

G6778814

**M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)**  
**BOLT ACTION CENTERFIRE RIFLE**  
**24" BARREL 7.62 NATO**

- INSTRUCTION BOOK 3518

BM FORM

proof of purchase



owner registration sticker



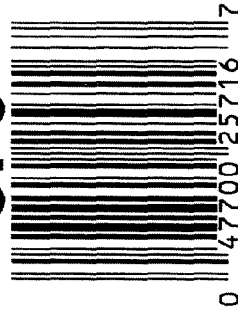
ORDER NO. **25716**

BARREL LENGTH 24"

CAPACITY 6

**G6778814**

**UPC**



GUN SERIAL #

G 6778814

| OP # | OPERATION NAME                                                 | READINGS            | DATE     | INITIAL |
|------|----------------------------------------------------------------|---------------------|----------|---------|
| 420  | ASSEMBLE ACTION                                                |                     | 8-20-08  | SPD     |
| 430  | ASSEMBLE TO STOCK                                              |                     | 8-20-08  | SP      |
| 440  | PROOF                                                          |                     | 8-20-08  | SPD     |
| 460  | CHECK HEADSPACE                                                |                     | 8-20-08  | SPD     |
| 470  | DIS-ASSEMBLE ACTION                                            |                     | 8-20-08  | SPD     |
| 472  | SERIALIZE BOLT HANDLE                                          | MAGNA - FLUX        | 8-21-08  | RTZ     |
| 475  | DRILL AND TAP<br>SIGHT HOLES                                   | AUG 22 2008         | 8-21-08  | SP      |
| 480  | MAGNAFLUX BBL ACTION                                           | OPERATOR Bth        | 8-22-08  | Bth     |
| 490  | MAGNAFLUX BOLT                                                 |                     |          |         |
| 500  | ROLLMARK CALIBER                                               |                     | 8/22/08  | RT      |
| 520  | GOFF BLAST BBL / REC                                           |                     |          |         |
| 542  | APPLY COATINGS<br>(BARREL ACTION)                              |                     | 8-25     |         |
| 545  | (BOLT)                                                         |                     |          |         |
| 560  | RE-ASSEMBLE ACTION                                             |                     |          |         |
|      | A) CLEAN INSIDE OF<br>BOLT ASSEMBLY                            |                     | 9-26-08  | SP      |
|      | B) INSPECT REAR FIRING<br>PIN HOLE FOR CHAMFER<br>IN BOLT HEAD |                     | 9-26-08  | SP      |
|      | C) INSPECT EJECTOR<br>HOLE FOR CHAMFER                         |                     | 9-26-08  | SP      |
|      | D) OIL FIRING PIN ASSEMBLY                                     |                     | 10-22-08 | PSW     |
|      | E) ADJUST TRIGGER PULL<br>TO MIN. SETTING AND<br>STAKE         | 2.50 LBS +/- .5 LBS |          |         |

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| OP #         | OPERATION NAME                                                           | READINGS                                                    | DATE     | INITIAL |
|--------------|--------------------------------------------------------------------------|-------------------------------------------------------------|----------|---------|
| 560          | F) SAFETY ON FORCE <span>2 LBS MIN<br/>10 LBS MAX</span>                 | <u>3.5</u> <u>3.5</u> <u>4.0</u>                            | 10-29-08 | L.N.    |
| CONT.        | G) SAFETY OFF FORCE <span>2 LBS MIN</span>                               | <u>4.0</u> <u>4.0</u> <u>4.0</u>                            | 10-29-08 | L.N.    |
|              | H) TRIGGER PULL TEST<br>AND RETAINABILITY                                |                                                             |          |         |
|              | I) FIRING PIN INDENT <span>.020 MIN</span>                               | <u>.025</u> <u>.025</u> <u>.025</u>                         | 10-29-08 | L.N.    |
|              | J) ASSEMBLE STOCK                                                        |                                                             | 10-22-08 | R.N.    |
|              | K) ASSEMBLE SWIVEL<br>STUDS                                              |                                                             | 10-29-08 | L.N.    |
|              | L) ATTACH FRONT AND<br>REAR SIGHT ASSY'S                                 |                                                             |          |         |
|              | M) IRON SIGHT<br>ALIGNMENT                                               |                                                             |          |         |
|              | N) DETACH FRONT AND<br>REAR SIGHTS AND PLACE<br>IN NUMBERED CONTAINER    |                                                             |          |         |
| 640 &<br>650 | FUNCTION TEST AND<br>TARGET                                              | <u>PASS</u> FAIL<br><u>PASS</u> FAIL                        | 10-24-08 | R.N.    |
|              | MALFUNCTION                                                              | CORRECTION                                                  |          |         |
|              | MALFUNCTION                                                              | CORRECTION                                                  |          |         |
|              | MALFUNCTION                                                              | CORRECTION                                                  |          |         |
|              | MALFUNCTION                                                              | CORRECTION                                                  |          |         |
| 660          | INSPECT FOR LIVE AMMO                                                    |                                                             | 10-29-08 | TL      |
| 670          | FINAL INSPECTION<br>A) HEADSPACE                                         |                                                             | 10-29-08 | L.N.    |
|              | B) TRIGGER PULL <span>+/- .5 LBS<br/>MIN 2.50 LBS<br/>MAX 4.0 LBS</span> | <u>2.76</u> <u>2.79</u> <u>2.74</u> <u>2.73</u> <u>2.73</u> | 10-28-08 | TL      |
|              | C) FUNCTION                                                              |                                                             | 10-29-08 | L.N.    |
| 690          | PACK                                                                     |                                                             | 11/4/08  | Fm      |

F004 REV 5/2006

**BARBER - M24 0057900**AVERAGE PULL FORCE BETWEEN  
INITIAL & CYCLE TESTS

2.50 LBS (plus or minus 0.50 LBS)

3.00 LBS (plus or minus 0.75 LBS)

4.00 LBS (plus or minus 1.00 LBS)

DATE

10-14-08

TESTER

TAE

|         | 2.50 LBS<br>INITIAL | 2.50 LBS AFTER 50<br>CYCLES | FINAL TEST & TO RESET<br>2.50 LBS |      | COMMENTS |
|---------|---------------------|-----------------------------|-----------------------------------|------|----------|
| PULL #1 | 268                 | 288                         |                                   | 279  |          |
| PULL #2 | 277                 | 264                         |                                   | 259  |          |
| PULL #3 | 240                 | 257                         |                                   | 282  |          |
| PULL #4 | 274                 | 274                         |                                   | 267  |          |
| PULL #5 | 293                 | 275                         |                                   | 278  |          |
| TOTAL   | 1352                | 1358                        |                                   | 1365 |          |
| AVERAGE | 270                 | 271                         |                                   | 273  |          |

|         | 3.00 LBS<br>INITIAL | 3.00 LBS AFTER 20<br>CYCLES |  | COMMENTS |
|---------|---------------------|-----------------------------|--|----------|
| PULL #1 | 343                 | 359                         |  |          |
| PULL #2 | 356                 | 351                         |  |          |
| PULL #3 | 366                 | 360                         |  |          |
| PULL #4 | 359                 | 366                         |  |          |
| PULL #5 | 325                 | 359                         |  |          |
| TOTAL   | 1749                | 1795                        |  |          |
| AVERAGE | 349                 | 359                         |  |          |

|         | 4.00 LBS<br>INITIAL | 4.00 LBS AFTER 20<br>CYCLES | MAX SETTING GREATER<br>THAN 4 LBS | RESET TO 4 LBS FOR<br>TARGET & ACCURACY |
|---------|---------------------|-----------------------------|-----------------------------------|-----------------------------------------|
| PULL #1 | 469                 | 434                         |                                   | 429                                     |
| PULL #2 | 460                 | 415                         |                                   | 449                                     |
| PULL #3 | 467                 | 413                         |                                   | 470                                     |
| PULL #4 | 465                 | 437                         |                                   | 431                                     |
| PULL #5 | 476                 | 422                         |                                   | 473                                     |
| TOTAL   | 2337                | 2121                        |                                   | 2292                                    |
| AVERAGE | 467                 | 424                         |                                   | 458                                     |