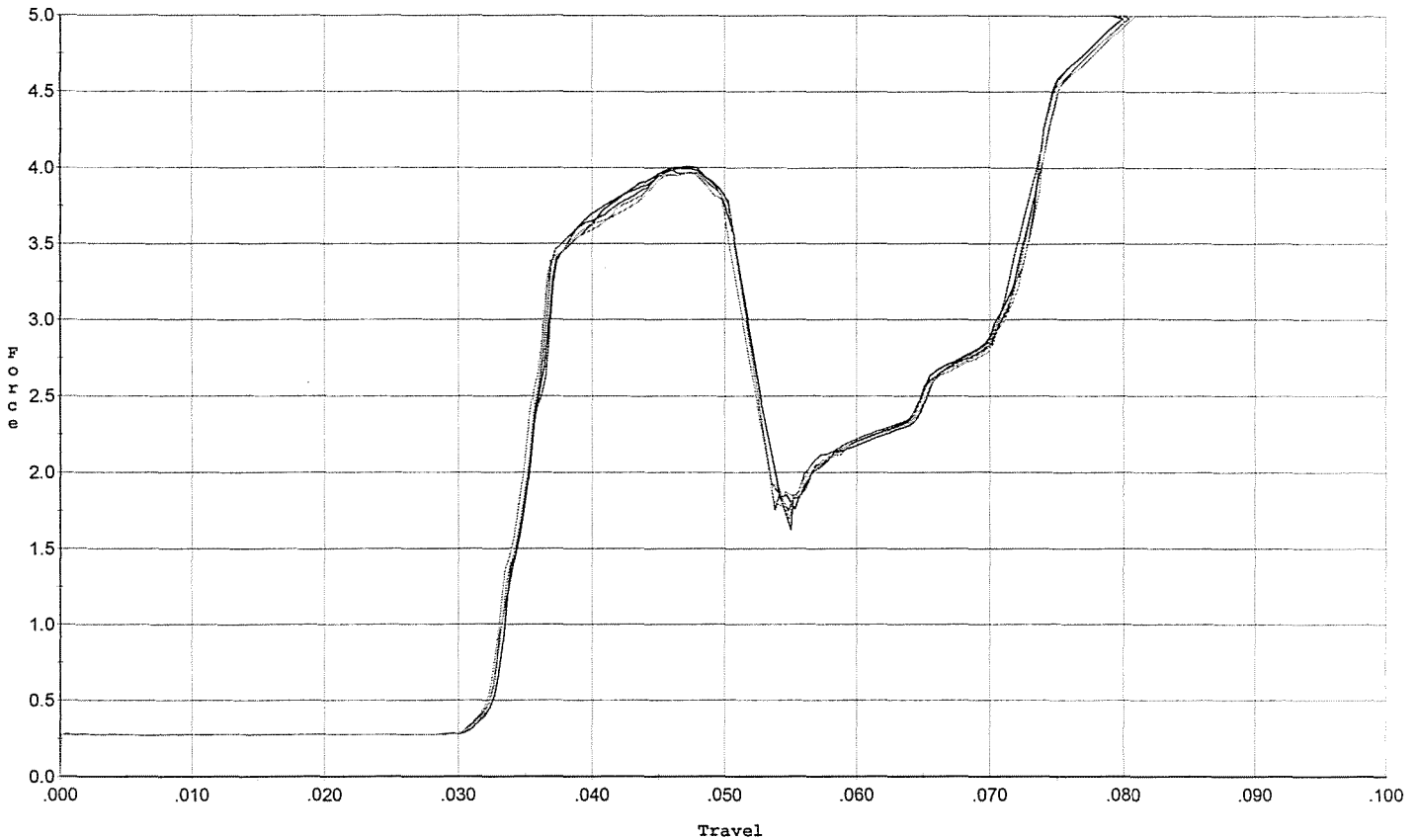
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.172	0.053	0.036	0.036	0.074		Set Trigger
2	4.109	0.054	0.035	0.036	0.074		Set Trigger
3	4.082	0.053	0.036	0.036	0.072		Set Trigger
4	4.109	0.054	0.035	0.036	0.075		Set Trigger
5	4.108	0.054	0.035	0.036	0.074		Set Trigger

AVG 4.11

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.Putch 8/15/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



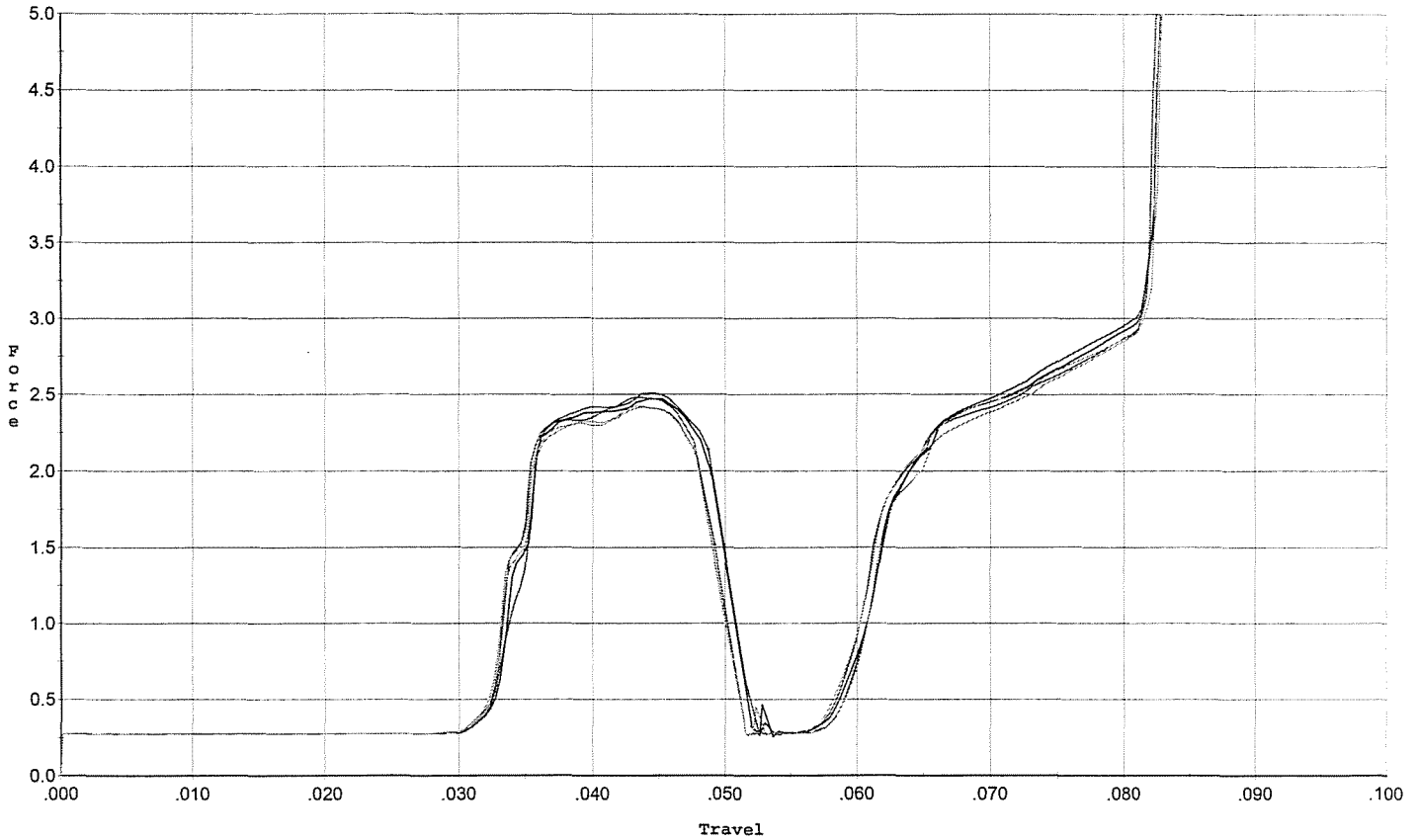
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.007	0.051	0.032	0.035	0.072		Set Trigger
2	4.003	0.050	0.032	0.035	0.071		Set Trigger
3	3.987	0.050	0.032	0.035	0.072		Set Trigger
4	3.975	0.050	0.032	0.035	0.071		Set Trigger
5	3.966	0.050	0.032	0.035	0.070		Set Trigger

Avg 3.98

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.Putch 8/15/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



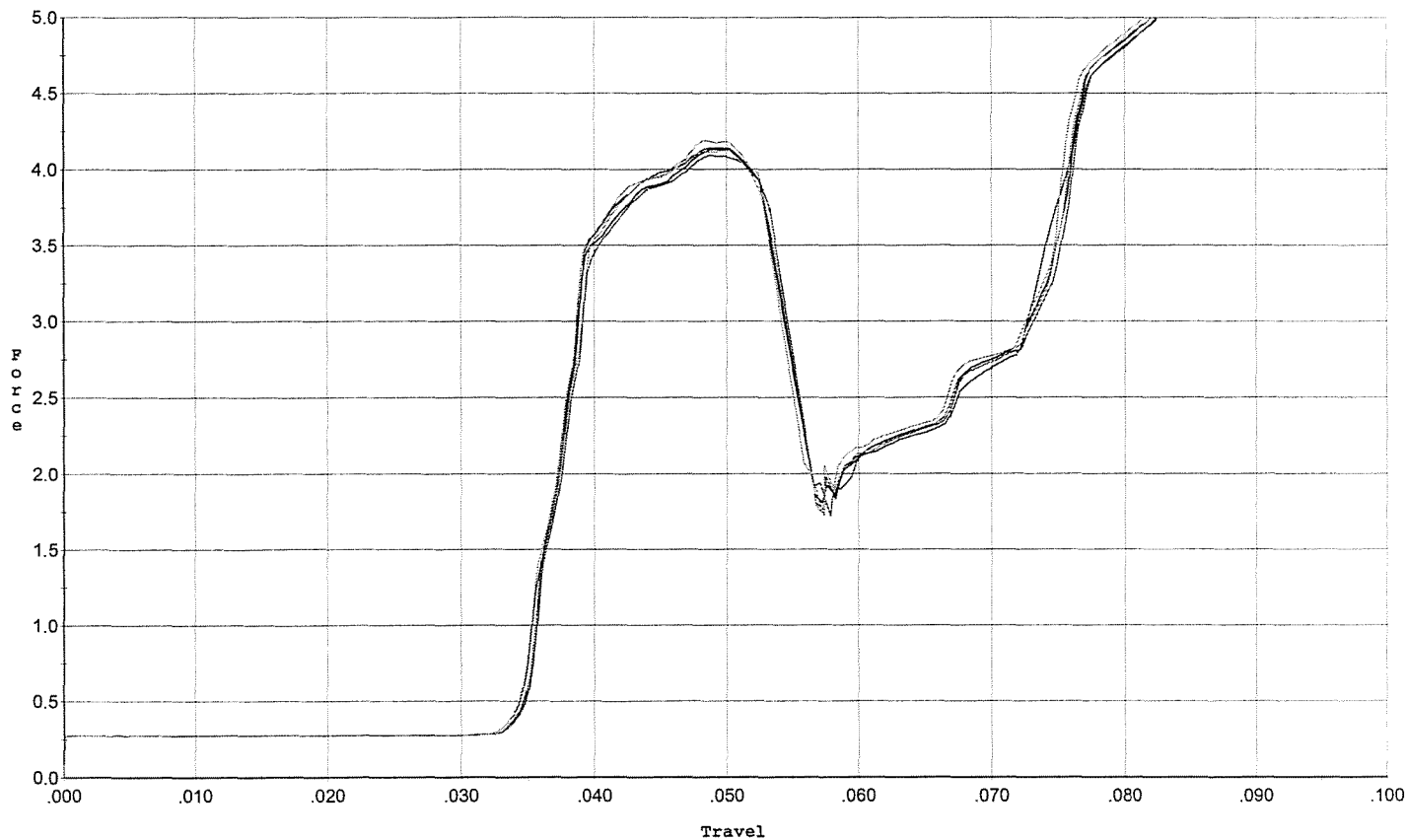
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.507	0.049	0.032	0.037	0.045		Set Trigger
2	2.473	0.049	0.033	0.037	0.045		Set Trigger
3	2.481	0.049	0.033	0.037	0.045		Set Trigger
4	2.419	0.048	0.032	0.038	0.043		Set Trigger
5	2.426	0.048	0.032	0.038	0.043		Set Trigger

Avg 2.46

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.Putch 8/15/08

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.139	0.054	0.034	0.036	0.079		Set Trigger
2	4.131	0.053	0.035	0.036	0.074		Set Trigger
3	4.095	0.053	0.035	0.036	0.076		Set Trigger
4	4.124	0.053	0.034	0.036	0.076		Set Trigger
5	4.186	0.054	0.035	0.036	0.078		Set Trigger

AVG 4.13