

G6774517

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

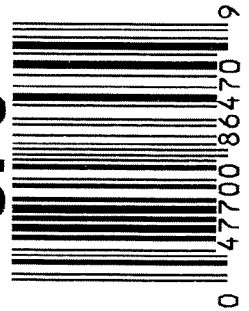
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6774517

UPC



GUN SERIAL # 6677 4517

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		7-31-08	SP
430	ASSEMBLE TO STOCK		7-31-08	SP
440	PROOF		7-31-08	SP
460	CHECK HEADSPACE		7-31-08	SP
470	DIS-ASSEMBLE ACTION		7-31-08	SP
472	SERIALIZE BOLT HANDLE	MAGNA - FLUX	8-1-08	SP
475	DRILL AND TAP SIGHT HOLES	AUG 08 2008	8-6-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR [Signature]	8/6	BT
490	MAGNAFLUX BOLT		7/31/08	MR
500	ROLLMARK CALIBER		8/6/08	RT
520	GOFF BLAST BBL / REC		8/7/08	[Signature]
542	APPLY COATINGS (BARREL ACTION)		8/6	[Signature]
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-18-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-18-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		8-18-08	SP
	D) OIL FIRING PIN ASSEMBLY		8-25-08	LSN
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

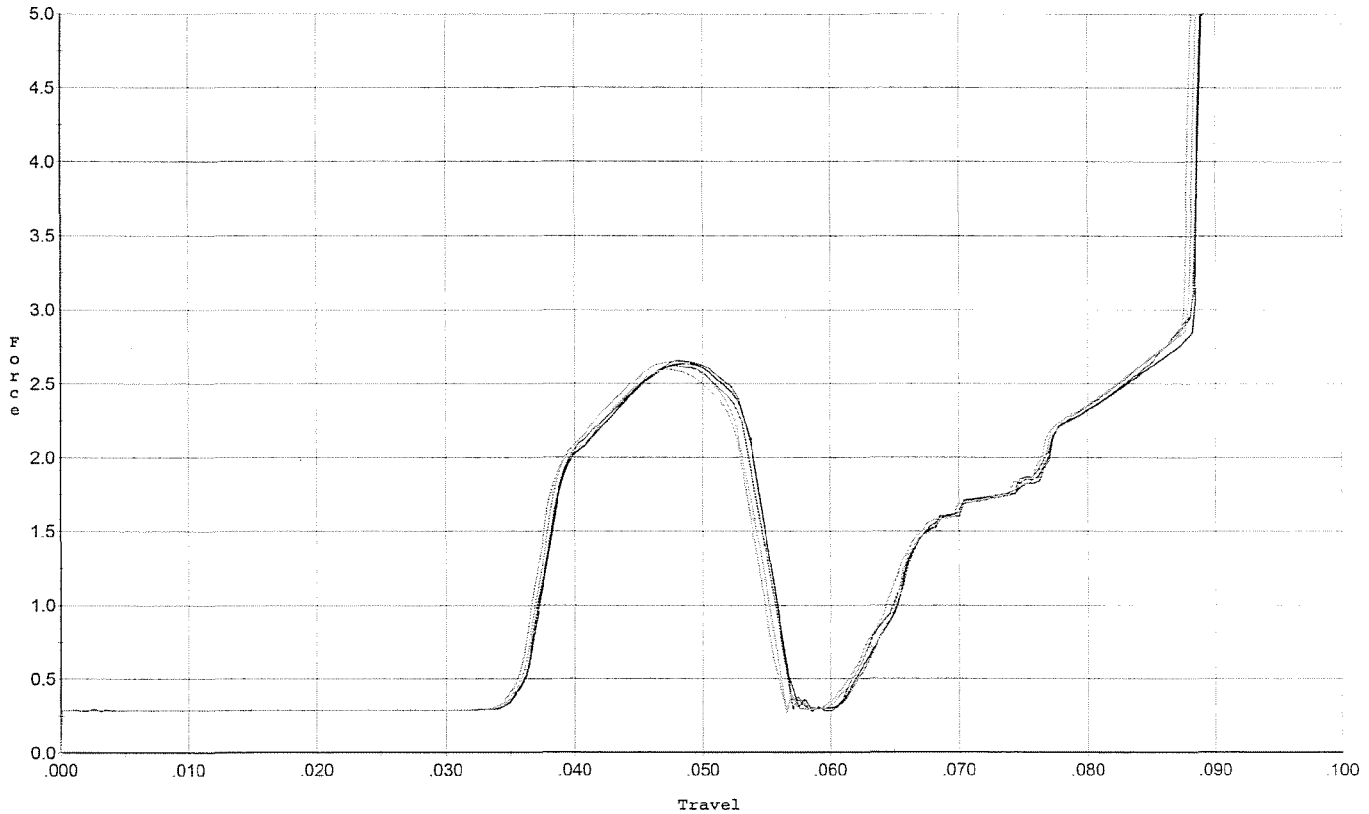
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6.0</u> <u>6.0</u> <u>6.0</u>	10-9-08	LH
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>5.0</u> <u>5.0</u> <u>5.0</u>	10-9-08	B.H.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.022</u> <u>.021</u>	10-9-08	LH
	J) ASSEMBLE STOCK		8-25-08	BSW
	K) ASSEMBLE SWIVEL STUDS		10-9-08	LH
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	9-4-08	TRW
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		9-4-08	Fm
670	FINAL INSPECTION A) HEADSPACE		10-9-08	LH
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.66</u> <u>2.54</u> <u>2.61</u> <u>2.53</u> <u>2.45</u>	9/30/08	Fm
	C) FUNCTION		10-9-08	LH
690	PACK		12-8-08	BSW

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/18/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



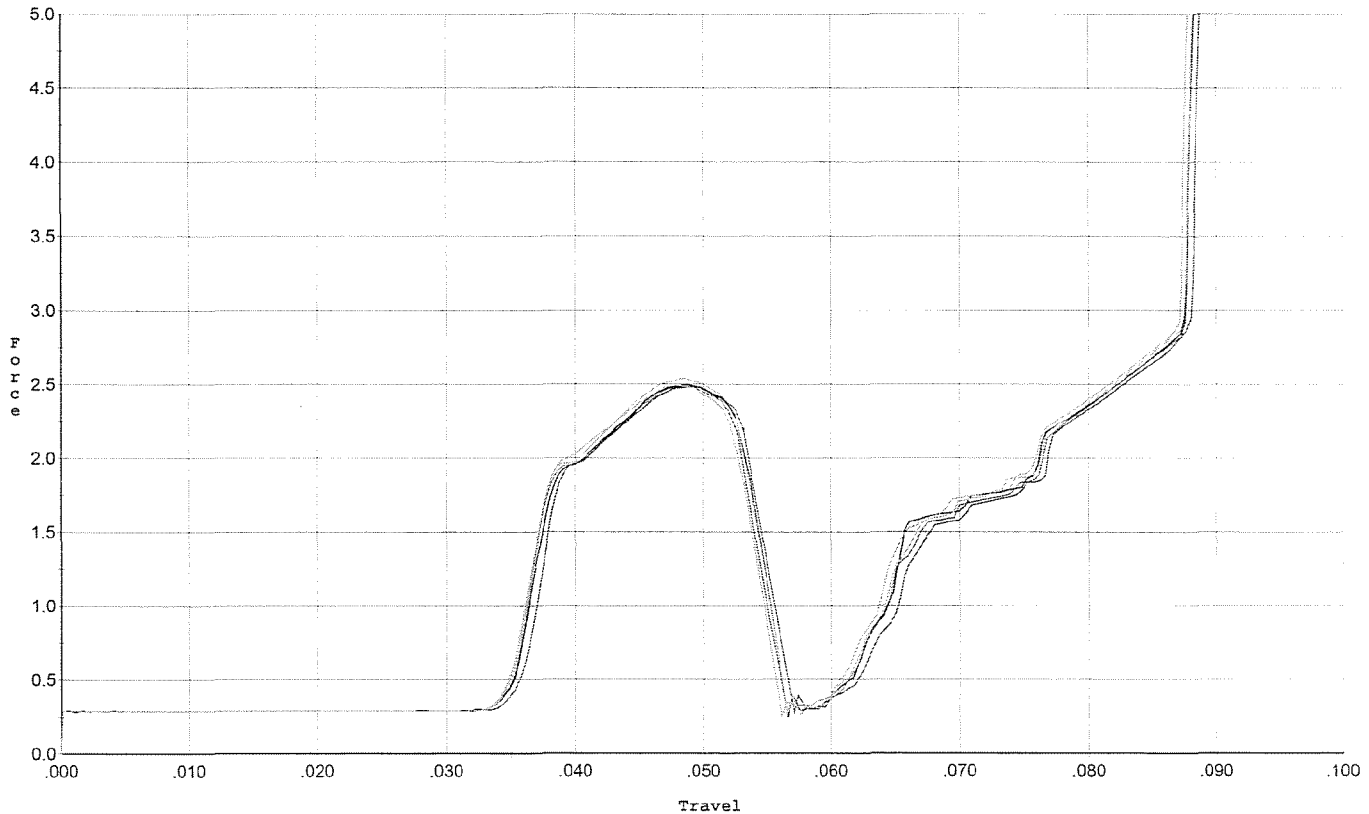
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.655	0.054	0.036	0.039	0.051		Set Trigger
2	2.634	0.054	0.035	0.039	0.050		Set Trigger
3	2.622	0.055	0.035	0.039	0.051		Set Trigger
4	2.653	0.054	0.035	0.039	0.050		Set Trigger
5	2.596	0.053	0.035	0.039	0.049		Set Trigger

Avg 2.63

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/18/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



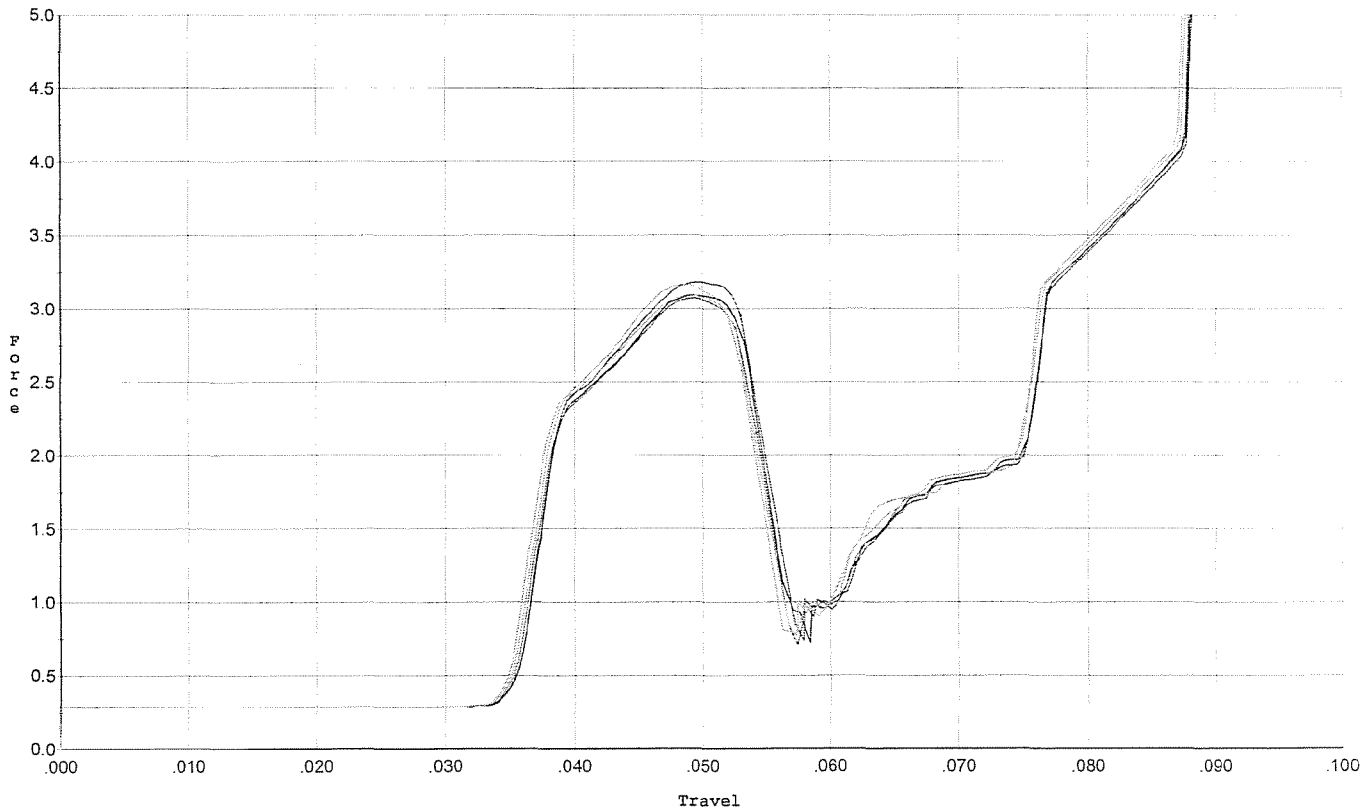
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.481	0.053	0.035	0.039	0.048		Set Trigger
2	2.496	0.054	0.035	0.039	0.049		Set Trigger
3	2.491	0.053	0.035	0.039	0.048		Set Trigger
4	2.537	0.054	0.035	0.039	0.050		Set Trigger
5	2.490	0.053	0.034	0.039	0.049		Set Trigger

Avg 2.49

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 8/18/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



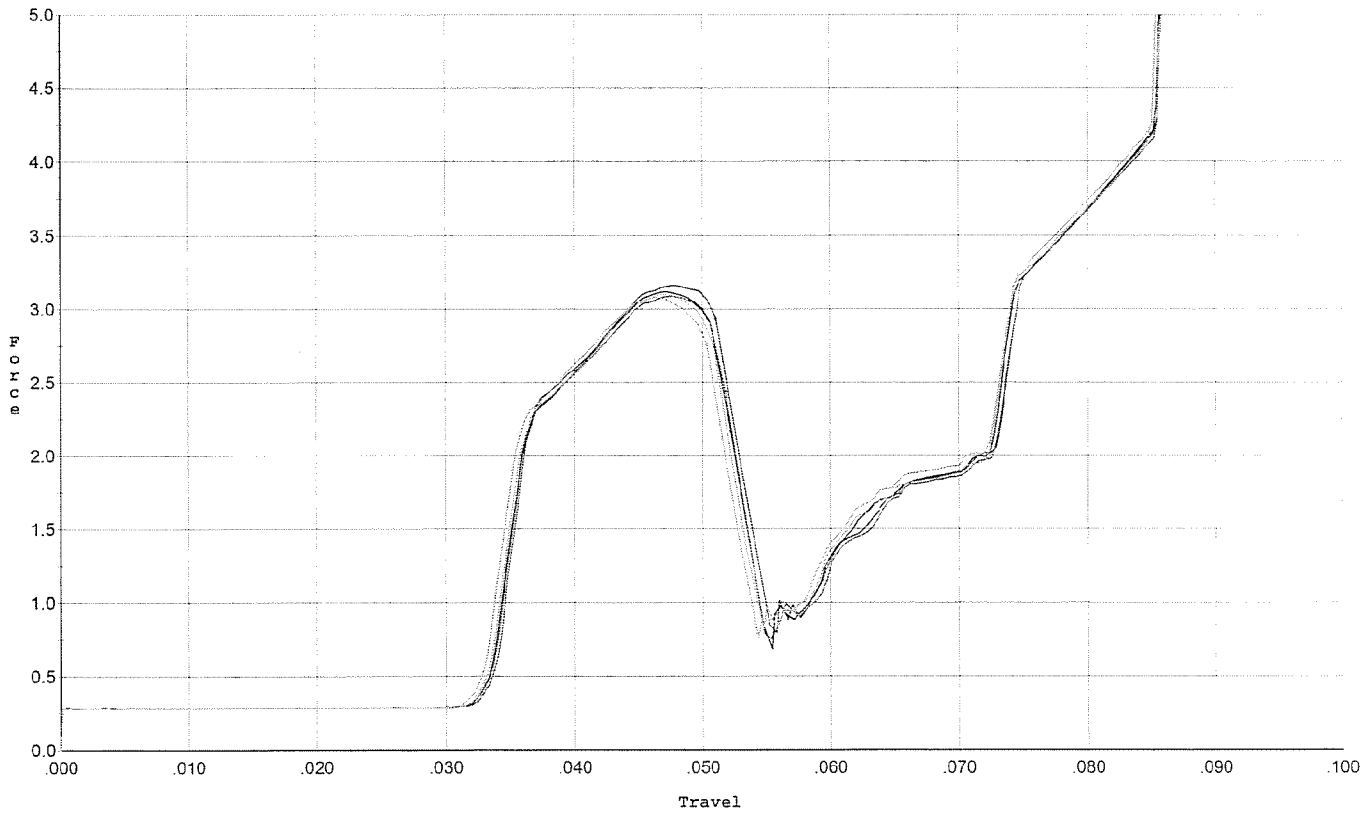
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.186	0.053	0.035	0.038	0.058		Set Trigger
2	3.094	0.053	0.035	0.038	0.057		Set Trigger
3	3.073	0.054	0.035	0.037	0.058		Set Trigger
4	3.096	0.053	0.035	0.038	0.057		Set Trigger
5	3.167	0.053	0.034	0.037	0.059		Set Trigger

Avg 3.12

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 8/18/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



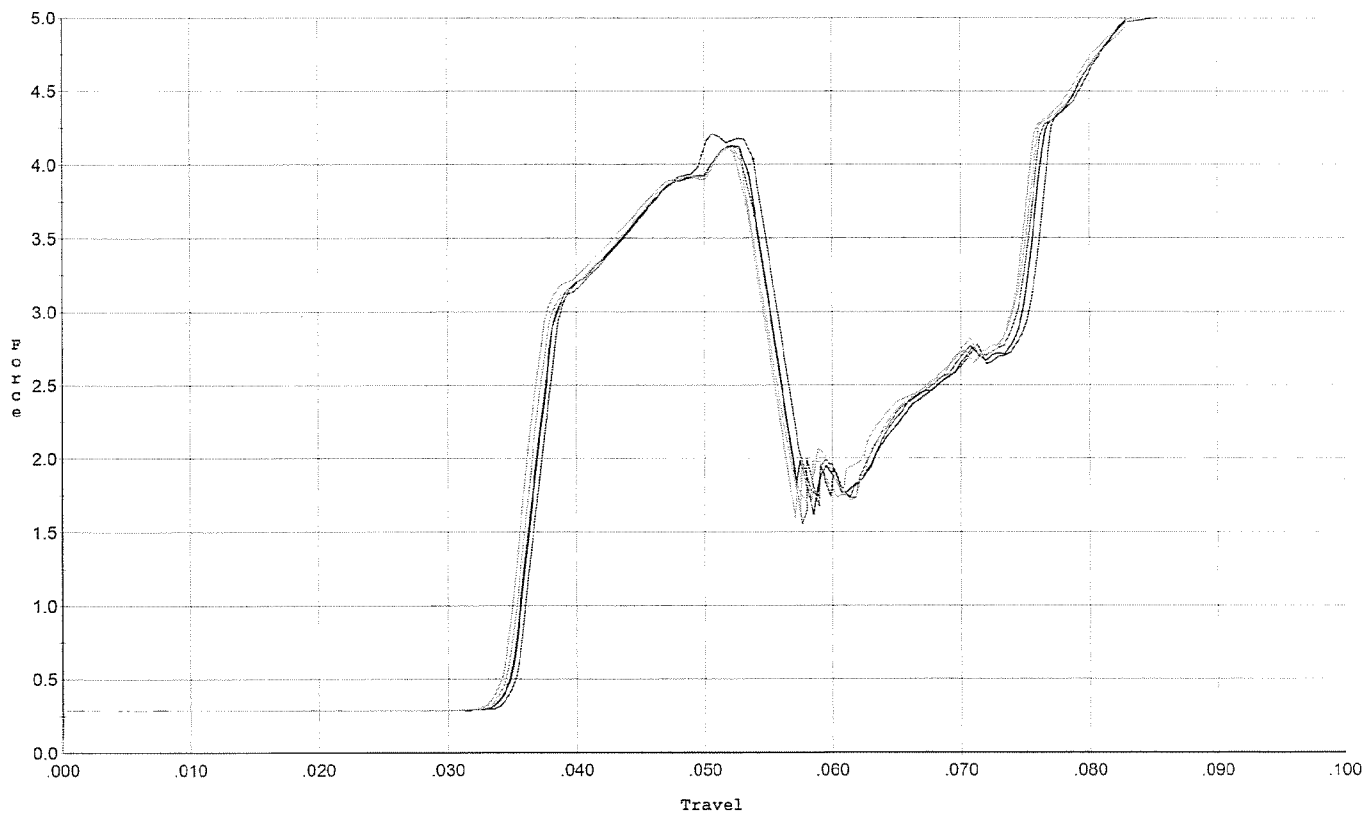
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.160	0.051	0.033	0.037	0.057		Set Trigger
2	3.118	0.052	0.033	0.037	0.058		Set Trigger
3	3.085	0.052	0.033	0.037	0.058		Set Trigger
4	3.098	0.051	0.033	0.037	0.056		Set Trigger
5	3.077	0.050	0.032	0.037	0.056		Set Trigger

Avg 3.10

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/18/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



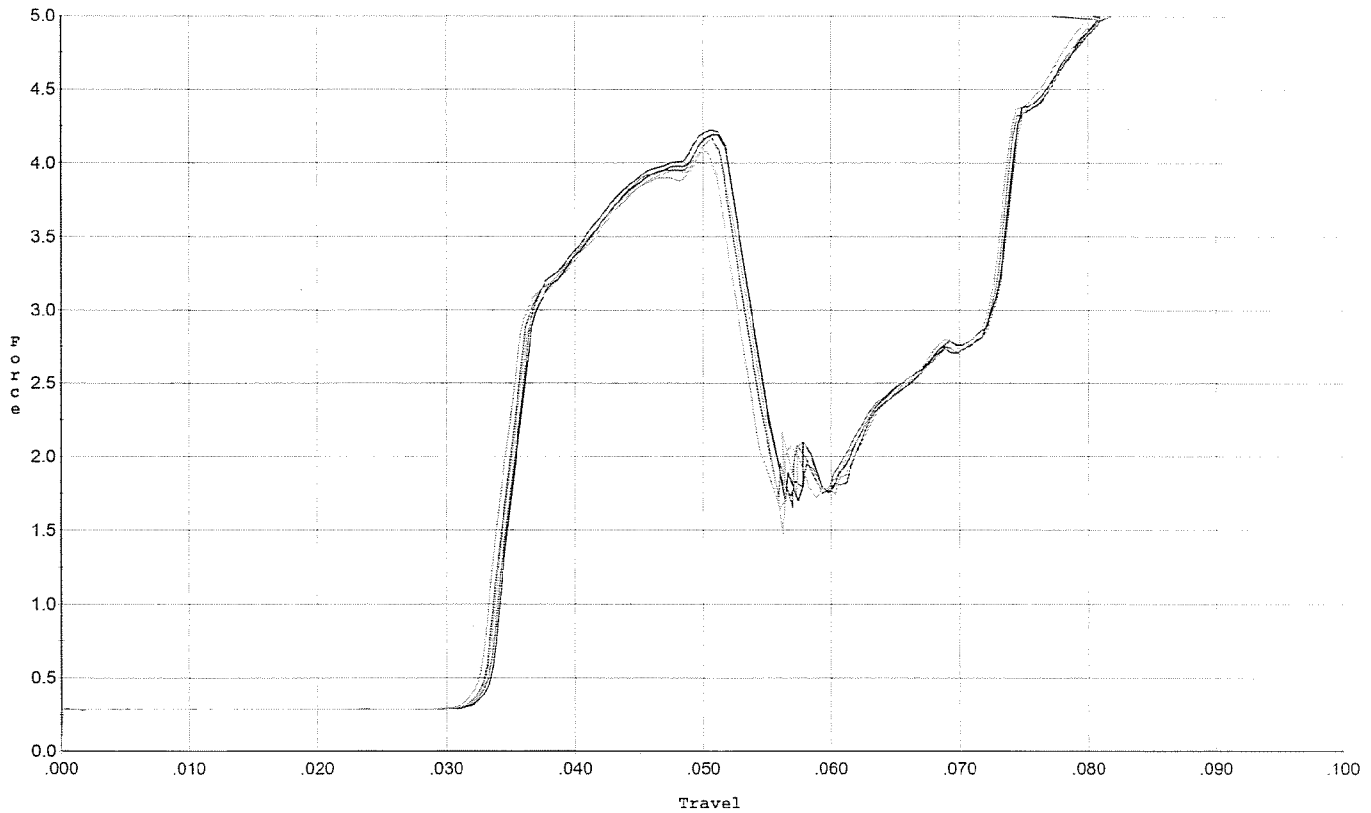
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.209	0.054	0.035	0.036	0.077		Set Trigger
2	4.129	0.054	0.034	0.036	0.076		Set Trigger
3	4.131	0.054	0.034	0.036	0.077		Set Trigger
4	4.119	0.053	0.034	0.036	0.075		Set Trigger
5	4.108	0.053	0.034	0.036	0.077		Set Trigger

Avg 4.13

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 8/18/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



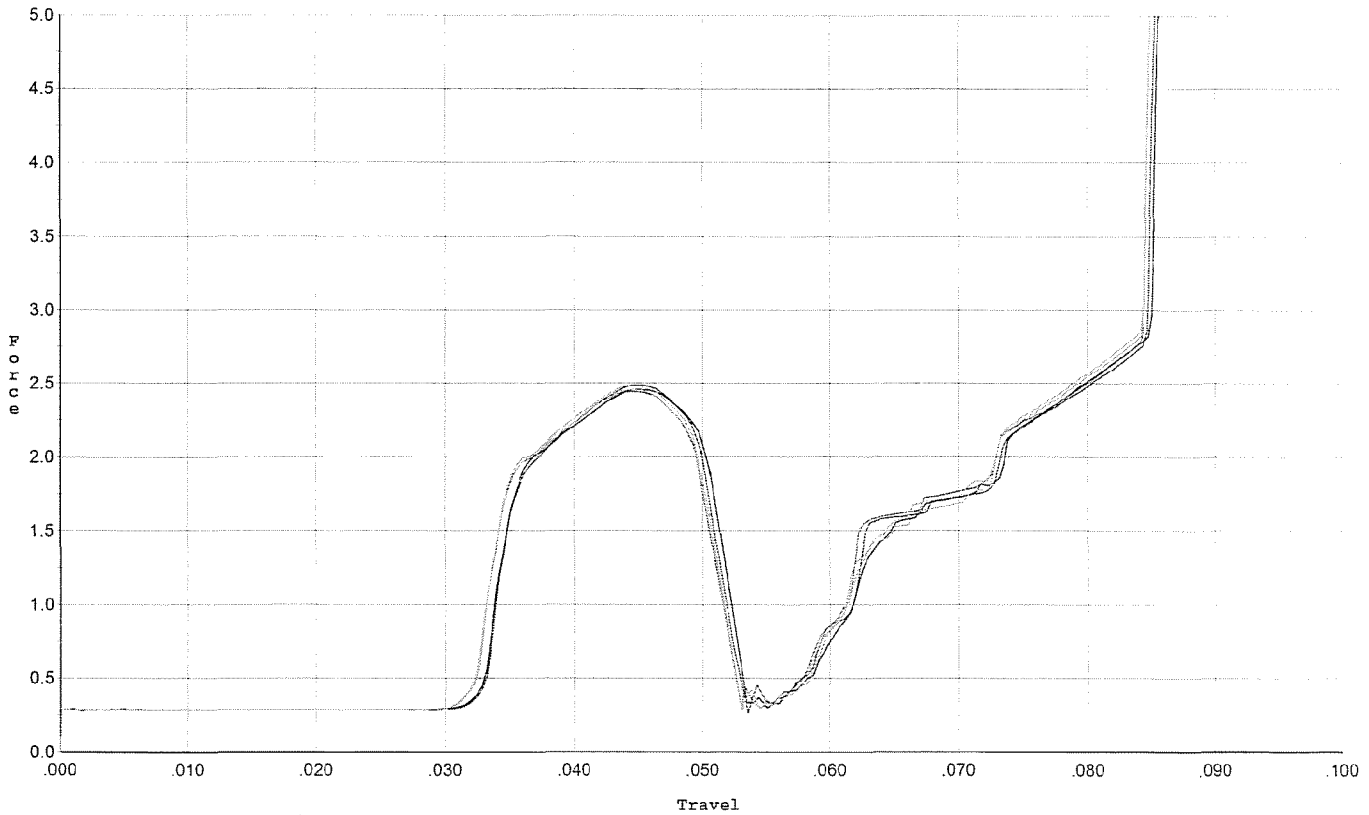
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.226	0.052	0.033	0.035	0.077		Set Trigger
2	4.191	0.052	0.033	0.035	0.076		Set Trigger
3	4.180	0.051	0.033	0.035	0.075		Set Trigger
4	4.164	0.053	0.033	0.035	0.078		Set Trigger
5	4.080	0.051	0.032	0.035	0.074		Set Trigger

Avg 4.16

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 8/18/08

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



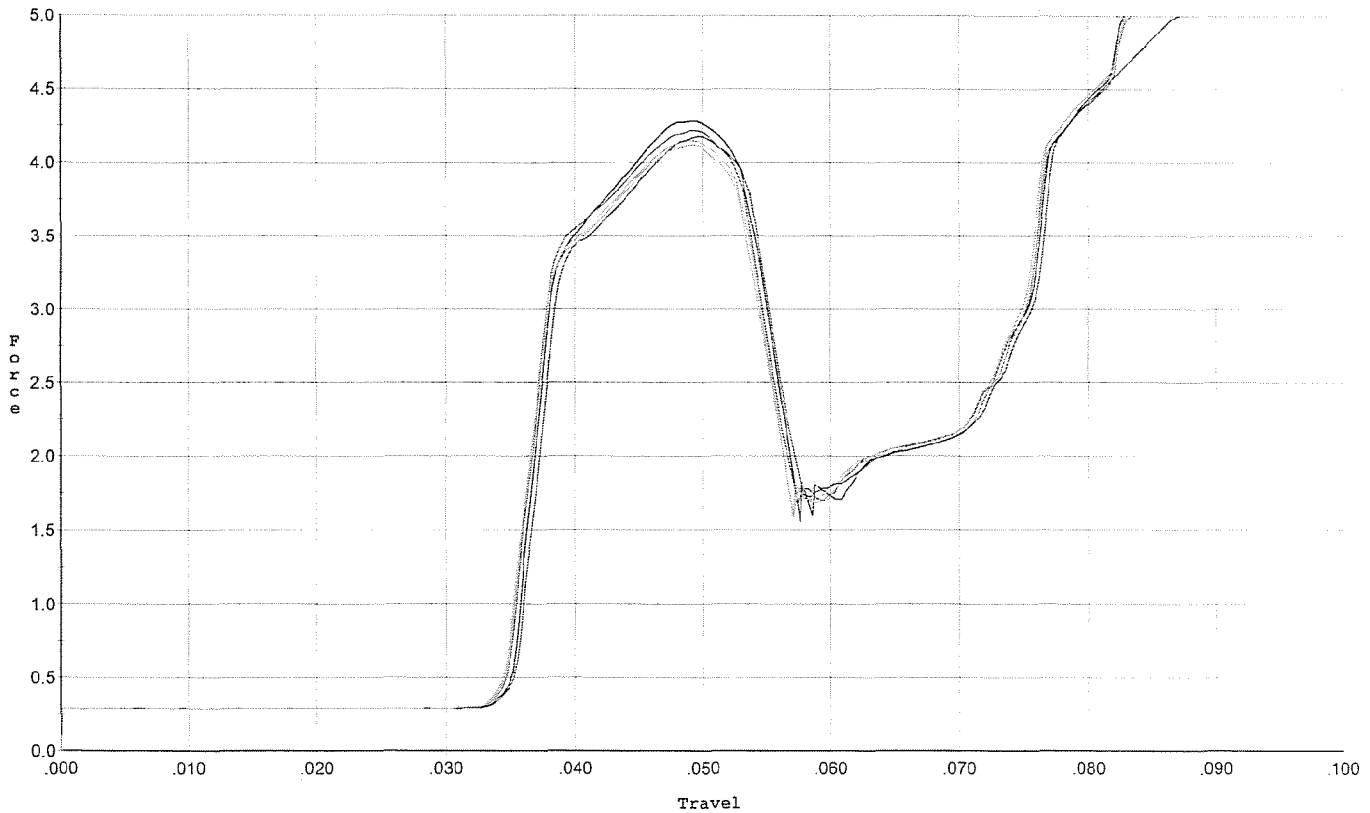
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.486	0.050	0.033	0.039	0.046		Set Trigger
2	2.456	0.051	0.033	0.039	0.047		Set Trigger
3	2.444	0.049	0.032	0.039	0.046		Set Trigger
4	2.454	0.051	0.032	0.038	0.048		Set Trigger
5	2.482	0.051	0.032	0.038	0.048		Set Trigger

Avg 2.46

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 8/18/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.179	0.054	0.035	0.036	0.078		Set Trigger
2	4.282	0.054	0.035	0.036	0.081		Set Trigger
3	4.220	0.053	0.035	0.036	0.079		Set Trigger
4	4.121	0.055	0.034	0.036	0.079		Set Trigger
5	4.150	0.054	0.035	0.036	0.079		Set Trigger

Avg 4.16 RP
4.19